TEXAS INSTRUMENTS
UCC28781-Q1
JAJSLC6 – NOVEMBER 2021

# UCC28781-Q1 ゼロ電圧スイッチング・フライバック・コントローラ、専用同期整流ゲート・ドライブ付き

## 1 特長

- 車載アプリケーション用に AEC-Q100 認定済み:
  - 温度グレード 1、$T_A$:-40℃～125℃
  - デバイス HBM ESD 分類レベル 2
  - デバイス CDM ESD 分類レベル C4A
- 機能安全対応
  - 機能安全システム設計に役立つ資料を利用可能
- スイッチング周波数:> 500kHz
- ピーク効率:93% 超
- 50mW 未満のスタンバイ電力を実現 (基本システム)
- 適応型制御によるゼロ電圧スイッチング (ZVS) およびデッドタイム最適化
- 過渡応答も可聴ノイズも犠牲にしない EMI 周波数ディザリング
- プログラム可能な適応型バースト・モード (ABM) (内部補償付き)
- 過熱、過電圧、出力短絡、過電流、過電力、ピン・フォルト保護機能
- 自動回復フォルト応答
- 4mm × 4mm の 24 ピン QFN パッケージ

## 2 アプリケーション

- トラクション・インバータ
- 補助バイアス電源
- DC ポータブル・チャージャ
- DC または AC 充電 (パイル) ステーション
- DC/DC コンバータ

## 3 概要

UCC28781-Q1 は、ゼロ電圧スイッチング (ZVS) コントローラであり、非常に高いスイッチング周波数で使用できるため、トランスのサイズを最小化し、高い電力密度を実現できます。

直接同期整流 (SR) 制御により、コントローラは SR FET を直接駆動して効率を最大化し、設計を簡素化できるため、個別の SR コントローラを必要としません。(絶縁型アプリケーションの場合は、絶縁型ゲート・ドライバ IC が必要です。)

ZVS 用の適応型デッドタイム制御を使用すると、スイッチング損失と EMI を最小限に抑えることができます。この設計により、コントローラは全動作範囲にわたって非常に高い変換効率を実現します。

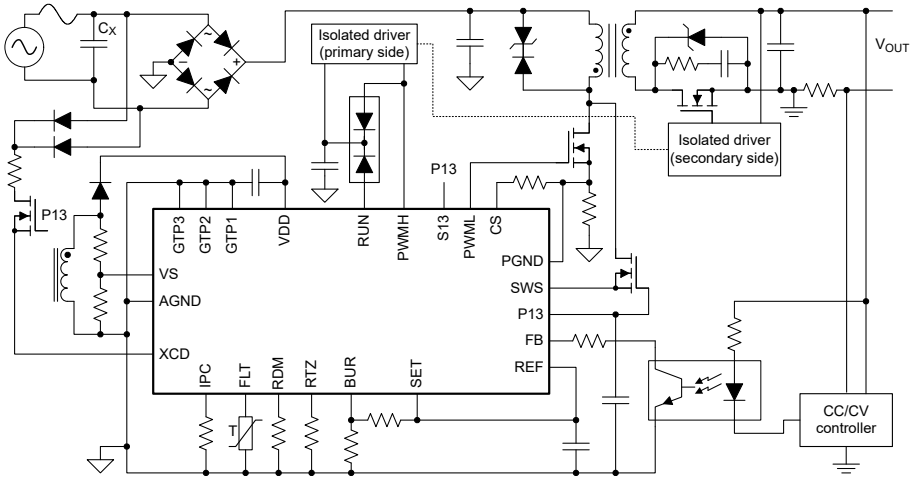
プログラム可能な適応型バースト・モード (ABM) により、コントローラのスタンバイ・モードへの移行および終了を柔軟に制御し、軽負荷および無負荷の状況でスタンバイ電力を最適化できます。また、ABM はリップルの低減と可聴ノイズの最小化にも役立ちます。

このコントローラには、自動再起動 (再試行) 応答を備えた複数の保護モードがあります。

**製品情報**

| 部品番号 | パッケージ(1) | 本体サイズ |
|---|---|---|
| UCC28781-Q1 | WQFN (24) | 4.00mm × 4.00mm |

(1) 利用可能なパッケージについては、このデータシートの末尾にある注文情報を参照してください。




アプリケーション概略

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# Table of Contents

**1 特長**.....1
**2 アプリケーション**.....1
**3 概要**.....1
**4 Revision History**.....2
**5 Pin Configuration and Functions**.....3
**6 Specifications**.....6
6.1 Absolute Maximum Ratings.....6
6.2 ESD Ratings.....6
6.3 Recommended Operating Conditions.....7
6.4 Thermal Information.....7
6.5 Electrical Characteristics.....7
6.6 Typical Characteristics.....12
**7 Detailed Description**.....15
7.1 Overview.....15
7.2 Functional Block Diagram.....17
7.3 Detailed Pin Description.....18
7.4 Device Functional Modes.....34
**8 Application and Implementation**.....55
8.1 Application Information.....55
8.2 Typical Application Circuit.....55
**9 Power Supply Recommendations**.....66
**10 Layout**.....67
10.1 Layout Guidelines.....67
10.2 Layout Example.....70
**11 Device and Documentation Support**.....75
11.1 Documentation Support.....75
11.2 サポート・リソース.....75
11.3 Trademarks.....75
11.4 静電気放電に関する注意事項.....75
11.5 用語集.....75
**12 Mechanical, Packaging, and Orderable Information**.....76

## 4 Revision History

資料番号末尾の英字は改訂を表しています。その改訂履歴は英語版に準じています。

| DATE | REVISION | NOTES |
|---|---|---|
| November 2021 | * | Initial release. |


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## 5 Pin Configuration and Functions

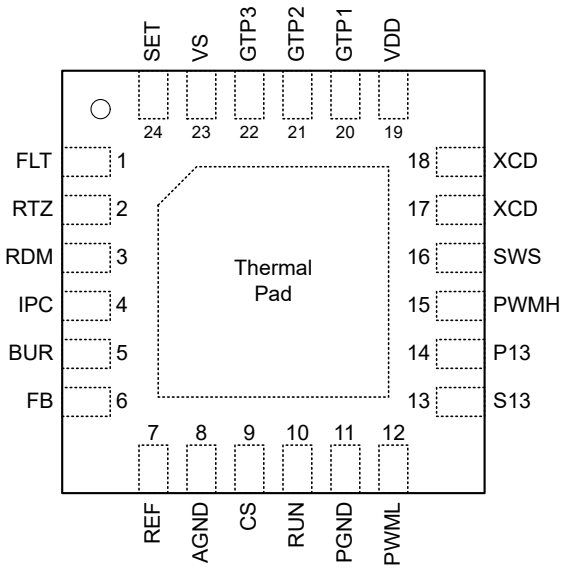


**図 5-1. RTW Package, 24-Pin WQFN (Top View)**

**表 5-1. Pin Functions**

| PIN | | TYPE(1) | DESCRIPTION |
|---|---|---|---|
| NAME | NO. | | |
| FLT | 1 | I | The controller enters into the fault state if the FLT-pin voltage is pulled above 4.5 V or below 0.5 V. A 50-µA current source interfaces directly with an external NTC (negative temperature coefficient) thermistor to AGND pin for remote temperature sensing. The current source is active during the run state and inactive during the wait state. A 50-µs fault delay allows a filter capacitor to be placed on the FLT pin without false triggering the 0.5-V OTP fault when the controller enters into a run state from a wait state. Alternatively, a high-resistance voltage divider can be used to sense the bulk input capacitor voltage for line-OVP detection, and a 750-µs fault delay helps to prevent false triggering the 4.5-V input line-OVP from a short-duration bulk capacitor voltage overshoot during line surge and ESD strike events. When FLT-pin voltage is used for line-OVP detection, the external OTP can be implemented on CS pin. |
| RTZ | 2 | I | A resistor between this pin and AGND pin programs an adaptive delay for transition to zero voltage from the turn-off edge of the PWMH signal to the turn-on edge of the PWML signal. Parasitic capacitance between this pin and any other net, including AGND, must be minimized to avoid noise coupling and its effect on the dead-time calculation. |
| RDM | 3 | I | A resistor between this pin and AGND pin programs a synthesized demagnetization time used to control the on-time of the PWMH signal to achieve zero voltage switching on the primary switch. The controller applies a voltage on this pin that varies with the output voltage derived from the VS pin signal. Parasitic capacitance between this pin and any other net, including AGND, must be minimized to avoid noise coupling and its effect on the internal PWMH on-time calculation. |
| IPC | 4 | I | This pin is an intelligent power control (IPC) pin to optimize the converter efficiency. A 50-µA current source directly interfaces with a resistor ($R_{IPC}$) to AGND pin to program an increase in the peak current level at very light load; the burst frequency can be further reduced, helping to achieve low standby power and tiny-load power. If the IPC pin is connected to AGND without $R_{IPC}$, the peak current level in very light load is set to a minimum level for the output ripple or audible noise sensitive designs. $R_{IPC}$ can also be connected between this pin and the CS pin or IPC pin can be directly connected to CS pin, so the 50-µA IPC current can create an output voltage dependent offset voltage on the CS pin for reducing output ripple in adaptive burst mode and improving light-load efficiency at lower output voltage level of a wide output voltage range design. |
| BUR | 5 | I | This pin is used to program the burst threshold of the converter at light load. A resistor divider between REF and AGND is used to set a voltage at BUR to determine the peak current level when the converter enters adaptive burst mode (ABM). In addition, the Thevenin resistance on BUR is used to activate offset voltages for smooth mode transitions. A 2.7-µA pull up current increases the peak current threshold when the converter enters low-power mode (LPM) from ABM. A 5-µA pull down current reduces the peak current threshold when the converter enters into high-power mode (adaptive amplitude modulation, AAM) from ABM. |

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**表 5-1. Pin Functions (continued)**

| PIN | | TYPE[1] | DESCRIPTION |
|---|---|---|---|
| NAME | NO. | | |
| FB | 6 | I | A current signal is coupled to this pin to close the converter regulation feedback loop. This pin presents a 4.25-V output that is designed to have 0-µA to 75-µA current pulled out of the pin corresponding to the converter operating from full-power to zero-power conditions. A 220-pF filter capacitor between FB pin and REF pin is recommended to desensitize the feedback signal from noise interference. |
| REF | 7 | O | This pin is a 5-V reference output that requires a 0.22-µF ceramic bypass capacitor to the AGND pin. This reference is used to power internal circuits and can supply a limited external load current. Pulling this pin low shuts down PWM action and initiates a VDD restart. |
| AGND | 8 | G | Analog ground and the ground return of PWMH and RUN drivers. Return all analog control signals to this ground. |
| CS | 9 | I | This is the current-sense input pin. This pin couples to the current-sense resistor through a line-compensation resistor to control the peak primary current in each switching cycle. An internal current source on this pin, proportional to the converter's input voltage, creates an offset voltage across the line-compensation resistor to balance the over-power protection (OPP) threshold level across input line. The CS pin can also provide an alternative OTP function, when the FLT pin is being used for the line input-OVP. A small-signal diode in series with an NTC resistor is connected between PWMH pin and CS pin to form the OTP detection. When PWMH is high, the NTC resistor and the line-compensation resistor become a resistor divider from 5 V and creates a temperature dependent voltage on CS pin. When CS pin voltage is higher than 1.2 V in PWMH on state for 2 consecutive cycles, the OTP fault on CS pin is triggered. |
| RUN | 10 | O | This output pin is high when the controller is in the run state. This output is low during start-up, wait, and fault states. A 2.2-µs timer delays the initiation of PWML switching after this pin has gone high and S13-pin voltage is above its 10-V power-good threshold. The pull-up driving capability of both RUN and PWMH pins allows bias power management of a digital isolator through a common-cathode small-signal diode, so the power consumption can be reduced in the wait state. |
| PGND | 11 | G | Low-side ground return of the PWML driver to the primary switch. The internal level shifter allows the common return impedance to be eliminated and improves higher frequency operation by decoupling the additional voltage spike on the current-sense resistor and layout parasitic inductance of the gate driving loop. For a silicon (Si) power FET, this pin can be connected to the source for a smaller gate driving loop. For a GaN power IC with a logic PWM input, this pin can be connected to AGND. For a GaN-based gate-injection transistor (GIT), this pin can be directly connected to the separate source pin of a GIT GaN device, which enhances the turn-off speed. |
| PWML | 12 | O | Primary switch gate driver output. The high-current capability (-0.5A/+1.9A) of PWML enables driving of a silicon power MOSFET with higher capacitive loading, a GIT GaN with continuous on-state current, or a GaN power IC with logic input. The maximum voltage level of PWML is clamped to the P13 pin voltage. |
| S13 | 13 | O | S13 is a switched bias-voltage source coupled to P13 through an internal 2.8-Ω switch controlled by the RUN pin. When RUN is high, the S13 decoupling capacitor is charged up to 13 V by an internal current limiter. The S13 pin voltage must increase above 10 V to initiate PWML switching. When RUN is low, S13 is discharged by its load. The power-on delay of any device powered by S13 must be less than 2 µs to be responsive to PWML. A 22-nF ceramic capacitor between S13 and the driver ground is recommended. S13 can also perform power management on a PFC controller at the same time through a diode, such that PFC can be disabled at very light-load condition. |
| P13 | 14 | O | P13 is a regulated 13-V bias-voltage source derived from $V_{VDD}$. During $V_{VDD}$ startup, P13 pin is connected to the VDD pin internally, so an external high-voltage depletion MOSFET, such as BSS126, can provide controlled startup current to charge the VDD capacitor. After the initial startup, P13 recovers back to 13-V regulation. A 1-µF ceramic bypass capacitor is required from P13 to AGND. A 20-V Zener diode between P13 and AGND is recommended to protect this pin from overstress, such as if the connection between this pin and the depletion MOSFET gate is fail-open or if line surge energy is coupled to this pin. |
| PWMH | 15 | O | PWM output signal used to control the gate of a secondary-side synchronous rectifier (SR) MOSFET through an external isolating gate driver. The driving capability is designed to bias a level-shifting isolator through a small-signal diode, or can also transmit the signal to secondary-side driving circuitry through a pulse transformer. The maximum voltage level of PWMH is clamped to REF. |


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**表 5-1. Pin Functions (continued)**

| PIN | | TYPE(1) | DESCRIPTION |
|---|---|---|---|
| NAME | NO. | | |
| SWS | 16 | I | This sensing input is used to monitor the switch-node voltage as it nears zero volts in normal operation for ZVS auto-tuning. The source of a high-voltage depletion-mode MOSFET, such as BSS126, is coupled to this pin through a current-limiting resistor so only the useful switching characteristic below 15 V is monitored. During start-up, this pin is connected to the VDD pin internally to allow the depletion-mode MOSFET to provide start-up current. The external current-limit resistor and a small bidirectional TVS across gate and source should be added to protect the $V_{GS}$ from potential abnormal voltage stress. The resistor should be higher than 500 Ω and less than 820 Ω. The clamping voltage of TVS should be less than the MOSFET voltage rating but greater than 15 V. Moreover, the resistor and a 22-pF ceramic capacitor between the SWS pin and the bulk input capacitor ground form a small sensing delay to help the internal detection circuit to identify the ZVS characteristic correctly. |
| XCD | 17, 18 | I | X-cap Discharge input pins with 2-mA maximum discharge current capability. A line zero-crossing (LZC) threshold of 6.5 V on XCD is used to detect AC-line presence. When LZC is not detected within an 84-ms test period, the discharge current is enabled for a maximum period of 300 ms followed by a no-current blanking time of 700 ms. When AC-line recovers and LZC is detected again, the controller can reset the fault state almost immediately and will attempt to restart without waiting to fully discharge the bulk input capacitor. For the auto-recovery fault protections, if the controller is in 1.5-s auto-recovery fault state, LZC can reset the timer and speed up the restart attempt. The two redundant XCD pins help to provide the X-cap discharge function even when one pin is in fail-open condition. To form the discharge path, an anode of two high-voltage diode rectifiers is connected to each X-cap terminal, the two diode cathodes are connected together to a 26-kΩ high-voltage current-limiting resistance, and the drain-to-source connection of a high-voltage depletion MOSFET couples the resistance to the XCD pins. Two series 13-kΩ SMD resistors in 1206 size can be used as the current limiting device, and share the potential transient voltage from the AC-line. A 600-V rated MOSFET such as BSS126 is needed as the high voltage blocking device. The MOSFET gate is connected to the P13 pin, so the XCD pins can obtain enough signal headroom for LZC detection. If the X-cap discharge function is not needed, XCD pins must be connected to AGND pin to disable the function, and the diode-resistor-MOSFET path must be removed. |
| VDD | 19 | P | Controller bias power input. A ceramic capacitor with 10-µF or 15-µF capacitance is recommended, and the minimum voltage rating is 25 V. |
| GTP1 | 20 | G | Ground This Pin. This pin must be connected to AGND for proper operation of the device. |
| GTP2 | 21 | G | Ground This Pin. This pin must be connected to AGND for proper operation of the device. |
| GTP3 | 22 | G | Ground This Pin. This pin must be connected to AGND for proper operation of the device. |
| VS | 23 | I | This voltage-sensing input pin is coupled to an auxiliary winding of the converter's transformer via a resistor divider. The pin and associated external resistors are used to monitor the output and input voltages and switching edges of the converter at different moments within each switching cycle. Parasitic capacitance between VS and any net, including AGND, must be minimized to avoid adverse effects on output voltage sensing, edge detection, and the dead-time calculation. |
| SET | 24 | I | This pin is used to configure the controller to be optimized for gallium nitride (GaN) power FETs or silicon (Si) power FETs on the primary side. Depending on the setting, it will optimize parameters of the ZVS control loop, dead-time adjustment, and protection features. When pulled high to REF pin, it is optimized for Si FETs. When pulled low to AGND, it is optimized for GaN FETs. |
| Thermal Pad | | G | The thermal pad (TP) must be connected to AGND. |

(1) I = input, O = output, I/O = input or output, FB = feedback, G = ground, P = power

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# 6 Specifications

## 6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) (1)

| | | MIN | MAX | UNIT |
|---|---|---|---|---|
| Input Voltage | VDD | | 38 | V |
| | SWS | –6 | 38 | |
| | SWS (transient, negative pulse width of 20 ns max., duty cycle ≤ 1%) | –10 | 38 | |
| | VDD-SWS | –20 | 38 | |
| | CS | –0.3 | 3.6 | |
| | VS | –0.75 | 7 | |
| | VS (transient, 100 ns max.) | –1 | 7 | |
| | PGND | –1 | 4 | |
| | PGND (transient, 25 ns max.) | | 5 | |
| | RTZ, BUR, SET, RDM, IPC, FLT, FB | –0.3 | 7 | |
| | XCD | –0.3 | 30 | |
| Output Voltage | REF, PWMH, RUN | –0.3 | 7 | V |
| | P13, S13, PWML | –0.3 | 20 | |
| Source Current | REF, P13, RTZ, RDM, IPC | | Self–limiting | mA |
| | S13 (average) | | 15 | |
| | VS | | 2 | |
| | VS (transient, 100 ns max.) | | 2.5 | |
| | FB | | 1 | |
| | RUN (continuous) | | 5 | |
| | PWML (continuous) | | 50 | |
| | PWMH (continuous) | | 10 | |
| | CS (transient, 30 ns max.) | | 1 | |
| Sink Current | RUN (continuous) | | 8 | mA |
| | PWML (continuous) | | 50 | |
| | PWMH (continuous) | | 10 | |
| | SWS | | Self–limiting | |
| | XCD | | 25 | |
| | FLT | | 0.3 | |
| Operating junction temperature, $T_J$ | | –40 | 150 | °C |
| Storage temperature, $T_{stg}$ | | –65 | 150 | °C |

(1) Operation outside the Absolute Maximum Ratings may cause permanent device damage. Absolute Maximum Ratings do not imply functional operation of the device at these or any other conditions beyond those listed under Recommended Operating Conditions. If used outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime.

## 6.2 ESD Ratings

| | | | VALUE | UNIT |
|---|---|---|---|---|
| $V_{(ESD)}$ | Electrostatic discharge | Human body model (HBM), per AEC Q100-002(1) | ±2000 | V |
| | | Charged device model (CDM), per AEC Q100-011 | ±500 | |

(1) AEC Q100-002 indicates that HBM stressing must be in accordance with the ANSI/ESDA/JEDC JS-001 specification.


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## 6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

| | | MIN | NOM | MAX | UNIT |
|---|---|---|---|---|---|
| $V_{VDD}$ | Bias supply operating voltage | 14 | | 34 | V |
| $C_{VDD}$ | VDD capacitor | 10 | | | µF |
| $C_{P13}$ | P13 bypass capacitor | 1 | | | µF |
| $C_{REF}$ | REF bypass capacitor | 0.22 | | | µF |
| $T_J$ | Operating junction temperature | –40 | | 140 | °C |

## 6.4 Thermal Information

| THERMAL METRIC(1) | | UCC28781-Q1 RTW (WQFN) 24 PINS | UNIT |
|---|---|---|---|
| $R_{\theta JA}$ | Junction-to-ambient thermal resistance | 43.1 | °C/W |
| $R_{\theta JC(top)}$ | Junction-to-case (top) thermal resistance | 31.6 | °C/W |
| $R_{\theta JB}$ | Junction-to-board thermal resistance | 20.3 | °C/W |
| $\Psi_{JT}$ | Junction-to-top characterization parameter | 0.5 | °C/W |
| $\Psi_{JB}$ | Junction-to-board characterization parameter | 20.3 | °C/W |
| $R_{\theta JC(bot)}$ | Junction-to-case (bottom) thermal resistance | 5.7 | °C/W |

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

## 6.5 Electrical Characteristics

Unless otherwise stated: $V_{VDD}$ = 20 V, $R_{RDM}$ = 115 kΩ, $R_{RTZ}$ = 140 kΩ, $V_{BUR}$ = 1.2 V, $V_{SET}$ = 0 V, $R_{NTC}$ = 50 kΩ, $V_{VS}$ = 4 V, $V_{SWS}$ = 0 V, $I_{FB}$ = 0 µA, $C_{PWML}$ = 0 pF, $C_{PWMH}$ = 0 pF, $C_{REF}$ = 0.22 µF, $C_{P13}$ = 1 µF, and -40ºC < $T_J$ = $T_A$ < 125ºC

| PARAMETER | | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|---|---|---|---|---|---|---|
| **VDD INPUT** | | | | | | |
| $I_{RUN(STOP)}$ | Supply current, run state | No switching | 0.88 | 2.2 | 2.66 | mA |
| $I_{RUN(SW)}$ | Supply current, run state | Switching, $I_{VSL}$ = 0 µA | 2.45 | 3 | 3.55 | mA |
| $I_{WAIT}$ | Supply current, wait state | $I_{FB}$ = -85 µA, $I_{VDD}$ only | 465 | 540 | 658 | µA |
| $I_{START}$ | Supply current, start state | $V_{VDD}$ = $V_{VDD(ON)}$ - 100 mV, $V_{VS}$ = 0 V | 150 | 235 | 301 | µA |
| $I_{FAULT}$ | Supply current, fault state | fault state | | 500 | 630 | µA |
| $I_{VDD(LIMIT)}$ | VDD startup current limit during startup | $V_{VDD}$ increasing, $V_{SWS}$ - $V_{VDD}$ = 1 V, $V_{VDD}$ = 16.5 V | 1.2 | 2 | 2.53 | mA |
| $V_{VDD(ON)}$ | VDD turnon threshold | $V_{VDD}$ increasing | 16.2 | 17 | 17.91 | V |
| $V_{VDD(OFF)}$ | VDD turnoff threshold | $V_{VDD}$ decreasing | 9.94 | 10.6 | 11.17 | V |
| $V_{VDD(PCT)}$ | Offset to power cycle for long output voltage overshoot | Offset above $V_{VDD(OFF)}$, $I_{FB}$ = -85 µA | 1.54 | 2.2 | 2.98 | V |
| **P13 OUTPUT** | | | | | | |
| $V_{P13}$ | P13 voltage level including load regulation | 0 mA to 60 mA out of P13, run state, $V_{VDD}$ = 20 V | 12.0 | 12.8 | 13.6 | V |
| $I_{P13(START)}$ | Max sink current of P13 pin during startup | $V_{P13}$ = 14 V | 1.53 | 2.2 | 3.04 | mA |
| $I_{P13(MAX)}$ | Current sourcing limit of P13 pin | P13 shorted to AGND, $V_{VDD}$ = 20 V | 103.3 | 133 | 160 | mA |
| $VR13_{(LINE)}$ | Line regulation of $V_{P13}$ | $V_{VDD}$ = 15 V to 35 V | -6 | 2 | 8.7 | mV |
| $V_{P13(OV)}$ | Over voltage fault threshold above $V_{P13}$ | | 1.35 | 2 | 2.54 | V |
| $R_{P13}$ | Dropout resistance of P13 regulator switch between VDD and P13 pins | ($V_{VDD}$ - $V_{P13}$) / 30 mA, $V_{VDD}$ = 11 V, 30 mA out of P13 | 8.5 | 13 | 22.7 | Ω |
| **S13 OUTPUT** | | | | | | |

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Unless otherwise stated: $V_{VDD}$ = 20 V, $R_{RDM}$ = 115 kΩ, $R_{RTZ}$ = 140 kΩ, $V_{BUR}$ = 1.2 V, $V_{SET}$ = 0 V, $R_{NTC}$ = 50 kΩ, $V_{VS}$ = 4 V, $V_{SWS}$ = 0 V, $I_{FB}$ = 0 µA, $C_{PWML}$ = 0 pF, $C_{PWMH}$ = 0 pF, $C_{REF}$ = 0.22 µF, $C_{P13}$ = 1 µF, and -40ºC < $T_J$ = $T_A$ < 125ºC

| PARAMETER | | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|---|---|---|---|---|---|---|
| $R_{S13}$ | $R_{DS(on)}$ of internal disconnect switch between P13 and S13 pins | ($V_{P13}$ - $V_{S13}$) / 30 mA, $V_{VDD}$ = 11 V, 30 mA out of S13 | 2.1 | 2.8 | 3.82 | Ω |
| $V_{S13_OK}$ | S13_OK threshold to enable switching | $V_{RUN}$ = 5 V | 9.63 | 10.2 | 10.7 | V |
| $I_{S13(MAX)}$ | Current sourcing limit of S13 pin | S13 shorted to AGND, $V_{VDD}$ = 20 V | 260.7 | 350 | 452.5 | mA |
| **REF OUTPUT** | | | | | | |
| $V_{REF}$ | REF voltage level | $I_{REF}$ = 0 A | 4.9 | 5 | 5.13 | V |
| $I_{REF(MAX)}$ | Current sourcing limit of REF pin | REF shorted to AGND, $V_{VDD}$ = 20 V | 14.3 | 17 | 20.3 | mA |
| $VR5_{(LINE)}$ | Line regulation of $V_{REF}$ | $V_{VDD}$ = 12 V to 35 V | -7 | -3 | 1 | mV |
| $VR5_{(LOAD)}$ | Load regulation of $V_{REF}$ | 0 mA to 1 mA out of REF, Change in $V_{REF}$ | -16 | 0.1 | 25 | mV |
| **VS INPUT** | | | | | | |
| $V_{VSNC}$ | Negative clamp level | $I_{VSL}$ = -1.25 mA, voltage below ground | 221 | 287 | 344 | mV |
| $V_{ZCD}$ | Zero-crossing detection (ZCD) level | $V_{VS}$ decreasing | 12.4 | 35 | 67.2 | mV |
| $I_{VSB}$ | Input bias current | $V_{VS}$ = 4 V | -0.23 | 0 | 0.31 | µA |
| $V_{VS(SM1)}$ | VS threshold voltage in SM1 startup mode | | 242.4 | 282 | 318.3 | mV |
| $V_{VS(SM2)}$ | VS threshold voltage in SM2 startup mode | | 458.3 | 500 | 543 | mV |
| $V_{VSLV(UP)}$ | VS upper threshold out of low output voltage mode (LV mode) | $V_{VS}$ increasing | 2.41 | 2.49 | 2.6 | V |
| $V_{VSLV(LR)}$ | VS lower threshold into low output voltage mode (LV mode) | $V_{VS}$ decreasing | 2.3 | 2.39 | 2.49 | V |
| $t_{ZC}$ | Zero-crossing timeout delay | | 1.95 | 2.3 | 2.73 | µs |
| $t_{D(ZCD)}$ | Propagation delay from ZCD high to PWML 10% high | $V_{VS}$ step from 4 V to -0.1 V | 23 | 50 | 81 | ns |
| **CS INPUT** | | | | | | |
| $V_{CST(MAX)}$ | Peak-power threshold on CS pin out of LV mode | $I_{VSL}$ = 0 µA, $V_{VS}$ ≥ $V_{VSLV(UP)}$ | 767.4 | 801 | 836.4 | mV |
| | | $I_{VSL}$ = -333 µA, $V_{VS}$ ≥ $V_{VSLV(UP)}$ | 650 | 727 | 788.7 | mV |
| | | $I_{VSL}$ = -666 µA, $V_{VS}$ ≥ $V_{VSLV(UP)}$ | 570 | 600 | 651.8 | mV |
| | | $I_{VSL}$ = -1.25 mA, $V_{VS}$ ≥ $V_{VSLV(UP)}$ | 537.2 | 570 | 612 | mV |
| $V_{CST(MAX)_LV}$ | Peak-power threshold on CS pin in LV mode | $I_{VSL}$ = 0 mA, $V_{VS}$ ≤ $V_{VSLV(LR)}$ | 593.7 | 628 | 663.9 | mV |
| | | $I_{VSL}$ = -666 µA, $V_{VS}$ ≤ $V_{VSLV(LR)}$ | 540 | 570 | 609.5 | mV |
| | | $I_{VSL}$ = -1.25 mA, $V_{VS}$ ≤ $V_{VSLV(LR)}$ | 511.2 | 540 | 584.7 | mV |
| $V_{CST(MIN)}$ | Minimum CS threshold voltage | $V_{CS}$ increasing, $I_{FB}$ = -85 µA | 120.7 | 153 | 200.1 | mV |
| $K_{LC}$ | Line-compensation current ratio | $I_{VSL}$ = -1.25 mA, $I_{VSL}$ / current out of CS pin | 21.6 | 25 | 29 | A/A |
| $V_{CST(EMI)}$ (1) | EMI dithering magnitude on CS pin out of LV mode | ($V_{BUR}$ / $K_{BUR-CST}$) < $V_{CST}$ < $V_{CST(MAX)}$, $I_{VSL}$ > -646 µA, $V_{VS}$ ≥ $V_{VSLV(UP)}$ | 78.4 | 96 | 113.6 | mV |
| $V_{CST(EMI)_LV}$ (1) | EMI dithering magnitude on CS pin in LV mode | ($V_{BUR}$ / $K_{BUR-CST}$) < $V_{CST}$ < $V_{CST(MAX)}$, $I_{VSL}$ > -646 µA, $V_{VS}$ ≤ $V_{VSLV(LR)}$ | 29.3 | 36 | 42.7 | mV |
| $V_{CST(SM1)}$ | CS threshold voltage in SM1 startup mode | $V_{VS}$ < $V_{VS(SM1)}$ | 177.5 | 200 | 222.9 | mV |
| $V_{CST(SM2)}$ | CS threshold voltage in SM2 startup mode | $V_{VS}$ < $V_{VS(SM2)}$ | 470.4 | 500 | 531.4 | mV |
| $t_{CSLEB}$ | Leading-edge-blanking time | $V_{SET}$ = 5 V, $V_{CS}$ = 1 V | 171.2 | 190 | 216.1 | ns |
| | | $V_{SET}$ = 0 V, $V_{CS}$ = 1 V | 94.4 | 108 | 125 | ns |
| $t_{D(CS)}$ | Propagation delay of CS comparator high to PWML 90 % low | $V_{CS}$ step from 0 V to 1 V | 10 | 26 | 37 | ns |
| $f_{DITHER}$ (1) | EMI dithering frequency on CS pin | ($V_{BUR}$ / $K_{BUR-CST}$) < $V_{CST}$ < $V_{CST(OPP)}$, $I_{VSL}$ > -646 µA | 20 | 23 | 27 | kHz |
| **BUR INPUT and Low-power MODE** | | | | | | |
| $K_{BUR-CST}$ | Ratio of $V_{BUR}$ to $V_{CST}$ | $V_{BUR}$ between 0.7 V and 2.4 V | 3.82 | 3.98 | 4.09 | V/V |


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Unless otherwise stated: $V_{VDD}$ = 20 V, $R_{RDM}$ = 115 kΩ, $R_{RTZ}$ = 140 kΩ, $V_{BUR}$ = 1.2 V, $V_{SET}$ = 0 V, $R_{NTC}$ = 50 kΩ, $V_{VS}$ = 4 V, $V_{SWS}$ = 0 V, $I_{FB}$ = 0 µA, $C_{PWML}$ = 0 pF, $C_{PWMH}$ = 0 pF, $C_{REF}$ = 0.22 µF, $C_{P13}$ = 1 µF, and -40ºC < $T_J$ = $T_A$ < 125ºC

| PARAMETER | | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|---|---|---|---|---|---|---|
| $I_{BUR(LPM)}$ | Bias source current of $V_{BUR}$ offset in LPM | | 2.09 | 2.65 | 3.16 | µA |
| $I_{BUR(AAM)}$ | Bias sink current of $V_{BUR}$ offset in AAM | $V_{CST}$ > $V_{BUR}$ / $K_{BUR-CST}$ | 3.76 | 4.85 | 5.81 | µA |
| $f_{BUR(UP1)}$ | First upper threshold of burst frequency in ABM | | 30.7 | 34.4 | 38.5 | kHz |
| $f_{BUR(UP2)}$ | Second upper threshold of burst frequency in ABM | $V_{VS}$ = 2.2 V | 41.8 | 51.2 | 58.9 | kHz |
| $f_{BUR(LR)}$ | Lower threshold of burst frequency in ABM | | 21.3 | 24.5 | 28.1 | kHz |
| $f_{LPM}$ | Burst frequency in low-power mode | | 23.3 | 25 | 26.9 | kHz |
| **IPC INPUT and SBP2 MODE** | | | | | | |
| $V_{CST_IPC(UP)}$ | Highest programmable $V_{CST}$ range of SBP2 by IPC pin | $V_{IPC}$ = 5 V | 373.8 | 405 | 438.5 | mV |
| $K_{IPC}$ | Ratio of the programmable IPC voltage to $V_{CST}$ | $V_{IPC}$ between 1.8 V and 3.8 V | 59.3 | 64 | 68.4 | mV/V |
| $V_{CST_IPC(LR)}$ | Lowest programmable $V_{CST}$ range of SBP2 by IPC pin | $V_{IPC}$ = 1 V | 247.5 | 273 | 307.7 | mV |
| $V_{CST_IPC(MIN)}$ | Minimum $V_{CST}$ of SBP2 by grounding IPC pin | $V_{IPC}$ = 0 V | 128.1 | 154 | 191.5 | mV |
| $I_{IPC(SBP2)}$ | Bias source current of $V_{IPC}$ offset in SBP2 | $I_{FB}$ = -85 µA | 40.7 | 49 | 55.7 | µA |
| $f_{SBP2(UP)}$ | Upper threshold of burst frequency in SBP2 | | 6 | 8.5 | 13.4 | kHz |
| $f_{SBP2(LR)}$ | Lower threshold of burst frequency in SBP2 | $V_{IPC}$ = 2 V | 1 | 1.7 | 2 | kHz |
| **RUN** | | | | | | |
| $V_{RUNH}$ | RUN pin high-level | $I_{RUN}$ = -0.2 mA | 4.6 | 4.78 | 5 | V |
| $V_{RUNL}$ | RUN pin low-level | $I_{RUN}$ = 1 mA | 0.1 | 0.25 | 0.3 | V |
| $I_{SRC(RUN)}$ | RUN peak source current | $V_{RUN}$ = 2.3 V | 33 | 44 | 52 | mA |
| | | $V_{RUN}$ = 3 V | 14 | 20 | 25 | mA |
| $t_{R(RUN)}$ | Turn-on rise time of RUN pin, from 0 V to 2.5 V | $C_{LOAD}$ = 22 nF, $V_{RUN}$ from 0 V to 2.5 V | 0.2 | 0.79 | 1 | µs |
| $t_{F(RUN)}$ | Turn-off fall time of RUN pin, 90 % to 10 % | $C_{LOAD}$ = 10 pF | | 20 | 32 | ns |
| **PWML** | | | | | | |
| $V_{PWMLH}$ | PWML pin high-level | $I_{PWML}$ = -1 mA | 12.1 | 12.85 | 13.6 | V |
| $V_{PWMLL}$ | PWML pin low-level | $I_{PWML}$ = 1 mA | | 0.002 | 0.1 | V |
| $I_{SRC(PWML)}$ (1) | PWML peak source current | $V_{PWML}$ = 0 V | 0.25 | 0.5 | 0.8 | A |
| $I_{SNK(PWML)}$ (1) | PWML peak sink current | $V_{PWML}$ = 13 V | 1.2 | 1.9 | 2.8 | A |
| $R_{SRC(PWML)}$ | PWML pull-up resistance | $I_{PWML}$ = -20 mA | 3.1 | 4.3 | 6.1 | Ω |
| $R_{SNK(PWML)}$ | PWML pull-down resistance | $I_{PWML}$ = 20 mA | 0.5 | 1.1 | 1.9 | Ω |
| $t_{R(PWML)}$ | Turn-on rise time of PWML pin, 10 % to 90 % | $C_{LOAD}$ = 1.5 nF | | 30 | 53 | ns |
| $t_{F(PWML)}$ | Turn-off fall time of PWML pin, 90 % to 10 % | $C_{LOAD}$ = 1.5 nF | | 9 | 20 | ns |
| $t_{D(RUN-PWML)}$ | Delay from RUN high to PWML high | $V_{S13}$ > 11 V | 1.92 | 4.7 | 7.43 | µs |
| $t_{ON(MIN)}$ | Minimum on-time of PWML in LPM | $V_{SET}$ = 5 V, $I_{FB}$ = -85 µA, $V_{CS}$ = 1 V | 68 | 105 | 180 | ns |
| **PWMH** | | | | | | |
| $V_{PWMHH}$ | PWMH pin high-level | $I_{PWMH}$ = -1 mA | 4.39 | 4.66 | 4.83 | V |
| $V_{PWMHL}$ | PWMH pin low-level | $I_{PWMH}$ = 1 mA | 0.1 | 0.198 | 0.21 | V |
| $I_{SRC(PWMH)}$ | PWMH peak source current | $V_{PWMH}$ = 2.5 V | 16.5 | 21 | 26.2 | mA |
| | | $V_{PWMH}$ = 3.5 V | 3.8 | 6 | 7.6 | mA |
| $t_{R(PWMH)}$ | Turn-on rise time of PWMH pin, 10 % to 90 % | $C_{LOAD}$ = 10 pF | | 8 | 24 | ns |

