











**DAC102S085** 

SNAS364F - MAY 2006 - REVISED APRIL 2016

# DAC102S085 10-Bit Micro Power DUAL Digital-to-Analog Converter With Rail-to-Rail Output

#### **Features**

- **Ensured Monotonicity**
- Low Power Operation
- Rail-to-Rail Voltage Output
- Power-On Reset to 0 V
- Simultaneous Output Updating
- Wide Power Supply Range (2.7 V to 5.5 V)
- Industry's Smallest Package
- Power Down Modes
- **Key Specifications** 
  - Resolution: 10 Bits
  - INL: ±2 LSB (Maximum)
  - DNL: +0.35 or -0.25 LSB (Maximum)
  - Settling Time: 6 µs (Maximum)
  - Zero Code Error: 15 mV (Maximum)
  - Full-Scale Error: -0.75% FS (Maximum)
  - Supply Power
    - Normal: 0.6 mW at 3 V, 1.6 mW at 5 V (Typical)
    - Power Down: 0.3 µW at 3 V, 0.8 µW at 5 V (Typical)

# 2 Applications

- **Battery-Powered Instruments**
- Digital Gain and Offset Adjustment
- Programmable Voltage and Current Sources
- **Programmable Attenuators**

## 3 Description

The DAC102S085 is a full-featured, general-purpose DUAL 10-bit voltage-output digital-to-analog converter (DAC) that can operate from a single 2.7-V to 5.5-V supply and consumes 0.6 mW at 3 V and 1.6 mW at 5 V. The DAC102S085 is packaged in 10-pin WSON and VSSOP packages. The 10-pin WSON package makes the DAC102S085 the smallest DUAL DAC in its class. The on-chip output amplifier allows rail-torail output swing and the three wire serial interface operates at clock rates up to 40 MHz over the entire supply voltage range. Competitive devices are limited to 25-MHz clock rates at supply voltages in the 2.7-V to 3.6-V range. The serial interface is compatible with standard SPI™, QSPI, MICROWIRE and DSP interfaces.

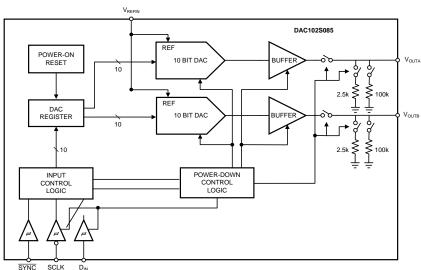
The reference for the DAC102S085 serves both channels and can vary in voltage between 1 V and V<sub>A</sub>, providing the widest possible output dynamic range. The DAC102S085 has a 16-bit input shift register that controls the outputs to be updated, the mode of operation, the power-down condition, and the binary input data. Both outputs can be updated simultaneously or individually depending on the setting of the two mode of operation bits.

#### Device Information<sup>(1)</sup>

PART NUMBER	PACKAGE	BODY SIZE (NOM)
DAC4020005	VSSOP (10)	3.00 mm × 3.00 mm
DAC102S085	WSON (10)	3.00 mm × 3.00 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

#### **Block Diagram**





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## 4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

## Changes from Revision E (March 2013) to Revision F

**Page** 

Added ESD Ratings table, Feature Description section, Device Functional Modes, Application and Implementation section, Power Supply Recommendations section, Layout section, Device and Documentation Support section, and Mechanical, Packaging, and Orderable Information section.

#### Changes from Revision D (March 2013) to Revision E

**Page** 



## 5 Description (continued)

A power-on reset circuit ensures that the DAC output powers up to zero volts and remains there until there is a valid write to the device. A power-down feature reduces power consumption to less than a microWatt with three different termination options.

The low power consumption and small packages of the DAC102S085 make it an excellent choice for use in battery-operated equipment.

The DAC102S085 is one of a family of pin compatible DACs, including the 8-bit DAC084S085 and the 12-bit DAC122S085. The DAC102S085 operates over the extended industrial temperature range of −40°C to 105°C.

## 6 Pin Configuration and Functions



#### **Pin Functions**

PIN TYPE		TVDE	DESCRIPTION						
NO.	NAME	IIFE	DESCRIPTION						
1	V <sub>A</sub>	Supply	Power supply input. Must be decoupled to GND.						
2	V <sub>OUTA</sub>	Analog Output	Channel A Analog Output Voltage.						
3	V <sub>OUTB</sub>	Analog Output	Channel B Analog Output Voltage.						
4, 5	NC	_	Not Connected						
6	GND	Ground	Ground reference for all on-chip circuitry.						
7	V <sub>REFIN</sub>	Analog Input	Unbuffered reference voltage shared by all channels. Must be decoupled to GND.						
8	D <sub>IN</sub>	Digital Input	Serial Data Input. Data is clocked into the 16-bit shift register on the falling edges of SCLK after the fall of SYNC.						
9	SYNC	Digital Input	Frame synchronization input for the data input. When this pin goes low, it enables the input shift register and data is transferred on the falling edges of SCLK. The DAC is updated on the 16th clock cycle unless \$\overline{SYNC}\$ is brought high before the 16th clock, in which case the rising edge of \$\overline{SYNC}\$ acts as an interrupt and the write sequence is ignored by the DAC.						
10	SCLK	Digital Input	Serial Clock Input. Data is clocked into the input shift register on the falling edges of this pin.						
11	PAD <sup>(1)</sup>	Ground	Exposed die attach pad can be connected to ground or left floating. Soldering the pad to the PCB offers optimal thermal performance and enhances package self-alignment during reflow.						

(1) PAD is only applicable for the WSON package.



## 7 Specifications

#### 7.1 Absolute Maximum Ratings

See (1)(2)(3)

		MIN	MAX	UNIT
Supply voltage	$V_{A}$		6.5	V
Voltage	D <sub>IN</sub> , SCLK, SYNC, V <sub>REFIN</sub>	-0.3	6.5	V
Input current <sup>(4)</sup>	nput current <sup>(4)</sup>			
Package input current <sup>(4)</sup>			20	mA
Power consumption at T <sub>A</sub> =	25°C	;	See <sup>(5)</sup>	
Junction temperature, T <sub>J</sub>			150	°C
Storage temperature, T <sub>stg</sub>		-65	150	°C

- (1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) If Military/Aerospace specified devices are required, please contact the Texas Instruments Sales Office/Distributors for availability and specifications.
- (3) All voltages are measured with respect to GND = 0 V, unless otherwise specified.
- (4) When the input voltage at any pin exceeds 5.5 V or is less than GND, the current at that pin should be limited to 10 mA. The 20-mA maximum package input current rating limits the number of pins that can safely exceed the power supplies with an input current of 10 mA to two
- (5) The maximum allowable power dissipation is dictated by T<sub>J</sub>max, the junction-to-ambient thermal resistance (R<sub>0JA</sub>), and the ambient temperature (T<sub>A</sub>), and can be calculated using the formula P<sub>D</sub>max = (T<sub>J</sub>max T<sub>A</sub>) / R<sub>0JA</sub>.

## 7.2 ESD Ratings

			VALUE	UNIT
.,	Floatroototic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 <sup>(1)</sup>	±2500	\/
V <sub>(ESD)</sub> E	Electrostatic discharge	Charged-device model (CDM), per JEDEC specification JESD22-C101 (2)	±250	V

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

#### 7.3 Recommended Operating Conditions

See (1)

		MIN	MAX	TINU
	Operating temperature	-40	105	Ô
$V_A$	Supply voltage	2.7	5.5	٧
$V_{REFIN}$	Reference voltage	1	$V_{A}$	٧
	Digital input voltage (2)	0	5.5	V
	Output load	0	1500	рF
	SCLK frequency		40	MHz

- (1) All voltages are measured with respect to GND = 0 V, unless otherwise specified.
- (2) The inputs are protected. Input voltage magnitudes up to 5.5 V, regardless of V<sub>A</sub>, do not cause errors in the conversion result. For example, if V<sub>A</sub> is 3 V, the digital input pins can be driven with a 5-V logic device.

