







**TL7700-SEP** SLVSF13A - MARCH 2019 - REVISED AUGUST 2021

# TL7700-SEP Radiation Hardened Supply-Voltage Supervisor in **Space Enhanced Plastic**

### 1 Features

- VID V62/19602
- Radiation hardened
  - Single event latch-up (SEL) immune to 43 MeVcm<sup>2</sup>/mg at 125°C
  - Total ionizing dose (TID) RLAT for every wafer lot up to 20 krad(Si)
- Space enhanced plastic
  - Controlled baseline
  - Gold wire
  - NiPdAu lead finish
  - One assembly and test site
  - One fabrication site
  - Available in military (–55°C to 125°C) temperature range
  - Extended product life cycle
  - Extended product-change notification
  - Product traceability
  - Enhanced mold compound for low outgassing
- Adjustable sense voltage with two external resistors
- 1% sense voltage tolerance (25°C)
- Adjustable hysteresis of sense voltage
- Wide operating supply-voltage range: 1.8 V to 40 V
- Low power consumption:  $I_{CC}$  = 0.6 mA typical,  $V_{CC}$  = 40 V

### 2 Applications

- Low Earth orbit (LEO) space applications
- Power supervisor for satellites
- Supervise DPS, MCUs, FPGAs, and ASICs

### 3 Description

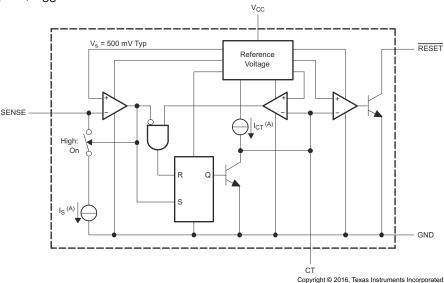
The TL7700-SEP is a bipolar integrated circuit designed for use as a reset controller in microcomputer and microprocessor systems. The SENSE voltage can be set to any value greater than 0.5 V using two external resistors.

Circuit function is very stable, with supply voltage in the 1.8-V to 40-V range. Minimum supply current allows use with AC line operation and portable battery operation. The TL7700-SEP device is designed for operation from -55°C to 125°C.

#### **Device Information**

PART NUMBER <sup>(1)</sup>	PACKAGE	SIZE AND MASS (NOM) <sup>(2)</sup>	
V62/19602	TSSOP (8)	3.00 mm × 4.40 mm Mass = 39.47 mg	

- For all available packages, see the orderable addendum at the end of the data sheet.
- Mass is accurate to ±10%.



**Functional Block Diagram** 



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**4 Revision History**NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

	OTE. I age numbers for previous revisions may unior from page numbers in the current version.	
С	hanges from Revision * (March 2019) to Revision A (August 2021)	Page
•	Updated the numbering format for tables, figures, and cross-references throughout the document	ption
	section	
•	Changed MIN value for SENSE input current [–55°C to 125°C], From 1.5 μA : To 1 μA, in the <i>Electrical Characteristics</i> section	5
•	Changed MIN value for Timing-capacitor charge current [25°C], From 11 μA : To 8 μA, in the <i>Electrical Characteristics</i> section	5
•	Added more variables to the t <sub>po</sub> equation in the <i>Output Pulse-Duration Setting</i> section	



# **5 Pin Configuration and Functions**

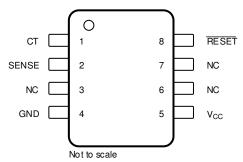


Figure 5-1. PW Package 8-Pin TSSOP Top View

**Table 5-1. Pin Functions** 

ı	PIN I/O		DESCRIPTION
NAME	NO.	1/0	DESCRIPTION
СТ	1	I/O	Timing capacitor connection This terminal sets the RESET output pulse duration ( $t_{po}$ ). It is connected internally to a 15- $\mu$ A constant-current source. There is a limit on the switching speed of internal elements; even if CT is set to 0, response speeds remain at approximately 5 to 10 $\mu$ s. If CT is open, the device can be used as an adjustable-threshold noninverting comparator. If CT is low, the internal output-stage comparator is active, and the RESET output transistor is on. An external voltage must not be applied to this terminal due to the internal structure of the device. Therefore, drive the device using an open-collector transistor, FET, or tri-state buffer (in the low-level or high-impedance state).
GND	4	_	Ground Keep this terminal as low impedance as possible to reduce circuit noise.
NC	3, 6, 7	_	No internal connection.
RESET	8	0	Reset output This terminal can be connected directly to a system that resets in the active-low state. A pullup resistor usually is required because the output is an npn open-collector transistor. An additional transistor should be connected when the active-high reset or higher output current is required.
SENSE	2	I	Voltage sense This terminal has a threshold level of 500 mV. The sense voltage and hysteresis can be set at the same time when the two voltage-dividing resistors are connected. The reference voltage is temperature compensated to inhibit temperature drift in the threshold voltage within the operating temperature range.
V <sub>CC</sub>	5	_	Power supply This terminal is used in an operating-voltage range of 1.8 V to 40 V.



