

SN65HVD10x IO-Link PHY for Device Nodes

1 Features

- Configurable CQ Output: Push-Pull, High-Side, or Low-Side for SIO Mode
- Remote Wake-Up Indicator
- Current Limit Indicator
- Power-Good Indicator
- Overtemperature Protection
- Reverse Polarity Protection
- Configurable Current Limits
- 9-V to 36-V Supply Range
- Tolerant to 50-V Peak Line Voltage
- 3.3-V/5-V Configurable Integrated LDO (SN65HVD101 ONLY)
- 20-pin QFN Package, 4 mm × 3.5 mm

2 Applications

- Suitable for IO-Link Device Nodes

3 Description

The SN65HVD101 and 'HVD102 IO-Link PHYs implement the IO-Link interface for industrial point-to-point communication. When the device is connected to an IO-Link master through a 3-wire interface, the master can initiate communication and exchange data with the remote node while the SN65HVD10X acts as a complete physical layer for the communication.

The IO-Link driver output (CQ) can be used in push-pull, high-side, or low-side configurations using the EN and TX input pins. The PHY receiver converts the 24-V IO-Link signal on the CQ pin to standard logic levels on the RX pin. A simple parallel interface is used to receive and transmit data and status information between the PHY and the local controller.

The SN65HVD101 and 'HVD102 implement protection features for overcurrent, overvoltage and overtemperature conditions. The IO-Link driver current limit can be set using an external resistor. If a short-circuit current fault occurs, the driver outputs are internally limited, and the PHY generates an error signal (SC). These devices also implement an overtemperature shutdown feature that protects the device from high-temperature faults.

The SN65HVD102 operates from a single external 3.3-V or 5-V local supply. The SN65HVD101 integrates a linear regulator that generates either 3.3 V or 5 V from the IO-Link L+ voltage for supplying power to the PHY as well as a local controller and additional circuits.

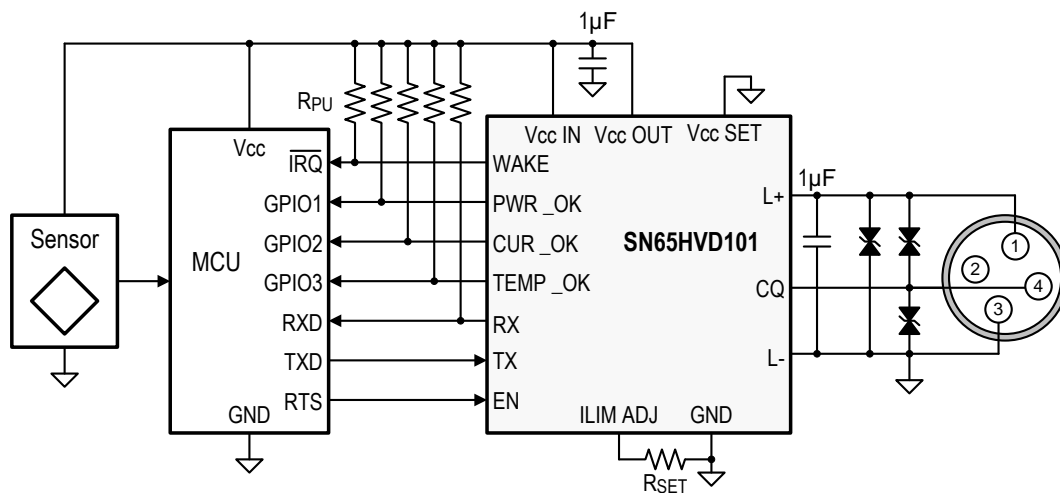
The SN65HVD101 and 'HVD102 are available in the 20-pin RGB package (4 mm × 3.5 mm QFN) for space-constrained applications.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
SN65HVD101	QFN (20)	4.00 mm × 3.50 mm
SN65HVD102		

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Simplified Schematic



Copyright © 2017, Texas Instruments Incorporated



Table of Contents

1 Features	1	9.3 Feature Description.....	10
2 Applications	1	9.4 Device Functional Modes.....	13
3 Description	1	10 Application and Implementation	14
4 Revision History	2	10.1 Application Information.....	14
5 Device Comparison Table	3	10.2 Typical Application	14
6 Pin Configuration and Functions	3	10.3 System Examples	19
7 Specifications	4	11 Power Supply Recommendations	20
7.1 Absolute Maximum Ratings	4	12 Layout	21
7.2 ESD Ratings	4	12.1 Layout Guidelines	21
7.3 Recommended Operating Conditions.....	5	12.2 Layout Example	21
7.4 Thermal Information	5	13 Device and Documentation Support	22
7.5 Electrical Characteristics.....	6	13.1 Related Links	22
7.6 Switching Characteristics	7	13.2 Receiving Notification of Documentation Updates	22
7.7 Typical Characteristics	8	13.3 Community Resources.....	22
8 Parameter Measurement	8	13.4 Trademarks	22
9 Detailed Description	9	13.5 Electrostatic Discharge Caution.....	22
9.1 Overview	9	13.6 Glossary	22
9.2 Functional Block Diagram	10	14 Mechanical, Packaging, and Orderable Information	22

4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision C (February 2017) to Revision D	Page
• Changed From: 950 mW To: 950 W, and From: 475 mW To: 475 W in the <i>TVS Evaluation</i> section	16

Changes from Revision B (April 2015) to Revision C	Page
• Changed pin 1 of the SN65HVD102 From: nc To: Vcc SET	3

Changes from Revision A (March 2013) to Revision B	Page
• Added <i>Device Information</i> and <i>ESD Rating</i> tables, <i>Feature Description</i> section, <i>Device Functional Modes</i> , <i>Application and Implementation</i> section, <i>Power Supply Recommendations</i> section, <i>Layout</i> section, <i>Device and Documentation Support</i> section, and <i>Mechanical, Packaging, and Orderable Information</i> section.	1
• Changed front-page Simplified Schematic image.	1
• Changed Pin Functions table format	4
• Re-write detailed description section.	9
• Re-write application information section.	14

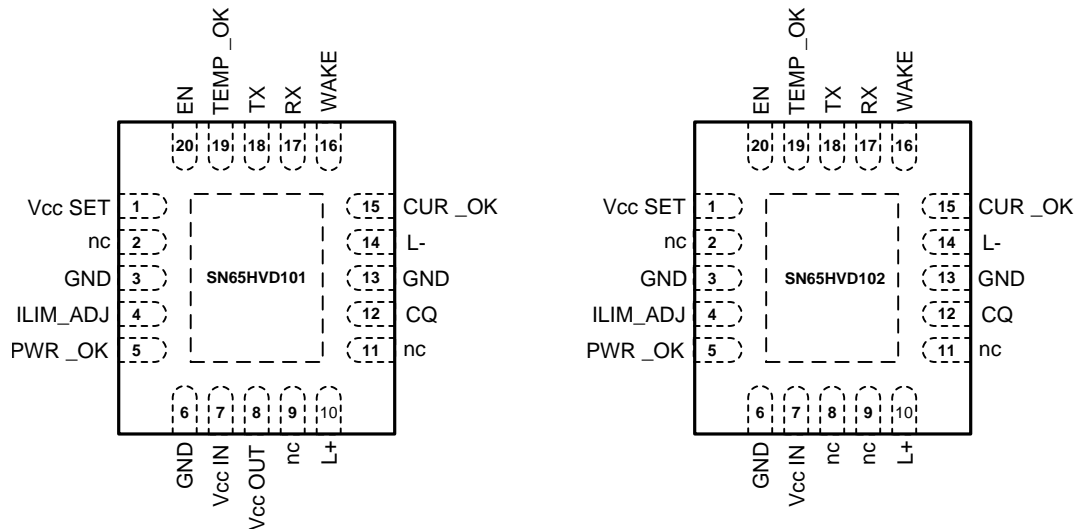
Changes from Original (May 2011) to Revision A	Page
• Changed the devices From: Product Preview To: Production.....	1

5 Device Comparison Table

DEVICE	VOLTAGE REGULATOR
SN65HVD101	Yes
SN65HVD102	No

6 Pin Configuration and Functions

RGB Package
20-Pin QFN with Thermal Pad
Top View



Pin Functions

PIN			DESCRIPTION
NAME	NUMBER	TYPE ⁽¹⁾	
IO-Link Interface			
L+	10	P	IO-Link supply voltage (24V nominal)
CQ	12	I/O	IO-Link data signal (bi-directional)
L-	14	P	IO-Link ground (connect to board ground)
Local Controller Interface			
CUR_OK	15	OD	High-CQ-current fault indicator output signal from PHY to the microcontroller. Connect this pin via pull-up resistor to Vcc OUT. A LOW level indicates over-current condition.
WAKE	16	OD	Wake up indicator from the PHY to the local controller Connect this pin via pull-up resistor to Vcc OUT.
RX	17	O	PHY receive data output to the local controller
TX	18	I	PHY transmit data input from the local controller
EN	20	I	Driver enable input signal from the local controller
Power Supply Pins			
V _{CC} IN	7	A	Voltage supply input for SN65HVD102 Voltage sense feedback input for the voltage regulator of the SN65HVD101. Connect this pin to pin 8 either directly or through a current boost transistor.
V _{CC} OUT	8	P	Not connected in SN65HVD102 Linear regulator output of SN65HVD101. Connect this pin to pin 7 either directly or through a current boost transistor.
GND	3, 6, 13	P	Logic ground potential

(1) Type definitions: I = Input, I/O = Input/Output, A = Analog, O - CMOS Output, OD = Open Drain Output, P = Power

Pin Functions (continued)

PIN			DESCRIPTION
NAME	NUMBER	TYPE ⁽¹⁾	
Special Connect Pins			
V _{CC} SET	1	I	Connect this pin to ground to make V _{CC} OUT = 3.3V. Leave this pin floating to make V _{CC} OUT = 5V.
ILIMADJ	4	A	Input for current limit adjustment. Connect resistor RSET between this pin and ground. For RSET values see Figure 2 .
PWR_OK	5	OD	Power-Good indicator. Connect this pin via pull-up resistor to V _{CC} OUT. A HIGH at this pin indicates that L+ and V _{CC} OUT are at correct levels.
Temp_OK	19	OD	Temperature-Good indicator. Connect this pin via pull-up resistor to V _{CC} OUT. High-impedance at this pin indicates that the internal temperature is at a safe level. A low at this pin indicates the device is approaching thermal shutdown.
NC	2, 9, 11	–	No Connection. Leave these pins floating (open)

In normal operation, the PHY sets the output state of the CQ pin when the driver is enabled. During fault conditions, the driver may be disabled by internal circuits.