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| PARAMETER | | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|---|---|---|---|---|---|---|
| $t_{F(PWMH)}$ | Turn-off fall time of PWMH pin, 90 % to 10 % | $C_{LOAD}$ = 10 pF | | 22 | 29 | ns |
| $t_{D(VS-PWMH)}$ | Dead time between VS high and PWMH 10 % high | | 10 | 18 | 28 | ns |
| **PROTECTION** | | | | | | |
| $V_{OVP}$ | Over-voltage threshold | $V_{VS}$ increasing | 4.4 | 4.55 | 4.67 | V |
| $V_{OCP}$ | Over-current threshold | $V_{CS}$ increasing | 1.14 | 1.22 | 1.27 | V |
| $K_{OPP-PPL}$ | Ratio of over-power threshold to peak-power threshold | $V_{CST(OPP)}$ / $V_{CST(MAX)}$ , and $V_{CST(OPP)_LV}$ / $V_{CST(MAX)_LV}$ | 0.72 | 0.75 | 0.78 | V/V |
| $I_{VSL(RUN)}$ | VS line-sense run current | Current out of VS pin increasing | 313 | 365 | 408.6 | µA |
| $I_{VSL(STOP)}$ | VS line-sense stop current | Current out of VS pin decreasing | 255 | 305 | 336.4 | µA |
| $K_{VSL}$ | VS line sense ratio | $I_{VSL(STOP)}$ / $I_{VSL(RUN)}$ | 0.72 | 0.836 | 0.9 | A/A |
| $R_{RDM(TH)}$ | $R_{RDM}$ threshold for CS pin fault | | 35 | 55 | 70 | kΩ |
| $T_{J(STOP)}$ (1) | Thermal-shutdown temperature | Internal junction temperature | 125 | 162 | | °C |
| $t_{OPP}$ | OPP fault timer | $I_{FB}$ = 0 A | 130 | 164 | 210 | ms |
| $t_{BO}$ | Brown-out detection delay time | $I_{VSL}$ < $I_{VSL(STOP)}$ | 28.8 | 55 | 85.2 | ms |
| $t_{CSF1}$ | Maximum PWML on-time for detecting CS pin fault | $V_{SET}$ = 5 V | 1.6 | 2.05 | 2.5 | µs |
| $t_{CSF0}$ | Maximum PWML on-time for detecting CS pin fault | $R_{RDM}$ < $R_{RDM(TH)}$ for $V_{SET}$ = 0 V | 0.85 | 1.05 | 1.27 | µs |
| $t_{FDR}$ | Fault reset delay timer | OCP, OPP, OVP, SCP or CS pin fault | 1.2 | 1.5 | 2.4 | s |
| **FLT INPUT** | | | | | | |
| $V_{NTCTH}$ | NTC shut-down voltage | FLT voltage decreasing | 0.47 | 0.5 | 0.52 | V |
| $R_{NTCTH}$ | NTC shut-down resistance | $R_{NTC}$ decreasing | 8.9 | 9.91 | 11.18 | kΩ |
| $R_{NTCR}$ | NTC recovery resistance | $R_{NTC}$ increasing | 21.2 | 23 | 26.4 | kΩ |
| $I_{FLT}$ | Input bias current for $V_{FLT}$ at $V_{IOVPTH}$ | $V_{FLT}$ = 4.5 V | -0.1 | 0 | 0.1 | µA |
| $V_{IOVPTH}$ | Shut-down voltage of input OVP | FLT voltage increasing | 4.3 | 4.5 | 4.67 | V |
| $V_{IOVPR}$ | Hysteresis of input OVP | FLT voltage increasing | 57.7 | 74 | 87 | mV |
| $t_{FLT(NTC)}$ | Delay time of NTC fault | | 14 | 50 | 100 | µs |
| $t_{FLT(IOVP)}$ | Delay time of input OVP fault | | 555 | 750 | 917 | µs |
| $V_{FLTZ}$ | Clamp voltage of FLT pin | $I_{FLT}$ = 150 µA | 5.08 | 5.5 | 5.61 | V |
| **RTZ INPUT** | | | | | | |
| $K_{TZ}$ | $t_Z$ compensation ratio | ratio of $t_Z$ at $I_{VSL}$ = -200 µA to $t_Z$ at $I_{VSL}$ = -733 µA | 1.27 | 1.41 | 1.54 | s/s |
| $t_{Z(MAX)}$ | Maximum programmable dead time from PWMH low to PWML high | $R_{RTZ}$ = 280 kΩ, $I_{VSL}$ = -1 mA, $V_{SET}$ = 5 V | 397.8 | 478 | 592.8 | ns |
| $t_{Z(MIN)}$ | Minimum programmable dead time from PWMH low to PWML high | $R_{RTZ}$ = 78.4 kΩ, $I_{VSL}$ = -1 mA, $V_{SET}$ = 0 V | 56.1 | 70 | 89.1 | ns |
| $t_Z$ | Dead time from PWMH low to PWML high | $I_{VSL}$ = -200 µA | 152.2 | 175 | 212.7 | ns |
| | | $I_{VSL}$ = -450 µA | 129.2 | 150 | 190 | ns |
| | | $I_{VSL}$ = -733 µA | 109.7 | 125 | 147.2 | ns |
| **SWS INPUT** | | | | | | |
| $V_{TH(SWS)}$ | SWS zero voltage threshold | $V_{SET}$ = 5 V | 8.1 | 8.5 | 9.1 | V |
| | | $V_{SET}$ = 0 V | 3.7 | 4.04 | 4.4 | V |
| $t_{D(SWS-PWML)}$ | Time between SWS low to PWML 10 % high | $V_{SWS}$ step from 5 V to 0 V | 11.4 | 17 | 26 | ns |
| **FB INPUT** | | | | | | |
| $I_{FB(SBP)}$ | Maximum control FB current | $I_{FB}$ increasing | 64.2 | 75 | 87.1 | µA |


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Unless otherwise stated: $V_{VDD}$ = 20 V, $R_{RDM}$ = 115 kΩ, $R_{RTZ}$ = 140 kΩ, $V_{BUR}$ = 1.2 V, $V_{SET}$ = 0 V, $R_{NTC}$ = 50 kΩ, $V_{VS}$ = 4 V, $V_{SWS}$ = 0 V, $I_{FB}$ = 0 µA, $C_{PWML}$ = 0 pF, $C_{PWMH}$ = 0 pF, $C_{REF}$ = 0.22 µF, $C_{P13}$ = 1 µF, and -40ºC < $T_J$ = $T_A$ < 125ºC

| PARAMETER | | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|---|---|---|---|---|---|---|
| $V_{FB(REG)}$ | Regulated FB voltage level | | 4.02 | 4.25 | 4.53 | V |
| $R_{FBI}$ | FB input resistance | | 7.4 | 8.3 | 9.6 | kΩ |
| $dI_{COMP}/dt$(1) | Slope of internal ramp compensation current | | 0.192 | 0.214 | 0.236 | A/s |
| $I_{COMP}$ | Magnitude of internal ramp compensation current | | 4 | 6.75 | 8 | µA |
| **RDM INPUT** | | | | | | |
| $t_{DM(MAX)}$ | Maximum PWMH width with maximum tuning | $V_{SWS}$ = 12 V | 6.0 | 6.95 | 7.53 | µs |
| $t_{DM(MIN)}$ | Minimum PWMH width with minimum tuning | $V_{SWS}$ = 0 V | 3.0 | 3.43 | 3.77 | µs |
| **XCD INPUT** | | | | | | |
| $V_{XCD(LR)}$ | XCD lower zero-crossing threshold | | 5.9 | 6.62 | 7.2 | V |
| $V_{XCD(UP)}$ | XCD upper zero-crossing threshold | | 6.8 | 7.5 | 7.9 | V |
| $I_{XCD(0)}$ | Leakage current in XCD wait state | $V_{XCD}$ = 15 V | | 0.3 | 1.7 | µA |
| $I_{XCD(1)}$ | First-step XCD sense current | $V_{XCD}$ = 15 V | 0.32 | 0.4 | 0.46 | mA |
| $I_{XCD(2)}$ | Second-step XCD sense current | $V_{XCD}$ = 15 V | 0.61 | 0.775 | 0.91 | mA |
| $I_{XCD(3)}$ | Third-step XCD sense current | $V_{XCD}$ = 15 V | 0.73 | 1.15 | 1.6 | mA |
| $I_{XCD(4)}$ | Fourth-step XCD sense current | $V_{XCD}$ = 15 V | 1.2 | 1.53 | 1.81 | mA |
| $I_{XCD(MAX)}$ | Maximum XCD discharge current | $V_{XCD}$ = 15 V | 1.65 | 2 | 2.5 | mA |
| $V_{XCD(OVP)}$ | Clamp voltage of XCD OVP | $I_{XCD}$ = 20 mA | 23 | 26 | 30 | V |
| $t_{XCD(STEP)}$ | Dwell time for each XCD sense step | | 9 | 12 | 14.6 | ms |
| $t_{XCD(MAX)}$ | Maximum XCD discharge time | | 230.4 | 300 | 373.3 | ms |
| $t_{XCD(WAIT)}$ | XCD wait time | | | 700 | 1071 | ms |

(1) Ensured by design, not tested in production

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## 6.6 Typical Characteristics

$V_{VDD}$ = 20 V, $R_{RDM}$ = 115 kΩ, $R_{RTZ}$ = 140 kΩ, $V_{SET}$ = 0 V, and $T_J = T_A$ = 25 ºC (unless otherwise noted)

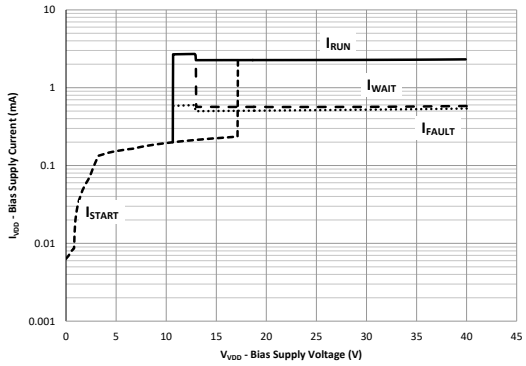


図 6-1. VDD Bias-Supply Current vs. VDD Bias-Supply Voltage

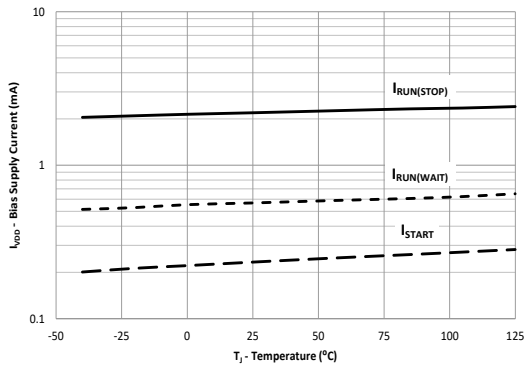


図 6-2. VDD Bias-Supply Current vs. Temperature

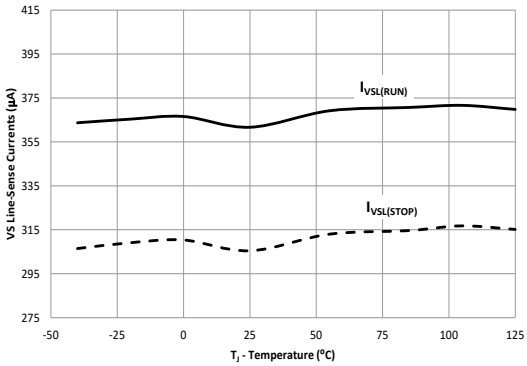


図 6-3. VS Line-Sense Currents vs. Temperature

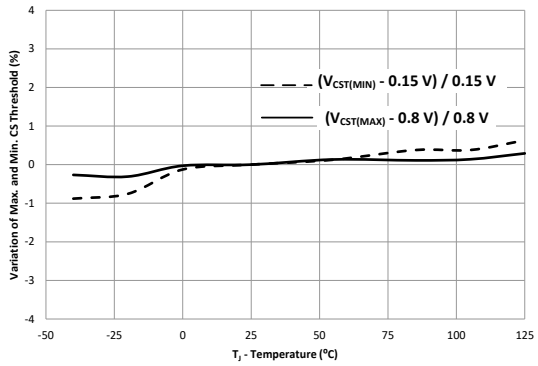


図 6-4. Percentage Variation of Maximum and Minimum CS Thresholds vs. Temperature

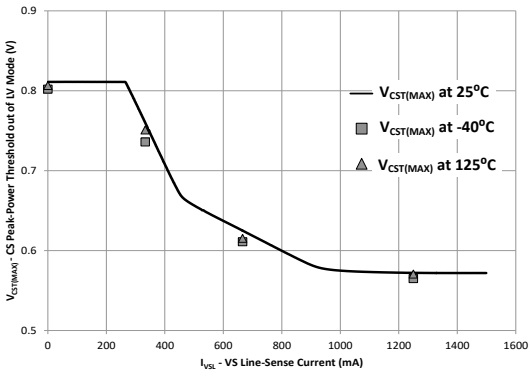


図 6-5. CS Peak-Power Threshold for $V_{VS}$ > $V_{VSLV(UP)}$ vs. VS Line-Sense Currents

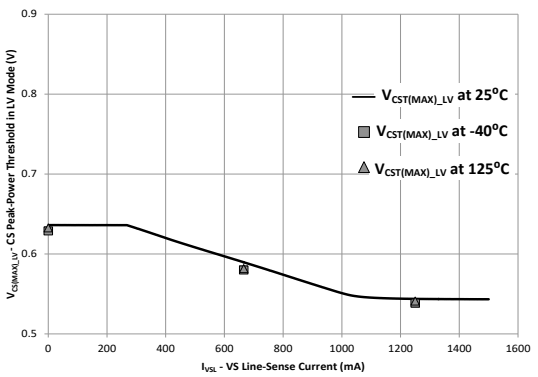


図 6-6. CS Peak-Power Threshold for $V_{VS}$ < $V_{VSLV(LR)}$ vs. VS Line-Sense Currents


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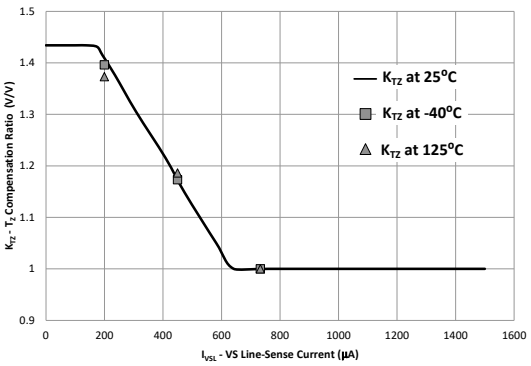


**図 6-7. $t_Z$ Compensation Ratio ($K_{TZ}$) vs. VS Line-Sense Currents**

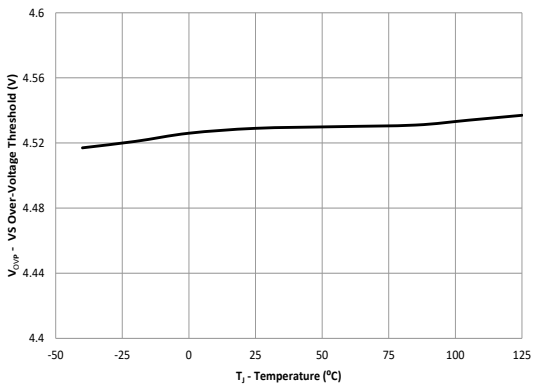


**図 6-8. VS Over-Voltage Threshold vs. Temperature**

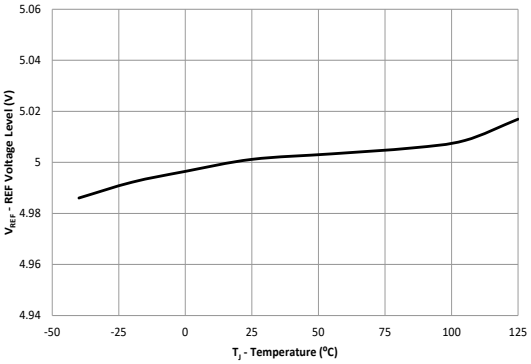


**図 6-9. REF Voltage vs. Temperature**

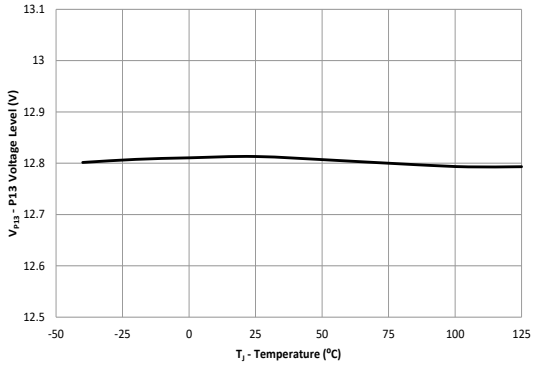


**図 6-10. P13 Voltage vs. Temperature**

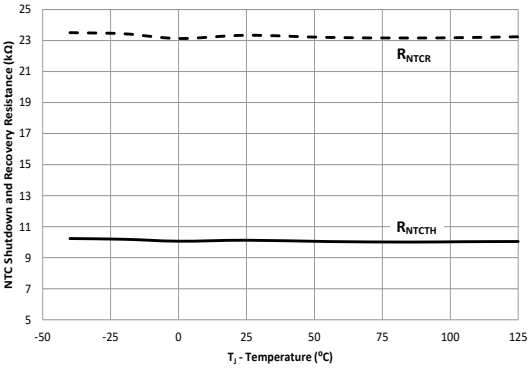


**図 6-11. FLT OTP Thresholds vs. Junction Temperature**

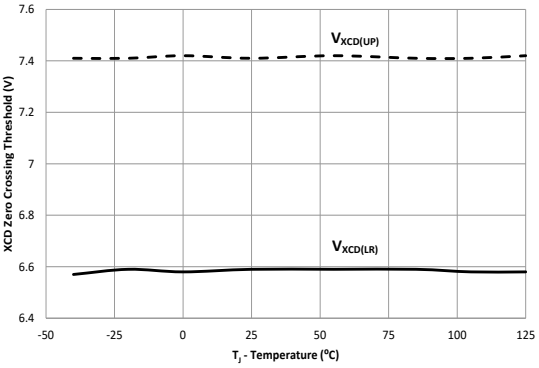


**図 6-12. XCD Thresholds vs. Junction Temperature**

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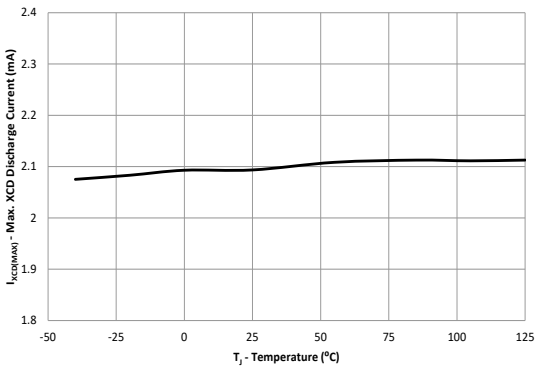


**図 6-13. Max. XCD Discharge Current vs. Junction Temperature**


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# 7 Detailed Description

## 7.1 Overview

The UCC28781-Q1 is a transition-mode zero-voltage-switching flyback (ZVSF) controller equipped with advanced control schemes to enable significant size reduction of passive components for higher power density and higher average efficiency. Its control law is optimized for Silicon (Si) and Gallium Nitride (GaN) power FETs in a single-switch flyback configuration at high frequencies. In burst mode at very light loads the switching frequency may increase up to 1.5 MHz.

The ZVSF control of the UCC28781-Q1 is capable of auto-tuning the on-time of a secondary-side synchronous rectifier switch ($Q_{SR}$) by using a unique lossless ZVS-sensing network connected between the switch-node voltage ($V_{SW}$) and the SWS pin. The ZVSF controller is designed to adaptively achieve targeted full-ZVS or partial-ZVS conditions for the primary-side main switch ($Q_L$) with minimum circulating energy over wide operating conditions. Auto-tuning eliminates the risk of losing ZVS due to component tolerance, temperature, and input/output voltage variations, since the $Q_{SR}$ on-time is corrected cycle-by-cycle.

Dead-times between PWML (controls $Q_L$) and PWMH (controls $Q_{SR}$) are optimally adjusted to help minimize the circulating energy required for ZVS as operating conditions change. Therefore, the overall system efficiency is improved and more consistent in mass production of the soft-switching topology. The programming features of the RTZ, RDM, BUR, IPC, and SET pins provide rich flexibility to optimize the power stage efficiency across a range of output power and operating frequency levels.

The UCC28781-Q1 uses five different steady-state operating modes to maximize efficiency over wide load and line ranges:

1. At higher load levels, adaptive amplitude modulation (AAM) adjusts the peak primary current.
2. In the medium-load range, adaptive burst mode (ABM) modulates the pulse count of each burst packet.
3. In the light-load range, low power mode (LPM) reduces the peak primary current of each two-pulse burst packet.
4. During very light-load conditions, stand-by power mode 1 (SBP1) minimizes the power loss.
5. During no-load conditions, stand-by power mode 2 (SBP2) minimizes the power loss.

During the system transient events such as the output load step down and output voltage overshoots, $V_{VDD}$ may be reduced close to the 10.5-V UVLO-off threshold. In such cases, a sixth non-steady-state mode called survival mode (SM) is triggered to maintain $V_{VDD}$ above 13 V and to reduce the size of the hold-up VDD capacitor.

The switching frequency-dither function is active in AAM to help reduce conducted-EMI noise and allow EMI filter size reduction. The 23-kHz dithering pattern and magnitude are designed to avoid audible noise, minimize efficiency influence, and desensitize the effect of the output voltage feedback loop response effect on the EMI attenuation. The dither function at low line can be programmed into disable mode based on the brown-in voltage setting, so the option provides design flexibility to balance the worst-case low-line efficiency and EMI. The dither fading feature smoothly disables the dither signal when the output load is close to the transition point between AAM and ABM. The 23-kHz dither frequency is high enough to allow a higher control-loop bandwidth for improved load transient response without distorting the dither signal and impairing EMI.

The unique burst mode control in ABM, LPM, and two SBP modes maximizes the light-load efficiency of the ZVSF power stage while avoiding the concerns of conventional burst operation - such as high output ripple and audible noise. The internal ramp compensation can stabilize the burst control loop without an external compensation network. The burst control provides an enable signal through the RUN pin to dynamically manage the static current of the SR gate-driver and also adaptively disables the drive signal of $Q_{SR}$. The internal drivers of RUN and PWMH can supply and disconnect the 5-V bias voltage to a digital isolator through a small-signal diode. The disconnect switch inside the S13 pin can directly control the 13-V bias voltage to a low-side GaN driver. These power management functions with RUN, PWMH, and S13 pins can be used to minimize the quiescent power consumed by those devices during burst off time, further improving the converter's light-load efficiency and reducing its stand-by power.

The S13 and IPC pins of the UCC28781-Q1 can be adapted to manage an upstream PFC stage to maximize the light-load efficiency of higher power applications. The S13 pin can supply a 13-V bias voltage to the PFC controller whenever the ZVSF controller is in the run state. The pin disconnects the bias voltage during the wait

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states of the burst mode operation. When the burst frequency is reduced in very light load conditions, the bias voltage will decay below UVLO and shut down PFC controller, so the power loss from PFC can be eliminated.

The PWML output is a strong driver for a Si power MOSFET with high capacitive loading, a GaN-based gate injection transistor (GIT) with continuous on-state current, or a GaN power IC with logic input. The maximum voltage level of PWML is clamped at 13 V to balance the conduction loss reduction and gate charge loss of Si MOSFET. A dedicated driver ground return pin (PGND) minimizes the parasitic impedance and noise coupling of the PWML gate-drive loop to achieve faster switching speed and reduced turn-off loss of $Q_L$. The short 15-ns propagation delay and narrow 110-ns minimum on-time enable more accurate ZVS control and higher switching frequency operation.

During initial power up or VDD restart, the ZVSF stops switching, so UCC28781-Q1 starts up the VDD supply voltage with an external high-voltage depletion-mode MOSFET between the ZVSF switch node and the SWS pin. Fast startup is achieved with low stand-by power overhead, compared with using the conventional high-voltage startup resistance to VDD. Moreover, the P13 pin biases the gate of the depletion-mode FET to also allow this MOSFET to be used in lossless ZVS-sensing. This arrangement avoids additional sensing devices.

The enhanced switching control of UCC28781-Q1 mitigates excessive drain-to-source voltage stress on a synchronous rectifier (SR) caused by temporary continuous conduction mode (CCM), so the power loss of an SR snubber can be reduced for higher efficiency. Additional PWML timing controls can avoid premature $Q_L$ turn-on before the magnetizing current reaches to zero through an improved zero-crossing detection (ZCD) scheme of the VS pin.

The UCC28781-Q1 also integrates more robust protection features tailored to maximize system reliability and safety. These features include active X-capacitor discharge, internal soft start, brown in/out, output over-voltage (OVP), input line over-voltage (IOVP), output over-power (OPP), system over-temperature (OTP), switch over-current (OCP), output short-circuit protection (SCP), and pin faults. All fault responses are auto-recovery, which means that the controller will attempt to restart after the shut-down time elapses.

The X-capacitor discharge function can actively discharge the residual voltage on X2 safety capacitors to a safe level after AC-line voltage removal is detected through the XCD pins of UCC28781-Q1 and its external sensing circuit. If the AC-line voltage recovers within 2 seconds after the line removal, the controller will reset the fault state immediately and will attempt to restart without waiting to fully discharge the bulk input capacitor or VDD capacitor. Grounding the two XCD pins disables this function and eliminates the sensing circuit. Unlike other conventional flyback controllers, UCC28781-Q1 provides the design flexibility of using the X-capacitor discharge function based on application power level as it is decoupled from VDD startup and brown-in/out detection functions. Since those two functions are implemented on the SWS and VS pins, respectively, UCC28781-Q1 maintains the two functions even when the XCD-related components are fully removed.


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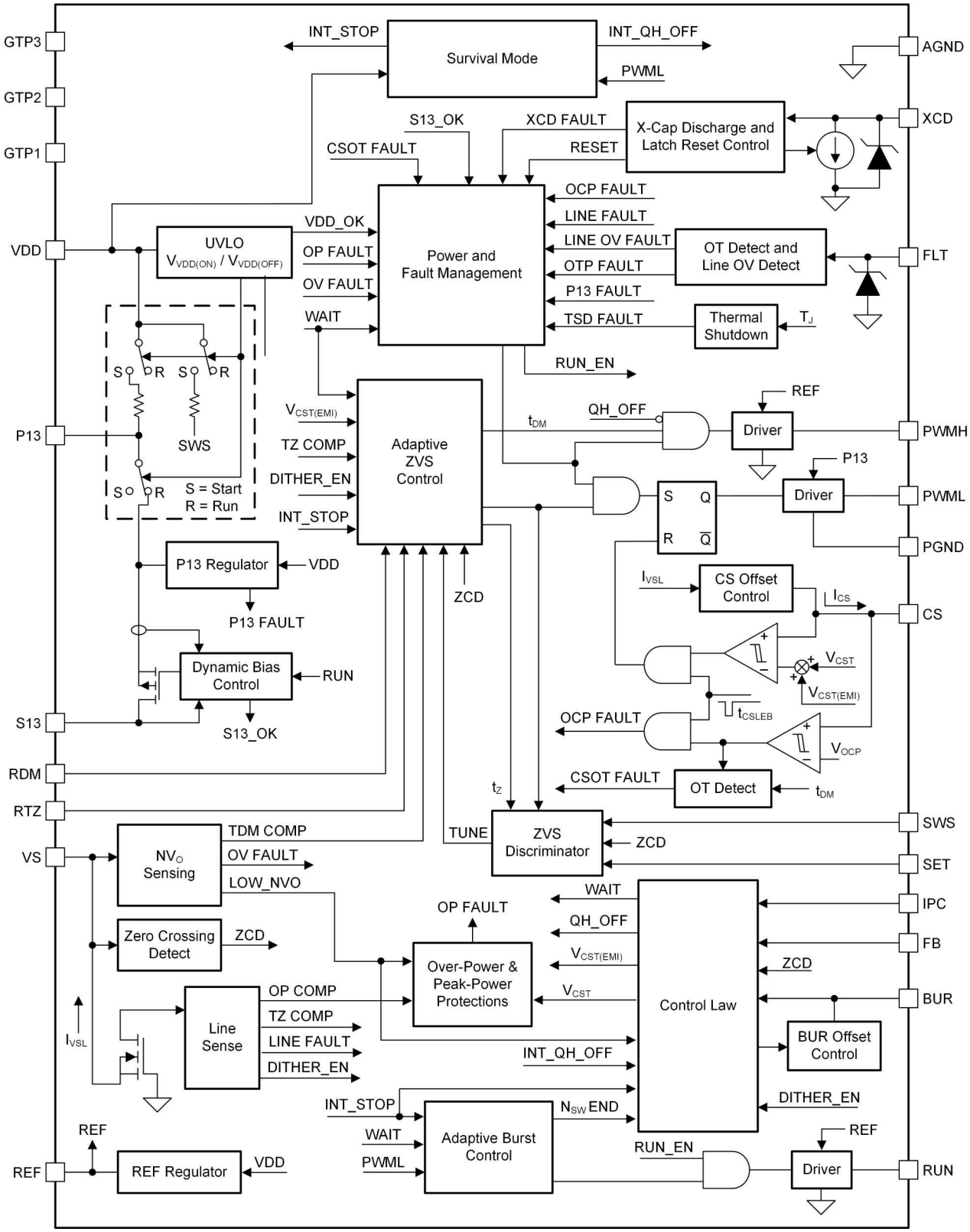
## 7.2 Functional Block Diagram



## 7.3 Detailed Pin Description

### 7.3.1 BUR Pin (Programmable Burst Mode)

The voltage at the BUR pin ($V_{BUR}$) sets a target peak current-sense threshold at the CS pin ($V_{CST(BUR)}$) which programs the onset of adaptive burst mode (ABM). $V_{BUR}$ also determines the clamped peak current level of switching cycles in each burst packet. When $V_{BUR}$ is set higher, ABM will start at heavier output load conditions with higher peak primary current, so the benefit is higher light-load efficiency but the side effect is larger burst-mode output voltage ripple. Therefore, 50% to 60% of output load at high line is the recommended highest load condition to enter ABM ($I_{o(BUR)}$) for both Si and GaN-based designs. The gain between $V_{BUR}$ and $V_{CST(BUR)}$ is a constant gain of $K_{BUR-CST}$, so setting $V_{CST(BUR)}$ just requires properly selecting the resistor divider on the BUR pin formed by $R_{BUR1}$ and $R_{BUR2}$. $V_{BUR}$ should be set between 0.7 V and 2.4 V. If $V_{BUR}$ is less than 0.7 V, $V_{CST(BUR)}$ holds at 0.7 V / $K_{BUR-CST}$. If $V_{BUR}$ is higher than 2.4 V, $V_{CST(BUR)}$ stays at 2.4 V / $K_{BUR-CST}$.

$$R_{BUR2} = \frac{R_{BUR1} K_{BUR-CST} V_{CST(BUR)}}{V_{REF} - K_{BUR-CST} V_{CST(BUR)}} = \frac{4 \times R_{BUR1} V_{CST(BUR)}}{5V - 4 \times V_{CST(BUR)}} \quad (1)$$

In order to enhance the mode transition between ABM and LPM, a programmable offset voltage ($\Delta V_{BUR(LPM)}$) is generated on top of the $V_{BUR}$ setting in ABM through an internal 2.7-µA current source ($I_{BUR(LPM)}$), as shown in 図 7-1. In ABM, $V_{BUR}$ is set through the resistor voltage divider to fulfill the target average efficiency. On transition from ABM to LPM, $I_{BUR(LPM)}$ is enabled in LPM and flows out of the BUR pin, so $\Delta V_{BUR(LPM)}$ can be programmed based on the Thevenin resistance on the BUR pin, which can be expressed as

$$\Delta V_{BUR(LPM)} = I_{BUR(LPM)} (R_{BUR1} // R_{BUR2}) \quad (2)$$

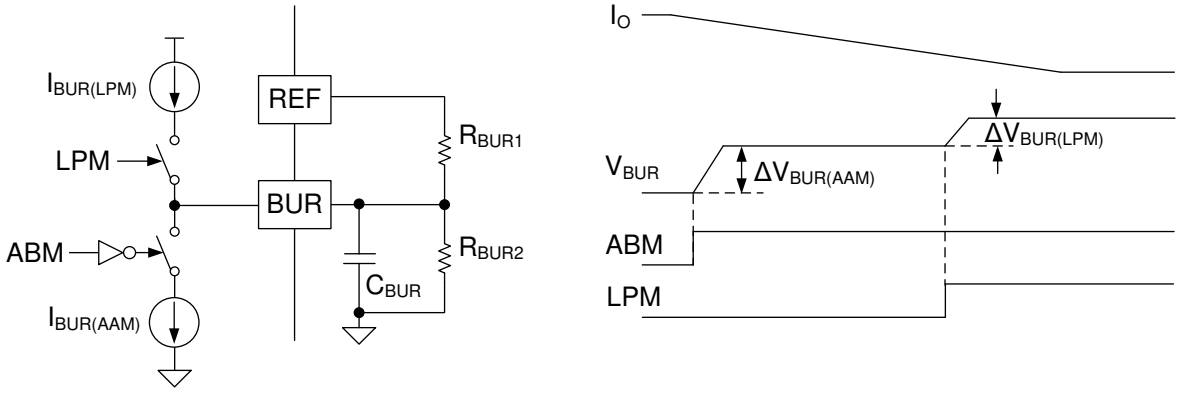



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**図 7-1. Hysteresis Voltage Generation on BUR Pin**

When $V_{BUR}$ steps higher on transition into LPM, the initial peak magnetizing current in LPM is increased with larger energy per switching cycle in each burst packet. This increases the output voltage which forces higher feedback current to restore regulation. Higher feedback current causes UCC28781-Q1 to stay in LPM, forming a hysteresis effect. If $\Delta V_{BUR(LPM)}$ is designed too small, it is possible that mode toggling between LPM and ABM can occur resulting in audible noise. For that situation, $\Delta V_{BUR(LPM)}$ greater than 100 mV is recommended.

To minimize the effects of external noise coupling on $V_{BUR}$, a filter capacitor on the BUR pin ($C_{BUR}$) may be needed. $C_{BUR}$ needs to be properly designed to minimize the delay in generating $\Delta V_{BUR}$ during mode transitions. It is recommended that $C_{BUR}$ should be sized small enough to ensure $\Delta V_{BUR(LPM)}$ settles within 40 µs, corresponding to the burst frequency of 25 kHz in LPM ($f_{LPM}$). Based on three RC time constants, representing 95% of a settled steady-state value from a step response, the design guide for $C_{BUR}$ is expressed as


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$$C_{BUR} \le 40\mu s \times \frac{R_{BUR1} + R_{BUR2}}{3R_{BUR1}R_{BUR2}} \quad (3)$$

In order to enhance the mode transition between ABM and AAM, a programmable offset voltage ($\Delta V_{BUR(AAM)}$) is generated to lower the $V_{BUR}$ with an internal 5-µA pull-down current ($I_{BUR(AAM)}$), as shown in 図 7-1. After transition from ABM to AAM, $I_{BUR(AAM)}$ is enabled in AAM and flows into the BUR pin, so $\Delta V_{BUR(AAM)}$ is also programmed based on the Thevenin resistance on the BUR pin, which can be expressed as

$$\Delta V_{BUR(AAM)} = I_{BUR(AAM)}(R_{BUR1} // R_{BUR2}) \quad (4)$$

When $V_{BUR}$ reduces after transition to AAM, the initial peak magnetizing current in AAM is reduced with less energy per switching cycle, which forces controller to continu operating in AAM. If $\Delta V_{BUR(AAM)}$ is too small, it is possible that either mode toggling between ABM and AAM or low-frequency ABM burst packets less than 20 kHz can occur and result in audible noise concern. For that situation, $\Delta V_{BUR(AAM)}$ greater than 150 mV is recommended. In some power stage designs, LPM in hard switching condition may cover a wider output load current range, so the light-load efficiency in LPM may be lower than ABM with ZVS condition. Besides, the ABM-to-AAM mode transition may be affected potentially when the load current condition of LPM-to-ABM transition is too close to the load current condition of ABM-to-AAM transition.

In order to optimize the output load current range in LPM, lower $V_{BUR(ABM)}$, smaller $\Delta V_{BUR(LPM)}$, larger $R_{OPP}$, and smaller $C_{CS}$ help to reduce the peak magnetizing current in LPM. If the LPM energy needs to be further reduced but $V_{BUR}$ in AAM is limited by the 0.7-V minimum programmable level, the optional application circuit in 図 7-2 can be considered. When the output load current is reduced, duty cycle of each burst packet becomes smaller, so as the duty cycle of RUN-pin voltage. $C_{BUR}$ is discharged by the RUN driver through the small-signal diode ($D_{BUR}$) and the current limit resistor ($R_{RUN}$). Proper selection of $R_{RUN}$ value can further reduce $V_{BUR(ABM)}$ when the load current is reduced close to the transition point from ABM to LPM. One example BUR-pin setting is $R_{BUR1}$ = 182 kΩ, $R_{BUR2}$ = 37.4 kΩ, $C_{BUR}$ = 330 pF, and $R_{RUN}$ = 20 kΩ.

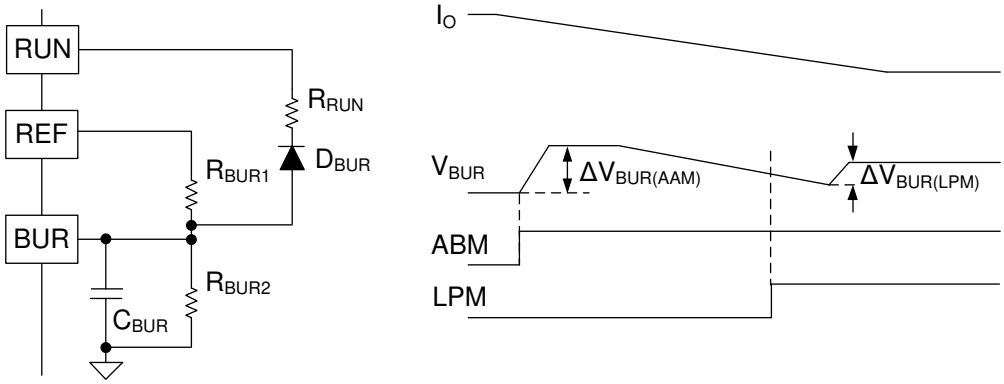


**図 7-2. Optional Application Circuit to Reduce $V_{BUR}$ in LPM**

### 7.3.2 FB Pin (Feedback Pin)

The FB pin usually connects to the collector of an optocoupler output transistor through an external current-limiting resistor ($R_{FB}$). A maximum of 20 kΩ for $R_{FB}$ is recommended. The feedback network of UCC28781-Q1 is shown in 図 7-3. A high-quality ceramic by-pass capacitor between FB pin and REF pin ($C_{FB}$) is required for decoupling $I_{FB}$ from switching noise interference. A minimum of 220 pF is recommended for $C_{FB}$ . An internal 8-kΩ resistor ($R_{FBI}$) at the FB pin in conjunction with the external $C_{FB}$ forms an effective low-pass filter. セクション 8 provides a detailed design guide on the secondary-side compensation network of $V_O$ feedback loop, to improve the load transient response and also limit the $I_{FB}$ ripple of ABM mode within the recommended range.