#### 7.4 Thermal Information

		DAC10		
	THERMAL METRIC <sup>(1)</sup>	DGS (VSSOP)	DSC (WSON)	UNIT
		10 PINS	10 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	240	250	°C/W

 For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report, SPRA953.

Product Folder Links: DAC102S085



## 7.5 Electrical Characteristics

The following specifications apply for  $V_A = 2.7 \text{ V}$  to 5.5 V,  $V_{REFIN} = V_A$ ,  $C_L = 200 \text{ pF}$  to GND,  $f_{SCLK} = 30 \text{ MHz}$ , input code range 12 to 1011. Minimum and Maximum limits apply for  $T_A = -40^{\circ}\text{C}$  to 105°C, Typical values apply for  $T_A = 25^{\circ}\text{C}$ , unless otherwise specified. Test limist are specified to AOQL (Average Outgoing Quality Level). (1)

	PARAMETER	TEST (	CONDITIONS	MIN	TYP	MAX	UNIT
STATIC P	PERFORMANCE					'	
	Resolution			10			Bits
	Monotonicity			10			Bits
INL	Integral non-linearity				±0.7	±2	LSB
	,		T <sub>A</sub> = 25°C	-0.03		0.08	
DNL	Differential non-linearity	$V_A = 2.7 \text{ V to } 5.5 \text{ V}$	$T_A = 25^{\circ}C$ $T_A = -40^{\circ}C \text{ to } 105^{\circ}C$	-0.25		0.35	LSB
ZE	Zero code error	I <sub>OUT</sub> = 0	~		5	15	mV
FSE	Full-scale error	I <sub>OUT</sub> = 0			-0.1	-0.75	%FSR
GE	Gain error	All ones loaded to	DAC register		-0.2	-1	%FSR
ZCED	Zero code error drift				-20		μV/°C
		V <sub>A</sub> = 3 V			-0.7		-
TC GE	Gain error tempco	V <sub>A</sub> = 5 V			-1		ppm/°C
OUTPUT	CHARACTERISTICS						
	Output voltage range			0		$V_{REFIN}$	V
l <sub>oz</sub>	High-impedance output leakage current					±1	μA
	<del>-</del>	V <sub>A</sub> = 3 V, I <sub>OUT</sub> = 20	0 μΑ		1.3		
		V <sub>A</sub> = 3 V, I <sub>OUT</sub> = 1 i			6		
ZCO	Zero code output	V <sub>A</sub> = 5 V, I <sub>OUT</sub> = 20	0 μΑ		7		mV
		V <sub>A</sub> = 5 V, I <sub>OUT</sub> = 1 I			10		
		V <sub>A</sub> = 3 V, I <sub>OUT</sub> = 200 μA			2.984		
	Full scale output	V <sub>A</sub> = 3 V, I <sub>OUT</sub> = 1 i		2.934		1	
FSO		V <sub>A</sub> = 5 V, I <sub>OUT</sub> = 20		4.989		V	
		V <sub>A</sub> = 5 V, I <sub>OUT</sub> = 1 i			4.958		
		V <sub>A</sub> = 3 V, V <sub>OUT</sub> = 0		-56			
los	Output short-circuit current (source)	V <sub>A</sub> = 5 V, V <sub>OUT</sub> = 0		-69		mA	
		V <sub>A</sub> = 3 V, V <sub>OUT</sub> = 3		52			
los	Output short-circuit current (sink)		V, Input Code = 000h		75		mA
Io	Continuous output current	Available on each I	DAC output			11	mA
0	Manager to a discourant to a d	R <sub>L</sub> = ∞	R <sub>L</sub> = ∞		1500		
C <sub>L</sub>	Maximum load capacitance	$R_L = 2 k\Omega$			1500		pF
Z <sub>OUT</sub>	DC output impedance				7.5		Ω
REFEREN	NCE INPUT CHARACTERISTICS						
	Input range minimum				0.2	1	
V <sub>REFIN</sub>	Input range maximum					$V_A$	V
Z <sub>IN</sub>	Input impedance				60		kΩ
LOGIC IN	IPUT CHARACTERISTICS	·					
I <sub>IN</sub>	Input current					±1	μΑ
\/	Innut low voltogo	V <sub>A</sub> = 3 V			0.9	0.6	\/
$V_{IL}$	Input low voltage	V <sub>A</sub> = 5 V			1.5	0.8	V
V	Input high voltage	V <sub>A</sub> = 3 V			1.4	2.1	
V <sub>IH</sub>	Input high voltage	V <sub>A</sub> = 5 V				2.4	V
C <sub>IN</sub>	Input capacitance					3	pF
POWER F	REQUIREMENTS	•	-			<u> </u>	
		£ 00 MH.	V <sub>A</sub> = 2.7 V to 3.6 V		210	270	
	Name of a second	f <sub>SCLK</sub> = 30 MHz	V <sub>A</sub> = 4.5 V to 5.5 V		320	410	
I <sub>N</sub>	Normal supply current (output unloaded)		V <sub>A</sub> = 2.7 V to 3.6 V		190		μA
		$f_{SCLK} = 0 MHz$	V <sub>A</sub> = 4.5 V to 5.5 V		290		

Product Folder Links: DAC102S085

(1) To ensure accuracy, it is required that  $V_A$  and  $V_{REFIN}$  be well bypassed.



## **Electrical Characteristics (continued)**

The following specifications apply for  $V_A$  = 2.7 V to 5.5 V,  $V_{REFIN}$  =  $V_A$ ,  $C_L$  = 200 pF to GND,  $f_{SCLK}$  = 30 MHz, input code range 12 to 1011. Minimum and Maximum limits apply for  $T_A$  =  $-40^{\circ}$ C to 105°C, Typical values apply for  $T_A$  = 25°C, unless otherwise specified. Test limist are specified to AOQL (Average Outgoing Quality Level). (1)

	PARAMETER	TEST C	ONDITIONS	MIN	TYP	MAX	UNIT
	Power-down supply current (output unloaded,	All PD Modes	V <sub>A</sub> = 2.7 V to 3.6 V		0.1	1	
I <sub>PD</sub>	SYNC = DIN = 0 V after PD mode loaded)	All FD Wodes	V <sub>A</sub> = 4.5 V to 5.5 V		0.15	1	μA
	, , ,	f 20 MH=	V <sub>A</sub> = 2.7 V to 3.6 V		0.6	1	
<b>D</b>	Name of a complete process (action to complete dead)	f <sub>SCLK</sub> = 30 MHz	V <sub>A</sub> = 4.5 V to 5.5 V		1.6	2.3	
P <sub>N</sub>	Normal supply power (output unloaded)	f <sub>SCLK</sub> = 0 MHz	V <sub>A</sub> = 2.7 V to 3.6 V		0.6		mW
			V <sub>A</sub> = 4.5 V to 5.5 V		1.5		
<b>D</b>	Power down supply current (output unloaded,	All PD Modes	V <sub>A</sub> = 2.7 V to 3.6 V		0.3	3.6	μW
P <sub>PD</sub>	SYNC = DIN = 0 V after PD mode loaded)		V <sub>A</sub> = 4.5 V to 5.5 V		0.8	5.5	

## 7.6 AC and Timing Requirements

Values shown in this table are design targets and are subject to change before product release.

