

SCDS306-OCTOBER 2010

USB 2.0 High-Speed (480 Mbps) and Audio Switches with Negative Signal Capability and 1.8-V Logic Compatibility

Check for Samples: TS5USBA224

FEATURES

- High-Speed USB Switch:
 - $-4\Omega R_{DSON}$ Typical
 - 12.5 pF C_{ON} Typical
 - 650-MHz Bandwidth (-3 dB)
- Audio Switch:
 - 3 Ω R_{DSON} Typical
 - Negative Rail Capability
 - Low THD: <0.05%
 - Internal Shunt Resistors for Click-and-Pop Reduction
 - Powered From V_{AUDIO} (2.7V to 5.5V)
- 1.8-V Compatible Control Input (A_{SEL} and V_{BUS}) Threshold
- I_{OFF} Supports Partial Powerdown Mode
- ESD Performance Tested Per JESD 22
 - 2000-V Human-Body Model (A114-B, Class II)
 - 1000-V Charged-Device Model (C101)
 - 200-V Machine Model (A115-A)

DESCRIPTION

The TS5USBA224 is a double-pole, double throw (DPDT) multiplexer that includes a low-distortion audio switch and a USB 2.0 High-Speed (480Mbps) switch in the same package. This configuration allows the system designer to use a common connector for audio and USB data. The audio switch is designed to allow audio signals to swing below ground which makes this common connector configuration possible.

The TS5USBA224 is powered up using V_{AUDIO}. When A_{SEL}=High, the audio path is selected regardless of the logic level at V_{BUS}. If A_{SEL}=Low and V_{BUS}=High, the USB path is selected. Otherwise if A_{SEL}=Low and V_{BUS}=Low, the audio path is selected.

The TS5USBA224 also features shunt resistors on the audio path to reduce clicks and pops that may be heard when the audio switches are selected.

ORDERING INFORMATION

T _A	PACKAGE ⁽¹⁾ ⁽²⁾		ORDERABLE PART NUMBER	TOP-SIDE MARKING	
–40°C to 85°C	QFN 0.4-MM PITCH – RSW (Pb-Free)	Tape and reel	TS5USBA224RSWR	A5R	

(1) Package drawings, thermal data, and symbolization are available at www.ti.com/packaging.

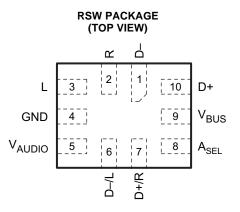
For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.



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APPLICATIONS

- Cellular Phones
- Personal Digital Assistants (PDAs)
- Portable Instrumentation
- Digital Still Cameras
- Portable Navigation Devices



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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

SUMMARY OF TYPICAL CHARACTERISTICS

	USB PATH	AUDIO PATH
Number of switches	2	2
ON-state resistance (ron)	4 Ω	3 Ω
ON-state resistance match (Δr_{on})	< 0.3 Ω	< 0.3 Ω
ON-state resistance flatness (r _{on(flat)})	N/A	1.5 Ω
Turn-on/turn-off time (t _{ON} /t _{OFF})	< 2 µs	< 4 µs
Bandwidth (BW)	650 MHz	N/A
OFF isolation (O _{ISO})	–22 dB	–83 dB
Crosstalk (X _{TALK})	–31 dB	–83 dB
Total harmonic distortion (THD)	N/A	0.05%

	PIN		DESCRIPTION					
NO.	NAME	TYPE						
1	D-	I/O	USB Data (Differential –)					
2	R	I/O	Right Channel Audio					
3	L	I/O	Left Channel Audio					
4	GND	Ground	Ground					
5	V _{AUDIO}	Power	Supply Voltage					
6	D–/L	I/O	USB/Audio Common Connector					
7	D+/R	I/O	USB/Audio Common Connector					
8	A _{SEL}	Input	Control Input for Audio Path					
9	V _{BUS}	Input	Control Input for USB Path					
10	D+	I/O	USB Data (Differential +)					

