







AMC3306M25 High-Precision, ±250-mV Input, Reinforced Isolated Delta-Sigma Modulator With Integrated DC/DC Converter

1 Features

- 3.3-V or 5-V single supply with integrated DC/DC converter
- ±250-mV input voltage range optimized for current measurement using shunt resistors
- Low DC errors:
 - Offset error: ±50 µV (max)
 - Offset drift: ±1 µV/°C (max)
 - Gain error: ±0.2% (max)
 - Gain drift: ±35 ppm/°C (max)
- High CMTI: 75 kV/µs (min)
- System-level diagnostic features
- Low EMI: Meets CISPR-11 and CISPR-25 standards
- Safety-related certifications:
 - 6000-V_{PEAK} reinforced isolation per DIN VDE V 0884-11
 - 4250-V_{RMS} isolation for 1 minute per UL1577
- Fully specified over the extended industrial temperature range: -40°C to +125°C

2 Applications

- Compact, isolated shunt-based current sensing in:
 - Protection relays
 - Motor drives
 - Power supplies
 - Photovoltaic inverters

3 Description

The AMC3306M25 is a precision, isolated delta-sigma $(\Delta\Sigma)$ modulator, optimized for shunt-based current measurements. The fully integrated, isolated DC/DC converter allows single-supply operation from the low-side of the device, which makes the device a unique solution for space-constrained applications. The reinforced capacitive isolation barrier is certified according to VDE V 0884-11 and UL1577 and supports a working voltage of up to 1.2 kV_{RMS}.

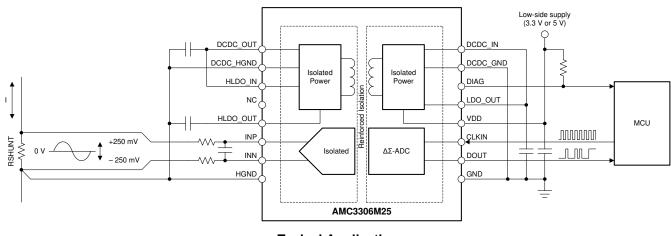
The isolation barrier separates parts of the system that operate on different common-mode voltage levels and protects the low-voltage side from hazardous voltages and damage.

The input of the AMC3306M25 is optimized for direct connection to a low-impedance shunt resistor or other, low-impedance voltage sources with low signal levels. The excellent DC accuracy and low temperature drift support accurate current measurements over the extended industrial temperature range from -40°C to +125°C.

By using a digital filter (such as a sinc³ filter) to decimate the bitstream, the device can achieve 16 bits of resolution with a dynamic range of 85 dB at a data rate of 78 kSPS.

Device Information⁽¹⁾ PART NUMBER PACKAGE BODY SIZE (NOM) SOIC (16) AMC3306M25 10.30 mm × 7.50 mm

For all available packages, see the orderable addendum at (1) the end of the datasheet.



Typical Application

An IMPORTANT NOTICE at the end of this data sheet addresses availability, warranty, changes, use in safety-critical applications, intellectual property matters and other important disclaimers. PRODUCTION DATA.



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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

CI	nanges from Revision A (September 2020) to Revision B (April 2021)	Page
•	Added Low EMI bullet and changed last bullet of Features section	1
•	Deleted Power delivery systems bullet from Applications section	
•	Changed Description section.	
•	Changed Absolute Maximum Ratings: changed max for DIAG pin from 5.5 V to 6.5 V	4
•	Changed overvoltage category for rated mains voltage ≤ 600 V from I-IV to I-III and for rated mains vol	tage
	≤1000 V from I-III to I-II	6
•	Changed Typical Characteristics section. Removed histograms	12
•	Changed Overview section (editorial changes only)	19
•	Changed Functional Block Diagram figure	
•	Changed Analog Input section	<mark>20</mark>
•	Changed Modulator section	
•	Changed Isolation Channel Signal Transmission section	21
•	Updated the Isolated DC/DC Converter section. Clarified that the low-side LDO is not intended for driving	ng
	external loads	<mark>23</mark>
•	Added initial paragraph to Application Information section	25
•	Changed Solar Inverter Application section (editorial changes only)	<mark>26</mark>
•	Changed shunt to RSHUNT in Design Requirements table	26
•	Changed Differential Input Filter figure	
•	Changed referenced family of devices from TMS320F2807x family to C2000 or Sitara families in Bitstre	eam
	Filtering section	<mark>27</mark>
•	Changed What To Do and What Not To Do section	<mark>28</mark>
•	Changed the Decoupling the AMC3306M25 figure in the Power Supply Recommendations section	29
•	Changed Recommended Layout of the AMC3306M25 figure	30

Changes from Revision Original (May 2020) to Revision A (September 2020)

Changed document status from advanced information to production data......1

Page



5 Pin Configuration and Functions

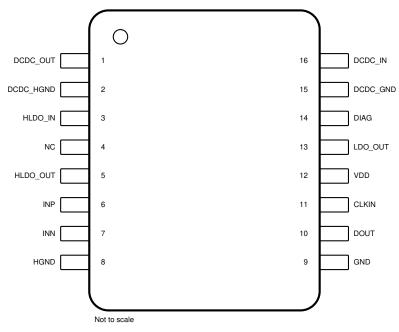


Figure 5-1. DWE Package, 16-Pin SOIC, Top View

Table 5-1. Pin Functions

	PIN	TYPE	DESCRIPTION
NO.	NAME	ITPE	DESCRIPTION
1	DCDC_OUT	Power	High-side output of the DC/DC converter; connect this pin to the HLDO_IN pin. ⁽¹⁾
2	DCDC_HGND	High-side Power Ground	High-side ground reference for the DC/DC converter; connect this pin to the HGND pin.
3	HLDO_IN	Power	Input of the high-side LDO; connect this pin to the DCDC_OUT pin. ⁽¹⁾
4	NC	—	No internal connection. Connect this pin to the high-side ground or leave unconnected (floating).
5	HLDO_OUT	Power	Output of the high-side LDO. ⁽¹⁾
6	INP	Analog Input	Noninverting analog input. Either INP or INN must have a DC current path to HGND to define the common-mode input voltage. ⁽²⁾
7	INN	Analog Input	Inverting analog input. Either INP or INN must have a DC current path to HGND to define the common-mode input voltage. ⁽²⁾
8	HGND	High-side Signal Ground	High-side analog signal ground; connect this pin to the DCDC_HGND pin.
9	GND	Low-side Signal Ground	Low-side analog signal ground; connect this pin to the DCDC_GND pin.
10	DOUT	Digital Output	Modulator data output.
11	CLKIN	Digital Input	Modulator clock input with internal pulldown resistor (typical value: 1.5 M Ω).
12	VDD	Low-side Power	Low-side power supply. ⁽¹⁾
13	LDO_OUT	Power	Output of the low-side LDO; connect this pin to the DCDC_IN pin. The output of the LDO must not be loaded by external circuitry. ⁽¹⁾
14	DIAG	Digital Output	Active-low, open-drain status indicator output; connect this pin to the pullup supply (for example, VDD) using a resistor or leave this pin floating if not used.
15	DCDC_GND	Low-side Power Ground	Low-side ground reference for the DC/DC converter; connect this pin to the GND pin.
16	DCDC_IN	Power	Low-side input of the DC/DC converter; connect this pin to the LDO_OUT pin. ⁽¹⁾

(1) See the *Power Supply Recommendations* section for power-supply decoupling recommendations.

(2) See the *Layout* section for details.

3



6 Specifications

6.1 Absolute Maximum Ratings

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		MIN	MAX	UNIT	
Power-supply voltage	VDD to GND	-0.3	6.5	V	
Analog input voltage	INP, INN	HGND – 6	V _{HLDO_OUT} + 0.5	V	
Digital input voltage	CLKIN	GND – 0.5	VDD + 0.5	V	
Digital autout valtage	DOUT	GND – 0.5	VDD + 0.5	V	
Digital output voltage	DIAG	GND – 0.5	6.5	v	
Input current	Continuous, any pin except power-supply pins	-10	10	mA	
Tomporatura	Junction, T _J		150	°C	
Temperature	Storage, T _{stg}	-65	150	C	

(1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, and do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings

			VALUE	UNIT
V(ESD) Electrostatic discharge		Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	±2000	V
V _(ESD)	Liechostatic discharge	Charged-device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾	±1000	v

(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

over operating ambient temperature range (unless otherwise noted)

			MIN	NOM	MAX	UNIT
POWER	SUPPLY					
VDD	Low-side power supply	VDD to GND	3	3.3	5.5	V
ANALOO	G INPUT					
V _{Clipping}	Differential input voltage before clipping output	$V_{IN} = V_{INP} - V_{INN}$		±320		mV
V _{FSR}	Specified linear differential full-scale voltage	$V_{IN} = V_{INP} - V_{INN}$	-250		250	mV
	Absolute common-mode input voltage (1)	(V _{INP} + V _{INN}) / 2 to HGND	-2	V _H	_DO_OUT	V
V _{CM}	Operating common-mode input voltage	(V _{INP} + V _{INN}) / 2 to HGND	-0.16		0.9	V
DIGITAL	I/O					
V _{IO}	Digital input / output voltage		0		VDD	V
f _{CLKIN}	Input clock frequency		5	20	21	MHz
	Input clock duty cycle	5 MHz ≤ f _{CLKIN} ≤ 21 MHz	40%	50%	60%	
TEMPER	ATURE RANGE					
T _A	Specified ambient temperature		-40		125	°C

(1) Steady-state voltage supported by the device in case of a system failure. See specified common-mode input voltage V_{CM} for normal operation. Observe analog input voltage range as specified in the *Absolute Maximum Ratings* table.