The following specifications apply for  $V_A = 2.7 \text{ V}$  to 5.5 V,  $V_{REFIN} = V_A$ ,  $C_L = 200 \text{ pF}$  to GND,  $f_{SCLK} = 30 \text{ MHz}$ , input code range 12 to 1011. Minimum and Maximum limits apply for  $T_A = -40^{\circ}\text{C}$  to 105°C, Typical values apply for  $T_A = 25^{\circ}\text{C}$ , unless otherwise specified. Test limist are specified to AOQL (Average Outgoing Quality Level).

			MIN	TYP	MAX	UNIT
f <sub>SCLK</sub>	SCLK frequency			40	30	MHz
t <sub>s</sub>	Output voltage settling time	100h to 300h code change $R_L = 2 k\Omega$ , $C_L = 200 pF$		4.5	6	μs
SR	Output slew rate			1		V/µs
	Glitch impulse	Code change from 200h to 1FFh		12		nV-sec
	Digital feedthrough			0.5		nV-sec
	Digital crosstalk			1		nV-sec
	DAC-to-DAC crosstalk			3		nV-sec
	Multiplying bandwidth	$V_{REFIN} = 2.5 \text{ V} \pm 0.1 \text{ V}_{PP}$		160		kHz
	Total harmonic distortion	V <sub>REFIN</sub> = 2.5 V ± 1.0 V <sub>PP</sub> input frequency = 10 kHz		70		dB
	Mala un tima	V <sub>A</sub> = 3 V		6		
$t_{WU}$	Wake-up time	V <sub>A</sub> = 5 V		39		μs
1/f <sub>SCLK</sub>	SCLK cycle time		33	25		ns
t <sub>CH</sub>	SCLK high time		10	7		ns
t <sub>CL</sub>	SCLK low time		10	7		ns
t <sub>SS</sub>	SYNC setup time prior to SCLK falling edge		10	4		ns
t <sub>DS</sub>	Data setup time prior to SCLK falling edge		3.5	1.5		ns
t <sub>DH</sub>	Data hold time after SCLK falling edge		3.5	1.5		ns
t <sub>CFSR</sub>	SCLK fall prior to rise of SYNC		3	0		ns
t <sub>SYNC</sub>	SYNC high time		10	6		ns

Product Folder Links: DAC102S085



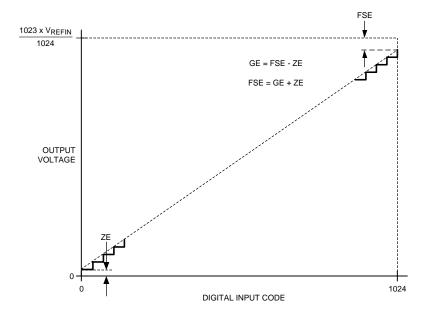


Figure 1. I/O Transfer Characteristic

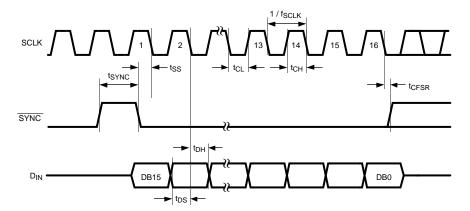
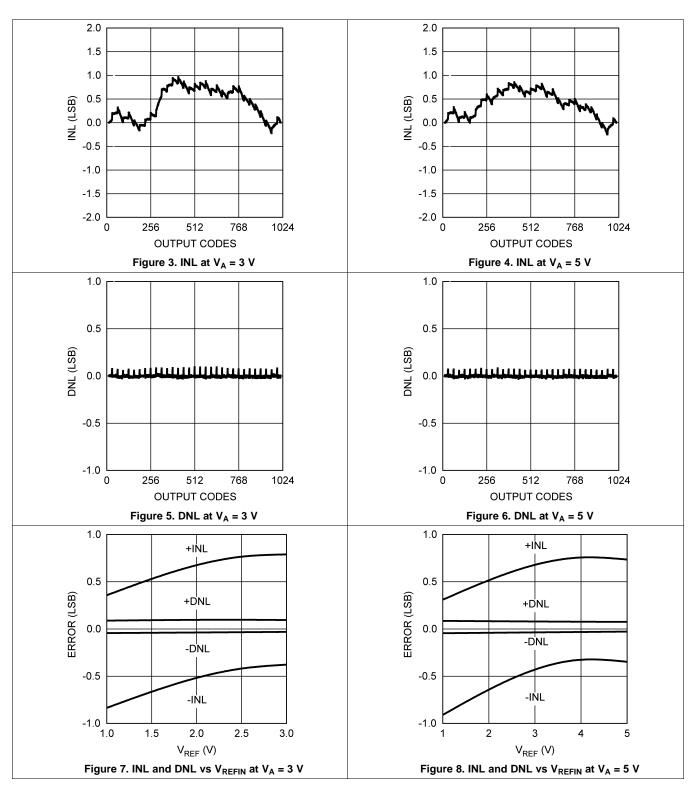


Figure 2. Serial Timing Diagram



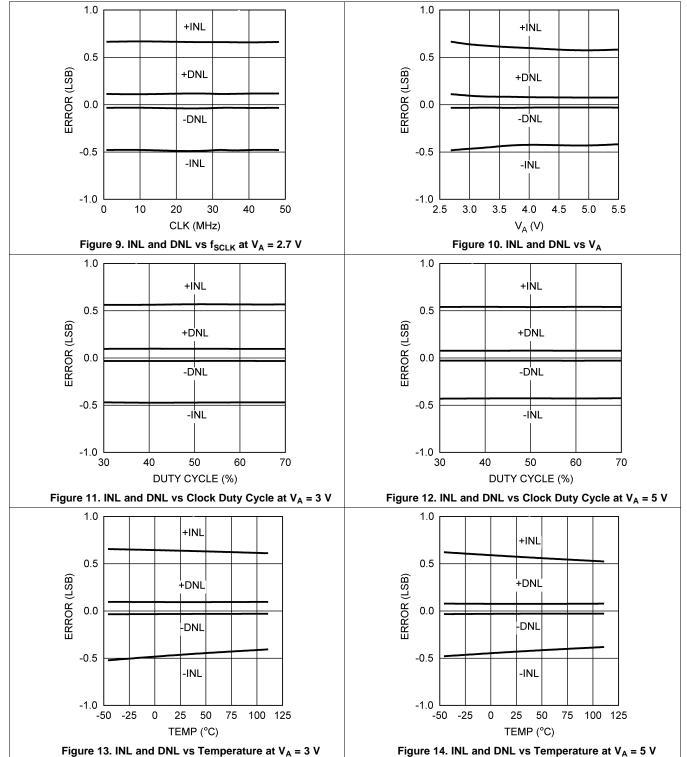
## 7.7 Typical Characteristics

 $V_{REF} = V_A$ ,  $f_{SCLK} = 30$  MHz,  $T_A = 25$ C, Input Code Range 12 to 1011, unless otherwise stated