PIN DESCRIPTION TABLE

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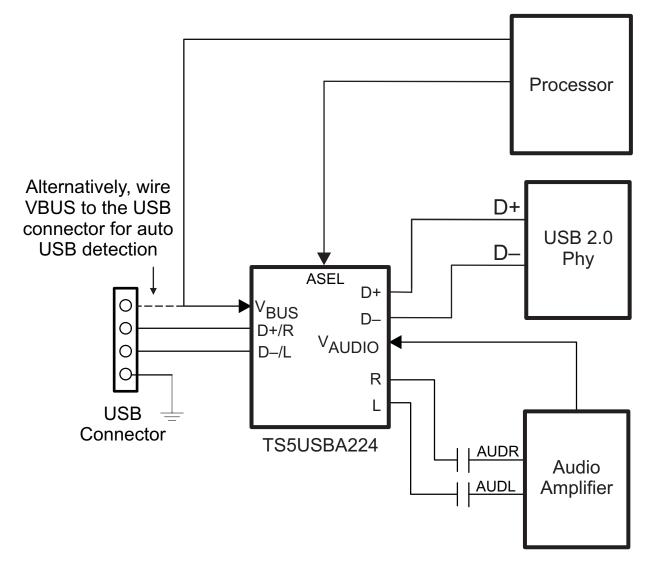
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FUNCTION TABLE										
A _{SEL}	V _{AUDIO}	V _{BUS}	L,R	D+, D-						
L	L	L	OFF	OFF						
L	L	Н	OFF	OFF						
L	Н	L	ON	OFF						
L	Н	Н	OFF ⁽¹⁾	ON						
Н	L	L	OFF	OFF						
Н	L	Н	OFF	OFF						
Н	Н	L	ON	OFF						
Н	Н	Н	ON	OFF						

FUNCTION TABLE

(1) 100Ω shunt resistors are enabled in this state.

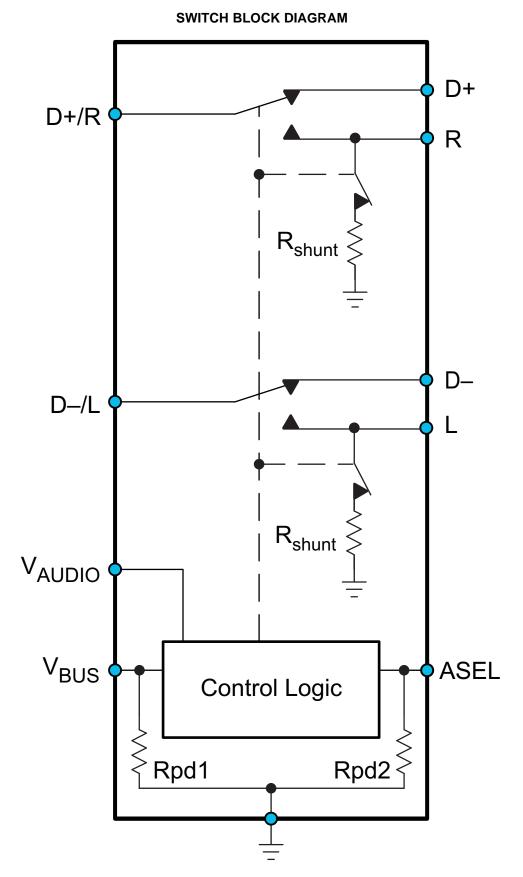
TYPICAL APPLICATION BLOCK DIAGRAM



TEXAS INSTRUMENTS

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ABSOLUTE MAXIMUM RATINGS⁽¹⁾⁽²⁾

over operating free-air temperature range (unless otherwise noted)

	<u> </u>	· · · · ·	MIN	MAX	UNIT	
V _{AUDIO}	Supply voltage range ⁽³⁾		-0.5	6.5	V	
V _{D+} V _{D-}	Analog voltago Bango ⁽³⁾	nalog voltage Range ⁽³⁾				
V _R V _L						
Ι _κ	Analog port diode current	$V_{D+}, V_{D-} < 0$	-50		mA	
I _{D+} , I _{D-} I _R , I _L	ON-state switch current	$ \begin{array}{l} V_{D+}, V_{D-} = 0 \text{to} V_{\text{AUDIO}}, \\ V_{\text{R}}, V_{\text{L}} V_{\text{D+/R}}, V_{\text{D-/L}} = V_{\text{AUDIO}} - 5.5 \text{V} \text{to} V_{\text{AUDIO}} \end{array} $	-100	100	mA	
I _{D+/R} I _{D-/L}	ON-state peak switch current ⁽⁴⁾		-200	200		
VI	Digital input voltage range		-0.5	6.5	V	
I _{IK}	Digital logic input clamp current ⁽³⁾	V ₁ < 0		-50	mA	
I _{AUDIO}	Continuous current through VAUDIO			100	mA	
I _{GND}	Continuous current through GND		-100		mA	
T _{stg}	Storage temperature range		-65	150	°C	

(1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) The algebraic convention, whereby the most negative value is a minimum and the most positive value is a maximum.

(3) All voltages are with respect to ground, unless otherwise specified.

(4) Pulse at 1-ms duration <10% duty cycle.

