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TPS65053-Q1

SLVSAW1A-JUNE 2011-REVISED JANUARY 2017

TPS65053-Q1 5-Channel Power Management IC With Two Step-Down Converters and Three Low-Input Voltage LDOs

1 Features

- Qualified for Automotive Applications
- AEC-Q100 Qualified With the Following Results:
 - Device Temperature Grade 3: -40°C to +85°C
 Ambient Operating Temperature Range
 - Device HBM ESD Classification Level 2
 - Device CDM ESD Classification Level C4B
- Up To 95% Efficiency
- Output Current for DC-DC Converters:
 - DCDC1 = 1 A; DCDC2 = 0.6 A
- DC-DC Converters Externally Adjustable
- V_{IN} Range for DC-DC Converters From 2.5 V to 6 V
- 2.25-MHz Fixed Frequency Operation
- Power Save Mode at Light-Load Current
- 180° Out-of-Phase Operation
- Output Voltage Accuracy in PWM Mode ±1%
- Total Typical 32-µA Quiescent Current for Both DC-DC Converters
- 100% Duty Cycle for Lowest Dropout
- One General-Purpose 400-mA LDO
- Two General-Purpose 200-mA LDOs
- V_{IN} Range for LDOs from 1.5 V to 6.5 V
- Output Voltage for LDO3:
 - VLDO3 = 1.3 V
- Available in a 4-mm × 4-mm 24-Pin VQFN Package

2 Applications

- Automotive Li-Ion Battery-Powered Devices
 - GPS, Emergency Cell Phone
 - Digital Cameras
 - Satellite Radio Modules
 - OMAP[™] and Low-Power DSP

3 Description

The TPS65053-Q1 device is integrated power management IC (PMIC) for applications powered by one Li-lon or Li-Polymer cell, which require multiple power rails. The TPS65053-Q1 device provides two highly efficient, 2.25-MHz step-down converters targeted at providing the core voltage and I/O voltage in a processor-based system. Both step-down converters enter a low power mode at light loads for maximum efficiency across the widest possible range of load currents. For low-noise applications, the devices can be forced into fixed-frequency PWM mode by pulling the MODE pin high. Both converters allow the use of small inductors and capacitors to achieve a small solution size.

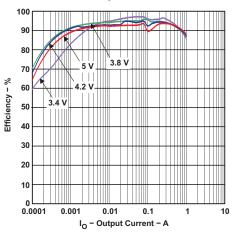
The TPS65053-Q1 device provides an output current of up to 1 A on the DCDC1 converter and up to 0.6 A on the DCDC2 converter. The device also integrates one 400-mA LDO and two 200-mA LDO voltage regulators, which can be turned on and off using separate enable pins on each LDO. Each LDO operates with an input voltage range from 1.5 V to 6.5 V, allowing them to be supplied from one of the step-down converters or directly from the main battery. LDO1 and LDO2 are externally adjustable, while LDO3 has a fixed output voltage of 1.3 V.

The TPS65053-Q1 device is available in a small 24pin leadless package (4-mm \times 4-mm VQFN) with a 0,5-mm pitch.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
TPS65053-Q1	VQFN (24)	4.00 mm × 4.00 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.



Efficiency of DCDC1

An IMPORTANT NOTICE at the end of this data sheet addresses availability, warranty, changes, use in safety-critical applications, intellectual property matters and other important disclaimers. PRODUCTION DATA.

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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Original (June 2011) to Revision A

Added the Device Information table, ESD Ratings table, Feature Description section, Device Functional Modes, Application and Implementation section, Power Supply Recommendations section, Layout section, Device and	
Documentation Support section, and Mechanical, Packaging, and Orderable Information section	1
Deleted all references to TPS650531-Q1 and TPS650532-Q1 devices	1
Changed values in the Thermal Information table to align with JEDEC standards.	5

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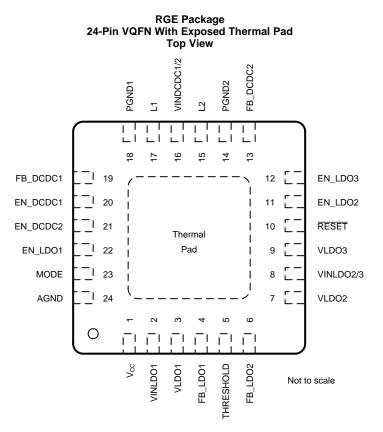
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5 Pin Configuration and Function