7 Specifications

7.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) ⁽¹⁾

			MIN	MAX	UNIT
Line voltage	L+, CQ	Steady state	–40	40 ^{(2) (3)}	V
		Transient pulse width <100 μs	–50	50	V
Voltage difference	VL+ – VCQ			40	
Supply voltage	V _{CC}		–0.3	6	V
Input voltage	TX, EN, V _{CC} _SET, ILIMADJ,		–0.3	6	V
Output voltage	RX, CUR_OK, WAKE, PWR_OK		–0.3	6	V
Output current	RX, CUR_OK, WAKE, PWR_OK		–5	5	mA
Storage temperature, T _{stg}			–65	150	°C
Junction temperature, T _J				180	°C

- (1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) All voltages are with reference to the GND pin, unless otherwise specified.
- (3) GND pin and L– line should be at the same DC potential

7.2 ESD Ratings

			VALUE	UNIT
V _(ESD)	Electrostatic discharge	Human-body model (HBM, all pins), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	±2000	V

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

7.3 Recommended Operating Conditions

		MIN	NOM	MAX	UNIT
V _{L+}	Line voltage ⁽¹⁾	9	24	30	V
V _{CC}	Logic supply voltage (3.3V nominal)	3	3.3	3.6	V
V _{CC}	Logic supply voltage (5V nominal)	4.5	5	5.5	V
V _{IL}	Logic low input voltage			0.8	V
V _{IH}	Logic high input voltage	2			V
I _O	Logic output current	–4		4	mA
I _{CC(OUT)}	Logic supply current (HVD101)			20	mA
I _{O(LIM)}	CQ driver output current limit	100		450	mA
R _{SET}	External resistor for CQ current limit	0		20	kΩ
C _{COMP}	Compensation capacitor for voltage regulator (HVD101)	3.3			μF
1/t _{BIT}	Signaling rate			250	kbps
				10	
T _A	Ambient temperature	–40		105	°C
T _J	Junction temperature	–40		150	°C

- (1) These devices will operate with line voltage as low as 9V and as high as 36V, however, the parametric performance is optimized for the IO-Link specified supply voltage range of 18V to 30V.

7.4 Thermal Information

THERMAL METRIC ⁽¹⁾		SN65HVD10x	UNITS
		RGB 20 PINS	
R _{θJA}	Junction-to-ambient thermal resistance	33.8	°C/W
R _{θJC(top)}	Junction-to-case (top) thermal resistance	36.6	
R _{θJB}	Junction-to-board thermal resistance	10.3	
ψ _{JT}	Junction-to-top characterization parameter	0.4	
ψ _{JB}	Junction-to-board characterization parameter	10.3	
R _{θJC(bot)}	Junction-to-case (bottom) thermal resistance	2.3	

- (1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.

7.5 Electrical Characteristics

over all operating conditions (unless otherwise noted)

	PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT	
Driver									
I _{IN}	Input current (TX, EN)		VIN = 0V to V _{CC}		−100		100	μA	
V _{RQH}	Residual voltage across the driver high side switch		ICQ = −250 mA	18 < V _{L+}	1.5		3	V	
				V _{L+} < 18			3.5	V	
			ICQ = −200 mA	18 < V _{L+}			2	V	
				V _{L+} < 18			2.5	V	
V _{RQL}	Residual voltage across the driver low side switch		ICQ = 250 mA	18 < V _{L+}	1.5		3	V	
				V _{L+} < 18			3.5	V	
			ICQ = 200 mA	18 < V _{L+}			2	V	
				V _{L+} < 18			2.5	V	
I _{O(LIM)}	Driver output current limit		R _{SET} = 20 kΩ		60	95	130	mA	
			R _{SET} = 0 kΩ		300	400	480	mA	
I _{OZ}	CQ leakage current with EN = L		VCQ = 8 V		−2		2	μA	
Receiver									
V _{THH}	Input threshold “H”		18 V < V _{L+} < 30 V		10.5		13	V	
V _{THL}	Input threshold “L”				8		11.5	V	
V _{HYS}	Receiver Hysteresis (V _{THH} − V _{THL})				0.5		1	V	
V _{THH}	Input threshold “H”		9 V < V _{L+} < 18 V		Note ⁽¹⁾		Note ⁽²⁾	V	
V _{THL}	Input threshold “L”				Note ⁽³⁾		Note ⁽⁴⁾	V	
V _{HYS}	Receiver Hysteresis (V _{THH} −V _{THL})				0.25			V	
V _{OL}	Output low voltage	RX	I _{OL} = 4 mA				0.4	V	
		OD outputs	I _{OL} = 1 mA				0.4		
V _{OH}	Output high voltage	RX	I _{OH} = −4 mA		V _{CC} −0.5			V	
I _{OZ}	Output leakage current	OD outputs	Output in Z state, V _O = V _{CC}		0.03		1	μA	
Protection Thresholds									
V _{PG1}	V _{L+} threshold for PWR_OK				8		10	V	
V _{PG2}	V _{CC} threshold for PWR_OK		V _{CC} Set = GND		2.45		2.75	3	V
			V _{CC} Set = OPEN		3.9		4.25	4.6	
V _{POR1}	Power-on Reset for V _{L+}				6			V	
V _{POR2}	Power-on Reset for V _{CC}				2.5			V	
Voltage Regulator (HVD101)									
V _{CC_OUT}	Voltage regulator output		9 V < V _{L+} < 30 V	V _{CC} SET = OPEN	4.5	5	5.5	V	
				V _{CC} SET = GND	3	3.3	3.6		
V _{DROP}	Voltage regulator drop-out voltage (V _{L+} − V _{CC_OUT})		I _{CC} = 20 mA load current		3.2		3.9	V	
	Line regulation (dV _{CC_OUT} /dL+)		9 V < V _{L+} < 30 V, I _{VCC} = 1 mA		4			mV/V	
	Load regulation (dV _{CC_OUT} /I _{CC_OUT})		V _{L+} = 24 V, I _{VCC} = 100 μA to 20 mA		1.3%		5%		
PSRR	Power Supply Rejection Ratio		100 kHz, I _{VCC} = 20 mA		30		40	dB	
Supply Current									
I _{L+}	Quiescent supply current		Driver disabled, No Load	HVD102	1		2	mA	
				HVD101	1.3		3		
	Dynamic supply current			HVD102	2				
				HVD101	1.5				

(1) $V_{THH}(\min) = 5V + (11/18)[V_{L+} - 9V]$

(2) $V_{THH}(\max) = 6.5V + (13/18)[V_{L+} - 9V]$

(3) $V_{THL}(\min) = 4V + (8/18)[V_{L+} - 9V]$

(4) $V_{THL}(\max) = 6V + (11/18)[V_{L+} - 9V]$

7.6 Switching Characteristics

over operating free-air temperature range (unless otherwise noted)

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT	
Driver								
t _{PLH} , t _{PHL}	Driver propagation delay	TX to CQ	Figure 1, Figure 2, Figure 3, R _L = 2kΩ C _L = 5 nF R _{SET} = 0 Ω	1	2		μs	
t _{P(skew)}	Driver propagation delay skew			0.2			μs	
t _{PZH} , t _{PZL}	Driver enable delay (EN to CQ)	18 V < V _{L+} < 30 V				5	μs	
		9 V < V _{L+} < 18 V				8		
t _{PHZ} , t _{PLZ}	Driver disable delay	18 V < V _{L+} < 30 V				5	μs	
		V _{L+} < 18 V				8		
t _r , t _f	Driver output rise, tall time	18 V < V _{L+}				869	ns	
t _r – t _f	Difference in rise and fall time					300		
Receiver								
t _{WU1}	Wake-up recognition begin	Figure 16			45	60	75	μs
t _{WU2}	Wake-up recognition end				85	100	135	
t _{PWAKE}	Wake-up output delay						155	
t _{ND}	Noise suppression time ⁽¹⁾					250	ns	
t _{PR}	Receiver propagation delay	Figure 4	18 V < V _{L+}		300	600	ns	
			V _{L+} < 18 V			800		
Protection Thresholds								
T _{SD}	Shutdown temperature	Die temperature		160	175	190	°C	
T _{RE}	Re-enable temperature ⁽²⁾			110	125	140		
	Thermal warning temperature (TEMP_OK)			120	135	150		
t _{pSC}	Current limit indicator delay			85		175	μs	

(1) Noise suppression time is defined as the permissible duration of a receive signal above/below the detection threshold without detection taking place.

(2) T_{RE} is always less than T_{WARN} so TEMP_OK is de-asserted (high impedance) when the device is re-enabled.