6.4 Thermal Information

		AMC3306M25	
	THERMAL METRIC ⁽¹⁾	DWE (SOIC)	UNIT
		16 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	73.5	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	31	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	44	°C/W
ΨJT	Junction-to-top characterization parameter	16.7	°C/W
Ψ _{JB}	Junction-to-board characterization parameter	42.8	°C/W
R _{0 JC(bot)}	Junction-to-case (bottom) thermal resistance	n/a	°C/W

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

6.5 Power Ratings

	PARAMETER	TEST CONDITIONS	VALUE	UNIT
D	Maximum power dissipation	VDD = 5.5 V	231	mW
PD		VDD = 3.6 V	151	11174

6.6 Insulation Specifications

over operating ambient temperature range (unless otherwise noted)

PARAMETER		TEST CONDITIONS	VALUE	UNIT
GENERA	AL			
CLR	External clearance ⁽¹⁾	Shortest pin-to-pin distance through air	≥ 8	mm
CPG	External creepage ⁽¹⁾	Shortest pin-to-pin distance across the package surface	≥ 8	
		Minimum internal gap (internal clearance - capacitive signal isolation)	≥ 21	
DTI	Distance through the insulation	Minimum internal gap (internal clearance - transformer power isolation)	≥ 120	μm
СТІ	Comparative tracking index	DIN EN 60112 (VDE 0303-11); IEC 60112	≥ 600	V
	Material group	According to IEC 60664-1	I	
	Overvoltage category	Rated mains voltage ≤ 600 V _{RMS}	1-111	
	per IEC 60664-1	Rated mains voltage ≤ 1000 V _{RMS}	I-II	
DIN VDE	V 0884-11 (VDE V 0884-11): 2017-01	(2)		
VIORM	Maximum repetitive peak isolation voltage	At AC voltage (bipolar)	1700	V _{PK}
	Maximum-rated isolation	At AC voltage (sine wave)	1200	V _{RMS}
V _{IOWM}	working voltage	At DC voltage	1700	V _{DC}
	Maximum transient isolation voltage	V _{TEST} = V _{IOTM} , t = 60 s (qualification test)	6000	V _{PK}
V _{IOTM}		V _{TEST} = 1.2 × V _{IOTM} , t = 1 s (100% production test)	7200	V _{PK}
V _{IOSM}	Maximum surge isolation voltage ⁽³⁾	Test method per IEC 60065, 1.2/50- μ s waveform, V _{TEST} = 1.6 × V _{IOSM} = 10000 V _{PK} (qualification)	6250	V _{PK}
	Apparent charge ⁽⁴⁾	Method a, after input/output safety test subgroup 2 / 3, V _{ini} = V _{IOTM} , t _{ini} = 60 s, V _{pd(m)} = 1.2 × V _{IORM} , t _m = 10 s	≤ 5	
q _{pd}			≤ 5	рС
			≤ 5	
C _{IO}	Barrier capacitance, input to output ⁽⁵⁾	V _{IO} = 0.5 V _{PP} at 1 MHz	~3.5	pF
		V _{IO} = 500 V at T _A = 25°C	> 10 ¹²	
R _{IO}	Insulation resistance, input to output ⁽⁵⁾	$V_{IO} = 500 \text{ V at } 100^{\circ}\text{C} \le T_{A} \le 125^{\circ}\text{C}$	> 10 ¹¹	Ω
	input to output	V _{IO} = 500 V at T _S = 150°C	> 10 ⁹	
	Pollution degree		2	
	Climatic category		40/125/21	
UL1577		· · ·		-
V _{ISO}	Withstand isolation voltage	$\label{eq:VTEST} \begin{array}{ c c c } V_{\text{TEST}} = V_{\text{ISO}} = 4250 \ V_{\text{RMS}} \ \text{or} \ 6000 \ V_{\text{DC}}, \ t = 60 \ \text{s} \ (\text{qualification}), \\ V_{\text{TEST}} = 1.2 \ \times \ V_{\text{ISO}}, \ t = 1 \ \text{s} \ (100\% \ \text{production test}) \end{array}$	4250	V _{RMS}

(1) Apply creepage and clearance requirements according to the specific equipment isolation standards of an application. Care must be taken to maintain the creepage and clearance distance of a board design to ensure that the mounting pads of the isolator on the printed circuit board (PCB) do not reduce this distance. Creepage and clearance on a PCB become equal in certain cases. Techniques such as inserting grooves, ribs, or both on a PCB are used to help increase these specifications.

(2) This coupler is suitable for *safe electrical insulation* only within the safety ratings. Compliance with the safety ratings must be ensured by means of suitable protective circuits.

- (3) Testing is carried out in air or oil to determine the intrinsic surge immunity of the isolation barrier.
- (4) Apparent charge is electrical discharge caused by a partial discharge (pd).
- (5) All pins on each side of the barrier are tied together, creating a two-pin device.



6.7 Safety-Related Certifications

VDE	UL
Certified according to DIN VDE V 0884-11 (VDE V 0884-11): 2017-01, DIN EN 60950-1 (VDE 0805 Teil 1): 2014-08, and DIN EN 60065 (VDE 0860): 2005-11	Recognized under 1577 component recognition and CSA component acceptance NO 5 programs
Reinforced insulation	Single protection
Certificate number: 40040142	File number: E181974

6.8 Safety Limiting Values

Safety limiting⁽¹⁾ intends to minimize potential damage to the isolation barrier upon failure of input or output circuitry. A failure of the I/O can allow low resistance to ground or the supply and, without current limiting, dissipate sufficient power to over-heat the die and damage the isolation barrier potentially leading to secondary system failures.

	PARAMETER	TEST CONDITIONS	MIN	TYP M	X UNIT
	Cofety input output or output ourrent	R _{θJA} = 73.5°C/W, VDD = 5.5 V, T _J = 150°C, T _A = 25°C		3	09
IS	Safety input, output, or supply current	R _{θJA} = 73.5°C/W, VDD = 3.6 V, T _J = 150°C, T _A = 25°C		4	— mA 72
Ps	Safety input, output, or total power	R _{θJA} = 73.5°C/W, T _J = 150°C, T _A = 25°C		17	00 mW
Τ _S	Maximum safety temperature			1	50 °C

(1) The maximum safety temperature, T_S, has the same value as the maximum junction temperature, T_J, specified for the device. The I_S and P_S parameters represent the safety current and safety power, respectively. Do not exceed the maximum limits of I_S and P_S. These limits vary with the ambient temperature, T_A.

The junction-to-air thermal resistance, $R_{\theta JA}$, in the *Thermal Information* table is that of a device installed on a high-K test board for leaded surface-mount packages. Use these equations to calculate the value for each parameter:

 $T_J = T_A + R_{\theta JA} \times P$, where P is the power dissipated in the device.

 $T_{J(max)} = T_S = T_A + R_{\theta JA} \times P_S$, where $T_{J(max)}$ is the maximum junction temperature.

 $P_S = I_S \times VDD_{max}$, where VDD_{max} is the maximum low-side voltage.