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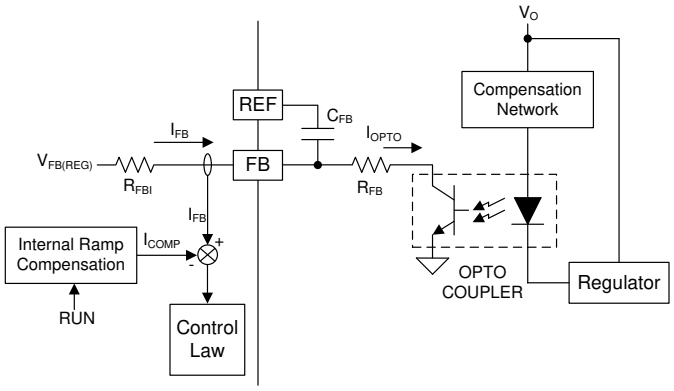


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**図 7-3. External Feedback Network Connected to the FB Pin**

Depending on the operating mode, the controller interprets the current flowing out of the FB pin ($I_{FB}$) to regulate the output voltage. For AAM and LPM modes based on peak current control, $I_{FB}$ is converted into an internal peak current-sense threshold ($V_{CST}$) to modulate the amplitude of the current-sense signal on the CS pin. For example, when the output voltage ($V_O$) is lower than the regulation level set by the shunt regulator, the absolute current level of $I_{FB}$ reduces, causing a higher $V_{CST}$ to increase more power to the output load. In ABM, the burst control loop takes over the $V_O$ regulation, where $V_{CST}$ is clamped to $V_{CST(BUR)}$ and the ripple component of $I_{FB}$ participates in the modulation of the burst off time.

図 7-4 illustrates the operating principle of the ABM. A burst of switching pulses raises the output voltage $V_O$ which increases $I_{FB}$. At the end of the burst, the load current discharges the output capacitor, which decreases $V_O$ and $I_{FB}$. UCC28781-Q1 injects a noise-free internal ramp compensation current ($I_{COMP}$) superimposed on $I_{FB}$ in order to stabilize the ABM operation. When the RUN pin is high, $I_{COMP}$ is reset to 0 µA. When the RUN pin goes low, $I_{COMP}$ is gradually increased to 6 µA with a positive slope of 0.214 A/s. The summation of $I_{FB}$ and $I_{COMP}$ is compared with $I_{TH(FB)}$ to trigger the next burst event. The magnitude and sharp slope of $I_{COMP}$ help to push switching ripple and high-frequency noise component of $I_{OPTO}$ away from $I_{TH(FB)}$.

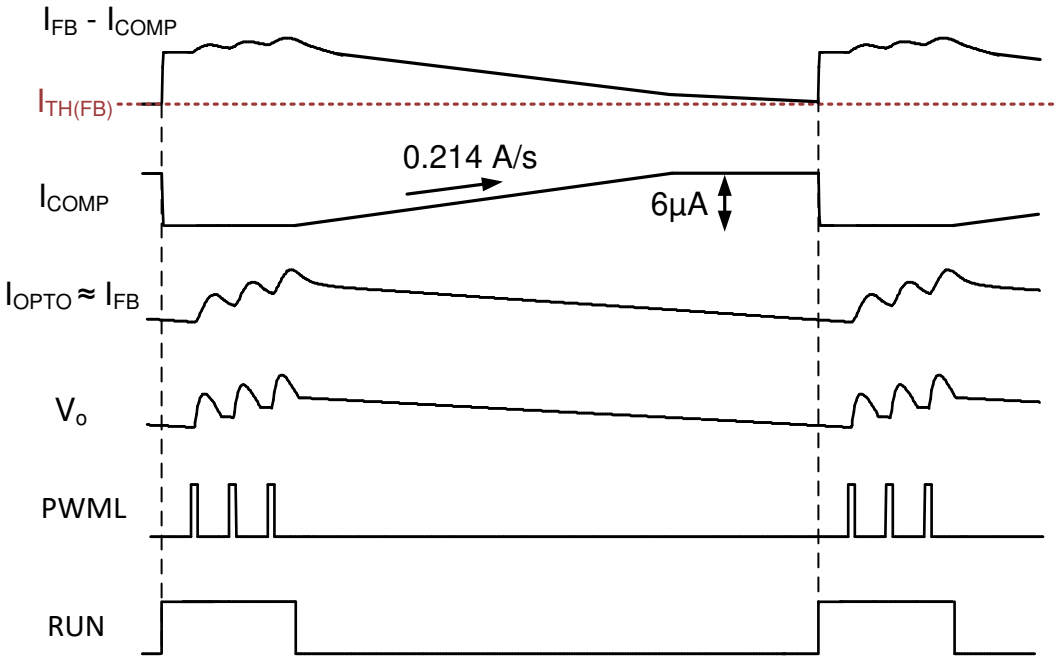


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**図 7-4. Concept of Burst Control with an Internal Ramp Compensation**


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### 7.3.3 REF Pin (Internal 5-V Bias)

The output of the internal 5-V regulator of the controller is connected to the REF pin. REF provides bias current to most of the functional blocks within the UCC28781-Q1. It requires a high-quality ceramic by-pass capacitor ($C_{REF}$) to AGND to decouple switching noise and to reduce the voltage transients as the controller transitions from wait state to run state. The minimum $C_{REF}$ value is 0.22 µF, and a high quality dielectric material should be used, such as X7R.

The output short-circuit current ($I_{S(REF)}$) of the REF regulator is self-limited to approximately 17 mA. 5-V bias is only available after the under-voltage lock-out (UVLO) circuit enables the operation of UCC28781-Q1 when $V_{VDD}$ reaches $V_{VDD(ON)}$.

This pin can be used to perform an external shutdown function. A small-signal switch can be used to pull this pin voltage below the power-good threshold of 4.5V so the controller will stop switching, force a VDD restart cycle, and turn off the REF current.

### 7.3.4 VDD Pin (Device Bias Supply)

The VDD pin is the primary bias for the internal 5-V REF regulator, internal 13-V P13 regulator, other internal references, and the undervoltage lock-out (UVLO) circuit. As shown in 図 7-5, the UVLO circuit connected to the VDD pin controls the internal power-path switches among VDD, P13, and SWS pins, in order to allow an external depletion-mode MOSFET ($Q_S$) to be able to perform both $V_{VDD}$ startup and switch-node voltage ($V_{SW}$) sensing for ZVS control after startup. During startup, SWS and P13 pins are connected to VDD pin allowing $Q_S$ to charge the VDD capacitor ($C_{VDD}$) from the $V_{SW}$.

After the VDD startup completes, the ZVS discriminator block and switching logic are enabled. Then, the transformer starts delivering energy to the output capacitor ($C_O$) every switching cycle, so both output voltage ($V_O$) and auxiliary winding voltage ($V_{AUX}$) increase.

As $V_{AUX}$ is high enough, the auxiliary winding takes over to power $V_{VDD}$. The UVLO circuit provides a turn-on threshold of $V_{VDD(ON)}$ at 17 V and turn-off threshold of $V_{VDD(OFF)}$ at 10.6 V. For fixed output voltage designs, the wide $V_{VDD}$ range can accommodate lower values of VDD capacitor ($C_{VDD}$) and support shorter power-on delays.

For a fixed output voltage design, the rectified $V_{AUX}$ is directly connected to the VDD pin. As $V_{VDD}$ reaches $V_{VDD(ON)}$, the SWS pin is disconnected from the VDD pin by the internal power path switch, so the $C_{VDD}$ size has to be sufficient to hold $V_{VDD}$ higher than $V_{VDD(OFF)}$ until the positive auxiliary winding voltage is high enough to take over bias power delivery during $V_O$ soft start. Therefore, the calculation of minimum capacitance ($C_{VDD(MIN)}$) needs to consider the discharging effect from the sink current of the UCC28781-Q1 during switching in its run state ($I_{RUN(SW)}$), the average operating current of driver ($I_{DR}$), and the average gate charge current of half-bridge FETs ($I_{Qg}$) throughout the longest duration of $V_O$ soft-start ($t_{SS(MAX)}$) sequence.

$$C_{VDD(min)} = \frac{\left(I_{RUN(SW)} + I_{DR} + I_{Qg}\right) \times t_{SS(max)}}{V_{VDD(on)} \times V_{VDD(off)}} \tag{5}$$

$t_{SS(MAX)}$ estimation should consider the averaged soft-start current ($I_{SEC(SS)}$) on the secondary side of the converter, load current on the output ($I_{O(SS)}$) during start-up (if any), maximum output capacitance ($C_{O(MAX)}$), and a 0.7-ms time-out potentially being triggered in the startup sequence. Include 1 ms in the equation to be the worst-case condition of the 0.7-ms timer.

$$t_{SS(max)} = \frac{C_{O(max)} \times V_O}{I_{SEC(SS)} - I_{O(SS)}} + 1\ \text{ms} \tag{6}$$

During the $V_O$ soft-start sequence, $V_{CST}$ reaches the maximum current threshold on the CS pin ($V_{CST(MAX)}$) , so $I_{SEC(SS)}$ at the minimum voltage of the input bulk capacitor ($V_{BULK(MIN)}$) can be approximated as:

$$I_{SEC(SS)} = \frac{\left(N_{PS} \times V_{CST(max)}\right)}{2 \times R_{CS}} \times \frac{V_{BULK(min)}}{V_{BULK(min)} + N_{PS} \times (V_O + V_F)} \tag{7}$$

where

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- $R_{CS}$ is the current sense resistor
- $N_{PS}$ is primary-to-secondary turns ratio
- $V_F$ is the forward voltage drop of the secondary rectifier

### 7.3.5 P13 and SWS Pins

The P13 pin provides a regulated voltage to the gate of the depletion-mode MOSFET ($Q_S$), enabling $Q_S$ to serve both $V_{VDD}$ start-up and loss-less ZVS-sensing from the high-voltage switch node ($V_{SW}$) through the SWS pin. During $V_{VDD}$ start-up, the UVLO circuit controls two power-path switches connecting SWS and P13 pins to VDD pin with two internal current-limit resistors ($R_{DDS}$ and $R_{DDH}$), as shown in 図 7-5. In this configuration, $Q_S$ behaves as a current source to charge the VDD capacitor ($C_{VDD}$). $R_{DDS}$ is set at 5 kΩ when $V_{VDD}$ < 1.8 V to limit the maximum fault current under a VDD short-to-GND condition. $R_{DDS}$ is reduced to 500 Ω when $V_{VDD}$ > 1.8 V to allow $V_{VDD}$ to charge faster. The maximum charge current ($I_{SWS}$) is affected by $R_{DDS}$, the external series resistance ($R_{SWS}$) from SWS pin to $Q_S$, and the threshold voltage of $Q_S$ ($V_{TH(Qs)}$). $I_{SWS}$ can be calculated as

$$I_{SWS} = \frac{V_{TH(Qs)}}{R_{DDS} + R_{SWS}} \quad (8)$$

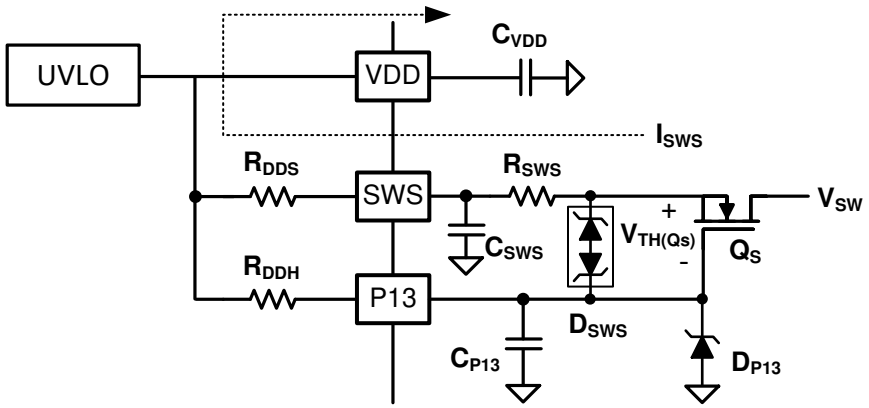


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**図 7-5. Operation of the VDD Startup Circuit**

After $V_{VDD}$ reaches $V_{VDD(ON)}$, the two power-path switches open the connections between SWS, P13, and VDD pins. At this point, a third power-path switch connects an internal 13-V regulator to the P13 pin for configuring $Q_S$ to perform loss-less ZVS sensing. Because the $Q_S$ gate is fixed at 13 V, when the drain pin voltage of $Q_S$ becomes higher than the sum of $Q_S$ threshold voltage ($V_{TH(Qs)}$) and the 13-V gate voltage, $Q_S$ turns off and the source pin voltage of $Q_S$ can no longer follow the drain pin voltage change. This gate control method makes $Q_S$ act as a high-voltage blocking device with the drain pin connected to $V_{SW}$. When the controller is switching, whenever $V_{SW}$ is lower than 13 V, $Q_S$ turns on and forces the source pin voltage to follow $V_{SW}$, becoming a replica of the $V_{SW}$ waveform at the lower voltage level, as illustrated in 図 7-6.

The limited window for monitoring the $V_{SW}$ waveform is sufficient for ZVS control of the UCC28781-Q1, since the ZVS tuning threshold ($V_{TH(SWS)}$) is set at 8.5 V for $V_{SET}$ = 5 V and set at 4 V for $V_{SET}$ = 0 V. The 8.5-V threshold is the auto-tuning target of the internal adaptive ZVS control loop for realizing a partial-ZVS condition using Si primary switches. On the other hand, performing full ZVS operation is more suitable with GaN primary switches. Using a 4-V threshold helps to compensate for sensing delay between $V_{SW}$ and the SWS pin.

The internal 13-V regulator requires a high-quality ceramic by-pass capacitor ($C_{P13}$) between the P13 pin and AGND pin for noise filtering and providing compensation to the P13 regulator. The minimum $C_{P13}$ value is 1 µF and an X7R-type dielectric capacitor with 25-V rating or better is recommended. The controller enters a fault state if the P13 pin is open or shorted to AGND during $V_{VDD}$ start-up, or if $V_{P13}$ overshoot is higher than $V_{P13(OV)}$ of 15 V in run state. The output short-circuit current of P13 regulator ($I_{P13(MAX)}$) is self-limited to approximately 130 mA.


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Since the P13 pin interfaces to the external depletion-FET, during input surge or EFT testing the Cgd of the depletion-FET can inject charge into the P13 pin and may cause an over-voltage stress. Under such condition it is recommended to place an 18-V Zener diode ($D_{P13}$) on the P13 pin to clamp its voltage below its abs-max level.

During AAM and ABM if the negative magnetizing current is large enough, a GaN device may operate in the reverse conduction condition before it turns on each switching cycle, so $V_{SW}$ may be around -5 V for a brief inteval and it appears on the SWS pin. The SWS-pin design of UCC28781-Q1 can sustain –6 V (continuous) and –10 V (transient) stress to enhance the robust operation of the GaN power stage.

During this interval, $Q_S$ is in the on-state and its body diode may conduct for a short time when the voltage drop across the on-state resistance of $Q_S$ is high enough. The external $R_{SWS}$ can limit the forward current flowing through the $Q_S$ body diode, so the reverse recovery charge of the body diode can be significantly reduced. Too high of $R_{SWS}$ value weakens the start-up charge current of $C_{VDD}$ and results in a longer start-up time. $R_{SWS}$ can be expected be slightly higher than 500 Ω. A small back-to-back TVS across BSS126 gate-to-source should be added to protect the gate-to-source voltage from potential abnormal voltage stress. Ensure that the TVS clamping voltage is less than the BSS126 gate-to-source voltage rating but does not conduct below 15 V.

$R_{SWS}$ and a ceramic capacitor ($C_{SWS}$) between the SWS pin and the bulk input capacitor ground form a small sensing delay to help the internal detection circuit to identify the ZVS characteristic correctly. The delay is to ensure that the ZCD detection on the VS pin happens earlier than the ZVS detection on the SWS pin, such that the ZVS control can auto-tune the PWMH on-time in the proper direction. The minimum value of $C_{SWS}$ is 22 pF.

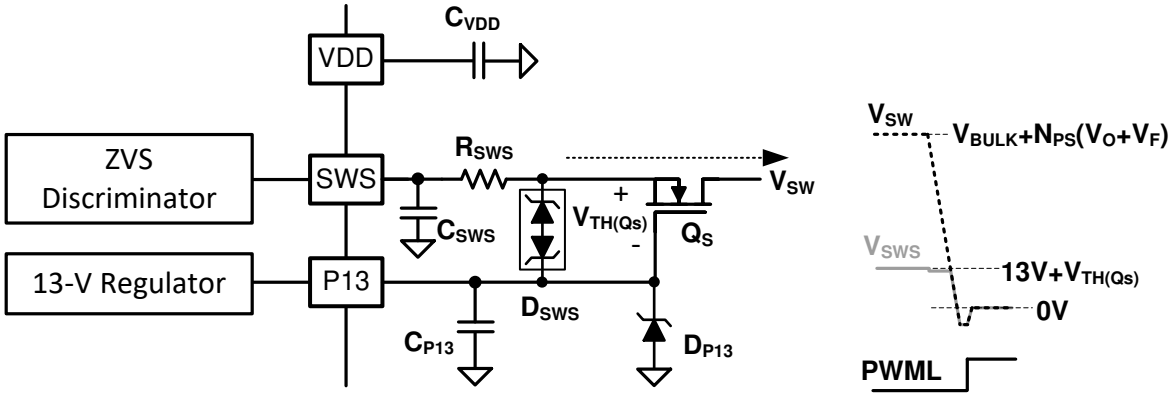


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**図 7-6. ZVS Sensing by Reusing the VDD Startup Circuit**

### 7.3.6 S13 Pin

As shown in 図 7-7 , the S13 pin (switched 13-V rail) is used to perform bias-power management for a primary-side GaN power IC, along with an example application where it also powers a PFC controller. This configuration enables to minimize the power-loss contribution to so-called "tiny-load" input power and stand-by power.

S13 is sourced by P13 through an internal 2.8-Ω switch controlled by the RUN pin. 図 7-8 illustrates the power-up sequence of the S13 pin. When RUN is high, the S13 decoupling capacitor is charged up to 13 V and the charge current is controlled by an internal soft-start current limiter. The S13-pin voltage must increase above the 10-V power-good threshold ($V_{S13(OK)}$) in order to initiate PWML switching of each burst cycle. When RUN is low, $V_{S13}$ is discharged by the loading on S13. The power-on delay of the GaN power IC on the S13 pin must be less than 2 µs to be responsive to PWML. If not, the VDD or P13 pin may be a more suitable bias supply for devices with long power-on delay, but the wait-state power consumption will be compromised. A 22-nF ceramic capacitor as $C_{S13(ZVSF)}$ is recommended. If the S13 pin is not used, it can be connected to the P13 pin in order to eliminate the delay effect on PWML switching in every low-frequency burst cycle.

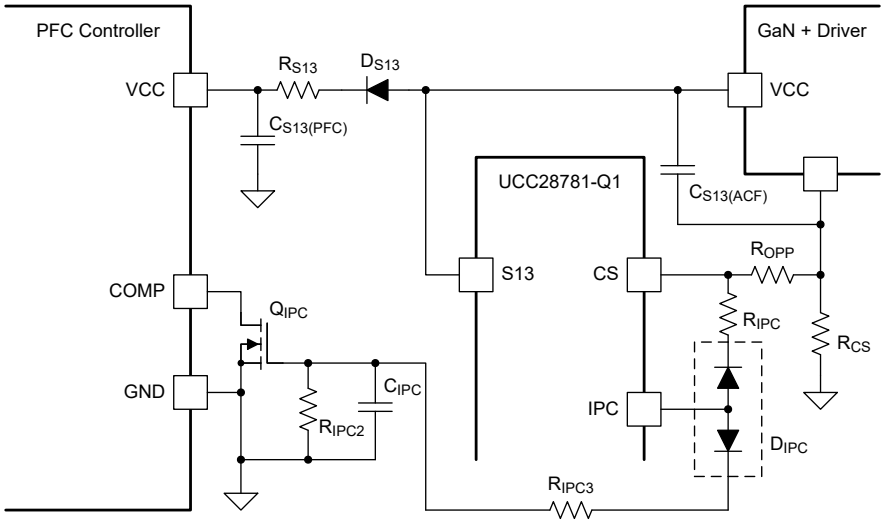


**図 7-7. Power Management Function for a GaN Power IC and PFC Controller**

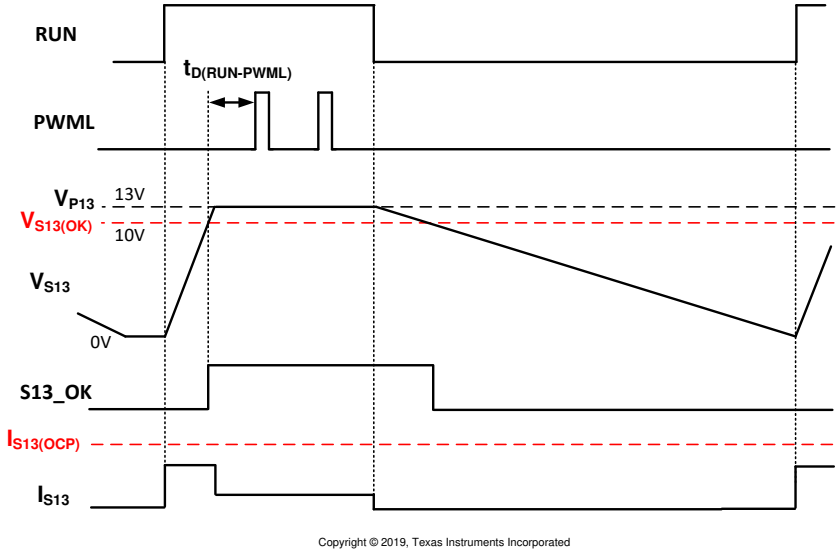


**図 7-8. Power-up Sequence of the S13 Pin**

When the S13 pin supplies both the GaN power IC and a PFC controller at the same time, a low-voltage rectifier diode ($D_{S13}$) between the S13 pin and the PFC controller bias VCC pin is needed, so the local decoupling capacitor for each powered device can be separated. The decoupling capacitor of the PFC controller ($C_{S13(PFC)}$) is usually larger than the one for a GaN power IC, such that the bias voltage of the GaN power IC will discharge more quickly without affecting the PFC bias voltage and PFC output voltage regulation. If the S13 pin supplies a PFC controller only, the rectifier diode is not needed.

During start-up before VDD reaches the $V_{VDD(ON)}$ threshold, the S13 switch stays off, so the S13-pin loading will not consume any of the charging current of VDD capacitor flowing from SWS pin to VDD pin, thereby enabling a fast start-up sequence. Under this condition, the PFC controller will be off resulting in a lower PFC bus voltage below 400 V.

### 7.3.7 IPC Pin (Intelligent Power Control Pin)

Under certain conditions, the IPC pin provides a 50-µA current from an internal source ($I_{IPC(SBP2)}$) which is controlled by logic as shown in 図 7-9. The voltage on the VS pin is sampled during the demagnetization time to obtain an indication of the reflected output voltage (NVO). When the VS-pin voltage is lower than the 2.4-V lower


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LV mode threshold ($V_{VSLV(LR)}$), the LOW_NVO logic signal is pulled high, and the current source is enabled during the run state of all normal control modes (SBP1, SBP2, LPM, ABM, and AAM).

When the sampled VS-pin voltage is higher than the 2.5-V upper LV mode threshold ($V_{VSLV(UP)}$), the LOW_NVO logic signal becomes low. In the LOW_NVO = 0 V case, the 50-µA current source is enabled in the run state of SBP2 mode only.

To minimize stand-by power, the 50-µA source is always disabled during the wait state of any control mode. Additionally, if $V_{VDD}$ falls lower than the 13-V survival-mode threshold, the INT_STOP logic signal is pulled high and the current source is disabled during survival mode operation, irrespective of the $V_{VS}$ level.

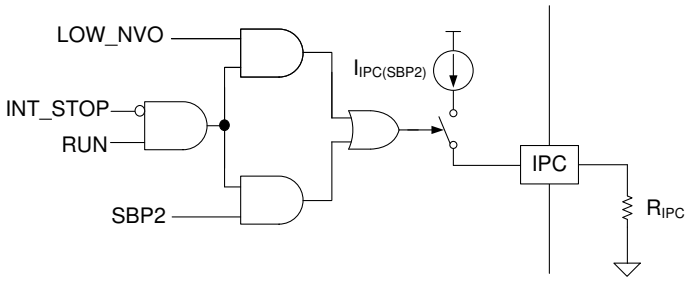


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**図 7-9. Control Circuit Diagram to the IPC-Pin Current Source**

The multi-function IPC pin can be programmed to obtain one or more of the following benefits:

1. Reduction of input power for special light-load and stand-by conditions
2. Improvement of light-load efficiency at lower output voltages, such as 5 V and 9 V
3. Reduction of burst-mode output ripple at lower output voltages
4. Reduction of the over-power limit at lower output voltages
5. Power management of a PFC controller, together with the S13 pin

To implement the benefit No. 1, connect a resistor $R_{IPC}$ from IPC pin to AGND pin. The 50-µA current source establishes a voltage ($V_{IPC}$) across $R_{IPC}$ to program an increase in the CS-pin peak primary current threshold at very light loads. The transfer function between $V_{IPC}$ and the CS threshold ($V_{CST_IPC}$) in SBP2 mode is illustrated in 図 7-10.

Proper sizing of $R_{IPC}$ to AGND can further reduce the burst frequency in SBP2 for so-called *tiny-load* power and for stand-by power.

When $V_{IPC}$ is less than 0.9 V (or IPC is shorted to AGND), $V_{CST_IPC}$ threshold stays at the minimum level of 0.15 V. When $V_{IPC}$ is set between 0.9 V and 1.8 V, $V_{CST_IPC}$ is clamped at 0.27 V. For $V_{IPC}$ between 1.8 V and 3.8 V, there is a linear programmable $V_{CST_IPC}$ range between 0.27 V and 0.4 V. When $V_{IPC}$ is greater than 3.8 V, $V_{CST_IPC}$ remains clamped to 0.4 V. Be aware that high settings of $V_{CST_IPC}$ may, in some cases, introduce higher output ripple in deep light-load condition or provoke audible noise.

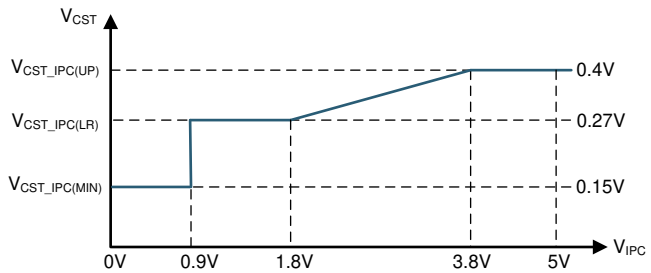


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**図 7-10. IPC Transfer Function to Program the SBP2 Peak Current Threshold**

Because the enable status of the IPC current source contains the very useful output voltage information from the LOW_NVO logic state, the IPC pin can be used to further optimize power stage performance over a wide output voltage range. To gain benefits No.2, No. 3, and No. 4 of the IPC function, connect $R_{IPC}$ between the IPC pin and the CS pin, so that the current source can create additional CS-pin offset voltage on $R_{OPP}$ when $V_{VS}$ < 2.4 V. With higher CS offset, the operating range of the $V_{CST}$ signal will be higher than the actual power stage peak current. This forces the controller to operate in AAM mode for a wider actual output load range, and forces the burst-mode threshold down to a lower power level.

図 7-11 shows the side effect of the IPC-to-CS connection if the $R_{IPC}$ setting is the same. Because the controller enables 50 µA in the run state of SBP2, the lower peak magnetizing current of the IPC-to-CS connection makes the SBP2 burst frequency higher and results in weakening the stand-by power improvement. Therefore, a higher $R_{IPC}$ is needed to increase $V_{CST_IPC}$ to compensate the peak current change.

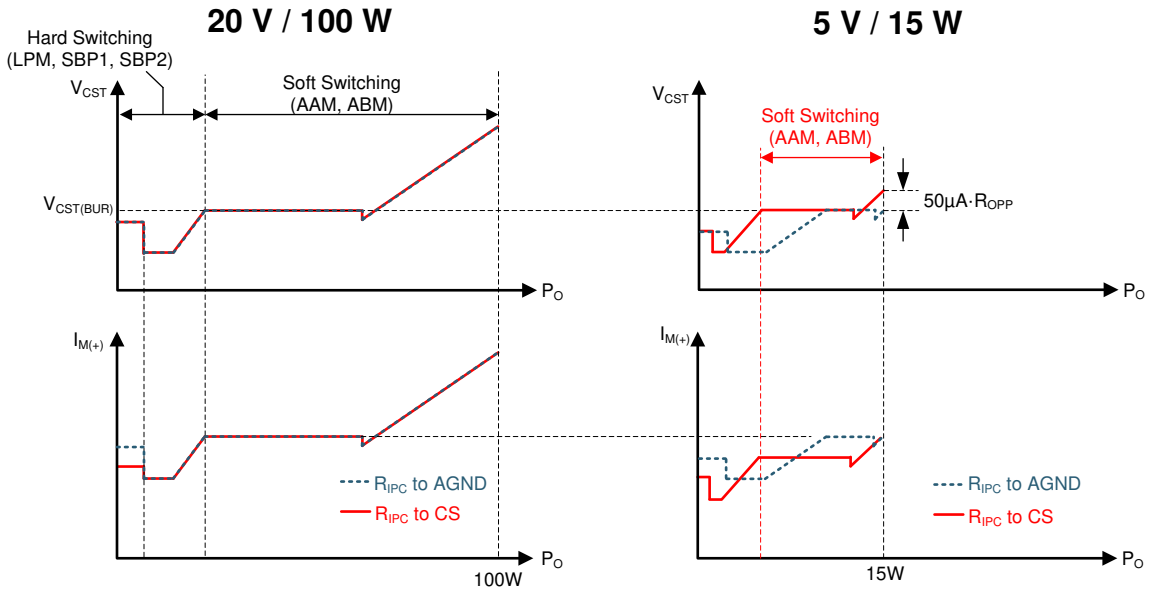


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**図 7-11. Effect of the CS-pin Offset Voltage from the IPC Pin**

For benefit No. 5, the IPC pin can also be used to disable a PFC controller (if used) at all load conditions for lower voltage outputs to further improve the light-load efficiency . As shown in 図 7-7, the diode $D_{IPC}$ in series with $R_{IPC}$ is placed between IPC and CS pins, and $V_{IPC}$ established at IPC is used to drive a small-signal switch $Q_{IPC}$ to disable the PFC controller such as UCC28056.

When $V_{IPC}$ is higher than its threshold voltage, $Q_{IPC}$ can pull low the COMP pin voltage of a PFC controller, so its switching is disabled. As a consequence, PFC output voltage drops from the typical 400-V regulation level to the peak value of the AC line. This lowers the bulk voltage, which reduces the ZVS energy, which increases power stage efficiency for low voltage outputs. Furthermore, the power loss of the PFC power stage is out of the efficiency equation. One design example for those components are $C_{S13(ZVSF)}$ = 22 nF, $C_{S13(PFC)}$ = 0.22 µF, $C_{IPC}$ = 10 nF, $R_{IPC}$ = 69.8 kΩ, $R_{IPC2}$ = 10 MΩ, and $R_{IPC3}$ = 20 kΩ. Choose $Q_{IPC}$ with threshold voltage less than 1.5 V to ensure that $V_{IPC}$ is sufficient to achieve low on-resistance ($R_{DS(on)}$) even at very low burst frequencies.

### 7.3.8 RUN Pin (Driver and Bias Source for Isolator)

The RUN pin is a logic-level output signal which enables PWM switching when active high. When RUN is low, all PWML and PWMH switching is disabled and the controller enters a low-current wait state.

In addition to enabling switching, RUN is capable of sourcing considerable current to bias an external gate driver and perform a power management function on the primary side of a digital isolator. It generates a 5-V logic output when the driver should be active, and pulls down to less than 0.5 V when the driver should be disabled. During the off-time of any burst mode, the RUN pin serves as a power-management function to dynamically


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reduce the static bias current of the isolator/ driver, so light-load efficiency can be further improved and stand-by power can be minimized.

As RUN goes high, while its voltage is less than 3 V, a 44-mA peak pull-up current is supplied from the internal P13 regulator. With this current, the RUN driver can quickly charge the primary-side decoupling capacitor of a digital isolator above its UVLO(ON) threshold. A Schottky diode can block discharge of this capacitor when RUN goes low. When the RUN voltage goes above 3 V, P13 stops providing current and the pull-up is supplied from the REF regulator, so the peak driving capability will be limited in order to avoid triggering the over-current protection of the REF regulator. When RUN is low for a long burst off-time, the decoupling capacitor of the digital isolator will be gradually discharged below its UVLO(OFF) threshold, so the isolator power loss can be minimized.

There are three delays between RUN going high to the first PWML pulse going high in each burst packet. The first delay is a fixed 2.2-µs delay time, intended to provide an appropriate "wake-up" time for the controller and the gate driver to transition from a wait state to a run state. The second delay is gated by the 10-V power-good threshold of the S13 pin. PWML will not go high until S13 voltage exceeds 10 V. The third delay is another 2.2-µs timeout, $t_{ZC}$ in the electrical table, intended to turn on the low-side switch of the first switching cycle per burst packet around the valley point of DCM ringing by waiting for the zero-crossing detection (ZCD) on the auxiliary winding voltage ($V_{AUX}$). If ZCD is detected (on the VS input) before the $t_{ZC}$ timeout elapses, PWML is immediately driven. If no ZCD is detected, PWML is driven when $t_{ZC}$ elapses. The first two delays can be concurrent; the third delay is sequential.

Therefore, the minimum total delay time is 2.2 µs typically if $V_{S13}$ > 10 V and ZCD is detected immediately after the 2.2-µs wake-up time. If $V_{S13}$ < 10 V, the total delay time with tolerance over temperature is listed as $t_{D(RUN-PWML)}$ in the electrical table.

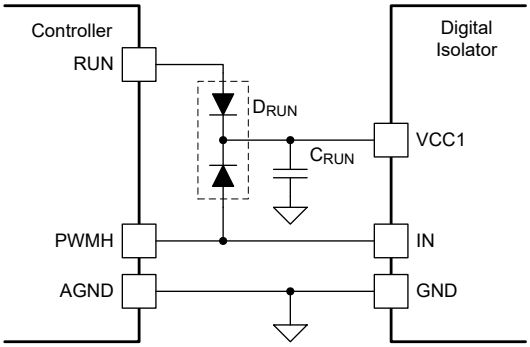


図 7-12. Power Management Circuit

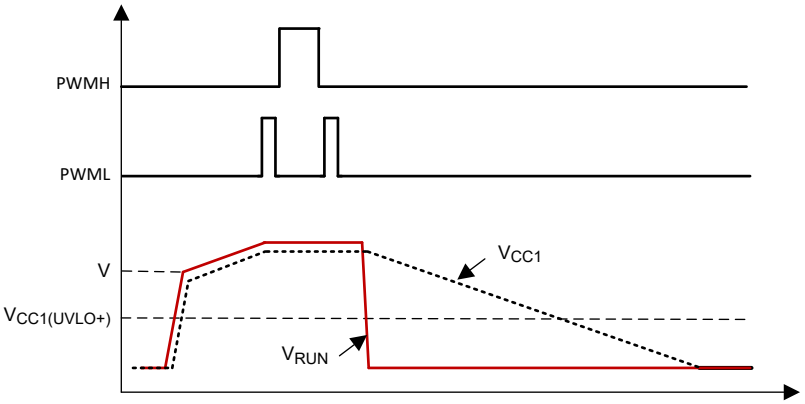


図 7-13. Power Management Waveform

### 7.3.9 PWMH and AGND Pins

The PWMH pin controls the gate of an SR MOSFET through an external isolating gate-driver. PWMH may also be used to bias the primary-side of the gate-driver. The PWMH driver ground return is referenced to the AGND pin. The maximum voltage level of PWMH is clamped to 5-V REF level. As PWMH goes high, when its voltage is less than 3 V, up to 21-mA peak pull-up current may be supplied from the P13 regulator. When the PWMH voltage goes above 3 V, the pull-up is supplied from the REF regulator instead, so the peak driving capability is limited to less than 6 mA to avoid tripping the over-current protection of the REF regulator.

As shown in 図 7-12, since the RUN driver charges the decoupling capacitor of a digital isolator first through one small-signal diode at the beginning of every burst cycle, the sourcing current of PWMH is sufficient to send the control signal to the isolator and supply the continuous isolator operating current together with the RUN driver at the same time through another small-signal diode. The high peak driving capability of PWMH provides the flexibility of signal transmission through a digitally isolated gate-driver with opto-compatible input.

It is prudent to choose an isolated gate-driver with minimal power-up delay on both input and output sides to avoid missing several PWMH pulses for SR control.

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AGND pin is the ground return for all the analog control signals, RUN driver, and PWMH driver. It is required to implement a careful layout separation from other noisy ground return paths, such as PGND and power stage ground. The thermal pad should be connected to the AGND pin directly and could be a Kelvin connection point to the related external components. For details of the grounding layout guideline and noise decoupling techniques, one can refer to the セクション 8.1 of this datasheet.

### 7.3.10 PWML and PGND Pins

The PWML pin is the primary-side switch gate-drive, for which ground return is referenced to the PGND pin. The strong driver with 0.5-A peak source and 1.9-A peak sink capability can control either a silicon power MOSFET with a higher gate-to-source capacitance, a cascode GaN, an E-mode gate-injection-transistor (GIT) GaN with continuous on-state current, or a GaN power IC with logic PWM input.

The maximum voltage level of PWML is clamped to the P13 pin voltage. The 13-V clamped gate voltage provides an optimal gate-drive for low on-state resistance and lower gate-driving loss. An external gate resistor in parallel with a fast recovery diode can be used to further reduce the turn-on speed without compromising the turn-off switching loss. Slower turn-on speed of the primary switch mitigates the voltage stress across the secondary-side rectifier when the SR switch is disabled in deep light-load condition, and reduces the switching-node dV/dt to a safe level for reducing stress on the high-voltage isolating SR driver. A decoupling capacitor much larger than the PWML capacitive loading should be placed between P13 and PGND pins to decouple the gate-drive loop to allow operation at higher switching frequency. The 15-ns propagation delay of the PWML driver enables a higher frequency operation and more consistent ZVS switching.

図 7-14 and 図 7-15 shows the example PWML driving network for a GIT GaN device and for a silicon MOSFET. Resistor $R_{G2}$ controls the turn-on speed. The turn-off speed can be maintained by the two fast recovery diodes, $D_{G1}$ and $D_{G2}$. $R_{G1}$ provides a continuous driving path to maintain the on state and low on-resistance ($R_{DS(on)}$) of a GIT GaN. $C_G$ avoids the small $R_{G2}$ from affecting the on state current. PGND can be directly connected to the separate source terminal of a GIT GaN to achieve a kelvin connection, so the driver loop parasitic inductance can be decoupled.