7.7 Typical Characteristics

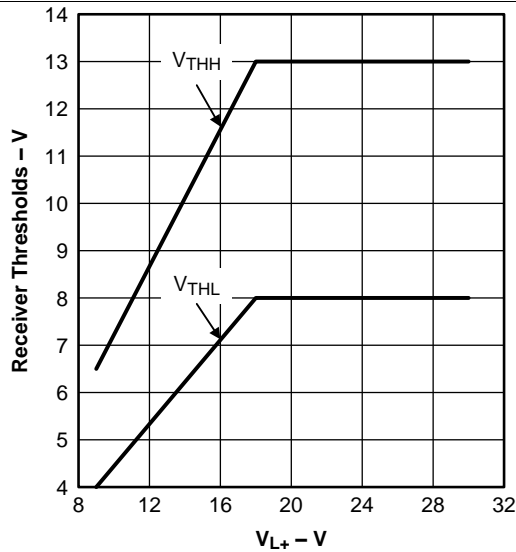


Figure 1. Receiver Threshold Boundaries

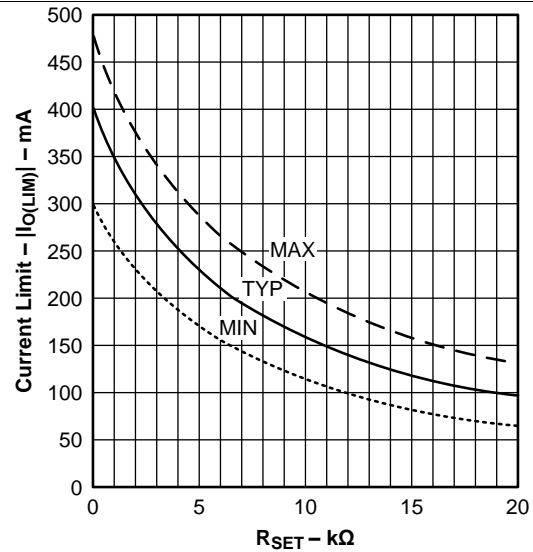


Figure 2. Typical Current Limit Characteristics

8 Parameter Measurement

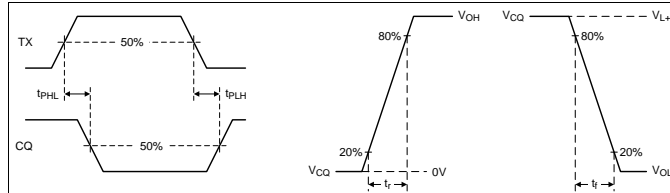


Figure 3. Waveforms for Driver Output Switching Measurements

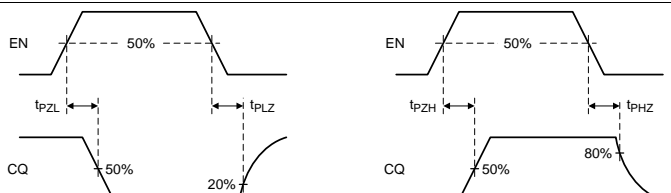


Figure 4. Waveform for Driver Enable/Disable Time Measurements

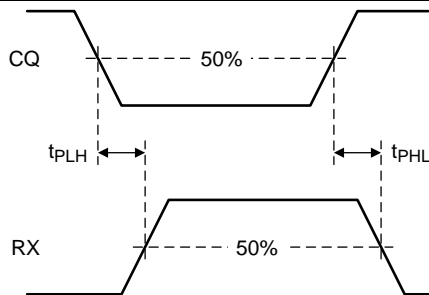
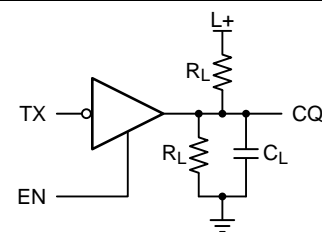


Figure 5. Receiver Switching Measurements



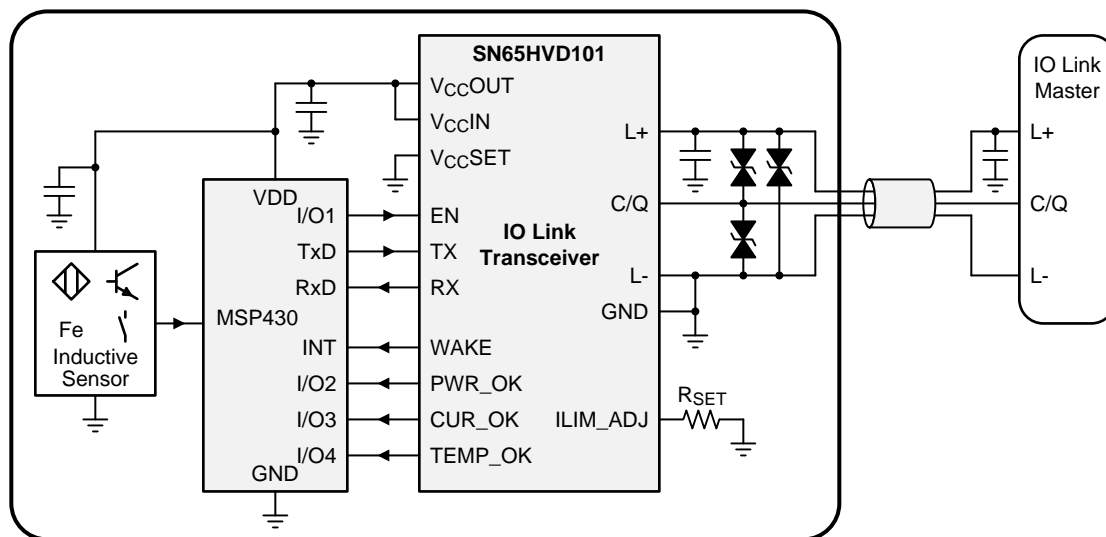
Copyright © 2017, Texas Instruments Incorporated

Figure 6. Test Circuit for Driver Switching

9 Detailed Description

9.1 Overview

An IO-Link device comprises a transducer or physics to digital converter and the device transceiver (Figure 7). When the device is connected to an IO-Link master through the three-wire interface, the master can initiate communication and exchange data with a remote node with the SN65HVD101 or SN65HVD102 IO-Link transceiver acting as a complete physical layer for the communication.



Copyright © 2017, Texas Instruments Incorporated

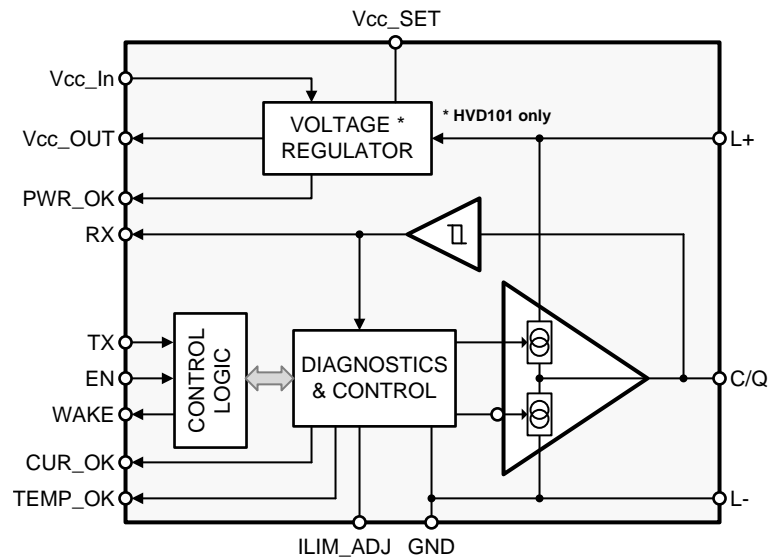
Figure 7. IO-Link Device-to-Master Interface

The functional block diagram shows that the device driver output (CQ) can be used in push-pull, high-side, or low-side configurations using the enable (EN) and transmit data (TX) input pins. The internal receiver converts the 24-V IO-Link signal on the CQ line to standard logic levels on the receive data (RX) pin. A simple parallel interface is used to receive and transmit data and status information between the slave and the local controller.

IO-Link transceivers commonly implement protection features for overcurrent, overvoltage and overtemperature conditions. They also provide a current-limit setting of the driver output current using an external resistor. If a short circuit (SC) occurs, the driver outputs are internally limited, and the slave generates an error signal.

The transceiver also possesses an overtemperature shutdown feature that protects the device from high-temperature faults. A modern transceiver can operate either from an external 3.3-V or 5-V low-volt supply, or derives the low-volt supply from the IO-Link L+ voltage (24V nominal) via a linear regulator, to provide power to the local controller and sensor circuitry.

9.2 Functional Block Diagram



Copyright © 2017, Texas Instruments Incorporated

9.3 Feature Description

9.3.1 Wake-up Detection

The device may be in IO-Link mode or SIO mode. If the device is in SIO mode and the master node wants to initiate communication with the device node, the master drives the CQ line to the opposite of its present state, and will either sink or source the wake up current (IQWU is typically up to 500 mA) for the wake-up duration (t_{WU} is typically 80 μ s) depending on the CQ logic level as per the IO-Link specification. The SN65HVD1XX IO-Link PHY detects this wake-up condition and communicates to the local microcontroller via the WAKE pin. The IO-Link Communication Specification requires the device node to switch to receive mode within 500 μ s after receiving the Wake-Up signal.

For over-current conditions shorter or longer than a valid Wake-Up pulse, the WAKE pin will remain in a high-impedance (inactive) state. This is illustrated in Figure 8, and discussed in the following paragraph.

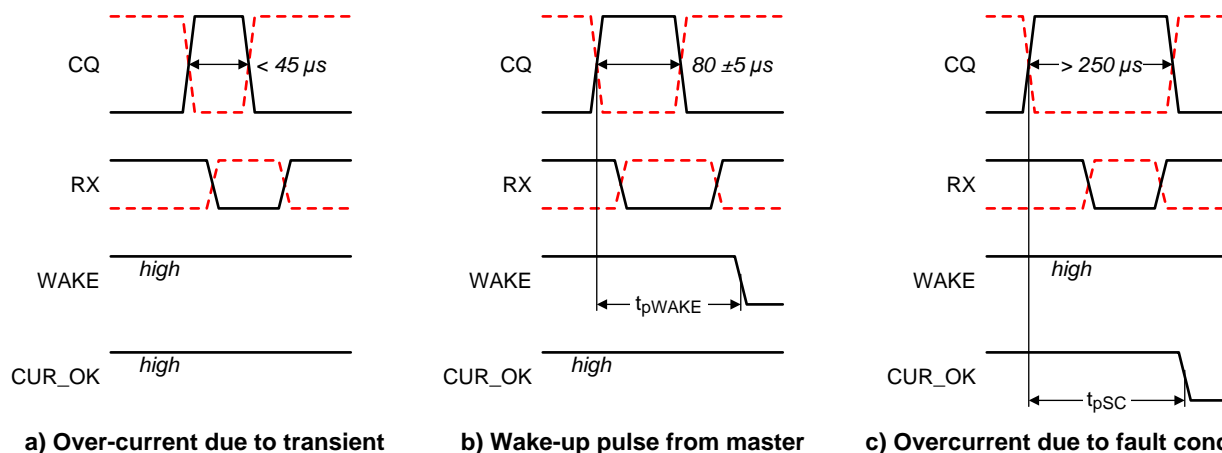


Figure 8. Over-current and Wake Conditions for EN = H, TX = H (full lines); and TX = L (red dotted lines)

9.3.2 Current Limit Indication – Short Circuit Current Detection

The internal current limit indicator is gated with the wake logic and thus becomes active only under certain conditions of the CQ-voltage (see Table 4).

Feature Description (continued)

9.3.3 Active Current Limit Condition: $V_{THL} > V_{CQ} \geq V_{THH}$

If the output current at CQ remains at the internally set current limit $IO(LIM)$ for a duration longer than a wake-up pulse (longer than 80 μs), the CUR_OK pin is driven logic low, indicating an over-current condition. The CUR_OK pin returns to the high-impedance (inactive) state when the CQ pin is no longer in a current limit condition. The state diagram shown in Figure 9 illustrates the various states; and, under what conditions the device transitions from one state to another.

9.3.4 Inactive Current Limit Condition: $V_{THL} < V_{CQ} < V_{THH}$

If the voltage at CQ is between the upper and lower receiver input threshold, CUR_OK remains high-impedance.