6.9 Electrical Characteristics

all minimum and maximum specifications are at $T_A = -40^{\circ}$ C to +125°C, VDD = 3.0 V to 5.5 V, INP = -250 mV to +250 mV, INN = 0 V, and sinc³ filter with OSR = 256 (unless otherwise noted); typical values are at $T_A = 25^{\circ}$ C, CLKIN = 20 MHz, VDD = 3.3 V

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
ANALOG	INPUT					
R _{IN}	Single-ended input resistance	INN = HGND		19		kΩ
R _{IND}	Differential input resistance			22		kΩ
I _{IB}	Input bias current	INP = INN = HGND; $I_{IB} = (I_{IBP} + I_{IBN}) / 2$	-41	-30	-24	μA
I _{IO}	Input offset current ⁽¹⁾	$I_{IO} = I_{IBP} - I_{IBN}$; INP = INN = HGND		±10		nA
C _{IN}	Single-ended input capacitance	INN = HGND, f _{IN} = 310 kHz		2		pF
CIND	Differential input capacitance	f _{IN} = 310 kHz		1		pF
ACCURA	CY					
Eo	Offset error ⁽¹⁾	$INN = INP = HGND, T_A = 25^{\circ}C$	-50	±10	50	μV
TCEO	Offset error thermal drift ⁽⁴⁾	INN = INP = HGND	-1		1	µV/°C
E _G	Gain error	T _A = 25°C	-0.2%	±0.005%	0.2%	%
TCE _G	Gain error drift ⁽⁵⁾		-35		35	ppm/°C
DNL	Differential nonlinearity	Resolution: 16 bits	-0.99		0.99	LSB
INL	Integral nonlinearity	Resolution: 16 bits	-4	±1	4	LSB
SNR	Signal-to-noise ratio	f _{IN} = 1 kHz	81	83		dB
SINAD	Signal-to-noise + distortion	f _{IN} = 1 kHz	79	82.5		dB
THD	Total harmonic distortion ⁽³⁾	5 MHz \leq f _{CLKIN} \leq 21 MHz, f _{IN} = 1 kHz		-96	-88	dB
SFDR	Spurious-free dynamic range	f _{IN} = 1 kHz	88	97		dB
		$f_{IN} = 0 Hz, V_{CM min} \le V_{IN} \le V_{CM max}$		-95		
CMRR	Common-mode rejection ratio	$ f_{\text{IN}} = 10 \text{ kHz}, \text{V}_{\text{CM min}} \leq \text{V}_{\text{IN}} \leq \text{V}_{\text{CM max}}, \text{V}_{\text{INP}} $		-84		dB
		VDD from 3.0 V to 5.5 V, at DC		-120		
PSRR	Power-supply rejection ratio	INP = INN = HGND, VDD from 3.0 V to 5.5 V, 10 kHz, 100 mV ripple		-120		dB
DIGITAL I	/0					
I _{IN}	Input leakage current	$GND \le V_{IN} \le VDD$	0		7	μA
C _{IN}	Input capacitance			4		pF
V _{IH}	High-level input voltage		0.7 × VDD		VDD + 0.3	V
VIL	Low-level input voltage		-0.3		0.3 × VDD	V
C _{LOAD}	Output load capacitance			15	30	pF
V _{OH}	High-level output voltage	I _{OH} = -20 μA	VDD - 0.1			V
• OH		I _{OH} = -4 mA	VDD - 0.4			v
V _{OL}	Low-level output voltage	I _{OL} = 20 μA			0.1	V
▼ OL		I _{OL} = 4 mA			0.4	v
CMTI	Common-mode transient immunity		75	135		kV/μs



6.9 Electrical Characteristics (continued)

all minimum and maximum specifications are at $T_A = -40^{\circ}$ C to +125°C, VDD = 3.0 V to 5.5 V, INP = -250 mV to +250 mV, INN = 0 V, and sinc³ filter with OSR = 256 (unless otherwise noted); typical values are at $T_A = 25^{\circ}$ C, CLKIN = 20 MHz, VDD = 3.3 V

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
POWER SU	PPLY	L				
IDD		no external load on HLDO		26	40	
טטו	Low-side supply current	1 mA external load on HLDO		28	42	mA
V _{DCDC_OUT}	DC/DC output voltage	DCDC_OUT to HGND	3.1	3.5	4.65	V
V _{DCDCUV}	DC/DC output undervoltage detection threshold voltage	V _{DCDC_OUT} falling	2.1	2.25		V
Vhldo_out	High-side LDO output voltage	HLDO_OUT to HGND, up to 1 mA external load ⁽²⁾	3	3.2	3.4	V
V _{HLDOUV}	High-side LDO output undervoltage detection threshold voltage	V _{HLDO_OUT} falling	2.4	2.6		V
I _H	High-side supply current for auxiliary circuitry	Load connected from HLDO_OUT to HGND; non-switching; $-40^{\circ}C \le T_A \le 85^{\circ}C^{(2)}$			1	mA
t _{START}	Device startup time	VDD step to 3.0 V to bitstream valid		0.9	1.4	ms

(1) The typical value includes one sigma statistical variation at nominal operating conditions.

(2) High-side LDO supports full external load (I_H) only up to $T_A = 85^{\circ}C$. See the *Isolated DC/DC Converter* section for more details.

(3) THD is the ratio of the rms sum of the amplitues of first five higher harmonics to the amplitude of the fundamental.

(4) Offset error temperature drift is calculated using the box method, as described by the following equation: TCE_O = (Value_{MAX} - Value_{MIN}) / TempRange

(5) Gain error temperature drift is calculated using the box method, as described by the following equation: $TCE_G (ppm) = (Value_{MAX} - Value_{MIN}) / (Value_{(T=25\,^{\circ}C)} \times TempRange) \times 10^6$



6.10 Switching Characteristics

	PARAMETER	ER TEST CONDITIONS				UNIT
t _H	DOUT hold time after rising edge of CLKIN	C _{LOAD} = 15 pF	3.5			ns
t _D	Rising edge of CLKIN to DOUT valid delay	C _{LOAD} = 15 pF; CLKIN 50% to DOUT 10% / 90%			15	ns
+	t- DOUT rise time	10% to 90%, 3.0 V \leq VDD \leq 3.6 V, C _{LOAD} = 15 pF		2.5	6	ns
^t r		10% to 90%, 4.5 V \leq VDD \leq 5.5 V, C _{LOAD} = 15 pF		3.2	6	115
+.	DOUT fall time	10% to 90%, 3.0 V \leq VDD \leq 3.6 V, C _{LOAD} = 15 pF		2.2	6	20
l f		10% to 90%, 4.5 V ≤ VDD ≤ 5.5 V,C _{LOAD} = 15 pF		2.9	6	ns

6.11 Timing Diagrams

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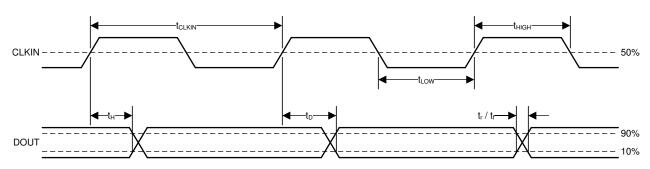


Figure 6-1. Digital Interface Timing

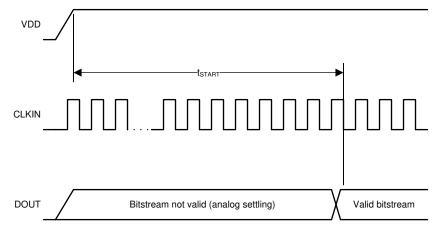
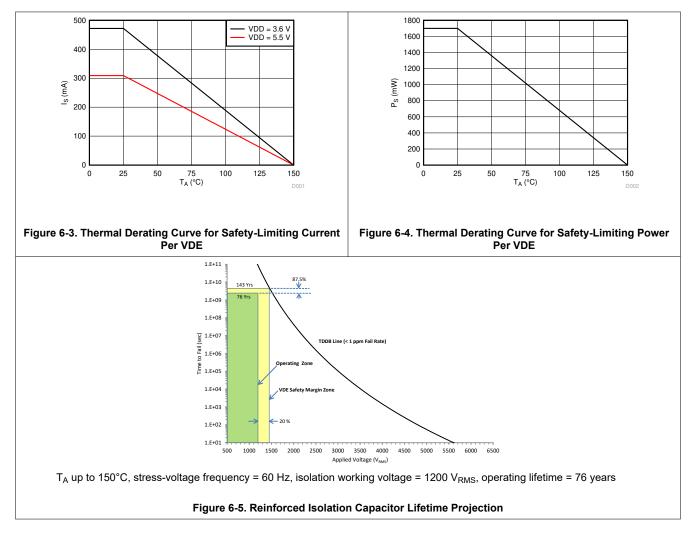