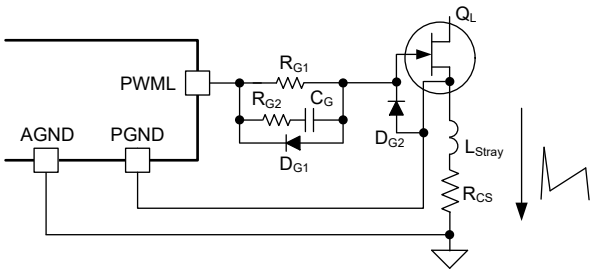


図 7-14. Driving a GIT GaN Device

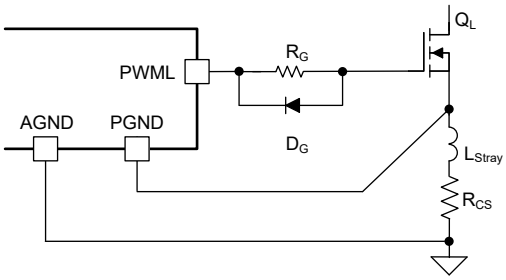


図 7-15. Driving a Si MOSFET

An internal low-voltage level shifter is included between PGND and the ground return pin for analog control signals (AGND), so PGND can be connected separately to the top of the current sense resistor ($R_{CS}$) to achieve a Kelvin connection. When hard switching condition occurs, the lumped parasitic capacitor on the switch node is discharged, so a positive voltage spike is created across $R_{CS}$. In soft switching condition, the negative magnetizing current flowing through $R_{CS}$ can create a negative voltage spike on $R_{CS}$. The level shifter is designed to handle 5-V positive transient spike and -1-V negative stress between PGND pin and AGND pin.

### 7.3.11 SET Pin

Due to different capacitance non-linearity between Si and GaN power FETs as well as different propagation delays of their drivers, the SET pin is provided to program critical parameters of UCC28781-Q1 for the two different power stages.

Firstly, this pin sets the zero-voltage threshold ($V_{TH(SWS)}$) at the SWS input pin to be one of two different auto-tuning targets for ZVS control. When SET pin is tied to AGND, $V_{TH(SWS)}$ is set at its low level of 4 V for realizing full ZVS, which allows the low-side switch ($Q_L$) to be turned on when the switch-node voltage drops close to 0 V.


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When SET pin is tied to REF pin, $V_{TH(SWS)}$ is set at 8.5 V for implementing partial ZVS, which makes $Q_L$ turn on at around 8.5 V.

Secondly, the SET pin also selects the current-sense leading-edge blanking time ($t_{CSLEB}$) to accommodate different delays of the gate drivers; 110 ns for $V_{SET}$ = 0 V and 190 ns for $V_{SET}$ = 5 V.

Thirdly, the minimum PWML on-time ($t_{ON(MIN)}$) in low-power mode and standby-power mode is 110 ns for $V_{SET}$ = 0 V, and is 100 ns for $V_{SET}$ = 5 V.

Finally, the maximum PWML on-time to detect CS pin fault ($t_{CSF}$) is adjusted. $t_{CSF}$ for $V_{SET}$ = 5 V ($t_{CSF1}$) is set at 2 µs. $t_{CSF}$ for $V_{SET}$ = 0 V ($t_{CSF0}$) depends on the value of $R_{RDM}$. $t_{CSF0}$ is configured to 2 µs when $R_{RDM} \geq R_{RDM(TH)}$ and to 1 µs when $R_{RDM} < R_{RDM(TH)}$.

### 7.3.12 RTZ Pin (Sets Delay for Transition Time to Zero)

The dead-time between PWMH falling edge and PWML rising edge ($t_Z$) serves as the wait time for $V_{SW}$ transition from its high level down to the target ZVS point. Since the optimal $t_Z$ varies with $V_{BULK}$, the internal dead-time optimizer automatically extends $t_Z$ as $V_{BULK}$ is less than the highest voltage of the input bulk capacitor ($V_{BULK(MAX)}$). The circulating energy for ZVS can be further reduced, obtaining higher efficiency at low line versus a fixed dead-time over a wide line voltage range. A resistor on the RTZ pin ($R_{RTZ}$) programs the minimum $t_Z$ ($t_{Z(MIN)}$) at $V_{BULK(MAX)}$, which is the sum of the propagation delay of the synchronous rectifier driver ($t_{D(DR)}$) and the minimum resonant transition time of $V_{SW}$ falling edge ($t_{LC(MIN)}$).

$$R_{RTZ} = K_{RTZ} \times t_{Z(min)} = K_{RTZ} \times \left(t_{D(DR)} + t_{LC(min)}\right) \quad (9)$$

where

- $K_{RTZ}$ is equal to $11.2 \times 10^{11}$ (unit: $F^{-1}$) for $V_{SET}$ = 0 V
- $K_{RTZ}$ is equal to $5.6 \times 10^{11}$(unit: $F^{-1}$) for $V_{SET}$ = 5 V

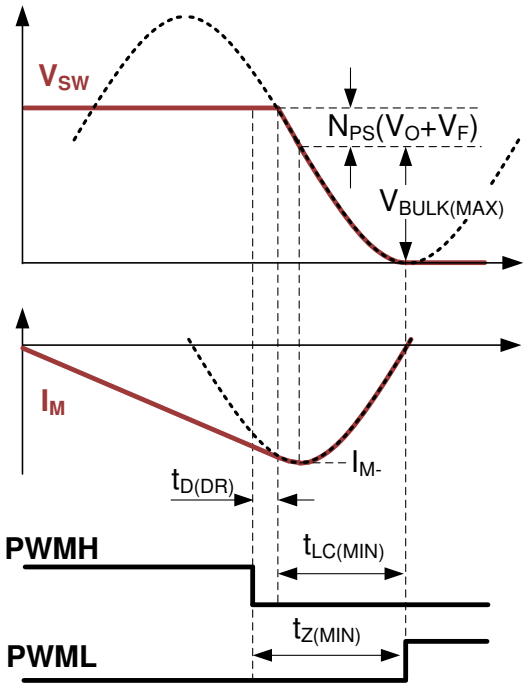


**図 7-16. RTZ Setting for the Falling-edge Transition of $V_{SW}$**

As illustrated in 図 7-16, when PWMH turns off $Q_{SR}$ after $t_{D(DR)}$ delay, the negative magnetizing current ($i_{M-}$) becomes an initial condition of the resonant tank formed by magnetizing inductance ($L_M$) and the switch-node capacitance ($C_{SW}$). $C_{SW}$ is the total capacitive loading on the switch-node, including the junction capacitance ($C_{OSS}$) of the primary switch, reflected secondary-side capacitance, intra-winding capacitance of the transformer,

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the snubber capacitor, and parasitic capacitance of the PCB traces between switch-node and ground. Unlike a conventional valley-switching flyback converter, the resonance of the Zconverter at high line does not begin at the peak of the sinusoidal trajectory. The transition time of $V_{SW}$ takes less than half of the resonant period. The following $t_{LC(MIN)}$ expression quantifies the transition time for $R_{RTZ}$ calculation, where an arccosine term represents the initial angle at the beginning of resonance. As an example, the value of π minus the arccosine term at $V_{BULK(MAX)}$ of 375 V, $V_O$ of 20 V, and $N_{PS}$ of 5 is around 0.585π, which is close to one quarter of the resonant period.

$$t_{LC(MIN)} = [\pi - \cos^{-1}(\frac{N_{PS}(V_O + V_F)}{V_{BULK(MAX)}})] \times \sqrt{L_M C_{SW}} \quad (10)$$

### 7.3.13 RDM Pin (Sets Synthesized Demagnetization Time for ZVS Tuning)

The $R_{RDM}$ resistor provides the power stage information to the $t_{DM}$ optimizer for auto-tuning the on-time of PWMH to achieve ZVS within a given $t_Z$ discharge time. The following equation calculates the resistance, based on the knowledge of the primary magnetizing inductance ($L_M$), auxiliary-to-primary turns ratio ($N_A/N_P$), the values of the resistor divider ($R_{VS1}$ and $R_{VS2}$) from the auxiliary winding to VS pin, and the current sense resistor ($R_{CS}$). Among those parameters, $L_M$ contributes the most variation due to its typically wider tolerance. The optimizer is equipped with wide enough on-time tuning range of PWMH to cover tolerance errors. Therefore, just typical values are enough for the calculation.

$$R_{RDM} = \frac{N_A \times R_{VS2}}{N_P \times (R_{VS1} + R_{VS2})} \times \frac{K_{DM} \times L_M}{R_{CS}} \quad (11)$$

where

- $K_{DM}$ is equal to $5.0 \times 10^9$ (unit: $F^{-1}$) for both $V_{SET}$ = 5 V and $V_{SET}$ = 0 V

### 7.3.14 XCD Pin

The XCD pin performs the X-capacitor discharge function in conjunction with the recommended external detection circuit, shown in 図 7-17.

注

The XCD application circuit must be connected to an AC input but not to a DC input, in order to avoid the thermal stress on those sensing components caused by enabling the discharge current repetitively.

If the XCD function is not needed, directly shorting the two XCD pins to the AGND pin disables the XCD pin function, so the controller wait-state current is further reduced. The external sensing circuit must be removed. (see 図 7-18)

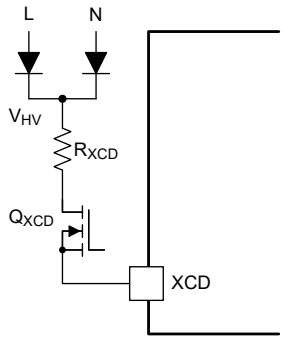


図 7-17. X-cap Discharge Circuit

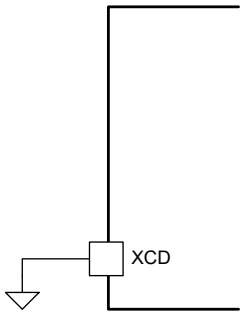


図 7-18. Disable XCD Functions


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To form the discharge path in the first circuit, the anode nodes of two high-voltage diode rectifiers are connected to each X-cap terminal, the two diode cathodes are connected together to a 26-kΩ current limit resistance ($R_{XCD}$), and the drain-to-source of a high-voltage depletion MOSFET ($Q_{XCD}$) couples the resistance to XCD pins. Since $R_{XCD}$ needs to sustain the high voltage drop from the XCD-pin current, two series 13-kΩ SMD resistors in 1206 size with 26-kΩ total resistance are required to meet the voltage de-rating. A 600-V rated MOSFET such as BSS126 is needed as the high voltage blocking device. The MOSFET gate is connected to the P13 pin, so the highest voltage level of the XCD pins is limited to the sum of the P13-pin voltage and the threshold voltage of BSS126. The voltage level gives sufficient headroom over the 6.5-V line zero-crossing (LZC) threshold.

In case of single-fault event where one XCD pin is in fail-open condition, the redundant XCD pin helps to maintain the X-cap discharge function. In case of the single-fault event of BSS126 involving its drain-to-source in fail-short condition, an internal 26-V clamp helps to protect the XCD pin from exceeding its voltage rating. The current-limiting resistance ($R_{XCD}$) limits the fault current below the maximum clamping capability, however the value of $R_{XCD}$ should avoid reducing the normal discharge current. A total resistance of 26 kΩ ±5% meets both criteria. The internal clamping function can also help to dissipate some of the line surge energy accumulated on the XCD pins in order to limit the pin voltage below its 30-V rating.

After the AC line is disconnected, X-capacitors in the EMI filters on the AC side of the diode-bridge rectifier must have means to discharge its residual voltage to a safe level within a certain time. Typically a high voltage discharge resistor bank is placed in parallel with the capacitor to form a discharge path. The value of the resistance is chosen to discharge the capacitance within the required time period. However, if the capacitance is large enough, the necessary lower value of discharge resistance will increase the standby power. The controller provides an active X-capacitor discharge function with 2-mA maximum discharge current capability to reduce the standby power. The discharge current is activated only when the detection criteria for the AC-line removal condition is met. The 6.5-V line zero-crossing (LZC) threshold on XCD pins is used to detect AC-line presence. When LZC is missing over an 84-ms detection timeout period, the discharge current is enabled for a maximum period of 300 ms followed by a 700-ms blanking time with no current. To detect the zero crossing reliably, as well as to save power consumption, a stair-case test current shown in 図 7-19 is generated within the 84-ms detection time. The worst-case discharge current and timing are designed to discharge the X-capacitor up to 1 µF.

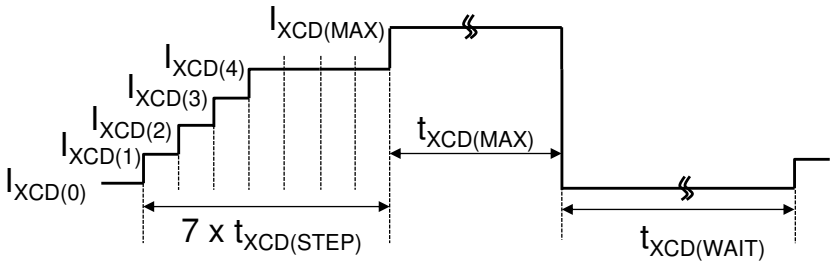


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**図 7-19. Step-current Profile into the XCD Pins for the X-cap Discharge Function**

The four test current levels are designed to overcome the impact of leakage current from the bridge diode over a wide line range. Without enough test current level in a 12-ms period, the diode leakage current will prevent the XCD-pin voltage from reaching close to the 6.5-V LZC threshold. A higher AC line voltage or a higher diode junction temperature requires a higher test current due to the increased diode leakage current. When the AC line is connected, the four stair-case current levels and the 700-ms time out after the completion of LZC detection helps to minimize the average current sink from AC main and thereby the static power loss. For the first three current levels, every 12-ms time-out event commands the test current to increment. The last test current level has to be sustained for 48 ms without LZC, before triggering the 2-mA discharge mode. Whenever LZC is detected, any higher-level test-current steps are aborted and the 700-ms wait-state is initiated. 図 7-20 shows the flow chart of X-capacitor discharge.

Note that the XCD-LATCH referenced in 図 7-20 is a latch that is set when loss of AC line is confirmed. When set, this state allows X-capacitor discharge to proceed.

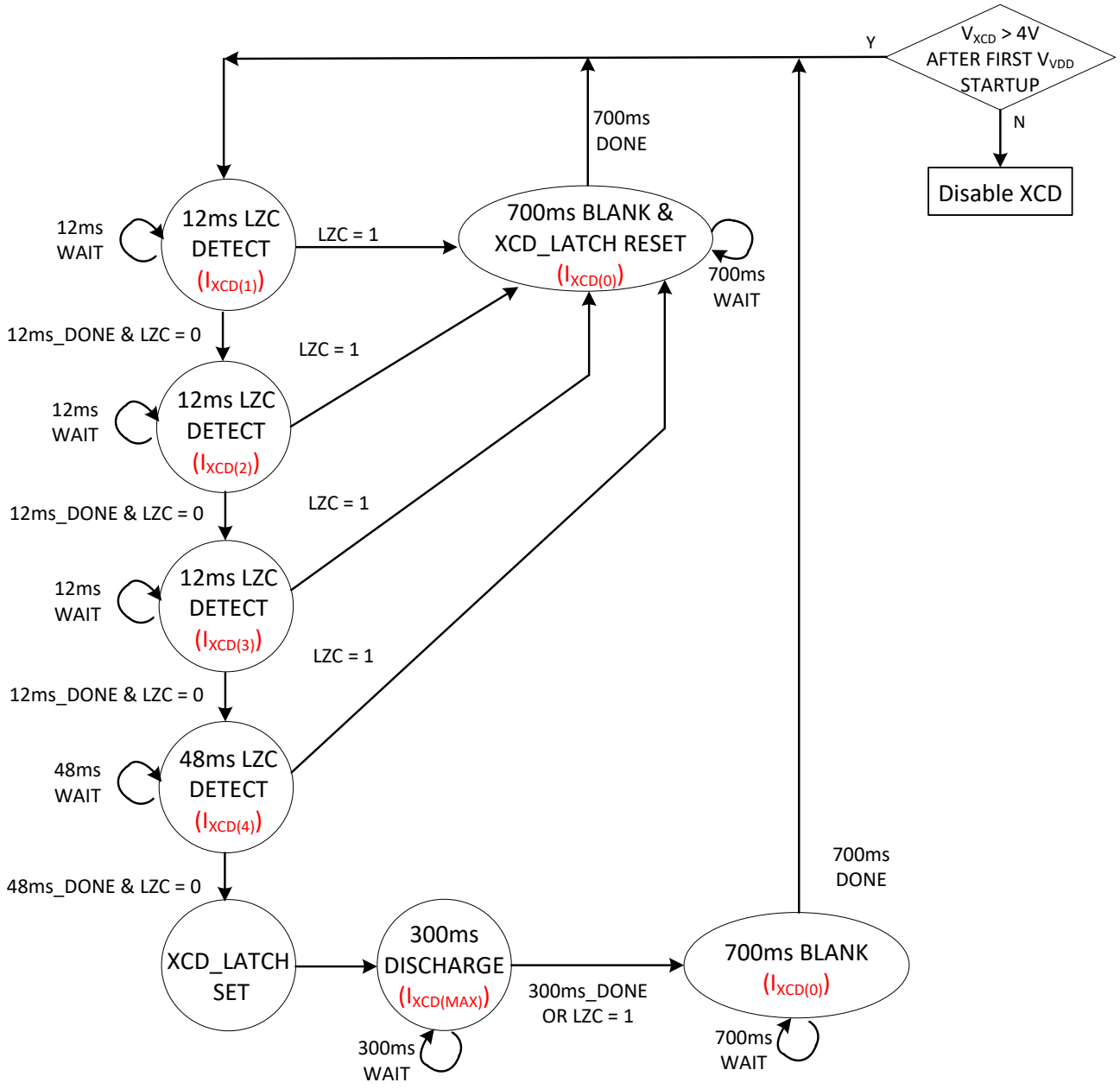


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**図 7-20. The State Diagram of the XCD-pin Function**

Whenever any system protection is triggered, the converter switching is terminated and $V_{VDD}$ restart cycle occurs between $V_{VDD(ON)}$ and $V_{VDD(OFF)}$. In this mode, the XCD pin function continues to operate, since the internal circuitry is separately biased from $V_{VDD}$ instead of from $V_{REF}$.

Shorting the XCD pins to AGND disables the XCD function. After $V_{VDD}$ first reaches $V_{VDD(ON)}$, an 80-µA test current is sourced out of the XCD pin in order to reliably identify the XCD-pin short with a low-impedance path to the AGND pin. If XCD is shorted to AGND, any path to L and N must be open to prevent $R_{XCD}$ from overheating. When $V_{XCD}$ is lower than 4 V before the RUN-pin first pulls high, the XCD function is disabled and the internal circuit will stop sourcing current from $V_{VDD}$.


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### 7.3.15 CS, VS, and FLT Pins

The CS pin is the current-sense input. The internal peak current control loop limits the highest magnetizing current, and セクション 7.4.4 in this datasheet describes the peak current change in different operating modes.

The VS pin is a multi-function sensing input, which detects the input voltage, the output voltage, and the zero-current-detection (ZCD) through the auxiliary winding voltage, to optimize ZVSF performance and provide critical protections.

The FLT pin is a dual-purpose fault detection pin for either over-temperature protection or input over-voltage protection, depending on how the external circuit is configured.

The system protection functions of these three pins are introduced in セクション 7.4.12.

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## 7.4 Device Functional Modes

### 7.4.1 Adaptive ZVS Control with Auto-Tuning

図 7-21 shows the simplified block diagram explaining the ZVS control of UCC28781-Q1 controller. A high-voltage sensing network provides a replica of the switch node voltage waveform ($V_{SW}$) with a limited “visible” lower voltage range that the SWS pin can handle. The ZVS discriminator identifies the ZVS condition and determines the adjustment direction for the on-time of PWMH ($t_{DM}$) by detecting if $V_{SW}$ reaches a predetermined ZVS threshold, $V_{TH(SWS)}$, within $t_Z$, where $t_Z$ is the targeted zero voltage transition time of $V_{SW}$ controlled by the PWMH-to-PWML dead-time optimizer.

In 図 7-21, $V_{SW}$ of the current switching cycle in the dashed line has not reached $V_{TH(SWS)}$ after $t_Z$ expires. The ZVS discriminator sends a TUNE signal to increase $t_{DM}$ for the next switching cycle in the solid line, such that the negative magnetizing current ($I_{M-}$) can be increased to bring $V_{SW}$ down to a lower level in the same $t_Z$. After a few switching cycles, the $t_{DM}$ optimizer settles and locks into ZVS operation of the low-side switch ($Q_L$). In steady-state, there is a fine adjustment on $t_{DM}$, which is the least significant bit (LSB) of the ZVS tuning loop. This small change of $t_{DM}$ in each switching cycle is too small to significantly move the ZVS condition away from the desired operating point. 図 7-22 demonstrates how fast the ZVS control can lock into ZVS operation. Before the ZVS loop is settled, controller starts in a valley-switching mode as $t_{DM}$ is not long enough to create sufficient $I_{M-}$. Within 15 switching cycles, the ZVS tuning loop settles and begins toggling $t_{DM}$ with an LSB.

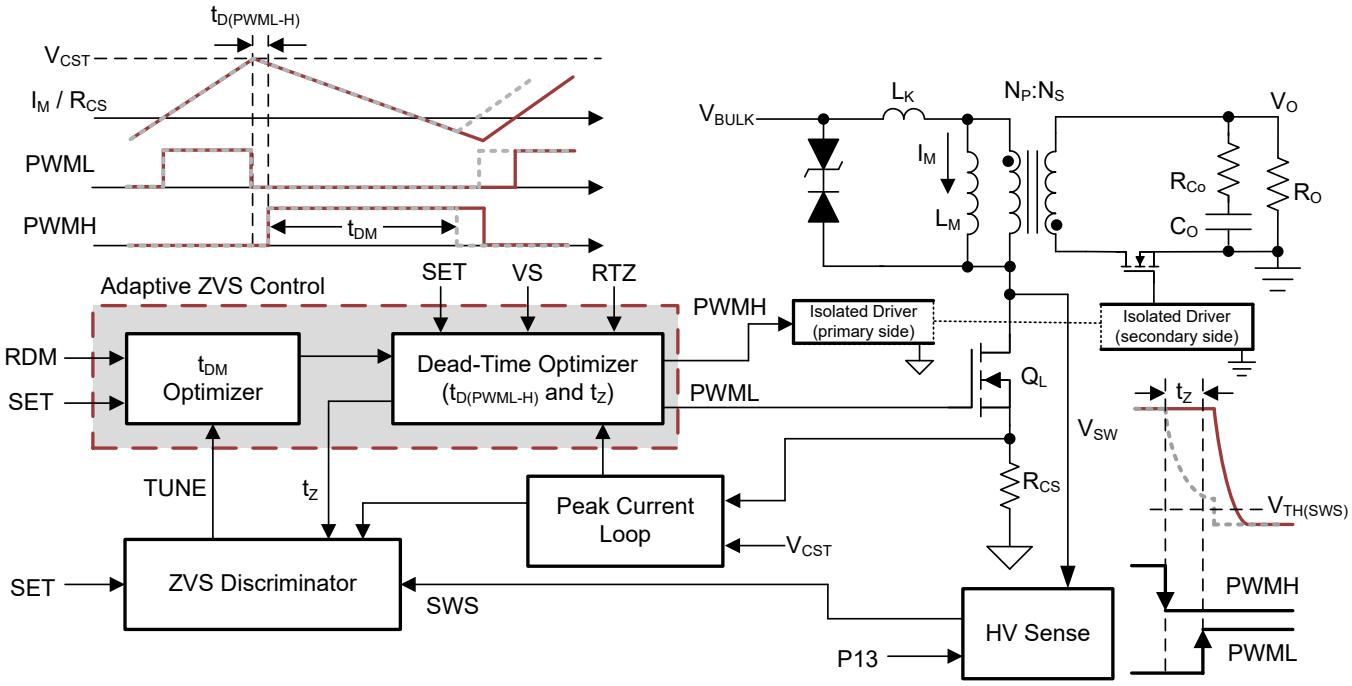


**図 7-21. Block Diagram of Adaptive ZVS Control**


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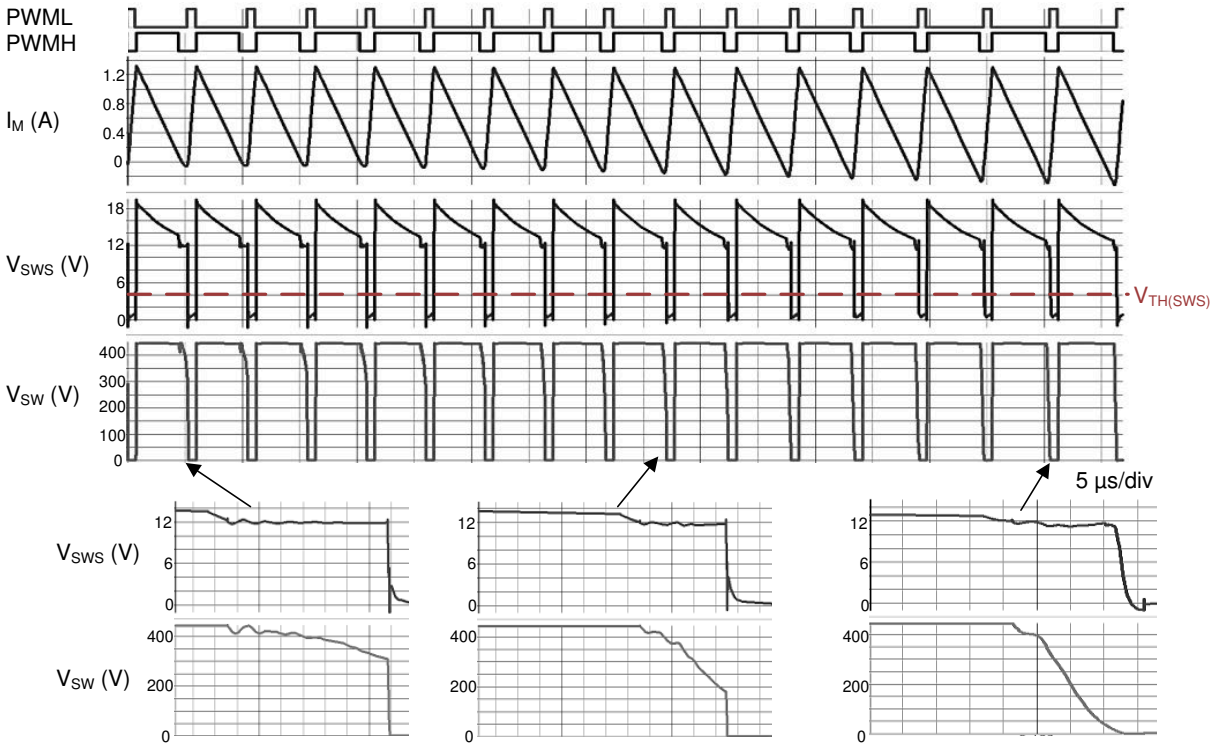


**図 7-22. Auto-Tuning Process of Adaptive ZVS Control**

### 7.4.2 Dead-Time Optimization

The dead-time optimizer in 図 7-21 controls the two dead-times: the dead-time between PWMH falling edge and PWML rising edge ($t_Z$), as well as the dead-time between PWML falling edge and PWMH rising edge ($t_{D(PWML-H)}$).

The adaptive control law for $t_Z$ utilizes the line feed-forward signal to extend $t_Z$ as $V_{BULK}$ reduces, as shown in 図 7-23. The VS pin senses $V_{BULK}$ through the auxiliary winding voltage ($V_{AUX}$) when the primary side switch ($Q_L$) is on. The auxiliary winding creates a line-sensing current ($I_{VSL}$) out of the VS pin flowing through the upper resistor of the voltage divider on VS pin ($R_{VS1}$). Minimum $t_Z$ ($t_{Z(MIN)}$) is set at $V_{BULK(MAX)}$ through the RTZ pin. When $I_{VSL}$ is lower than 666 µA, $t_Z$ linearly increases and the maximum $t_Z$ extension is 140% of $t_{Z(MIN)}$.

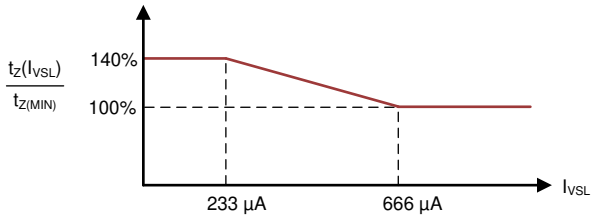


**図 7-23. $t_Z$ Control Optimized for Wide Input Voltage Range**

The control law for $t_{D(PWML-H)}$ is adaptive with the slope variation of the switching node voltage, regardless of the SET-pin voltage as shown in 図 7-24.

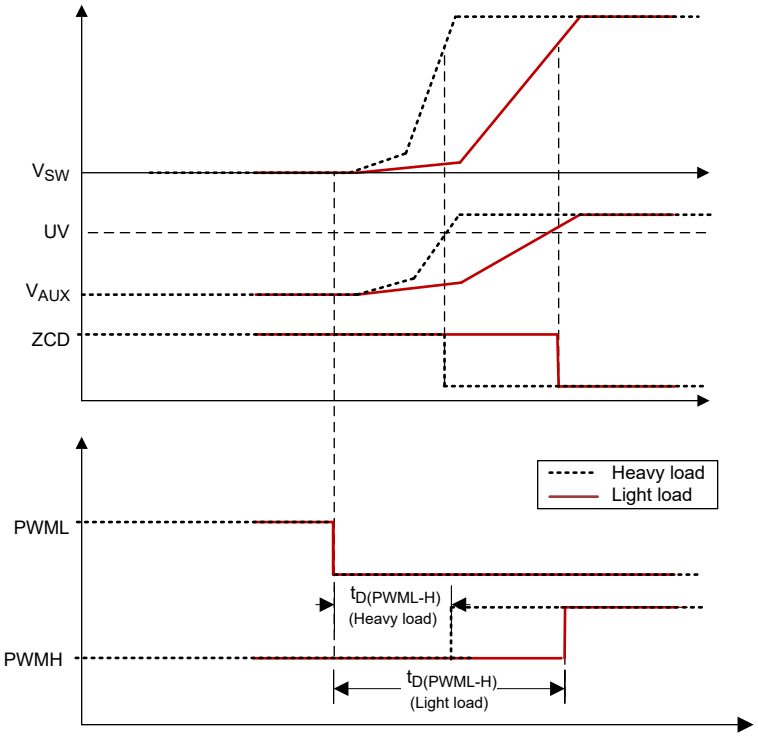


**図 7-24. $t_{D(PWML-H)}$ Control Optimized for GaN and Si FETs**

### 7.4.3 EMI Dither and Dither Fading Function

The frequency dither function in AAM reduces the conducted EMI noise and results in EMI filter size reduction. Conventionally, the dither carrier frequency is in the range of hundreds of Hz. However, when the control loop bandwidth is pushed higher in order to improve the load transient response, the control loop will be able to correct the disturbance from the dither signal, and weakens the EMI frequency spreading effectiveness. Even though increasing the dither frequency to few kHz can reduce the influence of the control loop, the audible noise issue will occur. For UCC28781-Q1, since itis able to run at a higher switching frequency in AAM, the dither frequency can be optimized at 23 kHz, so as to avoid audible noise and desensitize the loop response effect on the EMI attenuation.

UCC28781-Q1 enhances the response of the ZVS control loop, such that the ZVS performance can be maintained in most switching cycles even under a strong EMI dither condition. A triangular dither signal is superimposed on the feedback voltage signal $V_{CST}$, The novel feed-forward control method is applied to allow the ZVS loop to correct the timing error much faster, so ZVS can be maintained and the efficiency will not suffer.

Conventionally, the dither magnitude is fixed across the whole output voltage range. Since the higher output voltage condition needs to deliver a higher output power, the EMI issue is typically more severe, so a stronger dither signal is needed for more conducted EMI reduction. In the lower output voltage condition, the output ripple specification is usually much tighter, so a strong dither signal may aggravate the output voltage ripple and create the design tradeoff. For UCC28781-Q1, the two-level dither magnitude is adjusted automatically based on the output voltage level, so the perturbed output ripple at the lower output voltage condition can be reduced to meet a more stringent ripple requirement, and the strong dither can still be applied to the higher output voltage condition for the better EMI performance. Specifically, when $V_{VS}$ is lower than 2.4 V during the demagnetization time (the LOW_NVO logic signal is high), the peak-to-peak dither magnitude on CS pin is reduced to around 36 mV. When $V_{VS}$ is higher than 2.5 V, the peak-to-peak dither magnitude on CS pin is increased to around 98 mV.

Since the low-line efficiency usually determines the power stage thermal limit, the efficiency will drop further when EMI dither is enabled. Since the bulk capacitor ripple voltage at low line is bigger than at high line and AAM mode forces variable frequency operation, the line frequency causes nature dither frequency anyway even without applying the internal EMI dither. Therefore, taking advantage of AAM mode, the dither function at low line


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can be disabled based on the brown-in voltage setting, so the option provides design flexibility to trade-off the worst-case low-line efficiency and EMI. Specifically, when $i_{VSL}$ is higher than 646 µA, the EMI dither function is enabled. When $i_{VSL}$ is lower than 580 µA, the EMI dither function is disabled. If the brown-in point is set at 75 Vac, this means that the EMI dither is disabled for 90 Vac and 115 Vac.

The dither fading feature allows the dither signal to be smoothly disabled, when the output load current is close to the transition point between AAM and ABM. As shown in 図 7-25, $V_{CST(MAX)}$ and $V_{CST(BUR)}$ are used as the two voltage-clamping targets to the perturbed $V_{CST}$ signal. When the $V_{CST}$ reaches $V_{CST(MAX)}$, the top of the $V_{CST}$ ripple content is clipped by the internal clamp circuit, so the influence of the EMI dither on the peak power capability can be eliminated. When the $V_{CST}$ reaches $V_{CST(BUR)}$, the bottom of the $V_{CST}$ ripple content is clipped by an another internal clamp circuit, so the influence of the EMI dither on the ABM waveform is removed.

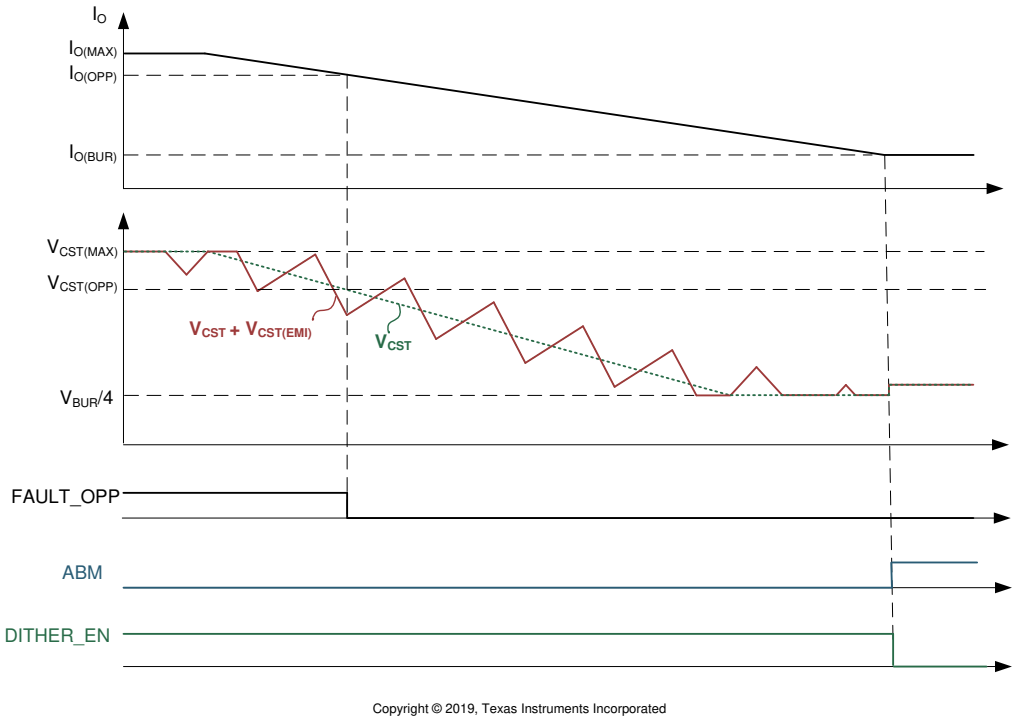


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**図 7-25. Dither Fading Feature in AAM**

### 7.4.4 Control Law Across Entire Load Range

The UCC28781-Q1 offers six modes of operation summarized in 表 7-1. Starting from heavier load, the AAM mode forces PWML and PWMH into complementary switching with ZVS tuning enabled. ABM mode generates a group of PWML and PWMH pulses as a burst packet, and adjusts the burst off-time to regulate the output voltage. At the same time, the converter confines the burst frequency variation above 20 kHz by adjusting the number of PWML and PWMH pulses per packet to mitigate audible noise and reduce burst output ripple. In LPM, SBP1, and SBP2 modes, PWMH and the ZVS tuning loop are disabled, so the converter operates in valley-switching mode. The survival mode is to maintain $V_{VDD}$ higher than $V_{VDD(OFF)}$ during a long interval of no switching.

**表 7-1. Functional Modes**

| | MODE | OPERATION | PWMH | ZVS |
|---|---|---|---|---|
| AAM | Adaptive Amplitude Modulation | PWML and PWMH in complementary switching | Enabled | Yes |
| ABM | Adaptive Burst Mode | Variable $f_{BUR} > f_{BUR(LR)}$, PWML and PWMH in complementary switching | Enabled | Yes |
| LPM | Low Power Mode | Fix $f_{BUR} \approx f_{LPM}$, valley-switching | Disabled | No |

**表 7-1. Functional Modes (continued)**

| | MODE | OPERATION | PWMH | ZVS |
|---|---|---|---|---|
| SBP1 | First StandBy Power Mode | Variable $f_{BUR}$ between $f_{SBP2(LR)}$ and $f_{SBP2(UP)}$, valley-switching | Disabled | No |
| SBP2 | Second StandBy Power Mode | Variable $f_{BUR} < f_{SBP2(UP)}$ as $V_{BUR} < 0.9$ V; Variable $f_{BUR} < f_{SBP2(LR)}$ as $V_{BUR} > 0.9$ V; Both are in valley-switching | Disabled | No |
| INT_STOP | Survival Mode | When $V_{VDD} < V_{VDD(OFF)} + V_{VDD(PCT)}$, a series of PWML pulses followed by a long PWMH pulse is generated | Enabled in the last switching cycle of a survival-mode burst packet | No |

図 7-26 and 図 7-28 show the critical parameter changes among the five operating modes, where $V_{CST}$ is the peak current threshold compared with the current-sense voltage from the CS pin, $f_{SW}$ is the switching frequency of PWML, $f_{BUR}$ is the burst frequency, and $N_{SW}$ is the pulse number of PWML cycles per burst packet. 図 7-26 represents the control mode difference under the two VS-pin voltage ranges, when the IPC-pin voltage is less than 0.9 V or IPC is connected to AGND. 図 7-28 illustrates the modified control mode, when the IPC-pin voltage setting is higher than 0.9 V. The following section explains the detailed operation of each mode. The following section discusses VS-pin voltage and IPC-pin voltage effects.