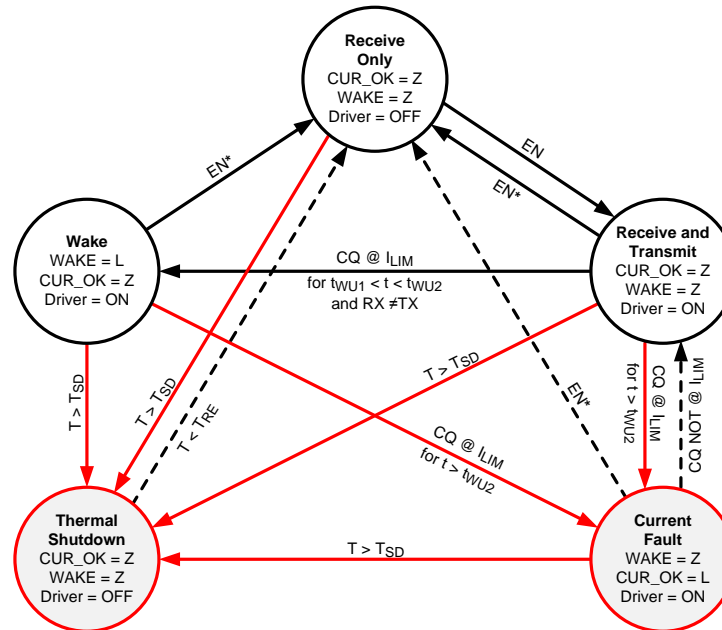


Figure 9. State Diagram of Device Transceiver

9.3.5 Over-temperature Detection

If the transceiver's internal temperature exceeds its over-temperature threshold θ_{TSD} , the CQ driver and the voltage regulator (HVD101) are disabled. As soon as the temperature drops below the temperature threshold, the internal circuit re-enables the voltage regulator (HVD101) and the driver, subject to the state of the EN and TX pins.

9.3.6 CQ Current-limit Adjustment

The CQ driver current-limit is determined by the external resistor, R_{SET} , at the ILIM_ADJ pin. Figure 2 shows the typical current-limit characteristics as a function of R_{SET} .

Feature Description (continued)

9.3.7 Transceiver Function Tables

Table 1. Driver Function

EN	TX	CQ	COMMENT
L or OPEN	X	Z	PHY is in ready-to-receive state
H	L	H	PHY CQ is sourcing current (high-side drive)
H	H or OPEN	L	PHY CQ is sinking current (low-side drive)

Table 2. Receiver Function

CQ Voltage	RX	COMMENT
$V_{CQ} < V_{CHL}$	H	Normal receive mode, input low
$V_{THL} < V_{CQ} < V_{THH}$?	Indeterminate output, may be either High or Low
$V_{THH} < V_{CQ}$	L	Normal receive mode, input high
OPEN	H	Failsafe output high

Table 3. Wake-Up Function

EN	TX	CQ VOLTAGE	WAKE	COMMENT
L	X	X	Z	PHY is in ready-to-receive state
H	H	$V_{THH} < V_{CQ} (t_{WU})$	L	PHY receives High-level wake-up request from Master
H	X	$V_{THL} < V_{CQ} < V_{THH}$?	Indeterminate output, may be either High or Low
H	L	$V_{THL} > V_{CQ} (t_{WU})$	L	PHY receives Low-level wake-up request from Master

Table 4. Current Limit Indicator Function ($t > t_{WU}$)

EN	TX	CQ VOLTAGE	CQ CURRENT	CUR_OK	COMMENT
H	H	$V_{CQ} \geq V_{THH}$	$ I_{CQ} > I_{O(LIM)}$	L	CQ current is at the internal limit
			$ I_{CQ} < I_{O(LIM)}$	Z	Normal operation
		$V_{CQ} < V_{THH}$	X	Z	Current limit indicator is inactive
H	L	$V_{CQ} < V_{THL}$	$ I_{CQ} > I_{O(LIM)}$	L	CQ current is at the internal limit
			$ I_{CQ} < I_{O(LIM)}$	Z	Normal operation
		$V_{CQ} \geq V_{THL}$	X	Z	Current limit indicator is inactive
L	X	X	X	Z	Driver is disabled, Current limit indicator is inactive

Table 5. Temperature Indicator Function

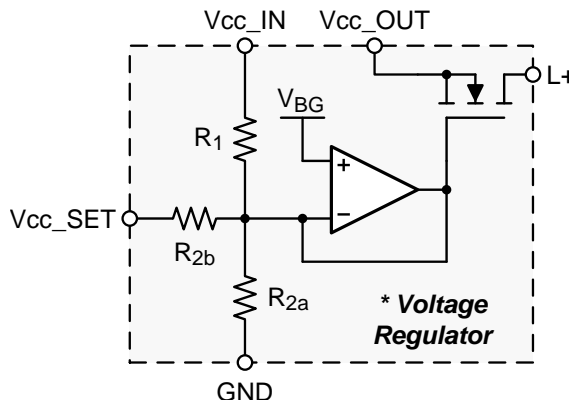
INTERNAL TEMPERATURE	OVER TEMPERATURE	TEMP_OK	COMMENT
$T < T_{WARN}$	Not Over-Temperature	Z	Normal operation
$T_{WARN} < T \uparrow < T_{SD}$	Not Over-Temperature	L	Temperature warning
$T_{SD} < T$	Over-Temperature Disabled	L	Over-Temperature disabled
$T_{WARN} < T \downarrow < T_{RE}$	Not Over-Temperature	L	Temperature recovery

Table 6. Power Supply Indicator Function

V_{L+}	V_{CC}	PWR_OK	COMMENT
$V_{L+} < V_{PG1}$	$V_{POR2} < V_{CC} < V_{PG2}$	L	Both supplies too low
$V_{PG1} < V_{L+}$	$V_{POR2} < V_{CC} < V_{PG2}$	L	V_{CC} too low
$V_{L+} < V_{PG1}$	$V_{PG2} < V_{CC}$	L	V_{L+} too low
$V_{PG1} < V_{L+}$	$V_{PG2} < V_{CC}$	Z	Both supplies correct

9.3.8 Voltage Regulator (Not Available in SN65HVD102)

The SN65HVD101 integrates a linear voltage regulator which supplies power to external components as well as to the PHY itself. The voltage regulator is specified for L+ voltages in the range of 9V to 30V with respect to GND. The output voltage can be set using the Vcc_SET pin (see Figure 10). When this pin is left open (floating) then the output voltage is 5V. When it is connected to GND then the output voltage is 3.3V.



Copyright © 2017, Texas Instruments Incorporated

* HVD101 only

Figure 10. Voltage Regulator Equivalent Circuit

9.4 Device Functional Modes

The SN65HVD101 and SN65HVD102 can operate in three different modes:

- **N-Switch SIO Mode**
Set TX pin High and use EN pin as control for realizing the function of an N-switch (low-side driver) on CQ.
- **P-Switch SIO Mode**
Set TX pin Low and use EN pin as control for realizing the function of a P-switch (high-side driver) on CQ.
- **Push-Pull / Communication Mode**
Set EN pin high and toggle TX as control for realizing the function of a Push-Pull output on CQ.

Table 7 to Table 9 summarize the pin configurations to accomplish the above functional modes.

Table 7. N-Switch SIO Mode

EN	TX	CQ
L	H	Hi-Z
H	H	N-Switch

Table 8. P-Switch SIO Mode

EN	TX	CQ
L	L	Hi-Z
H	L	P-Switch

Table 9. Push-Pull / Communication Mode

EN	TX	CQ
L	X	Hi-Z
H	H	N-Switch
H	L	P-Switch

10 Application and Implementation

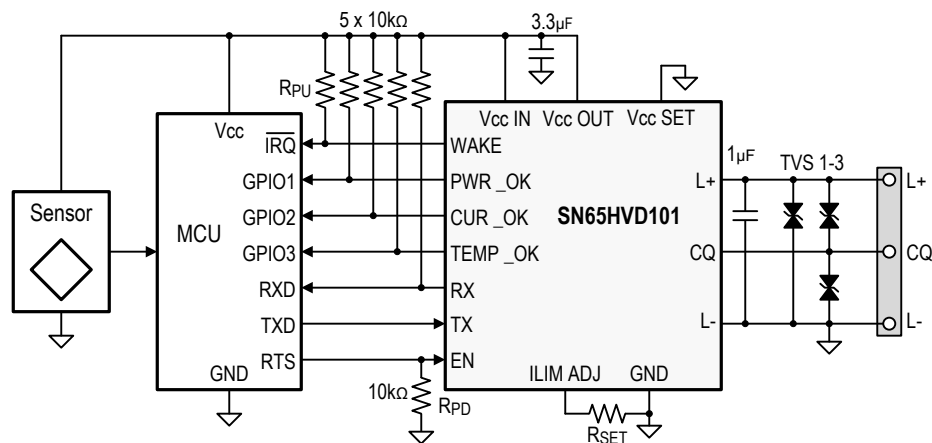
NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

10.1 Application Information

The SN65HVD101 and SN65HVD102 IO-Link transceivers can be used in slave devices communicating with an IO-Link master, or as simple digital I/O to either sense or drive a wide range of sensors and loads.

10.2 Typical Application



Copyright © 2017, Texas Instruments Incorporated

Figure 11. Typical Application Schematic, SN65HVD101 with 3.3V Output Supply

10.2.1 Design Requirements

For this design example, use the parameters listed in [Table 10](#) as design parameters.

Table 10. Design Parameters

DESIGN PARAMETER		EXAMPLE VALUE
TRANSCEIVER	Input voltage range (L+)	24V
	Maximum load current (CQ)	250 mA
	Output voltage (Vcc_OUT)	3.3 V
	Maximum output current (Vcc_OUT)	20 mA
SURGE PROTECTION (1.2/50 – 8/20μs)	Peak Voltage (L+, CQ)	2 kV
	Peak Current via R = 500 Ω, C = 0.5 μF	4 A
	Maximum TVS Clamping Voltage	> 50 V
	Minimum TVS Standoff Voltage	> 30 V
	Maximum Ambient Temperature, TA	100 °C
	Maximum Junction Temperature, TJ	150 °C

10.2.2 Detailed Design Procedure

The following recommendations on device configuration and components selection focus on the design of a digital output driver using SN65HVD101 with protection against surge transients from a 1.2/50 – 8/20 μs combination waveform generator (CWG) with 2 kV peak test voltage and 500 Ω source impedance.