### **6 Specifications**

## 6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)(1)

		MIN	MAX	UNIT
V <sub>CC</sub>	Supply voltage <sup>(2)</sup>		41	V
Vs	SENSE input voltage	-0.3	41	V
V <sub>OH</sub>	Output voltage (off state)		41	V
I <sub>OL</sub>	Output current (on state)		5	mA
TJ	Operating virtual-junction temperature		150	°C
T <sub>stg</sub>	Storage temperature	-65	150	°C

<sup>(1)</sup> Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

### 6.2 ESD Ratings

			VALUE	UNIT
V	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 <sup>(1)</sup>	500	V
V <sub>(ESD)</sub>	Electrostatic discharge	Charged-device model (CDM), per JEDEC specification JESD22-C101 <sup>(2)</sup>	1000	V

<sup>(1)</sup> JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

### **6.3 Recommended Operating Conditions**

		MIN	MAX	UNIT
V <sub>CC</sub>	Supply voltage	1.8	40	V
I <sub>OL</sub>	Low-level output current		3	mA
T <sub>A</sub>	Operating free-air temperature	-55	125	°C

#### 6.4 Thermal Information

		TL7700-SEP	
	THERMAL METRIC <sup>(1)</sup>	PW (TSSOP)	UNIT
		8 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	172.9	°C/W
R <sub>0</sub> JC(top)	Junction-to-case (top) thermal resistance	56.6	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	101.2	°C/W
$\Psi_{JT}$	Junction-to-top characterization parameter	5.2	°C/W
ΨЈВ	Junction-to-board characterization parameter	99.6	°C/W

 For more information about traditional and new thermal metrics, see the Semiconductor and IC package thermal metrics application report.

Product Folder Links: TL7700-SEP

<sup>(2)</sup> All voltage values are with respect to the network ground terminal.

<sup>2)</sup> JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

### **6.5 Electrical Characteristics**

V<sub>CC</sub> = 3 V (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	T <sub>A</sub>	MIN	TYP	MAX	UNIT
Vs	SENSE input voltage		–55°C to 125°C	490		520	mV
I <sub>s</sub>	SENSE input current	V <sub>s</sub> = 0.4 V	25°C		2.5		
's	SENSE IIIput current	V <sub>S</sub> - 0.4 V	–55°C to 125°C	1		3.5	μΑ
I <sub>CC</sub>	Supply current	$V_{CC}$ = 40 V, $V_s$ = 0.6 V, no load	25°C		0.6	1	mA
V	Low-level output voltage	I <sub>OL</sub> = 1.5 mA	25°C			0.4	V
V <sub>OL</sub>	Low-level output voltage	I <sub>OL</sub> = 3 mA	25°C			0.8	V
I <sub>OH</sub>	High-level output current	V <sub>OH</sub> = 40 V, V <sub>s</sub> = 0.6 V	–55°C to 125°C			1	μΑ
I <sub>CT</sub>	Timing-capacitor charge current	V <sub>s</sub> = 0.6 V	25°C	8	15	19	μΑ