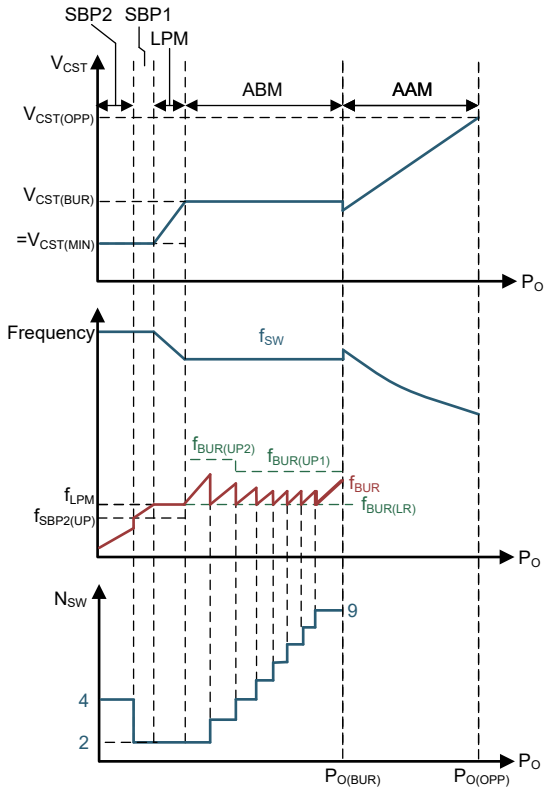


**図 7-26. Control law for $V_{VS} > V_{VSLV(UP)}$ (LOW_NVO = 0)**

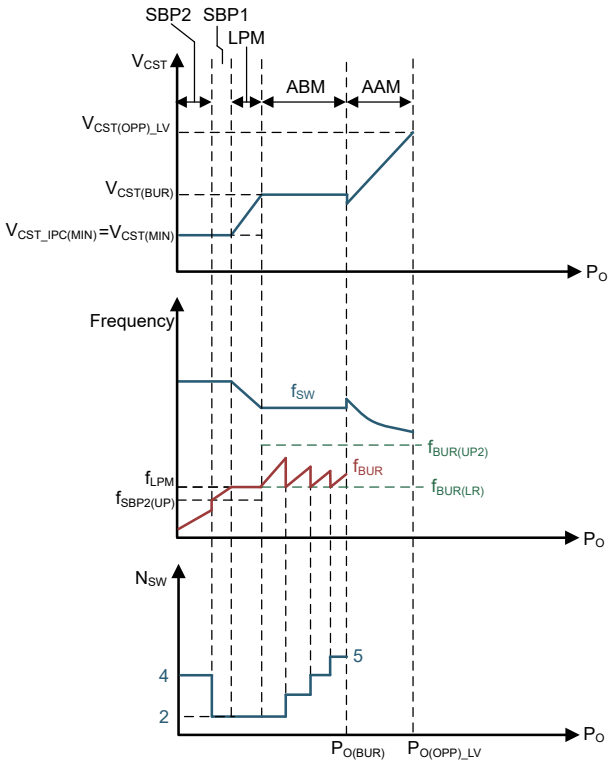


**図 7-27. Control law for $V_{VS} < V_{VSLV(LR)}$ (LOW_NVO = 1)**

Control Law Under Different Load Sweep Direction as $V_{IPC} > 0.9$ V and $V_{VS} > V_{VSLV(UP)}$


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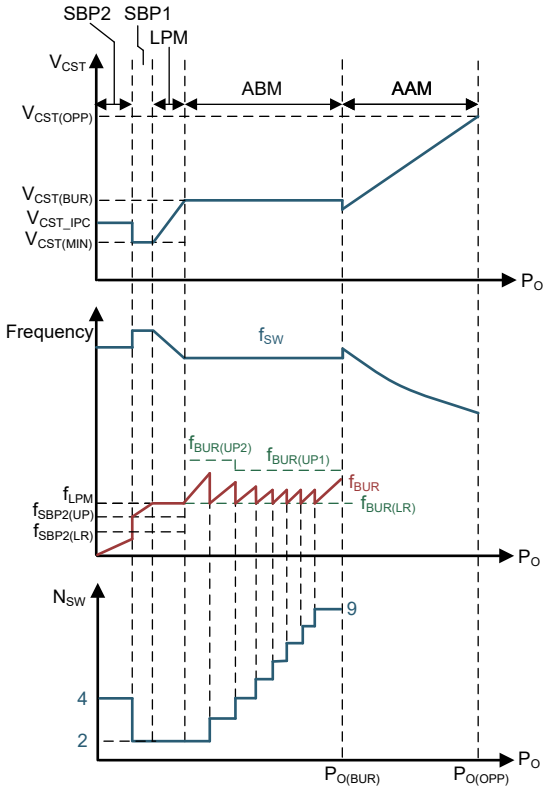


**図 7-28. Full Load to Light Load**

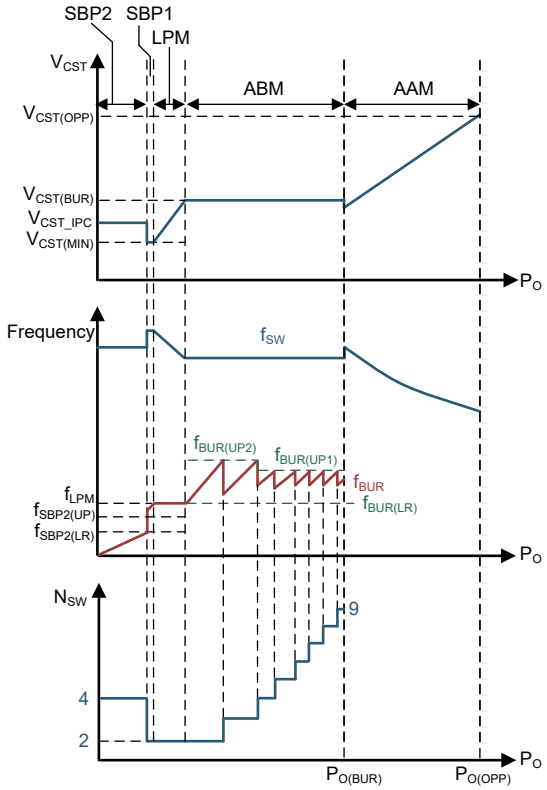


**図 7-29. Light Load to Full Load**

### 7.4.5 Adaptive Amplitude Modulation (AAM)

The switching pattern in AAM forces PWML and PWMH to alternate in a complementary fashion with dead-time in between, as shown in 図 7-30. As the load current reduces, the negative magnetizing current ($I_{M-}$) stays the same, while the positive magnetizing current ($I_{M+}$) reduces by the internal peak current loop to regulate the output voltage. $I_{M+}$ generates a current-feedback signal ($V_{CS}$) on the CS pin through a current-sense resistor ($R_{CS}$) in series with $Q_L$ source and a peak current threshold ($V_{CST}$) in the current loop controls the peak current variation. Due to the nature of transition-mode (TM) operation, lowering the peak current with lighter load conditions results in higher switching frequency. When the load current increases to an over-power condition ($I_{O(OPP)}$) where $V_{CST}$ correspondingly reaches an OPP threshold ($V_{CST(OPP)}$) of the peak current loop, the OPP fault response will be triggered after a 160-ms timeout. The RUN signal stays high in AAM, so the half-bridge driver remains active.

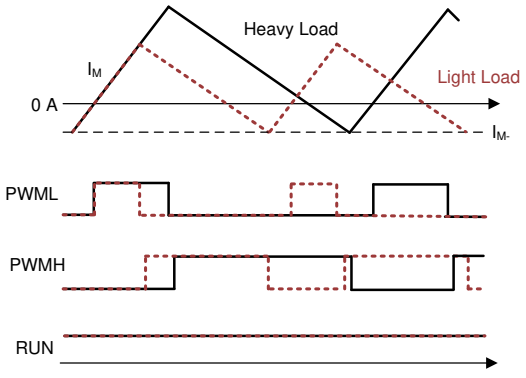


**図 7-30. PWM Pattern in AAM**

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### 7.4.6 Adaptive Burst Mode (ABM)

As the load current reduces to $I_{O(BUR)}$ where $V_{CS}$ reaches the $V_{CST(BUR)}$ threshold, the control mode transitions to ABM starts and $V_{CS}$ is clamped. The peak magnetizing current and the switching frequency ($f_{SW}$) of each switching cycle are fixed for a given input voltage level. $V_{CST(BUR)}$ is programmed by the BUR pin voltage ($V_{BUR}$). The PWM pattern of ABM is shown in 図 7-31. When RUN goes high, a delay time between RUN and PWML ($t_{D(RUN-PWML)}$) is given to allow both the gate driver and the UCC28781-Q1 controller time to wake up from a wait state to a run state. The first PWML pulse turns on $Q_L$ close to a valley point of the DCM ringing on the switch-node voltage ($V_{SW}$) by sensing the condition of zero crossing detection (ZCD) on the auxiliary winding voltage ($V_{AUX}$).

The following switching cycles operate in a ZVS condition, since PWMH is enabled. As the number of PWML pulses ($N_{SW}$) in the burst packet reaches its target value, the RUN pin pulls low after the ZCD of the last switching cycle is detected, and forces the isolated gate driver and controller into a wait state for the quiescent current reduction of both devices. In this mode, the minimum off-time of the RUN signal is 2.2 µs and the minimum on-time of PWML is limited to the leading-edge blanking time ($t_{CSLEB}$) of the peak current loop. However, more grouped pulses means more risk of higher output ripple and higher audible noise. The following equation estimates how burst frequency ($f_{BUR}$) varies with output load and other parameters.

$$f_{BUR} = \frac{I_O}{I_{O(BUR)}} \times \frac{f_{SW}}{N_{SW}} \tag{12}$$

As $I_O < I_{O(BUR)}$, $f_{BUR}$ can become lower than the audible noise range if $N_{SW}$ is fixed. In ABM, $N_{SW}$ is modulated to ensure $f_{BUR}$ stays above 20 kHz by monitoring $f_{BUR}$ in each burst period. As $I_O$ decreases, $f_{BUR}$ decreases and reaches a predetermined low-level frequency threshold ($f_{BUR(LR)}$) of 25 kHz. The ABM loop commands $N_{sw}$ of both PWML and PWMH to be reduced by one pulse to maintain $f_{BUR}$ above $f_{BUR(LR)}$. At the same time, the burst frequency ripple on the output voltage reduces as $N_{SW}$ drops with the load reduction. As $I_O$ increases, $f_{BUR}$ becomes higher and reaches a predetermined high-level frequency threshold ($f_{BUR(UP)}$). The ABM loop commands $N_{SW}$ to be increased by one pulse to push $f_{BUR}$ back below $f_{BUR(UP)}$.

The maximum $N_{SW}$ and the $f_{BUR(UP)}$ thresholds are modified based on the output voltage condition, i.e., the positive VS-pin voltage level. When the $V_{VS}$ sampled at the PWMH falling edge is less than the 2.4-V threshold ($V_{VSLV(LR)}$), the maximum $N_{SW}$ is 5 pulses and the $f_{BUR(UP2)}$ is 50 kHz. When the sampled $V_{VS}$ is higher than the 2.5-V threshold ($V_{VSLV(UP)}$), the maximum $N_{SW}$ is 9 pulses, the $f_{BUR(UP2)}$ is 50 kHz for $N_{SW} \leq 3$, and the $f_{BUR(UP1)}$ is 34 kHz for $N_{SW} > 3$. The IPC-pin voltage does not affect the parameters in ABM mode.

This algorithm maximizes the number of pulses in each burst packet to improve light-load efficiency, while also limiting the burst output ripple and audible noise. As $I_O$ is close to the boundary between AAM and ABM, the two burst packets with the maximum pulse count may start to bundle together. In order to mitigate the output ripple and audible noise concerns, when the bundled burst packet appears two times within eight sequential burst cycles, the 5-µA current sink into the BUR pin is enabled to reduce $V_{BUR}$ . The less energy per cycle with a lower $V_{BUR}$will force the control loop to transition from ABM to AAM smoothly in order to allow the peak current increase to maintain the output voltage regulation.

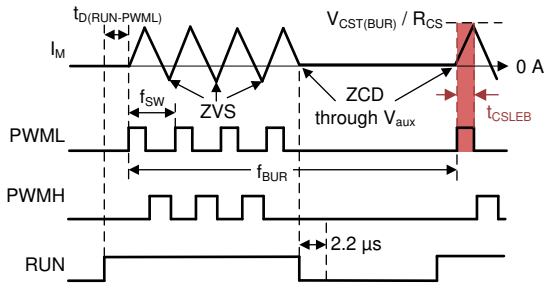


**図 7-31. PWM Pattern in ABM**


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### 7.4.7 Low Power Mode (LPM)

As $N_{SW}$ drops to two in ABM and the condition of $f_{BUR}$ less than $f_{BUR(LR)}$ is qualified under two consecutive burst periods, the controller enters into LPM mode and disables PWMH. The purpose of LPM is to provide a soft peak current transition between $V_{CST(BUR)}$ and $V_{CST(MIN)}$. LPM fixes $N_{SW}$ at two and sets $f_{BUR}$ equal to $f_{LPM}$ of 25 kHz. In LPM mode, $V_{CST}$ is controlled to regulate the output voltage. At the start of each burst packet, after RUN pulls high, $t_{D(RUN-PWML)}$ is used to wake up both the isolated gate driver and the controller. With PWMH disabled, the two PWML pulses turn on $Q_L$ close to valley-switching by sensing ZCD. When ZCD is detected again at the end of the second pulse, the RUN pin goes low and the controller enters its low-power wait state. For LPM mode with the SET pin connected to REF, the minimum on-time of PWML can be further reduced to $t_{ON(MIN)}$, to allow the peak magnetizing current to be reduced below the level limited by $t_{CSLEB}$ of the peak current loop. In this condition, operation of the LPM control loop is changed from a current-mode control to a voltage-mode control, so the on-time adjustment of PWML is not limited to $t_{CSLEB}$. With this feature, before $f_{BUR}$ starts to fall below $f_{LPM}$ and enters the audible frequency range of SBP mode, the peak current is low enough to limit the magnitude of audible excitation.

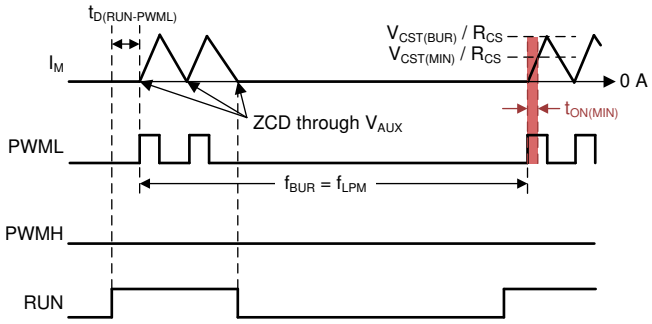


**図 7-32. PWM Pattern in LPM**

### 7.4.8 First Standby Power Mode (SBP1)

As $V_{CST}$ drops to $V_{CST(MIN)}$, UCC28781-Q1 enters into SBP1 mode and PWMH continues to stay disabled. The purpose of SBP1 is to lower $f_{BUR}$ in order to minimize power loss. SBP1 fixes $N_{SW}$ at two and $V_{CST}$ to $V_{CST(MIN)}$, while the burst off-time is adjusted to regulate the output voltage. As $f_{BUR}$ is well below $f_{LPM}$, the switching-related loss can be minimized. In addition, lowering $f_{BUR}$ forces both the isolated gate driver and controller to remain in wait states longer to minimize the static power loss. The equivalent static current of the controller in SBP can be represented as

$$I_{VDD(SBP)} = (I_{RUN} - I_{WAIT}) \times \left(\frac{2}{f_{SW(SBP)}} + t_{D(RUN-PWML)}\right) \times f_{BUR} + I_{WAIT} \quad (13)$$

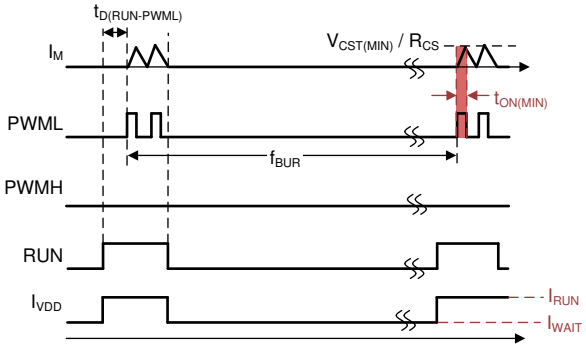


**図 7-33. PWM Pattern in SBP1**

### 7.4.9 Second Standby Power Mode (SBP2)

When $f_{BUR}$ is below the 8.5-kHz upper burst frequency threshold ($f_{SBP2(UP)}$), UCC28781-Q1 exits SBP1 mode and enters into SBP2 mode. Compared with the SBP1 mode, the pulse count is doubled and $V_{CST}$ can be

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programmed by the IPC pin. The $V_{CST}$ programmable range in SBP2 is between 0.27 V and 0.4 V. The purpose of SBP2 is to further lower $f_{BUR}$ in order to minimize standby power.

The $f_{BUR}$ condition to trigger the mode transition from SBP2 to SBP1 depends on the IPC pin voltage setting as well. If $V_{IPC}$ is set lower than 0.9 V or the IPC pin is shorted to AGND, $V_{CST}$ is equal to $V_{CST_IPC(MIN)}$, and the mode transition occurs when $f_{BUR}$ is increased above the same 8.5-kHz threshold. On the other hand, if $V_{IPC}$ is set higher than 0.9 V, $V_{CST}$ is higher than 0.27 V, and the mode transition occurs when $f_{BUR}$ is increased above the 1.7-kHz lower burst frequency threshold ($f_{SBP2(LR)}$). The purpose of skipping the burst frequency range between 1.7 kHz and 8.5 kHz is to avoid the most sensitive audible frequency range to the human ear. The frequency skipping is only enabled, when the peak current is set higher by $V_{IPC}$ > 0.9 V.

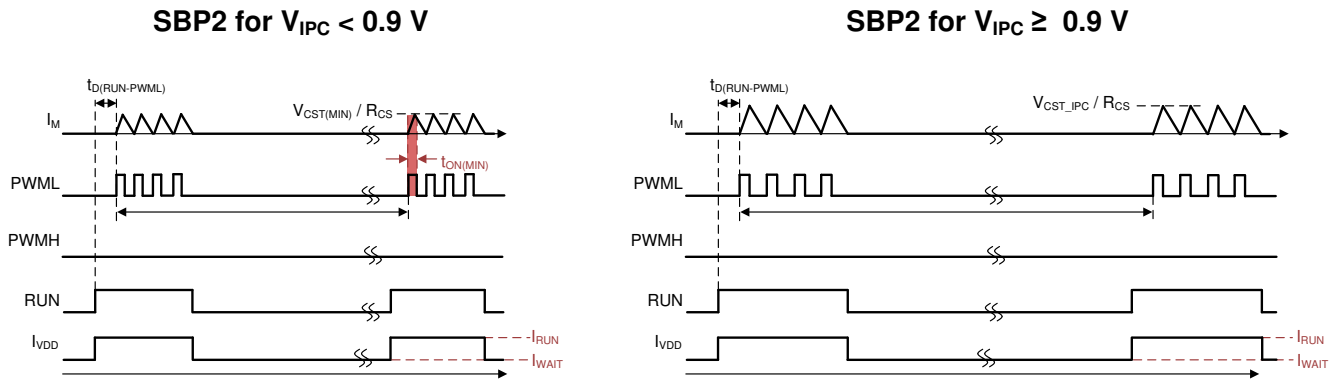


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**図 7-34. PWM Pattern in SBP2**

### 7.4.10 Startup Sequence

図 7-35 shows the simplified block diagram related with the VDD startup function of UCC28781-Q1, and 図 7-36 addresses the startup sequence. 表 7-2 describes specific startup waveform time periods.

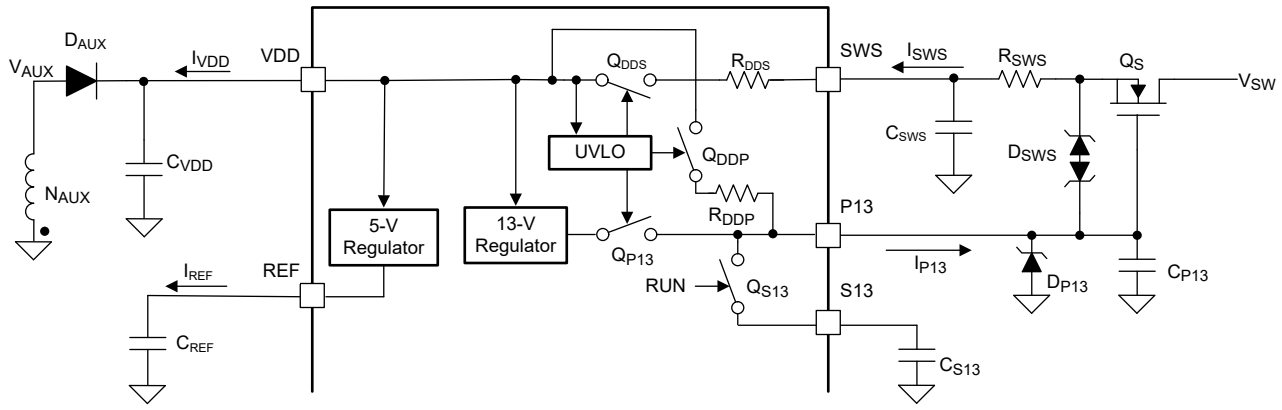


**図 7-35. Functional Startup Block Diagram**


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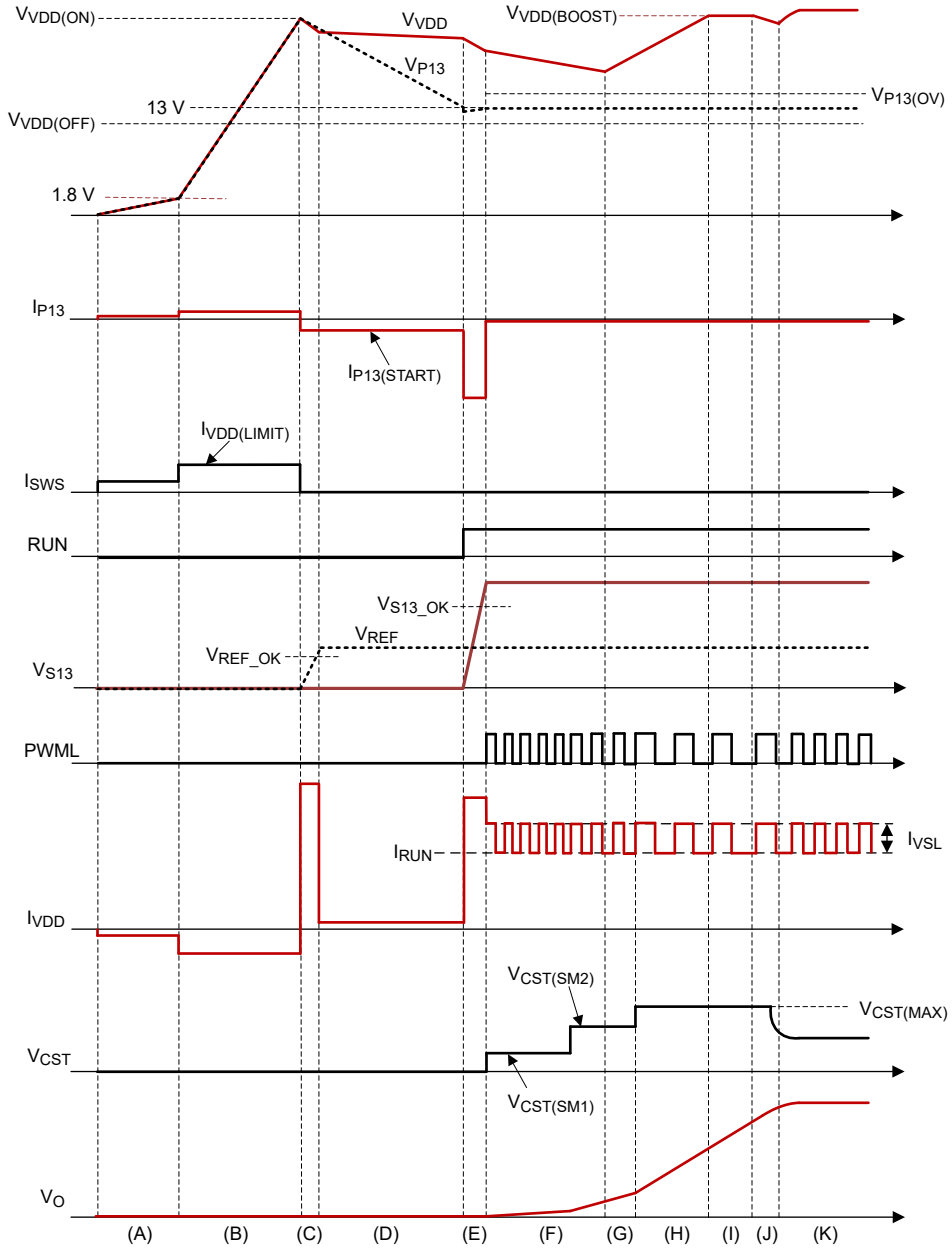


**図 7-36. Startup Timing Waveforms**

**表 7-2. Startup Time Intervals**

| TIME PERIOD | DESCRIPTION |
|---|---|
| A | The UVLO circuit commands the two internal power-path switches ($Q_{DDS}$ and $Q_{DDP}$) to close the connections between SWS, VDD, and P13 pins through two serial current-limiting resistors ($R_{DDS}$ and $R_{DDP}$). The depletion-mode MOSFET ($Q_S$) starts sourcing charge current ($I_{SWS}$) safely from the high-voltage switch-node voltage ($V_{SW}$) to the VDD capacitor ($C_{VDD}$). Before $V_{VDD}$ reaches 1.8 V, $I_{SWS}$ is limited by the high-resistance $R_{DDS}$ of 5 kΩ to prevent potential device damage if $C_{VDD}$ or VDD pin is shorted to ground. |
| B | After $V_{VDD}$ rises above 1.8 V, $R_{DDS}$ is reduced to a smaller resistance of 0.5 kΩ. $I_{SWS}$ is increased to charge $C_{VDD}$ faster. The maximum charge current during VDD startup can be quantified by 式 8. |

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**表 7-2. Startup Time Intervals (continued)**

| TIME PERIOD | DESCRIPTION |
|---|---|
| C | As $V_{VDD}$ reaches $V_{VDD(ON)}$ of 17 V, the ULVO circuit turns-off $Q_{DDS}$ to disconnect the source pin of $Q_S$ to $C_{VDD}$, and turns-off $Q_{DDP}$ to break the gate-to-source connection of $Q_S$, so $Q_S$ loses its current-charge capability. $V_{VDD}$ then starts to drop, because the 5-V regulator on REF pin starts to charge up the reference capacitor ($C_{REF}$) to 5 V, for which the maximum charge current ($I_{SE(REF)}$) is self-limited at around 17 mA. After $V_{REF}$ is settled, the UVLO circuit turns-on another power-path switch ($Q_{P13}$), so an internal 13-V regulator is connected to the P13 pin. The voltage on the P13 pin capacitor ($C_{P13}$) starts to be discharged by the regulator. |
| D | While discharging the recommended 1 µF on $C_{P13}$ , the sink current of the 13-V regulator ($I_{P13(START)}$) is self-limited at around 2.2 mA, so it takes longer than 10 µs to settle to 13 V. If $V_{P13}$ reaches 13 V in less than 10 µs, the P13 pin open fault is triggered to protect the device. Once $V_{P13}$ has settled to 13 V without the fault event, RUN pin goes high and the controller enters a run state with $I_{VDD} = I_{RUN}$. |
| E | There is a minimum 2.2-µs delay from RUN going high to PWML starting to switch in order to wake-up the isolated gate driver and UCC28781-Q1. In this interval, the 2.8-Ω power path switch between the P13 pin and the S13 pin is enabled, so the S13-pin decoupling capacitor ($C_{S13}$) is charged up and the charge current is supplied from $C_{P13}$ and the P13 regulator. If 2.2-µs delay is timed out before $V_{S13}$ reaches to the 10-V power good threshold ($V_{S13_OK}$), the PWML switching instance is further delayed. |
| F | This is the soft-start region of peak magnetizing current. The first purpose is to limit the supply current if the output is short. The second purpose is to push the switching frequency higher than the audible frequency range during repetitive startup situations. At the beginning of $V_O$ soft-start, the peak current is limited by two $V_{CST}$ thresholds. The first $V_{CST}$ startup threshold ($V_{CST(SM1)}$) is clamped at 0.2 V and the following second threshold ($V_{CST(SM2)}$) is 0.5 V. When $V_{CST} = V_{CST(SM1)}$, PWMH is disabled if the sampled VS pin voltage ($V_{VS}$) < 0.28 V, and the first five PWML pulses are forced to stay at this current level. After the sampled $V_{VS}$ exceeds 0.28 V and the first five PWML pulses are generated, the peak current threshold changes from $V_{CST(SM1)}$ to $V_{CST(SM2)}$. In case of the inability to build up $V_O$ with $V_{CST(SM1)}$ at the beginning of the $V_O$ soft-start due to excessively large output capacitor and/or constant-current output load, there is an internal time-out of 0.7 ms to force $V_{CST}$ to switch to $V_{CST(SM2)}$. |
| H | When $V_{VS}$ rises above 0.5 V, $V_{CST}$ is allowed to reach $V_{CST(MAX)}$ , so the ramp rate of $V_O$ startup becomes faster. When PWML is in a high state, $I_{VDD}$ can be larger than $I_{RUN}$, because the 5-V regulator provides the line-sensing current pulse ($I_{VSL}$) on the VS pin to sense $V_{BULK}$ condition. |
| J | When $V_O$ gets close to the target regulation level, $V_{CST}$ starts to reduce from $V_{CST(MAX)}$. |
| K | $V_O$ and $V_{CST}$ settle, and the auxiliary winding takes over the VDD supply. |

### 7.4.11 Survival Mode of VDD (INT_STOP)

When an output voltage overshoot occurs during step-down load transients, the $V_O$ feedback loop commands the UCC28781-Q1 controller to stop switching quickly by increasing $I_{FB}$, in order to prevent additional energy from aggravating the overshoot. Since $V_{VDD}$ drops during this time, the typical way to prevent a controller from shutting down is to oversize the VDD capacitor ($C_{VDD}$) so as to hold $V_{VDD}$ above $V_{VDD(OFF)}$. Instead, the controller is equipped with survival-mode operation to hold $V_{VDD}$ above $V_{VDD(OFF)}$ during a transient event. Therefore, the size of $C_{VDD}$ can be significantly reduced and the PCB footprint for the auxiliary power can be minimized. Specifically, there is a ripple comparator to regulate $V_{VDD}$ above a 13-V threshold, which is $V_{VDD(OFF)}$ plus $V_{VDD(PCT)}$ in the electrical table. The ripple regulator is enabled when the $V_O$ feedback loop requests the controller to stop switching due to $V_O$ overshoot.

The regulator initiates unlimited PWML pulses when $V_{VDD}$ drops lower than 13 V, and stops switching after $V_{VDD}$ rises above 13 V. Since $V_{VDD}$ is lower than the reflected output voltage overshoot, most of the magnetizing energy is delivered to the auxiliary winding and brings $V_{VDD}$ above 13 V quickly. After $V_O$ moves back to the regulation level, $V_O$ feedback loop forces the controller to begin switching again by reducing $I_{FB}$, and the PWML and PWMH pulses are then controlled by the normal operating mode.

To prevent the controller from getting stuck in survival mode continuously or toggling between SBP and survival mode at zero load, follow these guidelines for the auxiliary power delivery path to VDD.

- The normal $V_{VDD}$ level under regulated $V_O$ must be designed to be above the 13-V threshold by an appropriate turns count for the auxiliary winding.
- $C_{VDD}$ should not be over-sized, but designed just large enough to hold $V_{VDD} > V_{VDD(OFF)}$ under the longest $V_O$ soft-start time.
- An auxiliary resistor in series with the auxiliary rectifier diode ($D_{AUX}$) should not be too large of value, because the lower series impedance can help the VDD capacitor to charge faster.


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- Ensure good coupling between the auxiliary winding ($N_{AUX}$) and the secondary winding ($N_S$) of the transformer.
- Ensure that the DC resistance of the auxiliary winding is less than 0.1 ohm.

### 7.4.12 System Fault Protections

The UCC28781-Q1 provides extensive protections on different system fault scenarios. The protection features are summarized in 表 7-3.

**表 7-3. System Fault Protection**

| PROTECTION | SENSING | THRESHOLD | DELAY TO ACTION | ACTION BY UCC28781-Q1 |
|---|---|---|---|---|
| VDD UVLO | VDD voltage | $V_{VDD(OFF)} \le V_{VDD} \le V_{VDD(ON)}$ | None | UVLO reset |
| Brown-in detection | VS current | $I_{VSL} \le I_{VSL(RUN)}$ | 4 PWML pulses | UVLO reset |
| Brown-out detection | VS current | $I_{VSL} \le I_{VSL(STOP)}$ | $t_{BO}$ (60ms) plus 3 confirming PWML pulses | UVLO reset |
| Over-power protection (OPP) | CS voltage | $V_{CST(OPP)} \le V_{CST} \le V_{CST(MAX)}$ | $t_{OPP}$ (160 ms) | $t_{FDR}$ restart (1.5s) |
| Peak-power limit (PPL) | CS voltage | $V_{CST} \le V_{CST(MAX)}$ | | |
| Over-current protection (OCP) | CS voltage | $V_{CS} \ge V_{OCP}$ | 3 PWML pulses | $t_{FDR}$ restart |
| Output short-circuit protection (SCP) | CS, VS, and VDD voltages | (1) $V_{VDD} = V_{VDD(OFF)}$ & $V_{CST} \ge V_{CST(OPP)}$ ; (2) $V_{VDD} = V_{VDD(OFF)}$ & $V_{VS} \le V_{VS(SM2)}$ | $\le t_{OPP}$ | $t_{FDR}$ restart |
| Output over-voltage protection (OVP) | VS voltage | $V_{VS} \ge V_{OVP}$ | 3 PWML pulses | $t_{FDR}$ restart |
| Over-temperature protection on FLT pin (OTP) | FLT voltage | $R_{NTC} \le R_{NTCTH}$ | $t_{FLT(NTC)}$ (50 µs) | UVLO reset until $R_{NTC} \ge R_{NTCR}$ |
| Over-temperature protection on CS pin (OTP) | CS voltage | $V_{CS} \ge V_{OCP}$ | 2 PWMH pulses | $t_{FDR}$ restart |
| Input over-voltage protection (IOVP) | FLT voltage | $V_{FLT} \ge V_{IOVPTH}$ | $t_{FLT(IOVP)}$ (750 µs) | UVLO reset until $V_{FLT} < V_{IOVPTH} - V_{IOVPR}$ |
| Thermal shutdown | Junction temperature | $T_J \ge T_{J(STOP)}$ | 3 PWML pulses | UVLO reset |

#### *7.4.12.1 Brown-In and Brown-Out*

The VS pin senses the negative voltage level of the auxiliary winding during the on-time of the primary-side switch ($Q_L$) to detect an under-voltage condition of the input DC or AC line. When the bulk voltage ($V_{BULK}$) is too low, UCC28781-Q1 stops switching and no $V_O$ restart attempt is made until the input line voltage is back into normal range. As $Q_L$ turns on with PWML, the negative voltage level of the auxiliary winding voltage ($V_{AUX}$) is equal to $V_{BULK}$ divided by primary-to-auxiliary turns ratio ($N_{PA}$) of the transformer, which is $N_P$ / $N_A$. During this time, the voltage on VS pin is clamped to about 250 mV below AGND. As a result, $V_{AUX}$ can create a line-sensing current ($I_{VSL}$) out of the VS pin flowing through the upper resistor of the voltage divider on VS pin ($R_{VS1}$). With $I_{VSL}$ proportional to $V_{BULK}$, it can be used to compare against two under-voltage thresholds, $I_{VSL(RUN)}$ and $I_{VSL(STOP)}$.

The following discussion, equations, and figures involving brown-in and brown-out thresholds are based on AC-line input conditions, but are generally applicable to DC input voltages as well. For an application using a DC input, substitute $V_{DC(BI)}$ for $V_{AC(BI)}$, $V_{DC(BO)}$ for $V_{AC(BO)}$ and remove the $\sqrt{2}$ factor from each equation and figure in this section.

The target brown-in AC voltage ($V_{AC(BI)}$) can be programmed by the proper selection of $R_{VS1}$. For every UVLO cycle of VDD, there are at least four initial test pulses from PWML to check $I_{VSL}$condition. $I_{VSL}$ of the first test pulse is ignored. If $I_{VSL} \le I_{VSL(RUN)}$ is valid for the next three consecutive test pulses, the controller stops

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switching, the RUN pin goes low, and a new UVLO start cycle is initiated after $V_{VDD}$ reaches $V_{VDD(OFF)}$. On the other hand, if $I_{VSL} > I_{VSL(RUN)}$ occurs, $V_O$ soft start sequence is initiated.

$$R_{VS1} = \frac{V_{AC(BI)}\sqrt{2}}{N_{PA} \times I_{VSL(RUN)}} = \frac{N_A}{N_P}\frac{V_{AC(BI)}\sqrt{2}}{365\mu A} \tag{14}$$

The brown-out AC voltage ($V_{AC(BO)}$) is set internally by approximately 83% of $V_{AC(BI)}$, which provides enough hysteresis to compensate for possible sensing errors through the auxiliary winding.

$$V_{AC(BO)} = \frac{I_{VSL(STOP)}}{I_{VSL(RUN)}} V_{AC(BI)} = 0.83 \times V_{AC(BI)} \tag{15}$$

A 60-ms timer ($t_{BO}$) is used to bypass the effect of line ripple content on the $I_{VSL}$ sensing. Only when the $I_{VSL} \le I_{VSL(STOP)}$ condition lasts longer than 60 ms (i.e. typically three line cycles of 50 Hz) and 3 additional switching cycles verify the condition, the brown-out fault is triggered. If switching is interrupted, the brown-out fault will remain pending without shut-down until the 3 verification cycles complete. The fault is reset after $V_{VDD}$ reaches $V_{VDD(OFF)}$. 図 7-37 shows an example of the timing sequence of brown-out and brown-in protections for the case of an actual input brown-out condition. An application with DC input that has considerable ripple on the bulk voltage will behave similar to the AC-line bulk-ripple case.

