

## DRV8886 2-A Stepper Motor Driver With Integrated Current Sense

### 1 Features

- PWM microstepping stepper motor driver
  - Up to 1/16 microstepping
  - Non-circular and standard ½ step modes
- Integrated current sense functionality
  - No sense resistors required
  - ±6.25% Full-scale current accuracy
- Slow and mixed decay options
- 8 to 37-V Operating supply voltage range
- Low  $R_{DS(ON)}$ : 550 mΩ HS + LS at 24 V, 25°C
- High current capacity
  - 3-A Peak per bridge
  - 2-A Full-scale per bridge
  - 1.4-A rms per bridge
- Fixed off-time PWM current regulation
- Simple STEP/DIR interface
- Low-current sleep mode (20 μA)
- Small package and footprint
  - 24 HTSSOP PowerPAD™ package
  - 28 WQFN package
- Protection features
  - VM Undervoltage lockout (UVLO)
  - Charge pump undervoltage (CPUV)
  - Overcurrent protection (OCP)
  - Thermal shutdown (TSD)
  - Fault condition indication pin (nFAULT)

### 2 Applications

- [Bipolar stepper motors](#)
- [Multi-function printers and scanners](#)
- [Laser beam printers](#)
- [3D printers](#)
- [Automatic teller and money handling machines](#)
- [Video security cameras](#)
- [Office automation machines](#)
- [Factory automation and robotics](#)

### 3 Description

The DRV8886 is a stepper motor driver for industrial and consumer end equipment applications. The device is fully integrated with two N-channel power MOSFET H-bridge drivers, a microstepping indexer, and integrated current sensing. The DRV8886 is capable of driving up to 2-A full scale or 1.4-A rms output current (24-V and  $T_A = 25^\circ\text{C}$ , dependent on PCB design).

The DRV8886 uses an internal current sense architecture to eliminate the need for two external power sense resistors, saving PCB area and system cost. The DRV8886 uses an internal fixed off-time PWM current regulation scheme adjustable between slow and mixed decay options.

A simple STEP/DIR interface allows an external controller to manage the direction and step rate of the stepper motor. The device can be configured in different step modes ranging from full-step to 1/16 microstepping. A low-power sleep mode is provided for very low standby quiescent standby current using a dedicated nSLEEP pin.

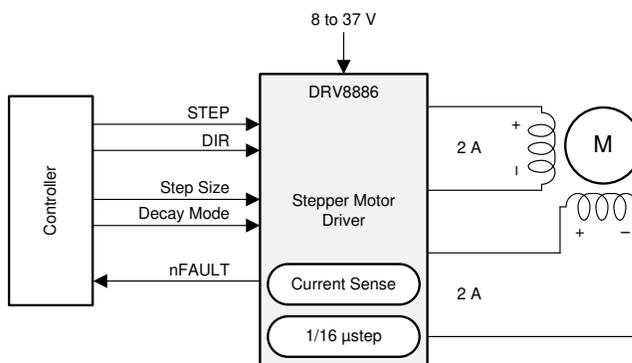
Device protection features are provided for supply undervoltage, charge pump faults, overcurrent, short circuits, and overtemperature. Fault conditions are indicated by the nFAULT pin.

#### Device Information (1)

PART NUMBER	PACKAGE	BODY SIZE (NOM)
DRV8886	HTSSOP (24)	7.80 mm x 4.40 mm
	WQFN (28)	5.50 mm x 3.5 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

#### Simplified Schematic



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## 4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

<b>Changes from Revision B (November 2018) to Revision C</b>	<b>Page</b>
• Added <a href="#">Various Sources of Error</a> and <a href="#">Application-Specific Error Calculations</a> sections. ....	<b>18</b>

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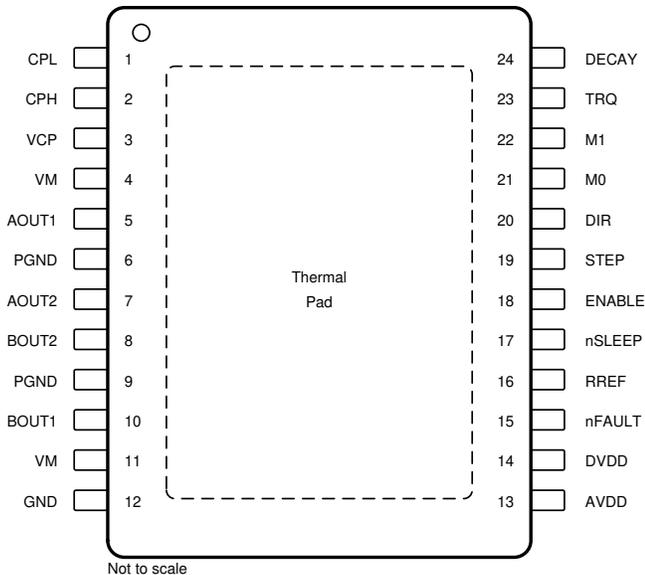
<b>Changes from Revision A (July 2018) to Revision B</b>	<b>Page</b>
• Changed device status from Advanced Information to Production Data.....	<b>1</b>

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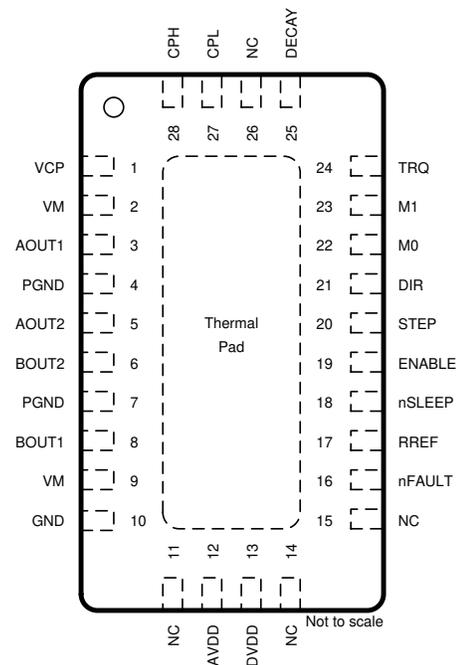
<b>Changes from Original (January 2017) to Revision A</b>	<b>Page</b>
• Added the WQFN package option.....	<b>1</b>
• Changed the units of the High-Side and Low-Side $R_{DS(ON)}$ axis labels from $m\Omega$ to $\Omega$ in the high-side and low-side $R_{DS(ON)}$ over VM and over temperature graphs .....	<b>9</b>

## 5 Pin Configuration and Functions

**PWP PowerPAD™ Package  
24-Pin HTSSOP  
Top View**



**RHR Package  
28-Pin WQFN With Exposed Thermal Pad  
Top View**



### Pin Functions

NAME	PIN NO.		TYPE <sup>(1)</sup>	DESCRIPTION
	HTSSOP	WQFN		
AOUT1	5	3	O	Winding A output. Connect to stepper motor winding.
AOUT2	7	5		
AVDD	13	12	PWR	Internal regulator. Bypass to GND with a X5R or X7R, 0.47- $\mu$ F, 6.3-V ceramic capacitor.
BOUT1	10	8	O	Winding B output. Connect to stepper motor winding.
BOUT2	8	6		
CPH	2	28	PWR	Charge pump switching node. Connect a X5R or X7R, 0.022- $\mu$ F, VM-rated ceramic capacitor from CPH to CPL.
CPL	1	27		
DECA	24	25	I	Decay-mode setting. Sets the decay mode (see the <a href="#">Decay Modes</a> section). Decay mode can be adjusted during operation.
DIR	20	21	I	Direction input. Logic level sets the direction of stepping; internal pull-down resistor.
DVDD	14	13	PWR	Internal regulator. Bypass to GND with a X5R or X7R, 0.47- $\mu$ F, 6.3-V ceramic capacitor.
ENABLE	18	19	I	Enable driver input. Logic high to enable device outputs; logic low to disable; internal pull-down resistor.
GND	12	10	PWR	Device ground. Connect to system ground.
M0	21	22	I	Microstepping mode-setting. Sets the step mode; tri-level pins; sets the step mode; internal pull-down resistor.
M1	22	23		
NC	—	11	—	No connect. No internal connection
		14		
		15		
		26		
PGND	6	4	PWR	Power ground. Connect to system ground.
	9	7		
RREF	16	17	I	Current-limit analog input. Connect a resistor to ground to set full-scale regulation current.

(1) I = input, O = output, PWR = power, OD = open-drain

**Pin Functions (continued)**

NAME	PIN NO.		TYPE <sup>(1)</sup>	DESCRIPTION
	HTSSOP	WQFN		
STEP	19	20	I	Step input. A rising edge causes the indexer to advance one step; internal pulldown resistor.
TRQ	23	24	I	Current-scaling control. Scales the output current; tri-level pin.
VCP	3	1	PWR	Charge pump output. Connect a X5R or X7R, 0.22- $\mu$ F, 16-V ceramic capacitor to VM.
VM	4	2	PWR	Power supply. Connect to motor supply voltage and bypass to GND with two 0.01- $\mu$ F ceramic capacitors (one for each pin) plus a bulk capacitor rated for VM.
	11	9		
nFAULT	15	16	OD	Fault indication. Pulled logic low with fault condition; open-drain output requires an external pullup resistor.
nSLEEP	17	18	I	Sleep mode input. Logic high to enable device; logic low to enter low-power sleep mode; internal pulldown resistor.

**6 Specifications**

**6.1 Absolute Maximum Ratings**

over operating free-air temperature range (unless otherwise noted)<sup>(1)</sup>

	MIN	MAX	UNIT
Power supply voltage (VM)	-0.3	40	V
Power supply voltage ramp rate (VM)	0	2	V/ $\mu$ s
Charge pump voltage (VCP, CPH)	-0.3	VM + 7	V
Charge pump negative switching pin (CPL)	-0.3	VM	V
Internal regulator voltage (DVDD)	-0.3	3.8	V
Internal regulator current output (DVDD)	0	1	mA
Internal regulator voltage (AVDD)	-0.3	5.7	V
Control pin voltage (STEP, DIR, ENABLE, nFAULT, M0, M1, DECAY, TRQ, nSLEEP)	-0.3	5.7	V
Open drain output current (nFAULT)	0	10	mA
Current limit input pin voltage (RREF)	-0.3	6.0	V
Continuous phase node pin voltage (AOUT1, AOUT2, BOUT1, BOUT2)	-1.0	VM + 1.0	V
Transient 100 ns phase node pin voltage (AOUT1, AOUT2, BOUT1, BOUT2)	-3.0	VM + 3.0	V
Peak drive current (AOUT1, AOUT2, BOUT1, BOUT2)	0	3	A
Operating junction temperature, T <sub>J</sub>	-40	150	°C
Storage temperature, T <sub>stg</sub>	-65	150	°C

(1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

**6.2 ESD Ratings**

		VALUE	UNIT
V <sub>(ESD)</sub>	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 <sup>(1)</sup>	V
		Charged-device model (CDM), per JEDEC specification JESD22-C101 <sup>(2)</sup>	

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

### 6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	MAX	UNIT
$V_{VM}$	Power supply voltage (VM)	8	37	V
$V_I$	Input voltage (DECAY, DIR, ENABLE, M0, M1, nSLEEP, STEP, TRQ)	0	5.3	V
$f_{PWM}$	Applied STEP signal (STEP)	0	100 <sup>(1)</sup>	kHz
$I_{DVDD}$	External load current (DVDD)	0	1 <sup>(2)</sup>	mA
$I_{FS}$	Motor full-scale current (xOUTx)	0	2 <sup>(2)</sup>	A
$I_{rms}$	Motor RMS current (xOUTx)	0	1.4 <sup>(2)</sup>	A
$T_A$	Operating ambient temperature	-40	125	°C

(1) STEP input can operate up to 500 kHz, but system bandwidth is limited by the motor load

(2) Power dissipation and thermal limits must be observed

### 6.4 Thermal Information

THERMAL METRIC <sup>(1)</sup>	DRV8886		UNIT	
	PWP (HTSSOP)	RHR (WQFN)		
	24 PINS	28 PINS		
$R_{\theta JA}$	Junction-to-ambient thermal resistance	33.8	33.2	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	18.0	23.1	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	7.7	12.2	°C/W
$\Psi_{JT}$	Junction-to-top characterization parameter	0.2	0.3	°C/W
$\Psi_{JB}$	Junction-to-board characterization parameter	7.8	12.0	°C/W
$R_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	1.3	3.3	°C/W

(1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.

## 6.5 Electrical Characteristics

 at  $T_A = -40$  to  $125^\circ\text{C}$ ,  $V_{VM} = 8$  to  $37$  V (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
<b>POWER SUPPLIES (VM, DVDD, AVDD)</b>						
V <sub>VM</sub>	VM operating voltage		8		37	V
I <sub>VM</sub>	VM operating supply current	ENABLE = 1, nSLEEP = 1, No motor load		5	8	mA
I <sub>VMQ</sub>	VM sleep mode supply current	nSLEEP = 0; T <sub>A</sub> = 25°C			20	μA
		nSLEEP = 0; T <sub>A</sub> = 125°C <sup>(1)</sup>			40	
t <sub>SLEEP</sub>	Sleep time	nSLEEP = 0 to sleep-mode		50	200	μs
t <sub>WAKE</sub>	Wake-up time	nSLEEP = 1 to output transition		0.85	1.5	ms
t <sub>ON</sub>	Turn-on time	VM > UVLO to output transition		0.85	1.5	ms
V <sub>DVDD</sub>	Internal regulator voltage	0- to 1-mA external load	2.9	3.3	3.6	V
V <sub>AVDD</sub>	Internal regulator voltage	No external load	4.5	5	5.5	V
<b>CHARGE PUMP (VCP, CPH, CPL)</b>						
V <sub>VCP</sub>	VCP operating voltage			VM + 5.5		V
<b>LOGIC-LEVEL INPUTS (STEP, DIR, ENABLE, nSLEEP, M1)</b>						
V <sub>IL</sub>	Input logic-low voltage		0		0.8	V
V <sub>IH</sub>	Input logic-high voltage		1.6		5.3	V
V <sub>HYS</sub>	Input logic hysteresis			200		mV
I <sub>IL</sub>	Input logic-low current	V <sub>IN</sub> = 0 V	-1		1	μA
I <sub>IH</sub>	Input logic-high current	V <sub>IN</sub> = 5 V			100	μA
R <sub>PD</sub>	Pulldown resistance	To GND		100		kΩ
t <sub>PD</sub> <sup>(1)</sup>	Propagation delay	STEP to current change			1.2	μs
<b>TRI-LEVEL INPUT (M0, TRQ)</b>						
V <sub>IL</sub>	Tri-level input logic low voltage		0		0.65	V
V <sub>IZ</sub>	Tri-level input Hi-Z voltage		0.95	1.1	1.25	V
V <sub>IH</sub>	Tri-level input logic high voltage		1.5		5.3	V
I <sub>IL</sub>	Tri-level input logic low current	V <sub>IN</sub> = 0 V	-90			μA
I <sub>IH</sub>	Tri-level input logic high current	V <sub>IN</sub> = 5 V			155	μA
R <sub>PD</sub>	Tri-level pulldown resistance	V <sub>IN</sub> = Hi-Z, to GND		65		kΩ
R <sub>PU</sub>	Tri-level pullup resistance	V <sub>IN</sub> = Hi-Z, to DVDD		130		kΩ
<b>QUAD-LEVEL INPUT (DECAY)</b>						
V <sub>I1</sub>	Quad-level input voltage 1	Can set with 1% 5 kΩ to GND	0		0.14	V
V <sub>I2</sub>	Quad-level input voltage 2	Can set with 1% 15 kΩ to GND	0.24		0.46	V
V <sub>I3</sub>	Quad-level input voltage 3	Can set with 1% 44.2 kΩ to GND	0.71		1.24	V
V <sub>I4</sub>	Quad-level input voltage 4	Can set with 1% 133 kΩ to GND	2.12		5.3	V
I <sub>O</sub>	Output current	To GND	17	22	27.25	μA
<b>CONTROL OUTPUTS (nFAULT)</b>						
V <sub>OL</sub>	Output logic-low voltage	I <sub>O</sub> = 1 mA, R <sub>PULLUP</sub> = 4.7 kΩ			0.5	V
I <sub>OH</sub>	Output logic-high leakage	V <sub>O</sub> = 5 V, R <sub>PULLUP</sub> = 4.7 kΩ	-1		1	μA

(1) Specified by design and characterization data

**Electrical Characteristics (continued)**

at  $T_A = -40$  to  $125^\circ\text{C}$ ,  $V_{VM} = 8$  to  $37$  V (unless otherwise noted)

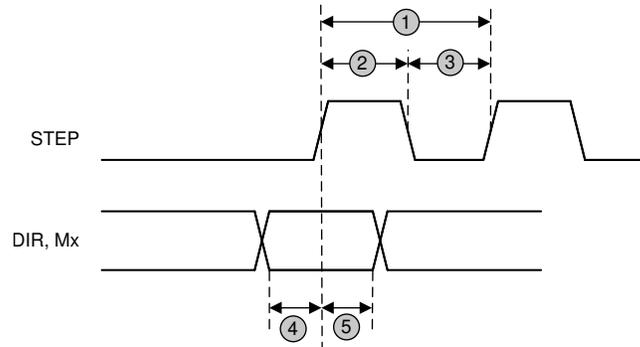
PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
<b>MOTOR DRIVER OUTPUTS (AOUT1, AOUT2, BOUT1, BOUT2)</b>						
$R_{DS(ON)}$	High-side FET on resistance	$V_M = 24$ V, $I = 1.4$ A, $T_A = 25^\circ\text{C}$		290	346	m $\Omega$
$R_{DS(ON)}$	Low-side FET on resistance	$V_M = 24$ V, $I = 1.4$ A, $T_A = 25^\circ\text{C}$		260	320	m $\Omega$
$t_{RISE}^{(1)}$	Output rise time			100		ns
$t_{FALL}^{(1)}$	Output fall time			100		ns
$t_{DEAD}^{(1)}$	Output dead time			200		ns
$V_d^{(1)}$	Body diode forward voltage	$I_{OUT} = 0.5$ A		0.7	1	V
<b>PWM CURRENT CONTROL (RREF)</b>						
$A_{RREF}$	RREF transimpedance gain		28.1	30	31.9	k $\Omega$
$V_{RREF}$	RREF voltage	RREF = 18 to 132 k $\Omega$	1.18	1.232	1.28	V
$t_{OFF}$	PWM off-time			20		$\mu\text{s}$
$C_{RREF}$	Equivalent capacitance on RREF				10	pF
$t_{BLANK}$	PWM blanking time	$I_{RREF} = 2.0$ A, 63% to 100% current setting		1.5		$\mu\text{s}$
		$I_{RREF} = 2.0$ A, 0% to 63% current setting		1		
$\Delta I_{TRIP}$	Current trip accuracy	$I_{RREF} = 1.5$ A, 10% to 20% current setting, 1% reference resistor	-15%		15%	
		$I_{RREF} = 1.5$ A, 20% to 63% current setting, 1% reference resistor	-10%		10%	
		$I_{RREF} = 1.5$ A, 71% to 100% current setting, 1% reference resistor	-6.25%		6.25%	
<b>PROTECTION CIRCUITS</b>						
$V_{UVLO}$	VM UVLO	VM falling, UVLO report	7		7.8	V
		VM rising, UVLO recovery	7.2		8	
$V_{UVLO,HYS}$	Undervoltage hysteresis	Rising to falling threshold		200		mV
$V_{CPUV}$	Charge pump undervoltage	VCP falling; CPUV report		$V_M + 2$		V
$I_{OCP}$	Overcurrent protection trip level	Current through any FET	3			A
$t_{OCP}^{(1)}$	Overcurrent deglitch time		1.3	1.9	2.8	$\mu\text{s}$
$t_{RETRY}$	Overcurrent retry time		1		1.6	ms
$T_{TSD}^{(1)}$	Thermal shutdown temperature	Die temperature $T_J$	150			$^\circ\text{C}$
$T_{HYS}^{(1)}$	Thermal shutdown hysteresis	Die temperature $T_J$		20		$^\circ\text{C}$

## 6.6 Indexer Timing Requirements

at  $T_A = -40$  to  $125^\circ\text{C}$ ,  $V_{VM} = 8$  to  $37\text{ V}$  (unless otherwise noted)

NO.			MIN	MAX	UNIT
1	$f_{\text{STEP}}^{(1)}$	Step frequency		500	kHz
2	$t_{\text{WH}}(\text{STEP})$	Pulse duration, STEP high	970		ns
3	$t_{\text{WL}}(\text{STEP})$	Pulse duration, STEP low	970		ns
4	$t_{\text{SU}}(\text{DIR}, \text{Mx})$	Setup time, DIR or USMx to STEP rising	200		ns
5	$t_{\text{H}}(\text{DIR}, \text{Mx})$	Hold time, DIR or USMx to STEP rising	200		ns

(1) STEP input can operate up to 500 kHz, but system bandwidth is limited by the motor load.