10.2.2.1 Transceiver Configuration (SN65HVD101)

1. Choose a 24 V nominal dc supply for L+.
2. From the current-limit characteristics in Figure 2 derive the resistor value of $R_{SET} = 4\text{ k}\Omega$ for a current limit of $I_{O(LIM)} = 250\text{ mA}$.
3. Connect V_{CC_SET} to ground for a 3.3V output at V_{CC_OUT} .
4. Connect V_{CC_IN} to V_{CC_OUT} to assure proper output voltage regulation of V_{CC_OUT} .
5. Buffer V_{CC_OUT} with a 3.3 μ F, 10V ceramic capacitor.
6. Connect the receiver and diagnostic outputs via 10 k Ω pull-up resistors to V_{CC_OUT} to provide defined voltage potentials to the controller inputs during high-impedance states.
7. Connect the driver enable pin, EN, via a 10 k Ω pull-down resistor to ground to maintain the driver disabled during power up.

10.2.2.2 Maximum Ambient Temperature Check

For a 250 mA current limit, the maximum voltage drop across the high-side switch is given with $V_{RQH} = 3\text{ V}$ (taken from [Electrical Characteristics: Driver](#) section). This causes an internal power consumption of:

$$P_{D-INT} = V_{RQH} \cdot I_{O(lim)} = 3\text{ V} \cdot 250\text{ mA} = 750\text{ mW} \quad (1)$$

Multiply this value with the Junction-to-ambient thermal resistance of $\theta_{JA} = 33.8\text{ }^{\circ}\text{C/W}$ (taken from [Thermal Information](#)) to receive the difference between junction temperature, T_J , and ambient temperature, T_A :

$$\Delta T = T_J - T_A = P_{D-INT} \cdot \theta_{JA} = 750\text{ mW} \cdot 33.8\text{ }^{\circ}\text{C/W} = 25.4\text{ }^{\circ}\text{C} \quad (2)$$

Add this value to the maximum ambient temperature of $T_A = 100\text{ }^{\circ}\text{C}$ to receive the final junction temperature:

$$T_{J-max} = T_{A-max} + \Delta T = 100\text{ }^{\circ}\text{C} + 25.4\text{ }^{\circ}\text{C} = 125.4\text{ }^{\circ}\text{C} \quad (3)$$

As long as T_{J-max} is below the recommended maximum value of $150\text{ }^{\circ}\text{C}$, no overheating will occur.

10.2.2.3 Transient Protection

A commonly applied surge immunity test in digital I/O designs is the application of the 1.2/50 – 8/20 μ s combination waveform, specified in IEC61000-4-5, with a source impedance of 500 Ω and a peak test voltage of $V_{O-pk} = 2\text{ kV}$, which results in a peak surge current of $I_{S-pk} = 4\text{ A}$.

The test set-up for line-to-line and line-to-ground measurements is shown in [Figure 12](#); the calculation of the surge peak current is shown in [Figure 13](#).

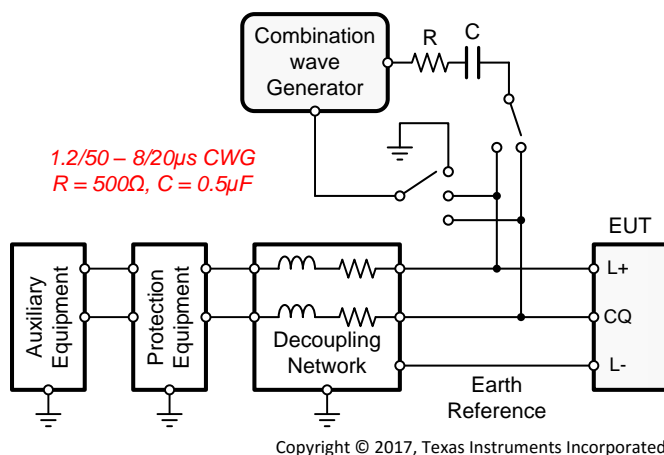
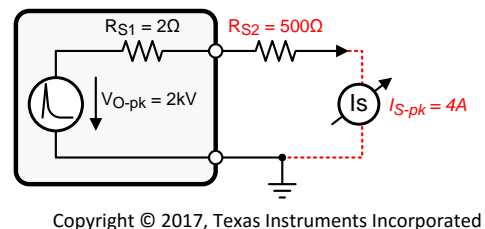


Figure 12. Surge Test Set-up



$$I_{S-pk} \approx \frac{V_{OC-pk}}{R_S} = \frac{2\text{ kV}}{502\Omega} = 4\text{ A}$$

Figure 13. Peak Current Calculation

10.2.2.4 TVS Evaluation

Because the maximum transceiver supply at L+ is specified with 30 V, the TVS standoff or peak working voltage must be higher than this value. The standoff voltage is the voltage where the TVS does not conduct yet. Transient voltage suppressors with this high standoff have peak pulse powers starting at 200 W. Their peak pulse power however is usually rated based on a 10/1000 μ s current pulse, which is commonly applied in telecom application. It is therefore necessary to derate the peak power value from a 10/1000 μ s to a 8/20 μ s pulse.

For this example the bidirectional, 200 W TVS, SMF33CA, was selected. Its main parameters and their derated values are listed in Table 11. The peak pulse power rating for a 10/1000 μ s pulse is shown in Figure 14.

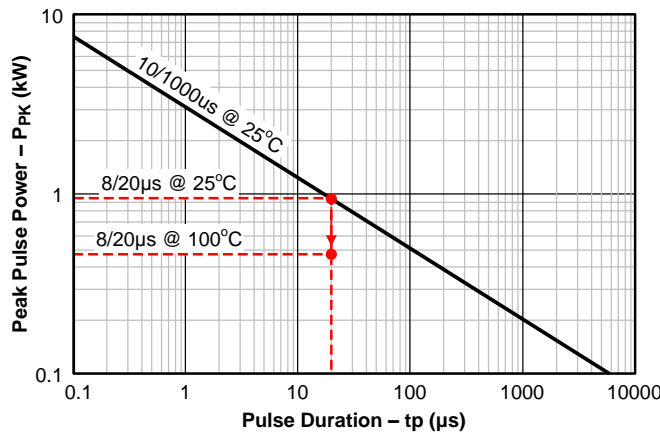


Figure 14. Peak Pulse Power Rating

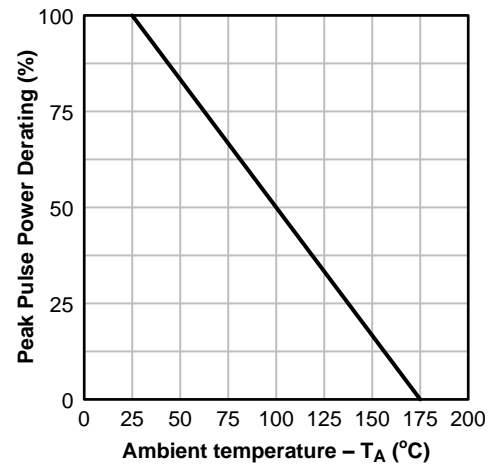


Figure 15. Pulse Derating Curve

At the pulse duration of 1000 μ s the device has a peak pulse power rating of 200 W. To determine the peak power for a 8/20 μ s pulse, move up the power rating curve until you hit the 20 μ s pulse duration. The peak pulse power rating at this point is about 950 W.

Note these values are valid for 25 °C ambient temperature only. Because the operating ambient temperature in this example is specified with 100 °C however, the peak pulse power must be further derated for the higher ambient temperature using the pulse derating curve in Figure 15. This curve shows that the peak power level at 25 °C drops by 50 % when reaching 100 °C, so from 950 W down to 475 W. This drop is shown in Figure 14 through the arrow pointing down to the second peak power level for a 20 μ s pulse duration at 100 °C.

Table 11. TVS Parameters

PARAMETER	SYMBOL	SMF33CA	UNIT
Maximum Working Peak Voltage	VWM	33	V
Minimum Breakdown Voltage at 1 mA	VBR	36.7	V
Maximum Clamping Voltage at IPP	VCL	53.3	V
Peak Pulse Power (10/1000 μ s) at 25°C	PPK1	200	W
Peak Pulse Current (10/1000 μ s) at 25°C	IPP1	3.75	A
Derated Peak Power (8/20 μ s) at 25°C	PPK2	950	W
Derated Peak Current (8/20 μ s) at 25°C	IPP2	17.76	A
Derated Peak Power (8/20 μ s) at 100°C	PPK3	475	W
Derated Peak Current (8/20 μ s) at 100°C	IPP3	8.9	A

To determine the peak currents for the various peak power ratings, TVS manufacturers advise to assume the maximum clamping voltage as being constant, because this clamping level also presents the device maximum failing voltage if its value is exceeded. The peak current for a given power rating is therefore calculated via:

$$I_{PP} = P_{PK} / V_{CL} \quad (4)$$

So for the 8/20 μ s peak power of 475 W at 100 °C, the peak pulse current is $I_{PP3} = 475 \text{ W} \div 53.3 \text{ V} = 8.9 \text{ A}$. The new derived values of P_{PK} and I_{PP} in combination with the values for breakdown and clamping voltage, V_{BR} and V_{CL} , from Table 11, yield a new I-V characteristics of the SMF33CA TVS when exposed to a 8/20 μ s pulse.