PACKAGE THERMAL IMPEDANCE⁽¹⁾

over operating free-air temperature range (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	ТҮР	UNIT
θ_{JA}	Package thermal impedance	RSW package	175	°C/W

(1) The package thermal impedance is calculated in accordance with JESD 51-7.

ELECTRICAL CHARACTERISTICS

 $T_A = -40^{\circ}$ C to 85°C, typical values are at $V_{AUDIO} = 3.3$ V, $T_A = 25^{\circ}$ C (unless otherwise noted)

	PARAMETER	TEST CONDITIONS		MIN	TYP	MAX	UNIT
USB SWIT	СН	•				•	
V _{D+} ,V _{D-}	Analog voltage range			0		5.5	V
r _{on}	ON-state resistance	$V_{AUDIO} = 3 V, V_{BUS} = 5 V, V_{ASEL} = 0 V, V_{D+/D-} = 0 V, 0.4 V, I_{ON} = -8 mA$	Switch ON		4	7	Ω
Δr_{on}	ON-state resistance match between channels	$V_{AUDIO} = 3 V, V_{BUS} = 5 V, V_{ASEL} = 0 V, V_{D+/D-} = 0 V, 0.4 V, I_{ON} = -8 mA$	Switch ON			0.3	Ω
I _{D+(OFF)} I _{D-(OFF)}	D+ ,D- OFF leakage current	$V_{AUDIO} = 3.6 V, V_{BUS} = 0 V, V_{ASEL} = 3.6 V,$ V, $V_{D+}, V_{D-} = 0.3 V, V_{D+/R}, V_{D-/L} = 0.3 V$	Switch OFF			±50	nA
I _{D+(ON)} I _{D-(ON)}	D+ ,D– ON leakage current	$V_{AUDIO} = 3.6 V, V_{BUS} = 5 V, V_{ASEL} = 0$ V, $V_{D+}, V_{D-} = 0.3 V, V_{D+/R} = Open$	Switch ON			±50	nA
AUDIO SW	ЛТСН						
V _R ,V _L	Analog voltage range			V _{AUDIO} – 5.5		V _{AUDIO}	V
r _{on}	ON-state resistance	$V_{AUDIO} = 3 V, V_{BUS} = 0 V, V_{ASEL} = 3 V, V_{L/R} = -2 V, 0 V, 0.7 V, I_{ON} = -26 mA$	Switch ON		3	5	Ω
∆r _{on}	ON-state resistance match between channels	$\label{eq:Vauble} \begin{array}{l} V_{AUDIO} = 3 \ V, \ V_{BUS} = 0 \ V, \ V_{ASEL} = 3 \ V, \\ V_{L/R} = 0.7 \ V, \ I_{ON} = -26 \ mA \end{array}$	Switch ON			0.3	Ω
r _{on (flat)}	ON-state resistance flatness	$V_{AUDIO} = 3 V, V_{BUS} = 0 V, V_{ASEL} = 3 V, V_{L/R} = -2 V, 0 V, 0.7 V, I_{ON} = -26 mA$	Switch ON		1.5	2.5	Ω

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ELECTRICAL CHARACTERISTICS (continued)

 $T_A = -40^{\circ}C$ to 85°C, typical values are at $V_{AUDIO} = 3.3$ V, $T_A = 25^{\circ}C$ (unless otherwise noted)

	PARAMETER	TEST CONDITIONS		MIN	TYP	MAX	UNIT
r _{SHUNT}	Shunt resistance	$V_{AUDIO} = 3 V, V_{BUS} = 5 V, V_{ASEL} = 0 V,$ $V_{L/R} = 0.7 V, I_{OSHUNT} = 10 mA$	Switch OFF		100	200	Ω
I _{L(OFF)} I _{R(OFF)}	L, R OFF leakage current	$ \begin{array}{l} V_{AUDIO} = 3.6 \ V, \ V_{BUS} = 5 \ V, \ V_{ASEL} = 0 \\ V, \ V_R, \ V_L = 0.3 \ V, \ V_{AUDIO} - 0.3 \ V, \\ V_{D+/R}, \ V_{D-/L} = 0.3 \ V, \ V_{AUDIO} - 0.3 V \end{array} $	Switch OFF			±50	nA
I _{L(ON)} I _{R(ON)}	L, R ON leakage current		Switch ON			±50	nA
DIGITAL O	CONTROL INPUTS (A _{SEL} , V _{BUS})		L L				
V _{IH}	Input logic high	$V_{AUDIO} = 2.7V$ to 5.5V		1.2			V
V _{IL}	Input logic low	$V_{AUDIO} = 2.7V$ to 5.5V				0.5	V
I _{IN}	Input leakage current	V _{AUDIO} = 3.6V	VIN = 3.6V			±10	μA
			VIN = 0V			±1	
r _{PD1}	Internal pulldown resistance				3		MΩ
r _{PD2}	Internal pulldown resistance				5		MΩ