**Figure 1. Timing Diagram**

## 6.7 Typical Characteristics

Over recommended operating conditions (unless otherwise noted)

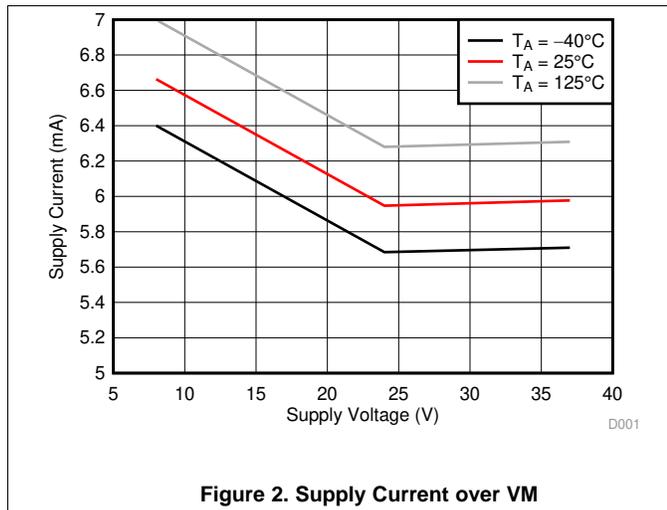


Figure 2. Supply Current over VM

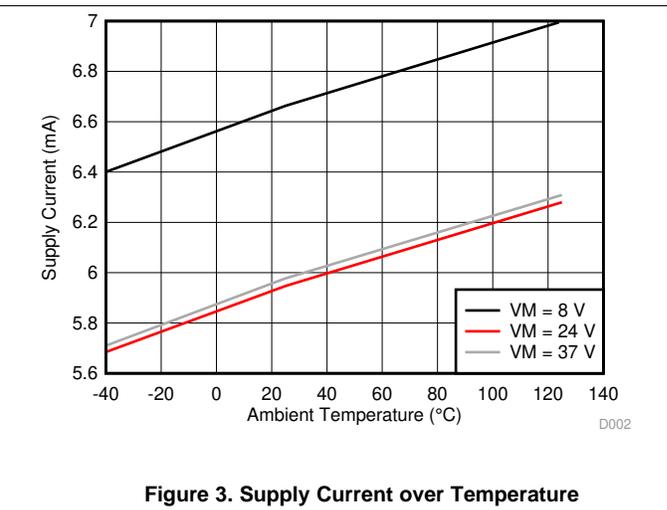


Figure 3. Supply Current over Temperature

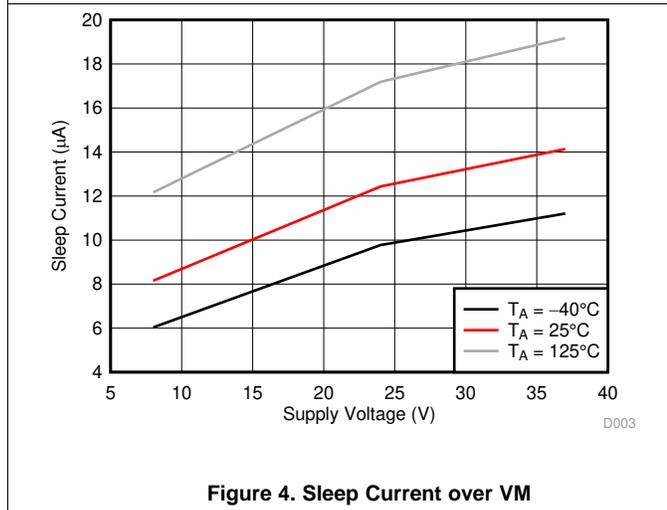


Figure 4. Sleep Current over VM

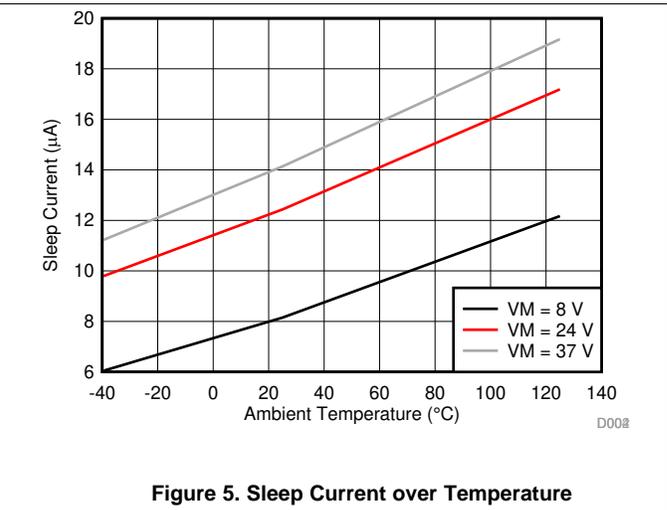


Figure 5. Sleep Current over Temperature

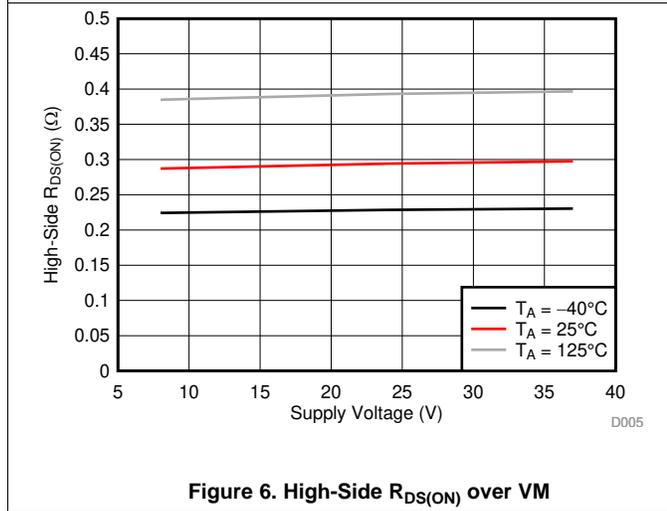


Figure 6. High-Side  $R_{DS(ON)}$  over VM

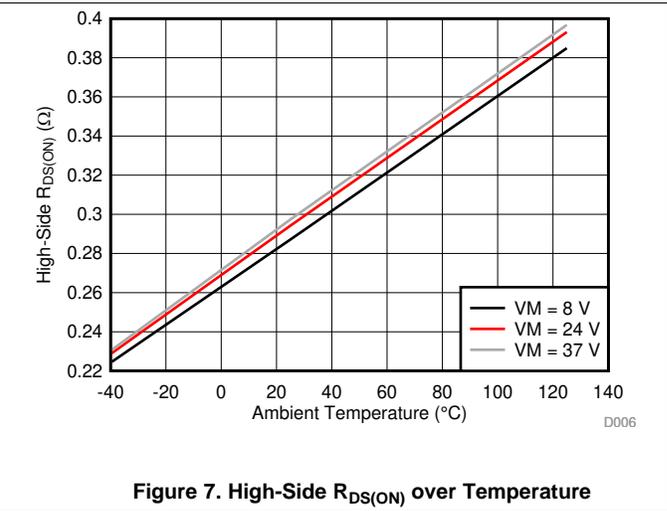
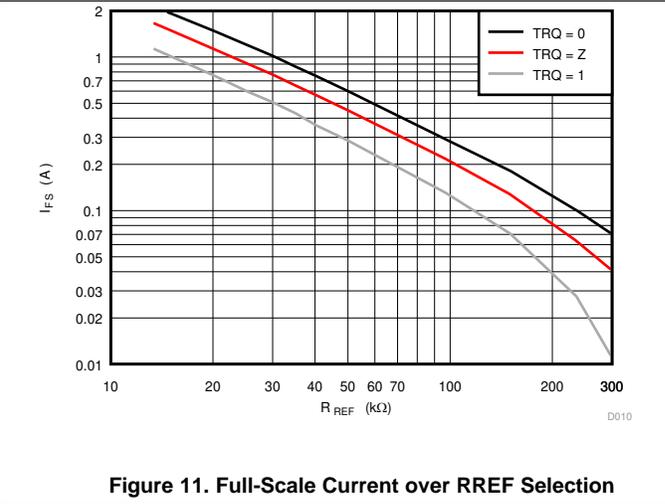
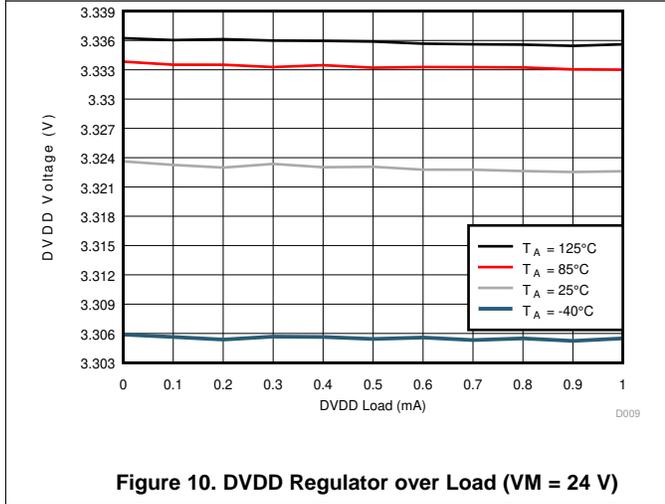
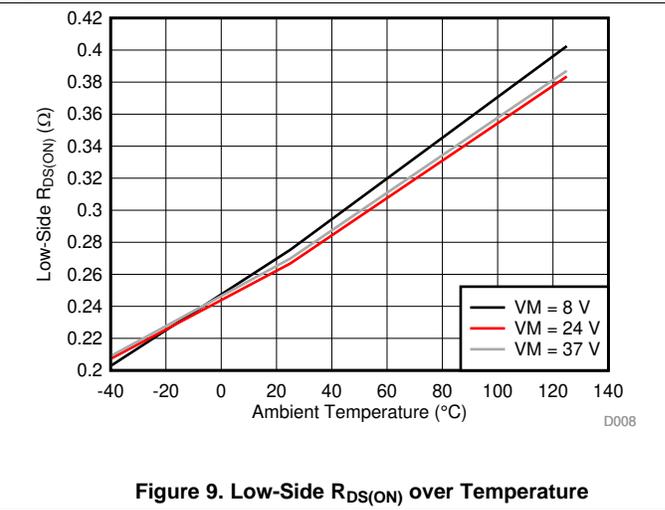
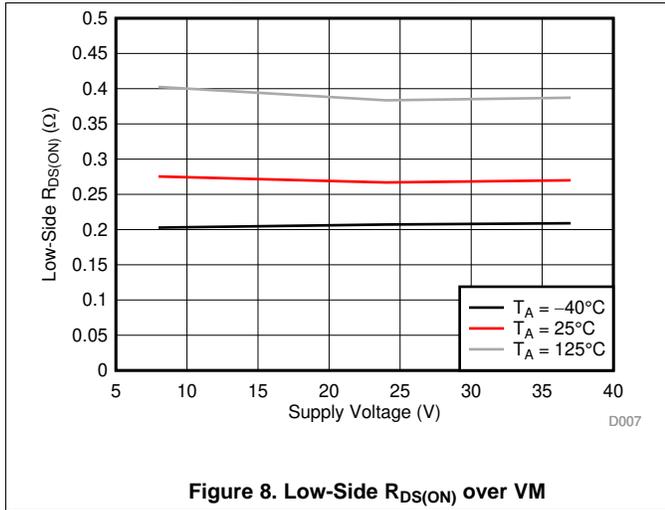


Figure 7. High-Side  $R_{DS(ON)}$  over Temperature

Typical Characteristics (continued)

Over recommended operating conditions (unless otherwise noted)



## 7 Detailed Description

### 7.1 Overview

The DRV8886 device is an integrated motor-driver solution for bipolar stepper motors. The device integrates two N-channel power MOSFET H-bridges, integrated current sense and regulation circuitry, and a microstepping indexer. The DRV8886 device can be powered with a supply voltage from 8 to 37 V and is capable of providing an output current up to 3-A peak, 2-A full-scale, or 1.4-A root mean square (rms). The actual full-scale and rms current depends on the ambient temperature, supply voltage, and PCB thermal capability.

The DRV8886 device uses an integrated current-sense architecture which eliminates the need for two external power sense resistors. This architecture removes the power dissipated in the sense resistors by using a current mirror approach and using the internal power MOSFETs for current sensing. The current regulation set point is adjusted with a standard low-power resistor connected to the RREF pin. This feature reduces external component cost, board PCB size, and system power consumption.

A simple STEP/DIR interface allows for an external controller to manage the direction and step rate of the stepper motor. The internal indexer can execute high-accuracy microstepping without requiring the external controller to manage the winding current level. The indexer is capable of full step, half step, and 1/4, 1/8, 1/16 microstepping. In addition to a standard half stepping mode, a non-circular half stepping mode is available for increased torque output at higher motor RPM.

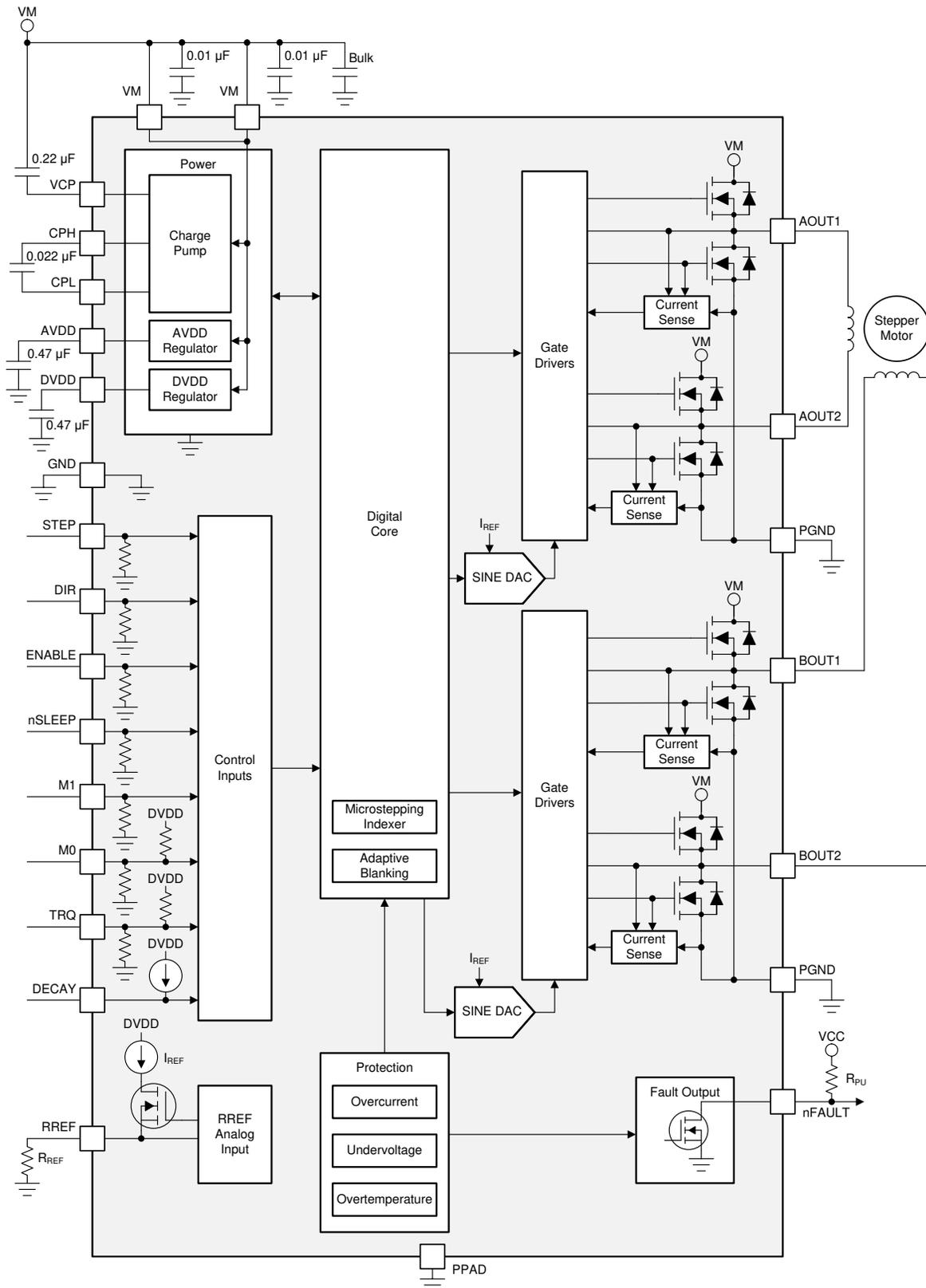
The current regulation is configurable between several decay modes. The decay mode can be selected as a fixed slow, slow-mixed, or mixed decay current regulation scheme. The slow-mixed decay mode uses slow decay on increasing steps and mixed decay on decreasing steps.

