

# TLIN1021A-Q1 Fault-Protected LIN Transceiver with Inhibit and Wake

## 1 Features

- AEC-Q100 (Grade 1) Qualified for automotive applications
- Compliant to LIN 2.0, LIN 2.1, LIN 2.2, LIN 2.2A and ISO 17987–4 electrical physical layer (EPL) specification
- Compliant to SAE J2602-1 LIN Network for Vehicle Applications
- [Functional Safety-Capable](#)
  - [Documentation available to aid in functional safety system design](#)
- Wide input operational voltage range:
  - $V_{SUP}$  range from 4.5 V to 36 V
- LIN transmit data rate up to 20 kbps
- LIN receive data rate up to 100 kbps
- Operating modes: Normal, Standby and Sleep
- Low-power mode wake-up support with source recognition:
  - Remote wake-up over the LIN bus
  - Local wake-up via the WAKE pin
  - Local wake-up via EN
- Integrated 45-k $\Omega$  LIN pull-up resistor
- Control of system-level power using the INH pin
- Power-up/down glitch-free operation on LIN bus and RXD output
- Protection features:  $\pm 45$ -V LIN bus fault tolerant, 42-V load dump support, undervoltage protection on  $V_{SUP}$ , TXD dominant state time-out, thermal shutdown, unpowered node or ground disconnection fail-safe at system level
- Junction temperatures from  $-40^{\circ}\text{C}$  to  $150^{\circ}\text{C}$
- Available in 8-pin SOIC, VSON with wettable flanks, and SOT23 packages

## 2 Applications

- [Body electronics and lighting](#)
- [Automotive infotainment and cluster](#)
- [Hybrid electric vehicles and powertrain systems](#)
- [Industrial transportation](#)

## 3 Description

The TLIN1021A-Q1 is a local interconnect network (LIN) physical layer transceiver. LIN is a low-speed universal asynchronous receiver transmitter (UART) communication protocol, that supports automotive in-vehicle networking.

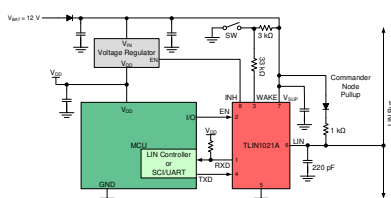
The TLIN1021A-Q1 transmitter supports data rates up to 20 kbps. The transceiver controls the state of the LIN bus through the TXD pin and reports the state of the bus on its open-drain RXD output pin. The device has a current-limited wave-shaping driver to reduce electromagnetic emissions (EME).

The TLIN1021A-Q1 is designed to support 12-V applications with a wide input voltage operating range. The device supports low-power sleep mode, as well as wake-up from low-power mode through wake over LIN, the WAKE pin, or the EN pin. The device allows system-level reductions in battery current consumption, by selectively enabling the various power supplies that can be present on a node through the TLIN1021A-Q1 INH output pin.

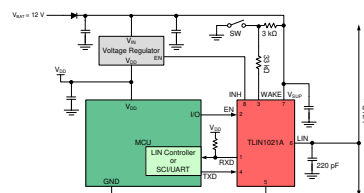
### Device Information

PART NUMBER	PACKAGE <sup>(1)</sup>	BODY SIZE (NOM)
TLIN1021A-Q1	SOIC (D) (8)	4.90 mm x 3.91 mm
	VSON (DRB) (8)	3.00 mm x 3.00 mm
	SOT (DDF) (8)	2.90 mm x 1.60 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.



**Simplified Commander Node Schematic**



**Simplified Responder Node Schematic**



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## 4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

<b>Changes from Revision A (January 2022) to Revision B (April 2022)</b>	<b>Page</b>
• Removed the Note following the schematic images.....	<b>1</b>
• Corrected WAKE I <sub>IL</sub> parameter description.....	<b>7</b>

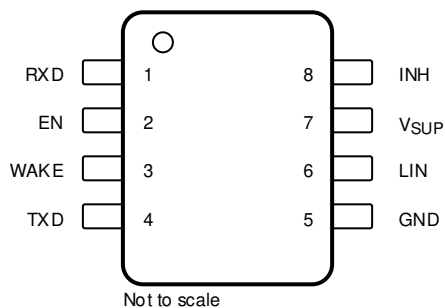
<b>Changes from Revision * (December 2020) to Revision A (January 2022)</b>	<b>Page</b>
• Removed the Product Preview note form the SOIC (D) and SOT (DDF) packages in the <i>Device Information</i> table.....	<b>1</b>

## 5 Description (continued)

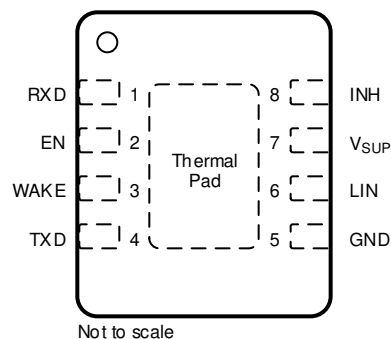
The TLIN1021A-Q1 integrates a resistor for LIN responder node applications, ESD protection, and fault protection which allow a reduced amount of external components in the applications. The device prevents back-feed current through LIN to the supply input in case of a ground shift or supply voltage disconnection.

The TLIN1021A-Q1 also includes undervoltage detection, temperature shutdown protection, and loss-of-ground protection. In the event of a fault condition, the transmitter is immediately switched off and remains off until the fault condition is removed.

## 6 Pin Configuration and Functions



**Figure 6-1. D Package, 8-Pin (SOIC), and DDF Package, 8-Pin (SOT23) Top View**



**Figure 6-2. DRB Package, 8-Pin (VSON), Top View**

**Table 6-1. Pin Functions**

PIN		TYPE	DESCRIPTION
NAME	NO.		
RXD	1	Digital	LIN receive data output, open-drain
EN	2	Digital	Sleep mode control input, integrated pull-down
WAKE	3	High Voltage	Local wake-up input, high voltage
TXD	4	Digital	LIN transmit data input, integrated pulled down - active low after a local wake-up event
GND	5	GND	Ground connection
LIN	6	Bus IO	LIN bus input/output line
V <sub>SUP</sub>	7	Supply	High-voltage supply from the battery
INH	8	High Voltage	Inhibit output to control system voltage regulators and supplies, high voltage
Thermal Pad	—		Electrically connected to GND, connect the thermal pad to the printed circuit board (PCB) ground plane for thermal relief

## 7 Specification

### 7.1 Absolute Maximum Ratings

(1) (2)

		MIN	MAX	UNIT
$V_{SUP}$	Supply voltage range (ISO 17987)	−0.3	45	V
$V_{LIN}$	LIN Bus input voltage (ISO 17987)	−45	45	V
$V_{WAKE}$	WAKE pin input voltage	−0.3	45	V
$V_{INH}$	INH pin output voltage	−0.3	45 and $V_O \leq V_{SUP}+0.3$	V
$V_{LOGIC\_INPUT}$	Logic input voltage	−0.3	6	V
$V_{LOGIC\_OUTPUT}$	Logic output voltage	−0.3	6	V
$I_O$	Digital pin output current		8	mA
$I_{O(INH)}$	Inhibit output current		4	mA
$I_{O(WAKE)}$	WAKE output current due to ground shift ( $V_{WAKE} \leq V_{GND} - 0.3$ V thus current out of the WAKE pin must be limited)		3	mA
$T_J$	Junction Temp	−55	165	°C
$T_{stg}$	Storage temperature	−65	150	°C

- (1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) All voltage values are with respect to the ground terminal.

### 7.2 ESD Ratings

			VALUE	UNIT
$V_{ESD}$	Electrostatic discharge	Human body model (HBM) classification level 3B: $V_{SUP}$ , INH, and WAKE with respect to ground	±8000	V
		Human body model (HBM) classification level 3B: LIN with respect to ground	±10000	
		Human body model (HBM) classification level 3A: all other pins, per AEC Q100-002 <sup>(1)</sup>	±4000	
		Charged device model (CDM) classification level C5, per AEC Q100-011	±750	

- (1) AEC Q100-002 indicates that HBM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

### 7.3 ESD Ratings - IEC Specification

			VALUE	UNIT
$V_{ESD}$	Electrostatic discharge	LIN, $V_{SUP}$ , WAKE terminal to GND <sup>(1)</sup>	±8000	V
		LIN terminal to GND <sup>(1)</sup>	±8000	

### 7.3 ESD Ratings - IEC Specification (continued)

				VALUE	UNIT
V <sub>TRAN</sub>	Non-synchronous transient injection	LIN, V <sub>SUP</sub> , WAKE terminal to GND <sup>(1)</sup>	IEC 62228-2 per IEC 62215-3 12 V electrical systems Pulse 1	-100	V
			IEC 62228-2 per IEC 62215-3 12 V electrical systems Pulse 2	75	
			IEC 62228-2 per IEC 62215-3 12 V electrical systems Pulse 3a	-150	
			IEC 62228-2 per IEC 62215-3 12 V electrical systems Pulse 3b	150	
	Direct capacitor coupling	LIN terminal to GND <sup>(2)</sup>	SAE J2962-1 per ISO 7637-3 DCC - Slow transient pulse	±30	

- (1) Results given here are specific to the IEC 62228-2 Integrated circuits – EMC evaluation of transceivers – Part 2: LIN transceivers. Testing performed by OEM approved independent 3<sup>rd</sup> party, EMC report available upon request.
- (2) Results given here are specific to the SAE J2962-1 Communication Transceivers Qualification Requirements - LIN. Testing performed by OEM approved independent 3<sup>rd</sup> party, EMC report available upon request.

### 7.4 Thermal Information

THERMAL METRIC <sup>(1)</sup>		TLIN1021AD-Q1	TLIN1021ADRB-Q1	TLIN1021ADDF-Q1	UNIT
		SOIC	VSON	SOT	
		8 PINS	8 PINS	8 PINS	
R <sub>θJA</sub>	Junction-to-ambient thermal resistance	126.2	54.4	120.7	°C/W
R <sub>θJC(top)</sub>	Junction-to-case (top) thermal resistance	66.4	61.1	60.2	°C/W
R <sub>θJB</sub>	Junction-to-board thermal resistance	69.6	26.8	42.1	°C/W
Ψ <sub>JT</sub>	Junction-to-top characterization parameter	18.7	2.3	2.4	°C/W
Ψ <sub>JB</sub>	Junction-to-board characterization parameter	68.9	26.7	41.9	°C/W
R <sub>θJC(bot)</sub>	Junction-to-case (bottom) thermal resistance	–	10.8	–	°C/W

- (1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.

### 7.5 Recommended Operating Conditions

parameters valid across -40°C ≤ T<sub>J</sub> ≤ 150°C (unless otherwise noted)

		MIN	NOM	MAX	UNIT
V <sub>SUP</sub>	Supply Voltage	4.5		36	V
V <sub>LIN</sub>	LIN Bus input voltage	0		36	V
V <sub>LOGIC</sub>	Logic Pin Voltage	0		5.25	V
T <sub>J</sub>	Operating virtual junction temperature range	-40		150	°C
T <sub>SDR</sub>	Thermal shutdown rising	160			°C
T <sub>SDF</sub>	Thermal shutdown falling			150	°C
T <sub>SD(HYS)</sub>	Thermal shutdown hysteresis		10		°C

### 7.6 Power Supply Characteristics

parameters valid across -40°C ≤ T<sub>J</sub> ≤ 150°C (unless otherwise noted)

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
Supply Voltage and Current					

## 7.6 Power Supply Characteristics (continued)

parameters valid across  $-40^{\circ}\text{C} \leq T_J \leq 150^{\circ}\text{C}$  (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
$V_{\text{SUP}}$	Operational supply voltage	Device is operational beyond the LIN defined nominal supply voltage range See Figure 8-1 See Figure 8-2	4.5		36	V
	Nominal supply voltage	Normal and standby modes <sup>(1)</sup> See Figure 8-1 See Figure 8-2	4.5		36	V
		Sleep mode	4.5		36	V
$I_{\text{SUP}}$	Supply current Bus dominant	Normal mode $\text{EN} = V_{\text{CC}}, R_{\text{LIN}} \geq 500 \Omega, C_{\text{LIN}} \leq 10 \text{ nF}, \text{INH} = \text{WAKE} = V_{\text{SUP}}$		1.2	6.5	mA
		Standby mode $\text{EN} = 0 \text{ V}, R_{\text{LIN}} \geq 500 \Omega, C_{\text{LIN}} \leq 10 \text{ nF}, \text{INH} = \text{WAKE} = V_{\text{SUP}}$		1	1.7	mA
	Supply current Bus recessive	Normal mode $\text{EN} = V_{\text{CC}}, \text{INH} = \text{WAKE} = V_{\text{SUP}}$		300	700	$\mu\text{A}$
		Standby mode $\text{EN} = 0 \text{ V}, \text{INH} = \text{WAKE} = V_{\text{SUP}}$		20	55	$\mu\text{A}$
	Supply current Sleep mode	$4.5 \text{ V} < V_{\text{SUP}} \leq 14 \text{ V}, T_J = 125^{\circ}\text{C}$ $\text{EN} = 0 \text{ V}, \text{LIN} = \text{WAKE} = V_{\text{SUP}}, \text{TXD}$ and $\text{RXD}$ floating		9	16	$\mu\text{A}$
		$14 \text{ V} < V_{\text{SUP}} \leq 36 \text{ V}, T_J = 125^{\circ}\text{C}$ $\text{EN} = 0 \text{ V}, \text{LIN} = \text{WAKE} = V_{\text{SUP}}, \text{TXD}$ and $\text{RXD}$ floating			22	$\mu\text{A}$
$\text{UV}_{\text{SUPR}}$	Under voltage $V_{\text{SUP}}$ threshold	Ramp up		4.15	4.45	V
$\text{UV}_{\text{SUPF}}$	Under voltage $V_{\text{SUP}}$ threshold	Ramp down	3.5	4		V
$\text{U}_{\text{VHYS}}$	Delta hysteresis voltage for $V_{\text{SUP}}$ under voltage threshold			0.13		V

(1) Normal mode ramp  $V_{\text{SUP}}$  while LIN signal is a 10 kHz square wave with 50% duty cycle and 36 V swing.

## 7.7 Electrical Characteristics

parameters valid across  $-40^{\circ}\text{C} \leq T_J \leq 150^{\circ}\text{C}$  (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
<b>RXD Output Terminal</b>						
$V_{\text{OL}}$	Low-level voltage	Based upon external pull-up to $V_{\text{CC}}$ <sup>(4)</sup>			0.6	V
$I_{\text{OL}}$	Low-level output current, open drain	$\text{LIN} = 0 \text{ V}, \text{RXD} = 0.4 \text{ V}$	1.5			mA
$I_{\text{LKG}}$	Leakage current, high-level	$\text{LIN} = V_{\text{SUP}}, \text{RXD} = V_{\text{CC}}$	–5		5	$\mu\text{A}$
<b>TXD Input Terminal</b>						
$V_{\text{IL}}$	Low-level input voltage				0.8	V
$V_{\text{IH}}$	High-level input voltage		2			V
$I_{\text{LKG}}$	Low-level input leakage current	$\text{TXD} = 0 \text{ V}$	–5		5	$\mu\text{A}$
$I_{\text{TXD(WAKE)}}$	Local wake-up source recognition TXD	Standby mode after a local wake-up event $V_{\text{LIN}} = V_{\text{SUP}}, \text{WAKE} = 0 \text{ V}$ or $V_{\text{SUP}}, \text{TXD} = 1 \text{ V}$	1.3		8	mA
$R_{\text{TXD}}$	Internal pull-down resistor value		125	350	800	k $\Omega$
<b>EN Input Terminal</b>						
$V_{\text{IL}}$	Low-level input voltage		–0.3		0.8	V
$V_{\text{IH}}$	High-level input voltage		2		5.25	V
$V_{\text{HYS}}$	Hysteresis voltage	By design and characterization	30		500	mV
$I_{\text{IL}}$	Low-level input current	$\text{EN} = 0 \text{ V}$	–5		5	$\mu\text{A}$
$R_{\text{EN}}$	Internal pull-down resistor		125	350	800	k $\Omega$
<b>LIN Terminal (Referenced to <math>V_{\text{SUP}}</math>)</b>						
$V_{\text{OH}}$	LIN recessive high-level output voltage <sup>(3)</sup>	$\text{TXD} = V_{\text{CC}}, I_{\text{O}} = 0 \text{ mA}$ $7 \text{ V} \leq V_{\text{SUP}} \leq 36 \text{ V}$	0.85			$V_{\text{SUP}}$