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DYNAMIC CHARACTERISTICS

 $T_A = -40^{\circ}$ C to 85°C, typical values are at $V_{AUDIO} = 3.3$ V, $T_A = 25^{\circ}$ C (unless otherwise noted)

	PARAMETER	TEST CONDITIONS		MIN TYP	MAX	UNIT
USB SWI	ГСН		· · · · · ·		·	
t _{ON}	Turn-on time	$\label{eq:VAUDIO} \begin{array}{l} V_{AUDIO} = 3 \ V, \ V_{BUS} = 0 \ V \ to \ 5 \ V, \ V_{ASEL} = 0 \ V, \\ V_{D+\!/R, \ D-\!/L} = 1 \ V, \ Figure \ 10 \end{array}$		2		μS
t _{OFF}	Turn-off time	$V_{AUDIO} = 3 V$, $V_{BUS} = 5 V$ to 0 V, $V_{ASEL} = 0 V$, $V_{D+/R, D-/L} = 1 V$, Figure 10		1		μS
t _{SK(O)}	Channel-to-channel skew	f = 240 MHz, Figure 11		35		ps
t _{SK(P)}	Skew of opposite transitions of same output	f = t 240 MHz, Figure 11		25		ps
C _{D+(OFF)} C _{D-(OFF)}	D+, D-OFF capacitance	$V_{AUDIO} = 3 V$, $V_{BUS} = 0 V$, $A_{SEL} = 3 V$, f = 240 MHz	Switch OFF	2.8		pF
C _{D+(ON)} C _{D-(ON)}	D+, D– ON capacitance	$V_{AUDIO} = 3 V$, $V_{BUS} = 5 V$, $A_{SEL} = 0 V$, f = 240 MHz	Switch ON	12.5		pF
CI	Digital input capacitance	$V_{AUDIO} = 3 V$, $V_{BUS} = 0 V$, $A_{SEL} = 0 V$, f = 1 MHz		2.2		pF
BW	Bandwidth	$V_{AUDIO} = 3 V, V_{BUS} = 5 V, V_{ASEL} = 0 V, Figure 12$	Switch ON	650		MHz
O _{ISO}	OFF Isolation		-22		dB	
X _{TALK}	Crosstalk	$\label{eq:VAUDIO} \begin{array}{l} V_{AUDIO} = 3 \ V, \ V_{BUS} = 5 \ V, \ V_{ASEL} = 0 \ V, \\ R_{L} = 50 \ \Omega, \ f = 240 \ MHz, \ Figure \ 13 \end{array}$	Switch ON	-31		dB
AUDIO SV	NITCH					
t _{ON}	Turn-on time	$V_{AUDIO} = 3 V$, $V_{BUS} = 0 V$ or 5 V, $V_{ASEL} = 0 V$ to 3 V $V_{D+/R,D-/L} = 1 V$, Figure 10	,	4		μS
t _{OFF}	Turn-off time	$ V_{AUDIO} = 3 \text{ V}, V_{BUS} = 0 \text{ V}, V_{ASEL} = 3 \text{ V to } 0 \text{ V}, \\ V_{D+/R,D-/L} = 1 \text{ V}, \text{ Figure } 10 $		1		μS
C _{L(OFF)} C _{R(OFF)}	L, R OFF capacitance	$V_{AUDIO} = 3 V$, $V_{BUS} = 5 V$, $V_{ASEL} = 0 V$, f = 20 kHz	Switch OFF	4.5		pF
C _{L(ON)} C _{R(ON)}	L, R ON capacitance	$V_{AUDIO} = 3 V$, $V_{BUS} = 0 V$, $V_{ASEL} = 3 V$, f = 20 kHz	Switch ON	15		pF
O _{ISO}	OFF Isolation		Switch OFF	-83		dB
X _{TALK}	Crosstalk		Switch ON	-83		dB
THD	Total harmonic distortion	V_{AUDIO} = 3 V, V_{BUS} = 0 V, V_{ASEL} = 3 V, f = 20 Hz to R_L = 600 Ω,V_{IN} = 2 Vpp	20 kHz,	0.05		%
SUPPLY						
V _{AUDIO}	Power supply voltage			2.7	5.5	V
I _{AUDIO}	Positive supply current	V_{AUDIO} = 3.6 V, V_{BUS} = 0 or 5 V, V_{ASEL} = 0 to 3.6 V,	$I_{OUT} = 0$	6	10	μA
I _{OFF}	Power off leakage current	$V_{AUDIO} = 0 V, V_{D+/R, D-/L, D+, D-, L, R} = 0 \text{ to } 5.5 V$			±10	μA