An adaptive blanking time feature automatically scales the minimum drive time with output current level. This feature helps alleviate zero-crossing distortion by limiting the drive time at low-current steps.

A torque DAC feature allows the controller to scale the output current without needing to scale the RREF reference resistor. The torque DAC is accessed using a digital input pin which allows the controller to save system power by decreasing the motor current consumption when high output torque is not required.

A low-power sleep mode is included which allows the system to save power when not actively driving the motor.

## 7.2 Functional Block Diagram



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### 7.3 Feature Description

Table 1 lists the recommended external components for the DRV8886 device.

**Table 1. DRV8886 External Components**

COMPONENT	PIN 1	PIN 2	RECOMMENDED
C <sub>VM1</sub>	VM	GND	Two X5R or X7R, 0.01-μF, VM-rated ceramic capacitors
C <sub>VM2</sub>	VM	GND	Bulk, VM-rated capacitor
C <sub>VCP</sub>	VCP	VM	X5R or X7R, 0.22-μF, 16-V ceramic capacitor
C <sub>SW</sub>	CPH	CPL	X5R or X7R, 0.022-μF, VM-rated ceramic capacitor
C <sub>AVDD</sub>	AVDD	GND	X5R or X7R, 0.47-μF, 6.3-V ceramic capacitor
C <sub>DVDD</sub>	DVDD	GND	X5R or X7R, 0.47-μF, 6.3-V ceramic capacitor
R <sub>nFAULT</sub>	VCC <sup>(1)</sup>	nFAULT	>4.7-kΩ resistor
R <sub>REF</sub>	RREF	GND	Resistor to limit chopping current must be installed. See the <a href="#">Typical Application</a> section for value selection.

(1) VCC is not a pin on the DRV8886 device, but a VCC supply voltage pullup is required for open-drain output nFAULT; nFAULT may be pulled up to DVDD

#### 7.3.1 Stepper Motor Driver Current Ratings

Stepper motor drivers can be classified using three different numbers to describe the output current: peak, rms, and full-scale.

##### 7.3.1.1 Peak Current Rating

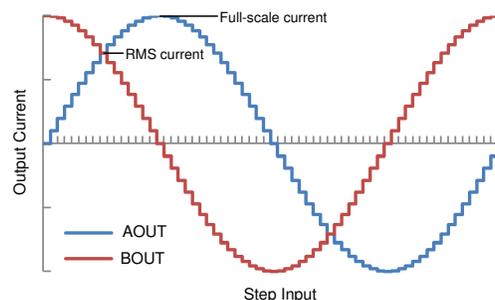
The peak current in a stepper driver is limited by the overcurrent protection trip threshold, I<sub>OCP</sub>. The peak current describes any transient duration current pulse, for example when charging capacitance, when the overall duty cycle is very low. In general the minimum value of I<sub>OCP</sub> specifies the peak current rating of the stepper motor driver. For the DRV8886 device, the peak current rating is 3 A per bridge.

##### 7.3.1.2 rms Current Rating

The rms (average) current is determined by the thermal considerations of the device. The rms current is calculated based on the R<sub>DS(ON)</sub>, rise and fall time, PWM frequency, device quiescent current, and package thermal performance in a typical system at 25°C. The actual operating rms current may be higher or lower depending on heatsinking and ambient temperature. For the DRV8886 device, the rms current rating is 1.4 A per bridge.

##### 7.3.1.3 Full-Scale Current Rating

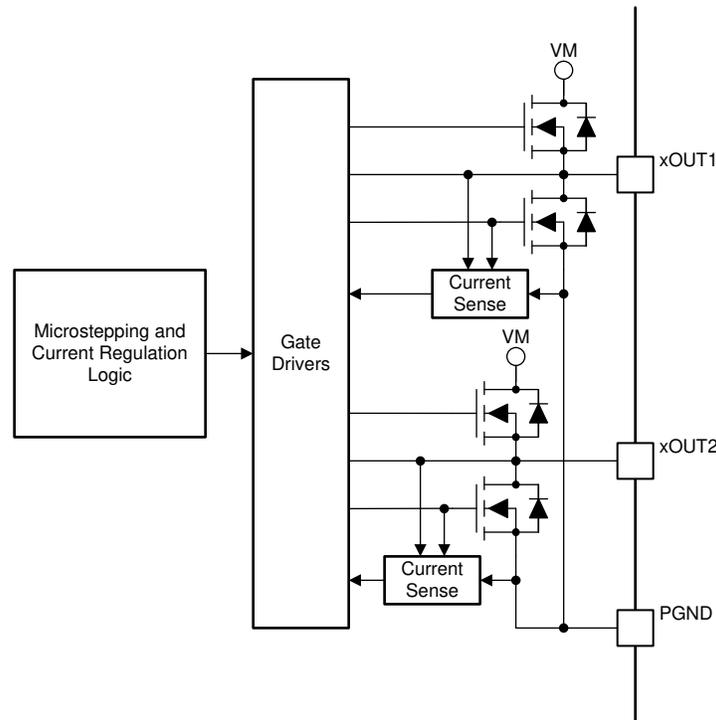
The full-scale current describes the top of the sinusoid current waveform while microstepping. Because the sinusoid amplitude is related to the rms current, the full-scale current is also determined by the thermal considerations of the device. The full-scale current rating is approximately  $\sqrt{2} \times I_{RMS}$ . The full-scale current is set by the RREF pin and the torque DAC when configuring the DRV8886 device, for details see the [Current Regulation](#) section. For the DRV8886 device, the full-scale current rating is 2 A per bridge.



**Figure 12. Full-Scale and rms Current**

### 7.3.2 PWM Motor Drivers

The DRV8886 device has drivers for two full H-bridges to drive the two windings of a bipolar stepper motor. Figure 13 shows a block diagram of the circuitry.



**Figure 13. PWM Motor Driver Block Diagram**

### 7.3.3 Microstepping Indexer

Built-in indexer logic in the DRV8886 device allows a number of different step modes. The M1 and M0 pins are used to configure the step mode as shown in Table 2.

**Table 2. Microstepping Settings**

M1	M0	STEP MODE
0	0	Full step (2-phase excitation) with 71% current
0	1	1/16 step
1	0	1/2 step
1	1	1/4 step
0	Z	1/8 step
1	Z	Non-circular 1/2 step

Table 3 shows the relative current and step directions for full-step through 1/16-step operation. The AOUT current is the sine of the electrical angle and the BOUT current is the cosine of the electrical angle. Positive current is defined as current flowing from the xOUT1 pin to the xOUT2 pin while driving.

At each rising edge of the STEP input the indexer travels to the next state in the table. The direction is shown with the DIR pin logic high. If the DIR pin is logic low, the sequence is reversed.

On power-up or when exiting sleep mode, keep the STEP pin logic low, otherwise the indexer advances one step.

**NOTE**

If the step mode is changed from full, 1/2, 1/4, 1/8, or 1/16 to full, 1/2, 1/4, 1/8, or 1/16 while stepping, the indexer advances to the next valid state for the new step mode setting at the rising edge of STEP. If the step mode is changed from or to noncircular 1/2 step the indexer goes immediately to the valid state for that mode.

The home state is an electrical angle of 45°. This state is entered after power-up, after exiting logic undervoltage lockout, or after exiting sleep mode. [Table 3](#) lists the home state in red.

**Table 3. Microstepping Relative Current Per Step (DIR = 1)**

FULL STEP	1/2 STEP	1/4 STEP	1/8 STEP	1/16 STEP	ELECTRICAL ANGLE (DEGREES)	AOUT CURRENT (% FULL-SCALE)	BOUT CURRENT (% FULL-SCALE)
	1	1	1	1	0.000°	0%	100%
				2	5.625°	10%	100%
			2	3	11.250°	20%	98%
				4	16.875°	29%	96%
		2	3	5	22.500°	38%	92%
				6	28.125°	47%	88%
			4	7	33.750°	56%	83%
				8	39.375°	63%	77%
1	2	3	5	9	45.000°	71%	71%
				10	50.625°	77%	63%
			6	11	56.250°	83%	56%
				12	61.875°	88%	47%
		4	7	13	67.500°	92%	38%
				14	73.125°	96%	29%
			8	15	78.750°	98%	20%
				16	84.375°	100%	10%
	3	5	9	17	90.000°	100%	0%
				18	95.625°	100%	-10%
			10	19	101.250°	98%	-20%
				20	106.875°	96%	-29%
		6	11	21	112.500°	92%	-38%
				22	118.125°	88%	-47%
			12	23	123.750°	83%	-56%
				24	129.375°	77%	-63%
2	4	7	13	25	135.000°	71%	-71%
				26	140.625°	63%	-77%
			14	27	146.250°	56%	-83%
				28	151.875°	47%	-88%
		8	15	29	157.500°	38%	-92%
				30	163.125°	29%	-96%
			16	31	168.750°	20%	-98%
				32	174.375°	10%	-100%
	5	9	17	33	180.000°	0%	-100%
				34	185.625°	-10%	-100%
			18	35	191.250°	-20%	-98%
				36	196.875°	-29%	-96%
		10	19	37	202.500°	-38%	-92%
				38	208.125°	-47%	-88%

**Table 3. Microstepping Relative Current Per Step (DIR = 1) (continued)**

FULL STEP	1/2 STEP	1/4 STEP	1/8 STEP	1/16 STEP	ELECTRICAL ANGLE (DEGREES)	AOUT CURRENT (% FULL-SCALE)	BOUT CURRENT (% FULL-SCALE)
			20	39	213.750°	-56%	-83%
				40	219.375°	-63%	-77%
3	6	11	21	41	225.000°	-71%	-71%
				42	230.625°	-77%	-63%
			22	43	236.250°	-83%	-56%
				44	241.875°	-88%	-47%
		12	23	45	247.500°	-92%	-38%
				46	253.125°	-96%	-29%
			24	47	258.750°	-98%	-20%
				48	264.375°	-100%	-10%
	7	13	25	49	270.000°	-100%	0%
				50	275.625°	-100%	10%
			26	51	281.250°	-98%	20%
				52	286.875°	-96%	29%
		14	27	53	292.500°	-92%	38%
				54	298.125°	-88%	47%
			28	55	303.750°	-83%	56%
				56	309.375°	-77%	63%
4	8	15	29	57	315.000°	-71%	71%
				58	320.625°	-63%	77%
			30	59	326.250°	-56%	83%
				60	331.875°	-47%	88%
		16	31	61	337.500°	-38%	92%
				62	343.125°	-29%	96%
			32	63	348.750°	-20%	98%
				64	354.375°	-10%	100%
	1	1	1	1	360.000°	0%	100%

Table 4 shows the noncircular 1/2–step operation. This stepping mode consumes more power than circular 1/2-step operation, but provides a higher torque at high motor rpm.

**Table 4. Non-Circular 1/2-Stepping Current**

NON-CIRCULAR 1/2-STEP	AOUT CURRENT (% FULL-SCALE)	BOUT CURRENT (% FULL-SCALE)	ELECTRICAL ANGLE (DEGREES)
1	0	100	0
2	100	100	45
3	100	0	90
4	100	-100	135
5	0	-100	180
6	-100	-100	225
7	-100	0	270
8	-100	100	315

### 7.3.4 Current Regulation

The current through the motor windings is regulated by an adjustable, fixed-off-time PWM current-regulation circuit. When an H-bridge is enabled, current rises through the winding at a rate dependent on the supply voltage, inductance of the winding, and the magnitude of the back EMF present. When the current hits the current regulation threshold, the bridge enters a decay mode for a fixed 20 μs, period of time to decrease the current. After the off time expires, the bridge is re-enabled, starting another PWM cycle.

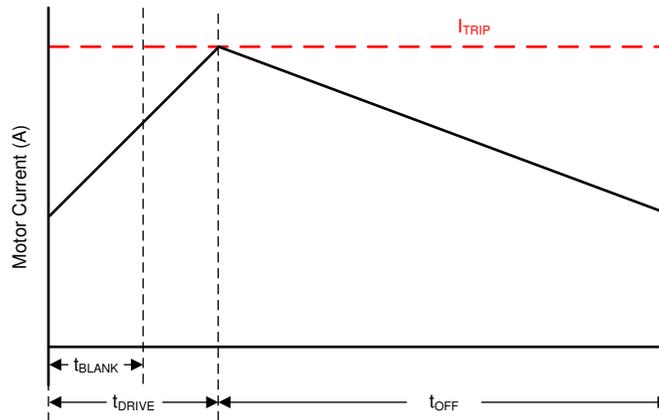


Figure 14. Current Chopping Waveform

The PWM regulation current is set by a comparator which monitors the voltage across the current sense MOSFETs in parallel with the low-side power MOSFETs. The current sense MOSFETs are biased with a reference current that is the output of a current-mode sine-weighted DAC whose full-scale reference current is set by the current through the RREF pin. An external resistor is placed from the RREF pin to GND to set the reference current. In addition, the TRQ pin can further scale the reference current.

Use Equation 1 to calculate the full-scale regulation current.

$$I_{FS} \text{ (A)} = \frac{A_{RREF} \text{ (k}\Omega\text{)}}{RREF \text{ (k}\Omega\text{)}} \times \text{TRQ (\%)} = \frac{30 \text{ (k}\Omega\text{)}}{RREF \text{ (k}\Omega\text{)}} \times \text{TRQ (\%)} \quad (1)$$

For example, if a 30-kΩ resistor is connected to the RREF pin, the full-scale regulation current is 1 A (TRQ at 100%).

The TRQ pin is the input to a DAC used to scale the output current. Table 5 lists the current scalar value for different inputs.

Table 5. Torque DAC Settings

TRQ	CURRENT SCALAR (TRQ)
0	100%
Z	75%
1	50%

### 7.3.5 Controlling RREF With an MCU DAC

In some cases, the full-scale output current may need to be changed between many different values, depending on motor speed and loading. The reference current of the RREF pin can be adjusted in the system by tying the RREF resistor to a DAC output instead of GND.

In this mode of operation, as the DAC voltage increases, the reference current decreases and therefore the full-scale regulation current decreases as well. For proper operation, the output of the DAC should not rise above  $V_{RREF}$ .

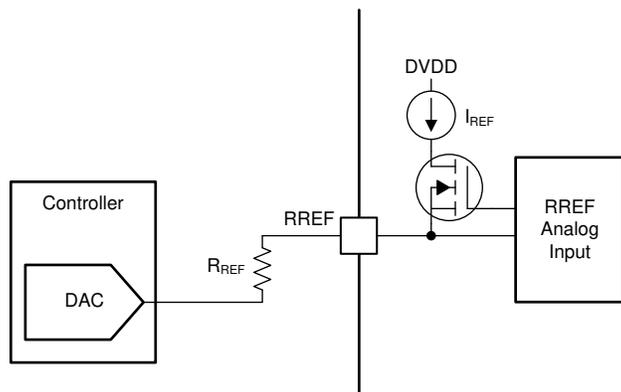


Figure 15. Controlling RREF With a DAC Resource

Use Equation 2 to calculate the full-scale regulation current as controlled by a controller DAC.

$$I_{FS} (A) = \frac{A_{RREF} (k\Omega) \times [V_{RREF} (V) - V_{DAC} (V)]}{V_{RREF} (V) \times RREF (k\Omega)} \times TRQ (\%) \tag{2}$$

For example, if a 20-kΩ resistor is connected from the RREF pin to the DAC, and the DAC outputs 0.74 V, the chopping current is 600 mA (TRQ at 100%)

The RREF pin can also be adjusted using a PWM signal and low-pass filter.

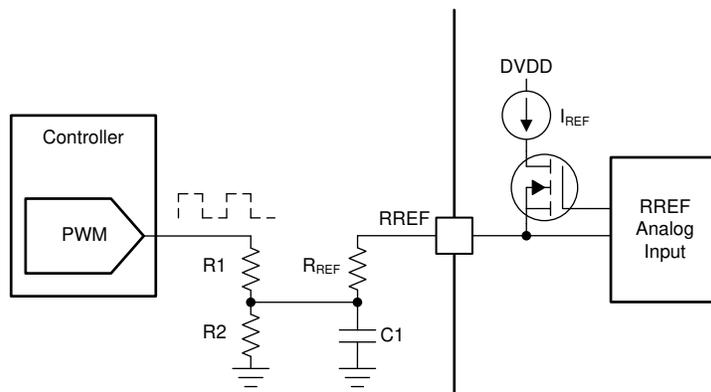


Figure 16. Controlling RREF With a PWM Resource

#### 7.3.5.1 Various Sources of Error

When performing a design error calculation, the different variables that contribute the most to the error must be considered. To do so, first consider the typical values extracted from DRV8885 data sheet which are listed in Table 6 with a 20-kΩ 1% resistor .