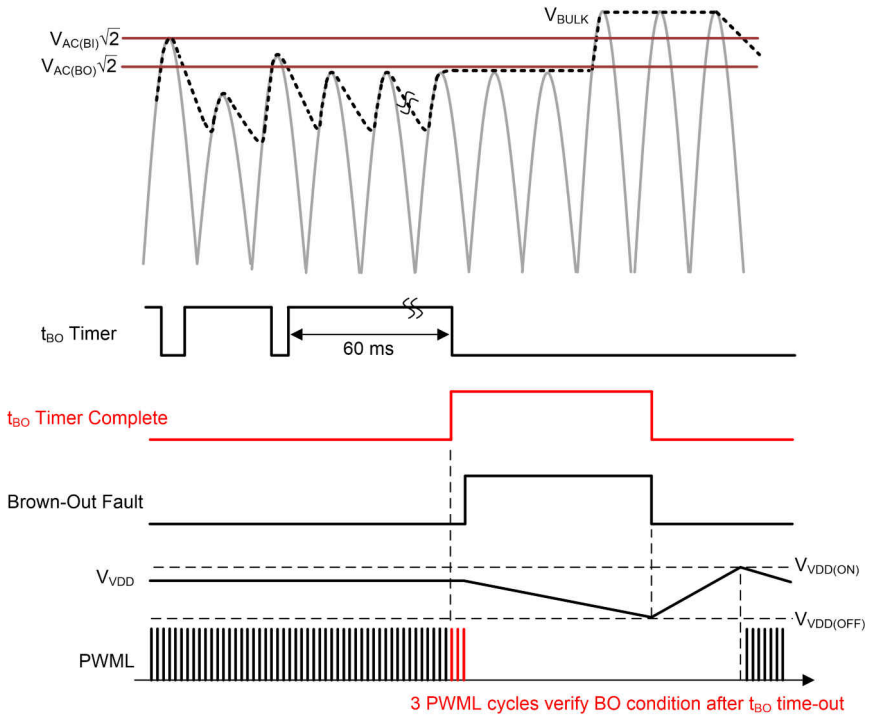


**図 7-37. Timing Diagram of Brown-Out/Brown-In Response on AC Line Events**

The $t_{BO}$ timer is started at the moment $I_{VSL} \le I_{VSL(STOP)}$ is detected during the PWML on-time. The timer is cleared when $I_{VSL} > I_{VSL(STOP)}$ is detected. In the case of an overshoot voltage on the output, switching will stop until the output voltage recovers to the regulation level. If the $t_{BO}$ timer is triggered by $I_{VSL} \le I_{VSL(STOP)}$ while in the valley of the bulk ripple voltage, and then switching is stopped the status of $I_{VSL}$ cannot be detected and updated. The timer cannot be cleared without switching to sample $I_{VSL}$, and the 60-ms timer may elapse even though no brown-out condition exists. To prevent an unwarranted shut-down, the 3 additional switching cycles sample the condition once switching does resume, to verify or dismiss the pending apparent brown-out fault. An extended output overshoot condition longer than $t_{BO}$ can result from a sudden load drop combined with a drop in


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the regulation reference due to reduction of cable compensation. 図 7-38 shows an example of the timing sequence for the case of an apparent brown-out cancelled by 3 verifying pulses.

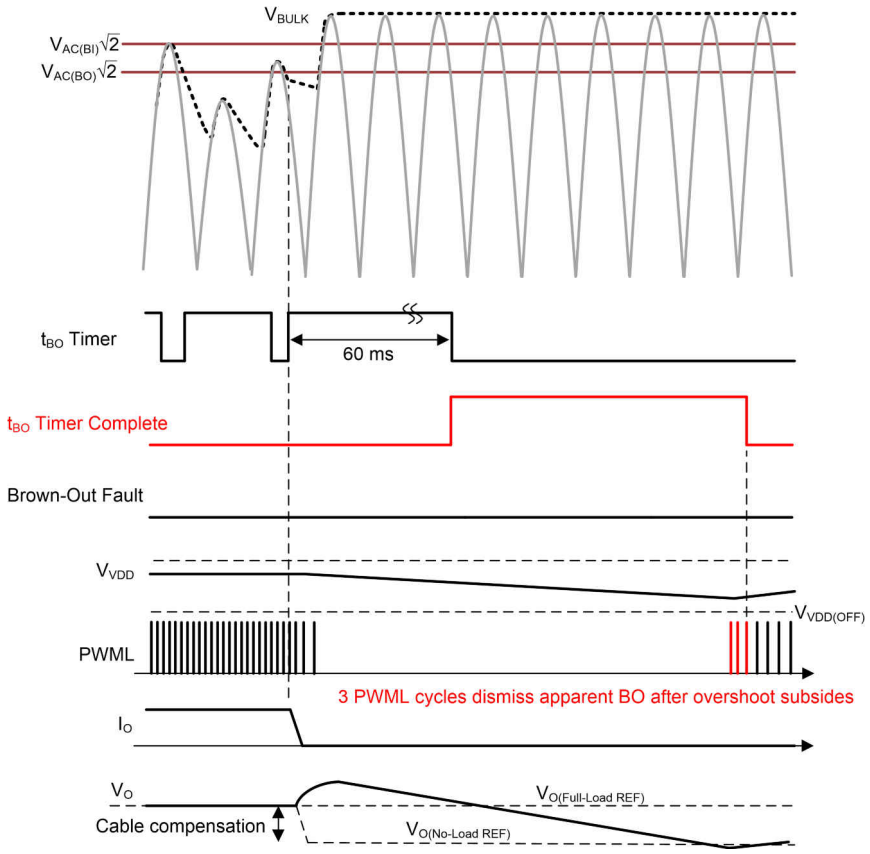


**図 7-38. Timing Diagram of Brown-Out Response on Extended Output Overshoot**

### *7.4.12.2 Output Over-Voltage Protection (OVP)*

The VS pin is used to sense the positive voltage level of the auxiliary winding voltage ($V_{AUX}$) to detect an over-voltage condition of $V_O$. When an OVP event is triggered, the auto-recovery version of OVP stops switching and there is a 1.5-s fault recovery time ($t_{FDR}$) before any $V_O$ restart attempt is made. As $Q_L$ turns off, the settled $V_{AUX}$ is equal to ($V_O$+$V_F$) x $N_{AS}$, where $N_{AS}$ is the auxiliary-to-secondary turns ratio of the transformer, $N_A$ / $N_S$, and $V_F$ is the forward voltage drop of the secondary-side rectifier. The VS pin senses $V_{AUX}$ through a voltage divider formed by $R_{VS1}$ and $R_{VS2}$. The pin voltage ($V_{VS}$) is compared with an internal OVP threshold ($V_{OVP}$). If $V_{VS} \geq V_{OVP}$ condition is qualified for three consecutive PWML pulses, the controller stops switching, brings RUN pin low, and initiates the 1.5-s time delay. During this long delay time, only the UVLO-cycle of $V_{VDD}$ is active, and there are no test pulses of PWML. After the 1.5-s timeout is completed and $V_{VDD}$ reaches the next $V_{VDD(OFF)}$, a normal start sequence begins. The calculation of $R_{VS2}$ is

$$R_{VS2} = \frac{R_{VS1} \times V_{OVP}}{N_{AS} \times (V_{O(OVP)} + V_F) - V_{OVP}} = \frac{R_{VS1} \times 4.5V}{(N_A / N_S)(V_{O(OVP)} + V_F) - 4.5V} \quad (16)$$

The long $t_{FDR}$ timer (1.5 s) helps to protect the power stage components from the large current stress during every restart and allows some time for $V_O$ to discharge in the case of light-load or no-load, before attempting restart.

### *7.4.12.3 Input Over Voltage Protection (IOVP)*

The UCC28781-Q1 provides an input OVP function on the FLT pin. 図 7-39 shows the application circuit for the input OVP sensing. A resistor divider senses the bulk capacitor voltage, and the IOVP fault is triggered when

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$V_{FLT}$ > 4.5 V for longer than 750 µs. The 750 µs delay helps to desensitize the abrupt bulk voltage spike during the line surge condition, such that the output voltage will not drop accidentally. After the IOVP fault is asserted, the switching will be terminated immediately and $V_{VDD}$ will restart. When $V_{VDD}$ reaches $V_{VDD(ON)}$ of the following VDD cycle, the controller will check $V_{FLT}$ first before switching, to avoid the switching device from being exposed to a high-voltage stress condition. The fault will be cleared when $V_{FLT}$ < 4.43 V.

If longer than 750 µs delay is required, a filter capacitor between the FLT pin and AGND pin can create additional programmable delay. If the filter capacitor is too large, it may trigger the OTP fault on the FLT pin, if the ramp up time for $V_{FLT}$ to rise above $V_{NTCTH}$ is longer than $t_{FLT(NTC)}$ after the RUN pin is pulled high. The resistor divider design does not need to consider the offset voltage effect from the 50 µA current source out of the FLT pin, because the controller will disable the current source once $V_{FLT}$ > 2.5 V.

The goal of the internal 5.5-V clamp device on the FLT pin is to protect the pin from exceeding the voltage limit when one of the IOVP upper sensing resistor fails short. The maximum clamp current is 150 µA, so the resistor divider design needs to consider this limitation.

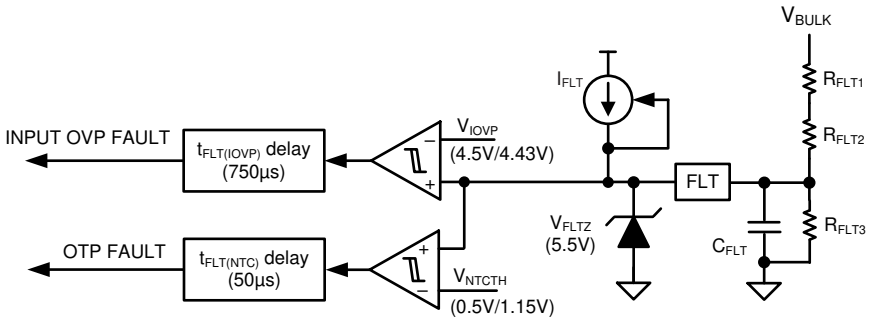


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**図 7-39. Bulk Capacitor Voltage Sensing for Input OVP**

### *7.4.12.4 Over-Temperature Protection (OTP) on FLT Pin*

The UCC28781-Q1 uses an external NTC resistor ($R_{NTC}$) tied to the FLT pin to program a thermal shutdown temperature near the hotspot of the converter. The NTC shutdown threshold ($V_{NTCTH}$) of 0.5 V with an internal 50-µA current source flowing through $R_{NTC}$ results in a 10-kΩ thermistor shutdown threshold. If the NTC resistance stays lower than 10 kΩ for more than 50 µs, an OTP fault event is triggered. The 50-µs delay ($t_{FLT(NTC)}$) allows a filter capacitor ($C_{FLT}$) to be placed between the FLT pin and the AGND pin, when the NTC resistor is located far away from the controller but close to the hot spot. To avoid the OTP fault from false trigger as RUN goes high, $C_{FLT}$ should be designed to allow $V_{FLT}$ increased above $V_{NTCTH}$ within $t_{FLT(NTC)}$. On the other hand, if the NTC resistor is close to the controller and there is no potential noise coupling path to the sensing traces, $C_{FLT}$ is not needed.

For auto-recovery mode, the 0.5-V threshold is increased to 1.15 V after the OTP fault, so the NTC resistance has to increase above 23 kΩ to reset the OTP fault. This threshold change provides a safe temperature hysteresis to help the hot-spot temperature cool down before the next $V_O$ restart attempt, reducing the thermal stress to the components. If the FLT pin is not used, the pin can be left floating but can not be connected to REF pin, since the line OVP will be falsely triggered.

The thermal issue in the heavy output load condition is the main design consideration for OTP, and the heavy load operating mode, AAM, allows the controller to stay in the run state continuously, so the 50-µs delay allows $V_{FLT}$ to trigger OTP. Based on the practical BUR-pin setting, 50% to 60% load is operated in AAM. The 50-µA current source is disabled in the burst off time of the light load modes such as ABM, LPM, SBP1, and SBP2, in order to save standby power. However, when the run state becomes shorter than the 50-µs in these modes but the current source is disabled in the wait state, the OTP will not be able to trigger because there is not enough time to detect the fault. Therefore, if certain design considerations still require the OTP to be armed in light load modes, a second OTP configuration can be considered by reusing the 4.5-V threshold of input OVP. As shown in


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図 7-40, the upper NTC resistor and the lower resistor form a resistor divider from the REF pin to the FLT pin. The 750-µs delay is independent to the wait state condition of controller, so the OTP fault can still be triggered in the light load mode. This configuration provides auto-recovery mode only.

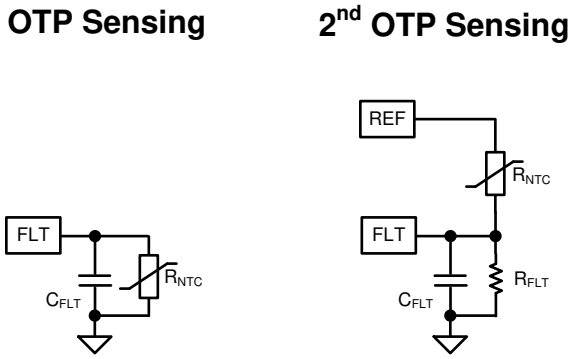


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**図 7-40. Two Connections to Implement OTP on the FLT Pin**

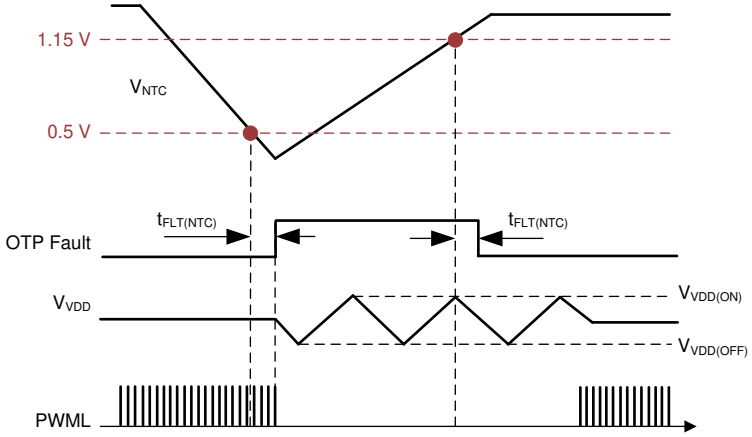


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**図 7-41. OTP Timing Diagram for a NTC between the FLT Pin and AGND Pin**

### *7.4.12.5 Over-Temperature Protection (OTP) on CS Pin*

In case the FLT pin is already used for the input OVP sensing, UCC28781-Q1 provides the third and fourth OTP functions on the CS pin. The two configurations do not affect the current sense signal on the CS pin and the OPP level, because the two sensing circuits are only biased after PWML is off. 図 7-42 shows the two application circuits. For the third OTP configuration, when the PWMH pin is pulled high, $R_{NTC}$ and $R_{OPP}$ form a resistor divider to create a temperature-dependent voltage signal on the CS pin. When the voltage exceeds the 1.2-V threshold sampled before the end of the demagnetization time ($T_{DM}$) for two successive cycles, the OTP fault will be triggered. The OTP sensing circuit will not affect the operation of the peak current loop, since the PWMH is pulled low in the PWML on time duration. For auto-recovery mode, the long 1.5-s timer starts and the controller stays in fault state without switching. This long recovery time provides a temperature hysteresis to help the hot-spot temperature cool down before the next $V_O$ restart attempt. Compared with the first OTP configuration on the FLT pin, this configuration allows the OTP armed in both AAM and ABM, so the OTP can still be triggered at around 25% output load. Compared with the second OTP configuration from FLT pin, this configuration supports both auto-recovery and latch-off modes.

The fourth configuration with a small-signal PMOS is the most comprehensive way to cover a wide output load range and support both auto-recovery and latch-off modes at the same time. The RUN pin is used to bias the

sensing circuit, and the PMOS gate is controlled by the PWML pin to only allow the detection to occur when PWML is low.

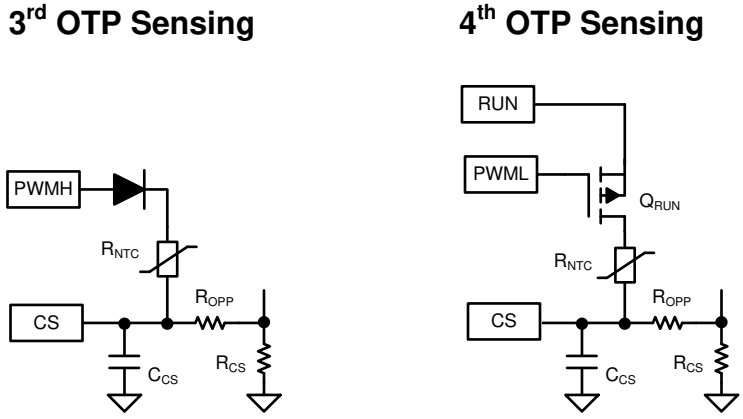


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**図 7-42. Two Connections to Implement OTP on the CS Pin**

### *7.4.12.6 Programmable Over-Power Protection (OPP)*

The over-power protection (OPP) allows operation in an over-power condition for a limited amount of time, so the UCC28781-Q1 can support a power stage design with temporary peak power requirements. As shown in 図 7-43, when $V_{CST}$ is higher than the threshold voltage of the OPP curve ($V_{CST(OPP)}$), a 160-ms timer starts. For the auto-recovery mode, if $V_{CST}$ remains higher than $V_{CST(OPP)}$ continuously for 160 ms, the 1.5-s timer starts and the controller stays in fault state without switching. This long recovery time reduces the average current during a sustained over-power event. The system benefits includes the reduction of thermal stress in high density adapters and the protection of its output cable.

The OPP function uses $I_{VSL}$ as a line feed-forward signal to vary $V_{CST(OPP)}$ depending on $V_{BULK}$, in order to make the OPP trigger point constant over a wide line voltage range. The UCC28781-Q1 allows programmability of the OPP curve by adding a line-compensation offset voltage on the CS pin through a resistor ($R_{OPP}$) connected between the CS pin and current-sense resistor ($R_{CS}$). An internal current source flowing out of CS pin creates the offset voltage on $R_{OPP}$. This current level is equal to $I_{VSL}$ divided by a constant gain of $K_{LC}$. As $R_{OPP}$ increases, the OPP trigger point becomes lower at high line, so lower peak magnetizing current is allowed to run continuously.

The OPP function uses $V_{VS}$ as an output voltage feed-forward signal to modify the line-dependent $V_{CST(OPP)}$ curve into the two different sets, such that the OPP trigger point can be more consistent across a wide output voltage range. The higher OPP threshold under $V_{VS}$ > 2.5 V contains two piece-wise linear regions, and the lower OPP threshold under $V_{VS}$ < 2.4 V contains one piece-wise linear region.

The highest threshold of OPP curve ($V_{CST(OPP1)}$) of 0.6 V helps to determine $R_{CS}$ value at $V_{BULK(MIN)}$ .

$$R_{CS} = \frac{V_{CST(OPP1)}}{\frac{P_{O(OPP)}}{V_{BULK(MIN)}\eta}\frac{2}{D_{MAX}} - \frac{V_{BULK(MIN)}t_{D(CST)}}{L_M}} \quad (17)$$

where $P_{O(OPP)}$ is the output power that triggers OPP, and $t_{D(CST)}$ is the sum of all delays in the peak current loop which contributes additional peak current overshoot. $t_{D(CST)}$ consists of propagation delay of the low-side driver, current sense filter delay ($R_{OPP}$ x $C_{CS}$), internal CS comparator delay ($t_{D(CS)}$), and nonlinear capacitance delay of $Q_L$. After $R_{CS}$ is determined, $R_{OPP}$ can be adjusted to keep a similar OPP point at highest line. Note that setting the OPP trigger point too far away from the full power may introduce more challenge on the thermal design, since the converter runs continuously with more power as long as the corresponding peak current is slightly less than OPP threshold.


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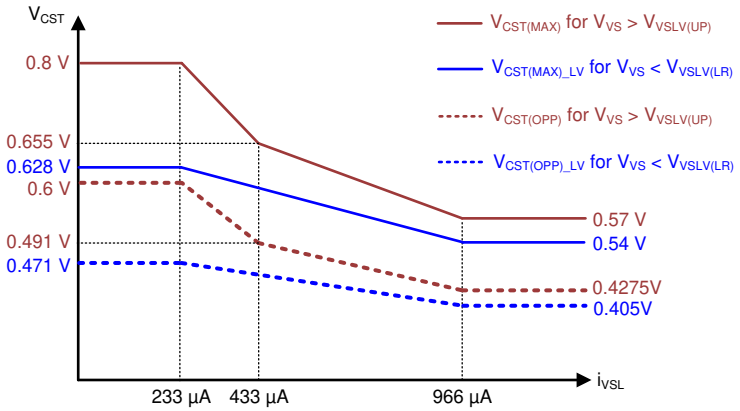


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**図 7-43. $V_{CST}$ OPP curve across $I_{VSL}$**

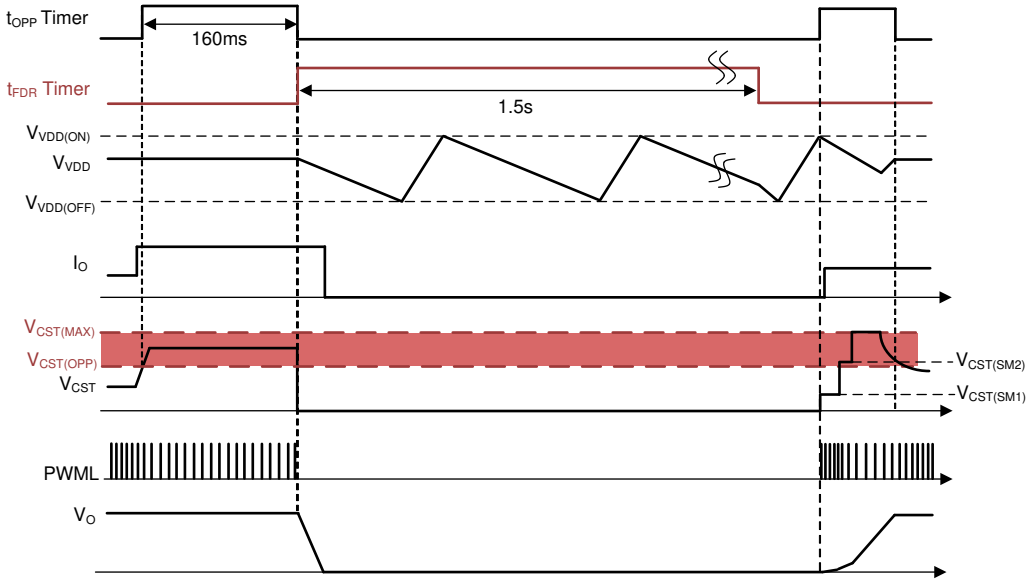


**図 7-44. Timing Diagram of OPP**

### *7.4.12.7 Peak Power Limit (PPL)*

The peak current threshold of the OPP curve is used to initiate the 160-ms timer, while the peak power limit (PPL) determines the highest controllable peak current of the peak current loop, $V_{CST(MAX)}$. Regardless of $V_{VS}$, the ratio between $V_{CST(MAX)}$ and $V_{CST(OPP)}$ is fixed at approximately 4/3. In other words, this feature provides the highest *short duration* peak power ($P_{O(MAX)}$) that the converter can deliver. The line-dependent PPL curve is able to achieve a consistent peak power level over a wide input voltage range. As an example, to supply a highest peak power of 150% of nominal rated load, choose an $R_{CS}$ value that ensures that the peak current threshold at 150% load and $V_{BULK(MIN)}$ must not be above $V_{CST(MAX)}$. Then, the threshold of the OPP power ($P_{O(OPP)}$) can be programmed to approximately 112% to support 150% peak power design, based on the following equation.

$$P_{O(OPP)} = \frac{V_{CST(OPP1)}}{V_{CST(max)}} \times P_{O(max)} = \frac{0.6\ V}{0.8\ V} \times P_{O(max)} \quad (18)$$

Additionally, before $V_O$ reaches steady-state regulation during $V_O$ soft-start, the highest $V_{CST}$ can also reach $V_{CST(MAX)}$. The transformer maximum flux density must have sufficient design margin to the high-temperature saturation limit of the core material at the peak current while in PPL.

#### 7.4.12.8 Output Short-Circuit Protection (SCP)

When a short-circuit is applied to the converter output, the peak current reaches the PPL limit and triggers the 160-ms OPP fault timer. During this event, the VDD recharge supply is lost due to the auxiliary winding voltage being close to 0 V. Without additional short-circuit detection, if $V_{VDD}$ reaches $V_{VDD(OFF)}$ before the 160-ms timeout, the 1.5-s recovery time for the OPP fault cannot be triggered but only a UVLO recycle is performed. To remedy this scenario, as $V_{VDD}$ reaches $V_{VDD(OFF)}$, the UCC28781-Q1 checks two additional parameters to identify the short-circuit event at the output, and triggers the fault response without waiting for 160 ms to expire. Specifically, when $V_{VDD}$ reaches $V_{VDD(OFF)}$, if either $V_{CST}$ is greater than the OPP threshold ($V_{CST(OPP)}$) or the VS-pin voltage is less than 0.5 V, the 1.5-s recovery delay is initiated for auto-recovery mode. With this additional layer of intelligence, the average load current during continued short-circuit event can be greatly reduced, and thus also the thermal stress on the power supply.

#### 7.4.12.9 Over-Current Protection (OCP)

The UCC28781-Q1 operates with cycle-by-cycle primary-peak current control. The normal operating range of the CS pin threshold is between $V_{CST(MIN)}$ and $V_{CST(MAX)}$. If the voltage on CS exceeds the 1.2-V over-current level at any instant after the internal leading edge blanking time ($t_{CSLEB}$) and before the end of the transformer demagnetization, for three consecutive PWML cycles, the device stops switching, RUN pin goes low, and the OCP fault response is triggered. Similar to OVP, OPP, and SCP, only the UVLO-cycle of VDD is active and there are no test PWML pulses at all. For auto-recovery, when $V_{VDD}$ reaches the next $V_{DD(OFF)}$ after the 1.5-s time-out is completed a normal start sequence begins.

#### 7.4.12.10 External Shutdown

The REF pin may be used as an external shutdown function by shorting this pin to AGND with a small-signal control switch. This provides an additional design flexibility for the control function extension with external circuitry. When the REF-pin voltage drops lower than its internal power good threshold (approximately 4.5 V), the switching action will be terminated and $V_{VDD}$ will drop to $V_{VDD(OFF)}$, and the controller begins the UVLO restart cycle.

As long as the REF pin is shorted to AGND continuously, the UVLO restart cycle will repeat and switching action is inhibited until the external pull-down on REF is released. During the switch-short condition on REF, the falling slope of $V_{VDD}$ will drop faster than normal case due to the 17-mA over-current limit of the REF regulator which discharges the VDD capacitor faster than the normal $I_{VDD}$ currents in the run and wait states.

#### 7.4.12.11 Internal Thermal Shutdown

The internal over-temperature shutdown threshold is higher than 125°C. If the junction temperature of the device reaches this threshold, the device initiates a UVLO reset and restart fault cycle. If the temperature is still high at the end of the UVLO cycle, the protection cycle repeats. This internal protection is not suitable as a substitute for the NTC for hot-spot temperature protection. An NTC thermistor provides more accurate temperature sensing and may be placed in a remote location for less compromise on PCB layout.


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### 7.4.13 Pin Open/Short Protections

As summarized in 表 7-4, UCC28781-Q1 strengthens the protections of several critical pins under "open" and "short" conditions, such as CS, P13, RDM, and RTZ pins. The pin protections are all in auto-recovery modes. All "short" conditions are defined as short-circuits to AGND.

**表 7-4. Protections for Open and Short of Critical Pins**

| PROTECTION | SENSING | CONDITION | DELAY TO ACTION | ACTION |
|---|---|---|---|---|
| CS pin short | PWML on-time at first PWML pulse only | > 2 µs ($V_{SET}$ = 5 V) | none | $t_{FDR}$ restart (1.5 s) |
| | | > 2 µs ($V_{SET}$ = 0 V, $R_{RDM} \geq R_{RDM(TH)}$) | | |
| | | > 1 µs ($V_{SET}$ = 0V, $R_{RDM} < R_{RDM(TH)}$) | | |
| CS pin open | CS voltage | $V_{CS} \geq V_{OCP}$ | 3 PWML pulses | $t_{FDR}$ restart (1.5 s) |
| P13 pin open | P13 voltage at $UVLO_{ON}$ | $V_{P13}$ drops to 14 V within 10 µs | none | UVLO reset |
| P13 pin over voltage | P13 voltage | $V_{P13} \geq V_{P13(OV)} + V_{P13(REG)}$ | 3 PWML pulses | UVLO reset |
| RDM pin short | RDM current at $UVLO_{ON}$ | $V_{RDM}$ = 0 V, self-limited $I_{RDM}$ | none | UVLO reset |
| RDM pin open | RDM current at $UVLO_{ON}$ | RDM = Open | none | UVLO reset |
| RTZ pin short | RTZ current at $UVLO_{ON}$ | $V_{RTZ}$ = 0 V, self-limited $I_{RTZ}$ | none | UVLO reset |
| RTZ pin open | RTZ current at $UVLO_{ON}$ | RTZ = Open | none | UVLO reset |
| XCD pin over voltage | XCD voltage | $V_{XCD} > V_{XCD(OVP)}$ | 750 µs | UVLO reset |

#### *7.4.13.1 Protections on CS pin Fault*

UCC28781-Q1 identifies a fail-short event on the CS pin by monitoring the on-time pulse width of the first PWML pulse after $V_{VDD}$ startup is completed. As shown in 図 7-36, the normal first on-time pulse width should be limited by the clamped $V_{CST(SM1)}$ level of 0.2 V and the rising slope of the current-loop feedback signal from the current-sense resistor ($R_{CS}$) to the CS pin. When the current feedback path is gone due to a CS pin short to GND, the peak magnetizing current increases and potentially can damage the power stage. Therefore, a maximum on-time of the first PWML pulse for $V_{SET}$ = 5 V, $t_{CSF1}$ of 2 µs in the electrical table, is used to limit the first peak-current stress of the silicon-based converter and then will trigger a CS pin short protection which initiates the $t_{FDR}$ recovery of 1.5 s in auto-recovery mode.

Additionally, $t_{CSF0}$ in the electrical table confines the maximum on-time of the first PWML pulse on the GaN-based converter with $V_{SET}$ = 0 V. There are two corresponding values based on two predetermined ranges of the RDM pin setting in order to provide the protection over a wider switching frequency range. Specifically, $t_{CSF0}$ is set at 2 µs with $R_{RDM}$ higher than the $R_{RDM(TH)}$ threshold of 55 kΩ, while $t_{CSF0}$ is reduced to 1 µs under $R_{RDM} < R_{RDM(TH)}$. Since a GaN-based converter is capable of operating at higher switching frequency with lower magnetizing inductance ($L_M$), it is possible that the peak current can be increased higher than a lower switching-frequency design under the same $V_{CST(SM1)}$ level and same on-time of PWML. The RDM pin can provide a good indication of the switching frequency range of a GaN power stage, since the lower $L_M$ requires smaller $R_{RDM}$ setting. With a different $t_{CSF0}$ setting, the CS pin fault adapts to a wide switching frequency range.

Unlike a CS pin short protection which senses only the first on-time pulse width of PWML only, CS pin open protection monitors the fail-open condition cycle-by-cycle. An internal 4-µA current source out of the CS pin is used to pull the CS pin voltage up to 3.3 V as the CS pin exhibits high impedance during a fail-open condition. If the CS voltage is higher than the 1.2-V threshold of the OCP limit and lasts for three consecutive PWML pulses, the CS pin open protection is triggered which initiates the 1.5-s recovery.

#### *7.4.13.2 Protections on P13 pin Fault*

As shown in 図 7-36, after $V_{VDD}$ reaches $V_{VDD(ON)}$, an internal 13-V regulator on the P13 pin should force $V_{P13}$ back to the regulation level before PWML starts switching. If the recommended P13-pin capacitor ($C_{P13}$) of 1 µF and the connection to the depletion-mode MOSFET ($Q_S$) are in place, the settling time of $V_{P13}$ to 14 V is much longer than 10 µs with a limited 1.9-mA sink current of the regulator ($I_{P13(START)}$) to discharge $C_{P13}$.

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The first fault scenario is that if $C_{P13}$ is too small, or the P13 pin is open, the pin is not able to control $Q_S$ correctly for the high-voltage sensing function of ZVS control, so no switching action will be performed. When either two situations happen, $V_{P13}$ settles to 13 V very quickly instead. Therefore, after a 10-µs delay from the instant of $V_{VDD}$ reaching $V_{VDD(ON)}$, UCC28781-Q1 checks if $V_{P13}$ is below 14 V for the pin-fault detection, and then performs one UVLO cycle of VDD directly without switching as the protection response.

The above protection is to prevent the controller from generating PWM signals. However, when the P13 pin is open and disconnected from the $Q_S$ gate, the source voltage of $Q_S$ keeps increasing. To protect the P13-pin open event, a small Zener diode ($D_{P13}$) between $Q_S$ gate to AGND should be used to limit the $Q_S$ source voltage. $D_{P13}$ should be higher than $V_{VDD(ON)}$ , so as to prevent interference with normal VDD startup. A 20-V Zener diode is recommended.

The second fault scenario is the over-voltage condition of P13 pin after the converter starts switching. When the switch-node voltage ($V_{SW}$) rises with a high dV/dt condition, there is a charge current flowing through the junction capacitance of $Q_S$, and part of the current can charge up $C_{P13}$. If the overshoot is too large, the voltage on the SWS pin also increases due to the nature of depletion-mode MOSFET operation. UCC28781-Q1 detects the overshoot event on P13 pin with a 15-V over-voltage threshold cycle-by-cycle. When $V_{P13}$ is higher than 15 V for three consecutive PWML pulses, the P13 over-voltage protection is triggered which performs one UVLO cycle of VDD.

The third fault scenario is an P13 pin short event at the beginning of VDD startup, and $Q_S$ is unable to charge up the VDD capacitor to $V_{DD(ON)}$, so there is no chance to enable the controller.

#### *7.4.13.3 Protections on RDM and RTZ pin Faults*

Since RDM and RTZ pins are the critical programming pins for ZVS control, UCC28781-Q1 offers both open-circuit and short-to-GND protections for those pins. At initial start-up when $V_{VDD}$ reaches $V_{VDD(ON)}$ and before switching begins, a fixed voltage level is applied to each pin and the corresponding current level flowing out of the pin is sensed to detect a pin-fault condition. As a result, too small of a current represents the pin-open state, and too large of a current represents the pin-short state where the short-circuit current level is self-limited.

In general, maintain 2 kΩ < $R_{RDM}$ < 500 kΩ and 20 kΩ < $R_{RTZ}$ < 1.1 MΩ with ample margins to avoid triggering one of these faults. When a pin-fault condition is identified, no switching is allowed and one UVLO cycle of VDD is triggered as the protection response. The normal start-up sequence will proceed on the next VDD cycle after the fault condition is removed.


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# 8 Application and Implementation

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## 8.1 Application Information

A typical application of a high-frequency zero-voltage switching flyback (ZVSF) converter, using the UCC28781-Q1 controller, is to enable high-density DC-to-DC or AC-to-DC power supply design which complies with stringent global and application-specific efficiency standards and high-density power packaging. Both Silicon (Si) and Gallium Nitride (GaN) power MOSFETs may be used, with appropriate gate drivers for either (if necessary).

## 8.2 Typical Application Circuit

The following application circuit implements a 60-W, 15-V Si-based ZVSF power stage with the SET pin connected to the REF pin.