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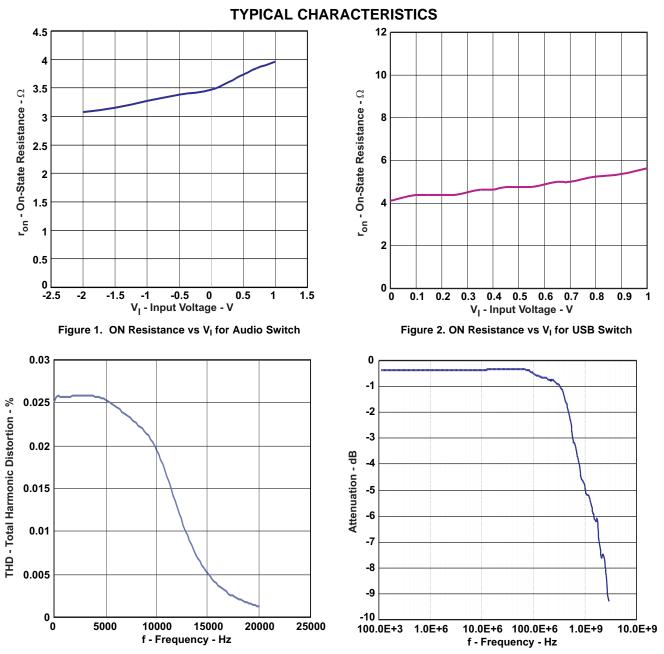


Figure 3. THD vs Frequency for Audio Switch

Figure 4. Gain vs Frequency for USB Switch

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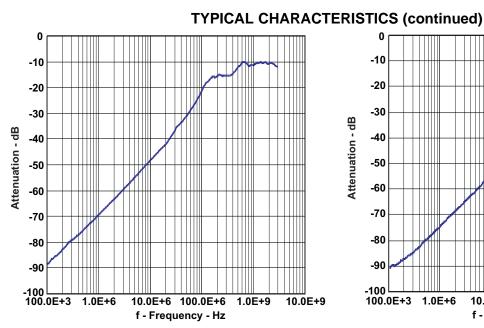


Figure 5. Off Isolation vs Frequency for Audio Switch

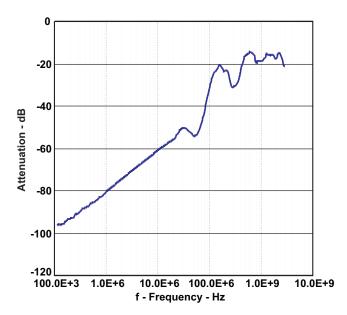
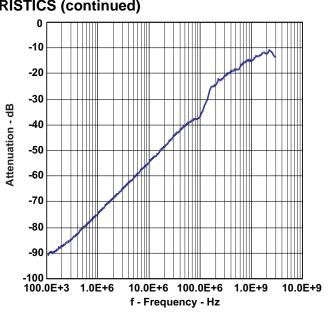


Figure 7. Cross Talk vs Frequency for Audio Switch





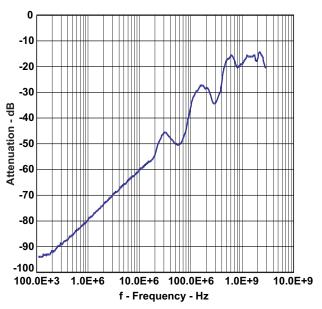


Figure 8. Cross Talk vs Frequency for USB Switch

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TYPICAL CHARACTERISTICS (continued)

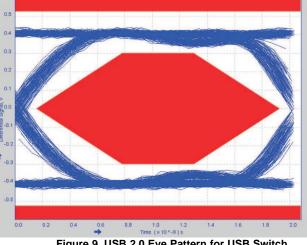


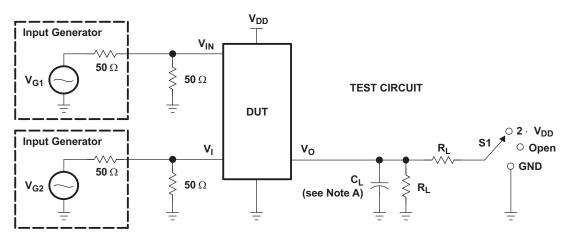
Figure 9. USB 2.0 Eye Pattern for USB Switch