**Table 6. DRV8885 Data Sheet Values**

Parameter	Minimum	Typical	Maximum
A <sub>RREF</sub>	28100	30000	31900
V <sub>RREF</sub>	1.18	1.232	1.28
R <sub>REF</sub>	19800	20000	20200

Using and knowing the desired output current, the V<sub>DAC</sub> value can be obtained. For example, the DRV8885EVM, which has a 20-kΩ resistor for R<sub>REF</sub>, was selected to operate at a 1-A, 400mA, and 200 mA current. Table 7 lists the calculated V<sub>DAC</sub> values using typical A<sub>RREF</sub> and V<sub>RREF</sub> data sheet values

**Table 7. V<sub>DAC</sub> Calculation**

Parameter	Minimum	Typical	Maximum
I <sub>FS</sub>	1	0.4	0.2
A <sub>RREF</sub>	30 000	30 000	30 000
V <sub>RREF</sub>	1.232	1.232	1.232
R <sub>REF</sub>	20 000	20 000	20 000
V <sub>DAC</sub>	0.4107	0.9035	1.0677

Next, use Equation 3 and Equation 4 to calculate the worst case value for the minimum and maximum full scale current, respectively.

$$I_{FSmin} (A) = \frac{A_{RREFmin} (k\Omega) \times [V_{RREFmin} (V) - V_{DACmax} (V)]}{V_{RREFmin} (V) \times R_{REFmax} (k\Omega)} \times TRQ (\%) \quad (3)$$

$$I_{FSmax} (A) = \frac{A_{RREFmax} (k\Omega) \times [V_{RREFmax} (V) - V_{DACmin} (V)]}{V_{RREFmax} (V) \times R_{REFmin} (k\Omega)} \times TRQ (\%) \quad (4)$$

These two equations show that error contributions come from V<sub>DAC</sub>, A<sub>RREF</sub>, V<sub>RREF</sub>, and R<sub>REF</sub>. The next sections will show how these different error contributors, affect the overall I<sub>FS</sub> error and how they can be improved.

#### 7.3.5.1.1 V<sub>RREF</sub>, A<sub>RREF</sub>, and R<sub>REF</sub> Error

To observe how V<sub>RREF</sub>, A<sub>RREF</sub>, and R<sub>REF</sub> affect the I<sub>FS</sub> error, Equation 3 and Equation 4 are used with the data sheet values from earlier while V<sub>DAC</sub> voltage remains constant. Table 8, Table 9, and Table 10 list the results at different current levels (1 A, 400 mA, and 200 mA, respectively).

**Table 8. Worst Case Calculation—I<sub>FS</sub> Error at 1 A**

Parameter	Minimum	Typical	Maximum
V <sub>DAC</sub>	0.4107	0.4107	0.4107
A <sub>RREF</sub>	28100	30000	31900
V <sub>RREF</sub>	1.18	1.232	1.28
R <sub>REF</sub>	19800	20000	20200
I <sub>FS</sub> (mA)	906.95	1000	1094.21
Error (%)	-9.30		9.42

**Table 9. Worst Case Calculation—I<sub>FS</sub> Error at 400 mA**

Parameter	Minimum	Typical	Maximum
V <sub>DAC</sub>	0.9035	0.9035	0.9035
A <sub>RREF</sub>	28100	30000	31900
V <sub>RREF</sub>	1.18	1.232	1.28
R <sub>REF</sub>	19800	20000	20200
I <sub>FS</sub> (mA)	326.00	400	473.93
Error (%)	-18.50		18.48

**Table 10. Worst Case Calculation— $I_{FS}$  Error at 200 mA**

Parameter	Minimum	Typical	Maximum
$V_{DAC}$	1.0677	1.0677	1.0677
$A_{RREF}$	28100	30000	31900
$V_{RREF}$	1.18	1.232	1.28
$R_{REF}$	19800	20000	20200
$I_{FS}$ (mA)	135.35	200	267.18
Error (%)	-33.83		33.59

These tables show that as the  $I_{FS}$  current level decreases, the overall error percentage increases due to increasing offset error from the internal signal chain. It is worthy to clarify that the  $V_{RREF}$  and  $A_{RREF}$  values in these tables are data sheet values which represent the characterization data variation across a wide range of temperatures and voltages with additional margin. For information on how to further minimize this percentage of error based on targeted characterization data for  $V_{RREF}$  and  $A_{RREF}$ , see [Application-Specific Error Calculations](#).

### 7.3.5.1.2 $V_{DAC}$ Error

Using the same methodology along with [Equation 3](#) and [Equation 4](#), the  $V_{DAC}$  error contribution to  $I_{FS}$  can be shown. This is done by removing the error from  $V_{RREF}$ ,  $A_{RREF}$ , and  $R_{REF}$ . The following examples show the  $V_{DAC}$  error value with a 3% and 10% variation.

**Table 11. Worst Case Calculation— $V_{DAC}$  3% and 10%,  $I_{FS}$  Error at 1 A**

Parameter	Minimum	Typical	Maximum
<b>3% ERROR</b>			
$V_{DAC}$	0.3983	0.4107	0.423
$A_{RREF}$	30000	30000	30000
$V_{RREF}$	1.232	1.232	1.232
$R_{REF}$	20000	20000	20000
$I_{FS}$ (mA)	985.08	1000	1015.07
Error (%)	-1.50		1.50
<b>10% ERROR</b>			
$V_{DAC}$	0.3696	0.4107	0.4517
$A_{RREF}$	30000	30000	30000
$V_{RREF}$	1.232	1.232	1.232
$R_{REF}$	20000	20000	20000
$I_{FS}$ (mA)	950.08	1000	1050.07
Error (%)	-5.00		5.00

**Table 12. Worst Case Calculation— $V_{DAC}$  3% and 10%,  $I_{FS}$  Error at 400 mA**

Parameter	Minimum	Typical	Maximum
<b>3% ERROR</b>			
$V_{DAC}$	0.8764	0.9035	0.9306
$A_{RREF}$	30000	30000	31 900
$V_{RREF}$	1.232	1.232	1.232
$R_{REF}$	20000	20000	20000
$I_{FS}$ (mA)	367.18	400	433.17
Error (%)	-8.25		8.25
<b>10% ERROR</b>			
$V_{DAC}$	0.8131	0.9035	0.9938
$A_{RREF}$	30000	30000	30000

**Table 12. Worst Case Calculation— $V_{DAC}$  3% and 10%,  
 $I_{FS}$  Error at 400 mA (continued)**

Parameter	Minimum	Typical	Maximum
$V_{RREF}$	1.232	1.232	1.232
$R_{REF}$	20000	20000	20000
$I_{FS}$ (mA)	290.19	400	510.16
Error (%)	-27.48		27.48

**Table 13. Worst Case Calculation— $V_{DAC}$  3% and 10%,  
 $I_{FS}$  Error at 200 mA**

Parameter	Minimum	Typical	Maximum
<b>3% ERROR</b>			
$V_{DAC}$	1.0357	1.0677	1.0998
$A_{RREF}$	30000	30000	30000
$V_{RREF}$	1.232	1.232	1.232
$R_{REF}$	20000	20000	20000
$I_{FS}$ (mA)	161.22	200	239.20
Error (%)	-19.48		19.48
<b>10% ERROR</b>			
$V_{DAC}$	0.9610	1.0677	1.1745
$A_{RREF}$	30000	30000	30000
$V_{RREF}$	1.232	1.232	1.232
$R_{REF}$	20000	20000	20000
$I_{FS}$ (mA)	70.23	200	330.19
Error (%)	-64.92		64.92

These tables show that as the variation in  $V_{DAC}$  increases, the error percentage increases. Also, for very low currents, the error percentage increases greatly because of the  $V_{DAC}$  proximity to the  $V_{RREF}$  voltage.

### 7.3.5.2 Application-Specific Error Calculations

As described in the previous analysis, it is possible to obtain a tighter error calculations by using values for  $V_{RREF}$  and  $A_{RREF}$  for the specific application use case. The data sheet parameters represent limits based on design and characterization data across a wide range of temperatures and voltage with additional margin. For the following example, the operational voltage is limited to  $V_{VM} = 24$  V, a common operating point for the DRV8884, DRV8885, DRV8886, and DRV8886AT.

Considering this use case, [Table 14](#) provides updated values for  $V_{RREF}$  and  $A_{RREF}$ .

**Table 14. Values For DRV8885  $V_{VM} = 24$ -V**

Parameter	Minimum	Typical	Maximum
$A_{RREF}$	28800	30000	31200
$V_{RREF}$	1.207	1.232	1.257
$R_{REF}$	19800	20000	20200

Using values above and maintaining  $V_{DAC}$  constant, the error percentage is reduced as shown in the following tables.

**Table 15.  $I_{FS}$  Error at 1 A,  $V_{DAC}$  Fixed and Application Values**

Parameter	Minimum	Typical	Maximum
$V_{DAC}$	0.4107	0.4107	0.4107
$A_{RREF}$	28800	30000	31200
$V_{RREF}$	1.207	1.232	1.257
$R_{REF}$	19800	20000	20200

**Table 15.  $I_{FS}$  Error at 1 A,  $V_{DAC}$  Fixed and Application Values (continued)**

Parameter	Minimum	Typical	Maximum
$I_{FS}$ (mA)	940.79	1000	1060.8
Error (%)	-5.93		6.07

**Table 16.  $I_{FS}$  Error at 400 mA,  $V_{DAC}$  Fixed and Application Values**

Parameter	Minimum	Typical	Maximum
$V_{DAC}$	0.9035	0.9035	0.9035
$A_{RREF}$	28800	30000	31200
$V_{RREF}$	1.207	1.232	1.257
$R_{REF}$	19800	20000	20200
$I_{FS}$ (mA)	358.54	400	443.18
Error (%)	-10.4		10.75

**Table 17.  $I_{FS}$  Error at 200 mA,  $V_{DAC}$  Fixed and Application Values**

Parameter	Minimum	Typical	Maximum
$V_{DAC}$	1.0677	1.0677	1.0677
$A_{RREF}$	28800	30000	31200
$V_{RREF}$	1.207	1.232	1.257
$R_{REF}$	19800	20000	20200
$I_{FS}$ (mA)	164.51	200	267.26
Error (%)	-17.83		18.51

By keeping  $V_{DAC}$  value fixed or close to be fixed, yields much less error variation. The same calculation can be made using a  $V_{DAC}$  value with a  $\pm 3\%$  variation to compare error percentage difference as shown in the following tables.

**Table 18.  $V_{DAC}$  3%,  $V_{RREF}$  and  $A_{RREF}$  for 24-V Application at 1 A**

Parameter	Minimum	Typical	Maximum
$V_{DAC}$	0.3983	0.4107	0.4230
$A_{RREF}$	28800	30000	31200
$V_{RREF}$	1.207	1.232	1.257
$R_{REF}$	19800	20000	20200
$I_{FS}$ (mA)	926.09	1000	1076.39
Error (%)	-7.4		7.63

**Table 19.  $V_{DAC}$  3%,  $V_{RREF}$  and  $A_{RREF}$  for 24-V Application at 400 mA**

Parameter	Minimum	Typical	Maximum
$V_{DAC}$	0.8764	0.9035	0.9306
$A_{RREF}$	28800	30000	31200
$V_{RREF}$	1.207	1.232	1.257
$R_{REF}$	19800	20000	20200
$I_{FS}$ (mA)	326.52	400	477.16
Error (%)	-18.41		19.24

**Table 20.  $V_{DAC}$  3%,  $V_{RREF}$  and  $A_{RREF}$  for 24-V Application at 200 mA**

Parameter	Minimum	Typical	Maximum
$V_{DAC}$	1.0357	1.0677	1.0998
$A_{RREF}$	28800	30000	31200
$V_{RREF}$	1.207	1.232	1.257
$R_{REF}$	19800	20000	20200
$I_{FS}$ (mA)	126.67	200	277.42
Error (%)	-36.73		38.56

Table 18, Table 19, and Table 20 show values closer to the typical values for both  $V_{DAC}$ ,  $A_{RREF}$ , and  $V_{RREF}$ . From all these calculations, the error percentages for the 200 mA current are higher because at those very low values, the minimum change greatly affects the full current equation. One method to improve the low-value current accuracy is to use a combination of the MCU DAC and TRQ pin. This method can help improve the error by reducing the need to use only the DAC voltage to achieve the low full-scale current. An example of this method is to achieve 200 mA using the 400 mA DAC setting and the 50% TRQ setting.

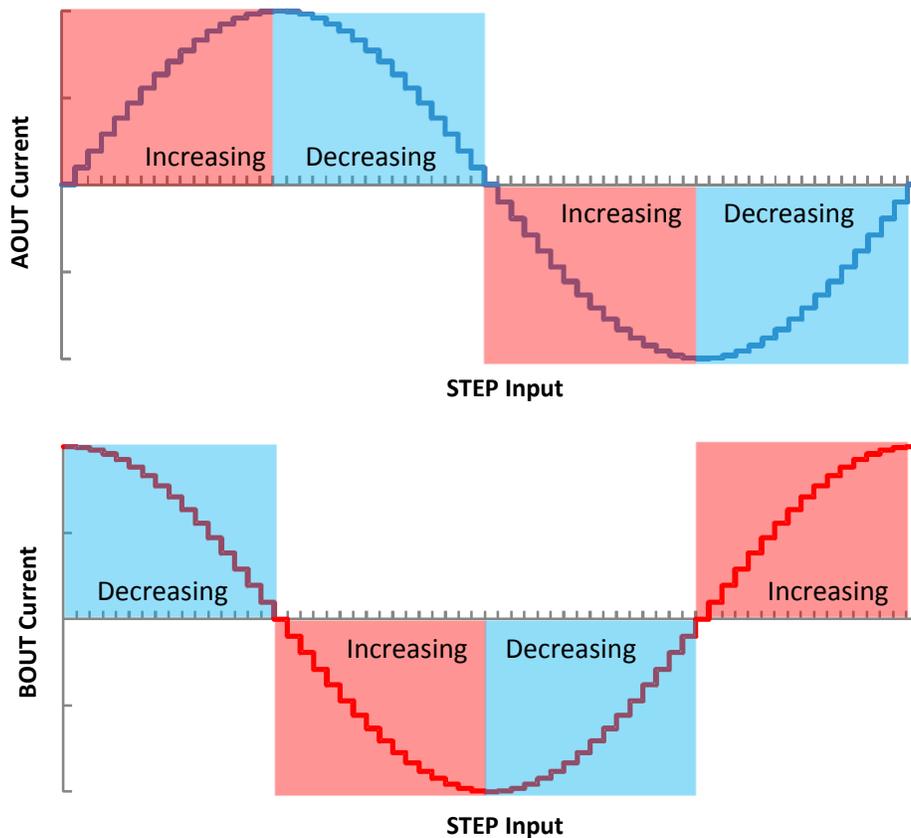
### 7.3.6 Decay Modes

The DRV8886 decay mode is selected by setting the quad-level DECAY pin to the voltage range listed in Table 21. The decay mode setting can be modified during device operation.

**Table 21. Decay Mode Settings**

DECAY	INCREASING STEPS	DECREASING STEPS
100 mV Can be tied to ground	Slow decay	Mixed decay: 30% fast
300 mV, 15 kΩ to GND	Mixed decay: 30% fast	Mixed decay: 30% fast
1 V, 45 kΩ to GND	Mixed decay: 60% fast	Mixed decay: 60% fast
2.9 V Can be tied to DVDD	Slow decay	Slow decay

Figure 17 defines increasing and decreasing current. For the slow-mixed decay mode, the decay mode is set as slow during increasing current steps and mixed decay during decreasing current steps. In full step mode the decreasing steps decay mode is always used. In noncircular 1/2-step mode the increasing step decay mode is used after a level transition (0% to 100% and 0% to -100%). When the level transition is to a similar level (100% to 100% and -100% to -100%), the decreasing step decay mode is used.