Pin Functions

PIN		1/0	DESCRIPTION		
NAME	NO.	1/0	DESCRIPTION		
AGND	24	Ι	Analog GND, connect to PGND and thermal pad		
EN_DCDC1	20	I	Enable Input for converter 1, active high		
EN_DCDC2	21	Ι	Enable Input for converter 2, active high		
EN_LDO1	22	I	Enable input for LDO1. Logic high enables the LDO, logic low disables the LDO.		
EN_LDO2	11	Ι	Enable input for LDO2. Logic high enables the LDO, logic low disables the LDO.		
EN_LDO3	12	I	Enable input for LDO3. Logic high enables the LDO, logic low disables the LDO.		
FB_DCDC1	19	I	Input to adjust output voltage of converter 1 between 0.6 V and V _I . Connect external resistor divider between VOUT1, this pin and GND.		
FB_DCDC2	13	I	Input to adjust output voltage of converter 2 between 0.6 V and VIN. Connect external resistor divider between VOUT2, this pin and GND.		
FB_LDO1	4	I	Feedback input for the external voltage divider.		
FB_LDO2	6	I	Feedback input for the external voltage divider.		
L1	17	0	Switch pin of converter 1. Connected to Inductor		
L2	15	0	Switch Pin of converter 2. Connected to Inductor.		
MODE	23	I	Select between Power Save Mode and forced PWM Mode for DCDC1 and DCDC2. In Power Save Mode, PFM is used at light loads, PWM for higher loads. If PIN is set to high level, forced PWM Mode is selected. If Pin has low level, then the device operates in Power Save Mode.		
PGND1	18	I	GND for converter 1		
PGND2	14	Ι	GND for converter 2		
RESET	10	0	Open drain active low reset output, 100-ms reset delay time.		
THRESHOLD	5	I	Reset input		
V _{CC}	1	I	Power supply for digital and analog circuitry of DCDC1, DCDC2 and LDOs. This pin must be connected to the same voltage supply as VINDCDC1/2.		
VINDCDC1/2	16	I	Input voltage for VDCDC1 and VDCDC2 step-down converter. This must be connected to the same voltage supply as V _{CC} .		

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Pin Functions (continued)

PIN		I/O	DESCRIPTION	
NAME	NO.	1/0	DESCRIPTION	
VINLDO1	2	Ι	Input voltage for LDO1	
VINLDO2/3	8	Ι	ut voltage for LDO2 and LDO3	
VLDO1	3	0	tput voltage of LDO1	
VLDO2	7	0	put voltage of LDO2	
VLDO3	9	0	tput voltage of LDO3	
Thermal Pad			Connect to GND	

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

			MIN	MAX	UNIT
Vi	Input voltage	All pins except AGND, PGND, and EN_LDO1 pins with respect to AGND	-0.3	7	V
		EN_LDO1 pin with respect to AGND	-0.3	V _{CC} + 0.5	
Vo	Vo Output voltage for LDO1, LDO2 and LDO3		-0.3	4	V
	Current	VINDCDC1/2, L1, PGND1, L2, PGND2		1800	~ ^
1	Current	All other pins		1000	mA
T _A	C _A Operating free-air temperature		-40	85	°C
T _{stg}	g Storage temperature		-65	150	°C

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings

				VALUE	UNIT
		Human-body model (HBM), per AEC Q100-002 ⁽¹⁾		±2000	
V _(ESD) Electrostatic discharge		All pins	±500	V	
(ESD)	discharge	Charged-device model (CDM), per AEC Q100-011	Corner pins (1, 6, 7, 12, 13, 18, 19, and 24)	±750	

(1) AEC Q100-002 indicates that HBM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

6.3 Recommended Operating Conditions

		MIN	NOM	MAX	UNIT
VINDCDC1/2	Input voltage for step-down converters	2.5		6	V
V _{INLDO1} , V _{INLDO2/3}	Input voltage range for LDOs	1.5		6.5	V
V _{DCDC1}	Output voltage range for externally adjustable VDCDC1 step-down converter	0.6	VIN	DCDC1	V
V _{DCDC2}	Output voltage range for externally adjustable VDCDC2 step-down converter	0.6	VIN	DCDC2	V
V _{LDO1-2}	Output voltage range for externally adjustable LDO1 and LDO2	1		3.6	V
V _{LDO3}	Output voltage for LDO3		1.3		V
IOUTDCDC1	Output current at L1			1000	mA
I _{OUTDCDC2}	Output current at L2			600	mA
I _{LDO1}	Output current at VLDO1			400	mA
I _{LDO2,3}	Output current at VLDO2 and VLDO3			200	mA
CINDCDC1/2	Input capacitor at V _{INDCDC1/2} ⁽¹⁾	22			μF
C _{VCC}	Input capacitor at V _{CC} ⁽¹⁾	1			μF
C _{in1-2}	Input capacitor at VINLDO1, VINLDO2/3 (1)	2.2			μF

(1) See the Application and Implementation section of this data sheet for more details.