# **6.6 Switching Characteristics**

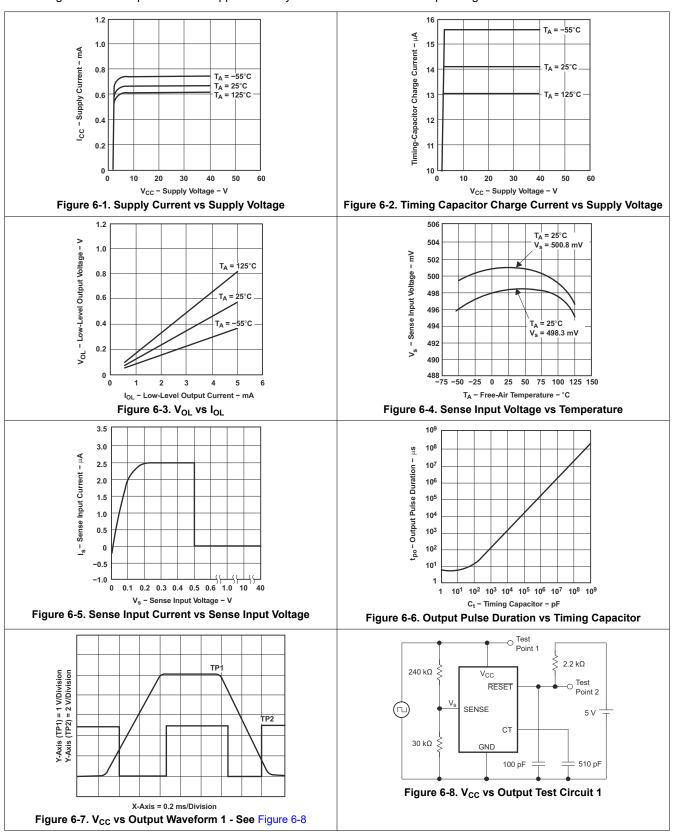
 $V_{CC} = 3 \text{ V}, T_A = 25^{\circ}\text{C}$  (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t <sub>pi</sub>	SENSE pulse duration	C <sub>T</sub> = 0.01 μF (see Figure 7-5)	2			μs
t <sub>po</sub>	Output pulse duration	C <sub>T</sub> = 0.01 μF (see Figure 7-5)	0.5	1	1.5	ms
t <sub>r</sub>	Output rise time	$C_T$ = 0.01 $\mu$ F, $R_L$ = 2.2 $k\Omega$ , $C_L$ = 100 pF (see Figure 7-5)			15	μs
t <sub>f</sub>	Output fall time	$C_T$ = 0.01 µF, $R_L$ = 2.2 k $\Omega,C_L$ = 100 pF (see Figure 7-5)			0.5	μs
t <sub>pd</sub>	Propagation delay time, SENSE to output	C <sub>T</sub> = 0.01 μF (see Figure 7-5)			10	μs



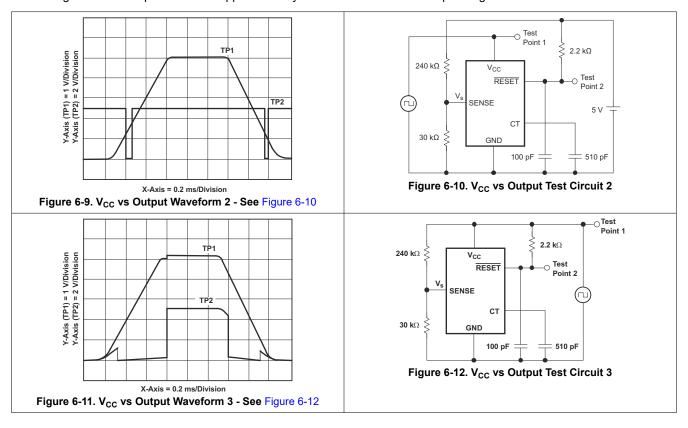
### **6.7 Typical Characteristics**

Data at high and low temperatures are applicable only within the recommended operating conditions.



# **6.7 Typical Characteristics (continued)**

Data at high and low temperatures are applicable only within the recommended operating conditions.





### 7 Parameter Measurement Information

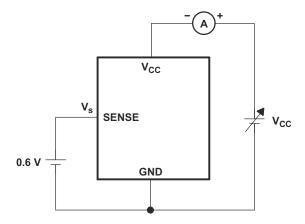


Figure 7-1.  $V_{CC}$  vs  $I_{CC}$  Measurement Circuit

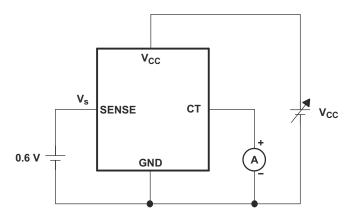


Figure 7-2.  $V_{CC}$  vs  $I_{CT}$  Measurement Circuit

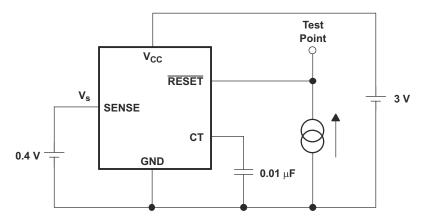


Figure 7-3.  $I_{OL}$  vs  $V_{OL}$  Measurement Circuit

Product Folder Links: TL7700-SEP

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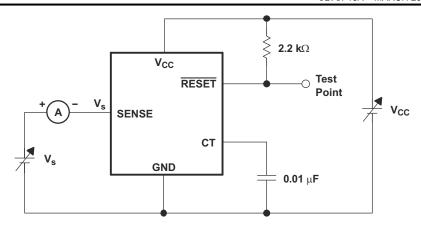


