

INA310x –4 V to 110 V, 1.3 MHz, Ultra-Precise Current Sense Amplifier With Open-Drain Comparator and Reference

1 Features

- Wide common-mode voltage:
 - Operational voltage: –4 V to +110 V
 - Survival voltage: –20 V to +120 V
- High signal bandwidth: 1.3 MHz
- Slew rate: 2.5 V/μs
- Excellent CMRR: 160 dB
- Accuracy
 - Gain error (maximum)
 - Version A: 0.15%, 10 ppm/°C drift
 - Version B: 0.5%, 20 ppm/°C drift
 - Offset voltage (maximum)
 - Version A: ±20 μV, ±0.25 μV/°C drift
 - Version B: ±150 μV, ±1 μV/°C drift
- On-board open-drain comparator
- Internal comparator voltage reference: 0.6 V
- Propagation delay time: 1 μs
- Latching capability on comparator
- Available gains:
 - INA310A1, INA310B1 : 20 V/V
 - INA310A2, INA310B2 : 50 V/V
 - INA310A3, INA310B3 : 100 V/V
 - INA310A4, INA310B4 : 200 V/V
 - INA310A5, INA310B5 : 500 V/V
- Package options: VSSOP-8

2 Applications

- 48 V DC/DC converter
- 48 V battery management systems (BMS)
- Test and measurement
- Macro remote radio unit (RRU)
- 48 V rack server
- 48 V merchant network & server power supply (PSU)
- Solenoids and actuators

3 Description

The INA310x is an ultra-precise current sense amplifier that can measure voltage drops across shunt resistors over a wide common-mode range from –4 V to 110 V, independent of supply voltage with an integrated comparator. The high precision current measurement accuracy is achieved through a combination of low offset voltage (20 μV, maximum), small gain error (0.15%, maximum) and a high DC CMRR (160 dB, typical). The INA310x has a high signal bandwidth of 1.3 MHz designed for high voltage DC current measurements and high-speed applications like fast overcurrent protection.

The INA310x incorporates an open-drain comparator and internal reference that provides a 0.6 V threshold. An external resistive divider sets the current trip point. The comparator includes a latching capability that can be made transparent by grounding (or leaving open) the RESET pin.

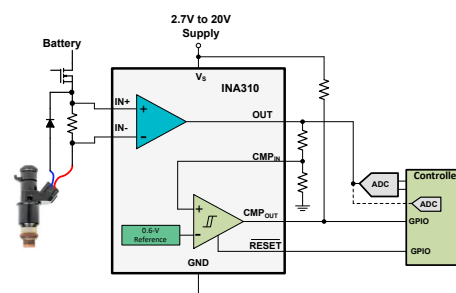
The INA310x operates from a single 2.7 V to 20 V supply and draws 1.6 mA of supply current. The INA310x is available in five gain options: 20 V/V, 50 V/V, 100 V/V, 200 V/V, and 500 V/V. These gain options address a wide dynamic range of current-sensing applications.

The INA310x is specified over an operating temperature range of –40°C to +125°C and is offered in a space-saving 8-pin VSSOP package.

Package Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
INA310A	VSSOP (8)	3.00 mm × 3.00 mm
INA310B		

- (1) For all available packages, see the package option addendum at the end of the data sheet.



Typical Application



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4 Revision History

DATE	REVISION	NOTES
March 2023	*	Initial release

5 Pin Configuration and Functions

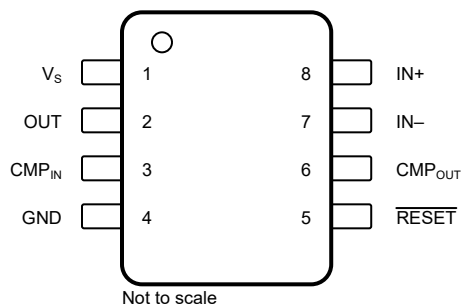


Figure 5-1. INA310x: DKG Package 8-Pin VSSOP Top View

Table 5-1. Pin Functions

PIN		TYPE	DESCRIPTION
NAME	NO		
V _S	1	Power	Power supply, 2.7 V to 20 V
OUT	2	Output	Output voltage
CMP _{IN}	3	Input	Comparator input
GND	4	Ground	Ground
RESET	5	Input	Comparator reset pin, active low (Low: Transparent Mode, High: Latch Mode)
CMP _{OUT}	6	Output	Comparator output (latch high when RESET = High)
IN ₋	7	Input	Shunt resistor negative sense input. For high-side applications, connect to load side of sense resistor. For low-side applications, connect to ground side of sense resistor.
IN ₊	8	Input	Shunt resistor positive sense input. For high-side applications, connect to bus-voltage side of sense resistor. For low-side applications, connect to load side of sense resistor.

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

			MIN	MAX	UNIT
V _S	Supply voltage		-0.3	22	V
V _{IN+} , V _{IN-}	Analog inputs	Differential (V _{IN+}) – (V _{IN-}) ⁽²⁾	-12	12	V
		V _{IN+} , V _{IN-} , with respect to GND ⁽²⁾	-20	120	
V _{OUT}	Analog output		GND – 0.3	(V _S) + 0.3	V
	Comparator reset pin		GND – 0.3	(V _S) + 0.3	V
	Comparator analog input		GND – 0.3	MIN of 5.5 or V _S	V
	Comparator Output		GND – 0.3	22	V
	Input current into any pin			5	mA
T _A	Operating temperature		-55	150	°C
T _J	Junction temperature		-65	150	°C
T _{stg}	Storage temperature		-65	150	°C

- (1) Operation outside the Absolute Maximum Ratings may cause permanent device damage. Absolute Maximum Ratings do not imply functional operation of the device at these or any other conditions beyond those listed under Recommended Operating Conditions. If used outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime.
- (2) V_{IN+} and V_{IN-} are the voltages at the IN+ and IN- pins, respectively.

6.2 ESD Ratings

			VALUE	UNIT
V _(ESD)	Electrostatic discharge	Human body model (HBM), per ANSI/ESDA/ JEDEC JS-001, all pins ⁽¹⁾	±2000	V
		Charged device model (CDM), per ANSI/ESDA/JEDEC JS-002, all pins ⁽²⁾	±1000	

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT
V _{CM}	Common-mode input range	-4	48	110	V
V _S	Operating supply voltage	2.7	5	20	V
V _{SENSE}	Differential sense input range	0		V _S / G	V
T _A	Operating free-air temperature	-40		125	°C

6.4 Thermal Information

THERMAL METRIC ⁽¹⁾		INA310x	UNIT
		DGK (VSSOP)	
		8 PINS	
R _{θJA}	Junction-to-ambient thermal resistance	172.2	°C/W
R _{θJC(top)}	Junction-to-case (top) thermal resistance	63.5	°C/W
R _{θJB}	Junction-to-board thermal resistance	93.8	°C/W
Ψ _{JT}	Junction-to-top characterization parameter	9.8	°C/W
Ψ _{JB}	Junction-to-board characterization parameter	92.2	°C/W

- (1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.

6.5 Electrical Characteristics

at $T_A = 25^\circ\text{C}$, $V_{\text{SENSE}} = V_{\text{IN}+} - V_{\text{IN}-} = 0.5\text{ V} / \text{Gain}$, $V_S = 5.0\text{ V}$, $V_{\text{CM}} = V_{\text{IN}-} = 48\text{ V}$, and $R_{\text{PULLUP}} = 5.1\text{ k}\Omega$ connected from CMP_{out} to V_S , (unless otherwise noted)

PARAMETER		CONDITIONS	MIN	TYP	MAX	UNIT
INPUT						
V_{CM}	Common-mode input range	$T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$	-4		110	V
CMRR	Common-mode rejection ratio	INA310Ax, $V_{\text{IN}+} = -4\text{ V}$ to 110 V , $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$	140	160		dB
		INA310Ax, $f = 50\text{ kHz}$		85		
		INA310Bx, $V_{\text{IN}+} = -4\text{ V}$ to 110 V , $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$	120	140		
		INA310Bx, $f = 50\text{ kHz}$		65		
V_{OS}	Offset voltage, RTI ⁽¹⁾	INA310A1		± 30	± 150	μV
		INA310B1		± 100	± 500	
		INA310A2		± 15	± 80	
		INA310B2		± 55	± 300	
		INA310A3		± 10	± 50	
		INA310B3		± 30	± 250	
		INA310A4		± 5	± 30	
		INA310B4		± 30	± 200	
		INA310A5		± 2	± 20	
		INA310B5		± 15	± 150	
dV_{OS}/dT	Offset drift, RTI	$T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$, INA310A1, INA310A2, INA310A3		± 0.05	± 0.5	$\mu\text{V}/^\circ\text{C}$
		$T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$, INA310A4, INA310A5		± 0.025	± 0.25	
		$T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$, INA310Bx		± 0.1	± 1	
PSRR	Power-supply rejection ratio, RTI	INA310A1, $2.7\text{ V} \leq V_S \leq 20\text{ V}$, $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$		± 1	± 8	$\mu\text{V}/\text{V}$
		INA310A2, INA310A3, $2.7\text{ V} \leq V_S \leq 20\text{ V}$, $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$		± 0.3	± 3	
		INA310A4, INA310A5, $2.7\text{ V} \leq V_S \leq 20\text{ V}$, $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$		± 0.1	± 1	
		INA310Bx $2.7\text{ V} \leq V_S \leq 20\text{ V}$, $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$		± 1.5	± 10	
I_B	Input bias current	I_{B+} , I_{B-} , $V_{\text{SENSE}} = 0\text{ mV}$	10	20	30	μA
OUTPUT						
G	Gain	INA310A1, INA310B1		20		V/V
		INA310A2, INA310B2		50		
		INA310A3, INA310B3		100		
		INA310A4, INA310B4		200		
		INA310A5, INA310B5		500		
G_{ERR}	Gain error	INA310Ax, $\text{GND} + 50\text{ mV} \leq V_{\text{OUT}} \leq V_S - 200\text{ mV}$		$\pm 0.02\%$	$\pm 0.15\%$	$\text{ppm}/^\circ\text{C}$
		INA310Bx, $\text{GND} + 50\text{ mV} \leq V_{\text{OUT}} \leq V_S - 200\text{ mV}$		$\pm 0.07\%$	$\pm 0.5\%$	
		INA310Ax, $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$		1	10	
		INA310Bx, $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$		2	20	
NLERR	Nonlinearity error	$\text{GND} + 50\text{ mV} \leq V_{\text{OUT}} \leq V_S - 200\text{ mV}$		± 0.01		%
	Maximum capacitive load	No sustained oscillation, no isolation resistor		500		pF
VOLTAGE OUTPUT						
V_{SP}	Swing to V_S (Power-supply rail)	$R_{\text{LOAD}} = 10\text{ k}\Omega$ to GND , $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$		$(V_S) - 70$	$(V_S) - 150$	mV
V_{SN}	Swing to GND	$R_{\text{LOAD}} = 10\text{ k}\Omega$ to GND , $T_A = -40^\circ\text{C}$ to $+125^\circ\text{C}$, $V_{\text{SENSE}} = 0\text{ mV}$		$(V_{\text{GND}}) + 5$	$(V_{\text{GND}}) + 20$	mV

at $T_A = 25^\circ\text{C}$, $V_{\text{SENSE}} = V_{\text{IN}+} - V_{\text{IN}-} = 0.5\text{ V}$ / Gain, $V_S = 5.0\text{ V}$, $V_{\text{CM}} = V_{\text{IN}-} = 48\text{ V}$, and $R_{\text{PULLUP}} = 5.1\text{ k}\Omega$ connected from CMP_{out} to V_S , (unless otherwise noted)