## 7.7 Electrical Characteristics (continued)

parameters valid across  $-40^{\circ}\text{C} \leq T_J \leq 150^{\circ}\text{C}$  (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
$V_{OH}$	LIN recessive high-level output voltage <sup>(1) (2)</sup>	$\text{TXD} = V_{CC}, I_O = 0 \text{ mA}$ $7 \text{ V} \leq V_{SUP} \leq 18 \text{ V}$	0.8			$V_{SUP}$
$V_{OH}$	LIN recessive high-level output voltage <sup>(3)</sup>	$\text{TXD} = V_{CC}, I_O = 0 \text{ mA}$ $4.5 \text{ V} \leq V_{SUP} \leq 7 \text{ V}$	3			V
$V_{OL}$	LIN dominant low-level output voltage <sup>(3)</sup>	$\text{TXD} = 0 \text{ V}$ $7 \text{ V} \leq V_{SUP} \leq 36 \text{ V}$			0.2	$V_{SUP}$
$V_{OL}$	LIN dominant low-level output voltage <sup>(1) (2)</sup>	$\text{TXD} = 0 \text{ V}$ $7 \text{ V} \leq V_{SUP} \leq 18 \text{ V}$			0.2	$V_{SUP}$
$V_{OL}$	LIN dominant low-level output voltage <sup>(3)</sup>	$\text{TXD} = 0 \text{ V}$ $4.5 \text{ V} \leq V_{SUP} \leq 7 \text{ V}$			1.2	V
$V_{BUSdom}$	Low-level input voltage <sup>(3)</sup>	LIN dominant (including LIN dominant for wake up) See Figure 8-3 See Figure 8-4			0.4	$V_{SUP}$
$V_{BUSrec}$	High-level input voltage <sup>(3)</sup>	Lin recessive See Figure 8-3 See Figure 8-4	0.6			$V_{SUP}$
$V_{IH}$	LIN recessive high-level input voltage <sup>(1) (2)</sup>	$7 \text{ V} \leq V_{SUP} \leq 18 \text{ V}$	0.47		0.6	$V_{SUP}$
$V_{IL}$	LIN dominant low-level input voltage <sup>(1) (2)</sup>	$7 \text{ V} \leq V_{SUP} \leq 18 \text{ V}$	0.4		0.53	$V_{SUP}$
$V_{SUP\_NON\_OP}$	$V_{SUP}$ where impact of recessive LIN bus < 5% <sup>(3)</sup>	$\text{TXD} \& \text{RXD}$ open $4.5 \text{ V} \leq V_{LIN} \leq 45 \text{ V}$	-0.3		42	V
$V_{BUS\_CNT}$	Receiver center threshold <sup>(3)</sup>	$V_{BUS\_CNT} = (V_{BUSrec} + V_{BUSdom})/2$ See Figure 8-3 See Figure 8-4	0.475	0.5	0.525	$V_{SUP}$
$V_{HYS}$	Hysteresis voltage (ISO 17987)	$V_{HYS} = V_{BUSrec} - V_{BUSdom}$ See Figure 8-3 See Figure 8-4			0.175	$V_{SUP}$
$V_{HYS}$	Hysteresis voltage (SAE J2602)	$V_{HYS} = V_{IH} - V_{IL}$ See Figure 8-3 See Figure 8-4	0.07		0.175	$V_{SUP}$
$V_{SERIAL\_DIODE}$	Serial diode LIN termination pull-up path	$I_{SERIAL\_DIODE} = 10 \mu\text{A}$	0.4	0.7	1.0	V
$I_{BUS(LIM)}$	Limiting current ISO 17987 Param 12	$\text{TXD} = 0 \text{ V}, V_{LIN} = 18 \text{ V}, V_{SUP} = 18 \text{ V}$	40	90	200	mA
$I_{BUS\_PAS\_dom}$	Receiver leakage current, dominant	Driver off/recessive, $LIN = 0 \text{ V}$ $V_{SUP} = 12 \text{ V}$ See Figure 8-6	-1			mA
$I_{BUS\_PAS\_rec1}$	Receiver leakage current, recessive	Driver off/recessive, $LIN \geq V_{SUP}$ $4.5 \text{ V} \leq V_{SUP} \leq 36 \text{ V}$ See Figure 8-7			20	$\mu\text{A}$
$I_{BUS\_PAS\_rec2}$	Receiver leakage current, recessive	Driver off/recessive, $LIN = V_{SUP}$ See Figure 8-7	-5		5	$\mu\text{A}$
$I_{BUS\_NO\_GND}$	Leakage current, loss of ground	$GND_{Device} = V_{SUP} = 18 \text{ V}$ $R_{Meas} = 1 \text{ k}\Omega$ $0 \text{ V} < V_{LIN} < 18 \text{ V}$	-1		1	mA
$I_{leak\ gnd(dom)}$	Leakage current, loss of ground <sup>(5)</sup>	$V_{SUP} = 8 \text{ V}, GND = \text{open}, V_{SUP} = 18 \text{ V}, GND = \text{open}$ $R_{Commander} = 1 \text{ k}\Omega, C_L = 1 \text{ nF}$ $R_{Responder} = 20 \text{ k}\Omega, C_L = 1 \text{ nF}$ $LIN = \text{dominant}$	-1		1	mA
$I_{leak\ gnd(rec)}$	Leakage current, loss of ground <sup>(5)</sup>	$V_{SUP} = 8 \text{ V}, GND = \text{open}, V_{SUP} = 18 \text{ V}, GND = \text{open}$ $R_{Commander} = 1 \text{ k}\Omega, C_L = 1 \text{ nF}$ $R_{Responder} = 20 \text{ k}\Omega, C_L = 1 \text{ nF}$ $LIN = \text{recessive}$	-100		100	$\mu\text{A}$
$I_{BUS\_NO\_BAT}$	Leakage current, loss of supply	$V_{SUP} = GND$ $0 \text{ V} \leq V_{LIN} \leq 18 \text{ V}$			5	$\mu\text{A}$
$I_{RSLEEP}$	Pull-up current source to $V_{SUP}$ sleep mode	$V_{SUP} = 14 \text{ V}, LIN = GND$	-20		-1.5	$\mu\text{A}$
$R_{PU}$	Internal pull-up resistor to $V_{SUP}$	Normal and standby modes	20	45	60	k $\Omega$
$C_{LIN}$	Capacitance of the LIN pin	$V_{SUP} = 14 \text{ V}$			25	pF

### INH Output Terminal



## 7.7 Electrical Characteristics (continued)

parameters valid across  $-40^{\circ}\text{C} \leq T_J \leq 150^{\circ}\text{C}$  (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
$\Delta V_H$	High level voltage drop INH with respect to $V_{SUP}$	$I_{INH} = -0.5\text{ mA}$		0.5	1	V
$I_{LKG(INH)}$	Leakage current sleep mode	$INH = 0\text{ V}$	-0.5		0.5	$\mu\text{A}$
<b>WAKE Input Terminal</b>						
$V_{IH}$	High-level input voltage	Standby and sleep mode	$V_{SUP} - 1.8$			V
$V_{IL}$	Low-level input voltage	Standby and sleep mode	$V_{SUP} - 3.85$			V
$I_{IH}$	High-level input leakage current	$WAKE = V_{SUP} - 1\text{ V}$	-25	-12.5		$\mu\text{A}$
$I_{IL}$	Low-level input leakage current	$WAKE = 1\text{ V}$		15	25	$\mu\text{A}$
$t_{WAKE}$	WAKE hold time	Wake up time from sleep mode	5		50	$\mu\text{s}$
<b>Duty Cycle Characteristics</b>						
D1	Duty cycle 1 <sup>(3)</sup> ISO 17987 Param 27	$TH_{REC(MAX)} = 0.744 \times V_{SUP}$ , $TH_{DOM(MAX)} = 0.581 \times V_{SUP}$ , $V_{SUP} = 7\text{ V to }18\text{ V}$ , $t_{BIT} = 50\text{ }\mu\text{s}$ $D1 = t_{BUS\_rec(min)}/(2 \times t_{BIT})$ See Figure 8-8 and Figure 8-9	0.396			
D1	Duty cycle 1 <sup>(3) (6)</sup>	$TH_{REC(MAX)} = 0.665 \times V_{SUP}$ , $TH_{DOM(MAX)} = 0.499 \times V_{SUP}$ , $V_{SUP} = 4.5\text{ V to }7\text{ V}$ , $t_{BIT} = 50\text{ }\mu\text{s}$ $D1 = t_{BUS\_rec(min)}/(2 \times t_{BIT})$ See Figure 8-8 and Figure 8-9	0.396			
D1	Duty cycle 1 <sup>(1) (2) (6)</sup>	$TH_{REC(MAX)} = 0.744 \times V_{SUP}$ , $TH_{DOM(MAX)} = 0.581 \times V_{SUP}$ , $V_{SUP} = 7\text{ V to }18\text{ V}$ , $t_{BIT} = 52\text{ }\mu\text{s}$ $D1 = t_{BUS\_rec(min)}/(2 \times t_{BIT})$ See Figure 8-8 and Figure 8-9	0.396			
D2	Duty cycle 2 <sup>(3)</sup> ISO 17987 Param 28	$TH_{REC(MIN)} = 0.422 \times V_{SUP}$ , $TH_{DOM(MIN)} = 0.284 \times V_{SUP}$ , $V_{SUP} = 7\text{ V to }18\text{ V}$ , $t_{BIT} = 50\text{ }\mu\text{s}$ $D2 = t_{BUS\_rec(MAX)}/(2 \times t_{BIT})$ See Figure 8-8 and Figure 8-9			0.581	
D2	Duty cycle 2 <sup>(3) (6)</sup>	$TH_{REC(MIN)} = 0.496 \times V_{SUP}$ , $TH_{DOM(MIN)} = 0.361 \times V_{SUP}$ , $V_{SUP} = 4.5\text{ V to }7\text{ V}$ , $t_{BIT} = 50\text{ }\mu\text{s}$ $D2 = t_{BUS\_rec(MAX)}/(2 \times t_{BIT})$ See Figure 8-8 and Figure 8-9			0.581	
D2	Duty cycle 2 <sup>(1) (2) (6)</sup>	$TH_{REC(MIN)} = 0.422 \times V_{SUP}$ , $TH_{DOM(MIN)} = 0.284 \times V_{SUP}$ , $V_{SUP} = 7\text{ V to }18\text{ V}$ , $t_{BIT} = 52\text{ }\mu\text{s}$ $D2 = t_{BUS\_rec(MAX)}/(2 \times t_{BIT})$ See Figure 8-8 and Figure 8-9			0.581	
D3	Duty cycle 3 <sup>(3)</sup> ISO 17987 Param 29	$TH_{REC(MAX)} = 0.778 \times V_{SUP}$ , $TH_{DOM(MAX)} = 0.616 \times V_{SUP}$ , $V_{SUP} = 7\text{ V to }18\text{ V}$ , $t_{BIT} = 96\text{ }\mu\text{s}$ $D3 = t_{BUS\_rec(min)}/(2 \times t_{BIT})$ See Figure 8-8 and Figure 8-9	0.417			
D3	Duty cycle 3 <sup>(3) (6)</sup>	$TH_{REC(MAX)} = 0.665 \times V_{SUP}$ , $TH_{DOM(MAX)} = 0.499 \times V_{SUP}$ , $V_{SUP} = 4.5\text{ V to }7\text{ V}$ , $t_{BIT} = 96\text{ }\mu\text{s}$ $D3 = t_{BUS\_rec(min)}/(2 \times t_{BIT})$ See Figure 8-8 and Figure 8-9	0.417			
D3	Duty cycle 3 <sup>(1) (2) (6)</sup>	$TH_{REC(MAX)} = 0.778 \times V_{SUP}$ , $TH_{DOM(MAX)} = 0.616 \times V_{SUP}$ , $V_{SUP} = 7\text{ V to }18\text{ V}$ , $t_{BIT} = 96\text{ }\mu\text{s}$ $D3 = t_{BUS\_rec(min)}/(2 \times t_{BIT})$ See Figure 8-8 and Figure 8-9	0.417			
D4	Duty cycle 4 <sup>(3)</sup> ISO 17987 Param 30	$TH_{REC(MIN)} = 0.389 \times V_{SUP}$ , $TH_{DOM(MIN)} = 0.251 \times V_{SUP}$ , $V_{SUP} = 7\text{ V to }18\text{ V}$ , $t_{BIT} = 96\text{ }\mu\text{s}$ $D4 = t_{BUS\_rec(MAX)}/(2 \times t_{BIT})$ See Figure 8-8 and Figure 8-9			0.59	

## 7.7 Electrical Characteristics (continued)

parameters valid across  $-40^{\circ}\text{C} \leq T_J \leq 150^{\circ}\text{C}$  (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
D4	Duty cycle 4 <sup>(3)</sup> (6)	$TH_{REC(MAX)} = 0.496 \times V_{SUP}$ $TH_{DOM(MAX)} = 0.361 \times V_{SUP}$ $V_{SUP} = 4.5 \text{ V to } 7 \text{ V}$ , $t_{BIT} = 96 \mu\text{s}$ $D4 = t_{BUS\_rec(MAX)}/(2 \times t_{BIT})$ See Figure 8-8 and Figure 8-9			0.59	
D4	Duty cycle 4 <sup>(1)</sup> (2) (6)	$TH_{REC(MIN)} = 0.389 \times V_{SUP}$ $TH_{DOM(MIN)} = 0.251 \times V_{SUP}$ $V_{SUP} = 7 \text{ V to } 18 \text{ V}$ , $t_{BIT} = 96 \mu\text{s}$ $D4 = t_{BUS\_rec(MAX)}/(2 \times t_{BIT})$ See Figure 8-8 and Figure 8-9			0.59	
D1 <sub>LB</sub>	Duty cycle 1 at low battery <sup>(1)</sup> (2) (6)	$TH_{REC(MAX)} = 0.665 \times V_{SUP}$ , $TH_{DOM(MAX)} = 0.499 \times V_{SUP}$ , $V_{SUP} = 5.5 \text{ V to } 7 \text{ V}$ , $t_{BIT} = 52 \mu\text{s}$	0.396			
D2 <sub>LB</sub>	Duty cycle 2 at low battery <sup>(1)</sup> (2) (6)	$TH_{REC(MAX)} = 0.496 \times V_{SUP}$ $TH_{DOM(MAX)} = 0.361 \times V_{SUP}$ $V_{SUP} = 6.1 \text{ V to } 7 \text{ V}$ , $t_{BIT} = 52 \mu\text{s}$			0.581	
D3 <sub>LB</sub>	Duty cycle 3 at low battery <sup>(1)</sup> (2) (6)	$TH_{REC(MAX)} = 0.665 \times V_{SUP}$ , $TH_{DOM(MAX)} = 0.499 \times V_{SUP}$ , $V_{SUP} = 5.5 \text{ V to } 7 \text{ V}$ , $t_{BIT} = 96 \mu\text{s}$	0.396			
D4 <sub>LB</sub>	Duty cycle 4 at low battery <sup>(1)</sup> (2) (6)	$TH_{REC(MAX)} = 0.496 \times V_{SUP}$ $TH_{DOM(MAX)} = 0.361 \times V_{SUP}$ $V_{SUP} = 6.1 \text{ V to } 7 \text{ V}$ , $t_{BIT} = 96 \mu\text{s}$			0.581	
T <sub>r-d max</sub>	Transmitter propagation delay timings for the duty cycle <sup>(1)</sup> (2) (6) Recessive to dominant	$TH_{REC(MAX)} = 0.744 \times V_{SUP}$ , $TH_{DOM(MAX)} = 0.581 \times V_{SUP}$ $7 \text{ V} \leq V_{SUP} \leq 18 \text{ V}$ , $t_{BIT} = 52 \mu\text{s}$ $t_{REC(MAX)}_{D1} - t_{DOM(MIN)}_{D1}$			10.8	$\mu\text{s}$
T <sub>d-r max</sub>	Transmitter propagation delay timings for the duty cycle <sup>(1)</sup> (2) (6) Dominant to recessive	$TH_{REC(MAX)} = 0.422 \times V_{SUP}$ , $TH_{DOM(MAX)} = 0.284 \times V_{SUP}$ $7 \text{ V} \leq V_{SUP} \leq 18 \text{ V}$ , $t_{BIT} = 52 \mu\text{s}$ $t_{DOM(MAX)}_{D2} - t_{REC(MIN)}_{D2}$			8.4	$\mu\text{s}$
T <sub>r-d max</sub>	Transmitter propagation delay timings for the duty cycle <sup>(1)</sup> (2) (6) Recessive to dominant	$TH_{REC(MAX)} = 0.778 \times V_{SUP}$ $TH_{DOM(MAX)} = 0.616 \times V_{SUP}$ $7 \text{ V} \leq V_{SUP} \leq 18 \text{ V}$ , $t_{BIT} = 96 \mu\text{s}$ $t_{REC(MAX)}_{D3} - t_{DOM(MIN)}_{D3}$			15.9	$\mu\text{s}$
T <sub>d-r max</sub>	Transmitter propagation delay timings for the duty cycle <sup>(1)</sup> (2) (6) Dominant to recessive	$TH_{REC(MIN)} = 0.389 \times V_{SUP}$ $TH_{DOM(MIN)} = 0.251 \times V_{SUP}$ $7 \text{ V} \leq V_{SUP} \leq 18 \text{ V}$ , $t_{BIT} = 96 \mu\text{s}$ $t_{DOM(MAX)}_{D4} - t_{REC(MIN)}_{D4}$			17.28	$\mu\text{s}$
T <sub>r-d max_low</sub>	Low battery transmitter propagation delay timings for the duty cycle <sup>(1)</sup> (2) (6) Recessive to dominant	$TH_{REC(MAX)} = 0.665 \times V_{SUP}$ , $TH_{DOM(MAX)} = 0.499 \times V_{SUP}$ $5.5 \text{ V} \leq V_{SUP} \leq 7 \text{ V}$ , $t_{BIT} = 52 \mu\text{s}$ $t_{REC(MAX)}_{low} - t_{DOM(MIN)}_{low}$			10.8	$\mu\text{s}$
T <sub>d-r max_low</sub>	Low battery transmitter propagation delay timings for the duty cycle <sup>(1)</sup> (2) (6) Dominant to recessive	$TH_{REC(MAX)} = 0.496 \times V_{SUP}$ $TH_{DOM(MAX)} = 0.361 \times V_{SUP}$ $6.1 \text{ V} \leq V_{SUP} \leq 7 \text{ V}$ , $t_{BIT} = 52 \mu\text{s}$ $t_{DOM(MAX)}_{low} - t_{REC(MIN)}_{low}$			8.4	$\mu\text{s}$

(1) SAE 2602 commander node load conditions: 5.5 nF/4 k $\Omega$  and 899 pF/20 k $\Omega$

(2) SAE 2602 responder node load conditions: 5.5 nF/875  $\Omega$  and 899 pF/900  $\Omega$

(3) ISO 17987 bus load conditions ( $C_{LINBUS}$ ,  $R_{LINBUS}$ ) include 1 nF/1 k $\Omega$ ; 6.8 nF/660  $\Omega$ ; 10 nF/500  $\Omega$ .