Figure 7-4.  $V_s$  and  $I_s$  Characteristics Measurement Circuit

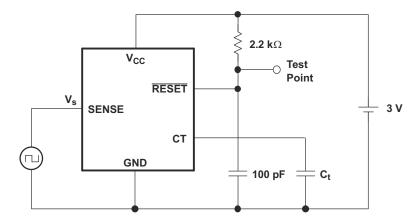


Figure 7-5. Switching Characteristics Measurement Circuit



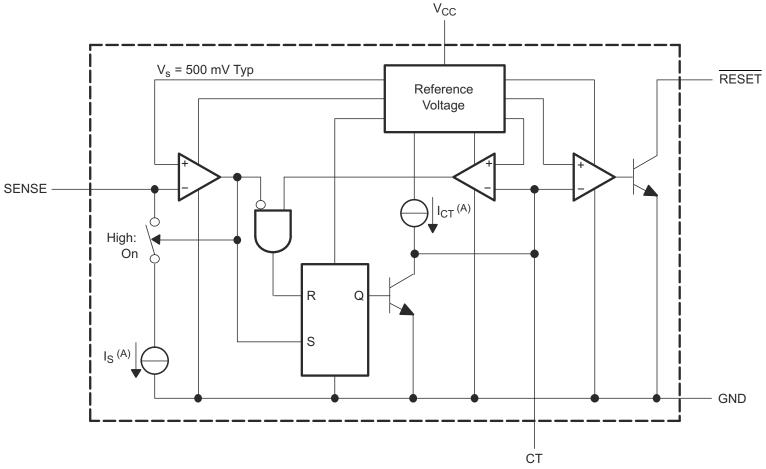
### **8 Detailed Description**

### 8.1 Overview

The TL7700-SEP is a bipolar integrated circuit designed for use as a reset controller in microcomputer and microprocessor systems. The SENSE voltage can be set to any value greater than 0.5 V using two external resistors. The hysteresis value of the sense voltage also can be set by the same resistors. The device includes a precision voltage reference, fast comparator, timing generator, and output driver, so it can generate a power-on reset signal in a digital system.

The TL7700-SEP has an internal 1.5-V temperature-compensated voltage reference from which all function blocks are supplied. Circuit function is very stable, with supply voltage in the 1.8-V to 40-V range. Minimum supply current allows use with AC line operation and portable battery operation.

### 8.2 Functional Block Diagram



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 $I_{CT} = 15 \mu A (Typ), I_s = 2.5 \mu A (Typ)$ 

### **8.3 Feature Description**

### 8.3.1 Sense-Voltage Setting

The typical SENSE terminal input voltage  $(V_s)$  of the TL7700-SEP is 500 mV. By using two external resistors, the circuit designer can set the desired sense voltage to any value above 500 mV. Based on the schematic shown in Figure 8-1, the desired sense voltage  $(V_{s'})$  is calculated as:

$$V_{S'} = V_S \times \frac{(R1 + R2)}{R2} \tag{1}$$

where:

•  $V_s = 490 \text{ mV}$  to 520 mV over temperature range

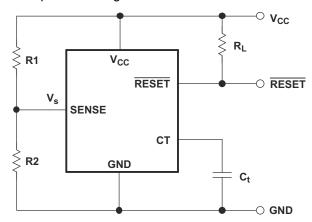


Figure 8-1. Setting the Sense Voltage

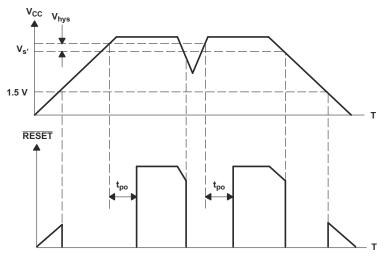
#### 8.3.2 Sense-Voltage Hysteresis Setting

If the desired sense voltage ( $V_{s'}$ ) does not have hysteresis in it and the voltage on the sensing line contains ripples, the resetting of TL7700-SEP will be unstable. Hysteresis is added to the sense voltage to prevent such problems. As shown in Figure 8-2, the hysteresis ( $V_{hys}$ ) is added and the value is determined as:

$$V_{\text{hvs}} = I_{\text{s}} \times R1 \tag{2}$$

where

•  $I_s = 1 \mu A$  to 3.5  $\mu A$  over temperature range



The desired sense voltage  $(V_s)$  is different from the SENSE input voltage  $(V_s)$ .  $V_s$  is typically 500 mV for triggering.