PARAMETER		CONDITIONS	MIN	TYP	MAX	UNIT
FREQUENCY RESPONSE						
BW	Bandwidth	INA310A1, INA310B1, C _{LOAD} = 5 pF, V _{SENSE} = 200mV		1300		kHz
		INA310A2, INA310B2, C _{LOAD} = 5 pF, V _{SENSE} = 80mV		1300		
		INA310A3, INA310B3, C _{LOAD} = 5 pF, V _{SENSE} = 40mV		1000		
		INA310A4, INA310B4, C _{LOAD} = 5 pF, V _{SENSE} = 20mV		900		
		INA310A5, INA310B5, C _{LOAD} = 5 pF, V _{SENSE} = 8mV		900		
SR	Slew rate	Rising edge		2.5		V/μs
t _S	Settling time	V _{OUT} = 4 V ± 0.1 V step, Output settles to 0.5%		10		μs
		V _{OUT} = 4 V ± 0.1 V step, Output settles to 1%		5		μs
		V _{OUT} = 4 V ± 0.1 V step, Output settles to 5%		1		μs
NOISE						
V _{en}	Voltage noise density			50		nV/√Hz
COMPARATOR						
V _{THRESHOLD}	Alert threshold	T _A = 25°C	585	600	615	mV
		T _A = −40°C to +125°C	580		620	mV
	Hysteresis	T _A = 25°C		8		mV
t _P	Small-signal propagation delay	Comparator input overdrive = 20 mV		1		μs
	Slew-rate-limited propagation delay	V _{OUT} step = 0.5 V to 4.5 V, V _{LIMIT} ⁽³⁾ = 4 V		1.6		μs
I _{BCMPIN}	Input bias current, CMP _{in} PIN	T _A = 25°C, V _{CMPIN} = 0.4 V to 1.2 V	−20	1	20	nA
		T _A = −40°C to +125°C, V _{CMPIN} = 0.4 V to 1.2 V			250	nA
I _{LKG}	High-level leakage current	V _{CMPout} = V _S			1	μA
V _{OL}	Low-level output voltage	I _{OL} = 2.35 mA			300	mV
		T _A = −40°C to +125°C, I _{OL} = 2.35 mA			350	mV
V _{IH}	RESET High-level input voltage threshold ⁽²⁾	T _A = −40°C to +125°C	1.2			V
V _{IL}	RESET Low-level input voltage threshold ⁽²⁾	T _A = −40°C to +125°C			0.4	V
	Minimum RESET pulse width	T _A = −40°C to +125°C		100	200	ns
	RESET propagation delay			250		ns
POWER SUPPLY						
V _S	Supply voltage range	T _A = −40°C to +125°C	2.7		20	V
I _Q	Quiescent current			1.6	2	mA
		T _A = −40°C to +125°C			2.25	mA

- (1) RTI = referred-to-input.
- (2) The RESET input has an internal 2 M Ω (typical) pull-down. Leaving RESET open results in a LOW state, with transparent comparator operation.
- (3) V_{LIMIT} is V_{OUT} at the overcurrent threshold set by external resistors.

6.6 Typical Characteristics

at $T_A = 25^\circ\text{C}$, $V_S = 5\text{ V}$, $V_{\text{SENSE}} = V_{\text{IN}+} - V_{\text{IN}-} = 0.5\text{ V} / \text{Gain}$, $V_{\text{CM}} = V_{\text{IN}-} = 48\text{ V}$, and $R_{\text{PULLUP}} = 5.1\text{ k}\Omega$ (unless otherwise noted).