(4) RXD uses open drain output structure therefore  $V_{OL}$  level is based upon microcontroller supply voltage.

(5)  $I_{leak\ gnd} = (V_{BAT} - V_{LIN})/R_{Load}$

(6) Specified by design

## 7.8 AC Switching Characteristics

parameters valid across  $-40^{\circ}\text{C} \leq T_J \leq 150^{\circ}\text{C}$  (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
<b>Device Switching Characteristics</b>						
t <sub>rx_pdr</sub>	Receiver rising propagation delay time ISO 17987 Param 31	4.5 V $\leq$ VSUP < 5.5 V, R <sub>RXD</sub> = 2.4 k $\Omega$ , C <sub>RXD</sub> = 20 pF See Figure 8-10 and Figure 8-11			6	$\mu\text{s}$
t <sub>rx_pdf</sub>	Receiver falling propagation delay time ISO 17987 Param 31				6	$\mu\text{s}$

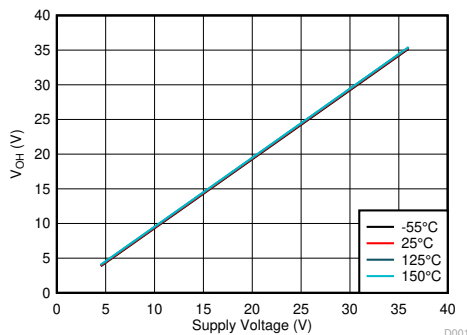
## 7.8 AC Switching Characteristics (continued)

parameters valid across  $-40^{\circ}\text{C} \leq T_J \leq 150^{\circ}\text{C}$  (unless otherwise noted)

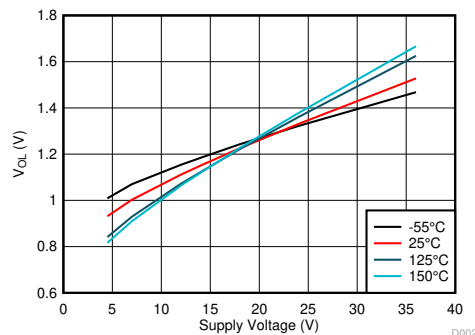
PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
$t_{rx\_pdf}$	Receiver falling propagation delay time ISO 17987 Param 31	5.5 V $\leq$ VSUP, $R_{RXD} = 2.4\text{ k}\Omega$ , $C_{RXD} = 20\text{ pF}$ See <a href="#">Figure 8-10</a> and <a href="#">Figure 8-11</a>			5	$\mu\text{s}$
$t_{rx\_pdf}$	Receiver falling propagation delay time ISO 17987 Param 31				5	$\mu\text{s}$
$t_{rs\_sym}$	Symmetry of receiver propagation delay time Receiver rising propagation delay time ISO 17987 Param 32	Rising edge with respect to falling edge $t_{rx\_sym} = t_{rx\_pdf} - t_{rx\_pdr}$ , $R_{RXD} = 2.4\text{ k}\Omega$ , $C_{RXD} = 20\text{ pF}$ See <a href="#">Figure 8-10</a> and <a href="#">Figure 8-11</a>	-2		2	$\mu\text{s}$
$t_{LINBUS}$	Minimum dominant time on LIN bus for wake-up	See <a href="#">Figure 8-14</a> , <a href="#">Figure 9-2</a> and <a href="#">Figure 9-3</a>	25	65	150	$\mu\text{s}$
$t_{CLEAR}$	Time to clear false wake-up prevention logic if LIN bus had a bus stuck dominant fault (recessive time on LIN bus to clear bus stuck dominant fault)	See <a href="#">Figure 9-3</a>	8	25	50	$\mu\text{s}$
$t_{MODE\_CHANGE}$	Mode change delay time	Time to change from normal mode to sleep mode through EN pin See <a href="#">Figure 8-12</a>	2		15	$\mu\text{s}$
$t_{NOMINT}$	Normal mode initialization time <sup>(1)</sup>	Time for normal mode to initialize and data on RXD pin to be valid, includes $t_{MODE\_CHANGE}$ for standby to normal mode. See <a href="#">Figure 8-12</a>			45	$\mu\text{s}$
$t_{PWR}$	Power-up time	Time it takes for valid data on RXD upon power-up			1.5	ms
$t_{TXD\_DTO}$	Dominant state time out		20	50	80	ms

(1) The transition time from sleep mode to normal mode includes both  $t_{MODE\_CHANGE}$  and  $t_{NOMINT}$ .

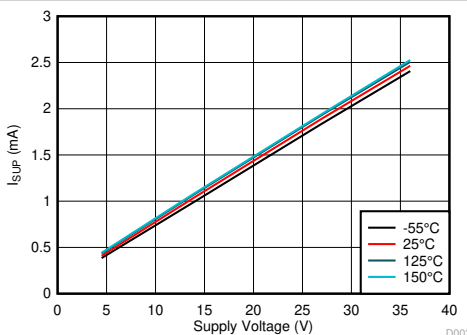
## 7.9 Typical Curves



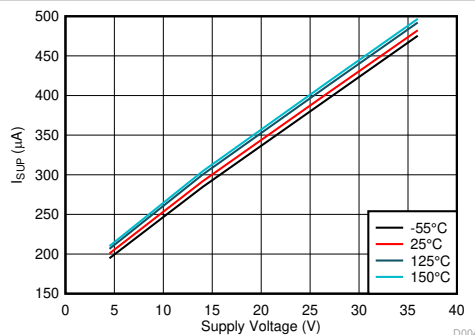
**Figure 7-1.  $V_{OH}$  vs  $V_{SUP}$  and Temperature**



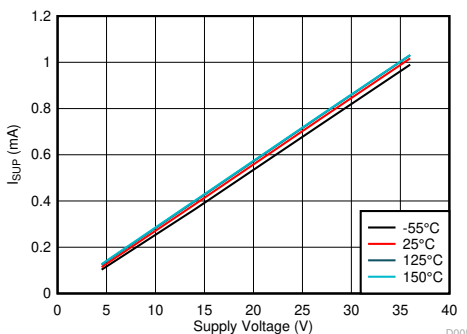
**Figure 7-2.  $V_{OL}$  vs  $V_{SUP}$  and Temperature**



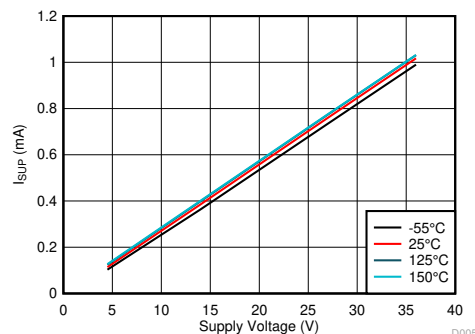
**Figure 7-3. Normal mode  $I_{SUP}$  dominant vs  $V_{SUP}$  and Temperature**



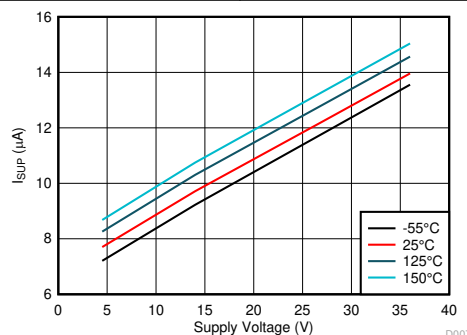
**Figure 7-4. Normal mode  $I_{SUP}$  recessive vs  $V_{SUP}$  and Temperature**



**Figure 7-5. Standby mode  $I_{SUP}$  dominant vs  $V_{SUP}$  and Temperature**

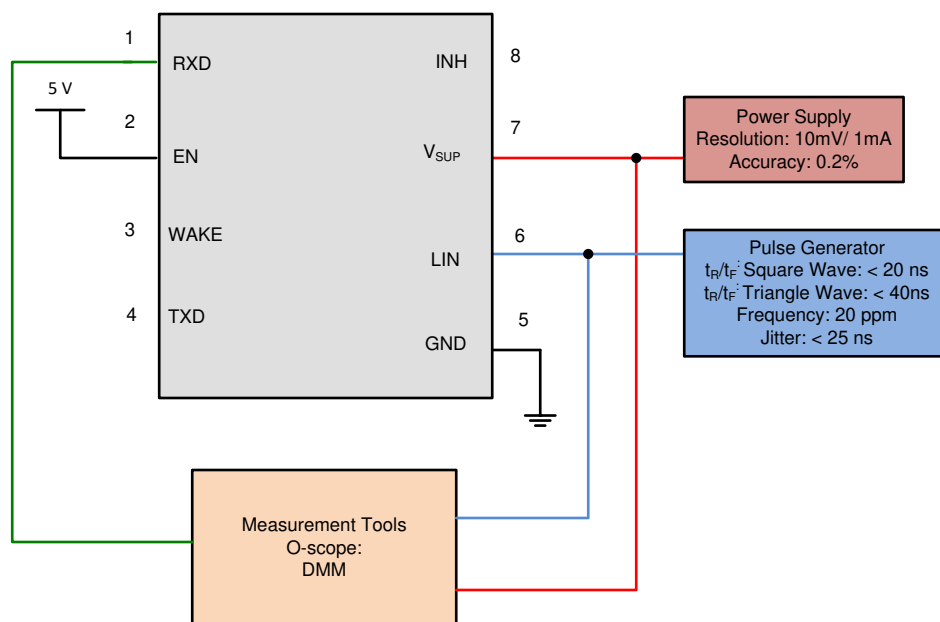


**Figure 7-6. Standby mode  $I_{SUP}$  recessive vs  $V_{SUP}$  and Temperature**



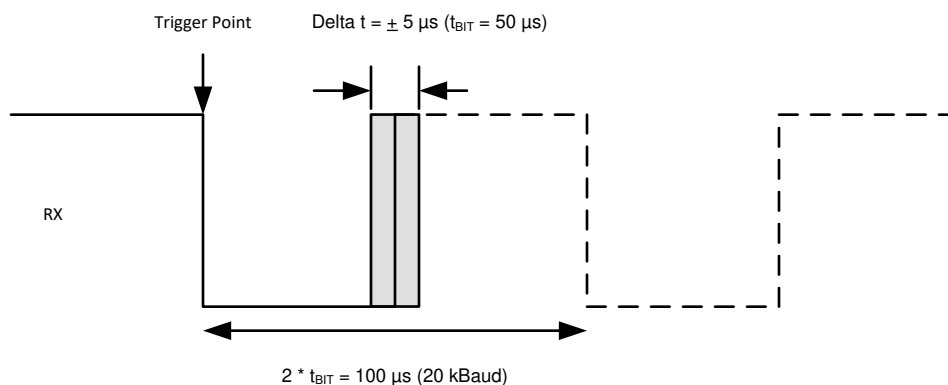
**Figure 7-7. Sleep mode  $I_{SUP}$  vs  $V_{SUP}$  and Temperature**

## 8 Parameter Measurement Information



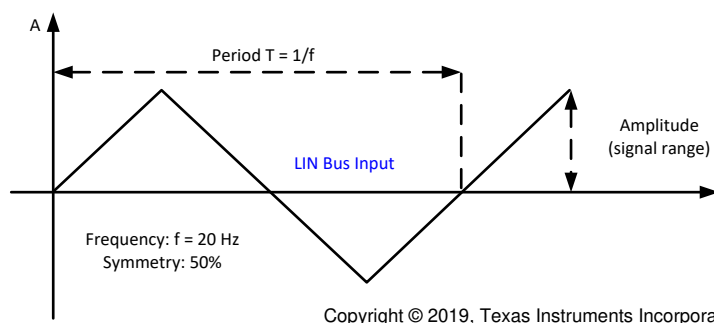
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**Figure 8-1. Test System: Operating Voltage Range with RX and TX Access: Parameters 9, 10**



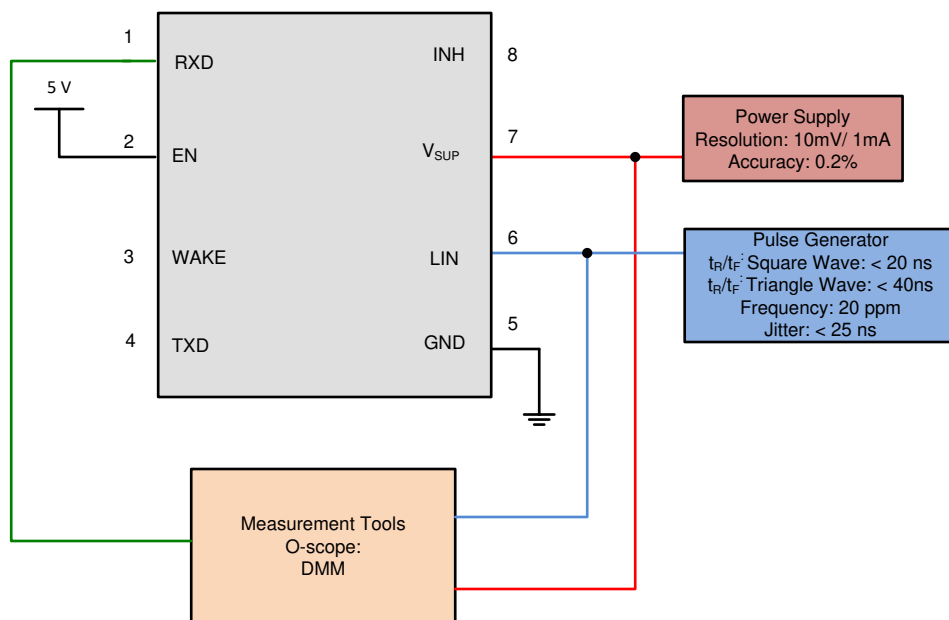
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**Figure 8-2. RX Response: Operating Voltage Range**

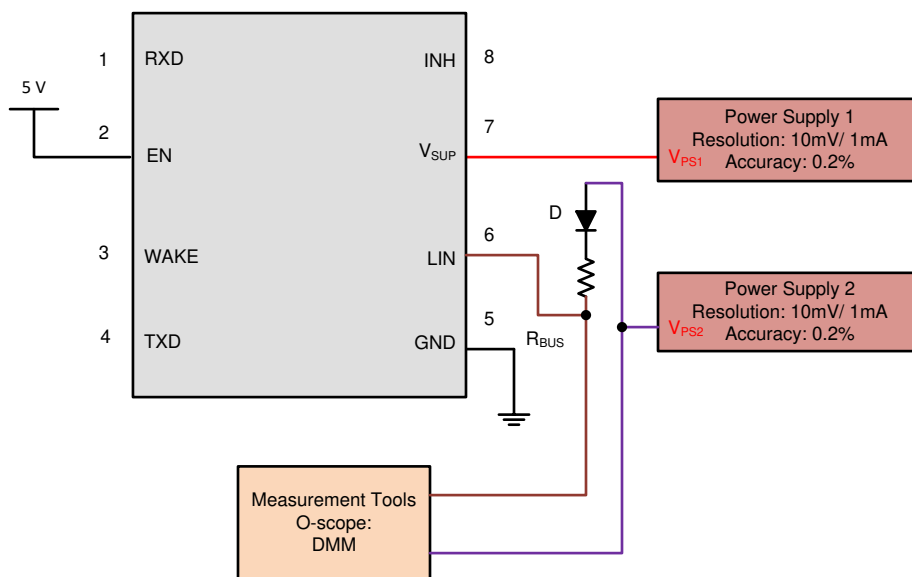


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**Figure 8-3. LIN Bus Input Signal**