Figure 8-2. V<sub>CC</sub>-RESET Response

#### 8.3.3 Output Pulse-Duration Setting

Constant-current charging starts on the timing capacitor when the sensing-line voltage reaches the TL7700-SEP sense voltage. When the capacitor voltage exceeds the threshold level of the output drive comparator,  $\overline{\text{RESET}}$  changes from a low to a high level. The output pulse duration is the time between the point when the SENSE-pin voltage exceeds the threshold level and the point when the  $\overline{\text{RESET}}$  output changes from a low level to a high level. When the TL7700-SEP is used for system power-on reset, the output pulse duration,  $t_{po}$ , must be set longer than the power rise time. The value of  $t_{po}$  in seconds is:

$$t_{po} = C_T \frac{\Delta V_{CT}}{I_{CT}} \tag{3}$$

where:

- C<sub>T</sub> is the timing capacitor in farads
- $\Delta V_{CT}$  is the change in voltage at the CT pin (1.5-V reference voltage)
- I<sub>CT</sub> is the timing capacitor charge current (typically 15 μA)

There is a limit on the device response speed. Even if  $C_t$  = 0,  $t_{po}$  is not 0, but approximately 5  $\mu$ s to 10  $\mu$ s. Therefore, when the TL7700-SEP is used as a comparator with hysteresis without connecting  $C_t$ , switching speeds ( $t_r/t_f$ ,  $t_{po}/t_{pd}$ , and so forth) must be considered.

#### 8.4 Device Functional Modes

Figure 8-2 shows how the RESET output pin responds to a change in the voltage at the SENSE pin. When the SENSE pin drops below 500 mV, the RESET pin is pulled low.

### 9 Application and Implementation

#### **Note**

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

#### 9.1 Application Information

The TL7700-SEP supply-voltage supervisor allows for any voltage greater than 500 mV to be monitored. This flexibility allows it to be used in many applications from FPGAs and microcontrollers to supply monitoring.

### 9.2 Typical Application

Figure 9-1 shows an application where the TL7700-SEP device is being used to sense the voltage supply for a microcontroller that is supplied with 5 V. If the sense voltage drops below 4.5 V, the RESET pin is pulled LOW, signaling the microcontroller to reset.

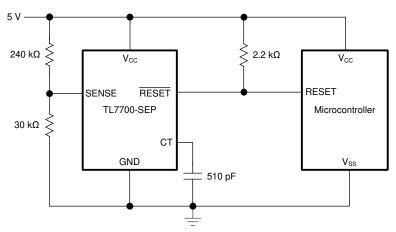


Figure 9-1. 5-V Supply Voltage Supervision

#### 9.2.1 Design Requirements

- When the TL7700-SEP is used for system power-on reset, the output pulse duration, t<sub>po</sub>, must be set longer than the power rise time.
- The RESET output is an open-collector output, so a pullup resistor is required.

#### 9.2.2 Detailed Design Procedure

The SENSE terminal input voltage,  $V_s$ , for TL7700-SEP is typically 500 mV. By using two external resistors, any sense voltage over 500 mV can be sensed.

Resistor R1 should be selected first to set the desired hysteresis. Section 8.3.2 provides detailed information on how to set the hysteresis. For this application, a 240-k $\Omega$  resistor is selected.

$$V_{hvs} = I_s \times R1 \tag{4}$$

$$V_{hVS} = 2.5 \,\mu A \times 240 \,k\Omega = 0.6 \,V \tag{5}$$

Resistor R2 should then be selected based on the R1 value and the desired sense voltage ( $V_{s'}$ ). Section 8.3.1 describes how to set  $V_{s'}$  and provides and equation. In this example,  $V_{s'}$  is set to 4.5 V by using the value of R1 selected earlier and using a 30-k $\Omega$  resistor for R2.



$$V_{S'} = V_S \times \frac{(R1 + R2)}{R2}$$
 (6)

$$V_{S'} = 0.5 V \times \frac{(240 k\Omega + 30 k\Omega)}{30 k\Omega} = 4.5 V$$
 (7)

Finally, the output pulse duration  $(t_{PO})$  is set using the equation found in Section 8.3.3.