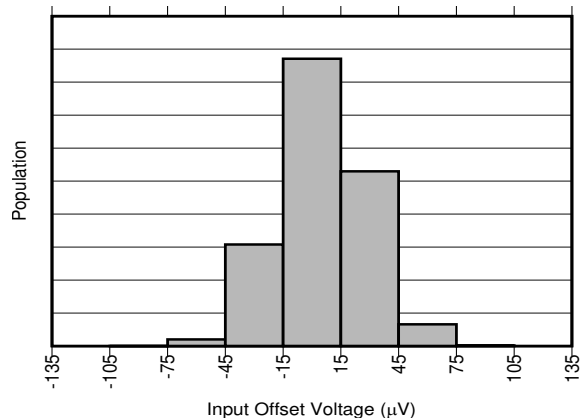


Figure 6-1. INA310A1 Input Offset Production Distribution

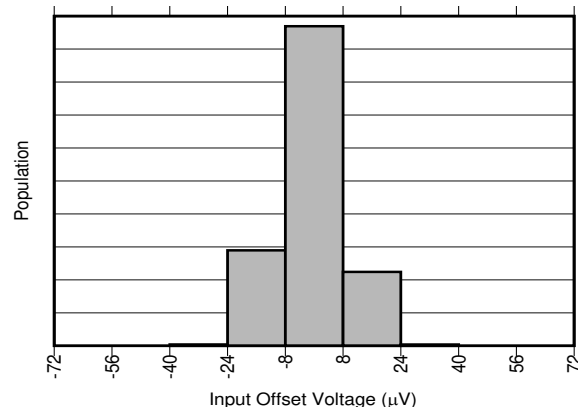


Figure 6-2. INA310A2 Input Offset Production Distribution

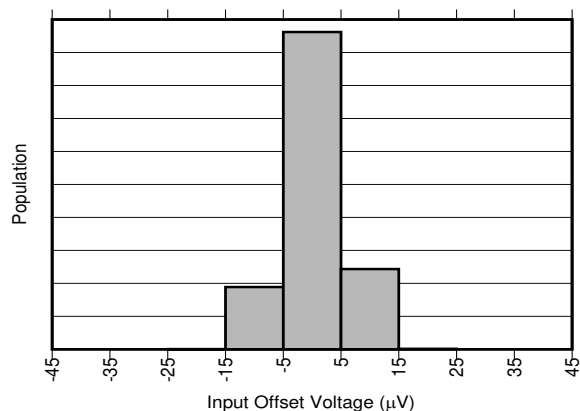


Figure 6-3. INA310A3 Input Offset Production Distribution

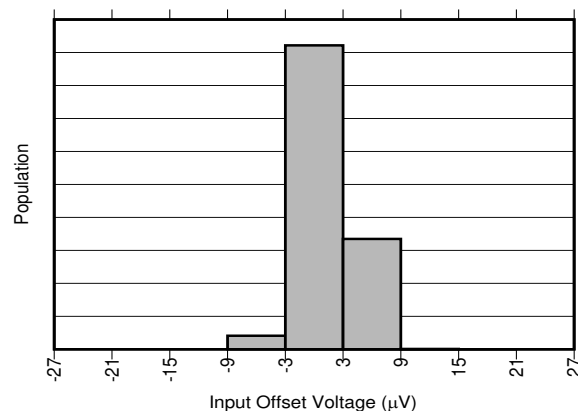


Figure 6-4. INA310A4 Input Offset Production Distribution

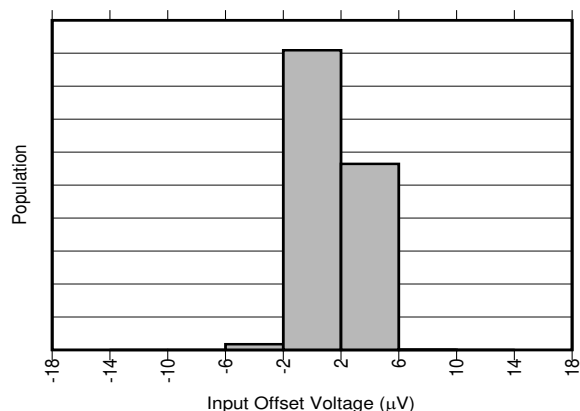


Figure 6-5. INA310A5 Input Offset Production Distribution

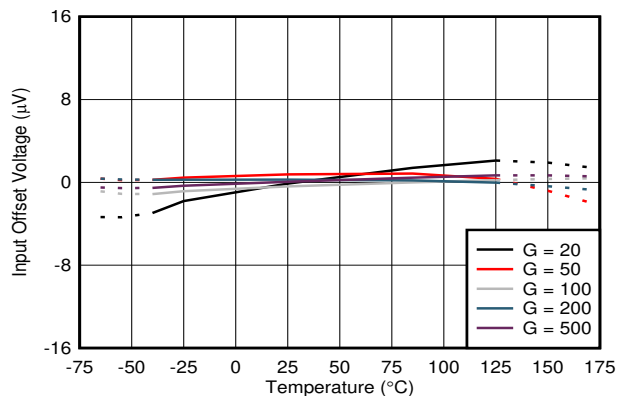


Figure 6-6. Input Offset Voltage vs Temperature

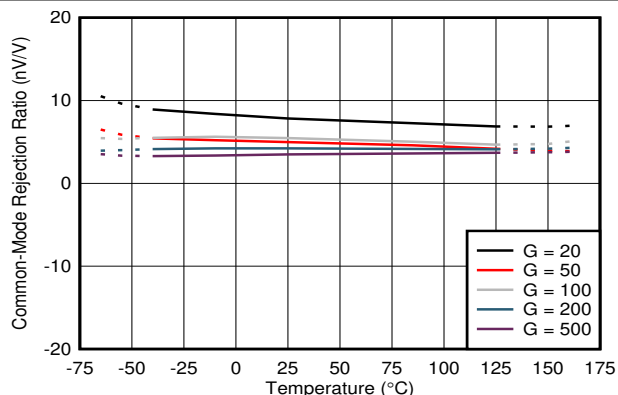


Figure 6-7. Common-Mode Rejection Ratio vs Temperature

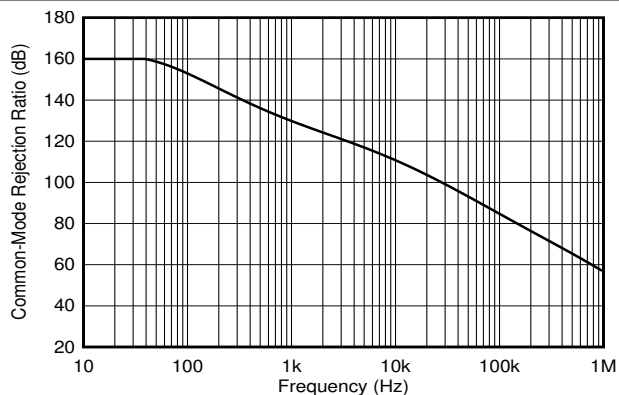


Figure 6-8. Common-Mode Rejection Ratio vs Frequency

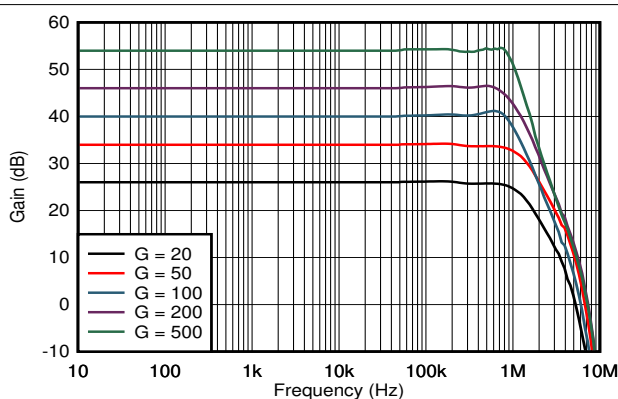


Figure 6-9. Gain vs Frequency

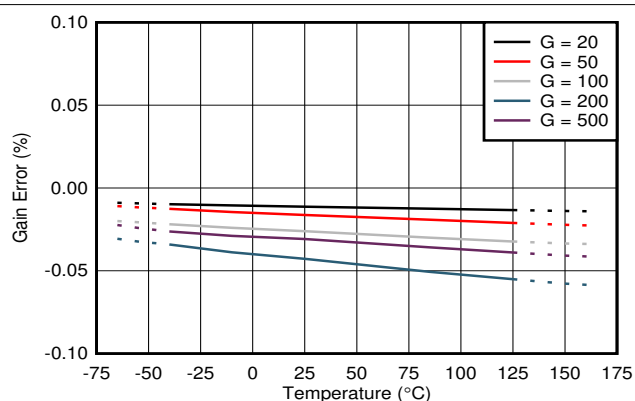


Figure 6-10. INA310A Gain Error vs Temperature

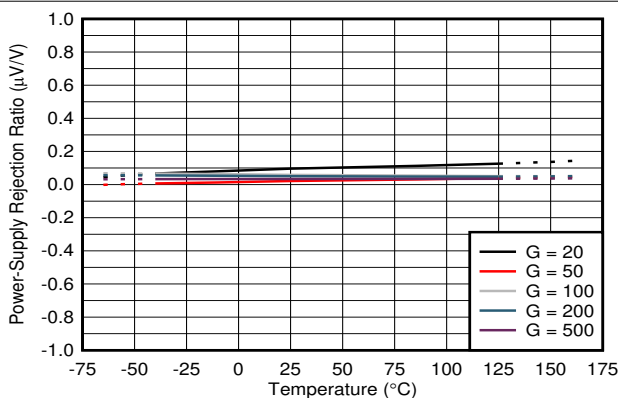


Figure 6-11. Power-Supply Rejection Ratio vs Temperature

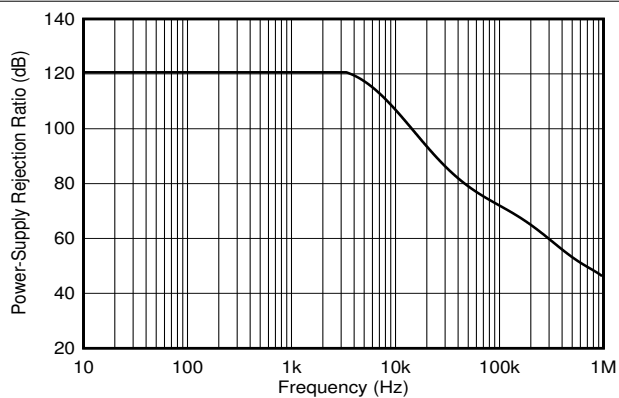


Figure 6-12. Power-Supply Rejection Ratio vs Frequency

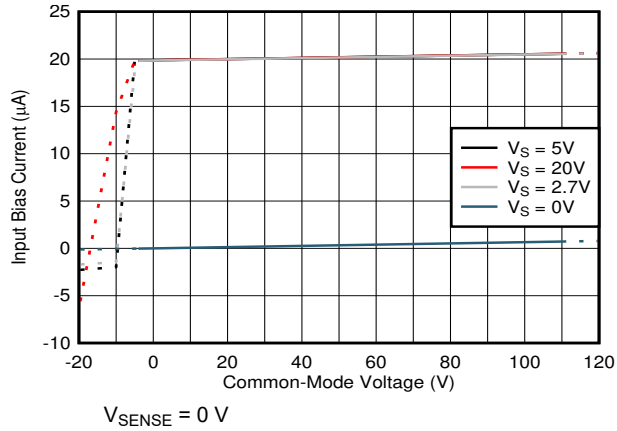


Figure 6-13. Input Bias Current vs Common-Mode Voltage

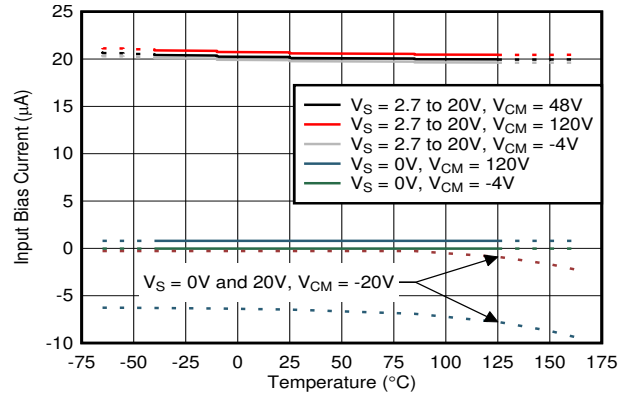


Figure 6-14. Input Bias Current vs Temperature

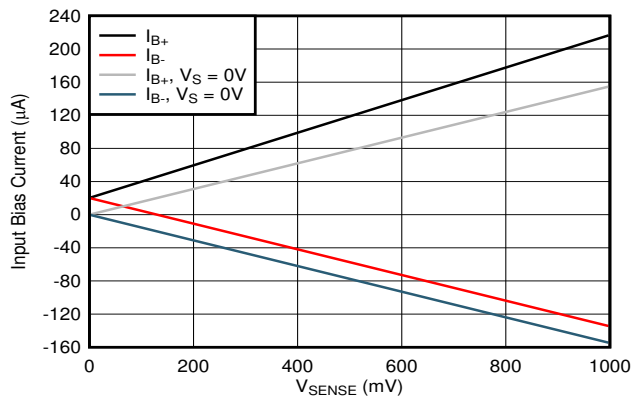


Figure 6-15. INA310x1 Input Bias Current vs V_{SENSE}

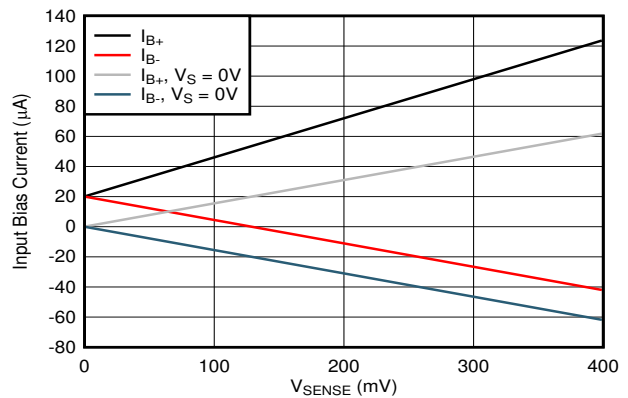


Figure 6-16. INA310x2, INA310x3 Input Bias Current vs V_{SENSE}

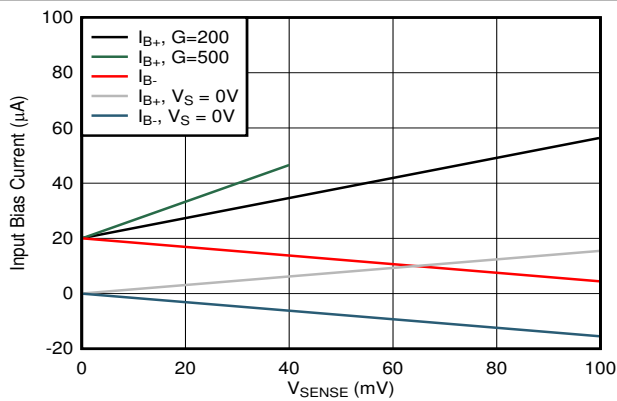


Figure 6-17. INA310x4, INA310x5 Input Bias Current vs V_{SENSE}

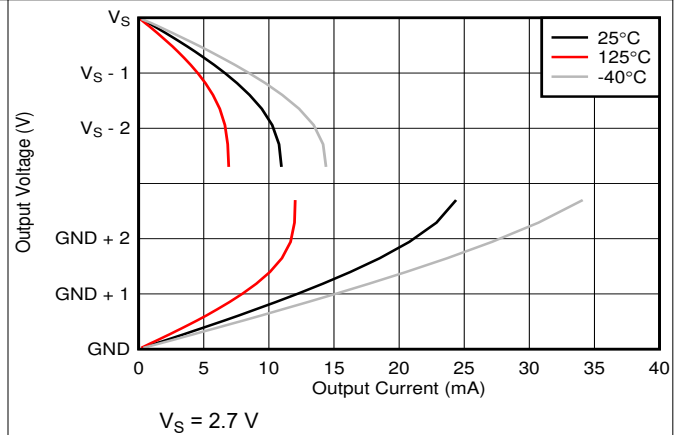


Figure 6-18. Output Voltage vs Output Current

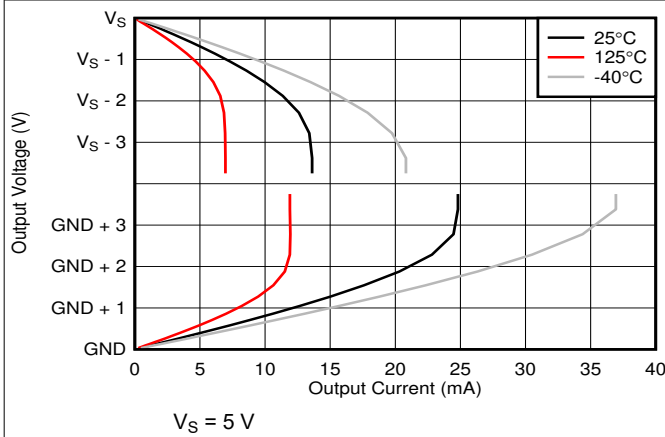


Figure 6-19. Output Voltage vs Output Current

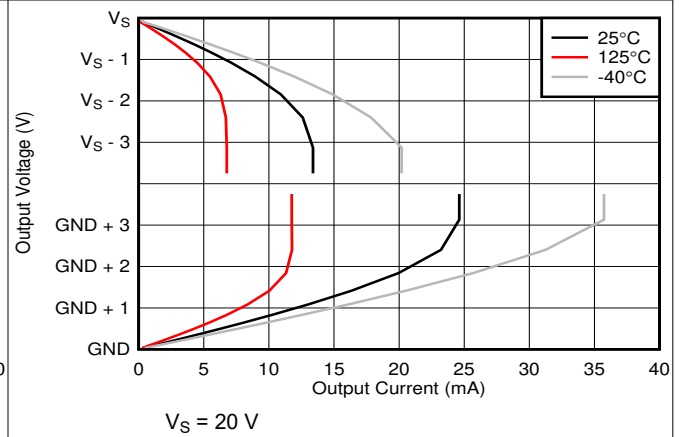


Figure 6-20. Output Voltage vs Output Current

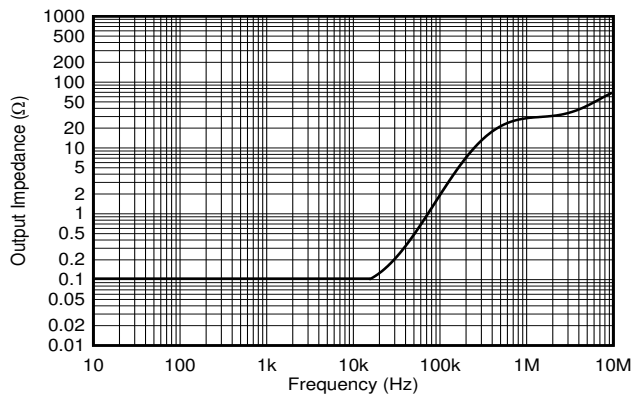


Figure 6-21. Output Impedance vs Frequency

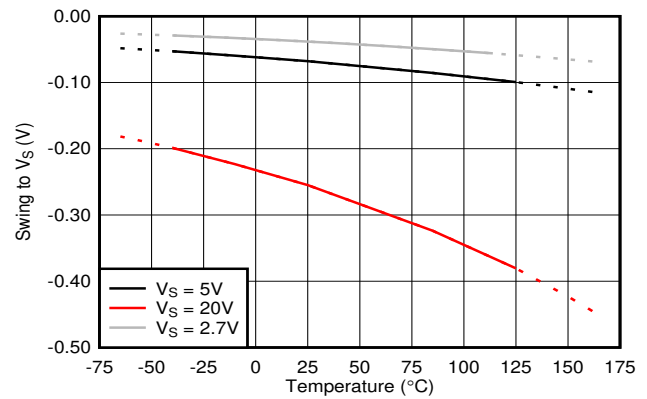


Figure 6-22. Swing to Supply vs Temperature

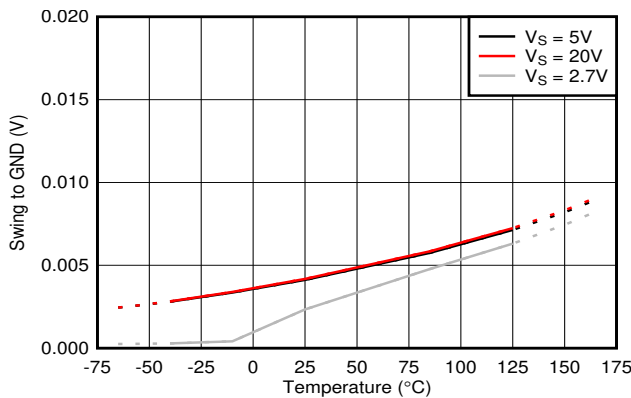


Figure 6-23. Swing to GND vs Temperature

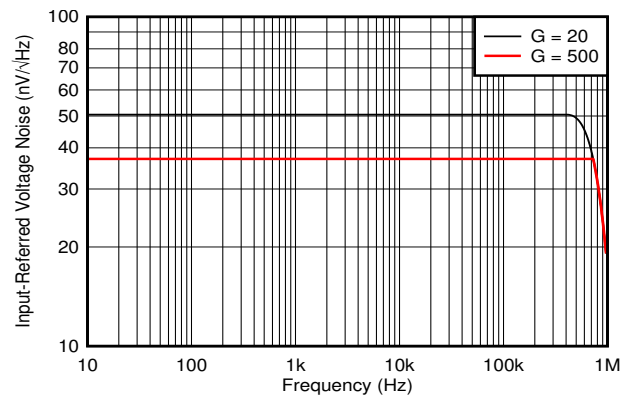


Figure 6-24. Input Referred Noise vs Frequency

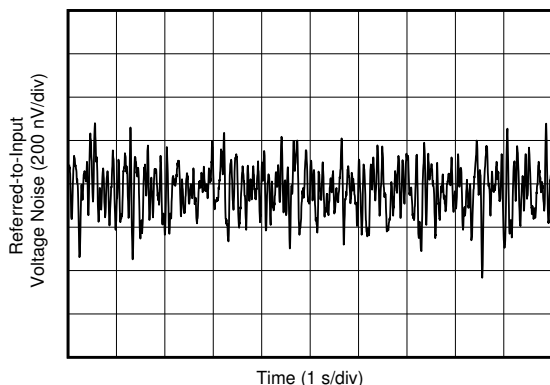


Figure 6-25. Input Referred Noise

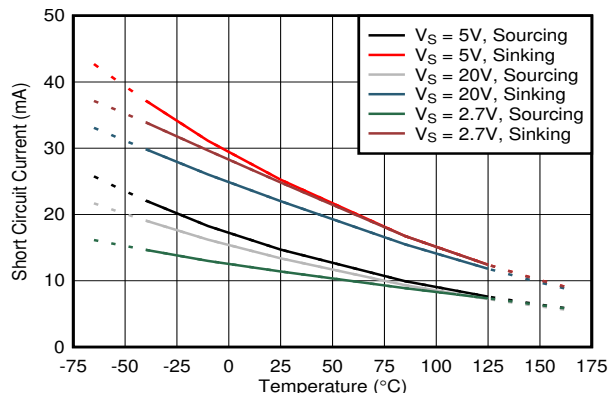


Figure 6-26. Short-Circuit Current vs Temperature

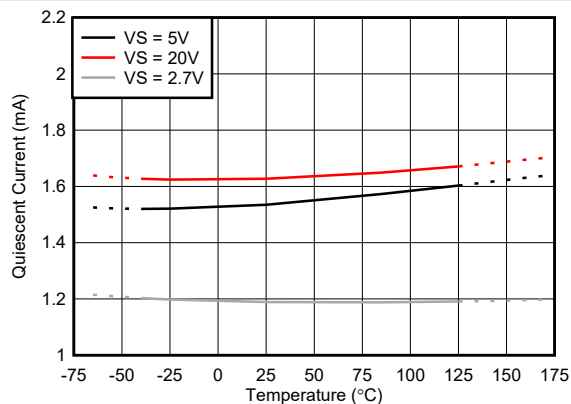


Figure 6-27. Quiescent Current vs Temperature

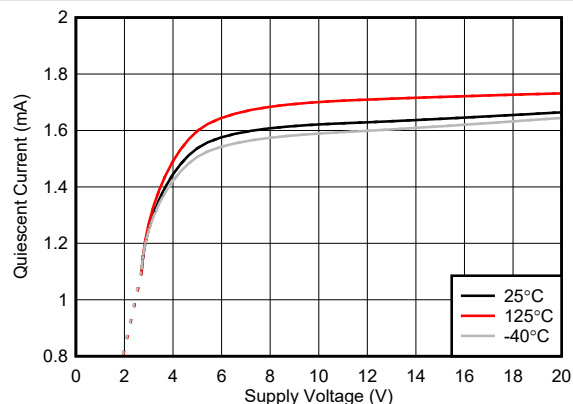


Figure 6-28. Quiescent Current vs Supply Voltage

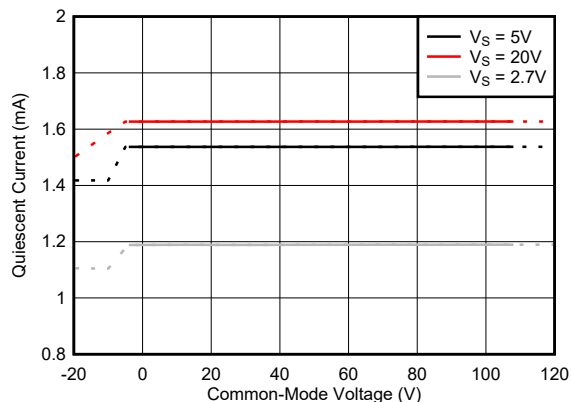


Figure 6-29. Quiescent Current vs Common-Mode Voltage

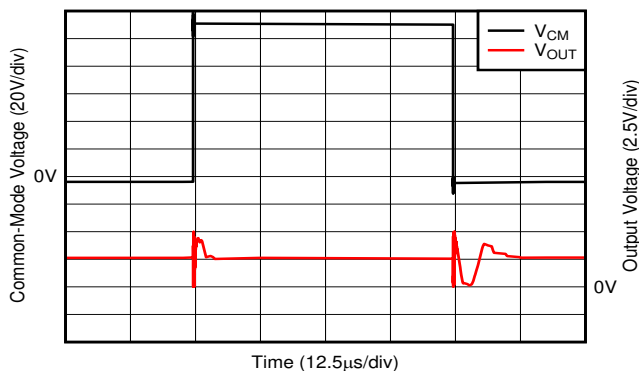


Figure 6-30. Common-Mode Voltage Fast Transient Pulse

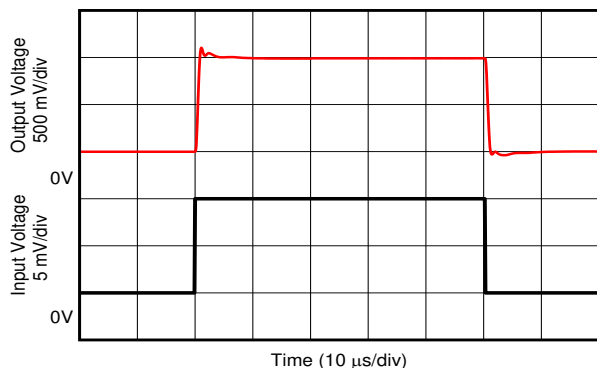


Figure 6-31. INA310x3 Step Response

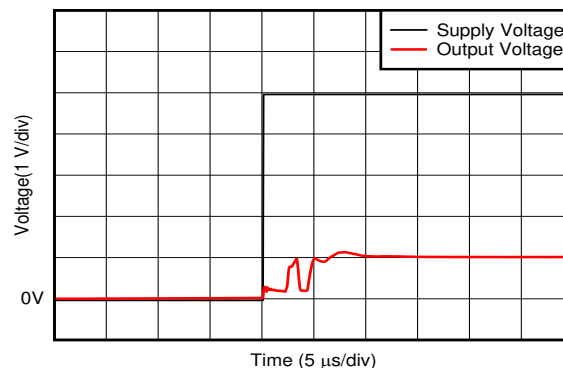


Figure 6-32. Start-Up Response

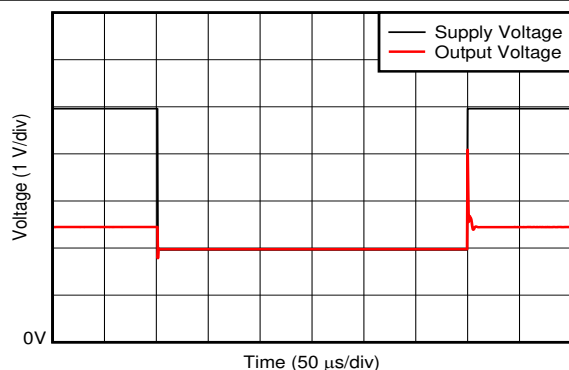


Figure 6-33. Supply Transient Response

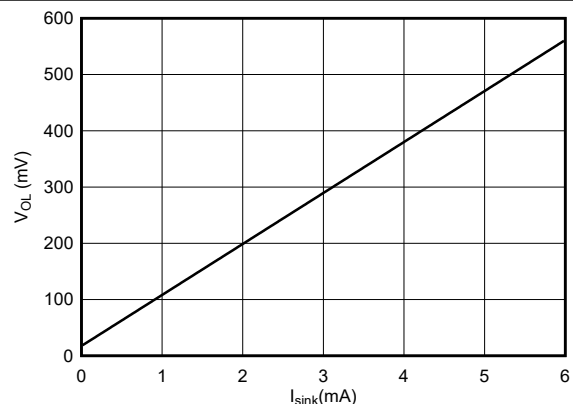


Figure 6-34. Comparator V_{OL} vs I_{SINK}

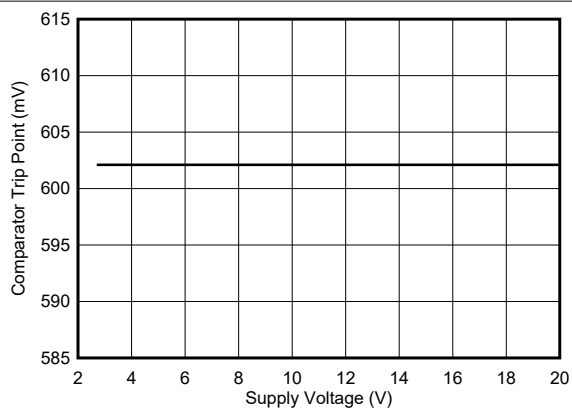


Figure 6-35. Comparator Trip Point vs Supply Voltage

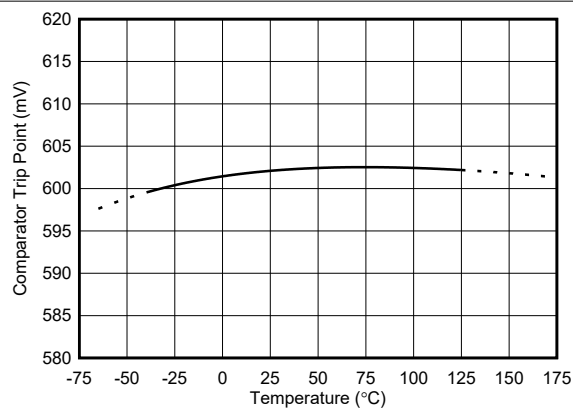


Figure 6-36. Comparator Trip Point vs Temperature

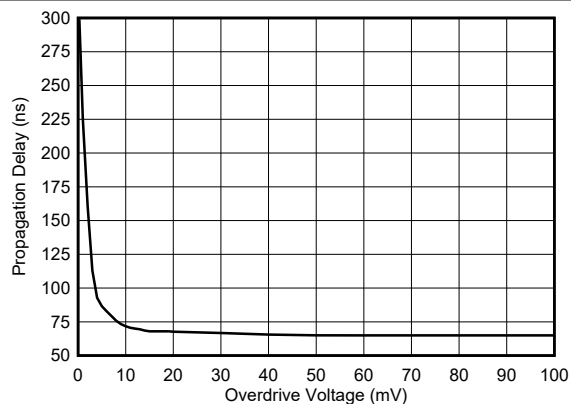


Figure 6-37. Comparator Propagation Delay vs Overdrive Voltage

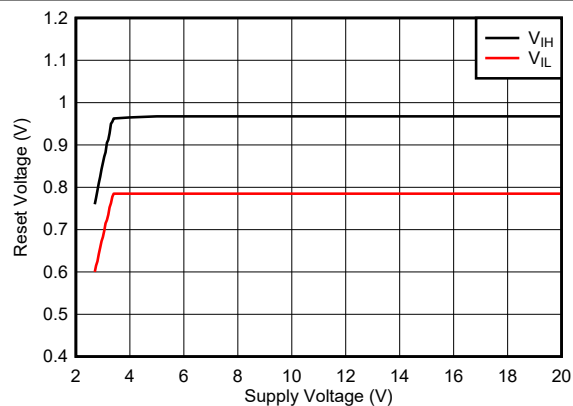