**Figure 17. Definition of Increasing and Decreasing Steps**

7.3.6.1 Mode 1: Slow Decay for Increasing Current, Mixed Decay for Decreasing Current

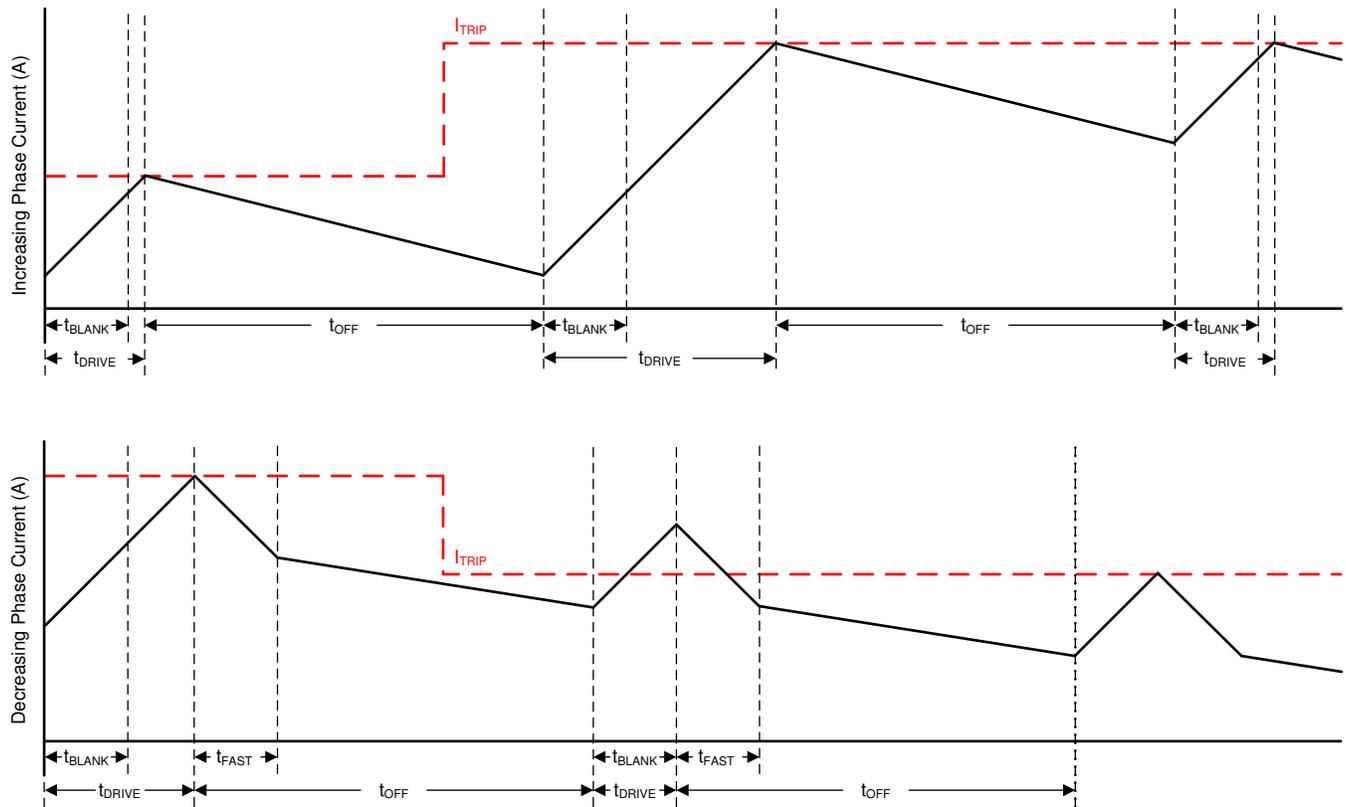
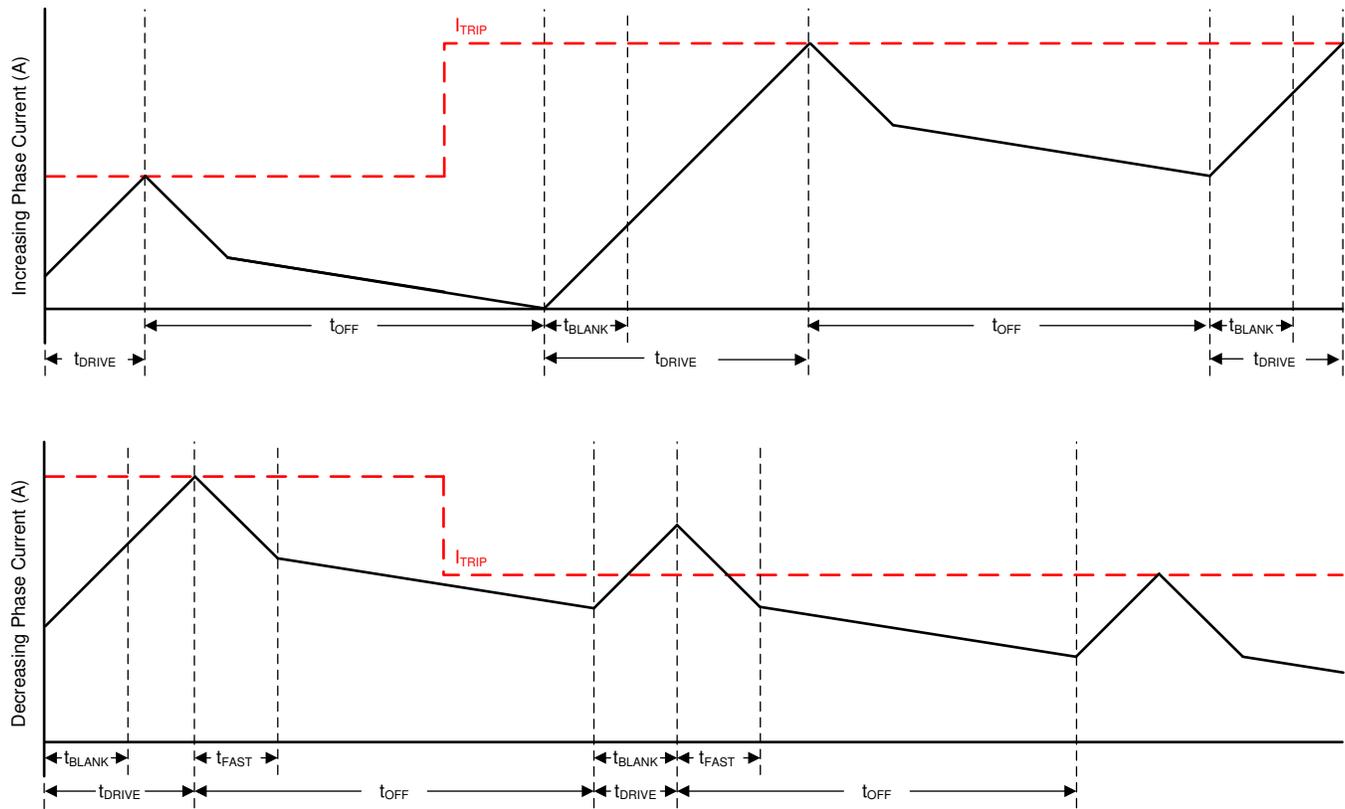


Figure 18. Slow-Mixed Decay Mode

Mixed decay begins as fast decay for a time, followed by slow decay for the remainder of the  $t_{OFF}$  time. In this mode, mixed decay only occurs during decreasing current. Slow decay is used for increasing current.

This mode exhibits the same current ripple as slow decay for increasing current because for increasing current, only slow decay is used. For decreasing current, the ripple is larger than slow decay, but smaller than fast decay. On decreasing current steps, mixed decay will settle to the new  $I_{TRIP}$  level faster than slow decay.

### 7.3.6.2 Mode 2: Mixed Decay for Increasing and Decreasing Current



**Figure 19. Mixed-Mixed Decay Mode**

Mixed decay begins as fast decay for a time, followed by slow decay for the remainder of  $t_{OFF}$ . In this mode, mixed decay occurs for both increasing and decreasing current steps.

This mode exhibits ripple larger than slow decay, but smaller than fast decay. On decreasing current steps, mixed decay settles to the new  $I_{TRIP}$  level faster than slow decay.

In cases where current is held for a long time (no input in the STEP pin) or at very low stepping speeds, slow decay may not properly regulate current because no back-EMF is present across the motor windings. In this state, motor current can rise very quickly, and requires an excessively large off-time. Increasing or decreasing mixed decay mode allows the current level to stay in regulation when no back-EMF is present across the motor windings.

7.3.6.3 Mode 3: Slow Decay for Increasing and Decreasing Current

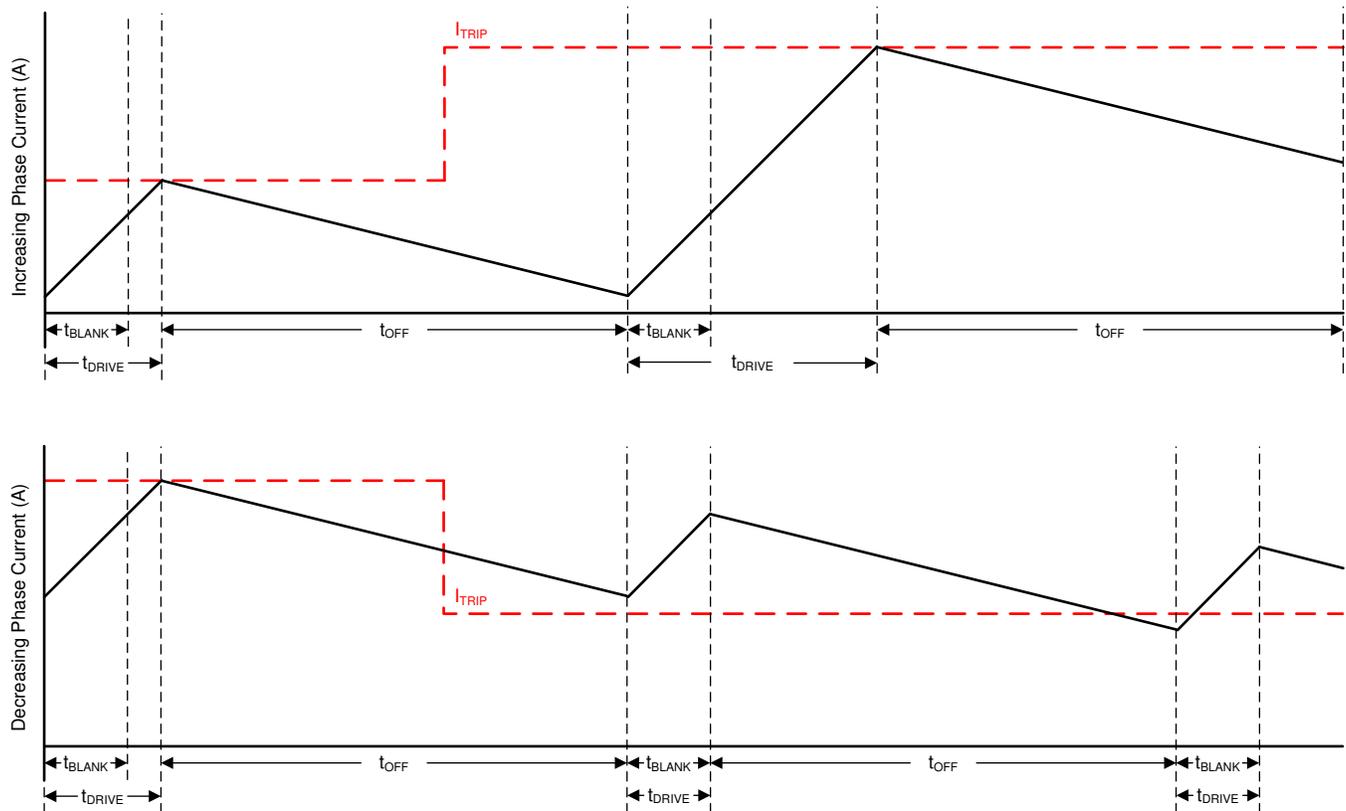


Figure 20. Slow-Slow Decay Mode

During slow decay, both of the low-side MOSFETs of the H-bridge are turned on, allowing the current to be recirculated.

Slow decay exhibits the least current ripple of the decay modes for a given  $t_{OFF}$ . However, on decreasing current steps, slow decay takes a long time to settle to the new  $I_{TRIP}$  level because the current decreases very slowly.

### 7.3.7 Blanking Time

After the current is enabled in an H-bridge, the current sense comparator is ignored for a period of time ( $t_{\text{BLANK}}$ ) before enabling the current-sense circuitry. The blanking time also sets the minimum drive time of the PWM. [Table 22](#) shows the blanking time based on the sine table index and the torque DAC setting. The torque DAC index is not the same as one step as given in [Table 3](#).

**Table 22. Adaptive Blanking Time over Torque DAC and Microsteps**

$t_{\text{blank}} = 1.5 \mu\text{s}$	$t_{\text{blank}} = 1 \mu\text{s}$
--------------------------------------	------------------------------------

SINE INDEX	TORQUE DAC (TRQ)		
	100%	75%	50%
16	100%	75%	50%
15	98%	73.5	49%
14	96%	72%	48%
13	92%	69%	46%
12	88%	66%	44%
11	83%	62.3%	41.5%
10	77%	57.8%	38.5%
9	71%	53.3%	35.5%
8	63%	47.3%	31.5%
7	56%	42%	28%
6	47%	35.3	23.5%
5	38%	28.5	19%
4	29%	21.8%	14.5%
3	20%	15%	10%
2	10%	7.5%	5%
1	0%	0%	0%

### 7.3.8 Charge Pump

A charge pump is integrated to supply a high-side N-channel MOSFET gate-drive voltage. The charge pump requires a capacitor between the VM and VCP pins to act as the storage capacitor. Additionally a ceramic capacitor is required between the CPH and CPL pins to act as the flying capacitor.

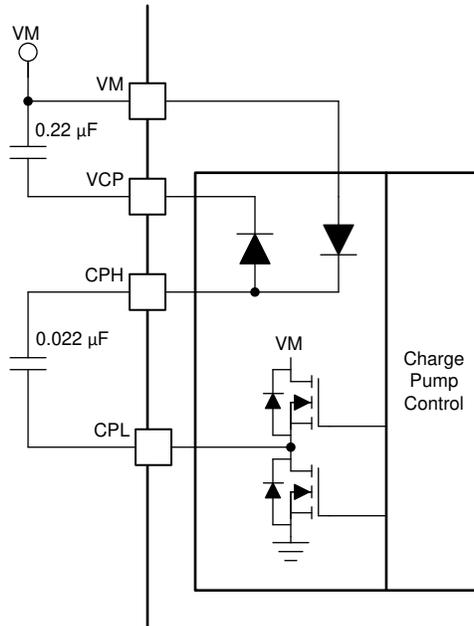


Figure 21. Charge Pump Block Diagram

### 7.3.9 Linear Voltage Regulators

An linear voltage regulator is integrated into the DRV8886 device. The DVDD regulator can be used to provide a reference voltage. For proper operation, bypass the DVDD pin to GND using a ceramic capacitor.

The DVDD output is nominally 3.3 V. When the DVDD LDO current load exceeds 1 mA, the output voltage drops significantly.

The AVDD pin also requires a bypass capacitor to GND. This LDO is for DRV8886 internal use only.

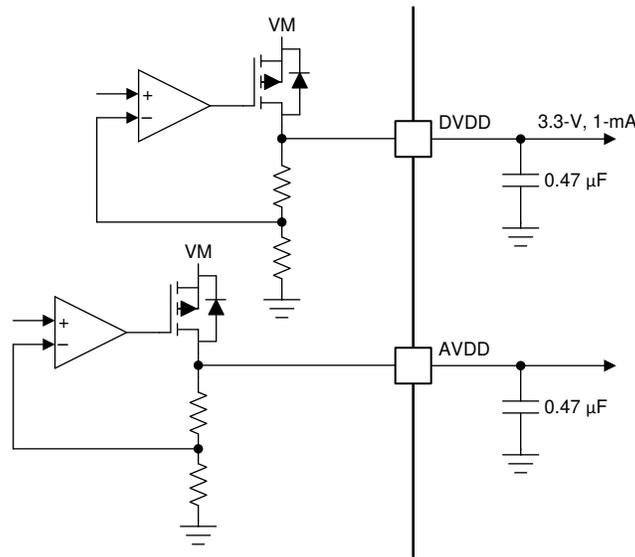


Figure 22. Linear Voltage Regulator Block Diagram

If a digital input must be tied permanently high (that is, Mx, DECAY or TRQ), tying the input to the DVDD pin instead of an external regulator is preferred. This method saves power when the VM pin is not applied or in sleep mode: the DVDD regulator is disabled and current does not flow through the input pulldown resistors. For reference, logic level inputs have a typical pulldown of 100 kΩ, and tri-level inputs have a typical pulldown of 60 kΩ.

### 7.3.10 Logic and Multi-Level Pin Diagrams

Figure 23 shows the input structure for the logic-level pins STEP, DIR, ENABLE, nSLEEP, and M1.

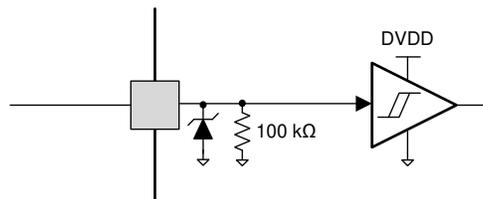


Figure 23. Logic-Level Input Pin Diagram

The tri-level logic pins, M0 and TRQ, have the structure shown in Figure 24.

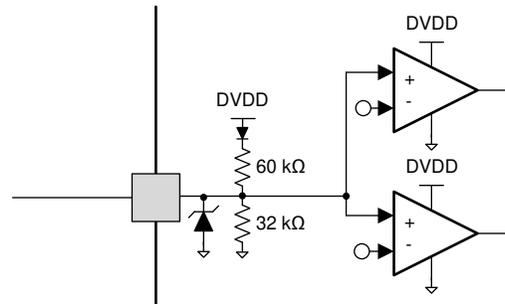


Figure 24. Tri-Level Input Pin Diagram

The quad-level logic pin, DECAY, has the structure shown in Figure 25.

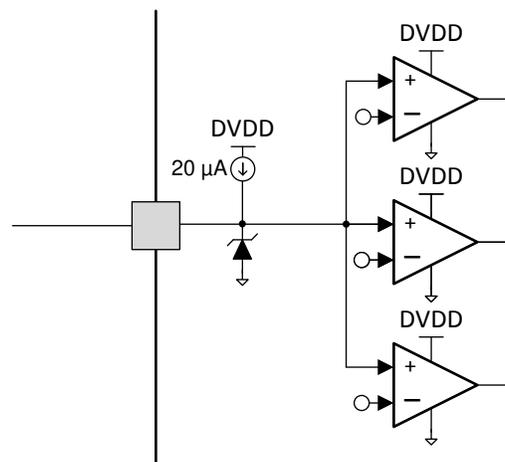


Figure 25. Quad-Level Input Pin Diagram

### 7.3.11 Protection Circuits

The DRV8886 device is fully protected against supply undervoltage, charge pump undervoltage, output overcurrent, and device overtemperature events.

#### 7.3.11.1 VM Undervoltage Lockout (UVLO)

If at any time the voltage on the VM pin falls below the VM undervoltage-lockout threshold voltage ( $V_{UVLO}$ ), all MOSFETs in the H-bridge are disabled, the charge pump is disabled, the logic is reset, and the nFAULT pin is driven low. Operation resumes when the VM voltage rises above the  $V_{UVLO}$  threshold. The nFAULT pin is released after operation resumes. Decreasing the VM voltage below this undervoltage threshold resets the indexer position.

#### 7.3.11.2 VCP Undervoltage Lockout (CPUV)

If at any time the voltage on the VCP pin falls below the charge-pump undervoltage-lockout threshold voltage ( $V_{CPUV}$ ), all MOSFETs in the H-bridge are disabled and the nFAULT pin is driven low. Operation resumes when the VCP voltage rises above the  $V_{CPUV}$  threshold. The nFAULT pin is released after operation resumes.

#### 7.3.11.3 Overcurrent Protection (OCP)

An analog current-limit circuit on each MOSFET limits the current through the MOSFET by removing the gate drive. If this analog current limit persists for longer than  $t_{OCP}$ , all MOSFETs in the H-bridge are disabled and the nFAULT pin is driven low.

The driver is re-enabled after the OCP retry period ( $t_{RETRY}$ ) has passed. The nFAULT pin becomes high again at after the retry time. If the fault condition is still present, the cycle repeats. If the fault is no longer present, normal operation resumes and nFAULT remains deasserted.

### 7.3.11.4 Thermal Shutdown (TSD)

If the die temperature exceeds  $T_{TSD}$  level, all MOSFETs in the H-bridge are disabled and the nFAULT pin is driven low. When the die temperature falls below the  $T_{TSD}$  level, operation automatically resumes. The nFAULT pin is released after operation resumes.

**Table 23. Fault Condition Summary**

FAULT	CONDITION	ERROR REPORT	H-BRIDGE	CHARGE PUMP	INDEXER	DVDD	AVDD	RECOVERY
VM undervoltage (UVLO)	$VM < V_{UVLO}$ (max 7.8 V)	nFAULT	Disabled	Disabled	Disabled	Operating	Disabled	$VM > V_{UVLO}$ (max 8 V)
VCP undervoltage (CPUV)	$VCP < V_{CPUV}$ (typ VM + 2 V)	nFAULT	Disabled	Operating	Operating	Operating	Operating	$VCP > V_{CPUV}$ (typ VM + 2.7 V)
Overcurrent (OCP)	$I_{OUT} > I_{OCP}$ (min 3 A)	nFAULT	Disabled	Operating	Operating	Operating	Operating	$t_{RETRY}$
Thermal shutdown (TSD)	$T_J > T_{TSD}$ (min 150°C)	nFAULT	Disabled	Operating	Operating	Operating	Operating	$T_J < T_{TSD} - T_{HYS}$ ( $T_{HYS}$ typ 20°C)

## 7.4 Device Functional Modes

The DRV8886 device is active unless the nSLEEP pin is brought logic low. In sleep mode the charge pump is disabled, the H-bridge MOSFETs are disabled Hi-Z, and the regulators are disabled.