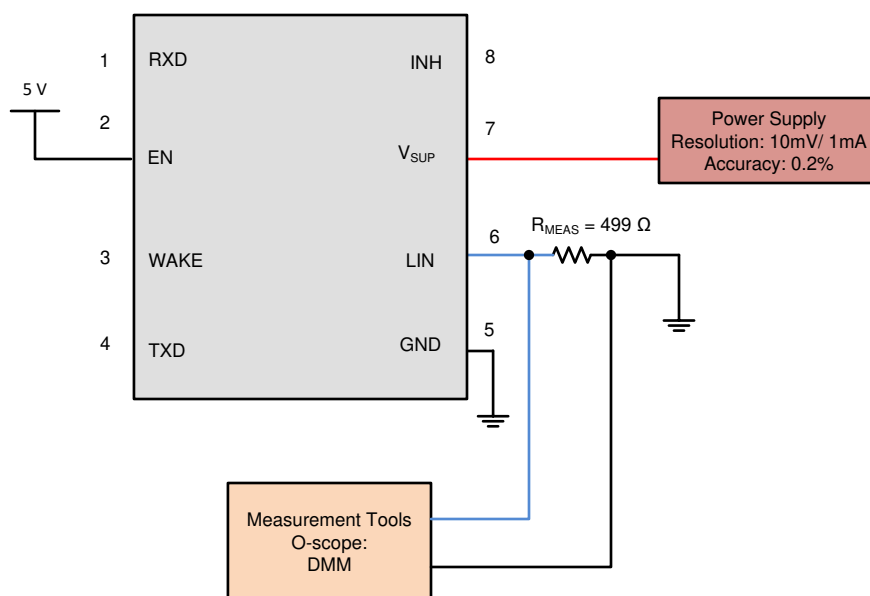


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**Figure 8-4. LIN Receiver Test with RX access Param 17, 18, 19, 20**

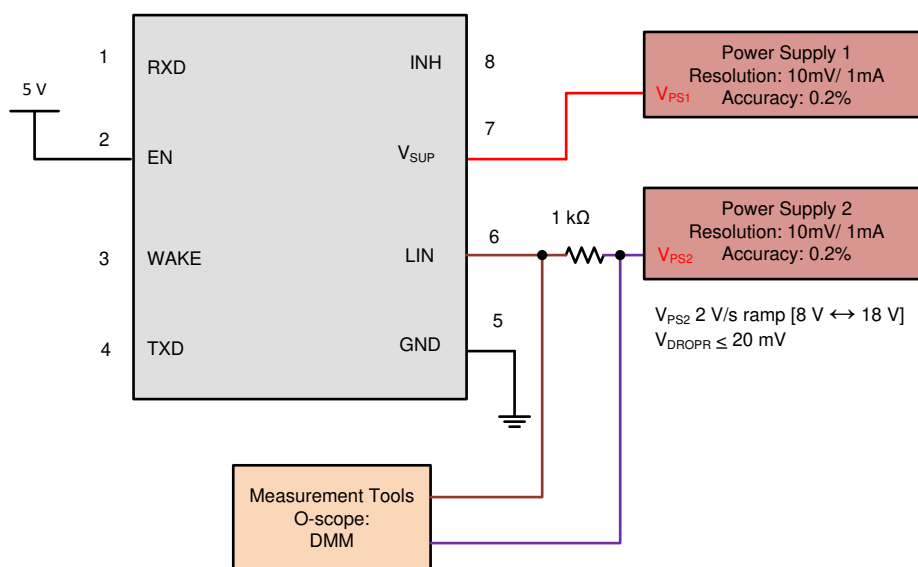
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**Figure 8-5. V<sub>SUP\_NON\_OP</sub> Param 11**



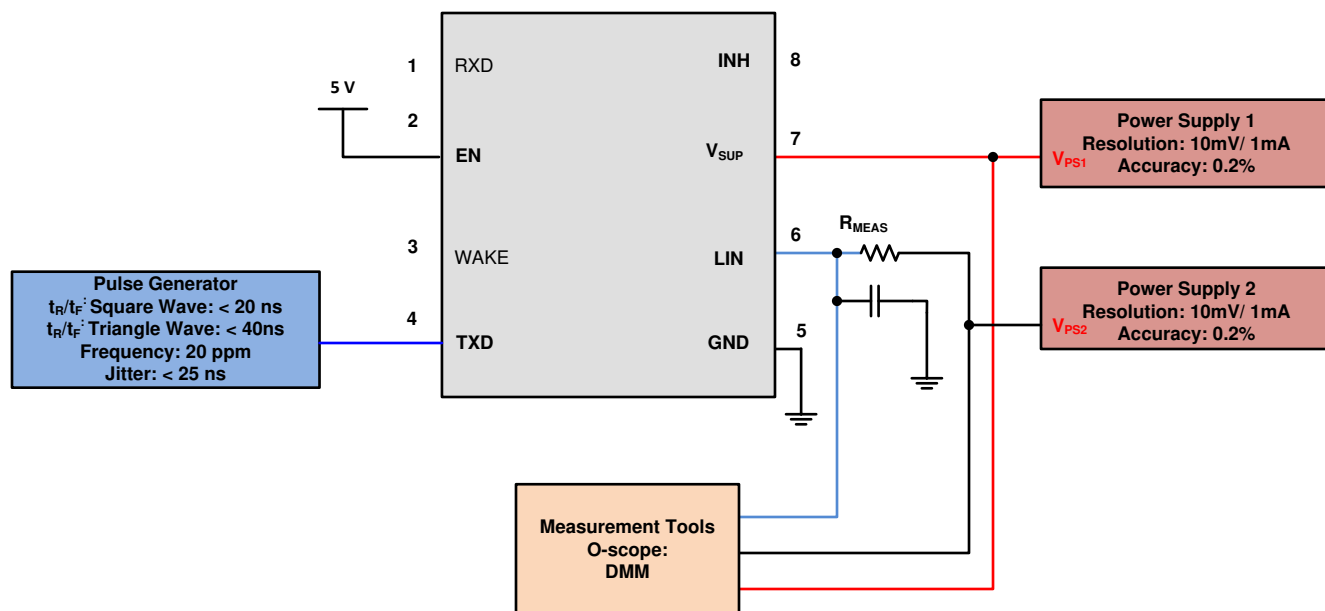
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**Figure 8-6. Test Circuit for  $I_{BUS\_PAS\_dom}$ ; TXD = Recessive State  $V_{BUS} = 0$  V, Param 13**



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**Figure 8-7. Test Circuit for  $I_{BUS\_PAS\_rec}$  Param 14**



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Figure 8-8. Test Circuit Slope Control and Duty Cycle Param 27, 28, 29, 30

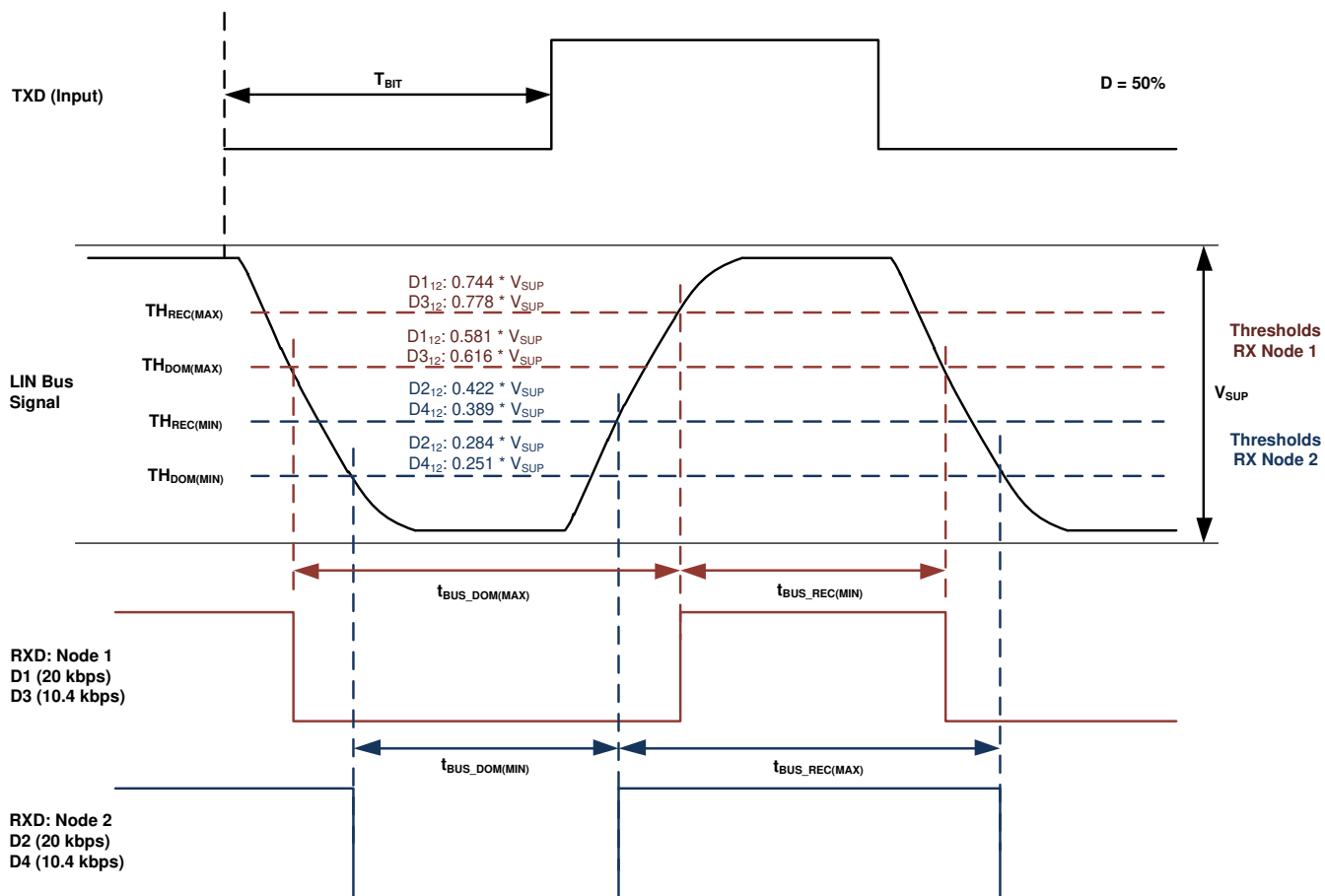
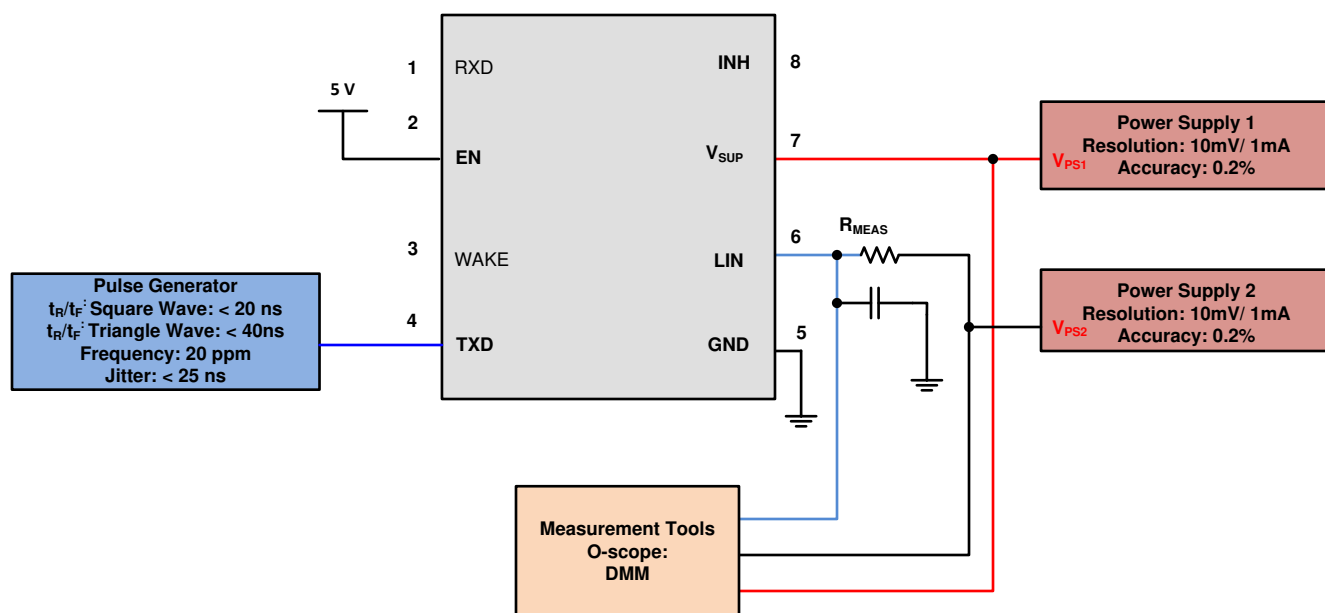


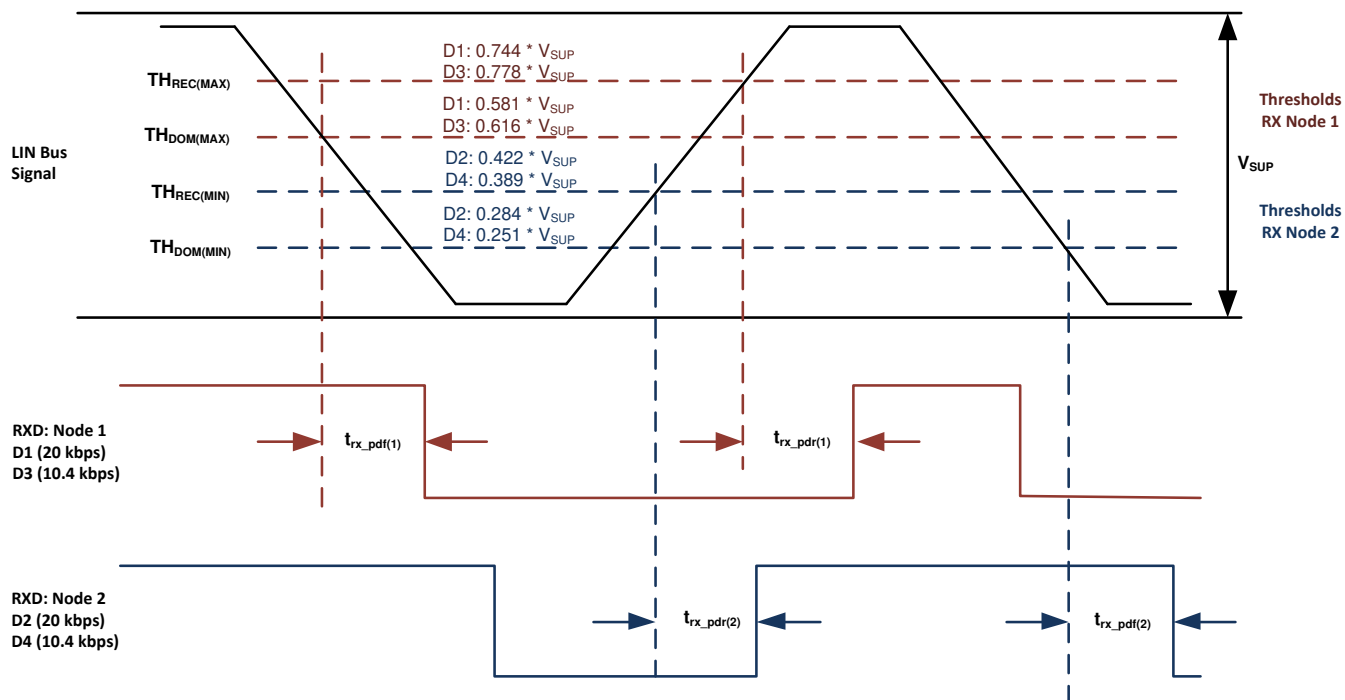
Figure 8-9. Definition of Bus Timing Parameters