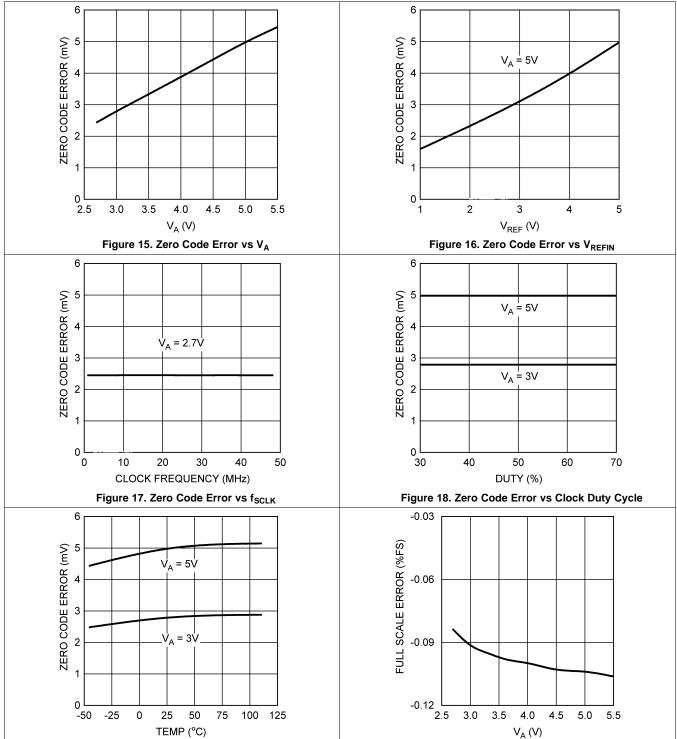


 $V_{REF} = V_A$ ,  $f_{SCLK} = 30$  MHz,  $T_A = 25$ C, Input Code Range 12 to 1011, unless otherwise stated





 $V_{REF} = V_A$ ,  $f_{SCLK} = 30$  MHz,  $T_A = 25$ C, Input Code Range 12 to 1011, unless otherwise stated

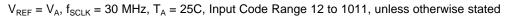


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Figure 19. Zero Code Error vs Temperature

Figure 20. Full-Scale Error vs VA





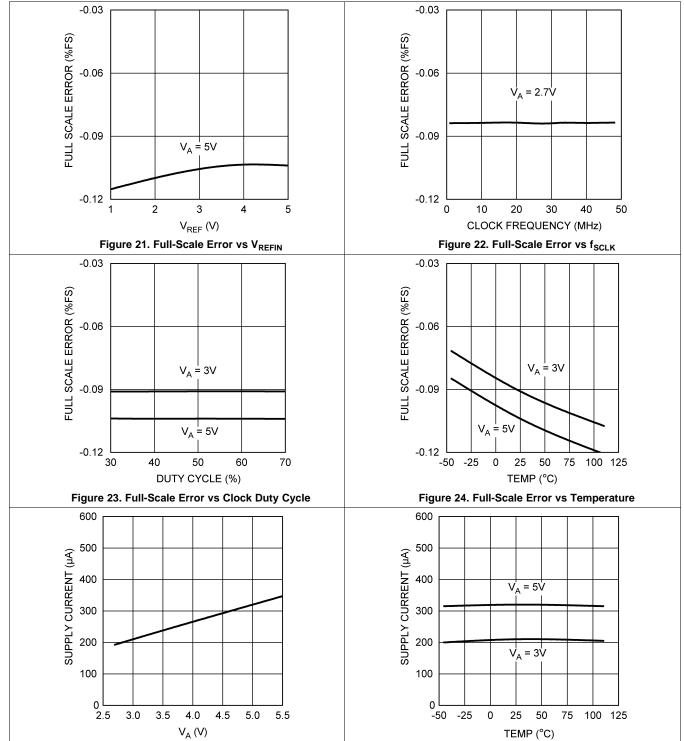
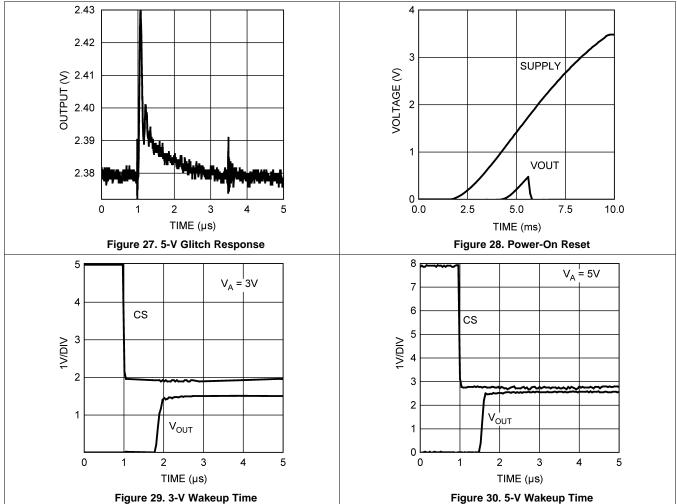


Figure 25. Supply Current vs VA

Figure 26. Supply Current vs Temperature



 $V_{REF} = V_A$ ,  $f_{SCLK} = 30$  MHz,  $T_A = 25$ C, Input Code Range 12 to 1011, unless otherwise stated





## 8 Detailed Description

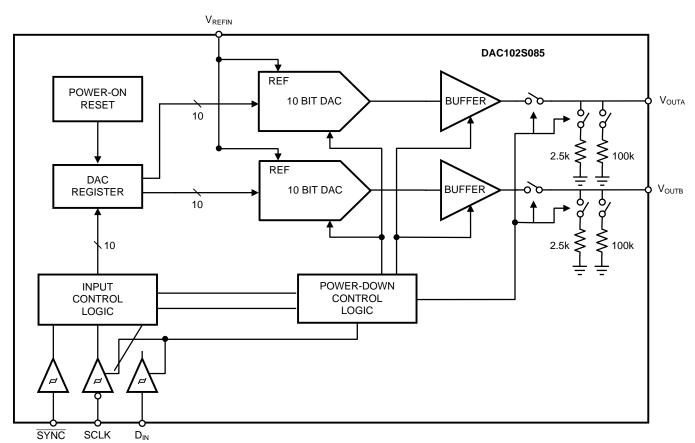
#### 8.1 Overview

The DAC102S085 is a full-featured, general-purpose DUAL 10-bit voltage-output digital-to-analog converter (DAC) that can operate from a single 2.7-V to 5.5-V supply and consumes 0.6 mW at 3 V and 1.6 mW at 5 V. The on-chip output amplifier allows rail-to-rail output swing and the three wire serial interface operates at clock rates up to 40 MHz over the entire supply voltage range. The serial interface is compatible with standard SPI, QSPI, MICROWIRE, and DSP interfaces.

The reference for the DAC102S085 serves both channels and can vary in voltage between 1 V and  $V_A$ , providing the widest possible output dynamic range. The DAC102S085 has a 16-bit input shift register that controls the outputs to be updated, the mode of operation, the power-down condition, and the binary input data. Both outputs can be updated simultaneously or individually depending on the setting of the two mode-of-operation bits.

A power-on reset circuit ensures that the DAC output powers up to zero volts and remains there until there is a valid write to the device. A power-down feature reduces power consumption to less than a micro-watt with three different termination options.

#### 8.2 Functional Block Diagram



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## 8.3 Feature Description

## 8.3.1 DAC Section

The DAC102S085 is fabricated on a CMOS process with an architecture that consists of switches and resistor strings that are followed by an output buffer. The reference voltage is externally applied at  $V_{REFIN}$  and is shared by both DACs.



## **Feature Description (continued)**

For simplicity, a single resistor string is shown in Figure 31. This string consists of 1024 equal valued resistors with a switch at each junction of two resistors, plus a switch to ground. The code loaded into the DAC register determines which switch is closed, connecting the proper node to the amplifier. The input coding is straight binary with an ideal output voltage calculated by Equation 1.