Figure 6-38. Comparator Reset Voltage vs Supply Voltage

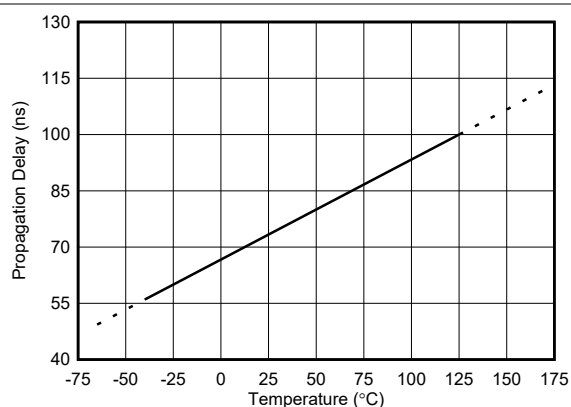


Figure 6-39. Comparator Propagation Delay vs Temperature

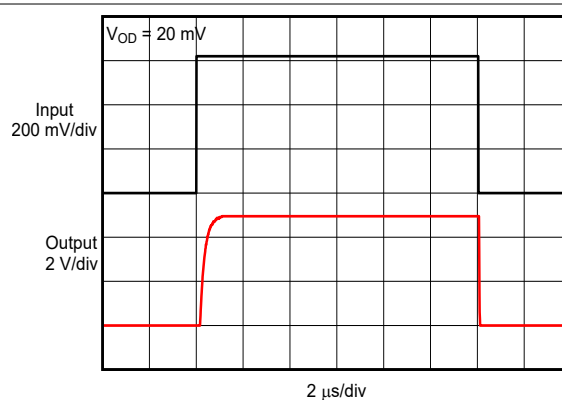


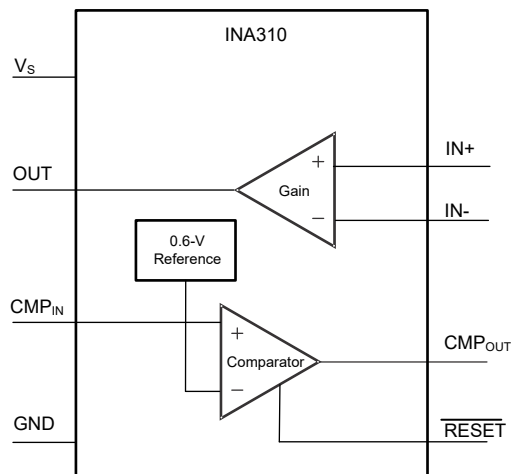
Figure 6-40. Comparator Propagation Delay

7 Detailed Description

7.1 Overview

The INA310x is a high or low-side high-speed current-sense amplifier that offers a wide common-mode range, precision zero-drift topology, excellent common-mode rejection ratio (CMRR) and fast slew rate. Different gain versions are available to optimize the output dynamic range based on the application. The INA310x is designed using an architecture that enables low input bias current of 20 μ A with a specified common-mode voltage range from -4 V to 110 V with signal bandwidths up to 1.3 MHz. The INA310x incorporates an open-drain comparator and internal reference providing a 0.6-V threshold. An external resistor divider sets the current trip point. The comparator includes a latching capability, that can be made transparent by grounding (or leaving open) the $\overline{\text{RESET}}$ pin (see the [RESET Function](#) section).

7.2 Functional Block Diagram



7.3 Feature Description

7.3.1 Amplifier Input Common-Mode Signal

The INA310x supports large input common-mode voltages from -4 V to $+110$ V. The internal topology of the INA310x enables the common-mode range to not be restricted by the power-supply voltage (V_S). Due to this feature, the INA310x can be used for both low-side and high-side current-sensing applications that extend beyond the supply range of 2.7 V to 20 V.

7.3.2 Input-Signal Bandwidth

The INA310x is available with several gain options, including 20 V/V, 50 V/V, 100 V/V, 200 V/V, and 500 V/V. The unique multistage design enables the amplifier to achieve high bandwidth at all gains. This high bandwidth provides the throughput and fast response that is required for the rapid detection and processing of overcurrent events.

7.3.3 Low Input Bias Current

The INA310x inputs draw a 20- μ A input bias current per pin at a common-mode voltage as high as 110 V, which enables precision current sensing on applications that require lower current leakage. Unlike many high voltage current sense amplifiers whose input bias currents are proportional to the common-mode voltage, the input bias current of the INA310x remains flat over the entire common-mode voltage range.

7.3.4 Low V_{SENSE} Operation

The INA310x features high performance operation across the entire valid V_{SENSE} range. The zero-drift input architecture of the INA310x provides the low offset voltage and low offset drift needed to measure low V_{SENSE} levels accurately across the wide operating temperature of -40°C to $+125^\circ\text{C}$. Low V_{SENSE} operation is particularly beneficial when using low ohmic shunts for high current measurements, as power losses across

the shunt are significantly reduced. V_{SENSE} low level is only limited by the output swing to GND (V_{SN}). The minimum V_{SENSE} is limited to V_{SN} divided by Gain.

7.3.5 Wide Fixed Gain Output

The INA310x maximum gain error is 0.15% at room temperature, with a maximum drift of 10 ppm/°C over the full temperature range of –40°C to +125°C. The INA310x is available in multiple gain options of 20 V/V, 50 V/V, 100 V/V, 200 V/V, and 500 V/V, which the system designer should select based on their desired signal-to-noise ratio and other system requirements, such as the dynamic current range and full-scale output voltage target.