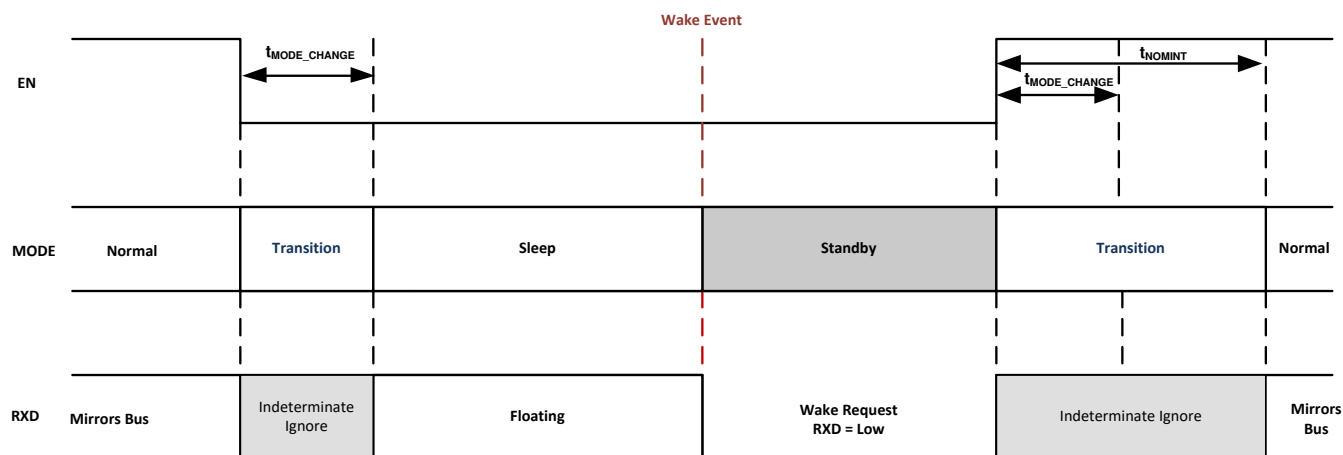


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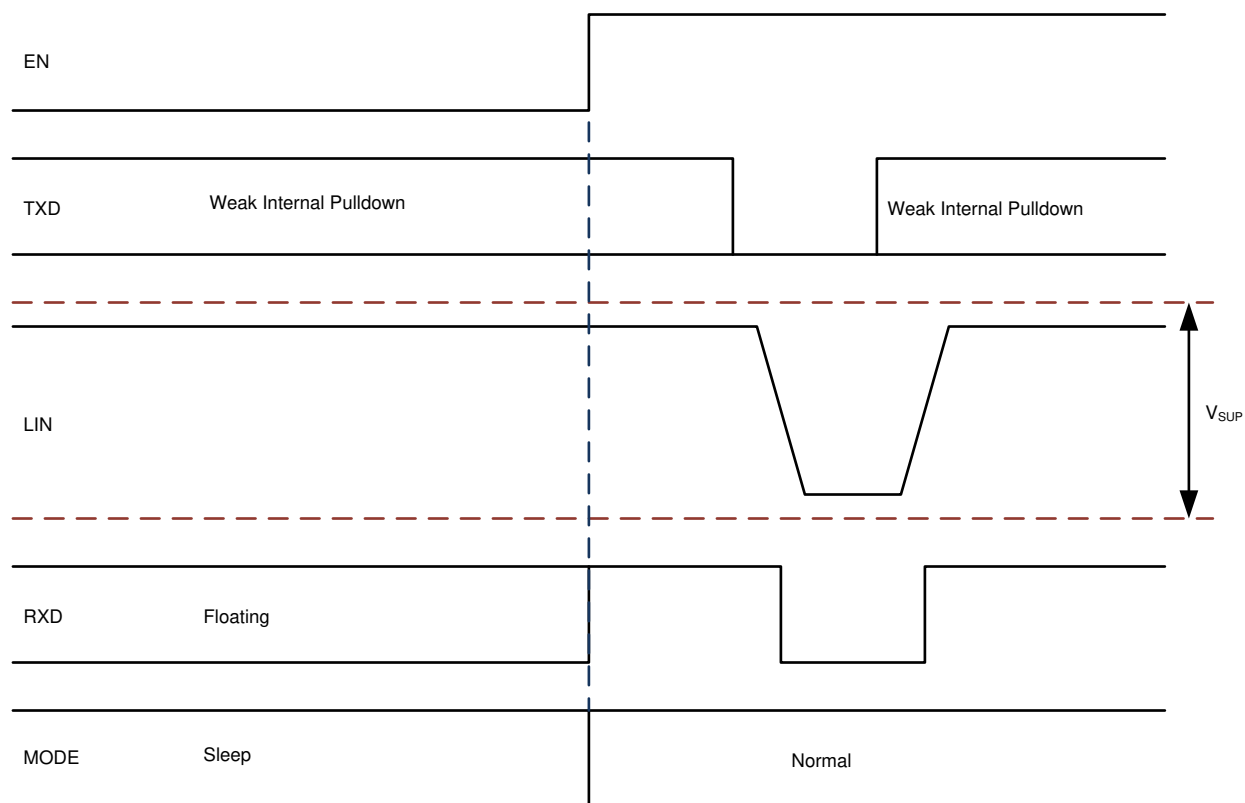
**Figure 8-10. Propagation Delay Test Circuit; Param 31, 32**



**Figure 8-11. Propagation Delay**

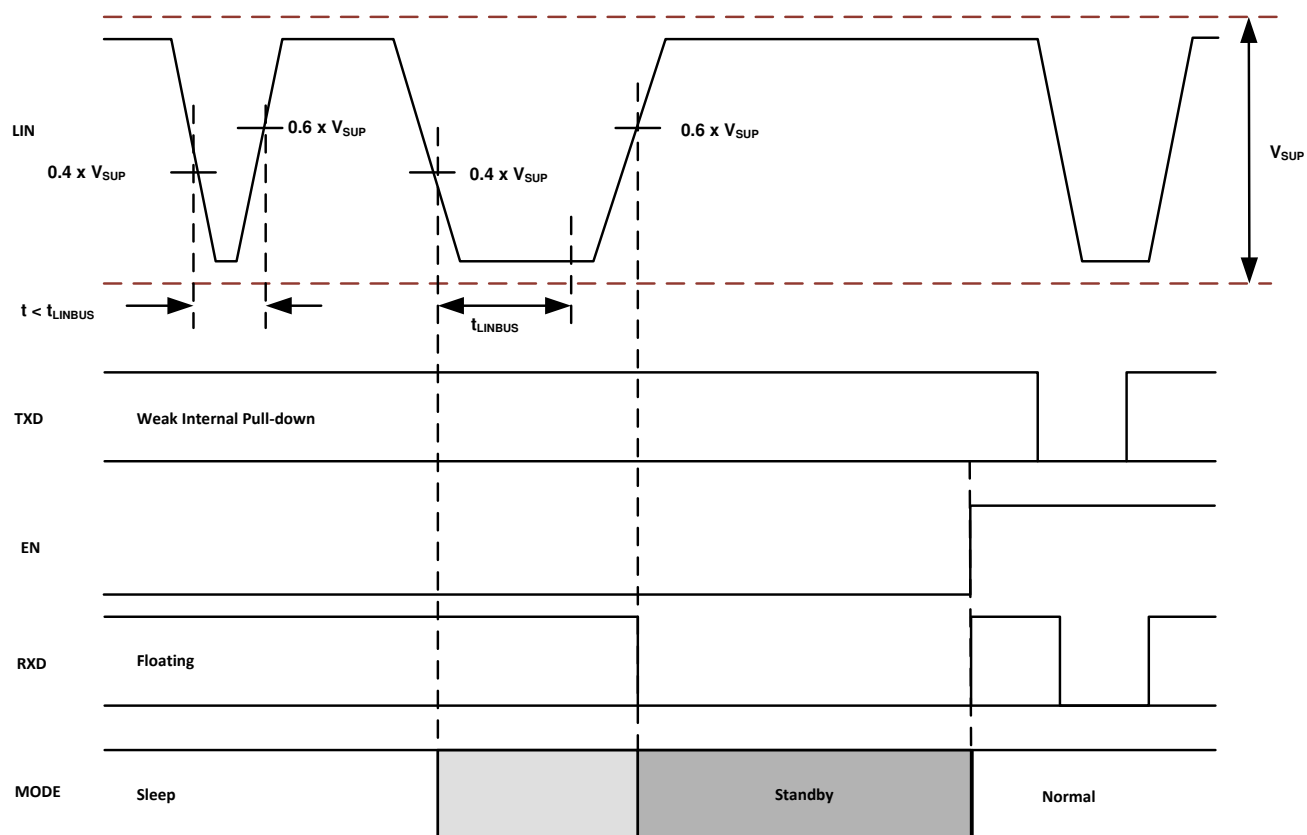


**Figure 8-12. Mode Transitions**



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**Figure 8-13. Wake-up Through EN**



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**Figure 8-14. Wake-up through LIN**

## 9 Detailed Description

### 9.1 Overview

The TLIN1021A-Q1 is a local interconnect network (LIN) physical layer transceiver, compliant to LIN 2.0, LIN 2.1, LIN 2.2, LIN 2.2A, SAE J2602-1, SAE J2602-2, ISO 17987-4, and ISO 17987-7 standards. LIN is a low-speed universal asynchronous receiver transmitter (UART) communication protocol focused on automotive in-vehicle networking.

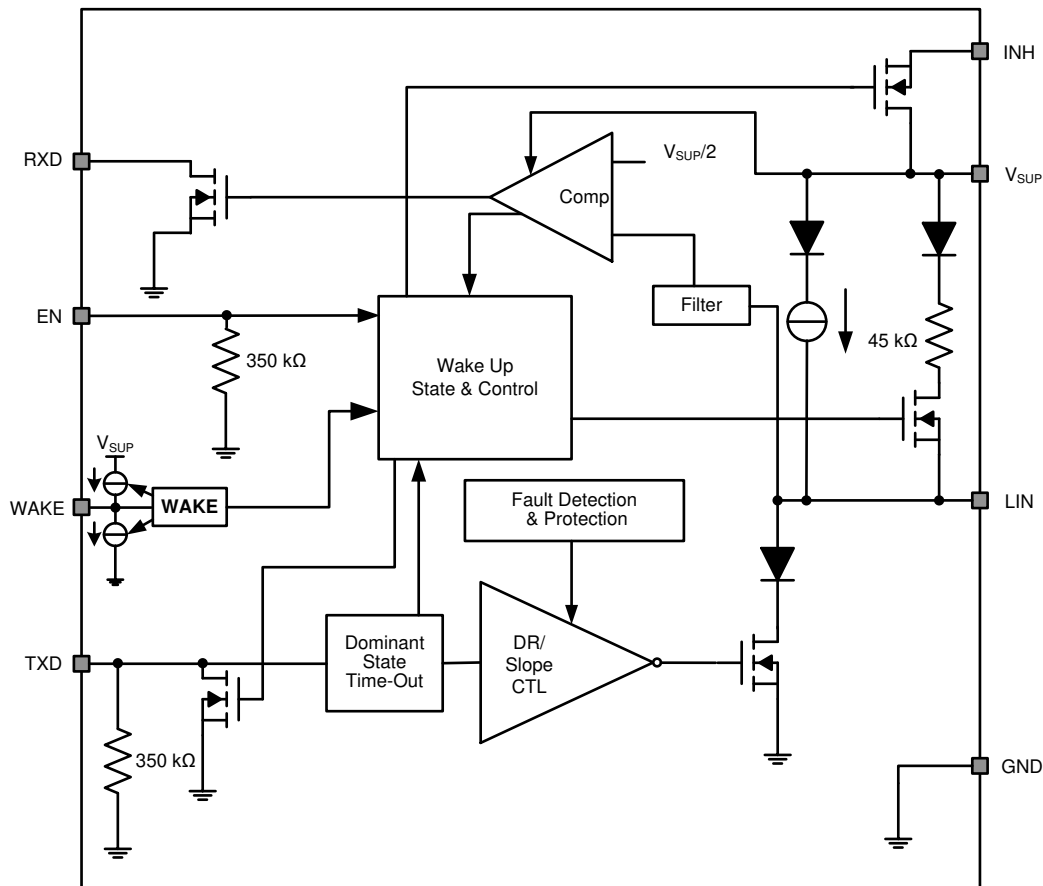
The device transmitter supports data rates from 2.4-kbps to 20-kbps and the receiver supports data rates up to 100-kbps for end-of-line programming. The device controls the state of the LIN bus through the TXD pin and reports the state of the bus through its open-drain RXD output pin. The LIN protocol data stream on the TXD input is converted by the device into a LIN bus signal using an optimized electromagnetic emissions current-limited wave-shaping driver as outlined by the LIN physical layer specification. The receiver converts the data stream to logic-level signals that are sent to the microcontroller through the open-drain RXD pin. The LIN bus has two states: dominant state (voltage near ground) and recessive state (voltage near battery). In the recessive state, the LIN bus is pulled high by the transceivers internal pull-up resistor (45-k $\Omega$ ) and a series diode. No external pull-up components are required for responder node applications. Commander node applications require an external pull-up resistor (1-k $\Omega$ ) as well as a series diode per the LIN specification.

The device is designed to support 12-V applications with a wide input voltage operating range and also supports low-power sleep mode. The device supports wake-up from low-power mode via wake over LIN, the WAKE pin, or the EN pin. The device allows for system-level reductions in battery current consumption by selectively enabling the various power supplies that may be present on a node through the INH output pin.

The TLIN1021A-Q1 integrates ESD protection and fault protection which allow for a reduction in the required external components in the applications. In the event of a ground shift or supply voltage disconnection, the device prevents back-feed current through LIN to the supply input.

The TLIN1021A-Q1 also include undervoltage detection, temperature shutdown protection, and loss-of-ground protection. In the event of a fault condition, the transmitter is immediately switched off and remains off until the fault condition is removed.

## 9.2 Functional Block Diagram



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## 9.3 Feature Description

### 9.3.1 LIN

This high voltage input/output pin is the single-wire LIN bus transmitter and receiver. The LIN pin can survive transient voltages up to 45-V. Reverse currents from the LIN to supply ( $V_{SUP}$ ) are minimized with blocking diodes, even in the event of a ground shift or loss of supply ( $V_{SUP}$ ).

#### 9.3.1.1 LIN Transmitter Characteristics

The LIN transmitter has thresholds and AC switching parameters according to the LIN specification. The transmitter is a low side transistor with internal current limitation and thermal shutdown. During a thermal shutdown condition, the transmitter is disabled to protect the device. There is an internal pull-up resistor with a serial diode structure to  $V_{SUP}$ , so no external pull-up components are required for LIN responder node applications. An external pull-up resistor and series diode to  $V_{SUP}$  must be added when the device is used for in a commander node application per the LIN specification.

#### 9.3.1.2 LIN Receiver Characteristics

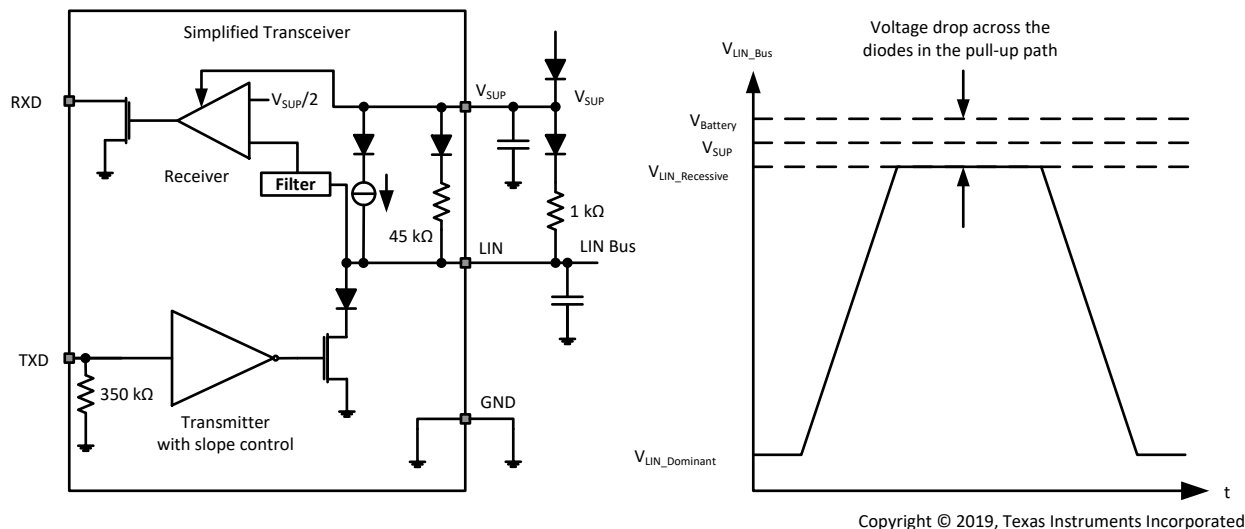
The receiver characteristic thresholds are proportional to the device supply pin in accordance to the LIN specification.

The receiver is capable of receiving higher data rates, > 100 kbps, than supported by LIN or SAEJ2602 specifications. This allows the TLIN1021A-Q1 to be used for high-speed downloads at the end-of-line production or other applications. The actual data rate achievable depends on system time constants (bus capacitance and pull-up resistance) and driver characteristics used in the system.

### 9.3.1.2.1 Termination

There is an internal pull-up resistor with a serial diode structure to  $V_{SUP}$ , so no external pull-up components are required for the LIN responder node applications. An external pull-up resistor (1-k $\Omega$ ) and a series diode to  $V_{SUP}$  must be added when the device is used for commander node applications as per the LIN specification.

Figure 9-1 shows a commander node configuration and how the voltage levels are defined



**Figure 9-1. Commander Node Configuration with Voltage Levels**

### 9.3.2 TXD

TXD is the interface to the MCU LIN protocol controller or SCI and UART that is used to control the state of the LIN output. When TXD is low the LIN output is dominant (near ground) and when TXD is high the LIN output is recessive (near  $V_{SUP}$ ), see Figure 9-1.

The TXD input structure is compatible with 3.3-V and 5-V microcontrollers and integrates a weak pull-down resistor. The LIN bus is protected from being stuck dominant through a system failure driving TXD low through the dominant state timer-out timer. When a change of state on the WAKE pin initiates a local wake-up event, the TXD pin is pulled hard to ground indicating a local wake-up event. The hard pull to ground is released upon the rising edge on the EN pin. If an external pull-up resistor is added to the TXD pin to the microcontrollers IO voltage then TXD is pulled high to indicate a remote wake-up event.