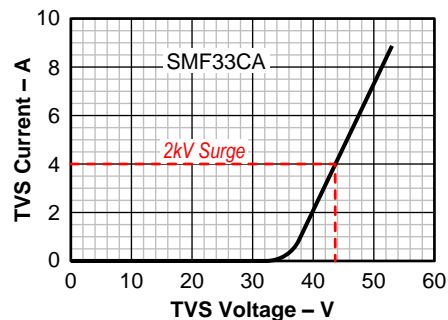
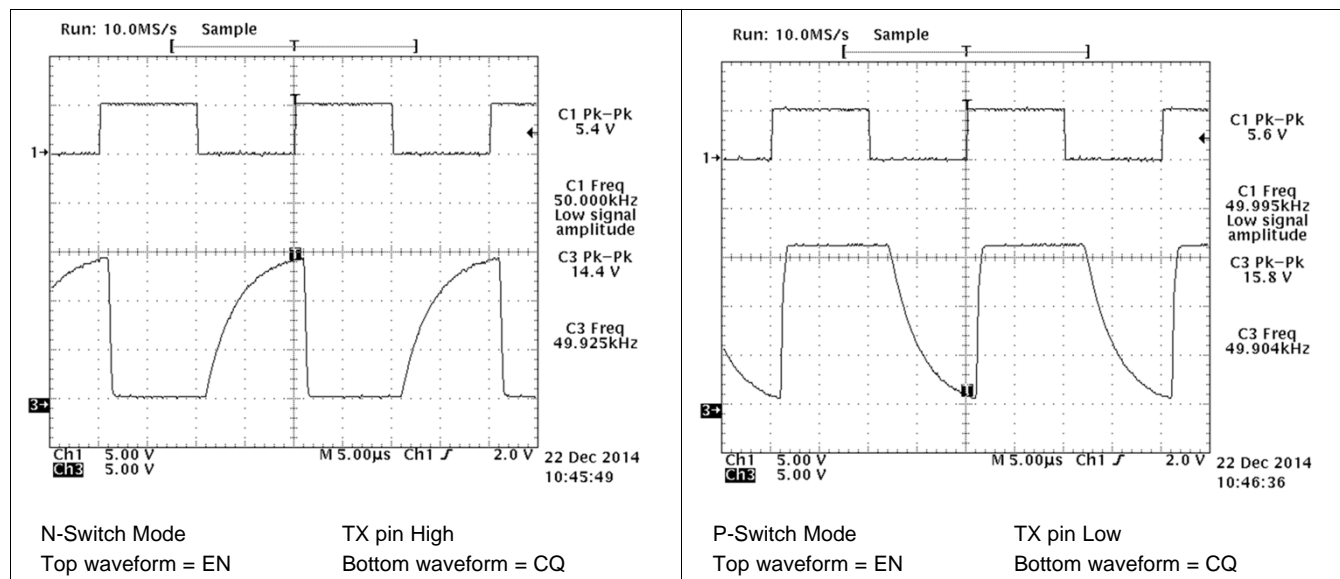


Figure 16. TVS Characteristic for 8/20 μ s Current Pulse

Because the maximum surge current of the CWG in Figure 13 is only 4 A at 2 kV test voltage, the TVS clamping voltage at this level is only 44 V. This voltage is sufficiently below the absolute maximum voltage rating of 50 V for a 100 μ s pulse at the L+ and CQ terminals of the SN65HVD101 and SN65HVD102 transceivers, causing no device damage.

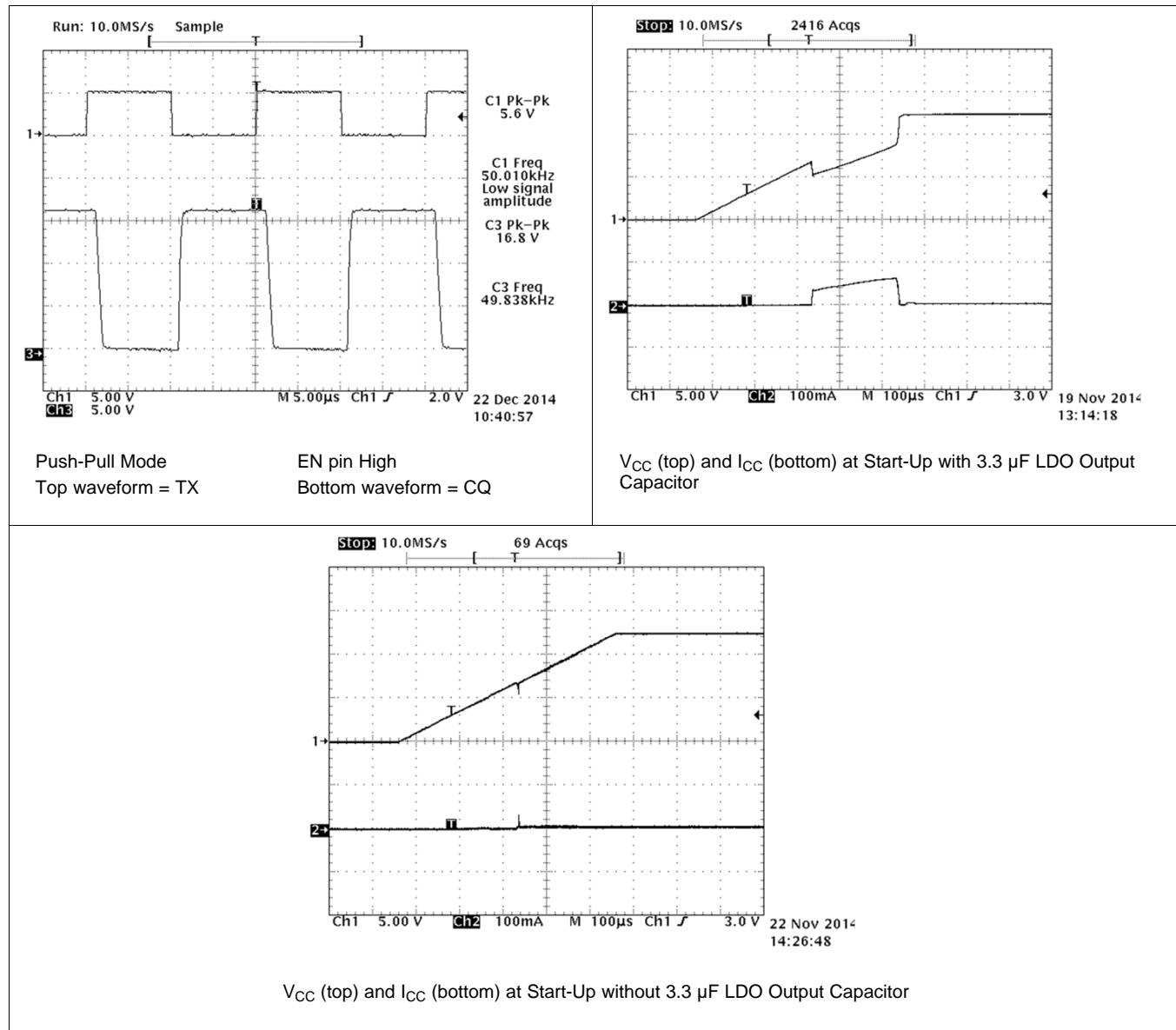
10.2.3 Application Curves



SN65HVD101, SN65HVD102

SLLSE84D –MAY 2011–REVISED MAY 2017

www.ti.com



10.3 System Examples

10.3.1 Driver for Incandescent Lamp Loads

The following circuit shows the SN65HVD101 driving an incandescent lamp load. For this and other types of resistive loads only two TVS diodes are used to protect the CQ and L+ lines to ground.

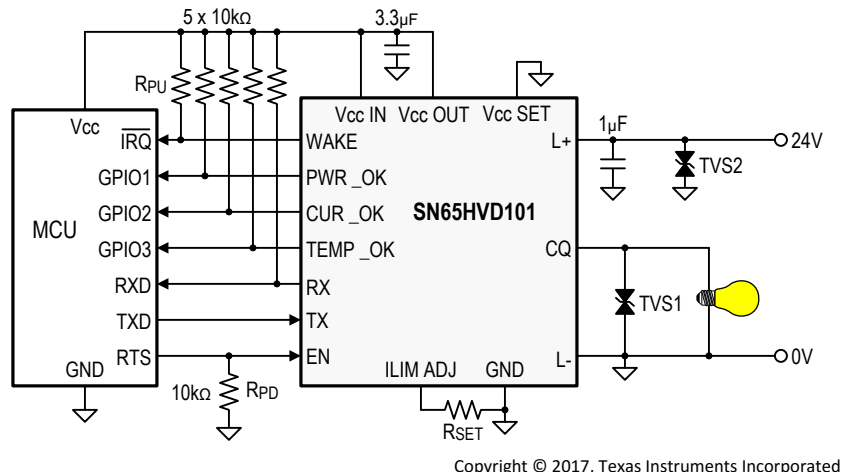


Figure 17. SN65HVD101 Driving Incandescent Lamp Load

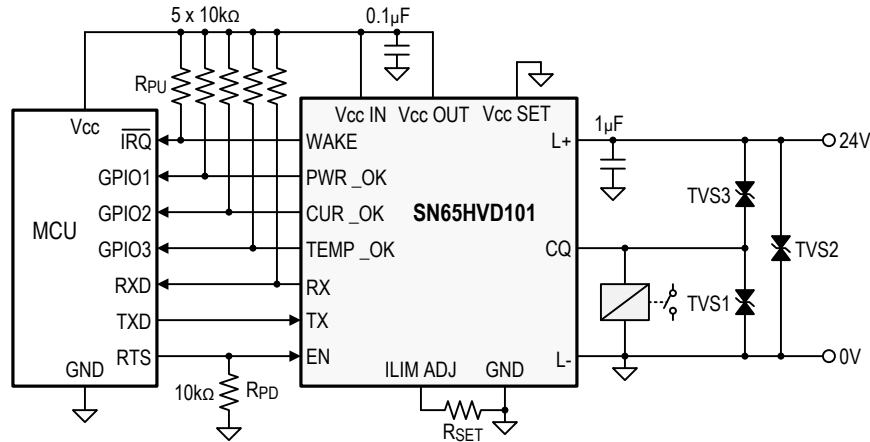
The resistance of an incandescent lamp filament varies strongly with temperature. The initial (cold-filament) resistance of tungsten-filament lamps is less than 10% of the steady-state (hot-filament) resistance. For example, a 100-watt, 120-volt lamp has a resistance of 144 Ω when lit, but the cold resistance is much lower (about 9.5 Ω). The initial “in-rush” current is therefore high compared to the steady-state current. Within 3 to 5 ms the current falls to approximately half the hot current.

For typical general-service lamps, the current reaches steady-state conditions in less than about 100 milliseconds. The ‘HVD10x CQ output will remain at the selected current-limit as the filament warms up, and then will stay at the steady-state current level. For example, a 6W, 24VDC indicator lamp has a steady-state current of 250 mA. However, the initial in-rush current could be over 2 Amps if unlimited. If the HVD10x current limit is set to 350 mA, this current will warm up the filament during the initial lamp turn-on, and the final current will be below the current limit. If the CQ output current is at the limit for longer than t_{SC} , the SC output will be active. The local controller can disable the CQ driver if the high current is not expected, or can re-check the SC output after 100 ms if the load is known to be incandescent.

System Examples (continued)

10.3.2 Driver for Inductive Loads

The following circuit shows the SN65HVD101 driving an inductive load. In this case three TVS diodes are necessary to protect L+ to ground and CQ to Ground and to L+.