Figure 6-2. Device Startup Timing

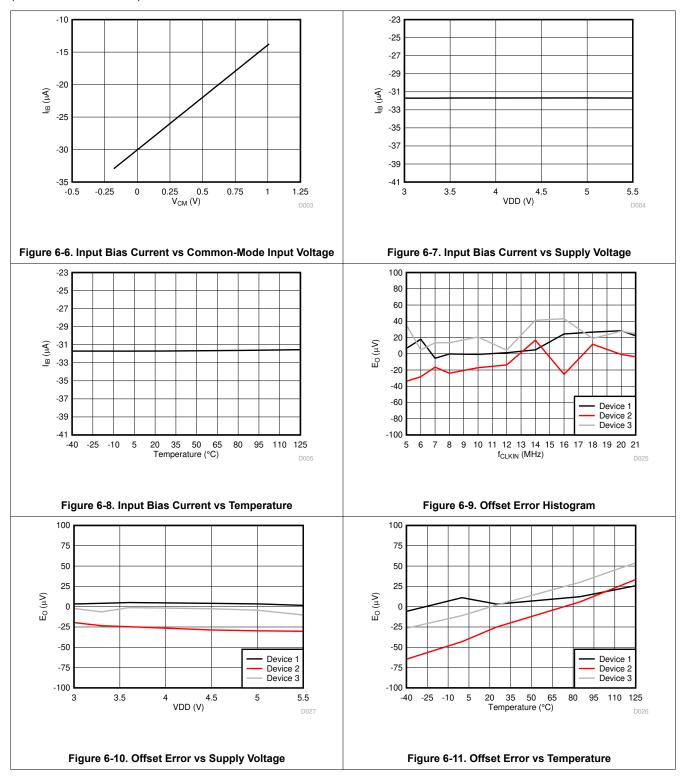


6.12 Insulation Characteristics Curves

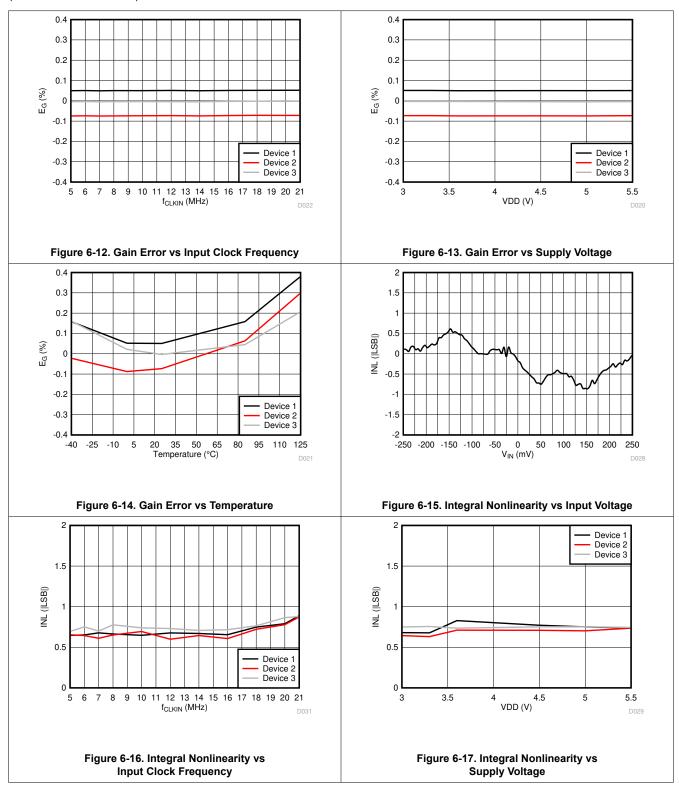




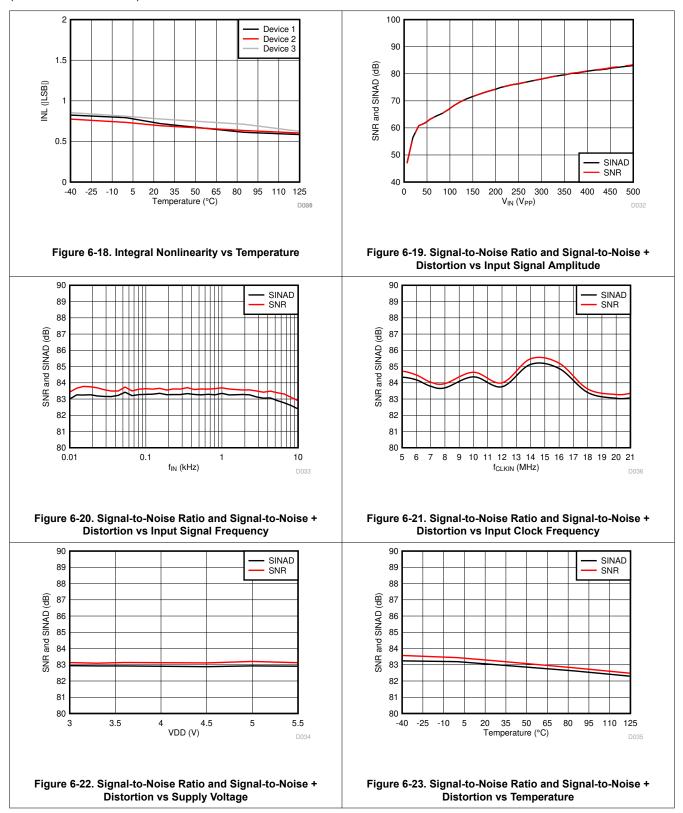
6.13 Typical Characteristics



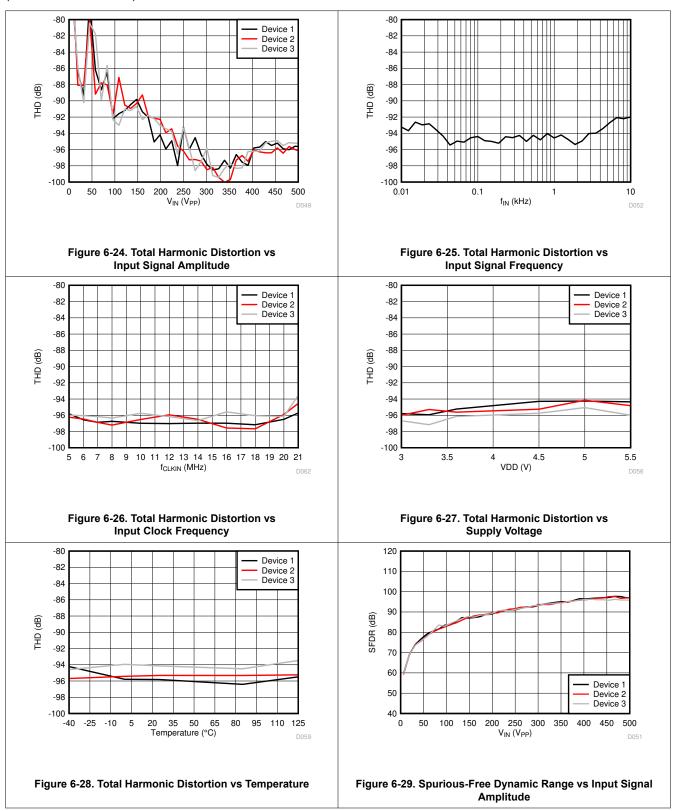




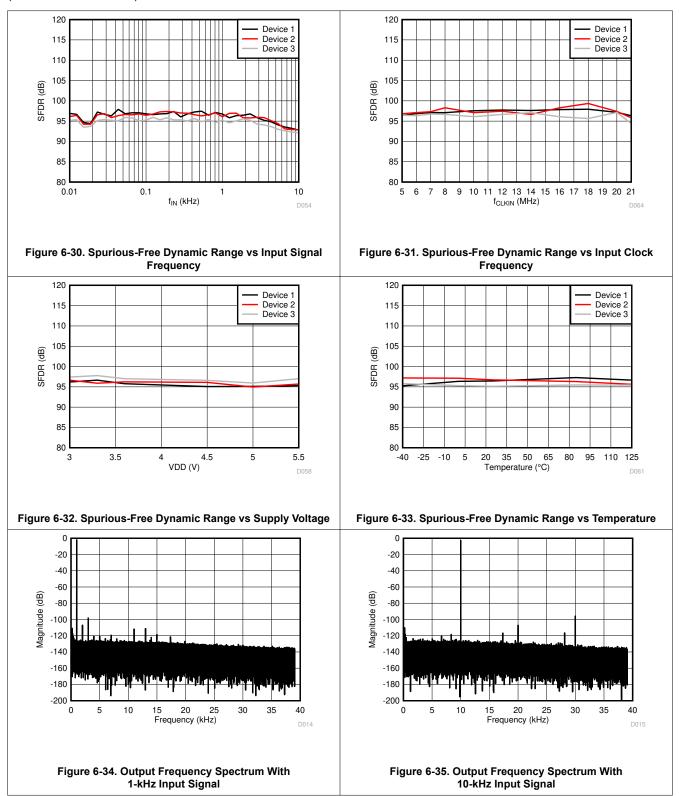




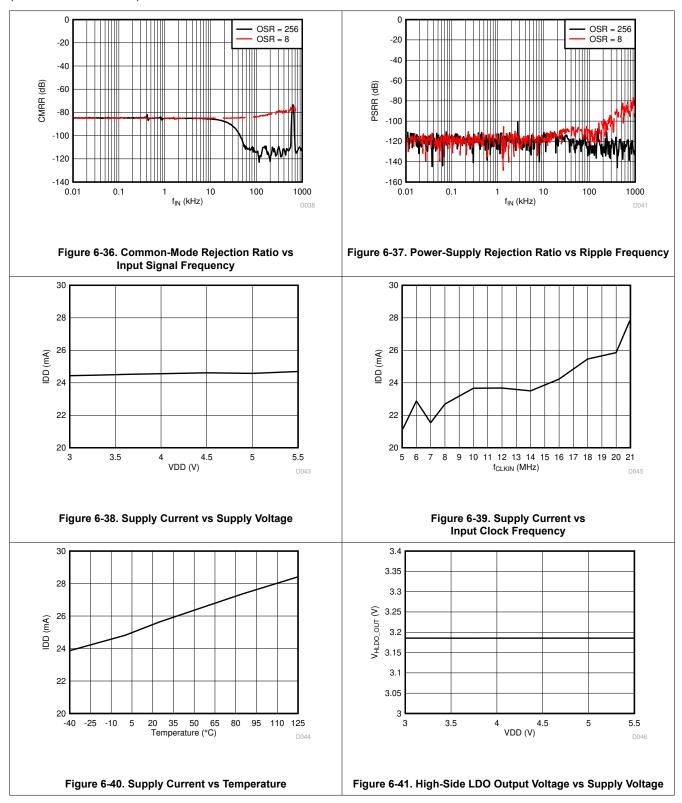






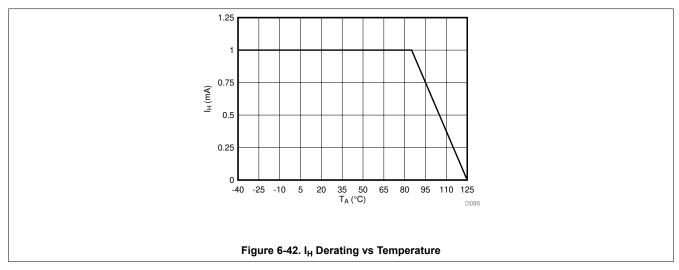








at VDD = 3.3 V, INP = -250 mV to +250 mV, INN = HGND, f_{CLKIN} = 20 MHz, and sinc³ filter with OSR = 256, 16-bit resolution (unless otherwise noted)



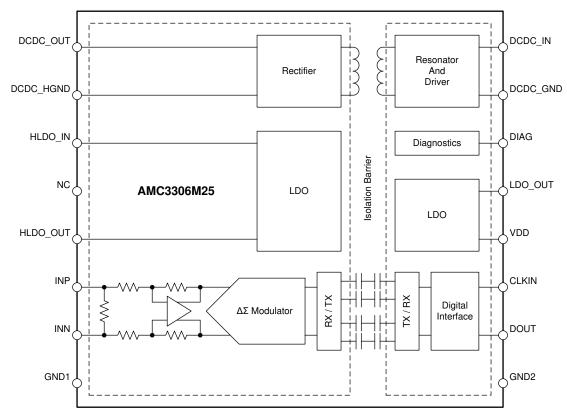


7 Detailed Description

7.1 Overview

The AMC3306M25 is a fully differential, precision, isolated modulator with an integrated DC/DC converter that can supply the high-side of the device from a single 3.3-V or 5-V voltage supply on the low side. The analog input pins INP and INN are connected to a fully differential amplifier that feeds the switched-capacitor input of a second-order, delta-sigma ($\Delta\Sigma$) modulator. The modulator converts the analog input signal into a digital bitstream that is transferred across the isolation barrier and separates the high-side from the low-side. The isolated data output DOUT of the converter provides a stream of digital ones and zeros that is synchronous to the externally-provided clock source at the CLKIN pin. The time average of this serial bitstream output is proportional to the analog input voltage. The external clock input simplifies the synchronization of multiple current-sensing channels on the system level.

The signal path is isolated by a double capacitive silicon dioxide (SiO₂) insuation barrier, whereas power isolation uses an on-chip transformer separated by a thin-film polymer as the insulating material.



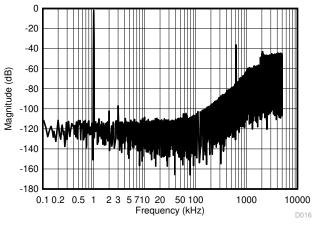
7.2 Functional Block Diagram



7.3 Feature Description

7.3.1 Analog Input

The differential amplifier input stage of the AMC3306M25 feeds a second-order, switched-capacitor, feedforward $\Delta\Sigma$ modulator. The gain of the differential amplifier is set by internal precision resistors with a differential input impedance of R_{IND}. The modulator converts the analog input signal into a bitstream that is transferred across the isolation barrier, as described in the *Isolation Channel Signal Transmission* section.



sinc³ filter, OSR = 2, f_{CLKIN} = 20 MHz, f_{IN} = 1 kHz

Figure 7-1. Quantization Noise Shaping

There are two restrictions on the analog input signals INP and INN. First, if the input voltages V_{INP} or V_{INN} exceed the range specified in the *Absolute Maximum Ratings* table, the input currents must be limited to the absolute maximum value because the electrostatic discharge (ESD) protection turns on. In addition, the linearity and parametric performance of the device are ensured only when the analog input voltage remains within the linear full-scale range (V_{FSR}) and within the common-mode input voltage range (V_{CM}) as specified in the *Recommended Operating Conditions* table.



7.3.2 Modulator