The INA310x closed-loop gain is set by a precision, low-drift internal resistor network. The ratio of these resistors are excellently matched, while the absolute values may vary significantly. TI does not recommend adding additional resistance around the INA310x to change the effective gain because of this variation.

7.3.6 Wide Supply Range

The INA310x operates with a wide supply range from 2.7 V to 20 V. While the input voltage range of the INA310x is independent of the supply voltage, the output voltage is bound by the supply voltage applied to the device. The output voltage can range from as low as 20 mV to as high as 200 mV below the supply voltage.

7.3.7 Integrated Comparator

The INA310x incorporates an open-drain comparator with an internal reference providing a 0.6-V threshold. The comparator input (CMP_{IN}) can take voltage from 0 V up to 5.5 V or equal to power-supply voltage (if it is lower than 5.5 V). The comparator has a built-in hysteresis of 8 mV (typical). Figure 7-1 shows the hysteresis, which is the difference between the rising-edge threshold and the falling-edge threshold. The hysteresis makes stable switching at the comparator output by providing noise immunity at comparator input.

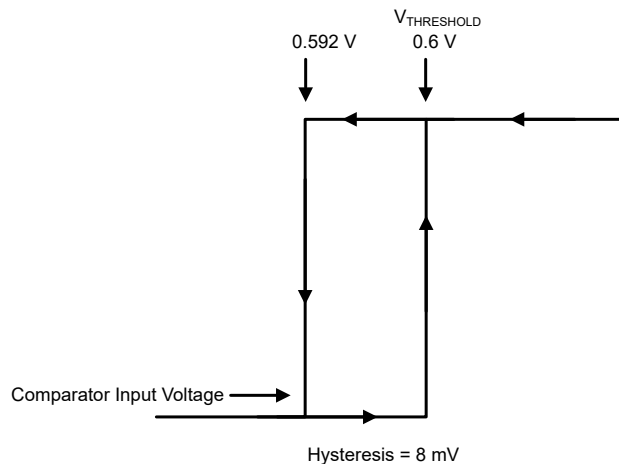


Figure 7-1. The Comparator Threshold and Hysteresis

The open-drain output of the comparator can be tied to voltage range of 0 to 20 V (independent of power supply) through a pullup resistor. When the voltage at the comparator input (CMP_{IN}) exceeds 0.6 V, the output of the comparator goes high. When the voltage at the comparator input falls below falling-threshold ($0.6\text{ V} - \text{Hysteresis}$), the output of the comparator is pulled low by an internal open-drain transistor.

7.3.8 RESET Function

The $\overline{\text{RESET}}$ function allows the comparator to work in transparent mode or latching mode. Figure 7-2 shows the two modes of the RESET function. When the RESET pin is left open or connected to GND the comparator functions in a transparent mode. In transparent mode comparator output (CMP_{OUT}) responds as a normal comparator. When the $\overline{\text{RESET}}$ pin is connected to the supply voltage, the pin operates in latching mode. In the latching mode when the comparator is triggered by the comparator input going higher than 0.6 V, the output of the comparator stays high irrespective of comparator input after. To release the comparator from the latching mode, the RESET pin must be pulled to GND or released to open. The RESET pin can take a voltage range from 0 V to the power-supply voltage.

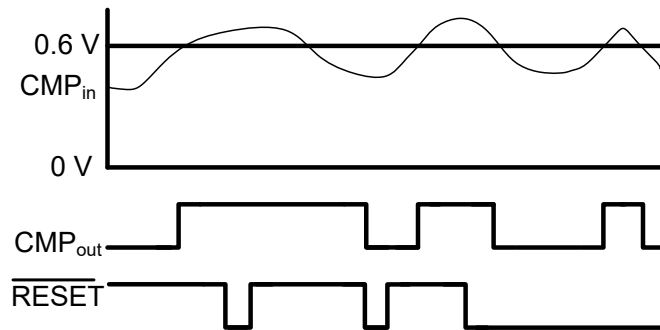


Figure 7-2. The Comparator $\overline{\text{RESET}}$ Function

7.3.9 Short Propagation Delay

The combination of a high-speed current sense amplifier and a fast comparator provides a short total propagation delay of 1 μs . The sense voltage (across the shunt resistor) propagates through the output where the output is divided down with the resistor divider to the comparator input and then to the comparator output. An external resistor divider at V_{OUT} sets overcurrent threshold. The total propagation delay is time taken from when the sense voltage (across the shunt resistor) exceeds the overcurrent threshold to when the comparator output drives high. The short propagation delay makes the INA310x well suited for overcurrent protection in systems sensitive to overcurrent events.