 $V_{OUTA.B} = V_{REFIN} \times (D / 1024)$ 

#### where

• D is the decimal equivalent of the binary code that is loaded into the DAC register. (D can take on any value between 0 and 1023. This configuration ensures that the DAC is monotonic.) (1)

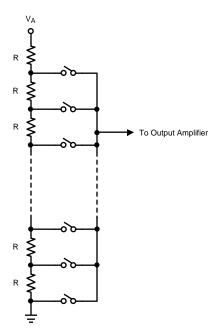


Figure 31. DAC Resistor String

#### 8.3.2 Output Amplifiers

The output amplifiers are rail-to-rail, providing an output voltage range of 0 V to  $V_A$  when the reference is  $V_A$ . All amplifiers, even rail-to-rail types, exhibit a loss of linearity as the output approaches the supply rails (0 V and  $V_A$ , in this case). For this reason, linearity is specified over less than the full output range of the DAC. However, if the reference is less than  $V_A$ , there is only a loss in linearity in the lowest codes. The output capabilities of the amplifier are described in *Electrical Characteristics*.

The output amplifiers are capable of driving a load of 2 k $\Omega$  in parallel with 1500 pF to ground or to  $V_A$ . The zero-code and full-scale outputs for given load currents are available in *Electrical Characteristics*.

#### 8.3.3 Reference Voltage

The DAC102S085 uses a single external reference that is shared by both channels. The reference pin,  $V_{REFIN}$ , is not buffered and has an input impedance of 60 k $\Omega$ . TI recommends driving the  $V_{REFIN}$  by a voltage source with low output impedance. The reference voltage range is 1 V to  $V_A$ , providing the widest possible output dynamic range.

#### 8.3.4 Power-On Reset

The power-on reset circuit controls the output voltages of both DACs during power up. Upon application of power, the DAC registers are filled with zeros and the output voltages are 0 V. The outputs remain at 0 V until a valid write sequence is made to the DAC.



#### 8.4 Device Functional Modes

#### 8.4.1 Power-Down Modes

The DAC102S085 has four power-down modes, two of which are identical. In power-down mode, the supply current drops to 20  $\mu$ A at 3 V and 30  $\mu$ A at 5 V. The DAC102S085 is set in power-down mode by setting OP1 and OP0 to 11. Since this mode powers down both DACs, the first two bits of the shift register are used to select different output terminations for the DAC outputs. Setting A1 and A0 to 00 or 11 causes the outputs to be tristated (a high impedance state). While setting A1 and A0 to 01 or 10 causes the outputs to be terminated by 2.5 k $\Omega$  or 100 k $\Omega$  to ground respectively (see Table 1).

OP1 OP0 **OPERATING MODE** Α1 A0 0 0 1 1 High-Z outputs 0 1 1 1  $2.5 \text{ k}\Omega$  to GND 1 0 1 1  $100 \text{ k}\Omega$  to GND 1 1 1 1 High-Z outputs

**Table 1. Power-Down Modes** 

The bias generator, output amplifiers, resistor strings, and other linear circuitry are all shut down in any of the power-down modes. However, the contents of the DAC registers are unaffected when in power-down. Each DAC register maintains its value prior to the DAC102S085 being powered down unless it is changed during the write sequence which instructed it to recover from power down. Minimum power consumption is achieved in the power-down mode with  $\overline{\text{SYNC}}$  and  $D_{\text{IN}}$  idled low and SCLK disabled. The time to exit power down (Wake-Up Time) is typically  $t_{\text{WU}}$  µs as stated in AC and Timing Requirements.

## 8.5 Programming

#### 8.5.1 Serial Interface

The three-wire interface is compatible with SPI™, QSPI and MICROWIRE, as well as most DSPs and operates at clock rates up to 40 MHz. See *AC and Timing Requirements* for information on a write sequence.

A write sequence begins by bringing the  $\overline{\text{SYNC}}$  line low. Once  $\overline{\text{SYNC}}$  is low, the data on the D<sub>IN</sub> line is clocked into the 16-bit serial input register on the falling edges of SCLK. To avoid misclocking data into the shift register, it is critical that  $\overline{\text{SYNC}}$  not be brought low simultaneously with a falling edge of SCLK (see Figure 2). On the 16th falling clock edge, the last data bit is clocked in and the programmed function (a change in the DAC channel address, mode of operation, or register contents) is executed. At this point the  $\overline{\text{SYNC}}$  line may be  $\overline{\text{kept low}}$  or brought high. Any data and clock pusles after the 16th falling clock edge are ignored. In either case,  $\overline{\text{SYNC}}$  must be brought high for the minimum specified time before the next write sequence is initiated with a falling edge of  $\overline{\text{SYNC}}$ .

Since the  $\overline{\text{SYNC}}$  and  $D_{\text{IN}}$  buffers draw more current when they are high, they should be idled low between write sequences to minimize power consumption.

#### 8.5.2 Input Shift Register

The input shift register, Figure 32, has sixteen bits. The first bit must be set to 0 and the second bit is an address bit. The address bit determines whether the register data is for DAC A or DAC B. This bit is followed by two bits that determine the mode of operation (writing to a DAC register without updating the outputs of both DACs, writing to a DAC register and updating the outputs of both DACs, writing to the register of both DACs and updating their outputs, or powering down both outputs). The final twelve bits of the shift register are the data bits. The data format is straight binary (MSB first, LSB last), with all 0s corresponding to an output of 0 V and all 1s corresponding to a full-scale output of  $V_{REFIN}$  - 1 LSB. The contents of the serial input register are transferred to the DAC register on the sixteenth falling edge of SCLK. See Figure 2.



## Programming (continued)

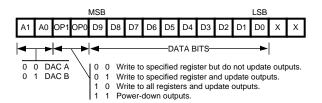


Figure 32. Input Register Contents

Normally, the SYNC line is kept low for at least 16 falling edges of SCLK and the DAC is updated on the 16th SCLK falling edge. However, if SYNC is brought high before the 16th falling edge, the data transfer to the shift register is aborted and the write sequence is invalid. Under this condition, the DAC register is not updated and there is no change in the mode of operation or in the DAC output voltages.

## 8.5.3 DSP and Microprocessor Interfacing

Interfacing the DAC102S085 to microprocessors and DSPs is quite simple. The following guidelines are offered to hasten the design process.

## 8.5.3.1 ADSP-2101 and ADSP-2103 Interfacing

Figure 33 shows a serial interface between the DAC102S085 and the ADSP-2101 or ADSP-2103. The DSP should be set to operate in the SPORT Transmit Alternate Framing Mode. It is programmed through the SPORT control register and should be configured for Internal Clock Operation, Active Low Framing and 16-bit Word Length. Transmission is started by writing a word to the Tx register after the SPORT mode has been enabled.



Figure 33. ADSP-2101 and ADSP-2103 Interface

#### 8.5.3.2 80C51 and 80L51 Interface

A serial interface between the DAC102S085 and the 80C51 or 80L51 microcontroller is shown in Figure 34. The SYNC signal comes from a bit-programmable pin on the microcontroller. The example shown here uses port line P3.3. This line is taken low when data is transmitted to the DAC102S085. Since the 80C51 and 80L51 transmit 8-bit bytes, only eight falling clock edges occur in the transmit cycle. To load data into the DAC, the P3.3 line must be left low after the first eight bits are transmitted. A second write cycle is initiated to transmit the second byte of data, after which port line P3.3 is brought high. The 80C51 and 80L51 transmit routine must recognize that the 80C51 and 80L51 transmit data with the LSB first while the DAC102S085 requires data with the MSB first.