The second-order, switched-capacitor, feed-forward $\Delta\Sigma$ modulator conceptualized in Figure 7-2 is implemented in the AMC3306M25. The analog input voltage V_{IN} and the output V₅ of the 1-bit digital-to-analog converter (DAC) are differentiated, providing an analog voltage V₁ at the input of the first integrator stage. The output of the first integrator feeds the input of the second integrator stage, resulting in an output voltage V₃ that is differentiated with the input signal V_{IN} and the output of the first integrator V₂. Depending on the polarity of the resulting voltage V₄, the output of the comparator is changed. In this case, the 1-bit DAC responds on the next clock pulse by changing the associated analog output voltage V₅, causing the integrators to progress in the opposite direction, and forcing the value of the integrator output to track the average value of the input.

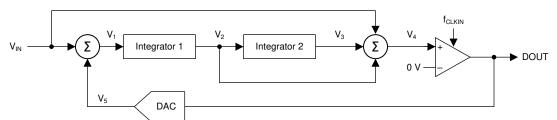


Figure 7-2. Block Diagram of a Second-Order Modulator

The modulator shifts the quantization noise to high frequencies, as depicted in Figure 7-1. Therefore, use a low-pass digital filter at the output of the device to increase the overall performance. This filter is also used to convert the 1-bit data stream at a high sampling rate into a higher-bit data word at a lower rate (decimation). TI's C2000[™] and Sitara[™] microcontroller families offer a suitable programmable, hardwired filter structure termed a *sigma-delta filter module* (SDFM) optimized for usage with the AMC3306M25. Alternatively, a field-programmable gate array (FPGA) or complex programmable logic device (CPLD) can be used to implement the filter.

7.3.3 Isolation Channel Signal Transmission

The AMC3306M25 uses an on-off keying (OOK) modulation scheme, as shown in Figure 7-3, to transmit the modulator output bitstream across the SiO₂-based isolation barrier. The transmit driver (TX) illustrated in the *Functional Block Diagram* transmits an internally generated, high-frequency carrier across the isolation barrier to represent a digital *one* and does not send a signal to represent a digital *zero*. The nominal frequency of the carrier used inside the AMC3306M25 is 480 MHz.

Figure 7-3 shows the concept of the on-off keying scheme.

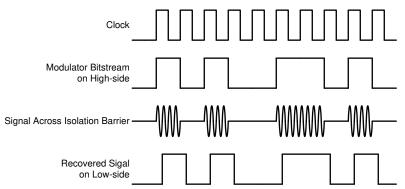


Figure 7-3. OOK-Based Modulation Scheme



7.3.4 Digital Output

A differential input signal of 0 V ideally produces a stream of ones and zeros that are high 50% of the time. A differential input of 250 mV produces a stream of ones and zeros that are high 89.06% of the time. With 16 bits of resolution, that percentage ideally corresponds to code 58368. A differential input of –250 mV produces a stream of ones and zeros that are high 10.94% of the time and ideally results in code 7168 with 16-bit resolution. These input voltages are also the specified linear range of the AMC3306M25. If the input voltage value exceeds this range, the output of the modulator shows nonlinear behavior as the quantization noise increases. The output of the modulator clips with a stream of only zeros with an input less than or equal to –320 mV or with a stream of only ones with an input greater than or equal to 320 mV. In this case, however, the AMC3306M25 generates a single 1 (if the input is at negative full-scale) or 0 (if the input is at positive full-scale) every 128 clock cycles to indicate proper device function (see the *Output Behavior in Case of a Full-Scale Input* section for more details). Figure 7-4 shows the input voltage versus the output modulator signal.