### NOTE

The  $t_{SLEEP}$  time must elapse after a falling edge on the nSLEEP pin before the device is in sleep mode. The DRV8886 device is brought out of sleep mode automatically if nSLEEP is brought logic high.

The  $t_{WAKE}$  time must elapse before the outputs change state after wake-up.

TI recommends to keep the STEP pin logic low when coming out of nSLEEP or when applying power.

If the ENABLE pin is brought logic low, the H-bridge outputs are disabled, but the internal logic is still active. A rising edge on STEP advances the indexer, but the outputs do not change state until the ENABLE pin is asserted.

Table 24 lists a summary of the functional modes.

**Table 24. Functional Modes Summary**

CONDITION		H-BRIDGE	CHARGE PUMP	INDEXER	DVDD	AVDD
Operating	$8\text{ V} < VM < 40\text{ V}$ nSLEEP pin = 1 ENABLE pin = 1	Operating	Operating	Operating	Operating	Operating
Disabled	$8\text{ V} < VM < 40\text{ V}$ nSLEEP pin = 1 ENABLE pin = 0	Disabled	Operating	Operating	Operating	Operating
Sleep mode	$8\text{ V} < VM < 40\text{ V}$ nSLEEP pin = 0	Disabled	Disabled	Disabled	Disabled	Disabled
Fault encountered	VM undervoltage (UVLO)	Disabled	Disabled	Disabled	Operating	Disabled
	VCP undervoltage (CPUV)	Disabled	Operating	Operating	Operating	Operating
	Overcurrent (OCP)	Disabled	Operating	Operating	Operating	Operating
	Thermal Shutdown (TSD)	Disabled	Operating	Operating	Operating	Operating

## 8 Application and Implementation

### NOTE

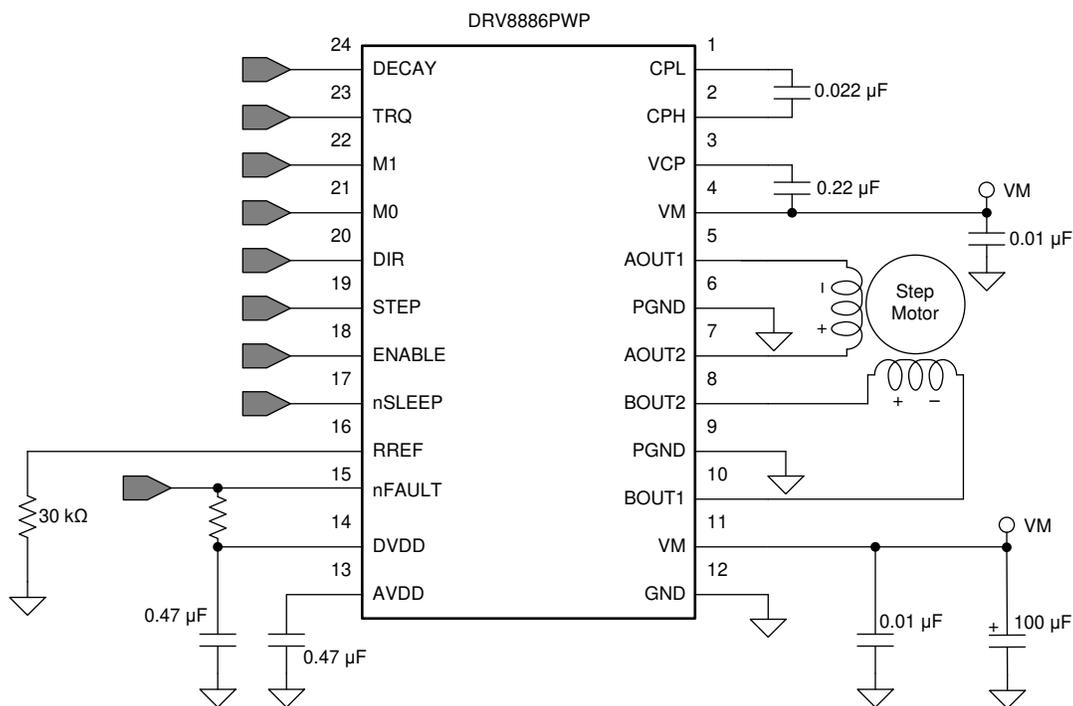
Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

### 8.1 Application Information

The DRV8886 device is used in bipolar stepper control.

### 8.2 Typical Application

The following design procedure can be used to configure the DRV8886 device.



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Figure 26. Typical Application Schematic

#### 8.2.1 Design Requirements

Table 25 lists the design input parameters for system design.

Table 25. Design Parameters

DESIGN PARAMETER	REFERENCE	EXAMPLE VALUE
Supply voltage	VM	24 V
Motor winding resistance	$R_L$	2.6 $\Omega$ /phase
Motor winding inductance	$L_L$	1.4 mH/phase
Motor full step angle	$\theta_{step}$	1.8°/step
Target microstepping level	$n_m$	1/8 step
Target motor speed	$v$	120 rpm
Target full-scale current	$I_{FS}$	2 A

## 8.2.2 Detailed Design Procedure

### 8.2.2.1 Stepper Motor Speed

The first step in configuring the DRV8886 device requires the desired motor speed and microstepping level. If the target application requires a constant speed, then a square wave with frequency  $f_{\text{step}}$  must be applied to the STEP pin.

If the target motor speed is too high, the motor does not spin. Make sure that the motor can support the target speed.

Use Equation 5 to calculate  $f_{\text{step}}$  for a desired motor speed ( $v$ ), microstepping level ( $n_m$ ), and motor full step angle ( $\theta_{\text{step}}$ ).

$$f_{\text{step}} \text{ (steps / s)} = \frac{v \text{ (rpm)} \times 360 \text{ (}^\circ \text{ / rot)}}{\theta_{\text{step}} \text{ (}^\circ \text{ / step)} \times n_m \text{ (steps / microstep)} \times 60 \text{ (s / min)}} \quad (5)$$

The value of  $\theta_{\text{step}}$  can be found in the stepper motor data sheet, or written on the motor.

For the DRV8886 device, the microstepping level is set by the Mx pins and can be any of the settings listed in Table 26. Higher microstepping results in smoother motor motion and less audible noise, but increases switching losses and requires a higher  $f_{\text{step}}$  to achieve the same motor speed.

**Table 26. Microstepping Indexer Settings**

M1	M0	STEP MODE
0	0	Full step (2-phase excitation) with 71% current
0	1	1/16 step
1	0	1/2 step
1	1	1/4 step
0	Z	1/8 step
1	Z	Non-circular 1/2 step

For example, the motor is 1.8°/step for a target of 120 rpm at 1/8 microstep mode.

$$f_{\text{step}} \text{ (steps / s)} = \frac{120 \text{ rpm} \times 360^\circ \text{ / rot}}{1.8^\circ \text{ / step} \times 1/8 \text{ steps / microstep} \times 60 \text{ s / min}} = 3.2 \text{ kHz} \quad (6)$$

### 8.2.2.2 Current Regulation

In a stepper motor, the full-scale current ( $I_{\text{FS}}$ ) is the maximum current driven through either winding. This quantity depends on the RREF resistor and the TRQ setting. During stepping,  $I_{\text{FS}}$  defines the current chopping threshold ( $I_{\text{TRIP}}$ ) for the maximum current step.

$$I_{\text{FS}} \text{ (A)} = \frac{A_{\text{RREF}} \text{ (k}\Omega\text{)}}{R_{\text{REF}} \text{ (k}\Omega\text{)}} = \frac{30 \text{ (k}\Omega\text{)} \times \text{TRQ}\%}{R_{\text{REF}} \text{ (k}\Omega\text{)}} \quad (7)$$

#### NOTE

The  $I_{\text{FS}}$  current must also follow Equation 8 to avoid saturating the motor. VM is the motor supply voltage, and  $R_L$  is the motor winding resistance.

$$I_{\text{FS}} \text{ (A)} < \frac{\text{VM (V)}}{R_L \text{ (}\Omega\text{)} + 2 \times R_{\text{DS(ON)}} \text{ (}\Omega\text{)}} \quad (8)$$

### 8.2.2.3 Decay Modes

The DRV8886 device supports three different decay modes: slow decay, slow-mixed decay, and all mixed decay. The current through the motor windings is regulated using an adjustable fixed-time-off scheme which means that after any drive phase, when a motor winding current has hit the current chopping threshold ( $I_{\text{TRIP}}$ ), the DRV8886 places the winding in one of the three decay modes for  $t_{\text{OFF}}$ . After  $t_{\text{OFF}}$ , a new drive phase starts.

The blanking time,  $t_{\text{BLANK}}$ , defines the minimum drive time for the PWM current chopping.  $I_{\text{TRIP}}$  is ignored during  $t_{\text{BLANK}}$ , so the winding current may overshoot the trip level.

### 8.2.3 Application Curves

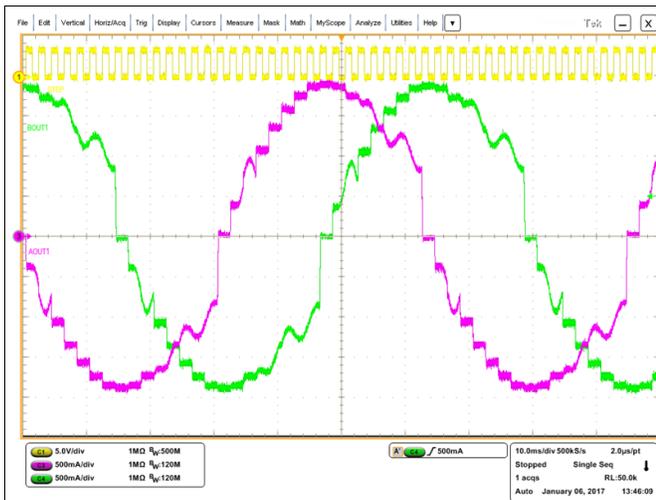


Figure 27. 1/8 Microstepping With Slow-Slow Decay; Loss of Current Regulation on Falling Steps

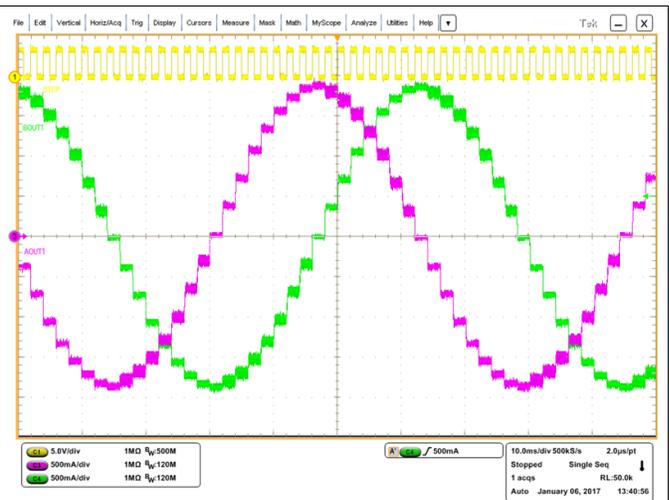


Figure 28. 1/8 Microstepping With Slow-Mixed Decay

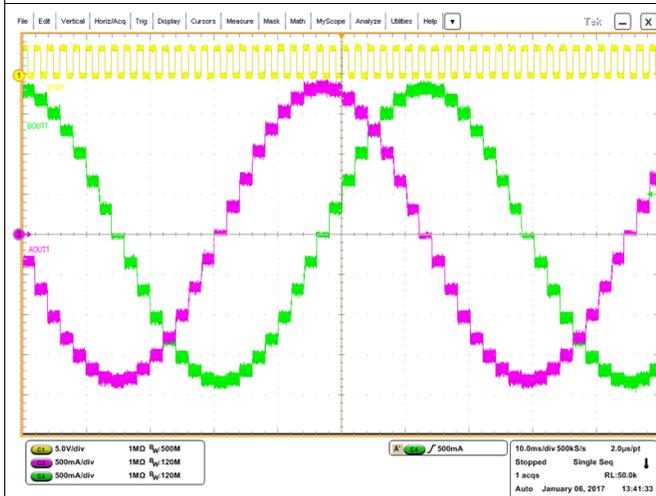


Figure 29. 1/8 Microstepping With Mixed30-Mixed30 Decay

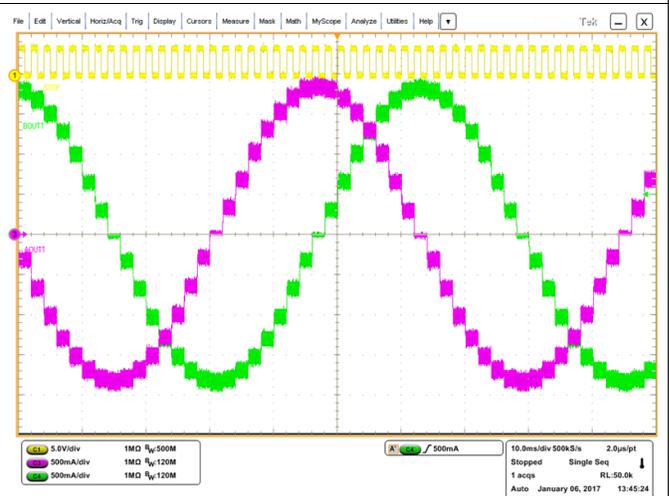


Figure 30. 1/8 Microstepping With Mixed60-Mixed60 Decay

## 9 Power Supply Recommendations

The DRV8886 device is designed to operate from an input voltage supply (VM) range from 8 V to 37 V. A 0.01- $\mu\text{F}$  ceramic capacitor rated for VM must be placed at each VM pin as close to the DRV8886 device as possible. In addition, a bulk capacitor must be included on VM.

### 9.1 Bulk Capacitance

Having appropriate local bulk capacitance is an important factor in motor drive system design. It is generally beneficial to have more bulk capacitance, while the disadvantages are increased cost and physical size.

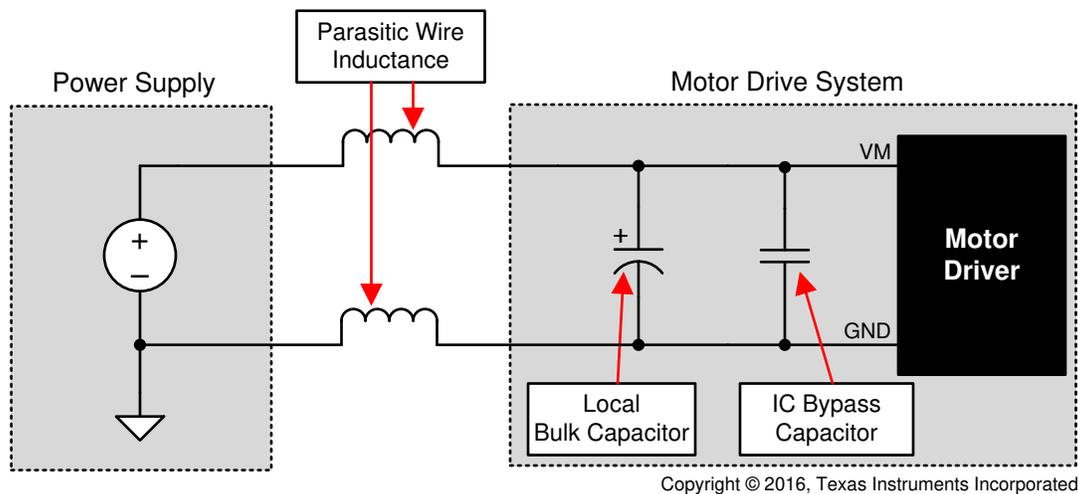
The amount of local capacitance needed depends on a variety of factors, including:

- The highest current required by the motor system
- The power supply's capacitance and ability to source current
- The amount of parasitic inductance between the power supply and motor system
- The acceptable voltage ripple
- The type of motor used (brushed DC, brushless DC, stepper)
- The motor braking method

The inductance between the power supply and motor drive system will limit the rate current can change from the power supply. If the local bulk capacitance is too small, the system will respond to excessive current demands or dumps from the motor with a change in voltage. When adequate bulk capacitance is used, the motor voltage remains stable and high current can be quickly supplied.

The data sheet generally provides a recommended value, but system-level testing is required to determine the appropriate sized bulk capacitor.

The voltage rating for bulk capacitors should be higher than the operating voltage, to provide margin for cases when the motor transfers energy to the supply.



**Figure 31. Example Setup of Motor Drive System With External Power Supply**

## 10 Layout

### 10.1 Layout Guidelines

The VM pin should be bypassed to GND using a low-ESR ceramic bypass capacitor with a recommended value of 0.01  $\mu\text{F}$  rated for VM. This capacitor should be placed as close to the VM pin as possible with a thick trace or ground plane connection to the device GND pin.

The VM pin must be bypassed to ground using a bulk capacitor rated for VM. This component can be an electrolytic capacitor.

A low-ESR ceramic capacitor must be placed between the CPL and CPH pins. A value of 0.022  $\mu\text{F}$  rated for VM is recommended. Place this component as close to the pins as possible.

A low-ESR ceramic capacitor must be placed between the VM and VCP pins. A value of 0.22  $\mu\text{F}$  rated for 16 V is recommended. Place this component as close to the pins as possible.

Bypass the AVDD and DVDD pins to ground with a low-ESR ceramic capacitor rated 6.3 V. Place this bypass capacitor as close to the pin as possible.