$$t_{po} = C_T \frac{\Delta V_{CT}}{I_{CT}} \tag{8}$$

$$t_{po} = 510 \text{ pF} \frac{1.5 \text{ V}}{15 \mu\text{A}} = 51 \mu\text{s}$$
 (9)

### 9.2.3 Application Curve

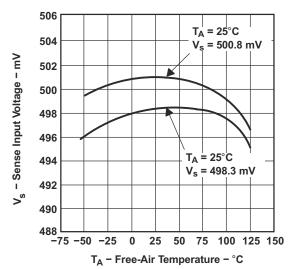


Figure 9-2. SENSE Input Voltage vs Temperature

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### 10 Power Supply Recommendations

The TL7700-SEP device will operate within the supply range specified in Section 6.3. The device risks permanent damage over the voltage specified in Section 6.1.

### 11 Layout

### 11.1 Layout Guidelines

As the RESET pin is an open collector output, a pullup resistor is required to ensure the output is high when the output transistor is off. The SENSE resistors should be placed as close to the SENSE pin as possible to avoid introducing noise to the pin.

### 11.2 Layout Example

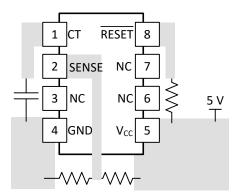


Figure 11-1. TL7700-SEP Layout



### 12 Device and Documentation Support

### 12.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Subscribe to updates* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

#### 12.2 Support Resources

TI E2E<sup>™</sup> support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

#### 12.3 Trademarks

TI E2E™ is a trademark of Texas Instruments.

All trademarks are the property of their respective owners.

### 12.4 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

### 12.5 Glossary

TI Glossary

This glossary lists and explains terms, acronyms, and definitions.

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# 13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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23-May-2025

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#### PACKAGING INFORMATION

Orderable part number	Status	Material type	Package   Pins	Package qty   Carrier	RoHS	Lead finish/	MSL rating/	Op temp (°C)	Part marking
	(1)	(2)			(3)	Ball material	Peak reflow		(6)
						(4)	(5)		
TL7700CMPWPSEP	Active	Production	TSSOP (PW)   8	150   TUBE	Yes	NIPDAU	Level-2-260C-1 YEAR	-55 to 125	7700SP
TL7700CMPWPSEP.A	Active	Production	TSSOP (PW)   8	150   TUBE	Yes	NIPDAU	Level-2-260C-1 YEAR	-55 to 125	7700SP
TL7700CMPWTPSEP	Active	Production	TSSOP (PW)   8	250   SMALL T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-55 to 125	7700SP
TL7700CMPWTPSEP.A	Active	Production	TSSOP (PW)   8	250   SMALL T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-55 to 125	7700SP
V62/19602-01XE	Active	Production	TSSOP (PW)   8	250   SMALL T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-55 to 125	7700SP
V62/19602-01XE-T	Active	Production	TSSOP (PW)   8	150   TUBE	Yes	NIPDAU	Level-2-260C-1 YEAR	-55 to 125	7700SP

<sup>(1)</sup> Status: For more details on status, see our product life cycle.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

<sup>(2)</sup> Material type: When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

<sup>(3)</sup> RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

<sup>(4)</sup> Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

<sup>(5)</sup> MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

<sup>(6)</sup> Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.



# **PACKAGE OPTION ADDENDUM**

www.ti.com 23-May-2025

# **PACKAGE MATERIALS INFORMATION**

www.ti.com 25-Jul-2025

### TAPE AND REEL INFORMATION





A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

#### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TL7700CMPWTPSEP	TSSOP	PW	8	250	180.0	12.4	7.0	3.6	1.6	8.0	12.0	Q1

# **PACKAGE MATERIALS INFORMATION**

www.ti.com 25-Jul-2025



#### \*All dimensions are nominal

Device	Device Package Type		Pins	SPQ	Length (mm)	Width (mm)	Height (mm)	
TL7700CMPWTPSEP	TSSOP	PW	8	250	213.0	191.0	35.0	

# **PACKAGE MATERIALS INFORMATION**

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### **TUBE**



\*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (µm)	B (mm)
TL7700CMPWPSEP	PW	TSSOP	8	150	530	10.2	3600	3.5
TL7700CMPWPSEP.A	PW	TSSOP	8	150	530	10.2	3600	3.5
V62/19602-01XE-T	PW	TSSOP	8	150	530	10.2	3600	3.5



SMALL OUTLINE PACKAGE



#### NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153, variation AA.



SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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