### 9.3.3 RXD

RXD is the interface to the MCU's LIN protocol controller or SCI and UART, which reports the state of the LIN bus voltage. LIN recessive (near  $V_{SUP}$ ) is represented by a high level on the RXD and LIN dominant (near ground) is represented by a low level on the RXD pin. The RXD output structure is an open-drain output stage. This allows the device to be used with 3.3-V and 5-V microcontrollers. If the microcontrollers RXD pin does not have an integrated pull-up, an external pull-up resistor to the microcontrollers IO supply voltage is required. In standby mode, the RXD pin is driven low to indicate a wake-up request.

### 9.3.4 $V_{SUP}$

$V_{SUP}$  is the power supply pin.  $V_{SUP}$  is connected to the battery through an external reverse-blocking diode, see Figure 9-1. If there is a loss of power at the ECU level, the device has extremely low leakage from the LIN pin, which does not load the bus down. This is optimal for LIN systems in which some of the nodes are unpowered (ignition supplied) while the rest of the network remains powered (battery supplied).

### 9.3.5 GND

GND is the device ground connection. The device can operate with a ground shift as long as the ground shift does not reduce the  $V_{SUP}$  below the minimum operating voltage. If there is a loss of ground at the ECU level,

the device has extremely low leakage from the LIN pin, which does not load the bus down. This is optimal for LIN systems in which some of the nodes are unpowered (ignition supplied) while the rest of the network remains powered (battery supplied).

### 9.3.6 EN

EN controls the operational modes of the device. When EN is high the device is in normal operating mode allowing a transmission path from TXD to LIN and from LIN to RXD. When EN is low, the device is put into sleep mode and there are no transmission paths available. The device can enter normal mode only after wake-up. EN has an internal pull-down resistor to ensure the device remains in low power mode even if EN floats.

### 9.3.7 WAKE

The WAKE pin is a high-voltage input used for the local wake-up (LWU) function. This function is explained further in [Section 9.4.4.1](#) section. The pin is defaulted to bidirectional edge trigger, meaning it recognizes a local wake-up (LWU) on a rising or falling edge of WAKE pin transition.

### 9.3.8 INH

The TLIN1021A-Q1 inhibit, INH, output pin can be used to control the enable of system power-management devices allowing for a significant reduction in battery quiescent current consumption while the application is in sleep mode. The INH pin has two states: driven high and high impedance. When the INH pin is driven high, the terminal shows  $V_{SUP}$  minus a diode voltage drop. In the high impedance state the output is left floating. The INH pin is high in the normal and standby modes and is low when in sleep mode. A 100 k $\Omega$  load can be added to the INH output to ensure a fast transition time from the driven high state to the low state and to also force the pin low when left floating.

The INH terminal should be considered a high-voltage logic terminal and not a power output. Thus should be used to drive the EN terminal of the systems power-management device and not used as a switch for the power-management supply itself. This terminal is not reverse battery protected and thus should not be connected outside the system module.

### 9.3.9 Local Faults

The TLIN1021A-Q1 has several protection features that are described as follows.

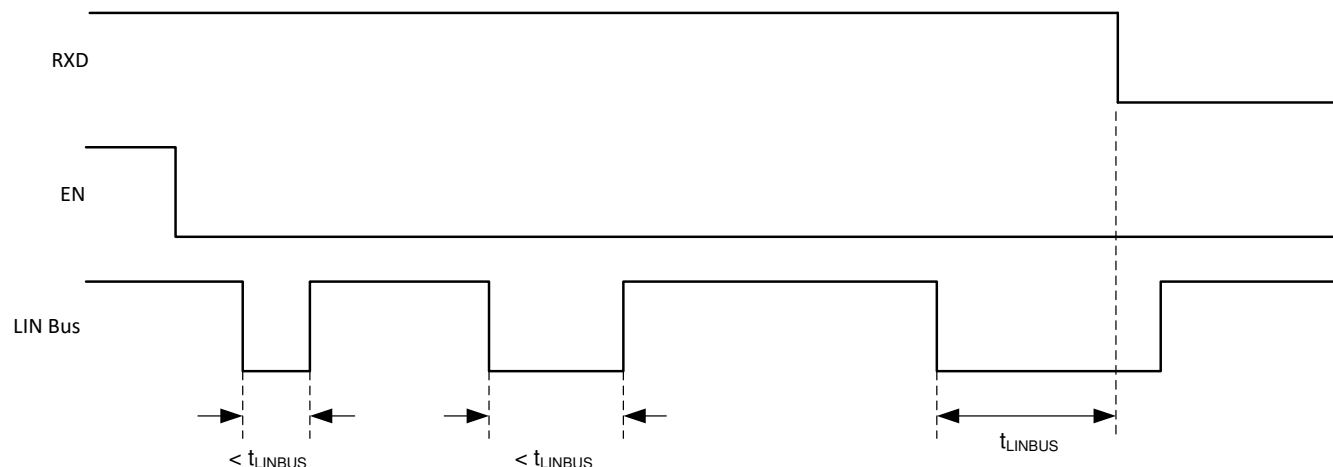
#### 9.3.10 TXD Dominant Time-Out (DTO)

While the LIN driver is in active mode a TXD DTO circuit prevents the local node from blocking network communication in event of a hardware or software failure where TXD is held dominant longer than the time-out period  $t_{TXD\_DTO}$ . The TXD DTO circuit is triggered by a falling edge on TXD. If no rising edge is seen before the time-out constant of the circuit,  $t_{TXD\_DTO}$ , expires the LIN driver is disabled releasing the bus line to the recessive level. This keeps the bus free for communication between other nodes on the network. The LIN driver is re-activated on the next dominant to recessive transition on the TXD terminal, thus clearing the dominant time-out. During this fault, the transceiver remains in normal mode, the integrated LIN bus pull-up termination remains on, and the LIN receiver and RXD terminal remain active reflecting the LIN bus data.

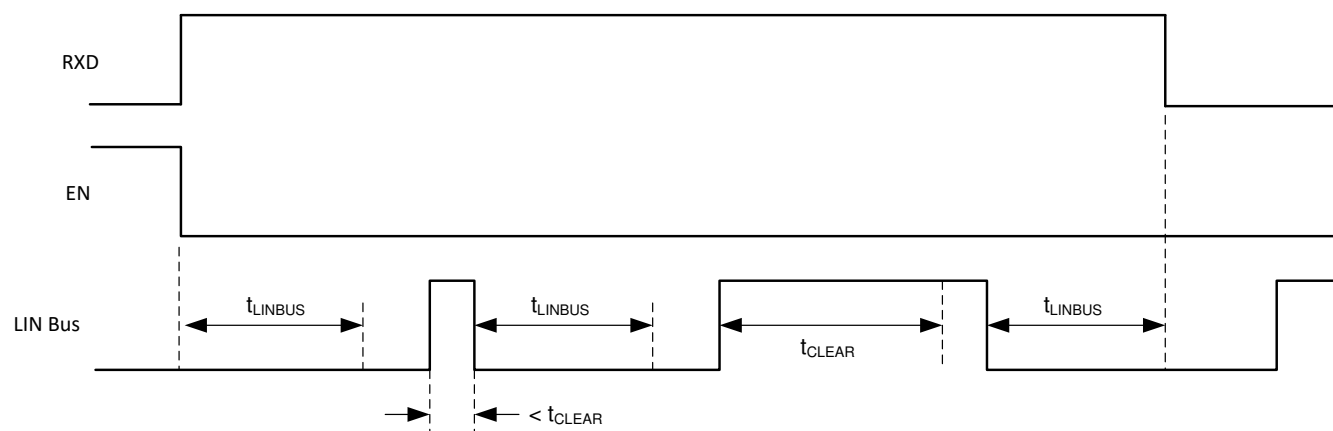
The TXD pin has an internal pull-down to ensure the device fails to a known state if TXD is disconnected. If EN pin is high at power-up, the TLIN1021A-Q1 enters normal mode. With the internal TXD connected low, the DTO timer starts. To avoid a  $t_{TXD\_DTO}$  fault, a recessive signal should be put onto the TXD pin before the  $t_{TXD\_DTO}$  timer expires, or the device should be into sleep mode by connecting EN pin low.

#### 9.3.11 Bus Stuck Dominant System Fault: False Wake-Up Lockout

The TLIN1021A-Q1 contains logic to detect bus stuck dominant system faults and prevents the device from waking up falsely during the system fault. Upon entering sleep mode, the device detects the state of the LIN bus. If the bus is dominant, the wake-up logic is locked out until a valid recessive on the bus clears the bus stuck dominant fault, preventing excessive current use, see [Figure 9-2](#) and [Figure 9-3](#).



**Figure 9-2. No Bus Fault: Entering Sleep Mode with Bus Recessive Condition and Wake-up**



**Figure 9-3. Bus Fault: Entering Sleep Mode With Bus Stuck Dominant Fault, Clearing, and Wake-up**

### 9.3.12 Thermal Shutdown

The TLIN1021A-Q1 transmitter is protected by limiting the current. If the junction temperature,  $T_J$ , of the device exceeds the thermal shutdown threshold,  $T_J > T_{SDR}$ , the device puts the LIN transmitter into the recessive state. Once the over temperature fault condition has been removed and the junction temperature has cooled beyond the hysteresis temperature, the transmitter is re-enabled. During this fault, the transceiver remains in normal mode, the integrated LIN bus pull-up termination remains on, the LIN receiver and RXD terminal remain active reflecting the LIN bus data.

### 9.3.13 Under Voltage on $V_{SUP}$

The device contains a power on reset circuit to avoid false bus messages during under voltage conditions when  $V_{SUP}$  is less than  $UV_{SUP}$ .

### 9.3.14 Unpowered Device

In automotive applications, some LIN nodes in a system can be unpowered, ignition supplied, while others in the network remains powered by the battery. The device has extremely low unpowered leakage current from the bus so an unpowered node does not affect the network or load it down.

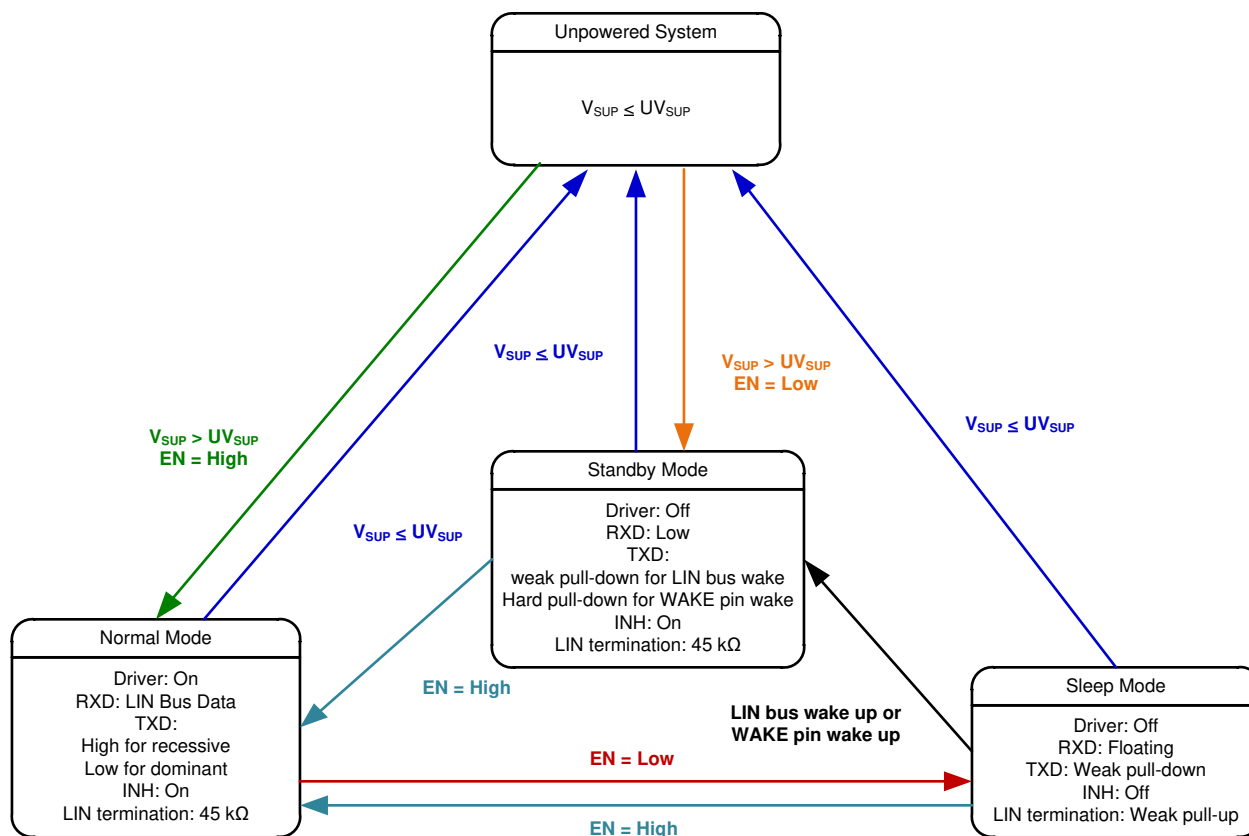
## 9.4 Device Functional Modes

The TLIN1021A-Q1 has three functional modes of operation: normal, sleep, and standby. The next sections describe these modes and how the device transitions between the different modes. [Figure 9-4](#) graphically shows the relationship while [Table 9-1](#) shows the state of pins.



**Table 9-1. Operating Modes**

MODE	EN	TXD	RXD	INH	LIN BUS TERMINATION	TRANSMITTER	COMMENT
Sleep	Low	Weak pull-down	Floating	Floating	Weak current pull-up	Off	
Standby	Low	weak pull-down if LIN bus wake-up; Strong pull-down if a local wake-up event (WAKE pin)	Low	High	45-kΩ	Off	Wake-up event detected, waiting on MCU to set EN
Normal	High	High: recessive state Low: dominant state	LIN Bus Data	High	45-kΩ	On	LIN transmission up to 20 kbps



**Figure 9-4. Operating State Diagram**

### 9.4.1 Normal Mode

The EN pin controls the mode of the device. If the EN pin is high at power-up the device powers-up in normal mode, if the EN is low at power-up the device powers-up in standby mode. In normal mode the receiver and transmitter fully operational. The LIN transmitter transmits data from the LIN controller to the LIN bus up to the LIN specified maximum data rate of 20-kbps. The LIN receiver detects the data stream on the LIN bus up to data rates of 100-kbps and outputs the data on RXD output for the LIN controller. Upon an EN pin transition from from low to high the TLIN1021A-Q1 transitions from sleep mode to normal mode in  $t \geq t_{\text{NOMINT}}$ .

### 9.4.2 Sleep Mode

Sleep mode is the lowest power mode of the TLIN1021A-Q1 and is only entered from normal mode when the EN pin transitions from high to low for  $t > t_{\text{MODE\_CHANGE}}$ . In sleep mode, the LIN driver and receiver are switched off, the LIN bus is weakly pulled up, an the transceiver cannot send or receive data. The INH pin is switched to a floating output in sleep mode causing any system power elements controlled by the INH pin to be switched off thus reducing the system power consumption. While the device is in sleep mode, the following conditions exist:

- The LIN bus driver is disabled and the internal LIN bus termination is switched off to minimize power loss if LIN is short circuited to ground.
- A weak current pull-up is active to prevent false wake-up events in case an external connection to the LIN bus is lost.
- The normal receiver is disabled.
- EN input, WAKE pin and LIN wake-up receiver are active.

The TLIN1021A-Q1 supports three methods for wake-up from sleep mode:

- Wake-up over the LIN bus via the LIN wake-up receiver.
- Local wake-up via the WAKE pin.
- Local wake-up via the EN pin. The EN pin must be set high for  $t > t_{\text{NOMINT}}$  in order for the device to wake-up.

### 9.4.3 Standby Mode

Standby mode is entered whenever a wake-up event occurs through LIN bus or the WAKE pin while the device is in sleep mode. In standby mode, the LIN bus responder termination circuit, 45-k $\Omega$ , is on. When a wake-up event occurs and the TLIN1021A-Q1 enters standby mode the RXD pin is driven low signaling the wake-up event to the LIN controller.

The TLIN1021A-Q1 exits standby mode and transitions to normal mode when the EN pin is set high for longer than  $t_{\text{MODE\_CHANGE}}$  where the normal LIN transmitter and receiver are fully operational and bi-directional communication is possible.