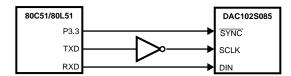


Figure 34. 80C51 and 80L51 Interface

Product Folder Links: DAC102S085



## **Programming (continued)**

#### 8.5.3.3 68HC11 Interface

A serial interface between the DAC102S085 and the 68HC11 microcontroller is shown in Figure 35. The SYNC line of the DAC102S085 is driven from a port line (PC7 in the figure), similar to the 80C51 and 80L51.

The 68HC11 should be configured with its CPOL bit as a zero and its CPHA bit as a one. This configuration causes data on the MOSI output to be valid on the falling edge of SCLK. PC7 is taken low to transmit data to the DAC. The 68HC11 transmits data in 8-bit bytes with eight falling clock edges. Data is transmitted with the MSB first. PC7 must remain low after the first eight bits are transferred. A second write cycle is initiated to transmit the second byte of data to the DAC, after which PC7 should be raised to end the write sequence.

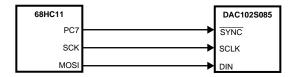


Figure 35. 68HC11 Interface

#### 8.5.3.4 Microwire Interface

Figure 36 shows an interface between a Microwire compatible device and the DAC102S085. Data is clocked out on the rising edges of the SK signal. As a result, the SK of the Microwire device needs to be inverted before driving the SCLK of the DAC102S085.

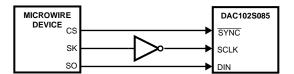


Figure 36. Microwire Interface

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## 9 Application and Implementation

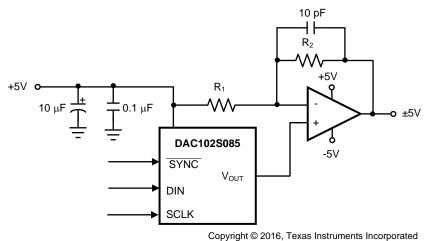
#### NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

## 9.1 Application Information

## 9.1.1 Bipolar Operation

The DAC102S085 is designed for single supply operation and thus has a unipolar output. However, a bipolar output may be obtained with the circuit shown in Figure 37. This circuit provides an output voltage range of  $\pm 5$  V. A rail-to-rail amplifier should be used if the amplifier supplies are limited to  $\pm 5$  V.



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Figure 37. Bipolar Operation

The output voltage of this circuit for any code is found using Equation 2.

$$V_O = (V_A \times (D / 1024) \times ((R1 + R2) / R1) - V_A \times R2 / R1)$$
 (2)  
 $V_O = (10 \times D / 1024) - 5 \text{ V}$ 

where

- · D is the input code in decimal form
- V<sub>A</sub> = 5 V

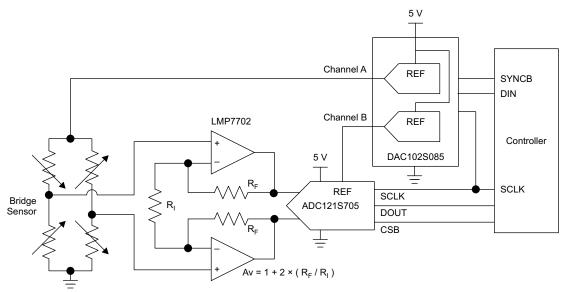
A list of rail-to-rail amplifiers suitable for this application are indicated in Table 2.

Table 2. Some Rail-to-Rail Amplifiers

AMP	PKGS	Typical V <sub>OS</sub>	Typical I <sub>SUPPLY</sub>
LMC7111	DIP-8, SOT23-5	0.9 mV	25 μΑ
LM7301	SO-8, SOT23-5	0.03 mV	620 µA
LM8261	SOT23-5	0.7 mV	1 mA



## 9.2 Typical Application



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Figure 38. Driving an ADC Reference

#### 9.2.1 Design Requirements

Figure 38 shows Channel A of the DAC102S085 providing the drive or supply voltage for a bridge sensor. By having the sensor supply voltage adjustable, the output of the sensor can be optimized to the input level of the ADC monitoring it.

#### 9.2.2 Detailed Design Procedure

The output of the sensor is amplified by a fixed gain amplifier stage with a differential gain of  $1 + 2 \times (R_F / R_I)$ . The advantage of this amplifier configuration is the high input impedance seen by the output of the bridge sensor. The disadvantage is the poor common-mode rejection ratio (CMRR). The common-mode voltage ( $V_{CM}$ ) of the bridge sensor is half of DAC output of Channel A. The  $V_{CM}$  is amplified by a gain of 1 V/V by the amplifier stage and thus becomes the bias voltage for the input of the ADC121S705. Channel B of the DAC102S085 is providing the reference voltage to the ADC121S705. The reference for the ADC121S705 may be set to any voltage from 1 V to 5 V, providing the widest dynamic range possible.

The reference voltage for Channel A and B is powered by an external 5-V power supply. Because the 5-V supply is common to the sensor supply voltage and the reference voltage of the ADC, fluctuations in the value of the 5-V supply has a minimal effect on the digital output code of the ADC. This type of configuration is often referred to as a *ratiometric* design. For example, an increase of 5% to the 5-V supply causes the sensor supply voltage to increase by 5%. This causes the gain or sensitivity of the sensor to increase by 5%. The gain of the amplifier stage is unaffected by the change in supply voltage. The ADC121S705 on the other hand, also experiences a 5% increase to its reference voltage. This causes the size of the least significant bit (LSB) of the ADC to increase by 5%. As a result of the gain of the sensor increasing by 5% and the LSB size of the ADC increasing by the same 5%, there is no net effect on the performance of the circuit. It is assumed that the amplifier gain is set low enough to allow for a 5% increase in the sensor output. Otherwise, the increase in the sensor output level may cause the output of the amplifiers to clip.

## **Typical Application (continued)**

#### 9.2.3 Application Curve

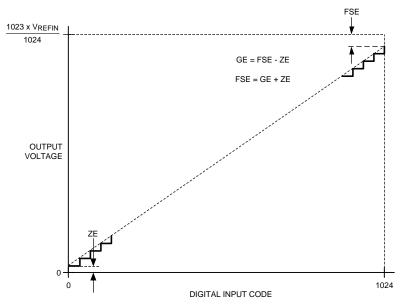


Figure 39. I/O Transfer Characteristic

## 10 Power Supply Recommendations

## 10.1 Using References as Power Supplies

While the simplicity of the DAC102S085 implies ease of use, it is important to recognize that the path from the reference input ( $V_{REFIN}$ ) to the VOUTs has essentially zero Power Supply Rejection Ratio (PSRR). Therefore, it is necessary to provide a noise-free supply voltage to  $V_{REFIN}$ . To use the full dynamic range of the DAC102S085, the supply pin ( $V_A$ ) and  $V_{REFIN}$  can be connected together and share the same supply voltage. Since the DAC102S085 consumes very little power, a reference source may be used as the reference input or the supply voltage. The advantages of using a reference source over a voltage regulator are accuracy and stability. Some low-noise regulators can also be used. Listed below are a few reference and power supply options for the DAC102S085.

#### 10.1.1 LM4130

The LM4130, with its 0.05% accuracy over temperature, is a good choice as a reference source for the DAC102S085. The 4.096-V version is useful if a 0 to 4.095-V output range is desirable or acceptable. Bypassing the LM4130 VIN pin with a 0.1-µF capacitor and the VOUT pin with a 2.2-µF capacitor improves stability and reduce output noise. The LM4130 comes in a space-saving 5-pin SOT-23 package.