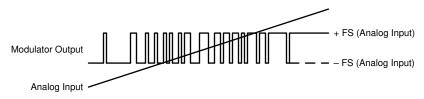


Figure 7-4. Analog Input vs Modulator Output

The density of ones in the output bitstream for any input voltage value can be calculated using Equation 1 (with the exception of a full-scale input signal, as described in the *Output Behavior in Case of a Full-Scale Input* section):

$$\frac{V_{IN} + V_{Clipping}}{2 \times V_{Clipping}}$$
(1)

7.3.4.1 Output Behavior in Case of a Full-Scale Input

If a full-scale input signal is applied to the AMC3306M25 (that is, $|V_{IN}| \ge V_{Clipping}$), as shown in Figure 7-5, the device generates a single one or zero every 128 bits at DOUT, depending on the actual polarity of the signal being sensed. In this way, detecting a valid full-scale input signal and differentiating it from a missing high-side supply is possible on the system level.

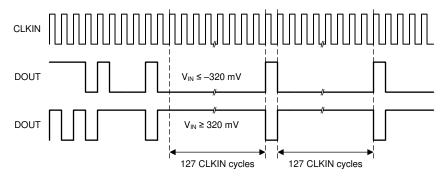
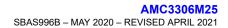


Figure 7-5. Full-Scale Output of the AMC3306M25

7.3.4.2 Output Behavior in Case of a High-Side Supply Failure

The AMC3306M25 provides a failsafe output that ensures that the output DOUT of the device is a constant bitstream of logic 0's in case the integrated DC/DC converter output voltage is below the undervoltage detection threshold. See the *Diagnostic Output* section for more information.





7.3.5 Isolated DC/DC Converter

The AMC3306M25 offers a fully integrated isolated DC/DC converter stage that includes the following components illustrated in the *Functional Block Diagram* section:

- Low-dropout regulator (LDO) on the low-side to stabilize the supply voltage VDD that drives the low-side
 of the DC/DC converter. This circuit does not output a constant voltage and is not intended for driving any
 external load.
- Low-side full-bridge inverter and drivers
- Laminate-based, air-core transformer for high immunity to magnetic fields
- High-side full-bridge rectifier
- High-side LDO to stabilize the output voltage of the DC/DC converter for high analog performance of the signal path. The high-side LDO outputs a constant voltage and can provide a limited amount of current to power external circuitry.

The DC/DC converter uses a spread-spectrum clock generation technique to reduce the spectral density of the electromagnetic radiation. The resonator frequency is synchronized to the operation of the $\Delta\Sigma$ modulator to minimize interference with data transmission and support the high analog performance of the device.

The architecture of the DC/DC converter is optimized to drive the high-side circuitry of the AMC3306M25 and can source up to I_H of additional DC current for an optional auxiliary circuit such as an active filter, pre-amplifier, or comparator. As shown in Figure 7-6, I_H is specified up to an ambient temperature of 85°C and derates linearly at higher temperatures.

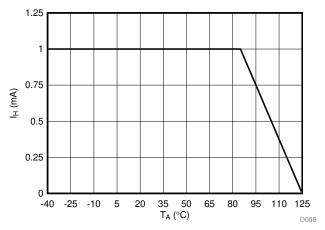


Figure 7-6. Derating of I_H at Ambient Temperatures >85°C



7.3.6 Diagnostic Output

As shown in Figure 7-7, the open-drain DIAG pin can be monitored to confirm the device is operational, and the output data are valid. During power-up, the DIAG pin is actively held low until the high-side supply is in regulation and the modulator starts outputting data. The DIAG pin is actively pulled low if:

- The low-side does not receive data from the high-side (for example, because of a loss of power on the high-side). The modulator itself outputs a constant bitstream of logic 0's in this case, that is, the DOUT pin is permanently low.
- The high-side DC/DC output voltage (DCDC_OUT) or the high-side LDO output voltage (HLDO_OUT) drop below their respective undervoltage detection thresholds (brown-out). In this case, the low-side may still receive data from the high-side but the data may not be valid. However, the modulator itself outputs a constant bitstream of logic 0's in this case, meaning that the DOUT pin is permanently low.

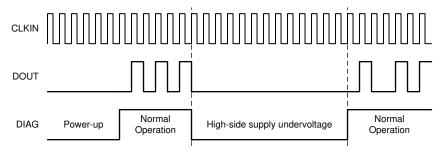


Figure 7-7. DIAG and Output under Different Operating Conditions

7.4 Device Functional Modes

The AMC3306M25 is operational when VDD is applied, as specified in the *Recommended Operating Conditions* table.



8 Application and Implementation

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

8.1 Application Information

The low analog input voltage range, excellent accuracy, and low temperature drift make the AMC3306M25 a high performance solution for industrial applications where shunt-based current sensing in the presence of high common-mode voltage levels is required.

8.1.1 Digital Filter Usage

The modulator generates a bitstream that has to be processed by a digital filter to obtain a digital word similar to a conversion result of a conventional analog-to-digital converter (ADC). A very simple filter, as shown in Equation 2, built with minimal effort and hardware, is a sinc³-type filter:

$$H(z) = \left(\frac{1 - z^{-OSR}}{1 - z^{-1}}\right)^3$$

(2)

This filter provides the best output performance at the lowest hardware size (count of digital gates) for a second-order modulator. All characterization in this document is done with a sinc³ filter with an oversampling ratio (OSR) of 256 and an output word width of 16 bits, unless specified otherwise. The measured effective number of bits (ENOB) as a function of the OSR is illustrated in Figure 8-3 of the *Typical Application* section.

A *delta sigma modulator filter calculator* is available for download at www.ti.com that aids in the filter design and selecting the right OSR and filter-order to achieve the desired output resolution and filter response time.

An example code for implementing a sinc³ filter in an FPGA is discussed in the *Combining the ADS1202 with* an *FPGA Digital Filter for Current Measurement in Motor Control Applications* application note, available for download at www.ti.com.



8.2 Typical Application

8.2.1 Solar Inverter Application

The AMC3306M25 is ideally suited for shunt-based current sensing applications where accurate current monitoring is required in the presence of high common-mode voltages. The AMC3306M25 integrates an isolated power supply for the high-voltage side and therefore makes the device particularly easy to use in applications that do not have a high-side supply readily available or where a high-side supply is referenced to a different ground potential than the signal to be measured.

Figure 8-1 shows a simplified schematic of the AMC3306M25 in a solar inverter where the phase current is measured on the grid-side of an LCL filter. Although the system offers a supply for the high-side gate driver, there is a large common-mode voltage between the gate driver supply ground reference and the shunt resistor on the other side of the LCL filter. Therefore, the gate driver supply is not suitable for powering the high-side of an isolated modulator that measures the voltage across the shunt. The integrated isolated power-supply of the AMC3306M25 solves that problem and enables current sensing at locations that is optimal for the system.

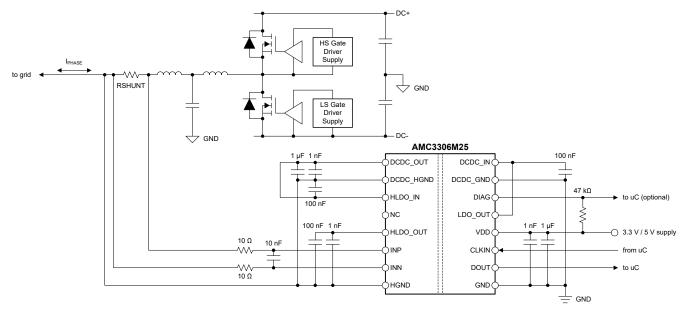


Figure 8-1. The AMC3306M25 in a Solar Inverter Application

8.2.1.1 Design Requirements

Table 8-1 lists the parameters for this typical application.

 Table 8-1. Design Requirements

PARAMETER	VALUE
Low-side supply voltage	3.3 V or 5 V
Voltage drop across RSHUNT for a linear response	±250 mV (maximum)



8.2.1.2 Detailed Design Procedure

The AMC3306M25 requires a single 3.3-V or 5-V supply on its low-side. The high-side supply is internally generated by an integrated DC/DC converter as explained in the *Isolated DC/DC Converter* section.

The ground reference (HGND) is derived from the terminal of the shunt resistor that is connected to the negative input of the AMC3306M25 (INN). If a four-pin shunt is used, the inputs of the device are connected to the inner leads and HGND is connected to one of the outer leads. To minimize offset and improve accuracy, set the ground connection to a separate trace that connects directly to the shunt resistor rather than shorting HGND to INN directly at the input to the device. See the *Layout* section for more details.