Copyright © 2017, Texas Instruments Incorporated

Figure 18. SN65HVD101 Driving Inductive Relay Load

When the high-side switch in the transceiver turns on, TVS1 might conduct when the voltage across the inductive load rises above the TVS breakdown threshold. This might not be desirable but, due to $V_L = L \times di/dt$, can happen if the load inductance is sufficiently high.

When the transceiver turns off, the voltage across the inductance changes polarity to maintain current flow in the same direction. Again, TVS1 might conduct if the peak voltage across the inductor exceeds the TVS breakdown threshold during turn-off.

The main issue however is the voltage difference between the positive supply (L+) and the data line (CQ). Without TVS3 this difference could rise to twice the supply level. At the much lower TVS about lower TVS breakdown threshold however, TVS3 conducts and the voltage difference is limited to the TVS clamping voltage.

11 Power Supply Recommendations

The SN65HVD101 and SN65HVD102 transceivers are designed to operate from a 24 V nominal supply at L+, which can vary by +6 V and –15 V from the nominal value to remain within the device recommended supply voltage range of 9 V to 30 V. This supply should be buffered with at least a 1 µF/60V ceramic capacitor placed close to the device pin.

12 Layout

12.1 Layout Guidelines

- Use a 4-layer board with Layer 1 (top layer) for control signals, Layer 2 as Power Ground Layer for L– and GND), Layer 3 for the 24 V supply plane (L+), and Layer 4 for the regulated output supply (V_{CC_OUT}).
- Use entire planes for L+, V_{CC_OUT} , and L– and GND to assure minimum inductance during fast load or transient current changes.
- The L+ terminal must be buffered to ground with a low-ESR ceramic bypass-capacitor. The recommended capacitor value is 1 μ F to 4.7 μ F. The capacitor must have a voltage rating of 50 V minimum and a X5R or X7R dielectric.
- The optimum placement is closest to the transceiver's L+ and L– terminals to reduce supply drops during large supply current loads. See Figure 19 for a PCB layout example
- Place TVS diode close to the connector to prevent the transient energy from entering the circuitry.
- Use two vias when connecting TVS diodes or capacitors to the L– and L+ planes to maintain low inductance during fast load or transient current changes.
- Connect all open-drain control outputs and the receiver output via 10 k Ω pull-up resistors to the V_{CC_OUT} plane to provide a defined voltage potential to the system controller inputs when the outputs are high-impedance.
- Connect the transceiver enable pin via a 10 k Ω pull-down resistor to ground, to assure the driver output is disabled during power-up.
- Connect V_{CC_SET} directly to ground to make $V_{CC_OUT} = 3.3$ V, or leave it open to make $V_{CC_OUT} = 5$ V.
- Connect V_{CC_IN} directly to V_{CC_OUT} to assure proper voltage regulation.
- Buffer the regulated output voltage at V_{CC_OUT} to ground with a low-ESR, 3.3 μ F, ceramic bypass-capacitor. The capacitor should have a voltage rating of 10 V minimum and a X5R or X7R dielectric.

12.2 Layout Example

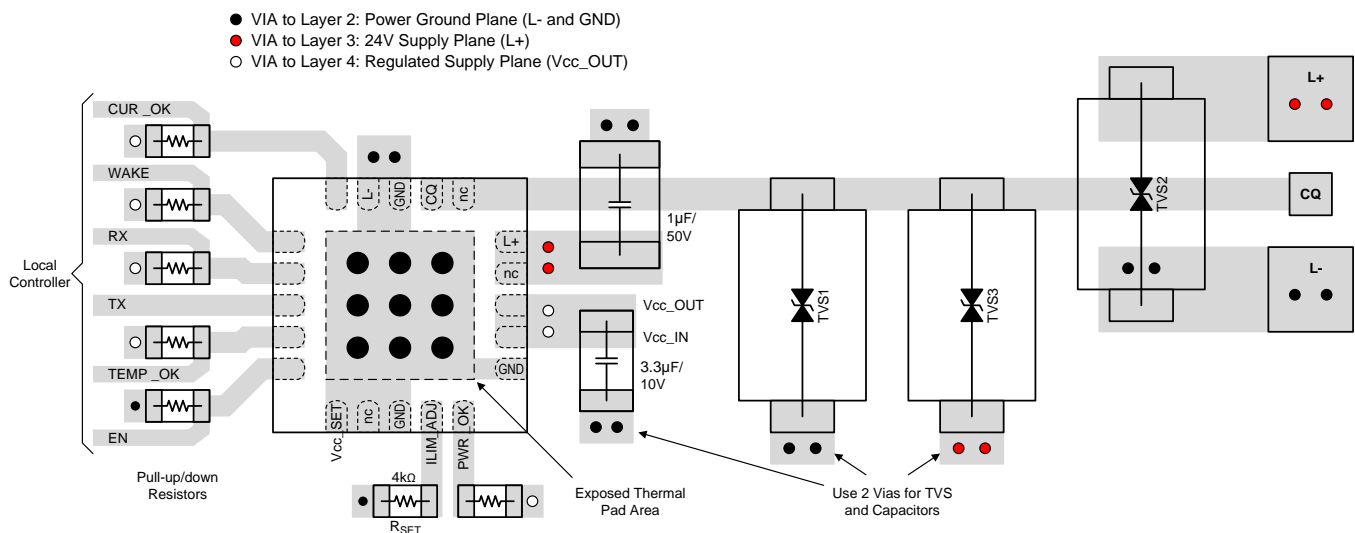


Figure 19. Layout Example

13 Device and Documentation Support

13.1 Related Links

The table below lists quick access links. Categories include technical documents, support and community resources, tools and software, and quick access to sample or buy.

Table 12. Related Links

PARTS	PRODUCT FOLDER	ODDER NOW	TECHNICAL DOCUMENTS	TOOLS & SOFTWARE	SUPPORT & COMMUNITY
SN65HVD101	Click here	Click here	Click here	Click here	Click here
SN65HVD102	Click here	Click here	Click here	Click here	Click here

13.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

13.3 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

TI E2E™ Online Community *TI's Engineer-to-Engineer (E2E) Community*. Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

13.4 Trademarks

E2E is a trademark of Texas Instruments.
All other trademarks are the property of their respective owners.

13.5 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

13.6 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

14 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
SN65HVD101RGBR	Active	Production	VQFN (RGB) 20	1000 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 105	HVD101
SN65HVD101RGBR.A	Active	Production	VQFN (RGB) 20	1000 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 105	HVD101
SN65HVD101RGBR.B	Active	Production	VQFN (RGB) 20	1000 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 105	HVD101
SN65HVD101RGBT	Active	Production	VQFN (RGB) 20	250 SMALL T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 105	HVD101
SN65HVD101RGBT.A	Active	Production	VQFN (RGB) 20	250 SMALL T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 105	HVD101
SN65HVD101RGBT.B	Active	Production	VQFN (RGB) 20	250 SMALL T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 105	HVD101
SN65HVD102RGBR	Active	Production	VQFN (RGB) 20	1000 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 105	HVD102
SN65HVD102RGBR.A	Active	Production	VQFN (RGB) 20	1000 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 105	HVD102
SN65HVD102RGBR.B	Active	Production	VQFN (RGB) 20	1000 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 105	HVD102
SN65HVD102RGBT	Active	Production	VQFN (RGB) 20	250 SMALL T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 105	HVD102
SN65HVD102RGBT.A	Active	Production	VQFN (RGB) 20	250 SMALL T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 105	HVD102
SN65HVD102RGBT.B	Active	Production	VQFN (RGB) 20	250 SMALL T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 105	HVD102

(1) **Status:** For more details on status, see our [product life cycle](#).

(2) **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

(3) **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

(4) **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

(5) **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

(6) **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

TAPE AND REEL INFORMATION



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN65HVD101RGBR	VQFN	RGB	20	1000	330.0	12.4	3.8	4.3	1.5	8.0	12.0	Q1
SN65HVD101RGBT	VQFN	RGB	20	250	180.0	12.4	3.8	4.3	1.5	8.0	12.0	Q1
SN65HVD102RGBR	VQFN	RGB	20	1000	330.0	12.4	3.8	4.3	1.5	8.0	12.0	Q1
SN65HVD102RGBT	VQFN	RGB	20	250	180.0	12.4	3.8	4.3	1.5	8.0	12.0	Q1