### 9.4.4 Wake-Up Events

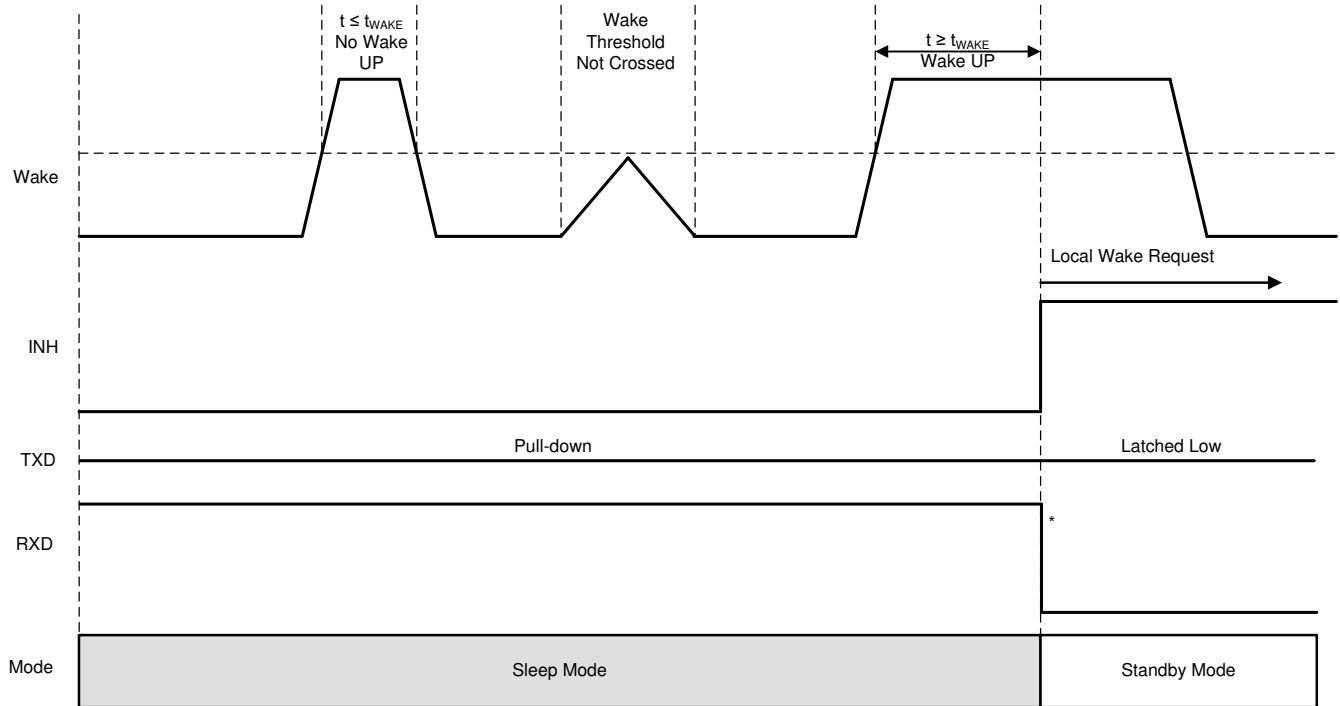
There are three ways to wake-up the TLIN1021A-Q1 from sleep mode:

- Remote wake-up initiated by the falling edge of a recessive-to-dominant state transition on the LIN bus where the dominant state is held for longer than  $t_{\text{LINBUS}}$  filter time. After the  $t_{\text{LINBUS}}$  filter time has been met a rising edge on the LIN bus going from dominant-to-recessive initiates a remote wake-up event. The pattern and  $t_{\text{LINBUS}}$  filter time used for the LIN wake-up prevents noise and bus stuck dominant faults from causing false wake requests.
- A local wake-up event due to the EN pin being set high for  $t > t_{\text{MODE\_CHANGE}}$ .
- A local wake-up event due to a change in voltage level on the WAKE pin for  $t > t_{\text{WAKE}}$ .

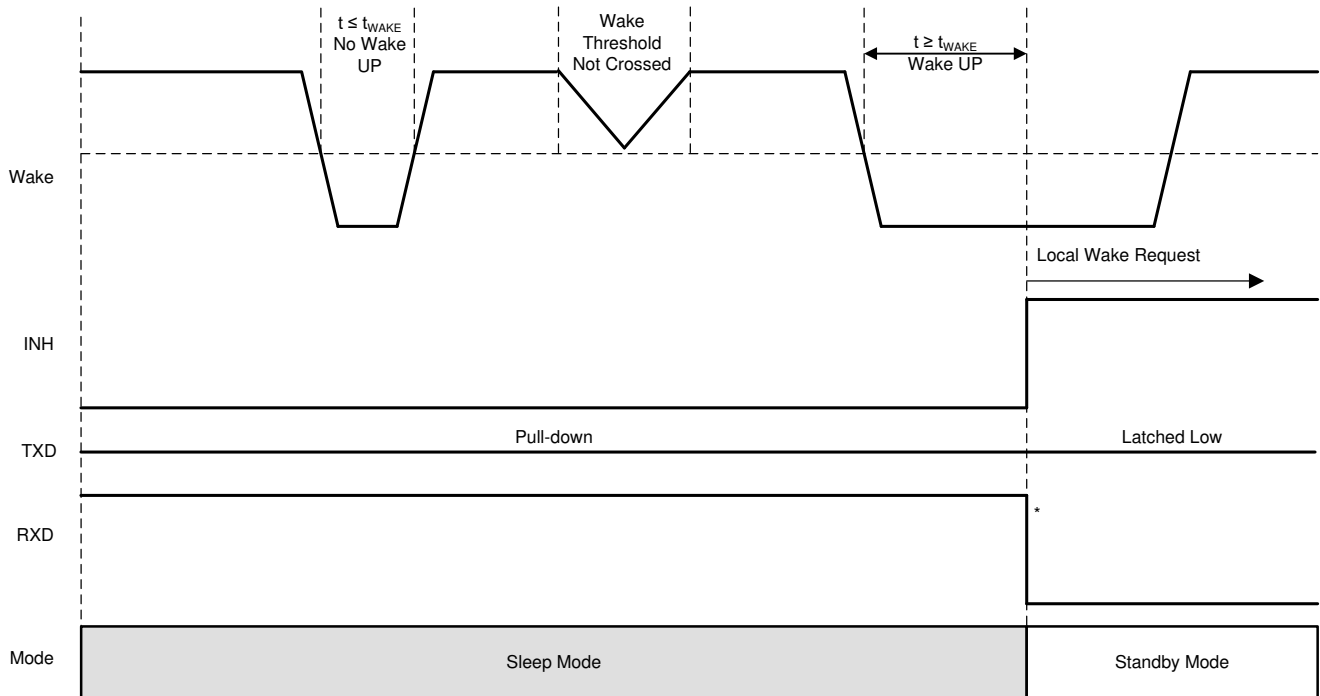
#### 9.4.4.1 Local Wake-Up (LWU) via WAKE Input Terminal

The WAKE terminal is a bi-directional high-voltage input which can be used for local wake-up (LWU) requests through a voltage transition. An LWU event is triggered on either a low-to-high or high-to-low transition since it has bi-directional input thresholds. The WAKE pin can be used with a switch to  $V_{\text{SUP}}$  or to ground. If the terminal is unused, pull it to  $V_{\text{SUP}}$  or ground to avoid unwanted parasitic wake-up events. When an LWU event takes place, the TXD pin is pulled hard to GND letting the LIN controller know that the wake-up event was due to the WAKE pin and not a wake over LIN event.

The LWU circuitry is active in standby mode and sleep mode. If a valid LWU event occurs in standby mode, the device remains in standby mode and drive the RXD output low. If a valid LWU event occurs in sleep mode, the device transitions to standby mode and drive the RXD output low. The LWU circuitry is not active in normal mode. To minimize system level current consumption, the internal bias voltages of the terminal follows the state on the terminal with a delay of  $t_{\text{WAKE(MIN)}}$ . A constant high level on WAKE has an internal pull-up to  $V_{\text{SUP}}$ , and a constant low level on WAKE has an internal pull-down to GND.



**Figure 9-5. Local Wake-Up – Rising Edge**



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**Figure 9-6. Local Wake-Up – Falling Edge**

#### 9.4.4.2 Wake-Up Request (RXD)

When the TLIN1021A-Q1 encounters a wake-up event from the WAKE pin, or the LIN bus the RXD output is driven low until EN is asserted high, the device enters normal mode. Once the device enters normal mode, the wake-up event is cleared, and the RXD output is released. The RXD output is fully operation and reflects the receiver output from the LIN bus.

## 10 Application Information Disclaimer

### Note

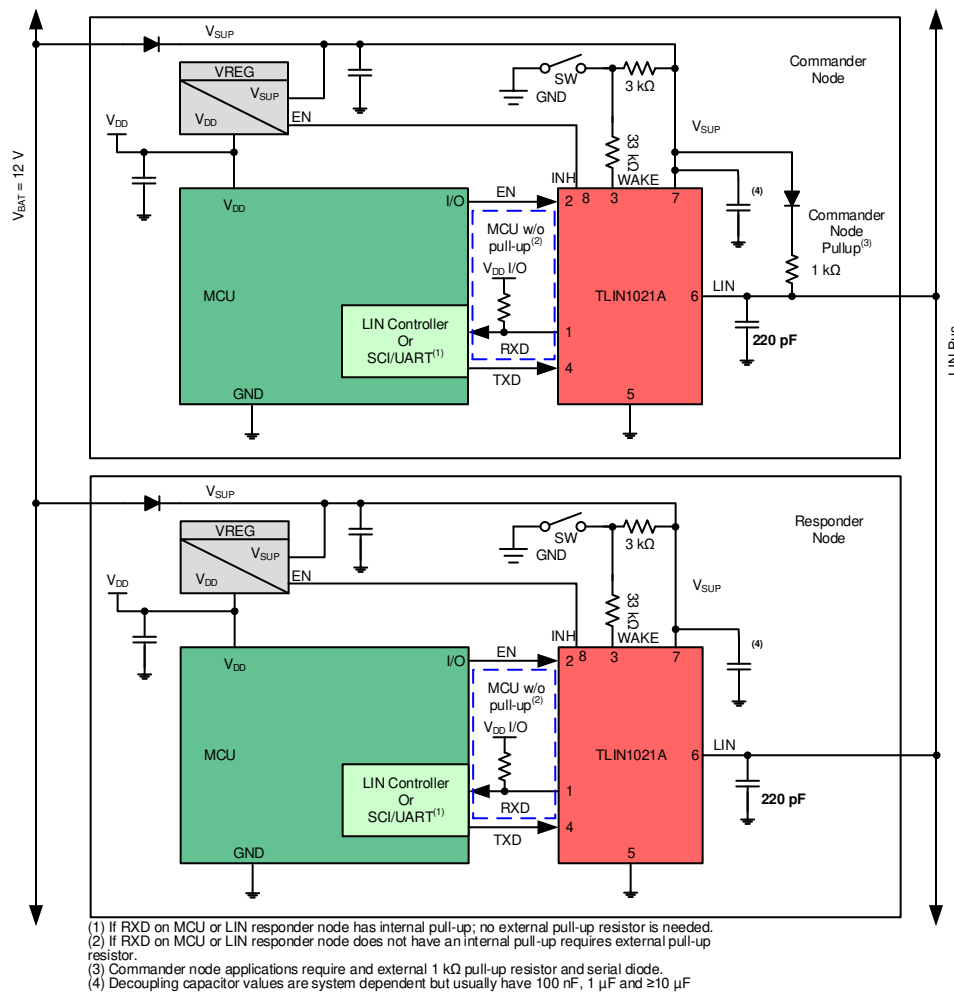
Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

## 10.1 Application Information

The TLIN1021A-Q1 can be used in both a responder node application and a commander node application in a LIN network.

## 10.2 Typical Application

The device integrates a 45-k $\Omega$  pull-up resistor and series diode for responder node applications. For commander node applications, an external 1-k $\Omega$  pull-up resistor with series blocking diode can be used. [Figure 10-1](#) shows the device being used in both commander node and responder node applications.



### Figure 10-1. Typical LIN Bus

## 10.2.1 Design Requirements

The RXD output structure is an open-drain output stage which allows the TLIN1021A-Q1 to be used with 3.3-V and 5-V controllers. If the RXD pin of the controller does not have an integrated pull-up, an external pull-up resistor to the controllers IO voltage is required. The external pull-up resistor value should be between 1-k $\Omega$  to 10-k $\Omega$ . The V<sub>SUP</sub> pin of the device should be decoupled with a 100-nF capacitor by placing it close to the V<sub>SUP</sub> supply pin. The system should include additional decoupling on the V<sub>SUP</sub> line as needed per the application requirements.

## 10.2.2 Detailed Design Procedures

### 10.2.2.1 Normal Mode Application Note

When using the TLIN1021A-Q1 in systems which are monitoring the RXD pin for a wake-up request, be very cautious during the mode transitions. The output of the RXD pin is indeterminate for the transition period between states as the receivers are switched. The application software should not look for an edge on the RXD pin indicating a wake-up request until t<sub>MODE\_CHANGE</sub> has been met. This is shown in [Figure 8-12](#)

### 10.2.2.2 TXD Dominant State Time-Out Application Note

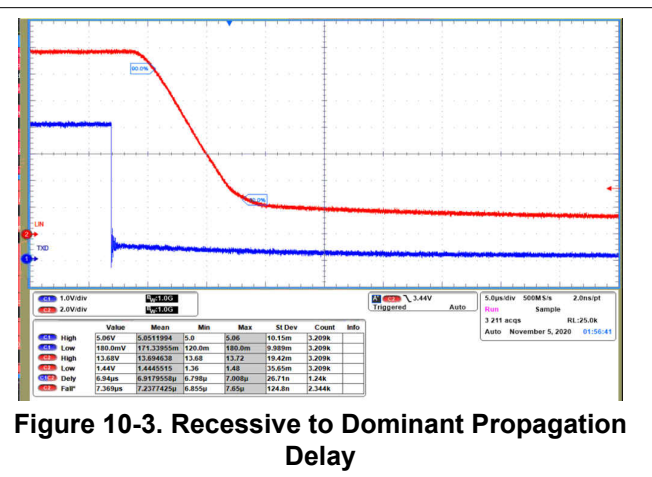
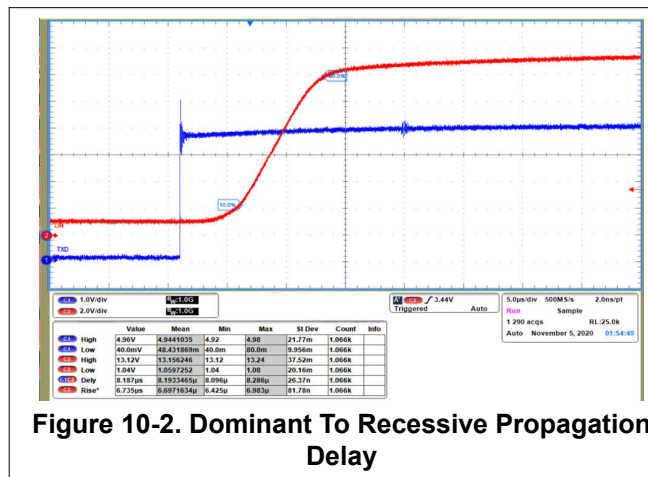
The maximum dominant TXD time allowed by the TXD dominant state time-out limits the minimum possible data rate of the device. The LIN protocol has different constraints for commander node and responder node applications thus there are different maximum consecutive dominant bits for each application case thus different minimum data rates.

### 10.2.2.3 Standby Mode Application Note

If the TLIN1021A-Q1 detects an under voltage on V<sub>SUP</sub> the RXD pin transitions low signaling to the controller that the TLIN1021A-Q1 is in standby mode. Return the transceiver to sleep mode for the lowest power state.

## 10.2.3 Application Curves

[Figure 10-2](#) and [Figure 10-3](#) show the propagation delay from the TXD pin to the LIN pin for the dominant to recessive and recessive to dominant edges. Device was configured in commander mode with external pull-up resistor (1 k $\Omega$ ) and 680 pF bus capacitance.



## 11 Power Supply Recommendations

The TLIN1021A-Q1 was designed to operate directly from a car battery, or any other DC supply ranging from 4.5-V to 36-V. The  $V_{SUP}$  pin of the device should be decoupled with a 100-nF capacitor by placing it close to the  $V_{SUP}$  supply pin. The system should include additional decoupling on the  $V_{SUP}$  line as needed per the application requirements.

## 12 Layout

For the PCB design to be successful, start with design of the protection and filtering circuitry. Because ESD transients have a wide frequency bandwidth from approximately 3-MHz to 3-GHz, high frequency layout techniques must be applied during PCB design. Placement at the connector also prevents these noisy events from propagating further into the PCB and system.