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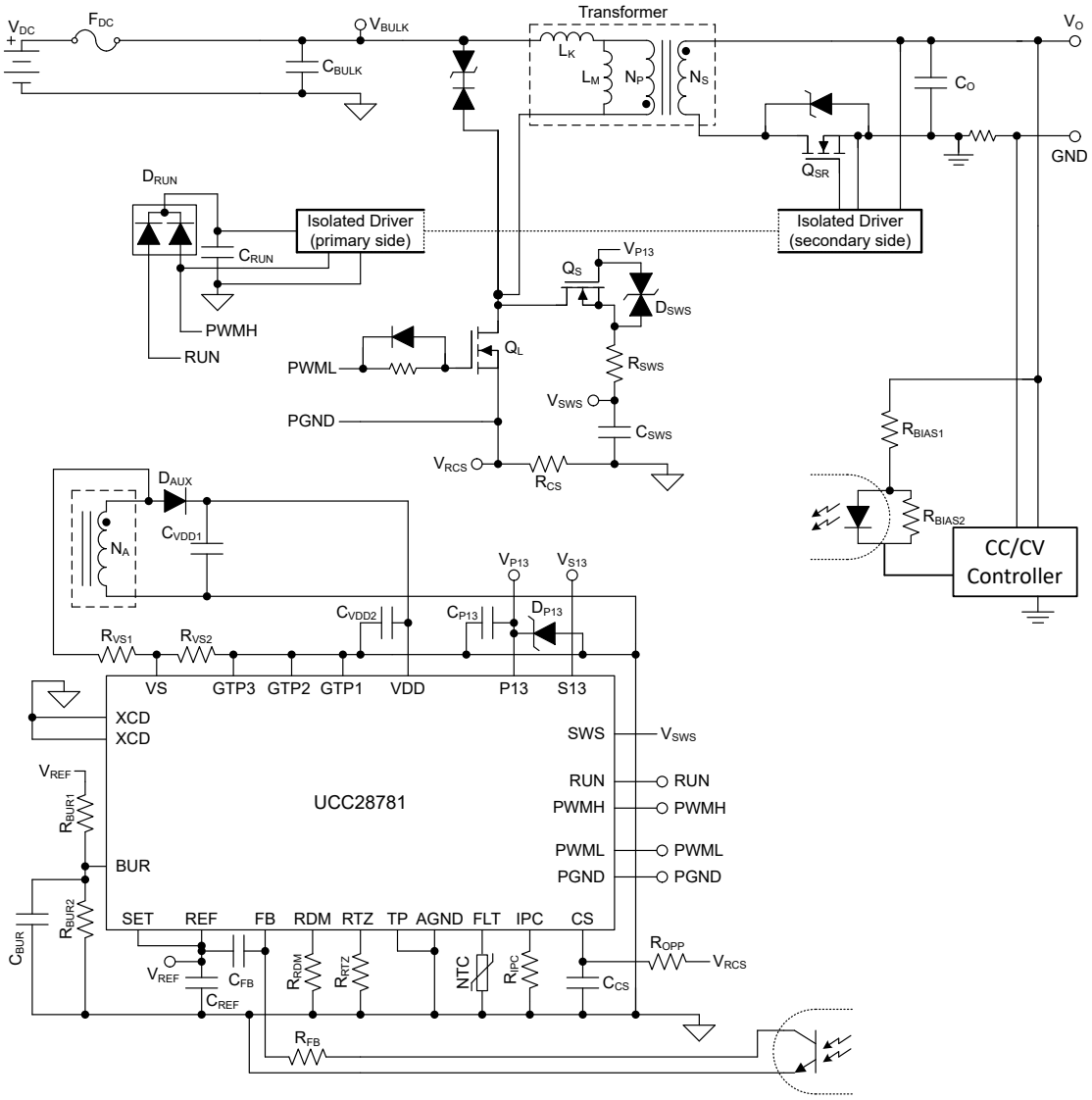


**図 8-1. Typical Application Circuit**


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### 8.2.1 Design Requirements for a 60-W, 15-V ZVSF Bias Supply Application with a DC Input

**表 8-1. Electrical Performance Specifications using Si FET(1)**

| PARAMETER | | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|---|---|---|---|---|---|---|
| **INPUT CHARACTERISTICS** | | | | | | |
| $V_{IN}$ | Input line voltage (DC) | | 50 | 400 | 500 | V |
| $P_{STBY}$ | Input power at no-load, $V_O$ = 15 V | $V_{IN}$ = 500 $V_{DC}$, $I_O$ = 0 A | | 47 | | mW |
| | | $V_{IN}$ = 250 $V_{DC}$, $I_O$ = 0 A | | 36 | | mW |
| **OUTPUT CHARACTERISTICS** | | | | | | |
| $V_O$ | Output voltage | $V_{IN}$ = 250 to 500 $V_{DC}$, $I_O$ = 4.0 A to 0 A | 14.7 | 15 | 15.3 | V |
| | | $V_{IN}$ = 40 to 250 $V_{DC}$, $I_O$ = 2.0 A to 0 A | | | | |
| $I_{O(FL_HI)}$ | Full-load rated output current, high input range | $V_{IN}$ = 250 to 500 $V_{DC}$ | | | 4 | A |
| $I_{O(FL_LO)}$ | Full-load rated output current, low input range | $V_{IN}$ = 40 to 250 $V_{DC}$ | | | 2 | A |
| $V_{O_pp}$ | Output ripple voltage, peak to peak, high input range | $V_{IN}$ = 250 to 500 $V_{DC}$, $I_O$ = 0 A to 4 A | | 350 | 500 | mVpp |
| | Output ripple voltage, peak to peak, low input range | $V_{IN}$ = 40 to 250 $V_{DC}$, $I_O$ = 0 A to 2 A | | 200 | 300 | |
| $P_{O(OPP)}$ | Over-power protection threshold | $V_{IN}$ = 40 to 500 $V_{DC}$ | | | 70 | W |
| $t_{OPP}$ | Over-power protection duration | $V_{IN}$ = 40 to 500 $V_{DC}$, $P_O$ > $P_{O(OPP)}$ | | 160 | | ms |
| $\Delta V_O$ | Output voltage transient deviation at load-step | $I_O$ steps between 0 A and $I_{O(FL_HI)}$ at 100 Hz | | | ±1000 | mVpp |
| **SYSTEM CHARACTERISTICS** | | | | | | |
| $\eta_{FL}$ | Full-load efficiency(2) | $V_{IN}$ = 500 $V_{DC}$, $I_O$ = 4 A | | 0.932 | | |
| | | $V_{IN}$ = 250 $V_{DC}$, $I_O$ = 2 A | | 0.937 | | |
| $\eta_{avg}$ | 4-point average efficiency(3) | $V_{IN}$ = 500 $V_{DC}$ | | 0.905 | | |
| | | $V_{IN}$ = 250 $V_{DC}$ | | 0.919 | | |
| $\eta_{10\%}$ | Efficiency at 10% load | $V_{IN}$ = 500 $V_{DC}$, $I_O$ = 10% of $I_{O(FL_HI)}$ | | 0.808 | | |
| | | $V_{IN}$ = 250 $V_{DC}$, $I_O$ = 10% of $I_{O(FL_LO)}$ | | 0.835 | | |
| $T_{AMB}$ | Ambient operating temperature range | $V_{IN}$ = 90 to 264 $V_{DC}$, $V_O$ = 20 V, $I_O$ = 0 to 3.25 A | | 25°C | | |

(1) The performance listed in this table is based on the test results from a single board, using either DC input or AC input for their respective results.
(2) Power losses from external input and output cables are not included in efficiency results.
(3) Average efficiency of four load points: $I_O$ = 100%, 75%, 50%, and 25% of $I_{O(FL)}$.

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### 8.2.2 Detailed Design Procedure

#### *8.2.2.1 Input Bulk Capacitance and Minimum Bulk Voltage*

For off-line rectified-AC applications, the total input bulk capacitor ($C_{BULK}$) should be sized to provide energy from the peak of the minimum input AC-line rms voltage ($V_{IN(MIN)}$) to the minimum allowable voltage ($V_{BULK(MIN)}$) for the power conversion stage. Due to the transition-mode operation, too low of $V_{BULK(MIN)}$ selection results in higher rms current at $V_{IN(MIN)}$ and affects the full-load efficiency, while too high of $V_{BULK(MIN)}$ enlarges the volume of the bulk capacitor. This equation does not account for the hold-up time requirement over AC-line dips and drop-outs.

$$C_{BULK(MIN)} = \frac{\frac{P_O}{\eta} \times [0.5 + \frac{1}{\pi} \times \arcsin(\frac{V_{BULK(MIN)}}{\sqrt{2} \times V_{IN(MIN)}})]}{(2 \times {V_{IN(MIN)}}^2 - {V_{BULK(MIN)}}^2) \times f_{LINE}} \quad (19)$$

For DC-input applications, the value of $C_{BULK}$ depends on the nature of the input:

- If the DC source is subject to brief interruptions (similar to dips and drop-outs of an AC-line), then the value of $C_{BULK}$ is calculated in a similar manner as for $C_{BULK(MIN)}$ above. $\Delta t_{DC_drop}$ represents the maximum expected interruption time of the DC input.

$$C_{BULK(MIN)} = \frac{\frac{P_O}{\eta} \times \Delta t_{DC_drop}}{\left(V^2_{DC_IN(MIN)} - V^2_{BULK(MIN)}\right)} \quad (20)$$

- If the DC source is consistently steady such as from a high-voltage battery, then the value of $C_{BULK}$ should be sufficient to effectively by-pass the high-frequency primary switching current to avoid conducting significant EMI noise back to the source.$C_{BULK}$ may be made up of more than one capacitor. Select standard values with sufficient margin to the calculated $C_{BULK(MIN)}$ to allow for tolerance and aging.

#### *8.2.2.2 Transformer Calculations*

##### 8.2.2.2.1 Primary-to-Secondary Turns Ratio ($N_{PS}$)

$N_{PS}$ is a ratio of primary winding turns to secondary winding turns and although each winding must have a whole number of turns, the ratio of the two is not required to be a whole number. The choice of $N_{PS}$ influences the design tradeoffs on the voltage ratings between primary and secondary switches, and the balance between the magnetic core and winding loss of the transformer, which are explained in more detail as follows:

1. Maximum $N_{PS}$ ($N_{PS(MAX)}$) is limited by the maximum derated drain-to-source voltage of $Q_L$ ($V_{DS_QL(MAX)}$). In the expression below, $\Delta V_{CLAMP}$ is the total voltage deviation above $V_{BULK}$ when the primary TVS or RCD clamp absorbs the leakage inductance energy of the trasnformer when $Q_L$ turns off. $V_O$ is the output voltage, and $V_F$ is the forward voltage drop of the secondary rectifier.

$$N_{PS(MAX)} = \frac{V_{DS_QL(MAX)} - V_{BULK(MAX)} - \Delta V_{CLAMP}}{V_O + V_F} \quad (21)$$

2. Minimum $N_{PS}$ ($N_{PS(MIN)}$) is limited by the maximum derated drain-to-source voltage of the secondary rectifier ($V_{DS_SR(MAX)}$). In the expression for $N_{PS(MIN)}$, $\Delta V_{SPIKE}$ should account for any additional voltage spike higher than $V_{BULK(MAX)}/N_{PS}$ that occurs when $Q_{SR}$ is active and turns-off at non-zero current in AAM and ABM modes.

$$N_{PS(MIN)} = \frac{V_{BULK(MAX)}}{V_{DS_SR(MAX)} - V_O - \Delta V_{SPIKE}} \quad (22)$$

3. The winding loss distribution between the primary and secondary side of the transformer is the final consideration. As $N_{PS}$ increases, primary RMS current reduces, while secondary RMS current increases. Conversely, as $N_{PS}$ decreases, primary RMS current increases, while secondary RMS current reduces.


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#### 8.2.2.2.2 Primary Magnetizing Inductance ($L_M$)

After $N_{PS}$ is chosen, $L_M$ can be estimated based on minimum switching frequency ($f_{SW(MIN)}$) at $V_{BULK(MIN)}$, maximum duty cycle ($D_{MAX}$), and output power at highest nominal output voltage, nominal full-load current ($P_{O(FL)}$). The choice of $f_{SW(MIN)}$ should consider the expected range of switching frequency as bulk voltage increases from minimum to maximum and as load falls from maximum to the burst mode threshold. $K_{RES}$ represents the duty cycle loss to wait for the switch-node voltage transition from the reflected output voltage to zero. Typically, $f_{SW}$ may extend to 200% to 300% $f_{SW(MIN)}$ or higher. A $K_{RES}$ value of 5% to 6% is used as an initial estimate for GaN-based power stages, while ~10% is more appropriate for Si-based designs. The selection of minimum switching frequency ($f_{SW(MIN)}$) should consider the impact on full-load efficiency and EMI filter design.

$$D_{MAX} = \frac{N_{PS}(V_O + V_F)}{V_{BULK(MIN)} + N_{PS}(V_O + V_F)} \tag{23}$$

$$L_M = \frac{D_{MAX}{}^2 V_{BULK(MIN)}{}^2 \eta}{2P_{O(FL)}} \times \frac{(1 - K_{RES})}{f_{SW(MIN)}} \tag{24}$$

#### 8.2.2.2.3 Primary Winding Turns ($N_P$)

The number of turns on the primary winding ($N_P$) of the transformer is determined by two design considerations:

1. The maximum flux density ($B_{MAX}$) must be kept below the saturation limit ($B_{SAT}$) of the chosen magnetic core under the highest peak magnetizing current ($I_{M+(MAX)}$) condition, the cross-sectional area ($A_E$) of the core, and highest core temperature. When $I_{FB}$ = 0 A, such as during $V_O$ soft-start or step-up load transient, the peak magnetizing current reaches $I_{M+(MAX)}$, since $V_{CST} = V_{CST(MAX)}$ in those conditions. $I_{M+(MAX)}$ can be estimated based on the output power triggering an OPP fault ($P_{O(OPP)}$) with $V_{CST} = V_{CST(OPP1)}$ at $V_{BULK(MIN)}$.

$$I_{M+(MAX)} = \frac{2P_{O(OPP)}}{D_{MAX} V_{BULK(MIN)} \eta} \frac{V_{CST(MAX)}}{V_{CST(OPP1)}} \tag{25}$$

$$B_{MAX} = \frac{L_M I_{M+(MAX)}}{N_P A_E} < B_{SAT} \tag{26}$$

2. The AC flux density (ΔB) affects the core loss of the transformer. For a transition-mode ZVS flyback, the core loss is usually highest at high line, since the switching frequency is highest, duty cycle is smallest, and peak-to-peak magnetizing current swing is greatest for a given load condition. The following equation is the ΔB calculation including the contribution of negative magnetizing current ($I_{M-}$), used to put into the Steinmetz equation for more accurate core loss estimation. For $V_{BULK} \geq N_{PS}(V_O+V_F)$, $I_{M-}$ is calculated with $V_{BULK}$ divided by the characteristic impedance of $L_M$ and the lumped time-related switch-node capacitance ($C_{SW}$). $I_{M-}$ is always a negative value. The expression of $f_{SW}$ is derived based on the triangular approximation of the magnetizing current, which also considers the effect of $I_{M-}$ over wide DC or AC input line conditions.

$$I_{M-} = -\sqrt{\frac{C_{SW}}{L_M}} V_{BULK} \tag{27}$$

$$I_{IN} = \frac{P_{O(FL)}}{\eta} \frac{1}{V_{BULK}} \tag{28}$$

$$D = \frac{N_{PS}(V_O + V_F)}{V_{BULK} + N_{PS}(V_O + V_F)} \tag{29}$$

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$$f_{SW} = \frac{D^2 V_{BULK}}{2L_M I_{IN} - DL_M I_{M-} + DV_{BULK} \times 0.5\pi\sqrt{L_M C_{SW}}} \quad (30)$$

$$I_{M+} = \sqrt{\frac{2P_{O(FL)}}{\eta L_M f_{SW}} + I_{M-}^{\ 2}} \quad (31)$$

$$\Delta B = \frac{L_M (I_{M+} - I_{M-})}{N_P A_E} \quad (32)$$

For the ΔB calculation, remember that $I_{M-}$ is a negative value and that ΔB is a peak-to-peak flux swing. Core loss is based on ½ of ΔB.

#### 8.2.2.2.4 Secondary Winding Turns ($N_S$)

After $N_P$ is chosen, $N_S$ can be calculated using the target $N_{PS}$. $N_S$ and $N_P$ are adjusted to the nearest suitable integers.

$$N_S = \frac{N_P}{N_{PS}} \quad (33)$$

Once $N_P$ and $N_S$ are finalized, the actual $N_{PS}$ is recalculated. With the new $N_{PS}$ value, セクション 8.2.2.2.2 and follow-on parameters are also recalculated to reflect the updated $N_{PS}$ parameter change.

#### 8.2.2.2.5 Auxiliary Winding Turns ($N_A$)

Turns of the auxiliary winding ($N_A$) is an integer value usually chosen to provide a nominal $V_{VDD}$ that satisfies all devices powered from $V_{VDD}$, such as a gate driver, or the UCC28781-Q1. $N_A$ is determined by the following design considerations:

1. $V_{VDD}$ must be lower than the maximum rating voltage of VDD pin ($V_{VDD(MAX)}$) at maximum output voltage and rectifier forward drop ($V_{O(MAX)}$ + $V_F$). $V_{VDD(MAX)}$ is also limited by the lowest maximum voltage rating of any other devices connected to the VDD pin. For designs with a fixed output voltage or a narrow output range, the maximum Auxiliary winding turns ($N_{A(max)}$) is given by the following equation.

$$N_{A(MAX)} = \frac{V_{VDD(MAX)}}{V_{O(MAX)} + V_F} N_S \quad (34)$$

2. The nominal $V_{VDD}$ calculation must consider the impact on the stand-by power. Higher $V_{VDD}$ results in a static loss increase with the total bias current of all devices connected to the VDD pin.
3. $V_{VDD}$ should be higher than the 13-V threshold voltage of survival mode (which is the sum of $V_{VDD(off)}$ and $V_{VDD(PCT)}$) at the minimum sustained output voltage ($V_{O(min)}$). ΔV here represents the voltage difference between the nominal $V_{VDD}$ and the survival-mode threshold. A minimum of 3 V is a recommended design margin for ΔV.

$$N_{A(MIN)} = \frac{V_{VDD(OFF)} + V_{VDD(PCT)} + \Delta V}{V_{O(MIN)} + V_F} N_S \quad (35)$$

$N_{A(min)}$ must also accommodate the highest $V_{VDD(off)}$ threshold of other devices powered by VDD, if any. Select an integer value for $N_A$ between the lowest $N_{A(MAX)}$ and the highest $N_{A(MIN)}$ with consideration of #2. For best performance, design the DC resistance of the auxiliary winding to be < 0.1 Ω.

#### 8.2.2.2.6 Winding and Magnetic Core Materials

Besides the choice of AC flux density (ΔB) with $L_M$ and $N_P$, the core loss of the transformer can also be significantly reduced by proper selection of the magnetic core material. For converters operating at full-load


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switching frequencies up to 250 kHz, ferrite materials such as Ferroxcube 3C97 or 3C98, for example, exhibit low core-loss density. For converters operating at full-load switching frequencies over 400 kHz, materials such as 3F36 from Ferroxcube and N49 from TDK/Epcos exhibit low core-loss density. Other ferrite materials with equivalent or similar loss characteristics may also be used.

Litz wire is recommended for both primary and secondary windings, in order to reduce the $R_{AC}$ losses caused by high-frequency proximity effect and skin effect of the windings. Choose a suitable insulation class for the windings based on the expected and measured maximum operating temperature under sustained over-stress conditions.

#### *8.2.2.3 Calculation of ZVS Sensing Network*

There are three components in the application circuit to help the depletion MOSFET ($Q_S$) perform ZVS sensing safely: $C_{SWS}$, $R_{SWS}$, and $D_{SWS}$. Design considerations and selection guidelines for the values of these components are given here.

At the rising edge of the switch-node voltage, the fast dV/dt may couple through the drain-to-source capacitance of $Q_S$ ($C_{OSS(Qs)}$) and generate a charge current that flows into the circuit loading on the $Q_S$ source pin. The result may be a possible voltage overshoot on both the SWS pin and across the gate-to-source of $Q_S$ ($V_{GS(Qs)}$) because the gate is tied to P13. The SWS pin, having an absolute maximum voltage rating of 38 V, can handle higher voltage stress than $V_{GS(Qs)}$. Therefore, carefully select a capacitor ($C_{SWS}$) between the SWS pin and GND to prevent the voltage overshoot from damaging the $Q_S$ gate. Because $C_{OSS(Qs)}$ and $C_{SWS}$ form a voltage divider, the minimum $C_{SWS}$ ($C_{SWS(min)}$) can be derived as

$$C_{SWS(min)} = \frac{C_{OSS(Qs)} \times \left[V_{BULK(MAX)} + N_{PS}(V_O + V_F)\right]}{V_{P13} + V_{GS_{MAX(Qs)}}} \quad (36)$$

where

- $V_{GS_MAX(Qs)}$ is the de-rated maximum gate-to-source voltage of $Q_S$
- $V_{P13}$ is the steady-state voltage level of 13 V

Without resistive damping, both the charge current on the rising edge of $V_{SW}$ and the discharge current on the falling edge of $V_{SW}$ may oscillate with the parasitic series inductance within the ZVS sensing network resonating with $C_{SWS}$. Therefore, a series resistor ($R_{SWS}$) between SWS pin and source-pin of $Q_S$ is used to dampen any high-frequency ringing, helping to obtain a cleaner sensing signal on the SWS pin and preventing any high-frequency current from interfering with other noise-sensitive signals. $R_{SWS}$ can be expressed as:

$$R_{SWS} > \sqrt{\frac{L_{SWS}}{C_{SWS} + C_{Dz}}} \quad (37)$$

where

- $L_{SWS}$ is the lumped parasitic inductance including the packaging of $Q_S$ and PCB traces of $Q_S$ and $C_{SWS}$ return path
- $C_{Dz}$ is the junction capacitance of any zener diode applied across $C_{SWS}$, if used (usually not necessary).

For most applications, use a resistor value slightly higher than 500 Ω. The resistor and a 22-pF ceramic capacitor between the SWS pin and the bulk input capacitor ground form a small sensing delay to help the internal detection circuit to identify the ZVS characteristic correctly.

Based on the above design guide, even though $R_{SWS}$ and $C_{SWS}$ may be sufficient to manage the voltage overshoot in normal operation, a low-capacitance bi-directional TVS diode ($D_{SWS}$) across BSS126 gate and source is highly recommended to serve as a safety backup of the ZVS sensing network. Regular Zener diodes are not suitable due to high capacitance and slow clamping response. Ensure the clamping voltage of $D_{SWS}$ is less than BSS126 voltage rating but greater than 15 V.

A general recommendation is to use a 50-V 22-pF C0G-type ceramic capacitor for $C_{SWS}$, a 510-Ω chip resistor for $R_{SWS}$, and a bi-directional TVS diode with clamp voltage of 18 V for $D_{SWS}$. Too large of $R_{SWS}$ or $C_{SWS}$ introduces a sensing delay between the actual $V_{SW}$ and the SWS pin, causing the ZVS control to unnecessarily

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extend $t_{DM}$ in order to pull down $V_{SW}$ earlier than expected before the end of $t_Z$ . As shown in 図 7-5, the larger $R_{SWS}$ is, the smaller supply current to charge the VDD capacitor. If the reduced charge current ($I_{SWS}$) is lower than the total consumed current from the controller ($I_{START}$) and from the external circuitry on the VDD and P13 pins, $V_{VDD}$ may not be able to reach $V_{VDD(ON)}$ and the controller can not initiate any switching event.

#### *8.2.2.4 Calculation of BUR Pin Resistances*

Referring back to セクション 7.3.1, it is recommended that ABM is entered at no higher than 50% to 60% of full load. Equation 1 and Equation 2, or Equation 1 and Equation 4, provide two equations for calculating two unknowns for the BUR-pin resistor values. However, choose the target values of $V_{CST(BUR)}$, $\Delta V_{BUR(AAM)}$, and $\Delta V_{BUR(LPM)}$ first. Because the ratio of $I_{BUR(AAM)}$ to $I_{BUR(LPM)}$ is fixed at 1.852 (5 µA / 2.7 µA), it is necessary to target $\Delta V_{BUR(AAM)}$ = 185 mV to ensure that $\Delta V_{BUR(LPM)}$ = 100 mV, per guidance in セクション 7.3.1.

The procedure to determine the value of $V_{CST(BUR)}$ is quite complex and is not provided in this datasheet. Instead, a soon-to-be-released *UCC28781 Excel Calculator Tool* automatically calculates this value based on user input and determines the $V_{BUR}$ target voltage $V_{BUR_tgt}$. Using this target value, it further determines the appropriate values for $R_{BUR2}$ and $R_{BUR1}$ to meet the BUR pin targets based on user selections for the following set of equations.

Expected values are used to determine recommended resistances, then actual resistances are selected from standard value series and the resulting actual voltages are calculated from the selected resistor values. Actual voltage results should be close to the targeted values.

Calculate expected $\Delta V_{BUR(LPM)}$ value based on $\Delta V_{BUR(AAM)}$ target value.

$$\Delta V_{BUR(LPM)} = I_{BUR(LPM)} \times \left( \frac{R_{BUR1} \times R_{BUR2}}{R_{BUR1} + R_{BUR2}} \right) \tag{38}$$

Calculate the expected value for the parallel combination of $R_{BUR1}$ with $R_{BUR2}$.

$$R_{BUR1} \left|\right| R_{BUR2} = \frac{\Delta V_{BUR(AAM)}}{I_{BUR(AAM)}} \tag{39}$$

Calculate the recommended value for $R_{BUR1}$ and choose a standard 1% tolerance value for $R_{BUR1_act}$ that is close to the recommended value.

$$R_{BUR1_rec} = \frac{\Delta V_{BUR(AAM)}}{I_{BUR(AAM)}} \times \left( \frac{V_{REF}}{V_{BUR_tgt} + \Delta V_{BUR(AAM)}} \right) \tag{40}$$

Calculate the recommended value for $R_{BUR2}$ using $R_{BUR1_act}$ and choose a standard 1% tolerance value for $R_{BUR2_act}$ that is close to the recommended value.

$$R_{BUR2_rec} = R_{BUR1} \times \left[ \frac{\left( V_{BUR_tgt} + \Delta V_{BUR(AAM)} \right)}{V_{REF} - \left( V_{BUR_tgt} + \Delta V_{BUR(AAM)} \right)} \right] \tag{41}$$

Calculate the actual values for $V_{BUR}$, $\Delta V_{BUR(AAM)}$, and $\Delta V_{BUR(LPM)}$ using $R_{BUR1_act}$ and $R_{BUR2_act}$.

$$V_{BUR_act} = V_{REF} \times \left( \frac{R_{BUR2}}{R_{BUR1} + R_{BUR2}} \right) - I_{BUR(AAM)} \times \left( \frac{R_{BUR1} \times R_{BUR2}}{R_{BUR1} + R_{BUR2}} \right) \tag{42}$$

$$\Delta V_{BUR(AAM)} = I_{BUR(AAM)} \times \left( \frac{R_{BUR1} \times R_{BUR2}}{R_{BUR1} + R_{BUR2}} \right) \tag{43}$$

$$\Delta V_{BUR(LPM)} = I_{BUR(LPM)} \times \left( \frac{R_{BUR1} \times R_{BUR2}}{R_{BUR1} + R_{BUR2}} \right) \tag{44}$$

Finally, verify that the total summation of the BUR voltage with hysteresis does not exceed the BUR-pin upper clamp voltage of 2.4 V.


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$$V_{BUR_act} + \Delta V_{BUR(AAM)} + \Delta V_{BUR(LPM)} \leq 2.4\ V \quad (45)$$

#### 8.2.2.5 Calculation of Compensation Network

The UCC28781-Q1 integrates two control concepts to benefit high-efficiency operation: peak current-mode control and burst-ripple control. The peak current loop in AAM can be analyzed based on linear control theory, so the compensation target is to obtain enough phase margin and gain margin for the given small-signal characteristic of a zero-voltage switching flyback converter. For transition-mode operation, the power stage can be modeled as a voltage-controlled current source charging an output capacitor ($C_O$) with an equivalent-series resistance ($R_{Co}$) and the output load ($R_O$) as shown in 図 8-2. The first-order plant characteristic and high switching frequency operation in AAM make the peak current loop easier to stabilize than when in ABM.

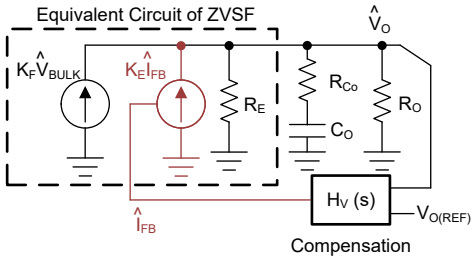


**図 8-2. Small-Signal Model of ZVSF in AAM Loop**

The adaptive burst mode (ABM) uses ripple-based control, so the linear control theory for AAM cannot be applied. As illustrated in 図 7-4, the internal ramp compensation feature of the controller stabilizes the ABM control loop, so the external compensation network can be simplified.

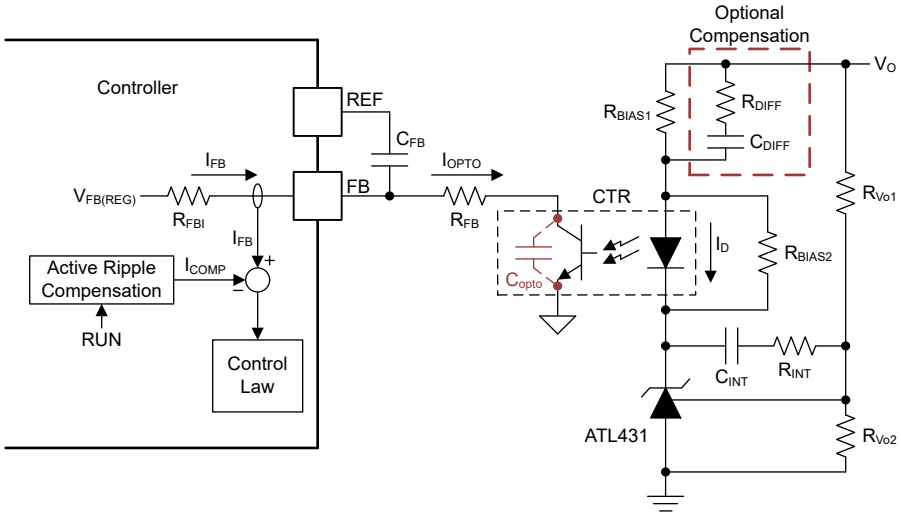


**図 8-3. Compensation Network, $H_V$(s)**

The transfer function from $I_{FB}$ to $V_O$ guides the pole/zero placement of the general secondary-side compensation network in 図 8-3. In the primary-side control circuitry, two poles at $\omega_{FB}$ and $\omega_{OPTO}$ introduce phase-delay on $I_{FB}$. $\omega_{FB}$ pole is formed by the external filter capacitor $C_{FB}$ and the parallel resistance of the internal $R_{FBI}$ and the external current-limiting resistor ($R_{FB}$). $\omega_{OPTO}$ pole is formed by the parasitic capacitance of the optocoupler output ($C_{OPTO}$) and the series resistance of $R_{FBI}$ and $R_{FB}$. For $C_{FB}$ = 220 pF, $R_{FBI}$ = 8 KΩ, and $R_{FB}$ = 20 KΩ, the delay effect of $\omega_{FB}$ pole located at 139 kHz is negligible. $C_{OPTO}$ is in the range of a few nanoFarads contributed by the Miller effect of the collector-to-base capacitance of the BJT in the optocoupler output, so $\omega_{OPTO}$ pole is located at less than 10 kHz.

If the control loop bandwidth needs to be designed at higher frequency for a faster transient response, the phase delay effect of $\omega_{OPTO}$ on the stability margin must be taken into account. Therefore, an RC network ($R_{DIFF}$ and

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$C_{DIFF}$) in parallel with $R_{BIAS1}$ is used to compensate the phase-delay of the optocoupler, which introduces an extra pole/zero pair located at $\omega_{P1}$ and $\omega_{Z1}$ respectively. The basic design guide is to place the $\omega_{Z1}$ zero close to the $\omega_{OPTO}$ pole, and to place $\omega_{P1}$ pole away from highest $f_{BUR}$. On the other hand, if the stability margin and transient response are sufficient to meet the requirements without $R_{DIFF}$ and $C_{DIFF}$, then these two components are optional for the controller.

$$\frac{I_{FB}(s)}{V_O(s)} = \frac{CTR}{R_{BIAS1}} \frac{1+(s/\omega_{Z0})}{(s/\omega_{Z0})} \frac{1}{1+(s/\omega_{P1})} \frac{1+(s/\omega_{Z1})}{1+(s/\omega_{OPTO})} \frac{1}{1+(s/\omega_{FB})} \tag{46}$$

$$\omega_{Z0} = \frac{1}{(R_{Vo1} + R_{INT})C_{INT}} \tag{47}$$

$$\omega_{Z1} = \frac{1}{(R_{DIFF} + R_{BIAS1})C_{DIFF}} \tag{48}$$

$$\omega_{P1} = \frac{1}{R_{DIFF}C_{DIFF}} \tag{49}$$

$$\omega_{OPTO} = \frac{1}{(R_{FB} + R_{FBI})C_{OPTO}} \tag{50}$$

$$\omega_{FB} = \frac{1}{(R_{FBI} // R_{FB})C_{FB}} \tag{51}$$

The step-by-step design procedure of the compensator without $R_{DIFF}$ and $C_{DIFF}$ is:

1. $R_{FB}$ selection needs to consider both the output voltage regulation and compensation challenge on the low-frequency pole at $\omega_{OPTO}$. $R_{FB}$ should be less than the maximum value of 28 kΩ to provide a sufficient feedback current of 95 μA for the output voltage regulation in SBP2 mode, under the worst-case $V_{FB(REG)}$ and $R_{FBI}$. However, $R_{FB}$ = 28 kΩ and $C_{OPTO}$ = 2 nF result in an $\omega_{OPTO}$ pole located at 2.8 kHz. This low-frequency pole may reduce phase margin at the cross-over frequency. If the control bandwidth is around this frequency range, $R_{FB}$ value should be designed even lower to move the pole to a higher frequency.

$$R_{FB(MAX)} = \frac{V_{FB(REG)} - V_{CE(OPTO)}}{I_{FB(SBP)}} - R_{FBI} \tag{52}$$

2. $R_{BIAS1}$ is determined based on a given current transfer ratio (CTR) of the optocoupler, $\Delta V_{O(ABM)}$, and target 4~5 μA of $\Delta I_{FB}$ as example. At collector currents less than 100 μA, the CTR of most optocouplers can be as low as 10%, or 0.1 (used in this example), although some high performance devices can have higher CTR.

$$R_{BIAS1} = \frac{CTR}{\Delta I_{FB}} \times \Delta V_{O(ABM)} = \frac{0.1}{5\ \mu A} \times \Delta V_{O(ABM)} \tag{53}$$

3. $R_{INT}$ selection is not designed for the small-signal compensation, but to resolve the slow large-signal response of the shunt regulator. Specifically, after a step-down load change from heavy load to no load occurs, the output voltage overshoot and the long settling time forces ATL431 to reduce the cathode voltage continuously by the integrator configuration until the output voltage gets back to normal regulation level. If the load step-up transient happens before the output voltage is settled from the previous load step-down event, the low voltage across ATL431 becomes the initial voltage level for the integrator to move to a new steady-state. Because the time for ATL431 to move from lower voltage to a high voltage delays $i_{FB}$ reduction, the controller response from SBP mode to AAM mode is delayed as well, which slows down the energy delivery to the output and results in a large voltage undershoot.


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To resolve this problem, $R_{INT}$ behaves like a current-limiting resistor for $C_{INT}$, which slows down the reduction of the cathode voltage of ATL431. $R_{INT}$ needs to be adjusted based on the voltage undershoot requirement under the highest repetitive rate of load change.

### 8.2.3 Application Curves

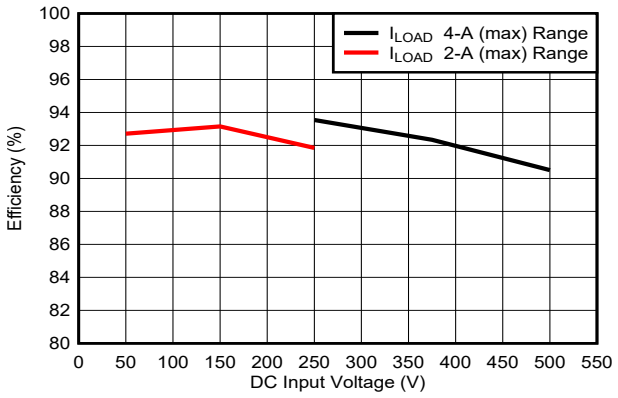


図 8-4. 4pt-Average Efficiency vs. DC Input Voltage

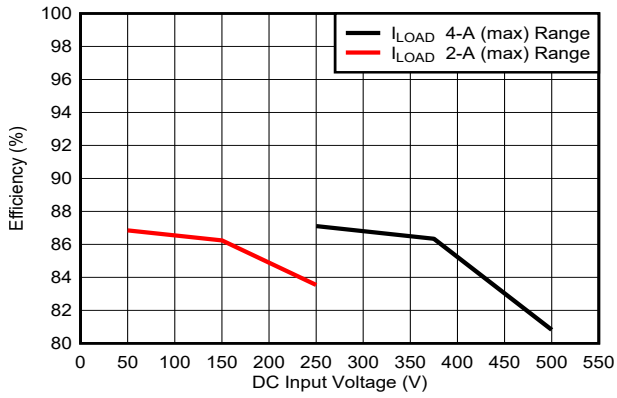


図 8-5. 10%-Load Efficiency vs. DC Input Voltage

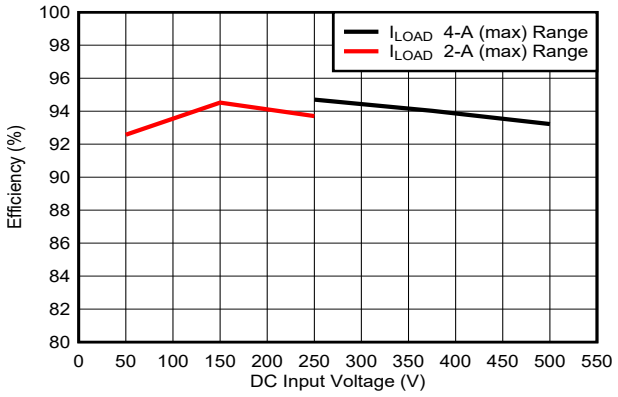


図 8-6. Full-Load Efficiency vs. DC Input Voltage

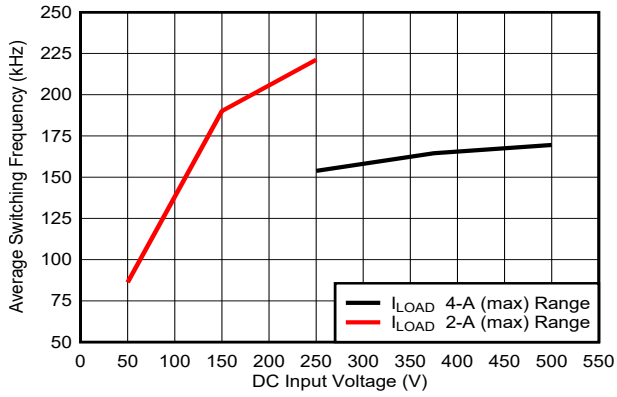


図 8-7. Average Switching Frequency at Full-Load vs. DC Input Voltage

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## 9 Power Supply Recommendations

The UCC28781-Q1 controller is intended to control zero-voltage-switching flyback (ZVSF) converters in high-efficiency, high DC input voltage applications, and can work in *universal* AC input range (85 $V_{AC}$ to 265 $V_{AC}$, 47 Hz to 63 Hz) applications as well. An external depletion-mode MOSFET, connected between the switch node of the converter and the SWS + P13 pins of this controller, is required to charge the VDD capacitor during start-up and to perform ZVS sensing during normal operation.

When the $V_{VDD}$ reaches the UVLO turn-on threshold at 17 V, the VDD rail should be kept within the bias supply operating voltage range listed in the *Recommended Operating Conditions* table. To avoid the possibility that the device might stop switching, $V_{VDD}$ must not be allowed to fall below the UVLO turn-off threshold at 10.6 V.

The rectifier on the output winding must be a synchronous-rectifier (SR) MOSFET in order to generate the negative magnetizing current necessary to achieve ZVS for high efficiency. The current rating of this SR MOSFET should be appropriate for the peak current flowing during the demagnetization interval at maximum loading. In addition to the output voltage plus reflected bulk voltage impressed across the SR during PWML on-time, consideration for additional voltage spikes from various transient conditions should be made. Sources of voltage spikes on the SR include: hard switching of the primary-side MOSFET and non-ZCS turn-off of the SR-MOSFET.

Regardless of the cause of each of these spike sources, it is important to ensure that the peak voltage across the SR does not exceed its maximum rating. This limitation can be accomplished in several ways:

- choose a MOSFET with a higher voltage rating
- add a snubber or voltage clamp across the SR, or
- investigate each cause and mitigate the associated spike separately

The simplest approach may be to include a TVS clamp across the rectifier.


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# 10 Layout

## 10.1 Layout Guidelines

The ZVSF converter designed with the UCC28781-Q1 virtually eliminates switching loss with minimum circulating energy, so higher switching frequencies, efficiencies, and greater power densities can be achieved. However, when designing for higher switching frequencies, good layout practices as discussed below should be followed to ensure a reliable and robust design.

### 10.1.1 General Considerations

Designing for high power density requires consideration of noise coupling and thermal management. A four-layer PCB structure is highly recommended to use inner layers to help reduce current-loop areas and provide heat-spreading for surface-mount semiconductors.

- Provide internal-layer copper areas to improve heat dissipation of high-power SMDs, particularly for switching MOSFETs and power diodes. Use multiple thermal-vias to conduct heat from outer pads to inner-layers and supporting copper areas.
- To avoid capacitive noise coupling, do not cross outer-layer signals over copper areas that carry high-frequency switching voltage.
- To avoid inductive noise coupling, keep switching current loops as small as possible, and do not run signal tracks in parallel with such loops.
- Arrange the conducted-EMI filter components such that they do not allow switching noise to bypass them and affect the input. Avoid running switching signals through the EMI filter area.
- Use multiple vias to connect high-current tracks and planes between layers.