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Recommended Operating Conditions (continued)

		MIN	NOM	MAX	UNIT
C _{OUTDCDC1}	Output capacitor at V _{DCDC1} ⁽¹⁾	10	22		μF
C _{OUTDCDC2}	Output capacitor at V _{DCDC2} ⁽¹⁾	10	22		μF
C _{OUT1}	Output capacitor at VLDO1 (1)	4.7			μF
C _{OUT2-3}	Output capacitor at VLDO2-3 (1)	2.2			μF
L1	Inductor at L1 ⁽¹⁾	1.5	2.2		μH
L2	Inductor at L2 ⁽¹⁾	1.5	2.2		μH
R _{CC}	Resistor from battery voltage to V_{CC} used for filtering ⁽²⁾		1	10	Ω
T _A	Operating ambient temperature	-40		85	°C
TJ	Operating junction temperature	-40		125	°C

(2) Up to 2 mA can flow into V_{CC} when both converters are running in PWM, this resistor causes the UVLO threshold to be shifted accordingly.

6.4 Thermal Information

	THERMAL METRIC ⁽¹⁾ Junction-to-ambient thermal resistance Junction-to-case (top) thermal resistance	TPS65053-Q1	
	THERMAL METRIC ⁽¹⁾	RGE (VQFN)	UNIT
		24 PINS	
R_{\thetaJA}	Junction-to-ambient thermal resistance	31.7	°C/W
R _{0JC(top)}	Junction-to-case (top) thermal resistance	23.7	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	8.0	°C/W
τιΨ	Junction-to-top characterization parameter	0.3	°C/W
Ψ _{JB}	Junction-to-board characterization parameter	8.0	°C/W
R _{0JC(bot)}	Junction-to-case (bottom) thermal resistance	2.2	°C/W

(1) For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

6.5 Electrical Characteristics

 V_{CC} = VINDCDC1/2 = 3.6 V, EN = V_{CC} , MODE = GND, L = 2.2 μ H, C_{OUT} = 22 μ F, T_A = -40°C to +85°C (unless otherwise noted).

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
SUPPLY	CURRENT					
V _{CC}	Input voltage range		2.5		6	V
Ι _Q		One converter, I _{OUT} = 0 mA. PFM mode enabled (Mode = GND) device not switching, EN_DCDC1 = VIN OR EN_DCDC2 = VIN; EN_LDO1= EN_LDO2 = EN_LDO3 = GND			30	
		One converter, $I_{OUT} = 0$ mA. PFM mode enabled (Mode = GND) device not switching, EN_DCDC1 = VIN OR EN_DCDC2 = VIN; EN_LDO1= EN_LDO2 = EN_LDO3 = GND, $T_A = 25^{\circ}C$		20		
	Operating quiescent current Total current into V _{CC} , VINDCDC1/2, VINLDO1, VINLDO2/3	Two converters, $I_{OUT} = 0$ mA, PFM mode enabled (Mode = 0) device not switching, EN_DCDC1 = VIN AND EN_DCDC2 = VIN; EN_LDO1 = EN_LDO2 = EN_LDO3 = GND			40	
		Two converters, $I_{OUT} = 0$ mA, PFM mode enabled (Mode = 0) device not switching, EN_DCDC1 = VIN AND EN_DCDC2 = VIN; EN_LDO1 = EN_LDO2 = EN_LDO3 = GND, T _A = 25°C		32		μA
		One converter, I _{OUT} = 0 mA, PFM mode enabled (Mode = GND) device not switching, EN_DCDC1 = VIN OR EN_DCDC2 = VIN; EN_LDO1 = EN_LDO2 = EN_LDO3 = VIN			210	
		One converter, $I_{OUT} = 0$ mA, PFM mode enabled (Mode = GND) device not switching, EN_DCDC1 = VIN OR EN_DCDC2 = VIN; EN_LDO1 = EN_LDO2 = EN_LDO3 = VIN, $T_A = 25^{\circ}$ C		145		
	Operating quiescent current into	One converter, $I_{OUT} = 0$ mA, Switching with no load (Mode = VIN), PWM operation, EN_DCDC1 = VIN OR EN_DCDC2 = VIN; EN_LDO1 = EN_LDO2 = EN_LDO3 = GND, T _A = 25°C		0.85		mA
IQ	V _{cc}	Two converters, $I_{OUT} = 0$ mA, Switching with no load (Mode = VIN), PWM operation, EN_DCDC1 = VIN AND EN_DCDC2 = VIN; EN_LDO1 = EN_LDO2 = EN_LDO3 = GND, T _A = 25°C		1.25		mA

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Electrical Characteristics (continued)

 V_{CC} = VINDCDC1/2 = 3.6 V, EN = V_{CC} , MODE = GND, L = 2.2 μ H, C_{OUT} = 22 μ F, T_A = -40°C to +85°C (unless otherwise noted).