TAPE AND REEL BOX DIMENSIONS

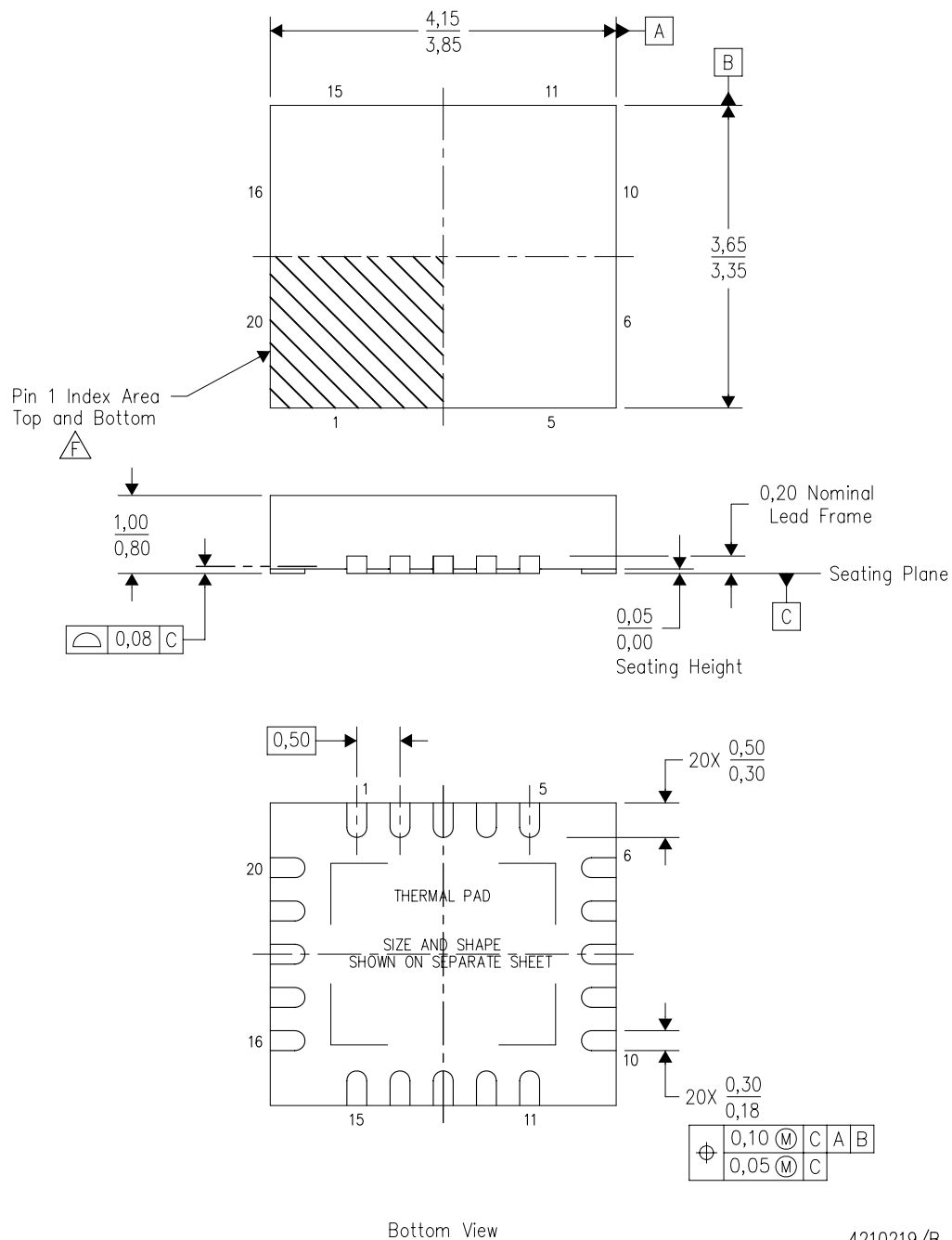


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN65HVD101RGBR	VQFN	RGB	20	1000	346.0	346.0	33.0
SN65HVD101RGBT	VQFN	RGB	20	250	210.0	185.0	35.0
SN65HVD102RGBR	VQFN	RGB	20	1000	346.0	346.0	33.0
SN65HVD102RGBT	VQFN	RGB	20	250	210.0	185.0	35.0


RGB (R-PVQFN-N20)

PLASTIC QUAD FLATPACK NO-LEAD



Bottom View

4210219/B 05/2011

- NOTES:
- A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.
 - B. This drawing is subject to change without notice.
 - C. QFN (Quad Flatpack No-Lead) package configuration.
 - D. The package thermal pad must be soldered to the board for thermal and mechanical performance.
 - E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.
-  Pin 1 identifiers are located on both top and bottom of the package and within the zone indicated.
The Pin 1 identifiers are either a molded, marked, or metal feature.

THERMAL PAD MECHANICAL DATA

RGB (R-PVQFN-N20)

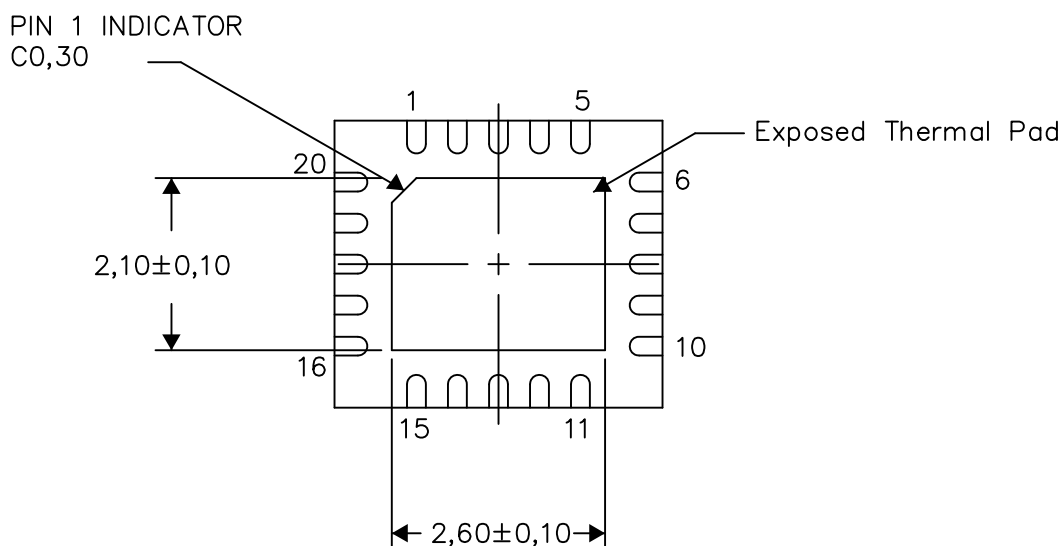
PLASTIC QUAD FLATPACK NO-LEAD

THERMAL INFORMATION

This package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. The thermal pad must be soldered directly to the printed circuit board (PCB). After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For information on the Quad Flatpack No-Lead (QFN) package and its advantages, refer to Application Report, QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271. This document is available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.



Bottom View

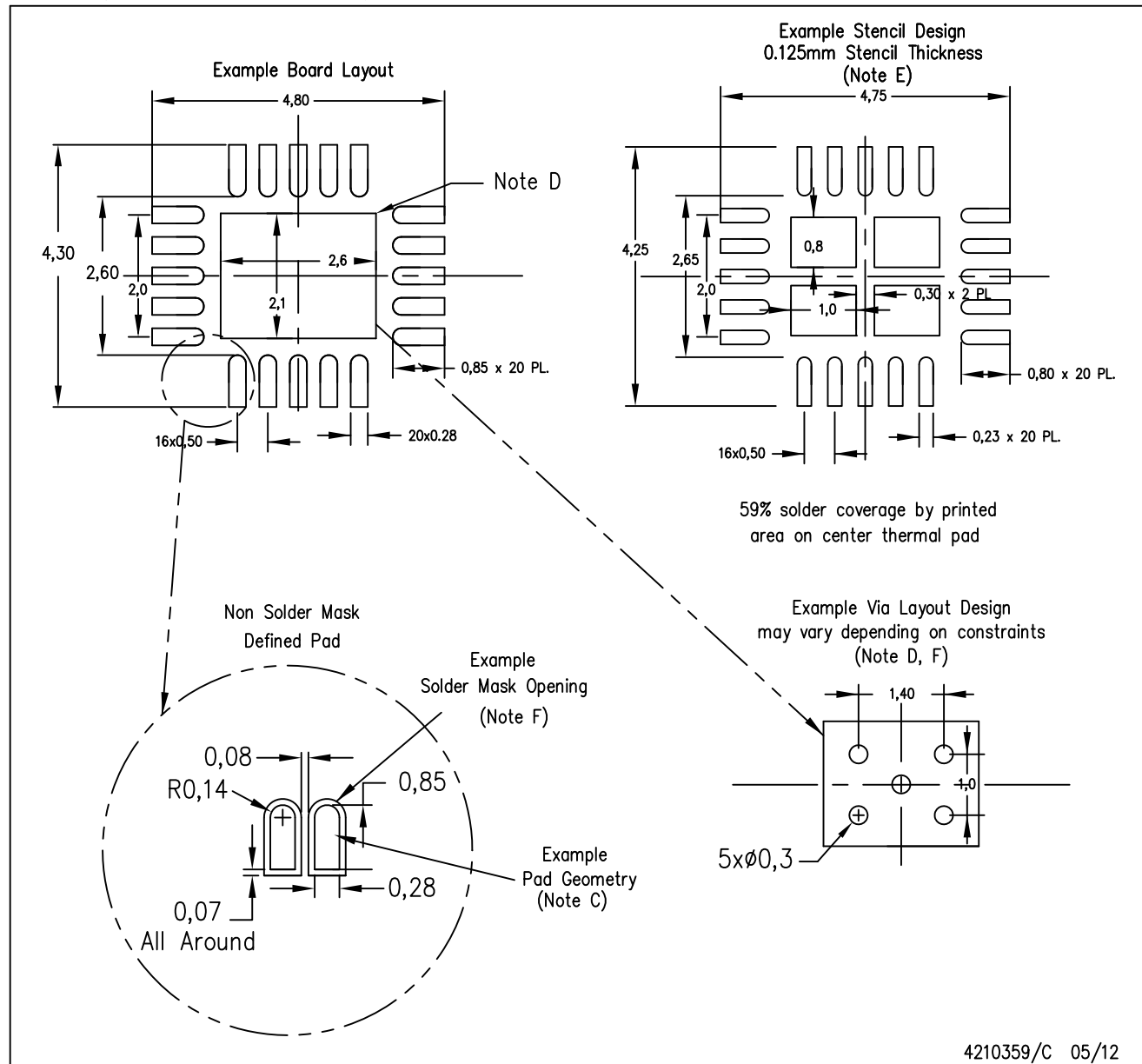
Exposed Thermal Pad Dimensions

4210242/C 05/12

NOTE: All linear dimensions are in millimeters

RGB (R-PVQFN-N20)

PLASTIC QUAD FLATPACK NO-LEAD



- NOTES:
- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Publication IPC-7351 is recommended for alternate designs.
 - D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, Quad Flat-Pack QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <<http://www.ti.com>>.
 - E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
 - F. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.

IMPORTANT NOTICE AND DISCLAIMER

TI PROVIDES TECHNICAL AND RELIABILITY DATA (INCLUDING DATA SHEETS), DESIGN RESOURCES (INCLUDING REFERENCE DESIGNS), APPLICATION OR OTHER DESIGN ADVICE, WEB TOOLS, SAFETY INFORMATION, AND OTHER RESOURCES "AS IS" AND WITH ALL FAULTS, AND DISCLAIMS ALL WARRANTIES, EXPRESS AND IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGEMENT OF THIRD PARTY INTELLECTUAL PROPERTY RIGHTS.

These resources are intended for skilled developers designing with TI products. You are solely responsible for (1) selecting the appropriate TI products for your application, (2) designing, validating and testing your application, and (3) ensuring your application meets applicable standards, and any other safety, security, regulatory or other requirements.

These resources are subject to change without notice. TI grants you permission to use these resources only for development of an application that uses the TI products described in the resource. Other reproduction and display of these resources is prohibited. No license is granted to any other TI intellectual property right or to any third party intellectual property right. TI disclaims responsibility for, and you will fully indemnify TI and its representatives against, any claims, damages, costs, losses, and liabilities arising out of your use of these resources.

TI's products are provided subject to [TI's Terms of Sale](#) or other applicable terms available either on [ti.com](https://www.ti.com) or provided in conjunction with such TI products. TI's provision of these resources does not expand or otherwise alter TI's applicable warranties or warranty disclaimers for TI products.

TI objects to and rejects any additional or different terms you may have proposed.

Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265
Copyright © 2025, Texas Instruments Incorporated