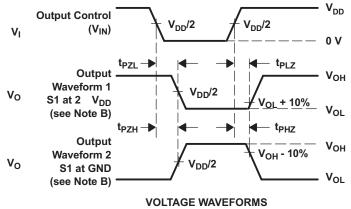
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PARAMETER MEASUREMENT INFORMATION (Enable and Disable Times)



TEST	V _{AUDIO} (V _{DD})	S1	RL	V _{in}	CL	V_{Δ}
t _{PLZ} /t _{PZL}	3.3 V	$2 \cdot \mathbf{V}_{DD}$	200 Ω	GND	10 pF	0.3 V
t _{PHZ} /t _{PZH}	3.3 V	GND	200 Ω	V _{DD}	10 pF	0.3 V



ENABLE AND DISABLE TIMES

- NOTES: A. C_L includes probe and jig capacitance.
 - B. Waveform 1 is for an output with internal conditions such that the output is low except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high, except when disabled by the output control.
 - C. All input pulses are supplied by generators having the following characteristics: PRR \leq 10 MHz, Z_O = 50 Ω , t_r \leq 2.5 ns, t_r \leq 2.5 ns.
 - D. The outputs are measured one at a time, with one transition per measurement.
 - E. t_{PLZ} and t_{PHZ} are the same as t_{dis} or t_{OFF} .
 - F. t_{PZL} and t_{PZH} are the same as t_{en} or t_{ON} .

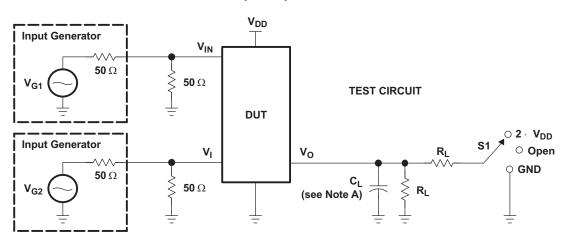
Figure 10. Test Circuit and Voltage Waveforms

STRUMENTS

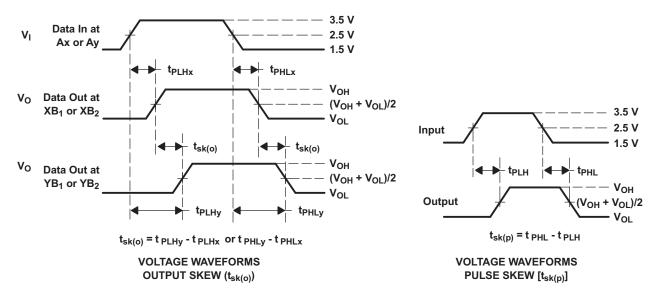
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PARAMETER MEASUREMENT INFORMATION (Skew)



TEST	V _{AUDIO} (V _{DD})	S1	RL	V _{in}	CL
t _{sk(o)}	3.3 V \pm 0.3 V	Open	200 Ω	V _{DD} or GND	10 pF
t _{sk(p)}	3.3 V \pm 0.3 V	Open	200 Ω	V _{DD} or GND	10 pF



NOTES: A. C_L includes probe and jig capacitance.

- B. Waveform 1 is for an output with internal conditions such that the output is low except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high, except when disabled by the output control.
- C. All input pulses are supplied by generators having the following characteristics: PRR \leq 10 MHz, Z₀ = 50 Ω , t_r \leq 2.5 ns, t_f \leq 2.5 ns.

D. The outputs are measured one at a time, with one transition per measurement.

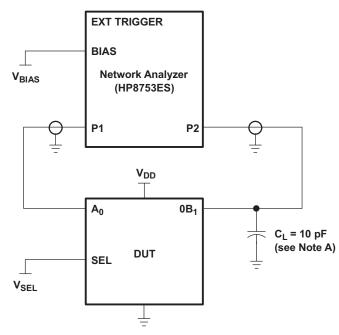
Figure 11. Test Circuit and Voltage Waveforms

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PARAMETER MEASUREMENT INFORMATION



A. C_L includes probe and jig capacitance.

Figure 12. Test Circuit for Frequency Response (BW)

Frequency response is measured at the output of the ON channel. For example, when $V_{SEL} = 0$ and A_0 is the input, the output is measured at $0B_1$. All unused analog I/O ports are left open.