8.2.1.2.1 Shunt Resistor Sizing

Use Ohm's Law to calculate the voltage drop across the shunt resistor (V_{SHUNT}) for the desired measured current: $V_{SHUNT} = I \times RSHUNT$.

Consider the following two restrictions to choose the proper value of the shunt resistor, R_{SHUNT}:

- The voltage drop caused by the nominal current range must not exceed the recommended differential input voltage range for linear response: |V_{SHUNT}| ≤ V_{FSR}
- The voltage drop caused by the maximum allowed overcurrent must not exceed the input voltage that causes a clipping output: |V_{SHUNT}| ≤ |V_{Clipping}|

8.2.1.2.2 Input Filter Design

TI recommends placing a RC filter in front of a $\Delta\Sigma$ modulator to improve signal-to-noise performance of the signal path. Design the input filter such that:

- The cutoff frequency of the filter is at least one order of magnitude lower than the sampling frequency of the ΔΣ modulator (f_{CLKIN})
- The input bias current does not generate significant voltage drop across the DC impedance of the input filter
- The impedances measured from the analog inputs are equal

For most applications the structure shown in Figure 8-2 achieves excellent performance.

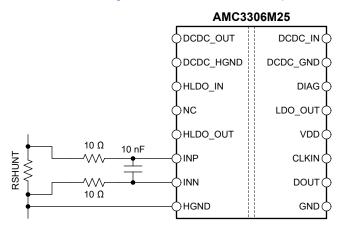


Figure 8-2. Differential Input Filter

8.2.1.2.3 Bitstream Filtering

For modulator output bitstream filtering, a device from TI's C2000[™] or Sitara[™] microcontroller families is recommended. These families support up to eight channels of dedicated hardwired filter structures that significantly simplify system level design by offering two filtering paths per channel: one providing high-accuracy results for the control loop and one fast-response path for overcurrent detection.

A *delta sigma modulator filter calculator* is available for download at www.ti.com that aids in the filter design and selecting the right OSR and filter-order to achieve the desired output resolution and filter response time.



(3)

8.2.1.3 Application Curve

The effective number of bits (ENOB) is often used to compare the performance of ADCs and $\Delta\Sigma$ modulators. Figure 8-3 shows the ENOB of the AMC3306M25 with different oversampling ratios. By using Equation 3, this number can also be calculated from the SINAD:

SINAD = 1.76 dB + 6.02 dB x ENOB

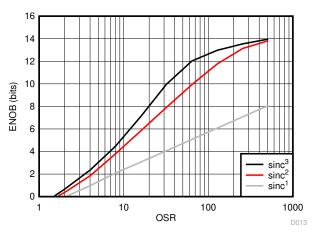


Figure 8-3. Measured Effective Number of Bits vs Oversampling Ratio

8.2.2 What To Do and What Not To Do

Do not leave the inputs of the AMC3306M25 unconnected (floating) when the device is powered up. If the device inputs are left floating, the input bias current may drive the inputs to a positive value that exceeds the operating common-mode input voltage and the output of the device is undetermined.

Connect the negative input (INN) to the high-side ground (HGND), either by a hard short or through a resistive path. A DC current path between INN and HGND is required to define the input common-mode voltage. Take care not to exceed the input common-mode range as specified in the *Recommended Operating Conditions* table. For best accuracy, route the ground connection as a separate trace that connects directly to the shunt resistor rather than shorting AGND to INN directly at the input to the device. See the *Layout* section for more details.

The high-side LDO can source a limited amount of current (I_H) to power external circuitry. Take care not to over-load the high-side LDO and be aware of the drating of I_H at high temperatures as explined in the *Isolated DC/DC Converter* section.

The low-side LDO does not output a constant voltage and is not intended for powering any external circuitry. Do not connect any external load to the HLDO_OUT pin.



9 Power Supply Recommendations

The AMC3306M25 is powered from the low-side power supply (VDD) with a nominal value of 3.3 V (or 5 V). TI recommends a low-ESR decoupling capacitor of 1 nF (C8 in Figure 9-1) placed as close as possible to the VDD pin, followed by a 1-µF capacitor (C9) to filter this power-supply path.

The low-side of the DC/DC converter is decoupled with a low-ESR 100-nF capacitor (C4) positioned close to the device between the DCDC_IN and DCDC_GND pins. Use a $1-\mu$ F capacitor (C2) to decouple the high-side in addition to a low-ESR, 1-nF capacitor (C3) placed as close as possible to the device and connected to the DCDC_OUT and DCDC_HGND pins.

For the high-side LDO, use low-ESR capacitors of 1-nF (C6), placed as close as possible to the AMC3306M25, followed by a 100-nF decoupling capacitor (C5).

The ground reference for the high-side (HGND) is derived from the terminal of the shunt resistor which is connected to the negative input (INN) of the device. For best DC accuracy, use a separate trace to make this connection instead of shorting HGND to INN directly at the device input. The high-side DC/DC ground terminal (DCDC_HGND) is shorted to HGND directly at the device pins.

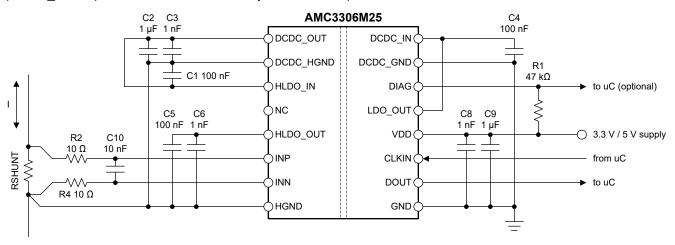


Figure 9-1. Decoupling the AMC3306M25

Capacitors must provide adequate *effective* capacitance under the applicable DC bias conditions they experience in the application. MLCC capacitors typically exhibit only a fraction of their nominal capacitance under real-world conditions and this factor must be taken into consideration when selecting these capacitors. This problem is especially acute in low-profile capacitors, in which the dielectric field strength is higher than in taller components. Reputable capacitor manufacturers provide capacitance versus DC bias curves that greatly simplify component selection.



Table 9-1 lists components suitable for use with the AMC3306M25. This list is not exhaustive. Other components may exist that are equally suitable (or better), however these listed components have been validated during the development of the AMC3306M25.

	Table 5-1: Recommended External components									
	DESCRIPTION	PART NUMBER	MANUFACTURER	SIZE (EIA, L x W)						
VDD										
C8	1 nF ± 10%, X7R, 50 V	12065C102KAT2A	AVX	1206, 3.2 mm x 1.6 mm						
C9	1 µF ± 10%, X7R, 25 V	12063C105KAT2A	AVX	1206, 3.2 mm x 1.6 mm						
DC/DC	CONVERTER		·							
C4	100 nF ± 10%, X7R, 50 V	C0603C104K5RACAUTO	Kemet	0603, 1.6 mm x 0.8 mm						
C3	1 nF ± 10%, X7R, 50 V	C0603C102K5RACTU	Kemet	0603, 1.6 mm x 0.8 mm						
C2	1 µF ± 10%, X7R, 25 V	CGA3E1X7R1E105K080AC	TDK	0603, 1.6 mm x 0.8 mm						
HLDO			·							
C1	100 nF ± 10%, X7R, 50 V	C0603C104K5RACAUTO	Kemet	0603, 1.6 mm x 0.8 mm						
C5	100 nF ± 5%, NP0, 50 V	C3216NP01H104J160AA	TDK	1206, 3.2 mm x 1.6 mm						
C6	1 nF ± 10%, X7R, 50 V	12065C102KAT2A	AVX	1206, 3.2 mm x 1.6 mm						

Table 9-1. Recommended External Components

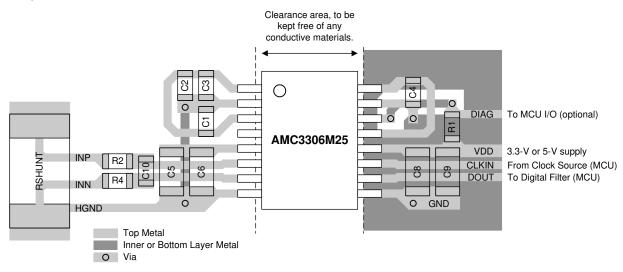
10 Layout

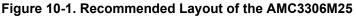
10.1 Layout Guidelines

Figure 10-1 shows a layout recommendation with the critical placement of the decoupling capacitors. The same component reference designators are used as in the *Power Supply Recommendations* section. Decoupling capacitors are placed as close as possible to the AMC3306M25 supply pins. For best performance, place the shunt resistor close to the INP and INN inputs of the AMC3306M25 and keep the layout of both connections symmetrical.

This layout is used on the AMC3306M25 EVM and supports CISPR-11 compliant electromagnetic radiation levels.