### 12.1 Layout Guidelines

- **Pin 1 (RXD):** The RXD pin is an open-drain output and requires an external pull-up resistor in the range of 1-k $\Omega$  and 10-k $\Omega$  to function properly. If the controller paired with the transceiver does not have an integrated pull-up, place an external resistor between RXD and the supply voltage for the controller.
- **Pin 2 (EN):** EN is an input pin that is used to place the device in low-power sleep mode. If this feature is not used, connect the pin to the supply voltage for the controller through a series resistor using a pull-up value between 1-k $\Omega$  and 10-k $\Omega$ . Additionally, a series resistor may be placed on the pin to limit current on the digital lines in the case of an over voltage fault.
- **Pin 3 (WAKE):** SW1 is oriented in a low-side configuration which is used to implement a local WAKE event. The series resistor R5 is needed for protection against over current conditions as it limits the current into the WAKE pin when the ECU has lost its ground connection. The pull-up resistor R4 is required to provide sufficient current during stimulation of a WAKE event. In this layout example R4 is set to 3-k $\Omega$  and R5 is set to 33-k $\Omega$ .
- **Pin 4 (TXD):** The TXD pin is the transmit input signal to the device from the controller. A series resistor can be placed to limit the input current to the device in the case of an over-voltage on this pin. A capacitor to ground can be placed close to the input pin of the device to help filter noise.
- **Pin 5 (GND):** This is the ground connection for the device. This pin should be tied to the ground plane through a short trace with the use of two vias to limit total return inductance.
- **Pin 6 (LIN):** The LIN pin connects to the TLIN1021A-Q1 to the LIN bus. For responder node applications a 220 pF capacitor to ground is implemented. For commander node applications an additional series resistor and blocking diode should be placed between the LIN pin and the  $V_{SUP}$  pin, see [Typical LIN Bus](#).
- **Pin 7 ( $V_{SUP}$ ):** This is the supply pin for the device. A 100-nF capacitor should be placed close to the  $V_{SUP}$  supply pin for local power supply decoupling.
- **Pin 8 (INH):** The INH pin is used for system power-management. A 100-k $\Omega$  load can be added to the INH output to ensure a fast transition time from the driven high state to the low state and to also force the pin low when left floating.

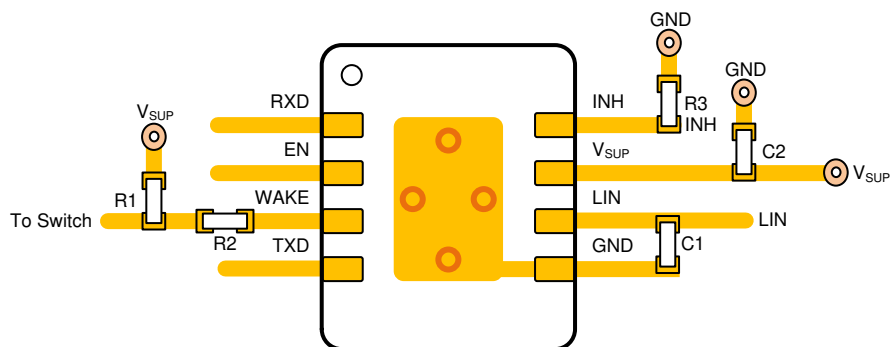
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#### Note

Make all ground and power connections as short as possible and use at least two vias to minimize the total loop inductance.

---

## 12.2 Layout Example



**Figure 12-1. Layout Example**

## 13 Device and Documentation Support

### 13.1 Documentation Support

### 13.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on [ti.com](https://www.ti.com). Click on *Subscribe to updates* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

### 13.3 Support Resources

[TI E2E™ support forums](#) are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

### 13.4 Trademarks

TI E2E™ is a trademark of Texas Instruments.

All trademarks are the property of their respective owners.

### 13.5 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

### 13.6 Glossary

[TI Glossary](#) This glossary lists and explains terms, acronyms, and definitions.

## 14 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



## PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package   Pins	Package qty   Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
<a href="#">TLIN1021ADDFRQ1</a>	Active	Production	SOT-23-THIN (DDF)   8	3000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-	2JHF
TLIN1021ADDFRQ1.A	Active	Production	SOT-23-THIN (DDF)   8	3000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	2JHF
<a href="#">TLIN1021ADRBRQ1</a>	Active	Production	SON (DRB)   8	3000   LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	TL021A
TLIN1021ADRBRQ1.A	Active	Production	SON (DRB)   8	3000   LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	TL021A
<a href="#">TLIN1021ADRQ1</a>	Active	Production	SOIC (D)   8	2500   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	TL021A
TLIN1021ADRQ1.A	Active	Production	SOIC (D)   8	2500   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	TL021A

<sup>(1)</sup> **Status:** For more details on status, see our [product life cycle](#).

<sup>(2)</sup> **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

<sup>(3)</sup> **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

<sup>(4)</sup> **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

<sup>(5)</sup> **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

<sup>(6)</sup> **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

**Important Information and Disclaimer:** The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.



## TAPE AND REEL INFORMATION



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TLIN1021ADDFRQ1	SOT-23-THIN	DDF	8	3000	180.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
TLIN1021ADRBRQ1	SON	DRB	8	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q1
TLIN1021ADRQ1	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1

## TAPE AND REEL BOX DIMENSIONS



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TLIN1021ADDFRQ1	SOT-23-THIN	DDF	8	3000	210.0	185.0	35.0
TLIN1021ADRBRQ1	SON	DRB	8	3000	367.0	367.0	35.0
TLIN1021ADRQ1	SOIC	D	8	2500	353.0	353.0	32.0

**DRB 8**

**GENERIC PACKAGE VIEW**

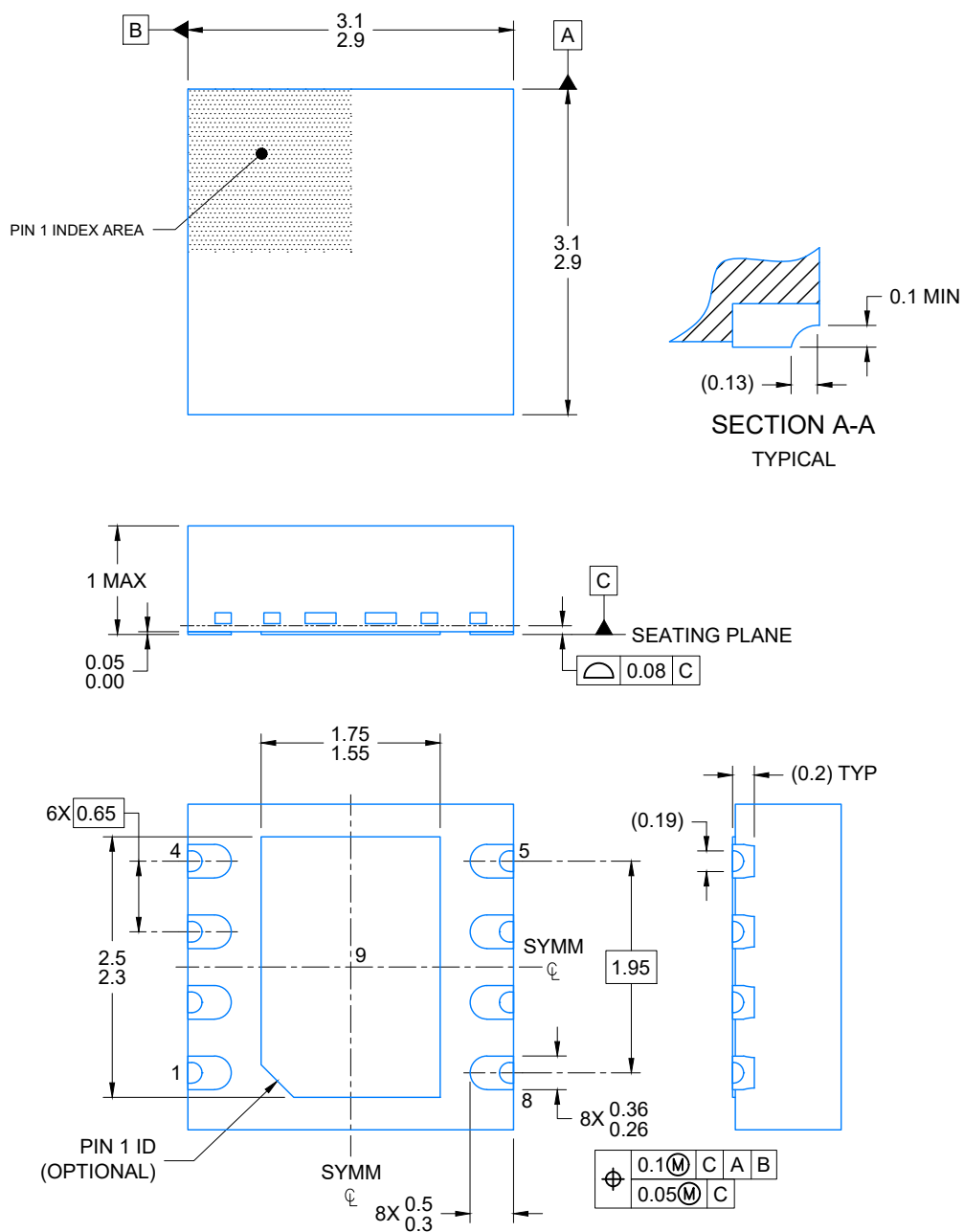
**VSON - 1 mm max height**

PLASTIC SMALL OUTLINE - NO LEAD



Images above are just a representation of the package family, actual package may vary.  
Refer to the product data sheet for package details.

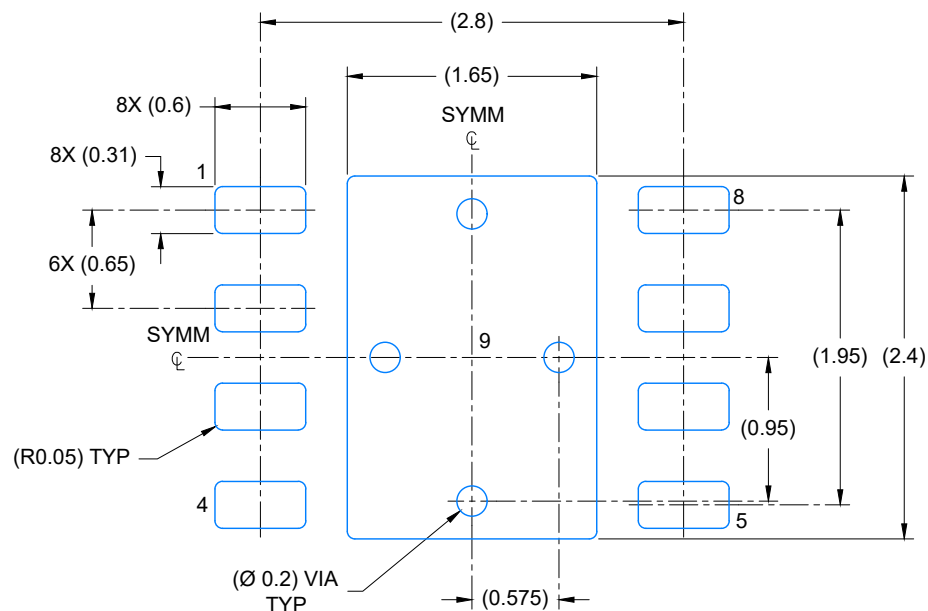
4203482/L



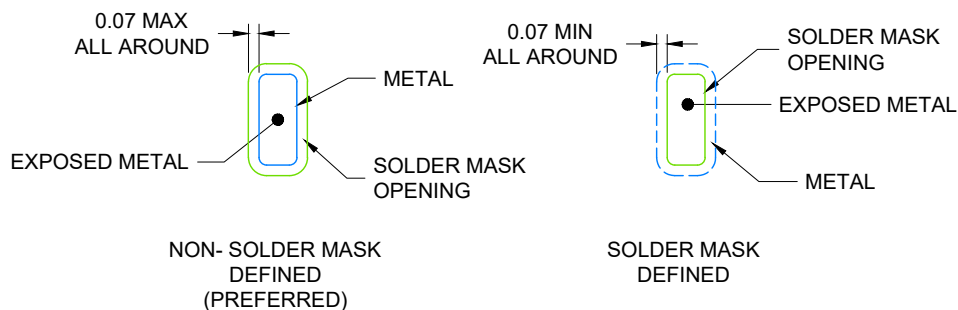
4225036/A 06/2019

## NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pad must be soldered to the printed circuit board for optimal thermal and mechanical performance.



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE: 20X

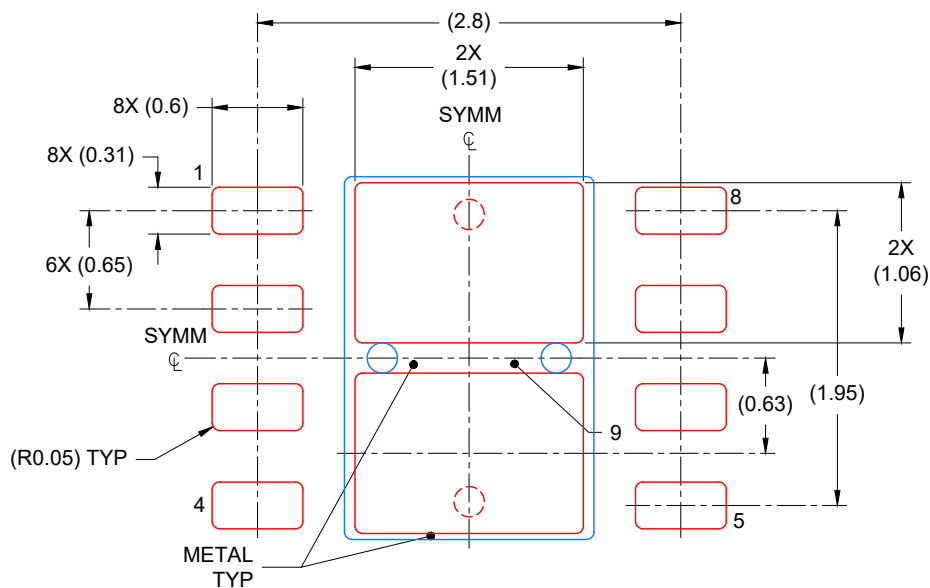


## SOLDER MASK DETAILS

4225036/A 06/2019

NOTES: (continued)

4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 ([www.ti.com/lit/slua271](http://www.ti.com/lit/slua271)).
5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



SOLDER PASTE EXAMPLE  
BASED ON 0.125 mm THICK STENCIL

EXPOSED PAD  
81% PRINTED COVERAGE BY AREA  
SCALE: 20X

4225036/A 06/2019

NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



**DDF0008A****PACKAGE OUTLINE****SOT-23-THIN - 1.1 mm max height**

PLASTIC SMALL OUTLINE



4222047/E 07/2024

**NOTES:**

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.

# EXAMPLE BOARD LAYOUT

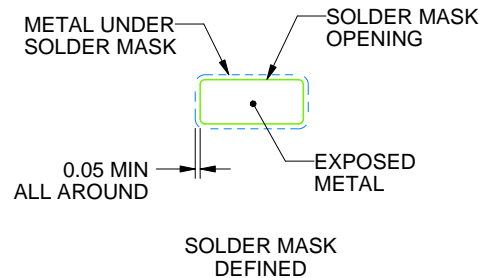
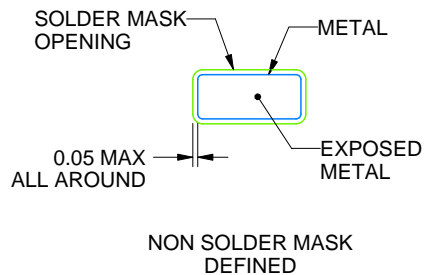
DDF0008A

SOT-23-THIN - 1.1 mm max height

PLASTIC SMALL OUTLINE



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE:15X



SOLDER MASK DETAILS

4222047/E 07/2024

NOTES: (continued)

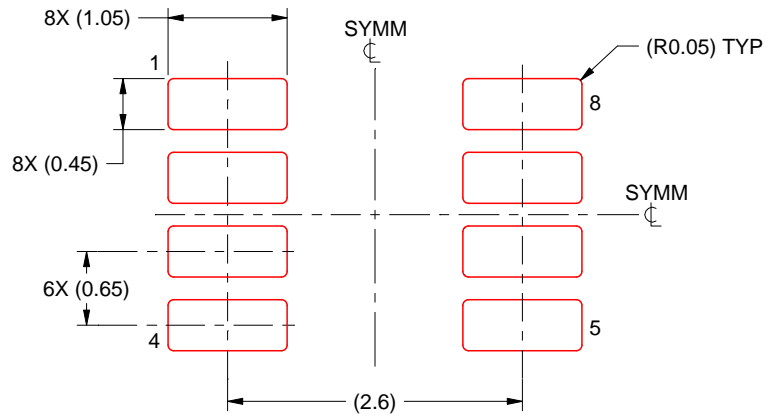
4. Publication IPC-7351 may have alternate designs.
5. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

# EXAMPLE STENCIL DESIGN

DDF0008A

SOT-23-THIN - 1.1 mm max height

PLASTIC SMALL OUTLINE



SOLDER PASTE EXAMPLE  
BASED ON 0.125 mm THICK STENCIL  
SCALE:15X

4222047/E 07/2024

NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
7. Board assembly site may have different recommendations for stencil design.



**D0008A**

# PACKAGE OUTLINE

**SOIC - 1.75 mm max height**

SMALL OUTLINE INTEGRATED CIRCUIT



4214825/C 02/2019

## NOTES:

1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 [0.15] per side.
4. This dimension does not include interlead flash.
5. Reference JEDEC registration MS-012, variation AA.

# EXAMPLE BOARD LAYOUT

D0008A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE:8X



SOLDER MASK DETAILS

4214825/C 02/2019

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

## EXAMPLE STENCIL DESIGN

D0008A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



SOLDER PASTE EXAMPLE  
BASED ON .005 INCH [0.125 MM] THICK STENCIL  
SCALE:8X

4214825/C 02/2019

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

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