7.3.10 Comparator Input Bias Current

The INA310x comparator input has a built-in circuit to protect the input devices in case of large input differential voltage. This circuit results in the input bias current (I_{BCMPIN}) curve against input voltage (V_{CMPIN}) as shown in Figure 7-3. The I_{BCMPIN} reduces with V_{CMPIN} from 0 V to 0.4 V, I_{BCMPIN} is under 20 nA at 25°C for V_{CMPIN} range from 0.4 V to 1.2 V, and I_{BCMPIN} increases with V_{CMPIN} from 1.8 V to 5.5 V. The nature of I_{BCMPIN} does not contribute to the inaccuracy of the comparator alert threshold voltage ($V_{\text{THRESHOLD}}$) significantly because the I_{BCMPIN} goes below 20 nA when the input voltage is close to the threshold voltage (0.6 V). Avoid using a high-value resistor for the divider network for better $V_{\text{THRESHOLD}}$ accuracy. The sum of the two resistors in the divider network as shown in [Overcurrent Threshold Connection](#) is recommended to keep lower than 100 k Ω .

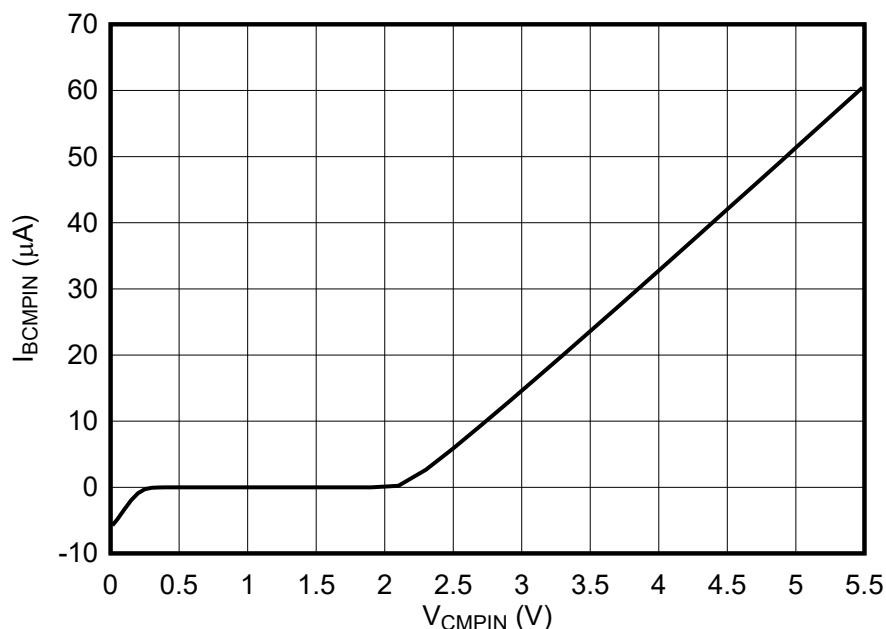


Figure 7-3. Comparator I_{BCMPIN} vs V_{CMPIN}

7.4 Device Functional Modes

7.4.1 Basic Connections

Figure 7-4 shows a basic circuit connection for INA310x. The INA310x is configurable to allow for unidirectional high-side or low-side, current-sensing operation. The input pins (IN+ and IN-) must be connected as closely as possible with Kelvin connections to the shunt resistor to minimize any resistance in series with the shunt resistance. The [Layout](#) section provides the layout guidelines and a layout example.

Power-supply bypass capacitors are required for stability. Applications with noisy or high-impedance power supplies may require additional decoupling capacitors to reject power-supply noise. Connect bypass capacitors close to the device V_S pin. The recommended value of a bypass capacitor is 0.01 µF

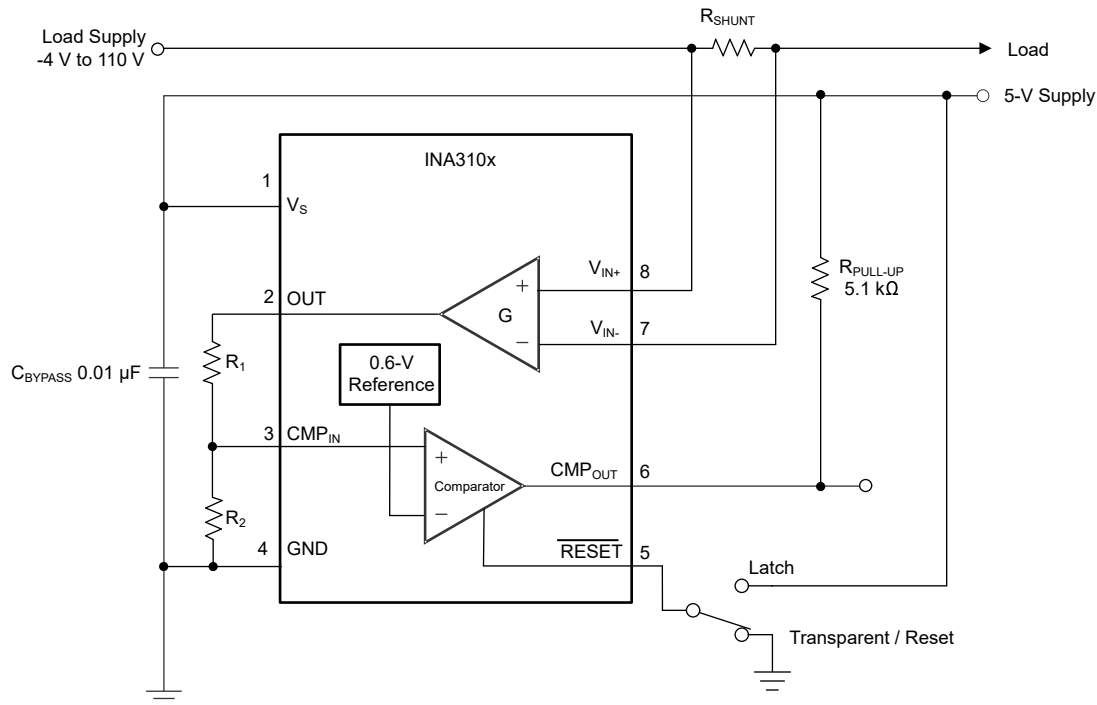


Figure 7-4. INA310 Basic Connections

7.4.1.1 Overcurrent Threshold Connection

The INA310x comparator in Figure 7-4 is configured to provide overcurrent alert signal when the current through R_{SHUNT} exceeds the overcurrent threshold. OUT voltage times R₂ divided by R₁ and R₂ compared to the internal reference voltage (0.6 V) sets the overcurrent threshold. Equation 1 shows the relation of the overcurrent threshold with gain, R_{SHUNT}, R₁ and R₂.

$$I_{Sense_Alert_Threshold} = \frac{0.6 \times (R_1 + R_2)}{R_2 \times G \times R_{shunt}} \quad (1)$$

R₁ and R₂ load OUT, therefore TI recommends to set the sum of these resistors higher than 10k. This helps keep the high swing range at the OUT and lower total supply current. The high value of these resistors will contribute to inaccuracy in comparator alert threshold voltage (V_{THRESHOLD}) as mentioned in [Comparator Input Bias Current](#). The [Design Requirements](#) section shows an example of resistors values to set the overcurrent threshold.

7.4.2 High-Side Switch Overcurrent Shutdown

The INA310x measures differential voltage developed by current flowing through a current-shunt resistor. [Figure 7-5](#) shows the circuit with INA310x used for turning off the high-side switch in case of overcurrent. When the current exceeds overcurrent threshold, the comparator output (CMP_{OUT}) signal goes high. This signal from the comparator drives through the Q1 transistor to the gate of the high-side switch, causing the switch to shut down. The Q1 transistor helps isolate CMP_{OUT} from the high voltage of the Supply. There are three location options to have shunt resistor to measure unidirectional current. Option 1 and Option 2 are high-side current sensing, and Option 3 is low-side current sensing. Though both are high-side current sensing, Option 1 accounts for the current flowing through the Q1 transistor, and Option 2 does not. The advantages of high-side current sensing are that high-side sensing options do not contribute to ground disturbances and that high-side sensing can detect load shorts. In high-side current sensing, input common-mode is close to the power supply so a current-sensing amplifier with high CMRR and high common-mode is required for high-accuracy measurement. The low-side current sensing does not require a high-voltage, current-sensing amplifier as common mode remains very close to the ground. The disadvantages of low-side current sensing are that low-side sensing options contribute to ground disturbances and that low-side current sensing cannot detect load shorts.

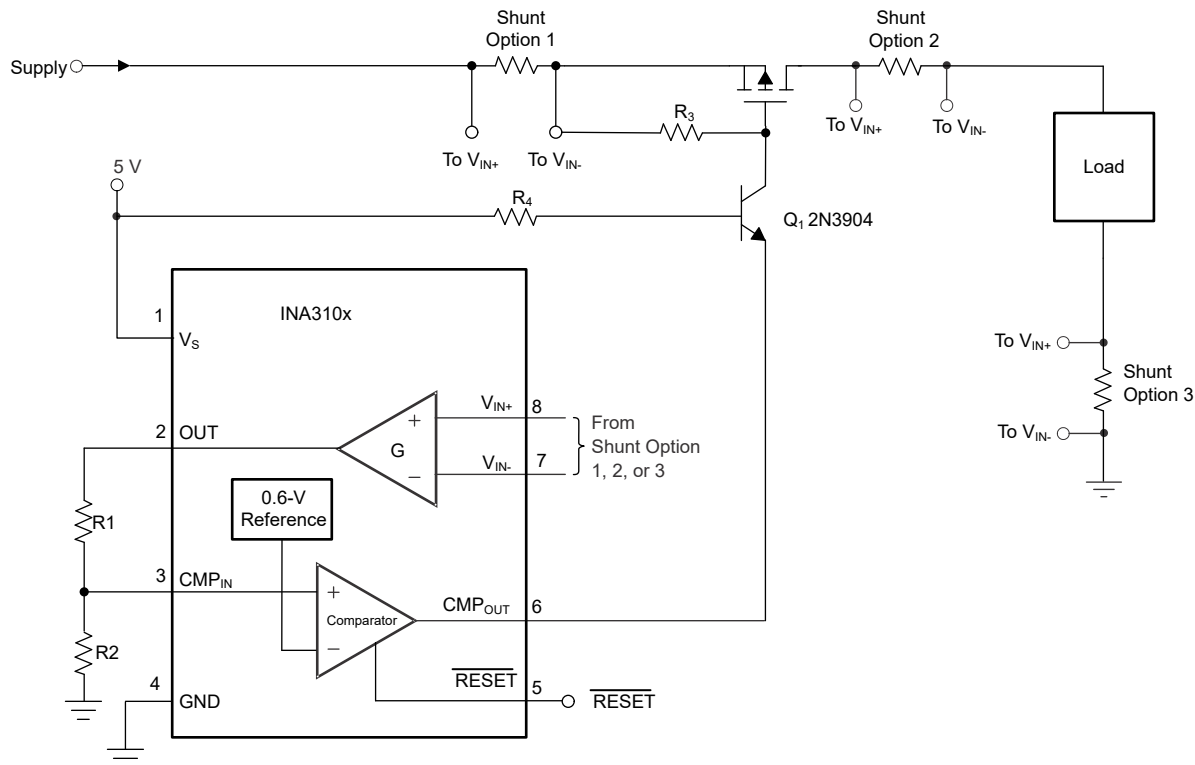


Figure 7-5. High-Side Switch for Overcurrent Shutdown

7.4.3 Bidirectional Overcurrent Comparator

The INA310x can operate only in unidirectional mode, but [Figure 7-6](#) shows that two INA310xs can be configured to provide a bidirectional overcurrent alert signal. The polarity of the differential voltage measured across the shunt resistor is in reverse for one current sense amplifier. Two INA310x function to cover the opposite current directions, and therefore provide bidirectional overcurrent monitor function.