## **Using References as Power Supplies (continued)**

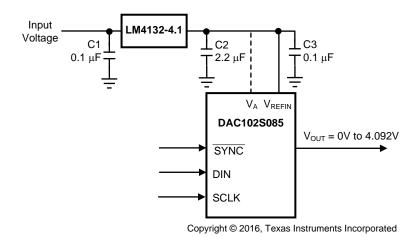


Figure 40. The LM4130 as a Power Supply

#### 10.1.2 LM4050

Available with accuracy of 0.44%, the LM4050 shunt reference is also a good choice as a reference for the DAC102S085. It is available in 4.096-V and 5-V versions and comes in a space-saving 3-pin SOT-23 package.

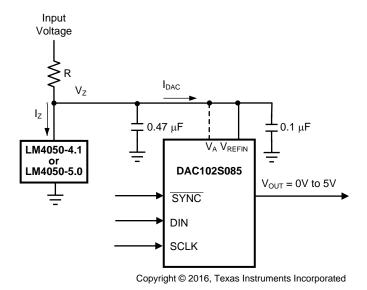


Figure 41. The LM4050 as a Power Supply

The minimum resistor value in the circuit of Figure 41 must be chosen such that the maximum current through the LM4050 does not exceed its 15-mA rating. The conditions for maximum current include the input voltage at its maximum, the LM4050 voltage at its minimum, and the DAC102S085 drawing zero current. The maximum resistor value must allow the LM4050 to draw more than its minimum current for regulation plus the maximum DAC102S085 current in full operation. The conditions for minimum current include the input voltage at its minimum, the LM4050 voltage at its maximum, the resistor value at its maximum due to tolerance, and the DAC102S085 draws its maximum current. Equation 4 and Equation 5 summarize these conditions.

$$R(min) = (V_{IN}(max) - V_{Z}(min)) / I_{Z}(max)$$

$$R(max) = (V_{IN}(min) - V_{Z}(max)) / ((I_{DAC}(max) + I_{Z}(min))$$
(4)

 V<sub>Z</sub>(min) and V<sub>Z</sub>(max) are the nominal LM4050 output voltages ± the LM4050 output tolerance over temperature

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where



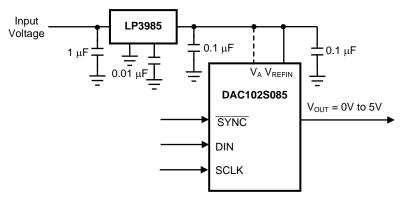
## **Using References as Power Supplies (continued)**

- I<sub>7</sub>(max) is the maximum allowable current through the LM4050
- I<sub>7</sub>(min) is the minimum current required by the LM4050 for proper regulation
- I<sub>DAC</sub>(max) is the maximum DAC102S085 supply current

#### (5)

#### 10.1.3 LP3985

The LP3985 is a low-noise, ultra-low dropout voltage regulator with a 3% accuracy over temperature. It is a good choice for applications that do not require a precision reference for the DAC102S085. It comes in 3-V, 3.3-V and 5-V versions, among others, and sports a low 30- $\mu$ V noise specification at low frequencies. Because low frequency noise is relatively difficult to filter, this specification could be important for some applications. The LP3985 comes in a space-saving 5-pin SOT-23 and 5-bump DSBGA packages.



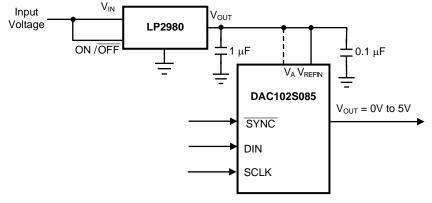
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Figure 42. Using the LP3985 Regulator

An input capacitance of 1  $\mu$ F without any ESR requirement is required at the LP3985 input, while a 1- $\mu$ F ceramic capacitor with an ESR requirement of 5 m $\Omega$  to 500 m $\Omega$  at the output. Careful interpretation and understanding of the capacitor specification is required to ensure correct device operation.

#### 10.1.4 LP2980

The LP2980 is an ultra-low dropout regulator with a 0.5% or 1% accuracy over temperature, depending upon grade. It is available in 3-V, 3.3-V and 5-V versions, among others.



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Figure 43. Using the LP2980 Regulator

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## **Using References as Power Supplies (continued)**

Like any low dropout regulator, the LP2980 requires an output capacitor for loop stability. This output capacitor must be at least 1  $\mu$ F over temperature, but values of 2.2  $\mu$ F or more provide even better performance. The ESR of this capacitor should be within the range specified in the LP2980 data sheet (SNOS733). Surface-mount solid tantalum capacitors offer a good combination of small size and ESR. Ceramic capacitors are attractive due to their small size but generally have ESR values that are too low for use with the LP2980. Aluminum electrolytic capacitors are typically not a good choice due to their large size and have ESR values that may be too high at low temperatures.

## 11 Layout

#### 11.1 Layout Guidelines

For best accuracy and minimum noise, the printed-circuit board containing the DAC102S085 should have separate analog and digital areas. The areas are defined by the locations of the analog and digital power planes. Both of these planes should be located in the same board layer. There should be a single ground plane. A single ground plane is preferred if digital return current does not flow through the analog ground area. Frequently a single ground plane design uses a *fencing* technique to prevent the mixing of analog and digital ground current. Separate ground planes must only be used when the fencing technique is inadequate. The separate ground planes must be connected in one place, preferably near the DAC102S085. Special care is required to ensure that digital signals with fast edge rates do not pass over split ground planes. They must always have a continuous return path below their traces.

The DAC102S085 power supply should be bypassed with a 10- $\mu$ F and a 0.1- $\mu$ F capacitor as close as possible to the device with the 0.1- $\mu$ F capacitor right at the device supply pin. The 10- $\mu$ F capacitor should be a tantalum type and the 0.1- $\mu$ F capacitor should be a low ESL, low ESR type. The power supply for the DAC102S085 should only be used for analog circuits.

Avoid crossover of analog and digital signals and keep the clock and data lines on the component side of the board. The clock and data lines should have controlled impedances.

## 11.2 Layout Example

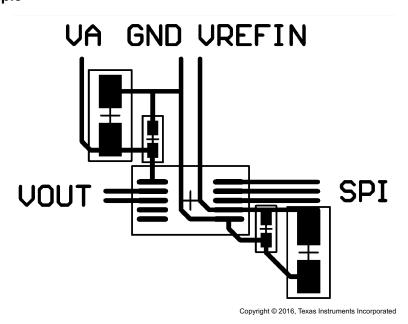


Figure 44. DAC102S085 Layout Diagram

## 12 Device and Documentation Support

#### 12.1 Device Support

#### 12.1.1 Device Nomenclature

#### 12.1.1.1 Specification Definitions

- DIFFERENTIAL NON-LINEARITY (DNL) The measure of the maximum deviation from the ideal step size of 1 LSB, which is  $V_{REF} / 1024 = V_A / 1024$ .
- DAC-to-DAC CROSSTALK The glitch impulse transferred to a DAC output in response to a full-scale change in the output of another DAC.
- DIGITAL CROSSTALK The glitch impulse transferred to a DAC output at mid-scale in response to a full-scale change in the input register of another DAC.
- **DIGITAL FEEDTHROUGH** A measure of the energy injected into the analog output of the DAC from the digital inputs when the DAC outputs are not updated. It is measured with a full-scale code change on the data bus.
- FULL-SCALE ERROR The difference between the actual output voltage with a full scale code (3FFh) loaded into the DAC and the value of  $V_A \times 1023 / 1024$ .
- GAIN ERROR The deviation from the ideal slope of the transfer function. It can be calculated from Zero and Full-Scale Errors as GE = FSE - ZE, where GE is Gain error, FSE is Full-Scale Error and ZE is Zero Error.
- **GLITCH IMPULSE** The energy injected into the analog output when the input code to the DAC register changes. It is specified as the area of the glitch in nanovolt-seconds.
- INTEGRAL NON-LINEARITY (INL) A measure of the deviation of each individual code from a straight line through the input to output transfer function. The deviation of any given code from this straight line is measured from the center of that code value. The end point method is used. INL for this product is specified over a limited range, per the Electrical Tables.
- LEAST SIGNIFICANT BIT (LSB) The bit that has the smallest value or weight of all bits in a word.