### 10.2 Layout Example

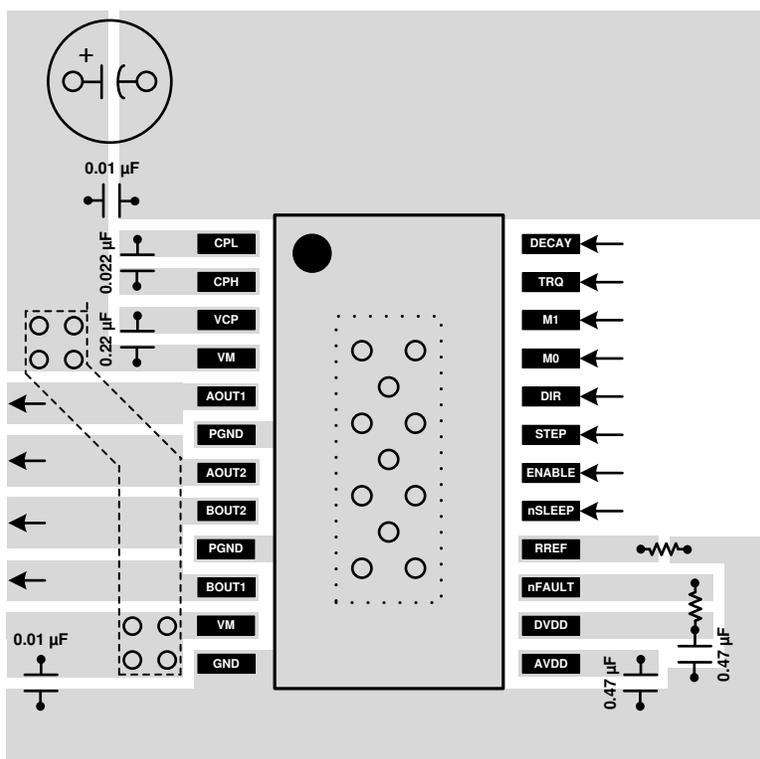


Figure 32. Layout Recommendation

## 11 Device and Documentation Support

### 11.1 Documentation Support

#### 11.1.1 Related Documentation

For related documentation see the following:

- Texas Instruments, [Calculating Motor Driver Power Dissipation](#) application report
- Texas Instruments, [Current Recirculation and Decay Modes](#) application report
- Texas Instruments, [DRV8886 Evaluation Module User's Guide](#)
- Texas Instruments, [Full-Scale Current Adjustment Using a Digital-to-Analog Converter \(DAC\)](#) application report
- Texas Instruments, [Industrial Motor Drive Solution Guide](#)
- Texas Instruments, [PowerPAD™ Made Easy](#) application report
- Texas Instruments, [PowerPAD™ Thermally Enhanced Package](#) application report
- Texas Instruments, [Understanding Motor Driver Current Ratings](#) application report

#### 11.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

#### 11.3 Community Resources

[TI E2E™ support forums](#) are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

#### 11.4 Trademarks

PowerPAD, E2E are trademarks of Texas Instruments.  
All other trademarks are the property of their respective owners.

#### 11.5 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

#### 11.6 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

## 12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

**PACKAGING INFORMATION**

Orderable part number	Status (1)	Material type (2)	Package   Pins	Package qty   Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
<a href="#">DRV8886PWP</a>	Obsolete	Production	HTSSOP (PWP)   24	-	-	Call TI	Call TI	-40 to 125	DRV8886
<a href="#">DRV8886PWPR</a>	Active	Production	HTSSOP (PWP)   24	2000   LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 125	DRV8886
DRV8886PWPR.A	Active	Production	HTSSOP (PWP)   24	2000   LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 125	DRV8886
<a href="#">DRV8886RHRR</a>	Active	Production	WQFN (RHR)   28	3000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	DRV8886
DRV8886RHRR.A	Active	Production	WQFN (RHR)   28	3000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	DRV8886
<a href="#">DRV8886RHRT</a>	Obsolete	Production	WQFN (RHR)   28	-	-	Call TI	Call TI	-40 to 125	DRV8886

<sup>(1)</sup> **Status:** For more details on status, see our [product life cycle](#).

<sup>(2)</sup> **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

<sup>(3)</sup> **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

<sup>(4)</sup> **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

<sup>(5)</sup> **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

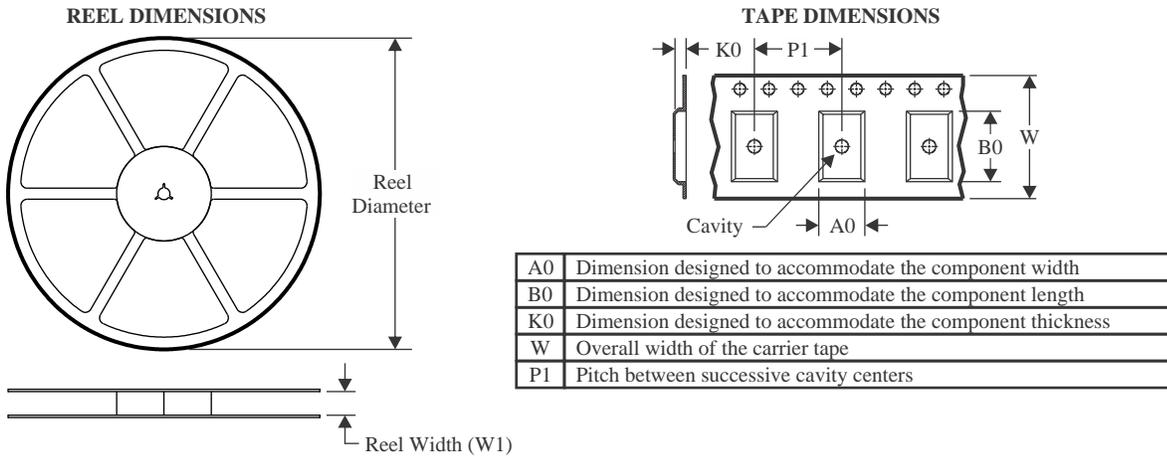
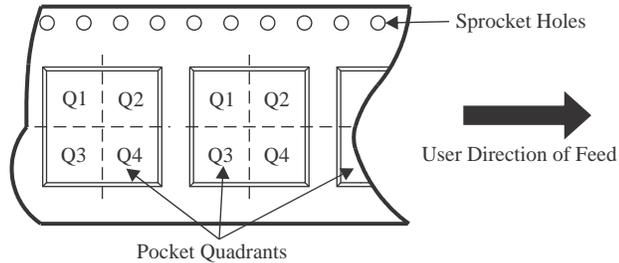
<sup>(6)</sup> **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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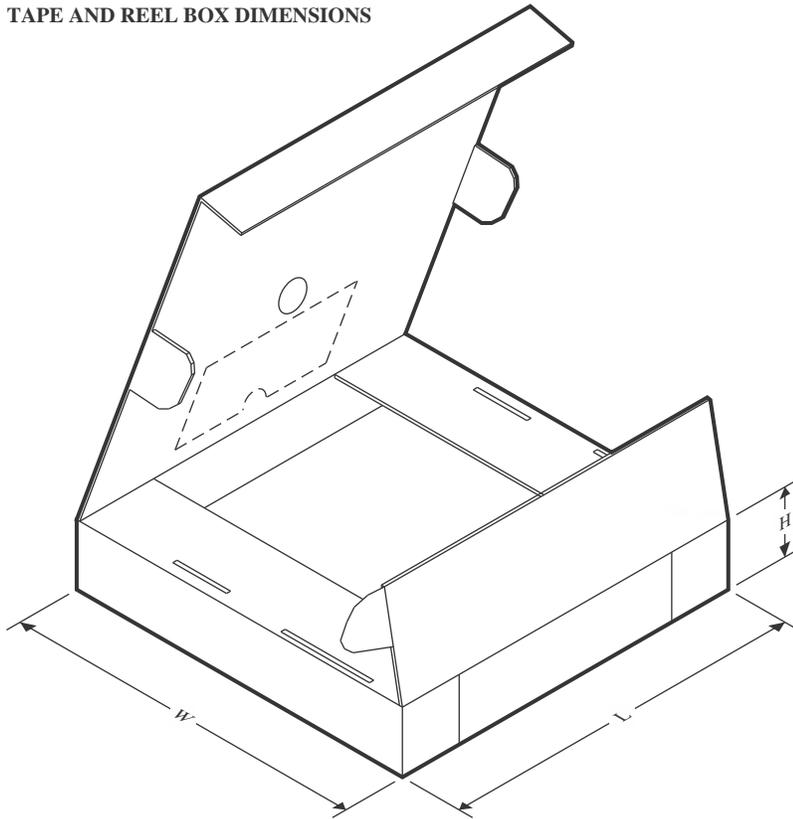
In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.



**TAPE AND REEL INFORMATION**

**QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE**


\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
DRV8886PWPR	HTSSOP	PWP	24	2000	330.0	16.4	6.95	8.3	1.6	8.0	16.0	Q1
DRV8886RHRR	WQFN	RHR	28	3000	330.0	12.4	3.8	5.8	1.2	8.0	12.0	Q1

**TAPE AND REEL BOX DIMENSIONS**


\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
DRV8886PWPR	HTSSOP	PWP	24	2000	350.0	350.0	43.0
DRV8886RHRR	WQFN	RHR	28	3000	367.0	367.0	35.0

## GENERIC PACKAGE VIEW

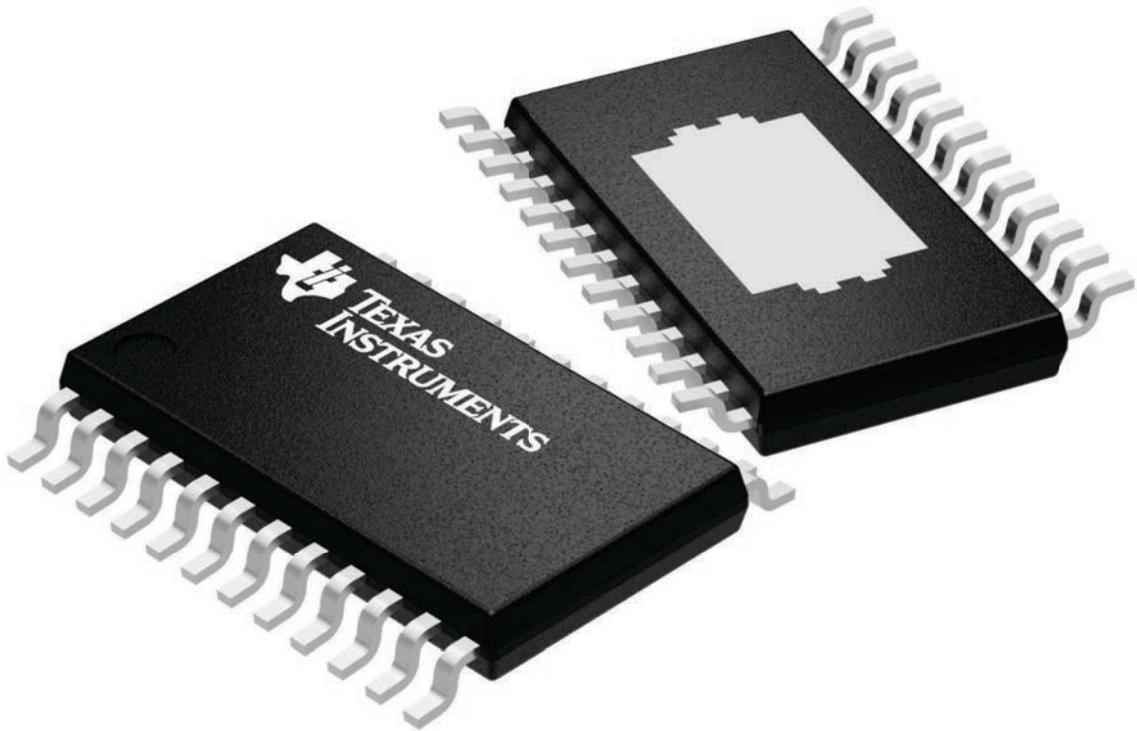
**PWP 24**

**PowerPAD™ TSSOP - 1.2 mm max height**

4.4 x 7.6, 0.65 mm pitch

PLASTIC SMALL OUTLINE

This image is a representation of the package family, actual package may vary.  
Refer to the product data sheet for package details.



4224742/B

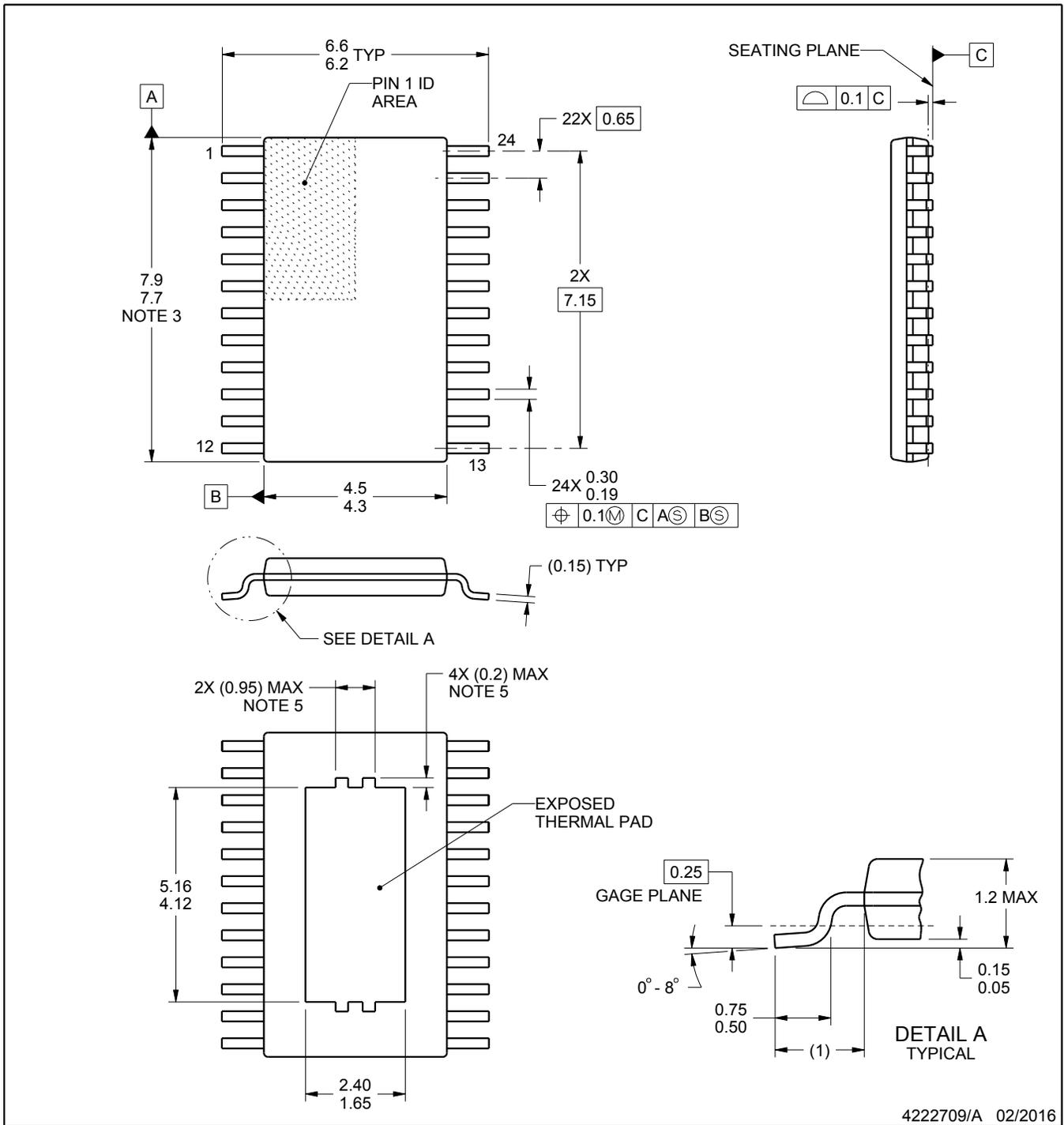


# PACKAGE OUTLINE

## PWP0024B

## PowerPAD™ TSSOP - 1.2 mm max height

PLASTIC SMALL OUTLINE



4222709/A 02/2016

### NOTES:

PowerPAD is a trademark of Texas Instruments.

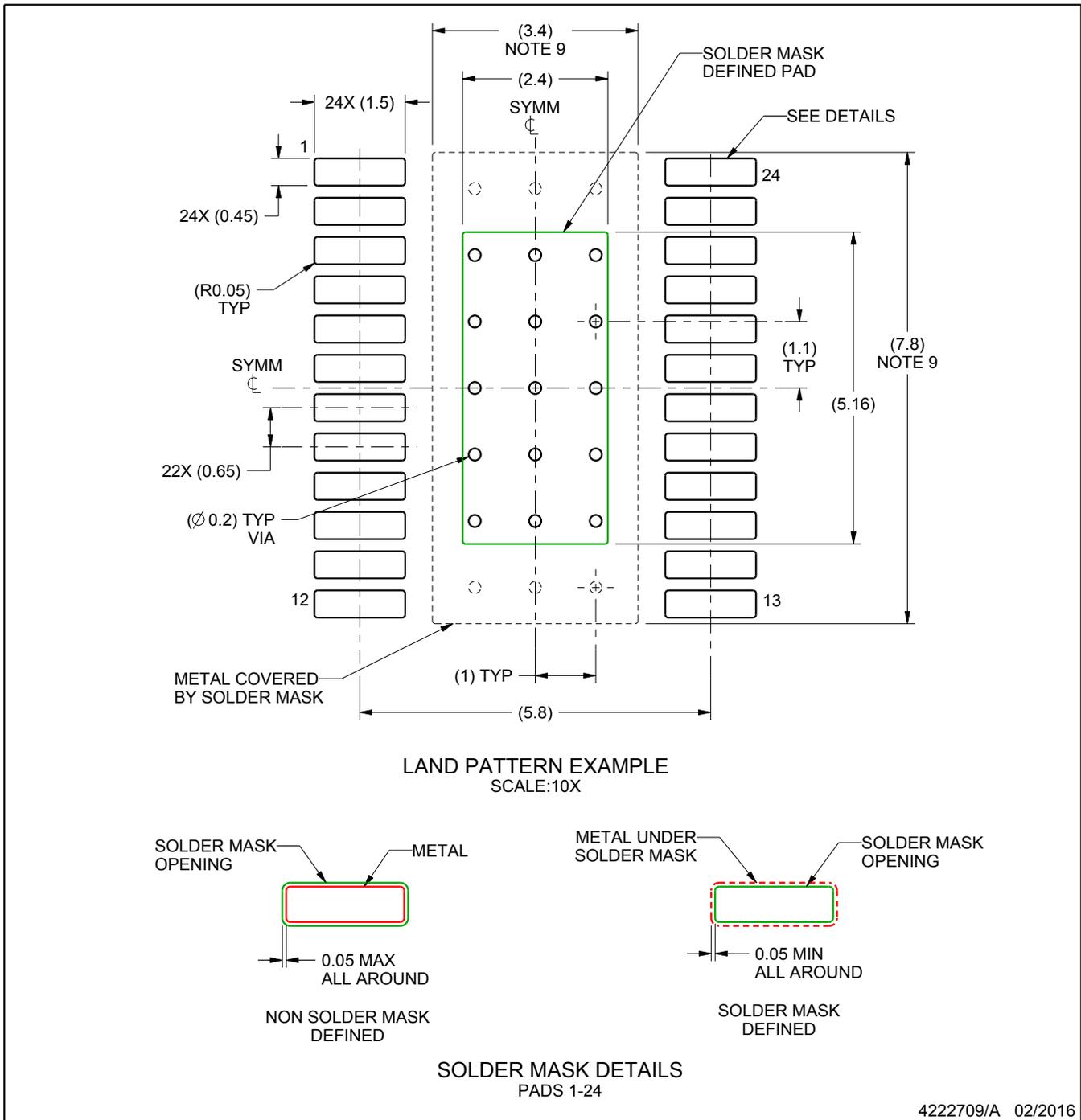
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. Reference JEDEC registration MO-153.
5. Features may not be present and may vary.