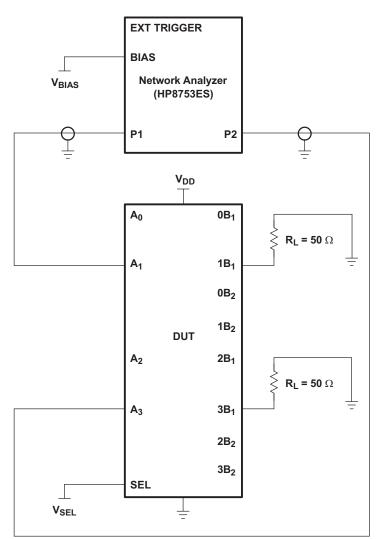
HP8753ES Setup

Average = 4 RBW = 3 kHz V_{BIAS} = 0.35 V ST = 2 s P1 = 0 dBM

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PARAMETER MEASUREMENT INFORMATION (continued)

- A. C_L includes probe and jig capacitance.
- B. A 50- Ω termination resistor is needed to match the loading of the network analyzer.

Figure 13. Test Circuit for Crosstalk (X_{TALK})

Crosstalk is measured at the output of the nonadjacent ON channel. For example, when $V_{SEL} = 0$ and A_1 is the input, the output is measured at A_3 . All unused analog input (A) ports are connected to GND, and output (B) ports are left open.

HP8753ES Setup

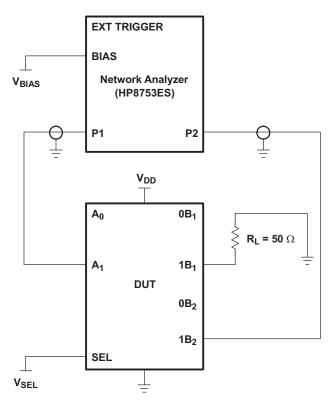
Average = 4 RBW = 3 kHz $V_{BIAS} = 0.35 V$ ST = 2 s P1 = 0 dBM





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A. C_L includes probe and jig capacitance.

B. A 50- Ω termination resistor is needed to match the loading of the network analyzer.

Figure 14. Test Circuit for OFF Isolation (O_{ISO})

OFF isolation is measured at the output of the OFF channel. For example, when $V_{SEL} = GND$ and A_1 is the input, the output is measured at 1B₂. All unused analog input (A) ports are connected to ground, and output (B) ports are left open.

HP8753ES Setup

Average = 4 RBW = 3 kHz $V_{BIAS} = 0.35 V$ ST = 2 s P1 = 0 dBM



PACKAGING INFORMATION

Orderable part number	Status (1)	Material type	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material	MSL rating/ Peak reflow	Op temp (°C)	Part marking (6)
						(4)	(5)		
TS5USBA224RSWR	Active	Production	UQFN (RSW) 10	3000 LARGE T&R	Yes	NIPDAUAG NIPDAU	Level-1-260C-UNLIM	-40 to 85	(A5R, A5V)
TS5USBA224RSWR.B	Active	Production	UQFN (RSW) 10	3000 LARGE T&R	Yes	NIPDAUAG	Level-1-260C-UNLIM	-40 to 85	(A5R, A5V)
TS5USBA224RSWRG4.B	Active	Production	UQFN (RSW) 10	3000 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	A5V

⁽¹⁾ **Status:** For more details on status, see our product life cycle.

(2) Material type: When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

⁽⁴⁾ Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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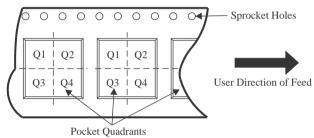


TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal	

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TS5USBA224RSWR	UQFN	RSW	10	3000	180.0	9.5	1.6	2.0	0.8	4.0	8.0	Q1



PACKAGE MATERIALS INFORMATION

25-Sep-2024



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TS5USBA224RSWR	UQFN	RSW	10	3000	189.0	185.0	36.0