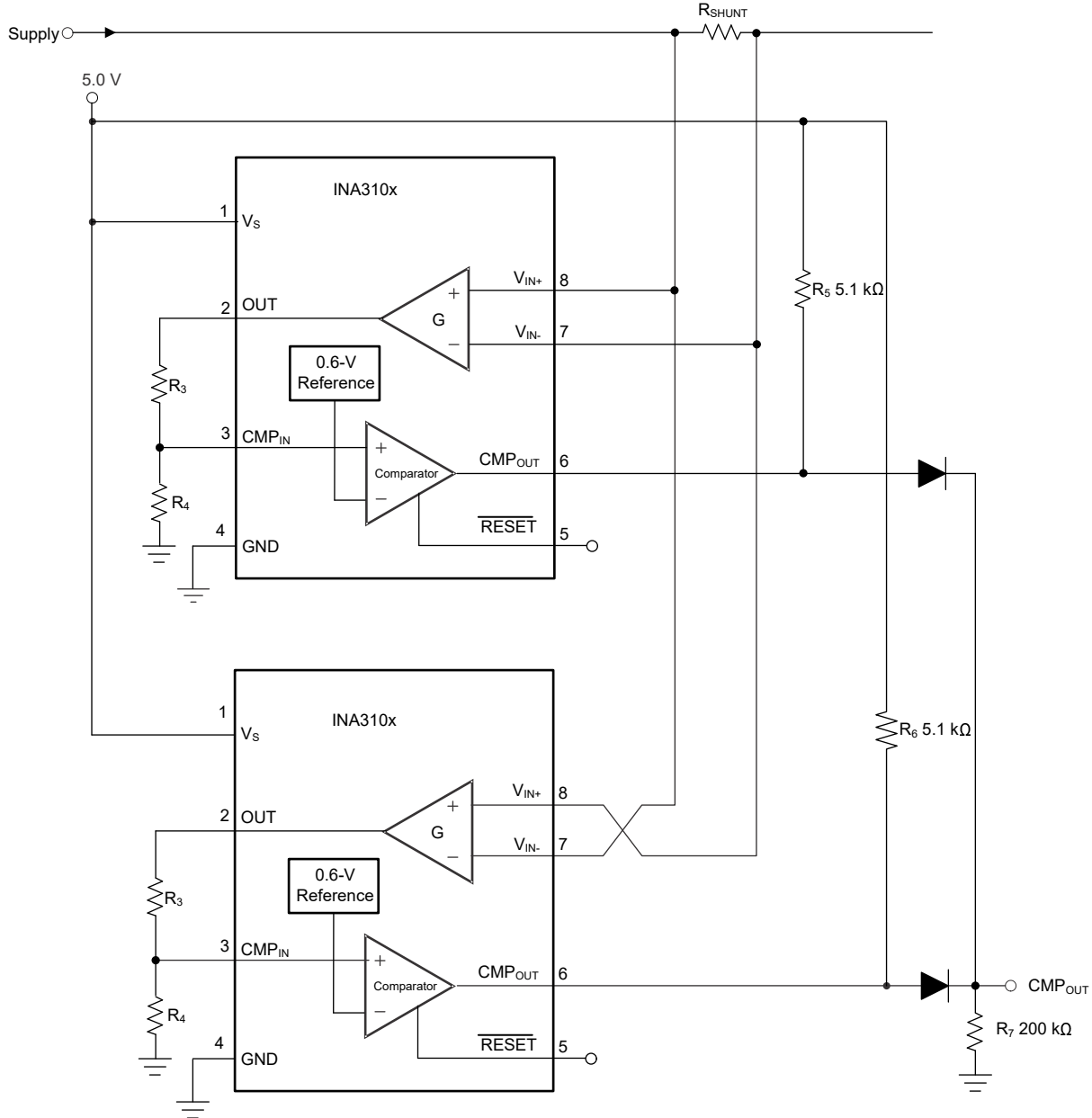


Figure 7-6. Ground Referenced Output

8 Application and Implementation

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

8.1 Application Information

The INA310x amplifies the voltage developed across a current-sensing resistor as current flows through the resistor to the load. The wide input common-mode voltage range and high common-mode rejection of the INA310x make the device usable over a wide range of voltage rails while still maintaining accurate current measurement.

8.1.1 R_{SENSE} and Device Gain Selection

To maximize the accuracy of a current sense amplifier, TI recommends to choose the largest current sense resistor value possible in an application. A larger value sense resistor maximizes the differential input signal for a given amount of current flow and reduces the error contribution of the offset voltage. However, there are practical limits as to how large the current-sense resistor value can be in a given application because of the physical dimensions of the resistor, package construction and maximum power dissipation. Equation 2 gives the maximum value for the current-sense resistor for a given power dissipation budget:

$$R_{SENSE} < \frac{PD_{MAX}}{I_{MAX}^2} \quad (2)$$

where:

- PD_{MAX} is the maximum allowable power dissipation in R_{SENSE}.
- I_{MAX} is the maximum current that will flow through R_{SENSE}.

An additional limitation on the size of the current sense resistor and device gain is due to the power-supply voltage, V_S, and device swing-to-rail limitations. To make sure that the current-sense signal is properly passed to the output, both positive and negative output swing limitations must be examined. Equation 3 provides the maximum values of R_{SENSE} and GAIN to keep the device from exceeding the positive swing limitation.

$$I_{MAX} \times R_{SENSE} \times GAIN < V_{SP} \quad (3)$$

where:

- I_{MAX} is the maximum current that will flow through R_{SENSE}.
- GAIN is the gain of the current-sense amplifier.
- V_{SP} is the positive output swing as specified in the data sheet.

To avoid positive output swing limitations when selecting the value of R_{SENSE}, there is always a trade-off between the value of the sense resistor and the gain of the device under consideration. If the sense resistor selected for the maximum power dissipation is too large, then it is possible to select a lower-gain device to avoid positive swing limitations.

The negative swing limitation places a limit on how small the sense resistor value can be for a given application. Equation 4 provides the limit on the minimum value of the sense resistor.

$$I_{MIN} \times R_{SENSE} \times GAIN > V_{SN} \quad (4)$$

where:

- I_{MIN} is the minimum current that will flow through R_{SENSE}.

8.2.1.1 Design Requirements

In this example application, the common-mode voltage ranges from 0 V to 24 V. The maximum sense current is 1.5 A, an alert must be indicated if the current exceeds 1.9 A, and a 5 V supply is available for the INA310x. Following the design guidelines from [R_{SENSE} and Device Gain Selection](#), a R_{SENSE} of 50 mΩ and a gain of 50 V/V are selected to provide good output dynamic range. [Table 8-2](#) lists the design setup for this application.

Table 8-2. Design Parameters

DESIGN PARAMETERS	EXAMPLE VALUE
Power supply voltage	5 V
Common mode voltage range	0 V to 24 V
Maximum sense current	1.5 A
R _{SENSE} resistor	50 mΩ
Gain option	50 V/V
Over-current Threshold	1.9 A
R ₁	69.15 kΩ
R ₂	10 kΩ

8.2.1.2 Detailed Design Procedure

The INA310x is designed to measure current in a typical solenoid application. The INA310x measures current across the 50-mΩ shunt that is placed at the output of the half-bridge. The INA310x measures the differential voltage across the shunt resistor, and the signal is internally amplified with a gain of 50 V/V. The output of the INA310x is connected to the analog-to-digital converter (ADC) of an MCU to digitize the current measurements.

R₂ is fixed as 10 kΩ to avoid loading of OUT as recommended in [Overcurrent Threshold Connection](#). R₁ is calculated as 69.15 kΩ using [Equation 1](#).

$$1.9 \text{ A} = \frac{0.6 \text{ V} \times (R_1 + 10 \text{ k}\Omega)}{10 \text{ k}\Omega \times 50 \times 50 \text{ m}\Omega}$$

R₁ (69.15 kΩ) and R₂ (10 kΩ) divides down the output which is an input to the comparator. This sets the overcurrent alert threshold of 1.9 A.

Solenoid loads are highly inductive and are often prone to failure. Solenoids are often used for position control, precise fluid control, and fluid regulation. Measuring real-time current on the solenoid continuously can indicate premature failure of the solenoid, which can lead to a faulty control loop in the system. Measuring high-side current also indicates if there are any ground faults on the solenoid or the FETs that can be damaged in an application. The INA310x, with high bandwidth and slew rate, can be used to detect fast overcurrent conditions to prevent the solenoid damage from short-to-ground faults.

8.2.1.2.1 Overload Recovery With Negative V_{SENSE}

The INA310x is a unidirectional current sense amplifier that is meant to operate with a positive differential input voltage (V_{SENSE}). If negative V_{SENSE} is applied, the device is placed in an overload or saturated condition and requires time to recover after V_{SENSE} returns positive. The required overload recovery time increases with more negative V_{SENSE}.

indicated if the current exceeds 1.2 A, and a 5 V supply is available for the INA310x. Following the design guidelines from [R_{SENSE} and Device Gain Selection](#), a R_{SHUNT} of 100 mΩ and a gain of 20 V/V are selected to provide a good output dynamic range. [Table 8-3](#) lists the design setup for this application.

Table 8-3. Design Parameters

DESIGN PARAMETERS	EXAMPLE VALUE
Power supply voltage	5 V
Common mode voltage range	5 V
Maximum sense current	1 A
R _{SENSE} resistor	100 mΩ
Gain option	20 V/V
Over-current Threshold	1.2 A
R ₁	10.2 kΩ
R ₂	3.4 kΩ

8.2.2.2 Detailed Design Procedure

[Figure 8-3](#) shows the basic connections to the INA310x. The inputs terminals (IN+ and IN–) must be connected to the current sense resistor as close as possible to minimize any resistance in series with the shunt resistor. The INA310x measures current across the 100-mΩ shunt that is placed in series with load. The INA310x measures the differential voltage across the shunt resistor, and the signal is internally amplified with a gain of 20 V/V.

R₁ is fixed as 10.2 kΩ to avoid loading of OUT as recommended in [Overcurrent Threshold Connection](#). R₂ is calculated as 3.4 kΩ using [Equation 1](#). R₁ (10.2 kΩ) and R₂ (3.4 kΩ) divides down the output which is an input to the comparator. This sets the overcurrent alert threshold of 1.2 A.

8.2.2.3 Application Curve

[Figure 8-4](#) shows the output response the current sense amplifier and the comparator in event of overcurrent.

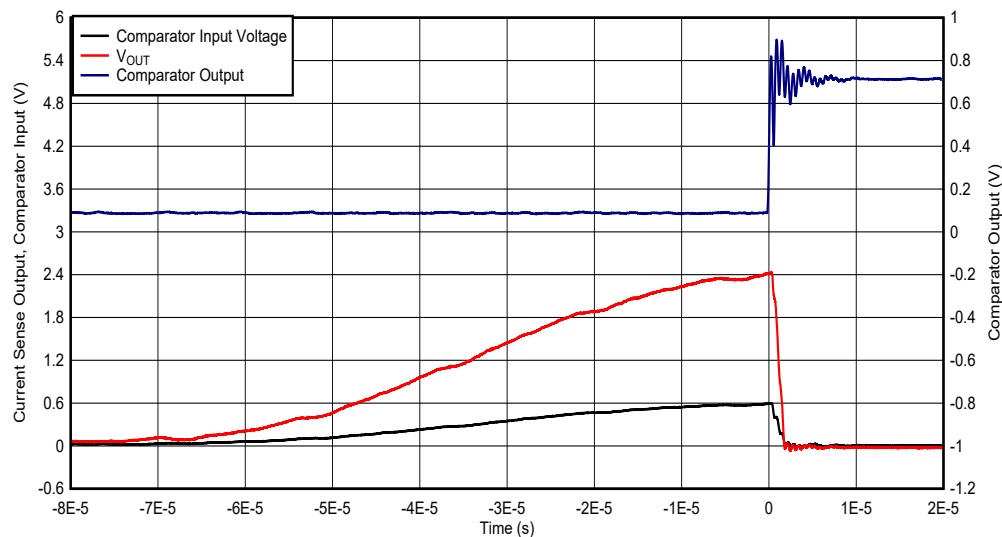


Figure 8-4. Low-Side Switch Overcurrent Shutdown Response

8.3 Power Supply Recommendations

The INA310x makes accurate measurements beyond the connected power-supply voltage (V_S) because the inputs (IN+ and IN–) can operate anywhere between –4 V and 110 V independent of V_S . For example, with the V_S power supply equal to 5 V, the common-mode voltage of the measured shunt can be as high as 110 V.