# EXAMPLE BOARD LAYOUT

PWP0024B

PowerPAD™ TSSOP - 1.2 mm max height

PLASTIC SMALL OUTLINE



NOTES: (continued)

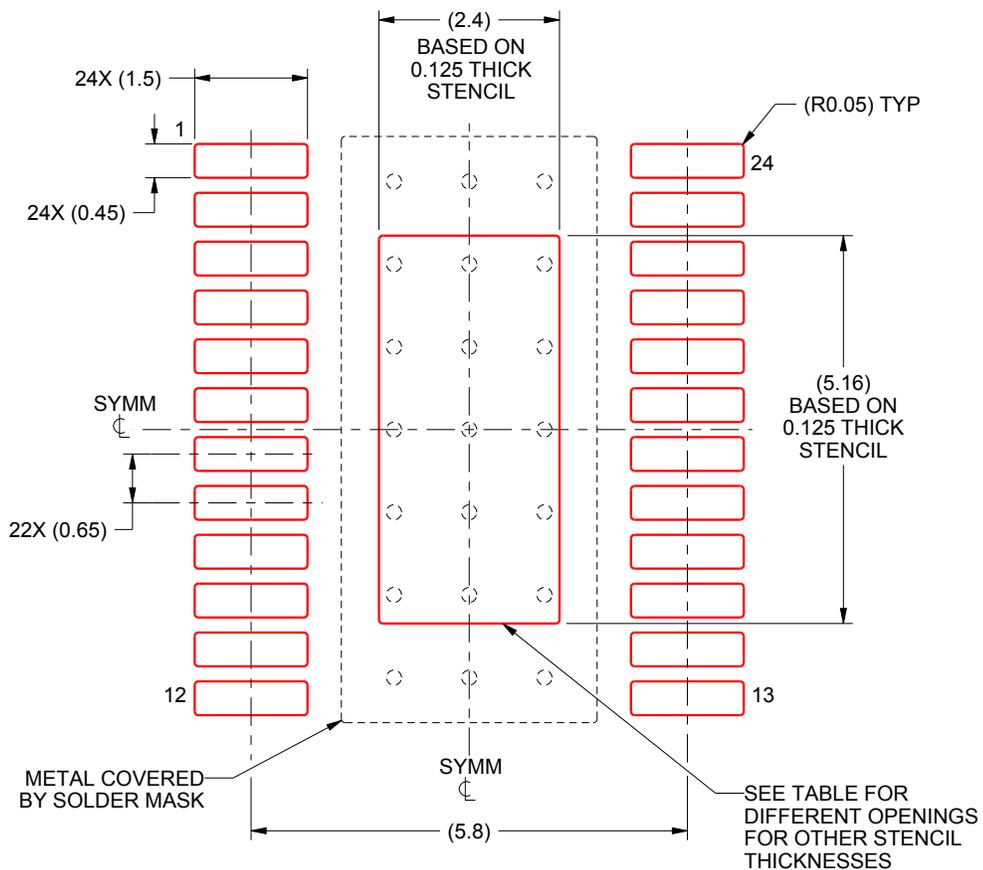
6. Publication IPC-7351 may have alternate designs.
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
8. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature numbers SLMA002 ([www.ti.com/lit/slma002](http://www.ti.com/lit/slma002)) and SLMA004 ([www.ti.com/lit/slma004](http://www.ti.com/lit/slma004)).
9. Size of metal pad may vary due to creepage requirement.

# EXAMPLE STENCIL DESIGN

PWP0024B

PowerPAD™ TSSOP - 1.2 mm max height

PLASTIC SMALL OUTLINE



SOLDER PASTE EXAMPLE  
 EXPOSED PAD  
 100% PRINTED SOLDER COVERAGE BY AREA  
 SCALE:10X

STENCIL THICKNESS	SOLDER STENCIL OPENING
0.1	2.68 X 5.77
0.125	2.4 X 5.16 (SHOWN)
0.15	2.19 X 4.71
0.175	2.03 X 4.36

4222709/A 02/2016

NOTES: (continued)

10. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
11. Board assembly site may have different recommendations for stencil design.

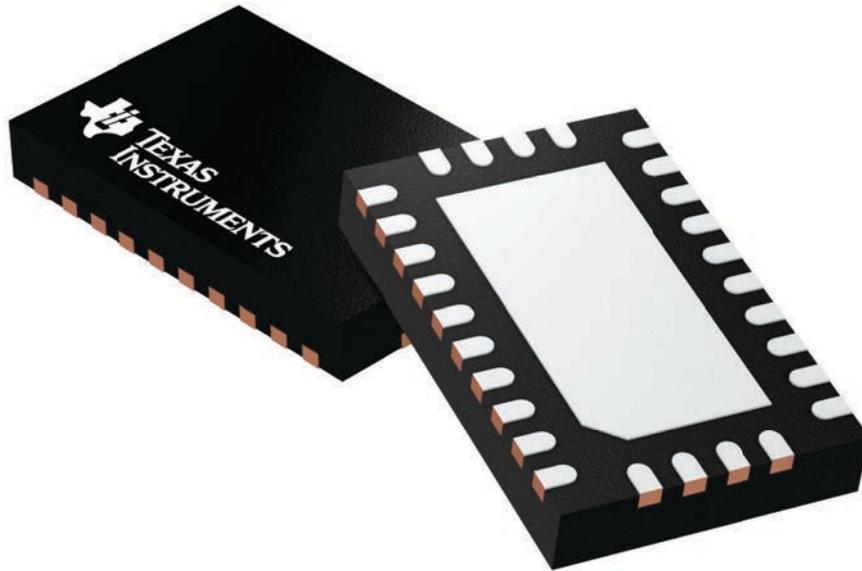
## GENERIC PACKAGE VIEW

**RHR 28**

**WQFN - 0.8 mm max height**

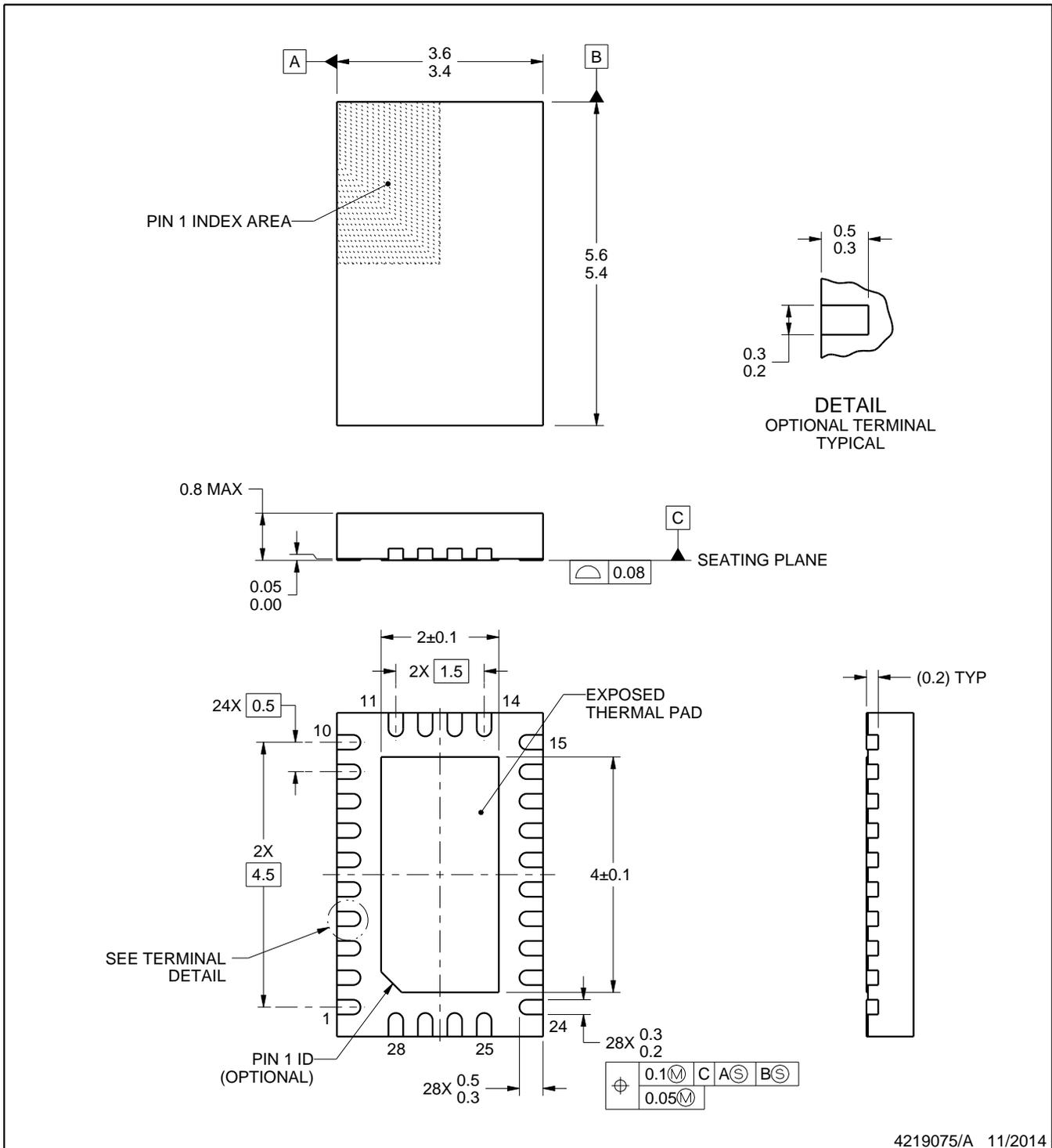
3.5 x 5.5, 0.5 mm pitch

PLASTIC QUAD FLATPACK - NO LEAD



Images above are just a representation of the package family, actual package may vary.  
Refer to the product data sheet for package details.

4210249/B



4219075/A 11/2014

NOTES:

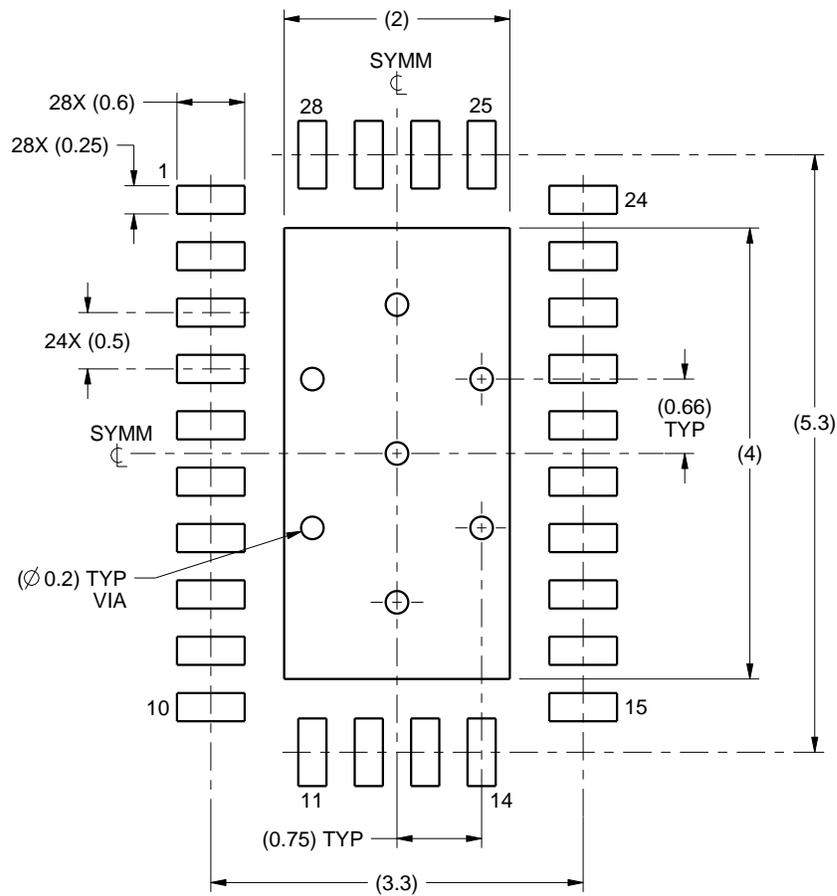
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.

# EXAMPLE BOARD LAYOUT

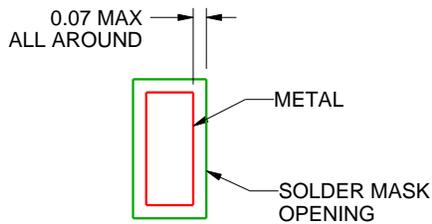
RHR0028A

WQFN - 0.8 mm max height

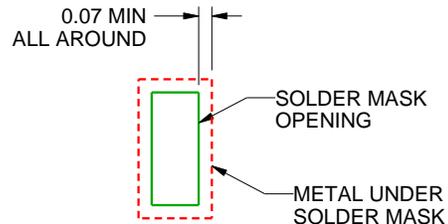
PLASTIC QUAD FLATPACK - NO LEAD



LAND PATTERN EXAMPLE  
SCALE:15X



NON SOLDER MASK  
DEFINED  
(PREFERRED)



SOLDER MASK  
DEFINED

## SOLDER MASK DETAILS

4219075/A 11/2014

NOTES: (continued)

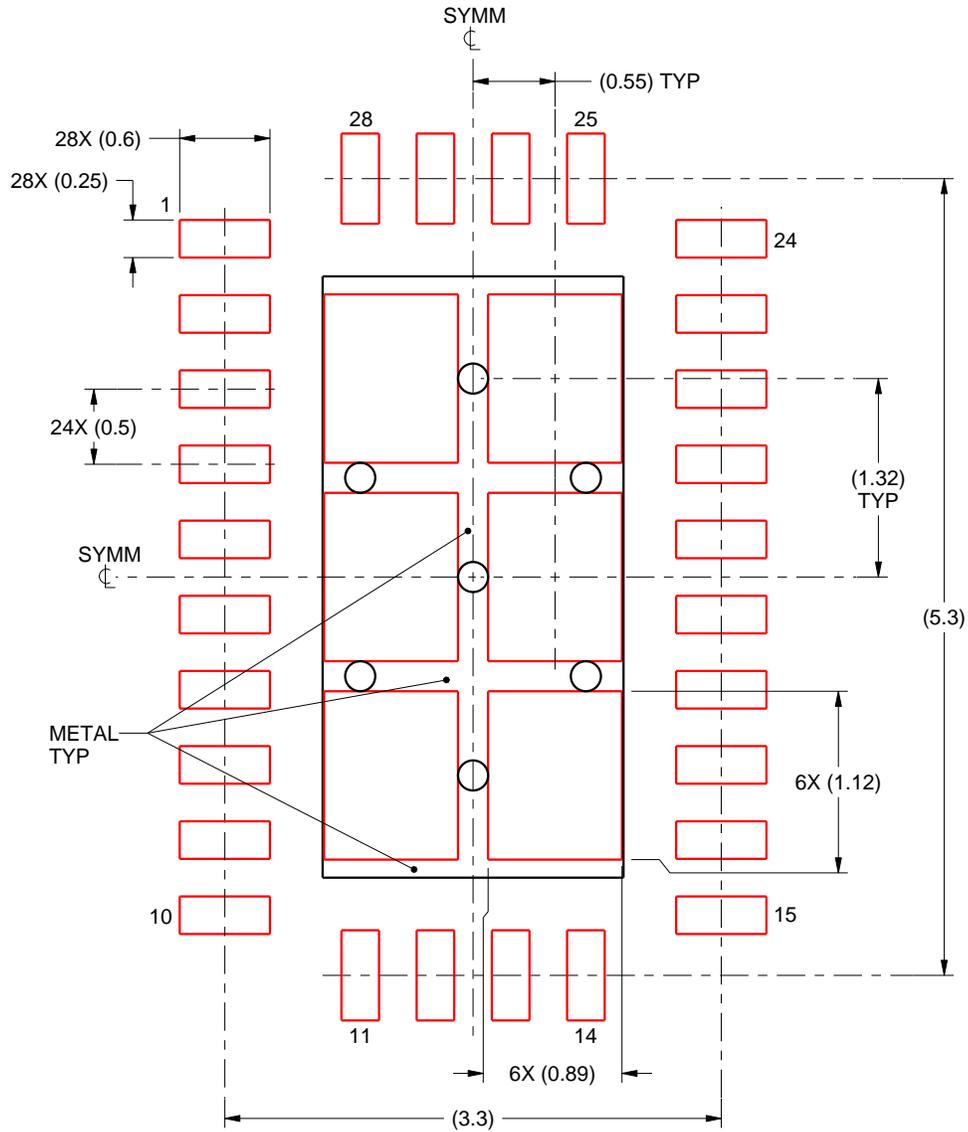
4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 ([www.ti.com/lit/slua271](http://www.ti.com/lit/slua271)).

# EXAMPLE STENCIL DESIGN

RHR0028A

WQFN - 0.8 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



**SOLDER PASTE EXAMPLE**  
BASED ON 0.125 mm THICK STENCIL

EXPOSED PAD  
75% PRINTED SOLDER COVERAGE BY AREA  
SCALE:20X

4219075/A 11/2014

NOTES: (continued)

5. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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