 $LSB = V_{RFF} / 2^{r}$ 

where

- V<sub>REF</sub> is the supply voltage for this product
- n is the DAC resolution in bits, which is 10 for the DAC102S085

(6)

- MAXIMUM LOAD CAPACITANCE The maximum capacitance that can be driven by the DAC with output stability maintained.
- MONOTONICITY The condition of being monotonic, where the DAC has an output that never decreases when the input code increases.
- MOST SIGNIFICANT BIT (MSB) The bit that has the largest value or weight of all bits in a word.

Its value is 1/2 of V<sub>A</sub>.

- MULTIPLYING BANDWIDTH The frequency at which the output amplitude falls 3 dB below the input sine wave on V<sub>REFIN</sub> with a full-scale code loaded into the DAC.
- **POWER EFFICIENCY** The ratio of the output current to the total supply current. The output current comes from the power supply. The difference between the supply and output currents is the power consumed by the device without a load.
- **SETTLING TIME** The time for the output to settle to within 1/2 LSB of the final value after the input code is updated.
- TOTAL HARMONIC DISTORTION (THD) The measure of the harmonics present at the output of the DACs with an ideal sine wave applied to V<sub>REFIN</sub>.

THD is measured in dB.



## **Device Support (continued)**

**WAKE-UP TIME** The time for the output to exit power-down mode.

This is the time from the falling edge of the 16th SCLK pulse to when the output voltage deviates from the power-down voltage of 0 V.

**ZERO CODE ERROR** The output error, or voltage, present at the DAC output after a code of 000h has been entered.

#### 12.2 Documentation Support

#### 12.2.1 Related Documentation

For related documentation, see the following:

LP2980-N Micropower 50 mA Ultra Low-Dropout Regulator In SOT-23 Package (SNOS733)

#### 12.3 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

TI E2E™ Online Community TI's Engineer-to-Engineer (E2E) Community. Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

**Design Support** *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

#### 12.4 Trademarks

E2E is a trademark of Texas Instruments.

SPI is a trademark of Motorola, Inc..

All other trademarks are the property of their respective owners.

#### 12.5 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

#### 12.6 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

## 13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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#### PACKAGING INFORMATION

Orderable part number	Status	Material type	Package   Pins	Package qty   Carrier	RoHS	Lead finish/	MSL rating/	Op temp (°C)	Part marking
	(1)	(2)			(3)	Ball material	Peak reflow		(6)
						(4)	(5)		
DAC102S085CIMM/NO.A	Active	Production	VSSOP (DGS)   10	1000   SMALL T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 105	X74C
DAC102S085CIMM/NO.B	Active	Production	VSSOP (DGS)   10	1000   SMALL T&R	-	Call TI	Call TI	-40 to 105	
DAC102S085CIMM/NOPB	Active	Production	VSSOP (DGS)   10	1000   SMALL T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 105	X74C
DAC102S085CIMMX/NO.A	Active	Production	VSSOP (DGS)   10	3500   LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 105	X74C
DAC102S085CIMMX/NO.B	Active	Production	VSSOP (DGS)   10	3500   LARGE T&R	-	Call TI	Call TI	-40 to 105	
DAC102S085CIMMX/NOPB	Active	Production	VSSOP (DGS)   10	3500   LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 105	X74C
DAC102S085CISD/NO.A	Active	Production	WSON (DSC)   10	1000   SMALL T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 105	X75C
DAC102S085CISD/NOPB	Active	Production	WSON (DSC)   10	1000   SMALL T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 105	X75C
DAC102S085CISDX/NO.A	Active	Production	WSON (DSC)   10	4500   LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 105	X75C
DAC102S085CISDX/NO.B	Active	Production	WSON (DSC)   10	4500   LARGE T&R	-	Call TI	Call TI	-40 to 105	
DAC102S085CISDX/NOPB	Active	Production	WSON (DSC)   10	4500   LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 105	X75C

<sup>(1)</sup> Status: For more details on status, see our product life cycle.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

<sup>(2)</sup> Material type: When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

<sup>(3)</sup> RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

<sup>(4)</sup> Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

<sup>(5)</sup> MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

<sup>(6)</sup> Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.



## **PACKAGE OPTION ADDENDUM**

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# **PACKAGE MATERIALS INFORMATION**

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## TAPE AND REEL INFORMATION



# TAPE DIMENSIONS + K0 - P1 - B0 W Cavity - A0 -

A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

#### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
DAC102S085CIMM/NOPB	VSSOP	DGS	10	1000	177.8	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC102S085CIMMX/ NOPB	VSSOP	DGS	10	3500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
DAC102S085CISD/NOPB	WSON	DSC	10	1000	177.8	12.4	3.3	3.3	1.0	8.0	12.0	Q1
DAC102S085CISDX/ NOPB	WSON	DSC	10	4500	330.0	12.4	3.3	3.3	1.0	8.0	12.0	Q1



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#### \*All dimensions are nominal

All difficulties are norminal									
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)		
DAC102S085CIMM/NOPB	VSSOP	DGS	10	1000	210.0	185.0	35.0		
DAC102S085CIMMX/ NOPB	VSSOP	DGS	10	3500	367.0	367.0	35.0		
DAC102S085CISD/NOPB	WSON	DSC	10	1000	210.0	185.0	35.0		
DAC102S085CISDX/ NOPB	WSON	DSC	10	4500	367.0	367.0	35.0		



SMALL OUTLINE PACKAGE



#### NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-187, variation BA.



SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



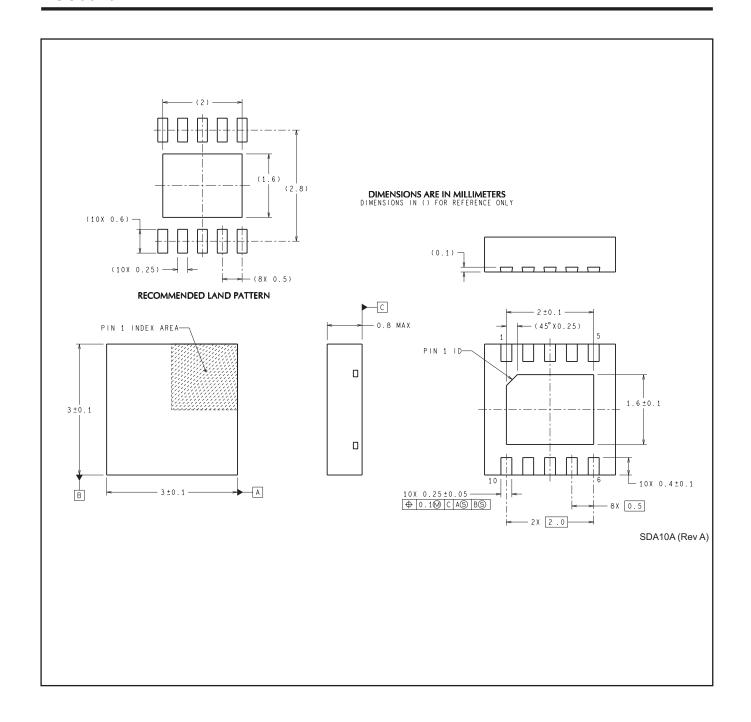
SMALL OUTLINE PACKAGE



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.





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