図 10-1 summarizes the critical layout guidelines, and more detail is further elaborated in the descriptions below.

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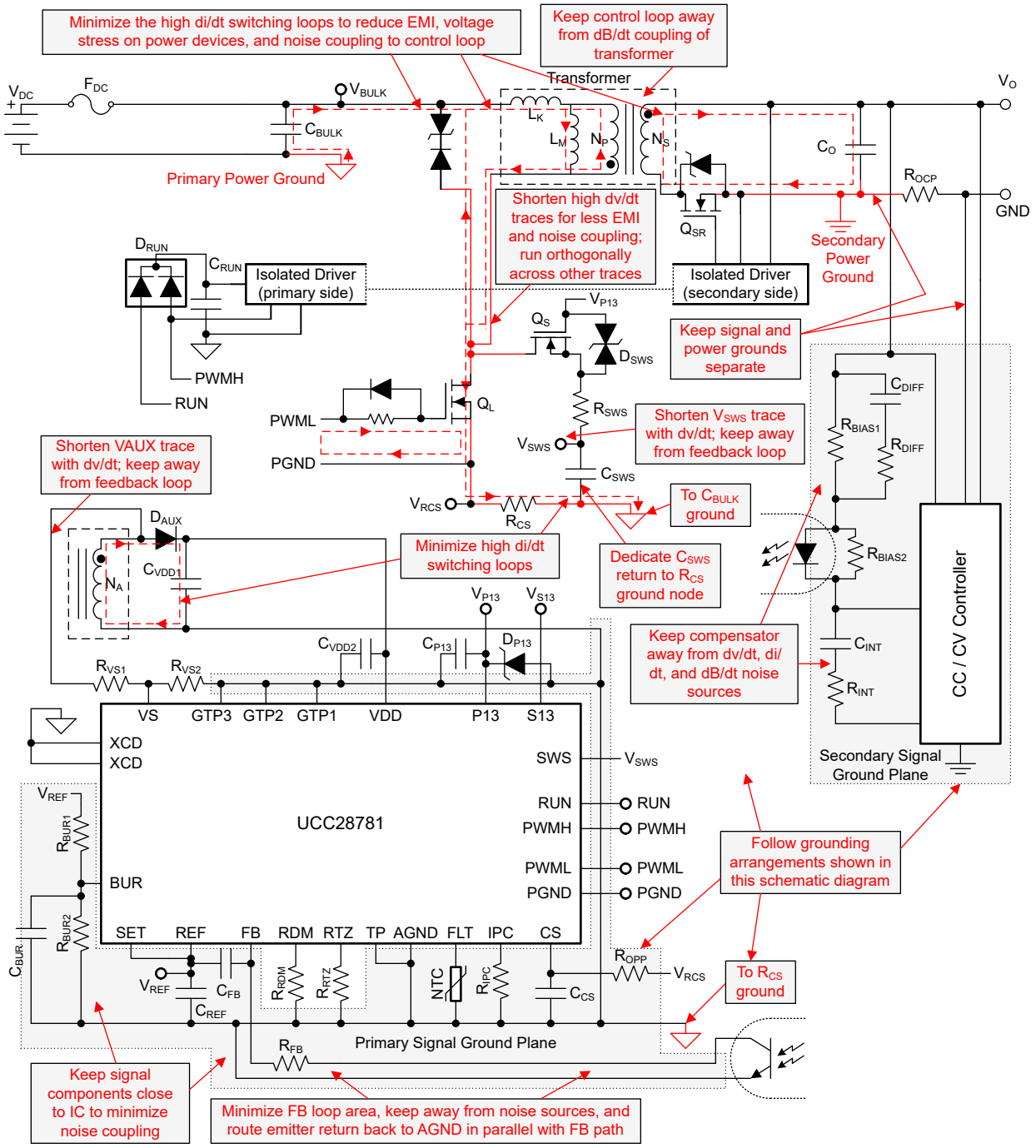


**図 10-1. Typical Schematic with Layout Considerations**

### 10.1.2 RDM and RTZ Pins

Minimize stray capacitance to RDM and RTZ pins.

- Place $R_{RDM}$ and $R_{RTZ}$ as close as possible between the controller pins and AGND pin.
- Avoid putting a ground plane or any other tracks under RDM and RTZ pins to minimize parasitic capacitance. This can be accomplished by putting cutouts and/or keepouts in the layers below these pins.

### 10.1.3 SWS Pin

Minimize potential stray noise coupling from SWS pin to noise-sensitive signals.


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- Keep some distance between SWS network and other connections.
- The RC damping network ($R_{SWS}$, $C_{SWS}$) and the TVS diode ($D_{SWS}$) should be as close to the source pin of $Q_S$ as possible instead of SWS pin, so the gate-to-source pin of $Q_S$ can be effectively protected.
- Keep the return path for di/dt current through $C_{SWS}$ and $D_{SWS}$ separate from the IC local GND and FB signal return paths. Return $C_{SWS}$ back to the ground node at $R_{CS}$, not at the IC.

### 10.1.4 VS Pin

Minimize stray capacitance at the VS pin to reduce the time-delay effect on ZVS control.

- Avoid putting a GND plane under the VS pin to reduce parasitic capacitance. This can be accomplished by inserting a cutout in the plane (if any) below this pin's pad and the tracks and pads of components connected to VS. Minimize the track length of the VS net.
- Do not run other tracks or planes over or under the VS net.
- Do not run other tracks or planes under $R_{VS1}$ and $R_{VS2}$.

### 10.1.5 BUR Pin

The resistor divider ($R_{BUR1}$ and $R_{BUR2}$) and the filter capacitor ($C_{BUR}$) on the BUR pin should to be as close to the BUR pin and IC AGND as possible.

- It is recommended to provide shielding on the BUR-pin trace with ground planes to minimize the noise-coupling effect on peak current variation during burst-mode operation. This can be accomplished by adding a ground plane under the BUR traces and pins.

### 10.1.6 FB Pin

This pin can be noise-sensitive to capacitive coupling from the high dV/dt switch nodes, or the flux coupling from magnetic components and high di/dt switching loops.

- Minimize the loop area for the PCB traces from the opto-coupler to the FB pin in order to avoid the possible flux coupling effect. Run the opto-coupler emitter return track from AGND at the IC in parallel with the FB to collector path, to minimize loop-area.
- Keep PCB traces away from the high dv/dt signals, such as the switch node of the converter ($V_{SW}$), the auxiliary winding voltage ($V_{AUX}$), and the SWS-pin voltage ($V_{SWS}$). If possible, it is recommended to provide shielding for the FB trace with ground planes.
- The filter capacitor between FB pin and REF pin ($C_{FB}$) needs to be as close to the two IC pins as possible.
- The current-limiting resistor of FB pin ($R_{FB}$) should be as close to the FB pin as possible to enhance the noise rejection of nearby capacitively-coupled noise sources.

### 10.1.7 CS Pin

The OPP-programming resistor ($R_{OPP}$) and the filter capacitor ($C_{CS}$) should be as close to the CS pin as possible to improve the noise rejection of nearby capacitively-coupled noise sources, and to filter any ringing that may be present during non-ZVS conditions.

### 10.1.8 AGND Pin

The AGND pin is the bias-power and signal-ground connection for the controller. The effectiveness of the filter capacitors on the signal pins depends upon the integrity of this ground return.

- Place the decoupling capacitors for VDD, REF, CS, BUR, and P13 pins as close as possible to the device pins and AGND pin with short traces.
- The device ground and power-stage ground should meet at the return pin of the current-sense resistor ($R_{CS}$). Try to ensure that high frequency, high current from the power stage does not flow through the signal ground.
- The thermal pad of the QFN package should be tied to the AGND pin with a short trace, and be connected to the signal ground plane with multiple vias which becomes a low-impedance ground return of external components to the AGND pin.

### 10.1.9 PGND Pin

The PGND pin is the gate-drive return for the PWML signal. It is NOT a ground return; do not confuse it as a power ground pin. It is not connected to AGND within the device.

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- The PGND signal is normally connected to the source pin of the low-side switching device, and run in parallel with PWML to minimize loop area.
- In certain cases, PGND may be connected to AGND at a location where PWML return currents do not create ground noise to disturb control signals referenced to AGND.
- For the individual low-side GaN power IC with logic PWM input, it is recommended to connect PGND to the bottom of the current sense resistor ($R_{CS}$) directly.

#### 10.1.10 Thermal Pad

The Thermal Pad (TP) is internally connected to the device substrate by an indeterminate impedance. Connect this pad externally to AGND at the AGND pin and at other pins that may also be tied to AGND for the application. This pad functions as a thermal dissipater for the device. Use multiple vias to connect this pad to other copper planes and areas to help dissipate heat and to maintain the lowest GND impedance for signal integrity.

### 10.2 Layout Example

The layout techniques described in previous sections are applied to the layout of the 60-W high-density DC-to-DC zero-voltage switching flyback converter. The schematic diagram of this converter is shown in the next three figures, and the pcb layers are shown in the following four figures.


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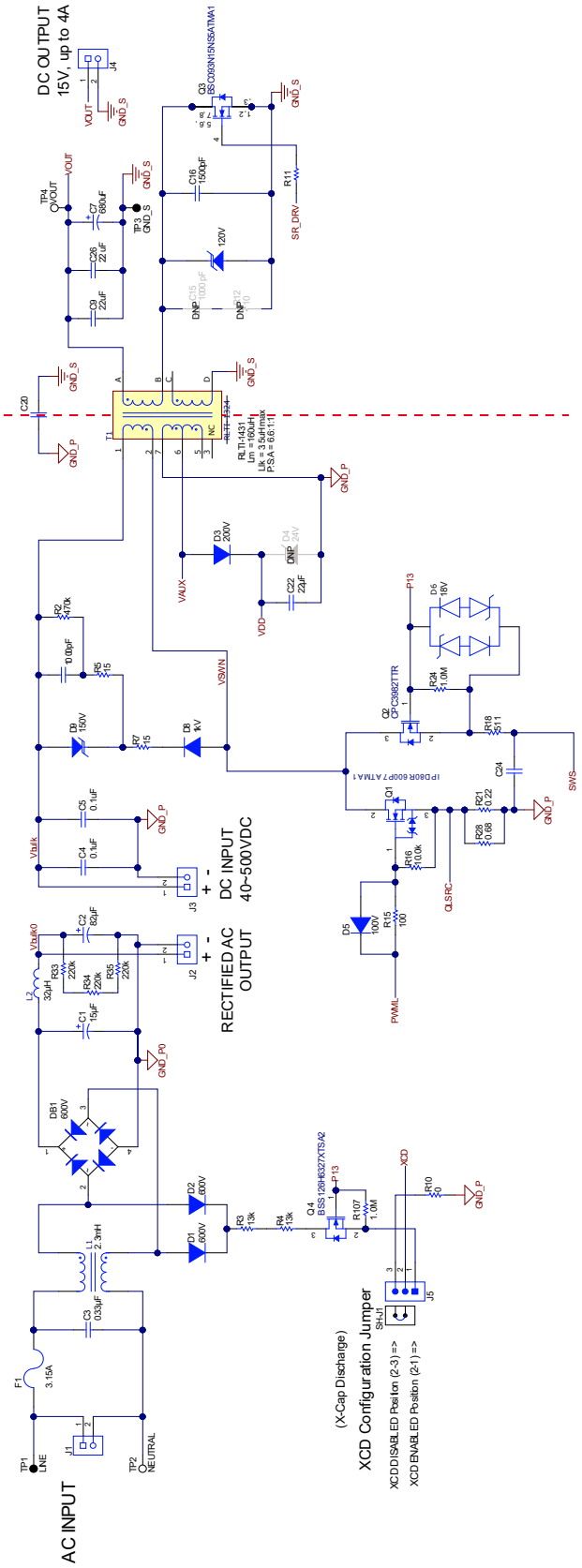


**図 10-2. Power Stage of the 60-W EVM**

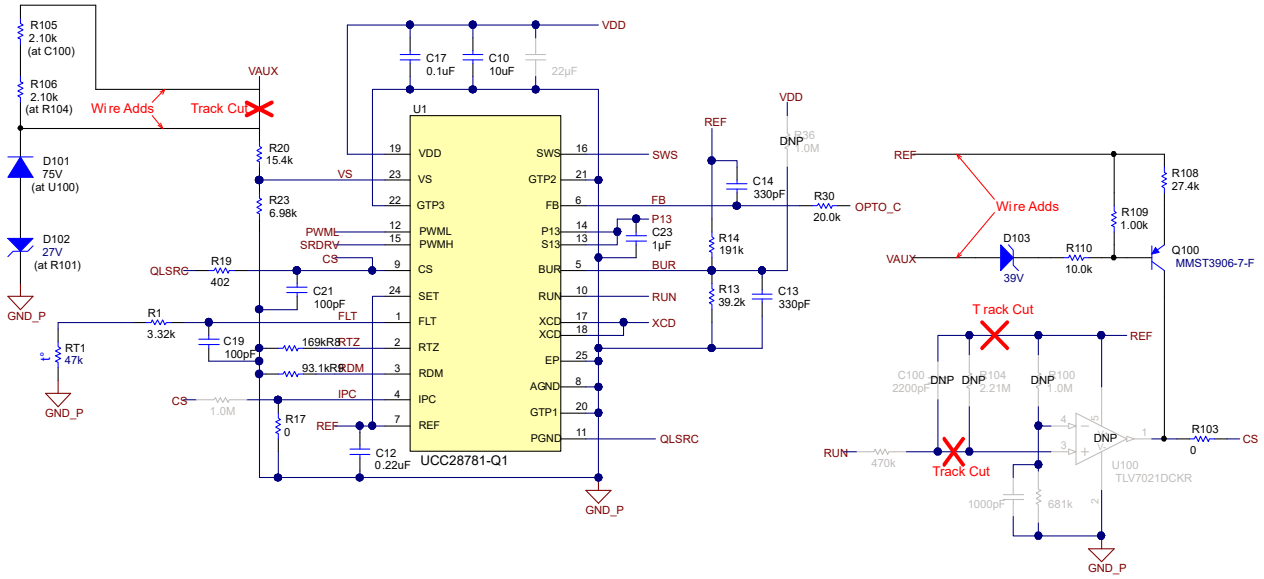


**図 10-3. ZVSF Controller of the 60-W EVM**

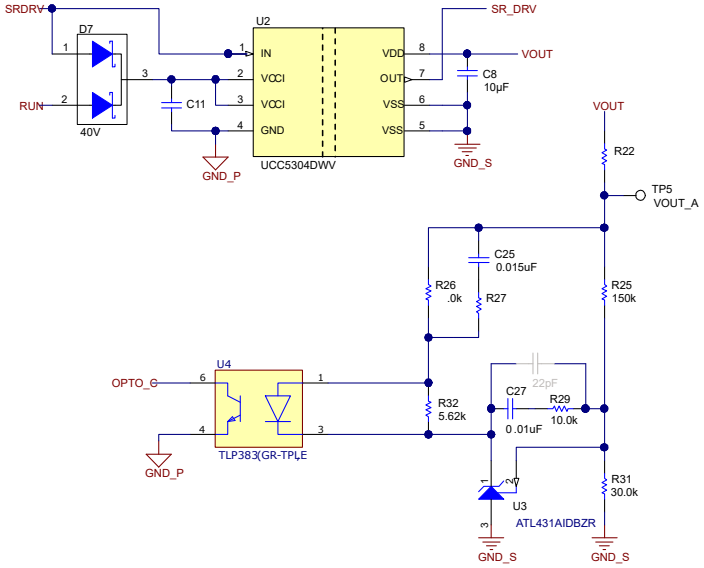


**図 10-4. SR Drive and Feedback Circuits of the 60-W EVM**


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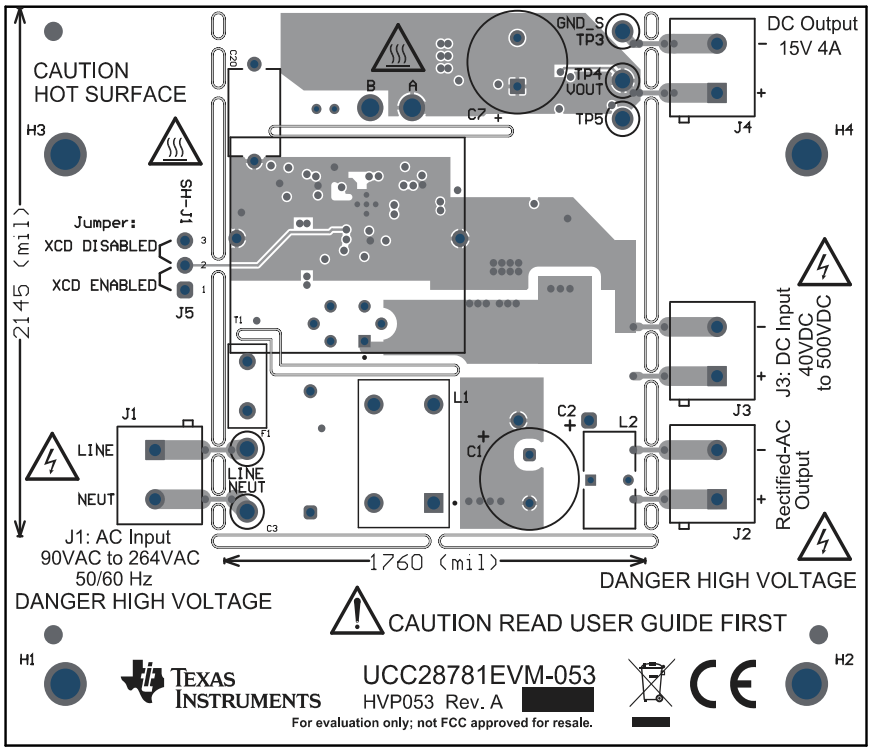



**図 10-5. Top-Side Assembly and Top Layer of PCB**

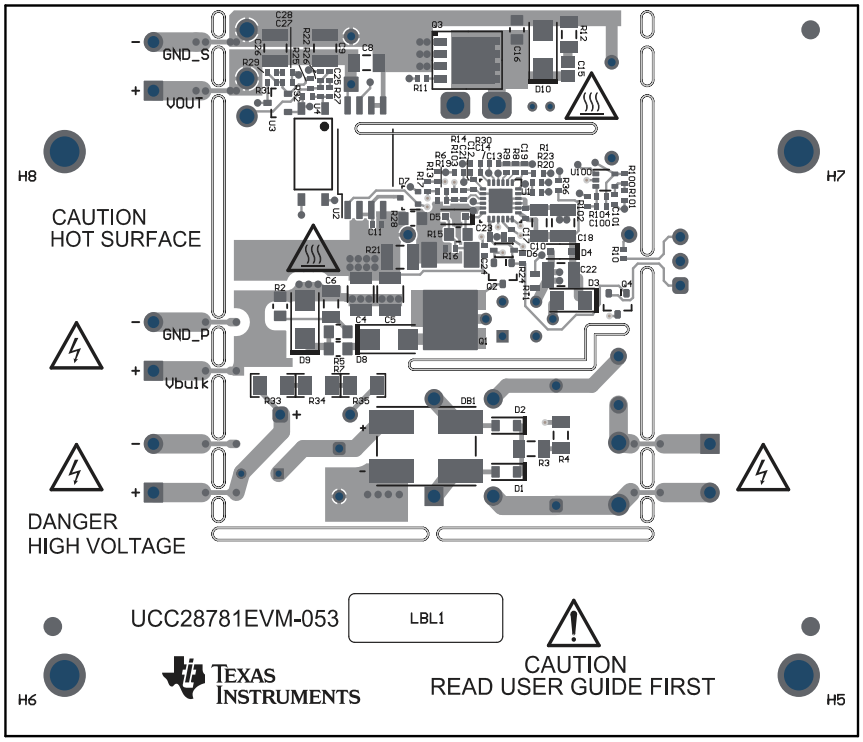



**図 10-6. Bottom-Side Assembly and Bottom Layer of PCB**

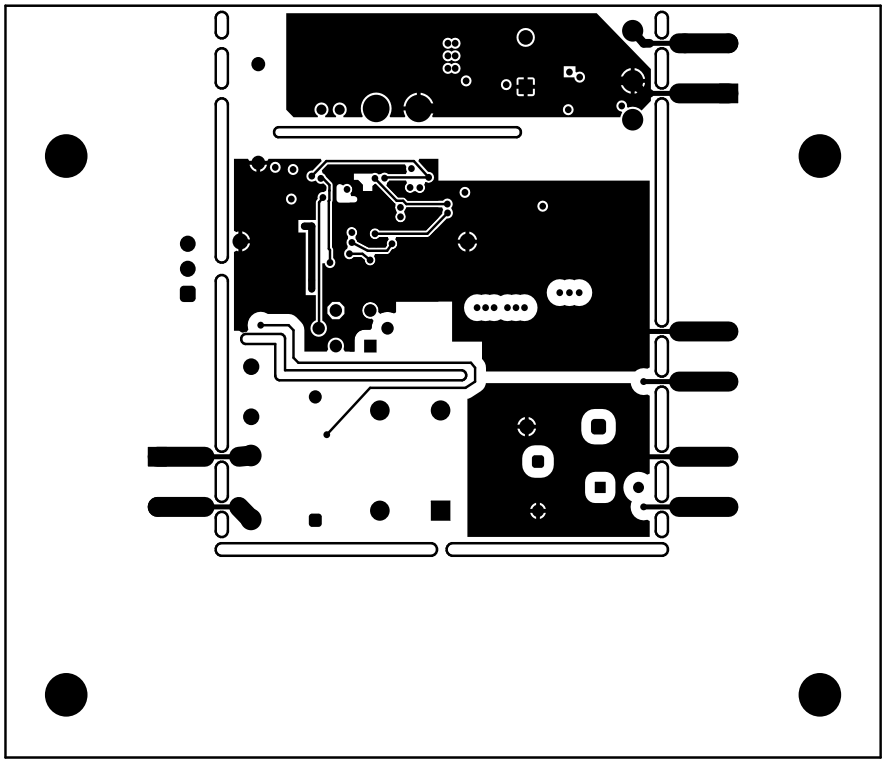
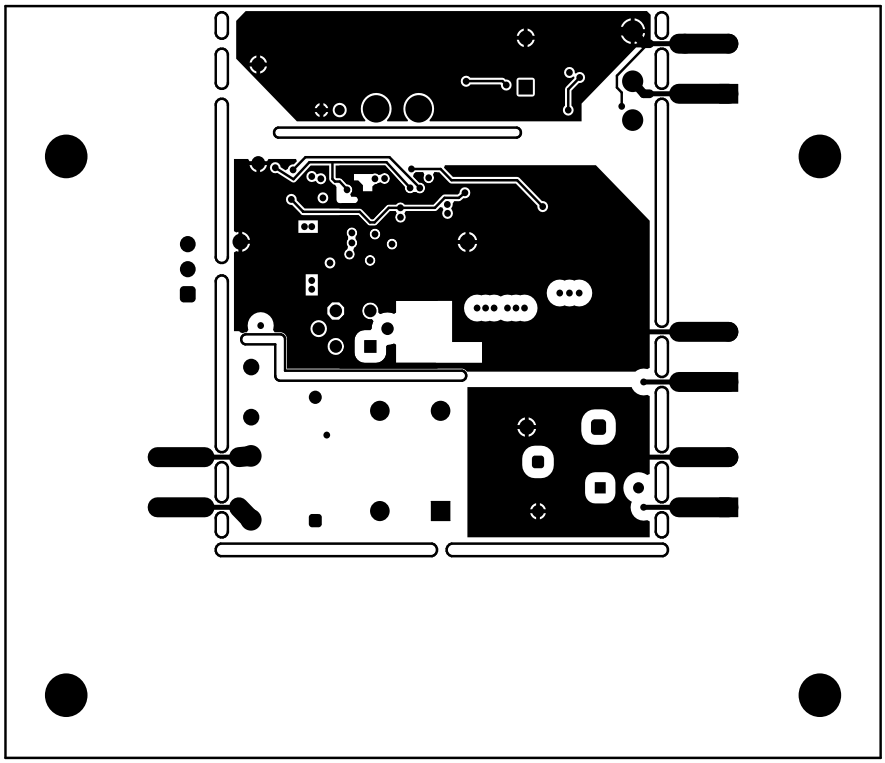


図 10-7. Inner Layer 1 (Second Layer) of PCB

Inner Layer 2 (Third Layer) of PCB

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# 11 Device and Documentation Support

## 11.1 Documentation Support

### 11.1.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

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## 11.5 用語集

テキサス・インスツルメンツ用語集　　この用語集には、用語や略語の一覧および定義が記載されています。

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## 12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.


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## PACKAGING INFORMATION

| Orderable part number | Status (1) | Material type (2) | Package \| Pins | Package qty \| Carrier | RoHS (3) | Lead finish/ Ball material (4) | MSL rating/ Peak reflow (5) | Op temp (°C) | Part marking (6) |
|---|---|---|---|---|---|---|---|---|---|
| UCC28781QRTWRQ1 | Active | Production | WQFN (RTW) \| 24 | 3000 \| LARGE T&R | Yes | NIPDAU | Level-2-260C-1 YEAR | -40 to 125 | U28781Q |
| UCC28781QRTWRQ1.A | Active | Production | WQFN (RTW) \| 24 | 3000 \| LARGE T&R | Yes | NIPDAU | Level-2-260C-1 YEAR | -40 to 125 | U28781Q |

(1) **Status:** For more details on status, see our product life cycle.

(2) **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

(3) **RoHS values:** Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

(4) **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

(5) **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

(6) **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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**OTHER QUALIFIED VERSIONS OF UCC28781-Q1 :**

- Catalog : UCC28781

NOTE: Qualified Version Definitions:

- Catalog - TI's standard catalog product

# GENERIC PACKAGE VIEW

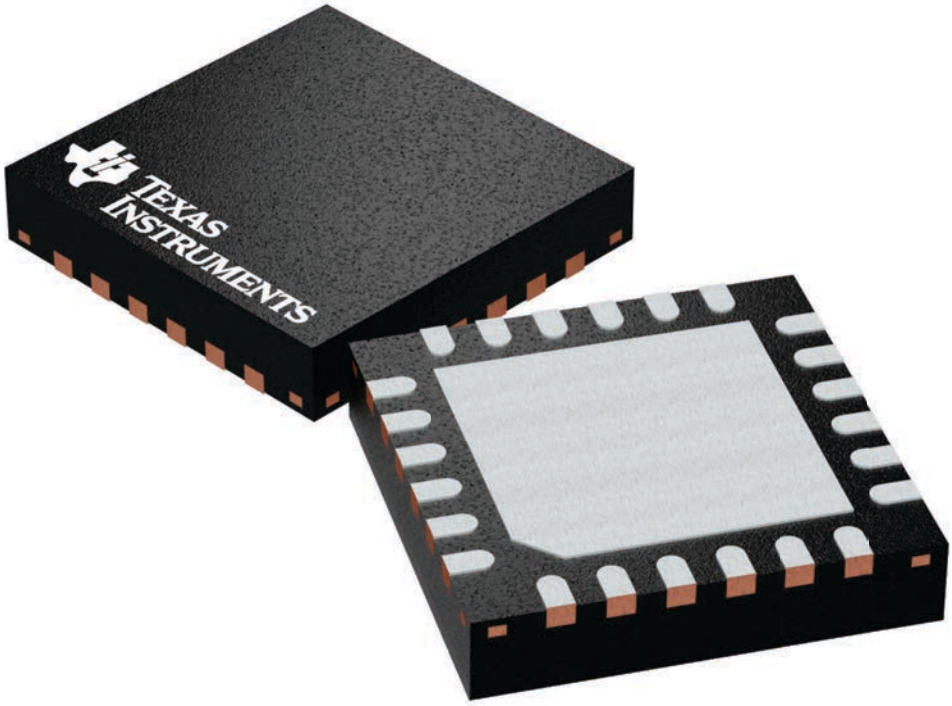
## RTW 24

## WQFN - 0.8 mm max height

**4 x 4, 0.5 mm pitch**

PLASTIC QUAD FLATPACK - NO LEAD

This image is a representation of the package family, actual package may vary.
Refer to the product data sheet for package details.



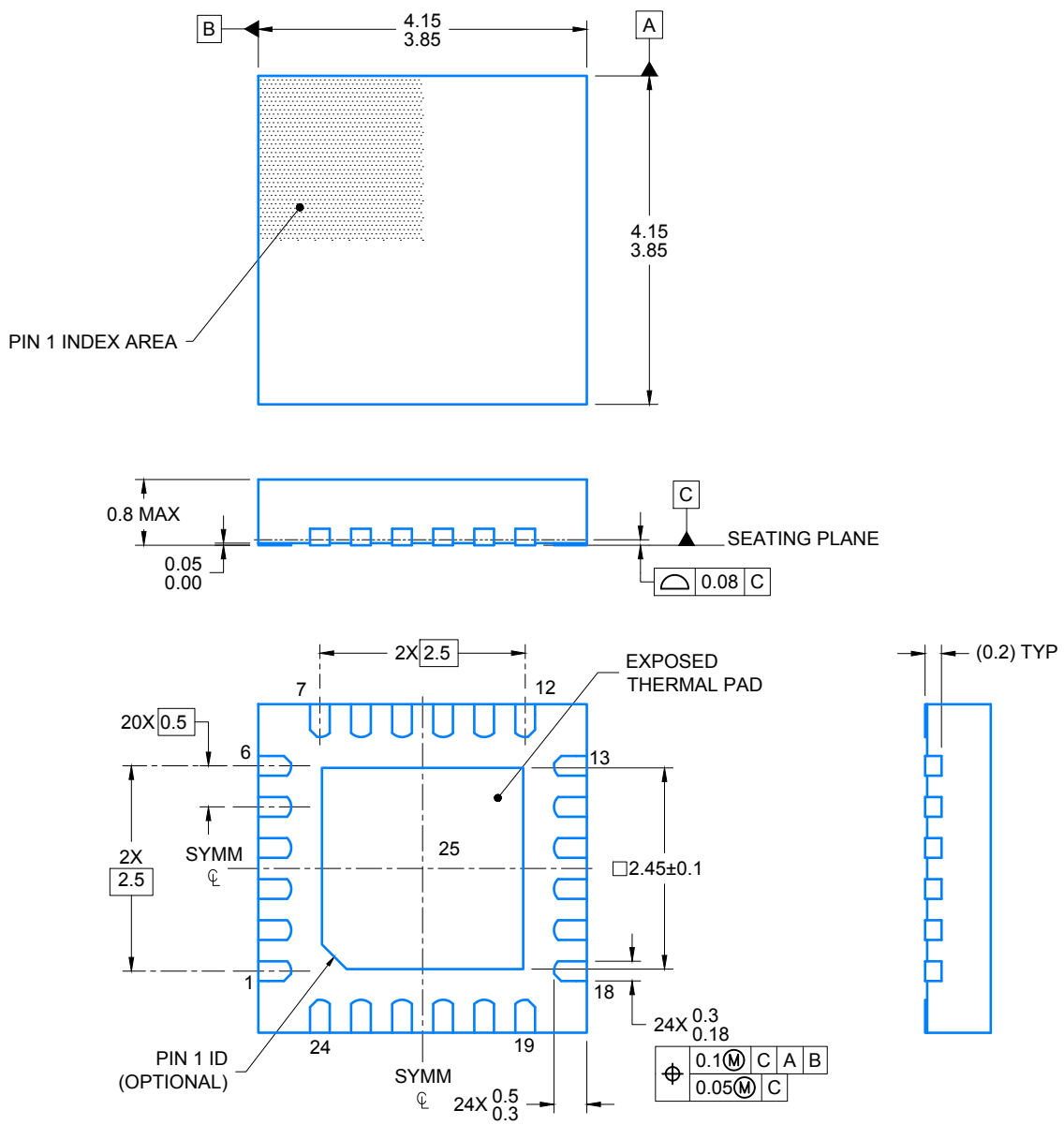

4224801/A

# PACKAGE OUTLINE

## RTW0024B

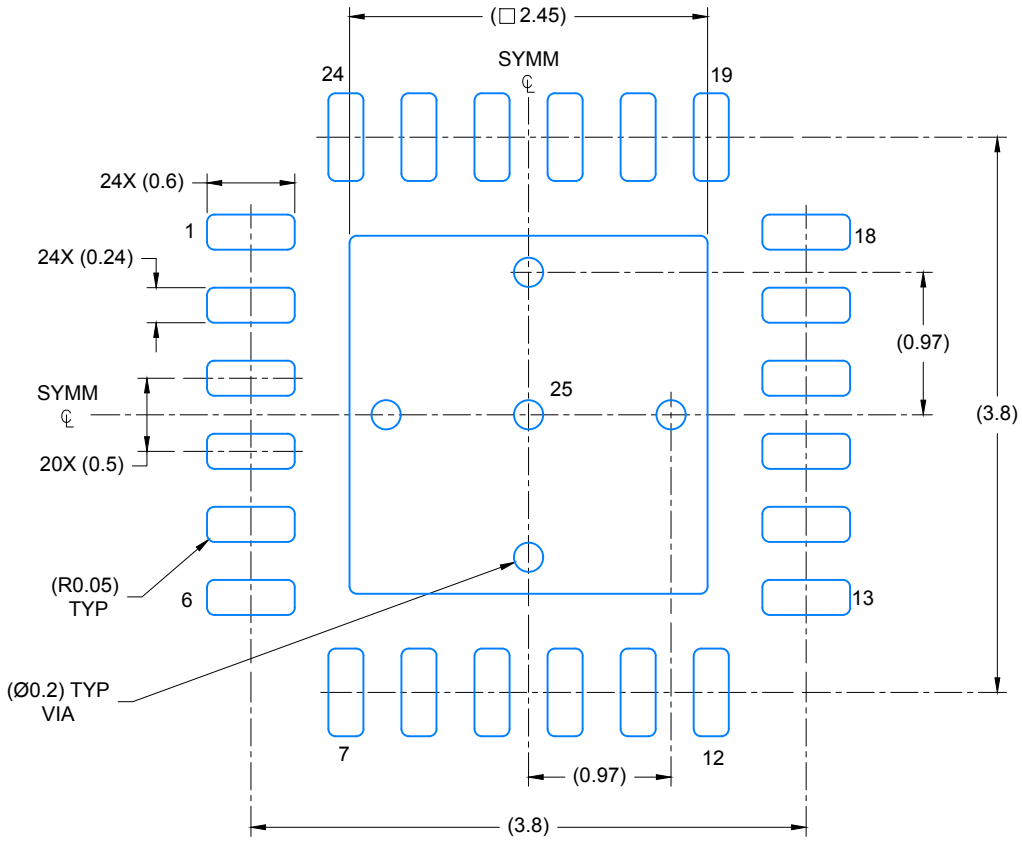
## WQFN - 0.8 mm max height

PLASTIC QUAD FLATPACK-NO LEAD

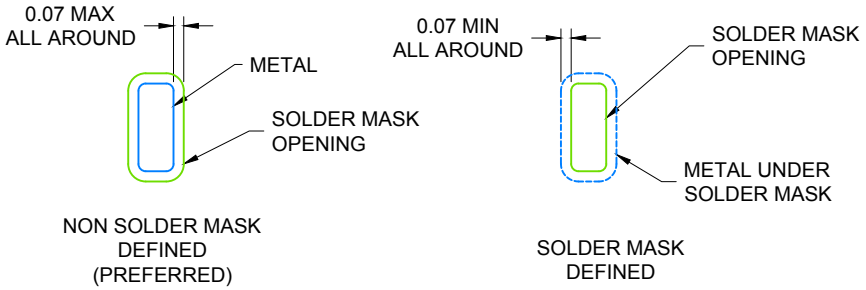



NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.




LAND PATTERN EXAMPLE
SCALE: 20X

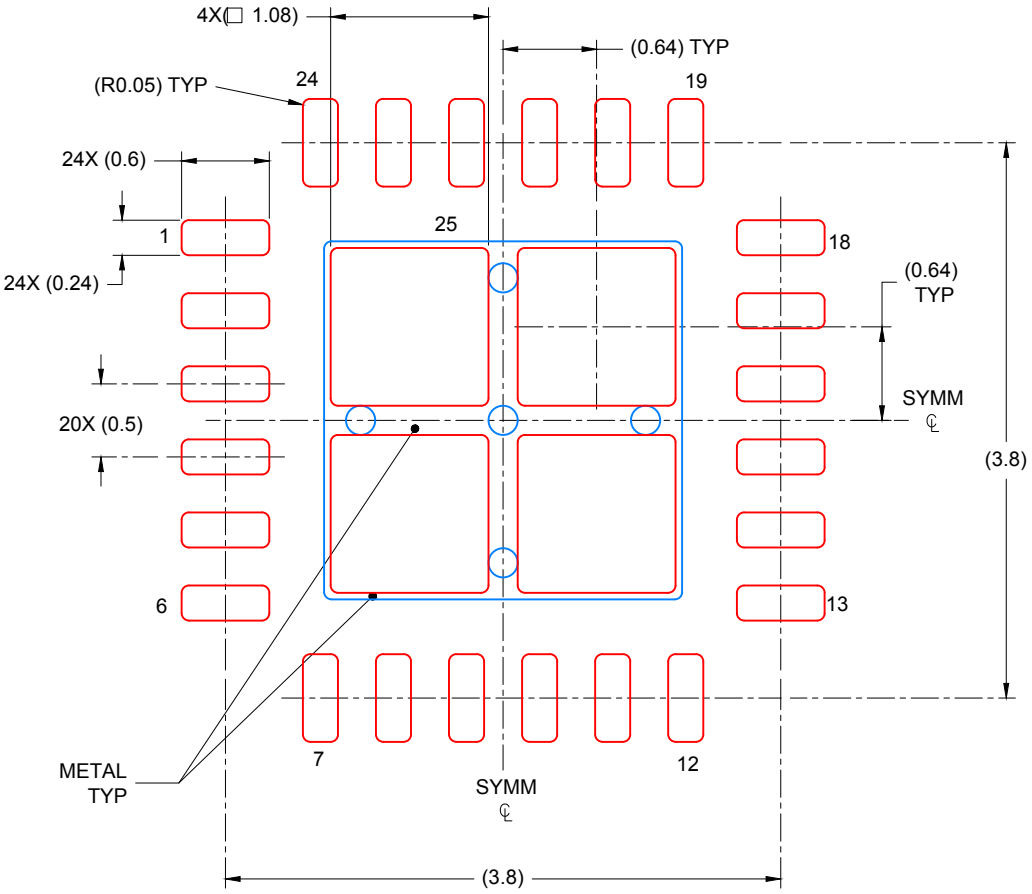



SOLDER MASK DETAILS

4219135/B 11/2016

NOTES: (continued)

3. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).




SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL

EXPOSED PAD 25:
78% PRINTED COVERAGE BY AREA UNDER PACKAGE
SCALE: 20X

4219135/B 11/2016

NOTES: (continued)

4. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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