10.2 Layout Example







11 Device and Documentation Support

11.1 Device Support

11.1.1 Device Nomenclature

11.1.1.1 Isolation Glossary

See the Isolation Glossary

11.2 Documentation Support

11.2.1 Related Documentation

For related documentation see the following:

- Texas Instruments, *Isolation Glossary* application report
- Texas Instruments, Semiconductor and IC Package Thermal Metrics application report
- Texas Instruments, ISO72x Digital Isolator Magnetic-Field Immunity application report
- Texas Instruments, Delta Sigma Modulator Filter Calculator design tool

11.3 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Subscribe to updates* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

11.4 Support Resources

TI E2E[™] support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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11.5 Trademarks

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11.6 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

11.7 Glossary

TI Glossary This glossary lists and explains terms, acronyms, and definitions.

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



PACKAGING INFORMATION

Orderable part number	Status	Material type	Package Pins	Package qty Carrier	RoHS	Lead finish/	MSL rating/	Op temp (°C)	Part marking
	(1)	(2)			(3)	Ball material	Peak reflow		(6)
						(4)	(5)		
AMC3306M25DWE	Active	Production	SOIC (DWE) 16	40 TUBE	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 125	AMC3306M25
AMC3306M25DWE.A	Active	Production	SOIC (DWE) 16	40 TUBE	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 125	AMC3306M25
AMC3306M25DWE.B	Active	Production	SOIC (DWE) 16	40 TUBE	-	Call TI	Call TI	-40 to 125	
AMC3306M25DWER	Active	Production	SOIC (DWE) 16	2000 LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 125	AMC3306M25
AMC3306M25DWER.A	Active	Production	SOIC (DWE) 16	2000 LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 125	AMC3306M25
AMC3306M25DWER.B	Active	Production	SOIC (DWE) 16	2000 LARGE T&R	-	Call TI	Call TI	-40 to 125	

⁽¹⁾ **Status:** For more details on status, see our product life cycle.

⁽²⁾ Material type: When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

⁽⁴⁾ Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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OTHER QUALIFIED VERSIONS OF AMC3306M25 :

Automotive : AMC3306M25-Q1

NOTE: Qualified Version Definitions:

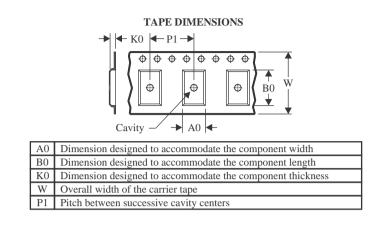
• Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects



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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal	

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
AMC3306M25DWER	SOIC	DWE	16	2000	330.0	16.4	10.75	10.7	2.7	12.0	16.0	Q1



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PACKAGE MATERIALS INFORMATION

18-Jul-2025



*All dimensions are nominal

Device	Package Type	Package Type Package Drawing		SPQ	Length (mm)	Width (mm)	Height (mm)	
AMC3306M25DWER	SOIC	DWE	16	2000	350.0	350.0	43.0	

TEXAS INSTRUMENTS

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TUBE



- B - Alignment groove width

*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (µm)	B (mm)
AMC3306M25DWE	DWE	SO-MOD	16	40	506.98	12.7	4826	6.6
AMC3306M25DWE.A	DWE	SO-MOD	16	40	506.98	12.7	4826	6.6

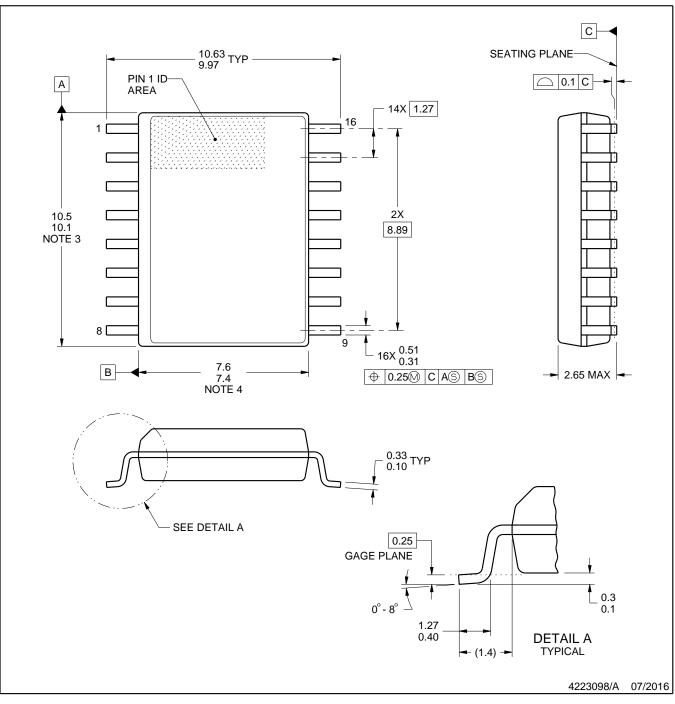
DWE0016A



PACKAGE OUTLINE

SOIC - 2.65 mm max height

SOIC



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing
- Per ASME Y14.5M.
 This drawing is subject to change without notice.
 This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm, per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm, per side.
- 5. Reference JEDEC registration MS-013.

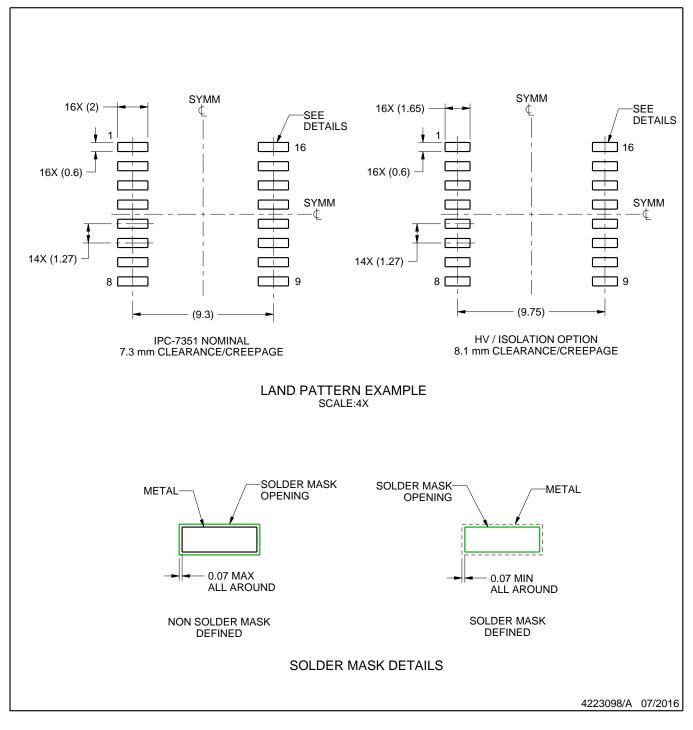


DWE0016A

EXAMPLE BOARD LAYOUT

SOIC - 2.65 mm max height

SOIC



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

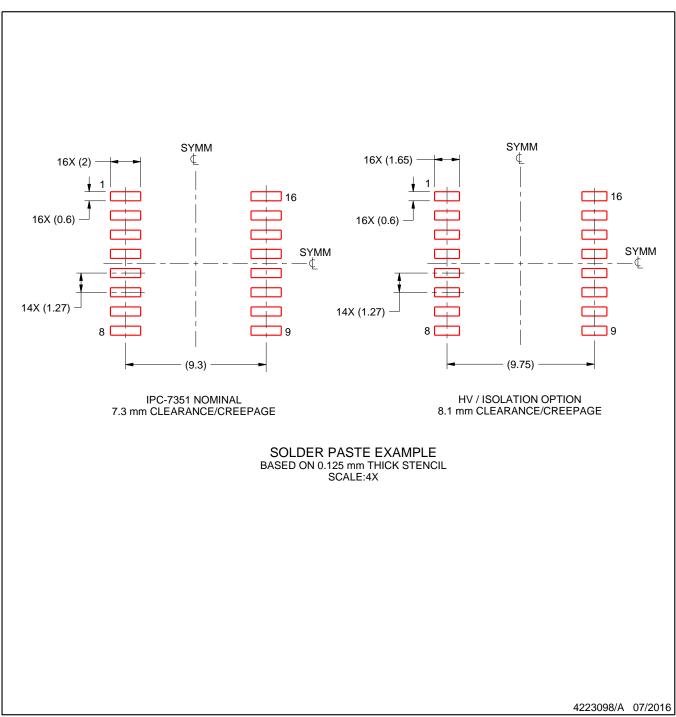


DWE0016A

EXAMPLE STENCIL DESIGN

SOIC - 2.65 mm max height

SOIC



NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

9. Board assembly site may have different recommendations for stencil design.



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