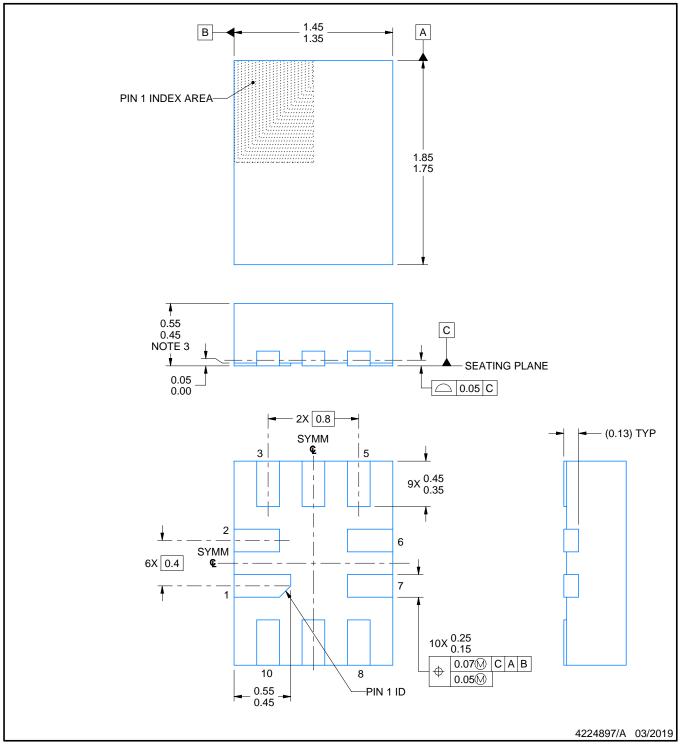
RSW0010A



PACKAGE OUTLINE

UQFN - 0.55 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing All linear dimensions are in minimeters. Any dimensions in parentices are left foreigned any per ASME Y14.5M.
 This drawing is subject to change without notice.
 This package complies to JEDEC MO-288 variation UDEE, except minimum package height.

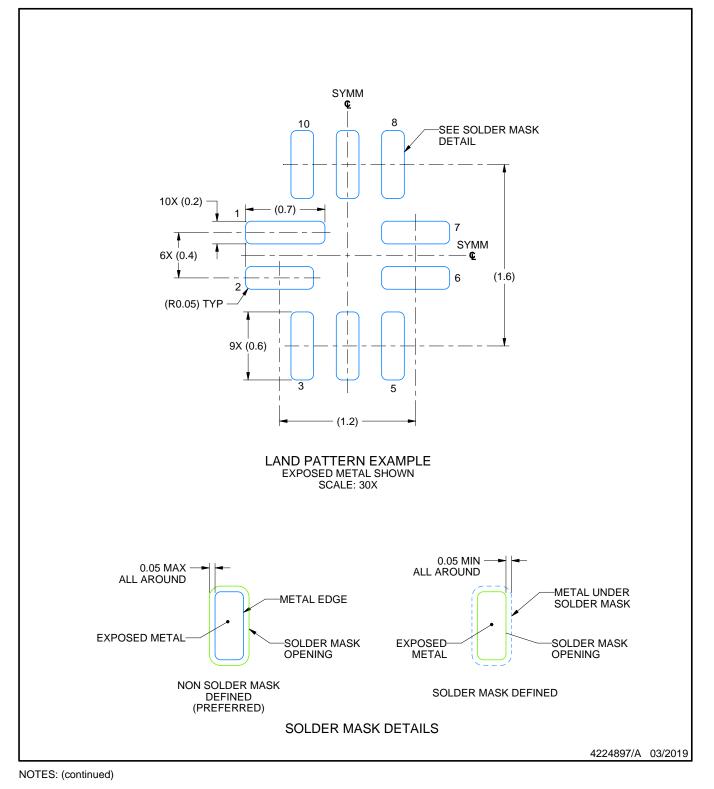


RSW0010A

EXAMPLE BOARD LAYOUT

UQFN - 0.55 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



 This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).

5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.

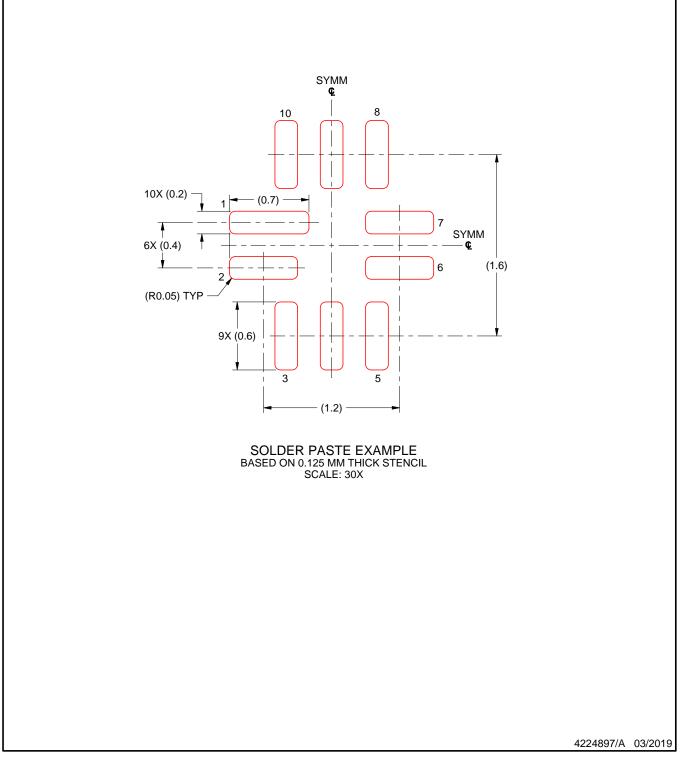


RSW0010A

EXAMPLE STENCIL DESIGN

UQFN - 0.55 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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