8.3.1 Power Supply Decoupling

Place the power-supply bypass capacitor as close to the power-supply and ground pins as possible. TI recommends a bypass capacitor value of 0.1 μF . Additional decoupling capacitance can be added to compensate for noisy or high-impedance power supplies.

8.4 Layout

8.4.1 Layout Guidelines

Attention to good layout practices is always recommended.

- Connect the input pins to the sensing resistor using a Kelvin or 4-wire connection. This connection technique makes sure that only the current-sensing resistor impedance is detected between the input pins. Poor routing of the current-sensing resistor commonly results in additional resistance present between the input pins. Given the very low ohmic value of the current resistor, any additional high-current carrying impedance can cause significant measurement errors.
- Place the power-supply bypass capacitor as close to the device power-supply and ground pins as possible. The recommended value of this bypass capacitor is 0.1 μF . Additional decoupling capacitance can be added to compensate for noisy or high-impedance power supplies.

8.4.2 Layout Example

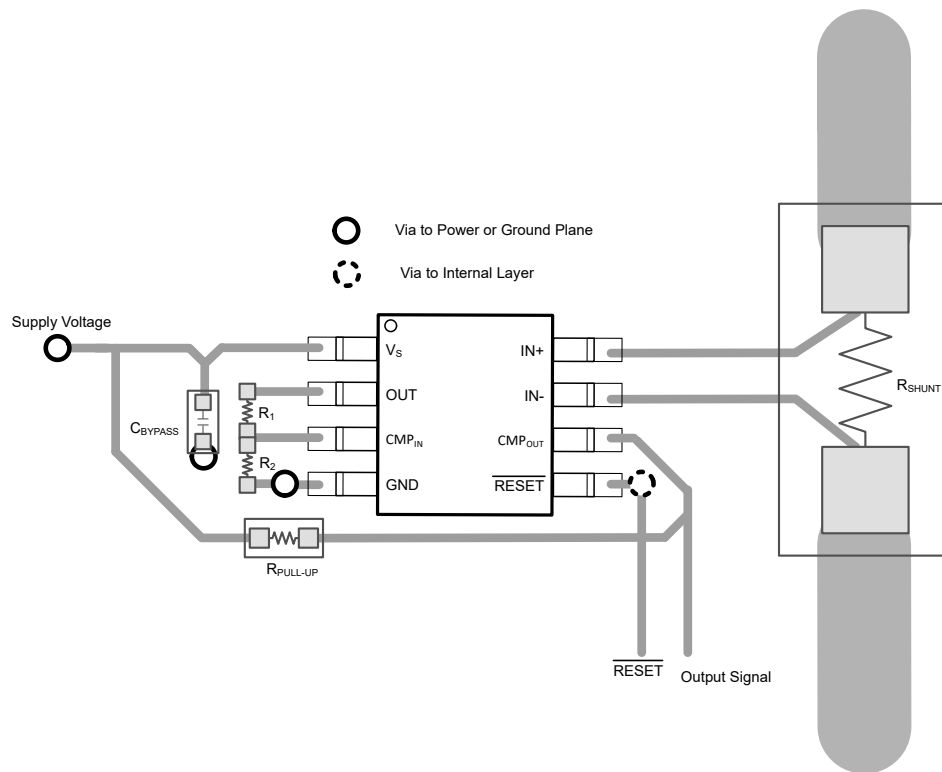


Figure 8-5. INA310xx Recommended Layout

9 Device and Documentation Support

9.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

9.2 Support Resources

TI E2E™ support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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All trademarks are the property of their respective owners.

9.4 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

9.5 Glossary

[TI Glossary](#) This glossary lists and explains terms, acronyms, and definitions.

10 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
INA310A1IDGKR	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2OZB
INA310A1IDGKR.B	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2OZB
INA310A2IDGKR	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P1B
INA310A2IDGKR.B	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P1B
INA310A3IDGKR	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P2B
INA310A3IDGKR.B	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P2B
INA310A4IDGKR	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P3B
INA310A4IDGKR.B	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P3B
INA310A5IDGKR	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P4B
INA310A5IDGKR.B	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P4B
INA310B1IDGKR	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P5B
INA310B1IDGKR.B	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P5B
INA310B2IDGKR	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P6B
INA310B2IDGKR.B	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P6B
INA310B3IDGKR	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P7B
INA310B3IDGKR.B	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P7B
INA310B4IDGKR	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P8B
INA310B4IDGKR.B	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P8B
INA310B5IDGKR	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P9B
INA310B5IDGKR.B	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	2P9B

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

(4) **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

(5) **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

(6) **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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OTHER QUALIFIED VERSIONS OF INA310A, INA310B :

- Automotive : [INA310A-Q1](#), [INA310B-Q1](#)

NOTE: Qualified Version Definitions:

- Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

TAPE AND REEL INFORMATION



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
INA310A1IDGKR	VSSOP	DGK	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
INA310A2IDGKR	VSSOP	DGK	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
INA310A3IDGKR	VSSOP	DGK	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
INA310A4IDGKR	VSSOP	DGK	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
INA310A5IDGKR	VSSOP	DGK	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
INA310B1IDGKR	VSSOP	DGK	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
INA310B2IDGKR	VSSOP	DGK	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
INA310B3IDGKR	VSSOP	DGK	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
INA310B4IDGKR	VSSOP	DGK	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
INA310B5IDGKR	VSSOP	DGK	8	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1

TAPE AND REEL BOX DIMENSIONS

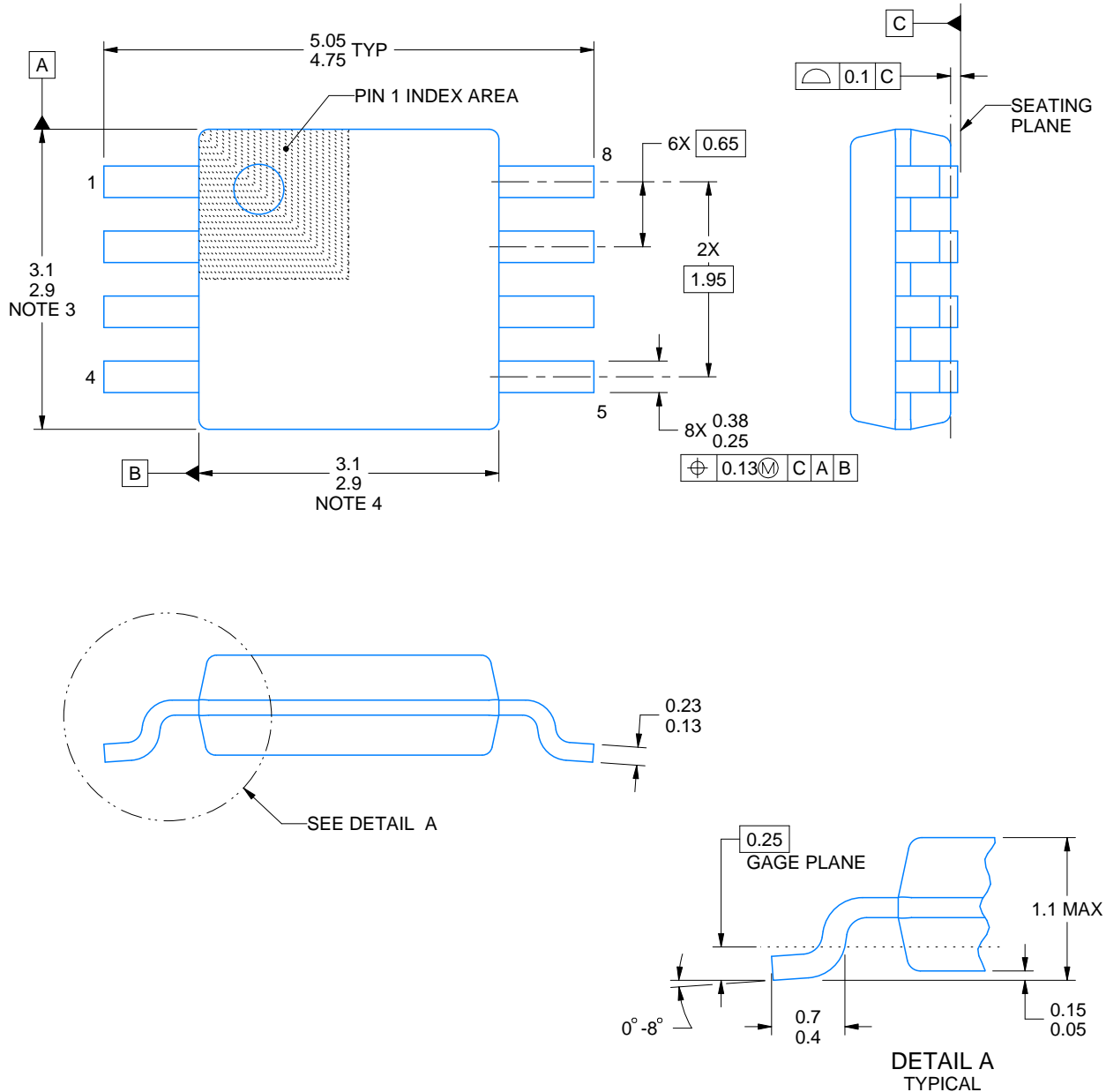


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
INA310A1DGKR	VSSOP	DGK	8	2500	356.0	356.0	35.0
INA310A2DGKR	VSSOP	DGK	8	2500	356.0	356.0	35.0
INA310A3DGKR	VSSOP	DGK	8	2500	356.0	356.0	35.0
INA310A4DGKR	VSSOP	DGK	8	2500	356.0	356.0	35.0
INA310A5DGKR	VSSOP	DGK	8	2500	356.0	356.0	35.0
INA310B1DGKR	VSSOP	DGK	8	2500	356.0	356.0	35.0
INA310B2DGKR	VSSOP	DGK	8	2500	356.0	356.0	35.0
INA310B3DGKR	VSSOP	DGK	8	2500	356.0	356.0	35.0
INA310B4DGKR	VSSOP	DGK	8	2500	356.0	356.0	35.0
INA310B5DGKR	VSSOP	DGK	8	2500	356.0	356.0	35.0

DGK0008A**PACKAGE OUTLINE****VSSOP - 1.1 mm max height**

SMALL OUTLINE PACKAGE



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NOTES:

PowerPAD is a trademark of Texas Instruments.

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
5. Reference JEDEC registration MO-187.

EXAMPLE BOARD LAYOUT

DGK0008A

™ VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE: 15X



SOLDER MASK DETAILS

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NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
8. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.
9. Size of metal pad may vary due to creepage requirement.

EXAMPLE STENCIL DESIGN

DGK0008A

™ VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



SOLDER PASTE EXAMPLE
SCALE: 15X

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NOTES: (continued)

11. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
12. Board assembly site may have different recommendations for stencil design.

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