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
	Shutdown current	EN_DCDC1 = EN_DCDC2 = GND, EN_LDO1 = EN_LDO2 = EN_LDO3 = GND			12	μA
I _(SD)	Shudown current	$\label{eq:expectation} \begin{array}{l} \text{EN}_\text{D}\text{CDC1} = \text{EN}_\text{D}\text{CDC2} = \text{GND}, \ \text{EN}_\text{L}\text{DO1} = \text{EN}_\text{L}\text{DO2} = \\ \text{EN}_\text{L}\text{DO3} = \text{GND}, \ \text{T}_\text{A} = 25^\circ\text{C} \end{array}$		9		μΑ
UVLO	Undervoltage lockout threshold	Voltage at V _{CC}			2	v
UVLO	for DC-DC converters and LDOs	Voltage at V_{CC} , $T_A = 25^{\circ}C$		1.8		v
EN_DCDC1,	EN_DCDC2, EN_LDO1, EN_LDO2	, EN_LDO3, MODE				
V _{IH}	High-level input voltage	MODE, EN_DCDC1, EN_DCDC2, EN_LDO1, EN_LDO2, EN_LDO3	1.2		V_{CC}	V
V _{IL}	Low-level input voltage	MODE, EN_DCDC1, EN_DCDC2, EN_LDO1, EN_LDO2, EN_LDO3	0		0.4	V
I _{IN}	Input bias current	MODE, EN_DCDC1, EN_DCDC2, EN_LDO1, EN_LDO2, EN_LDO3, MODE = GND or VIN, $T_A = 25^{\circ}C$		0.01	1	μA
POWER SW	ІТСН	· · · · · · · · · · · · · · · · · · ·				
		VINDCDC1/2 = 3.6 V			630	
r _{DS(on)}	P-channel MOSFET on resistance, DCDC1, DCDC2	VINDCDC1/2 = 3.6 V, T _A = 25°C		280		mΩ
	Tesistance, DCDC1, DCDC2	VINDCDC1/2 = 2.5 V, T _A = 25°C		400		
ILD_PMOS	P-channel leakage current	V _(DS) = 6 V			1	μA
	<u> </u>	VINDCDC1/2 = 3.6 V			450	
r _{DS(on)}	N-channel MOSFET on	VINDCDC1/2 = 3.6 V, T _A = 25°C		220		mΩ
D3(01)	resistance, DCDC1, DCDC2	$VINDCDC1/2 = 2.5 V, T_A = 25^{\circ}C$		320		
		V _(DS) = 6 V			10	
I _{LK_NMOS}	N-channel leakage current	$V_{(DS)} = 6 \text{ V}, \text{ T}_{A} = 25^{\circ}\text{C}$		7		μA
		DCDC1, 2.5 V \leq V _{IN} \leq 6 V	1.1		1.8	
	Forward current limit PMOS (high side) and NMOS (low side)	DCDC1, 2.5 V $\leq V_{IN} \leq 6$ V, T _A = 25°C		1.4	1.0	
I _(LIMF)		DCDC2, 2.5 V $\leq V_{IN} \leq 6$ V	0.85	1.4	1.15	А
		DCDC2, 2.5 V $\leq V_{IN} \leq 6 V$, $T_A = 25^{\circ}C$	0.05	1	1.15	
т	Thermal shutdown	Increasing junction temperature, $T_A = 25^{\circ}C$		150		°C
T _{SD,DCDC}				150		C
T _{SDhys,DCDC}	Thermal shutdown hysteresis	Decreasing junction temperature below $T_{SD,DCDC}$ for resuming normal operation, $T_A = 25^{\circ}C$		20		°C
OSCILLATO	R				o /==	
f _{SW}	Oscillator frequency		2.025		2.475	MHz
		$T_A = 25^{\circ}C$		2.25		
OUTPUT		1				
V _{OUT}	Output voltage range		0.6		V_{IN}	V
V _{ref}	Reference voltage	$T_A = 25^{\circ}C$		600		mV
V _{out}	DC output voltage accuracy	V_{IN} = 2.5 V to 6 V, Mode = GND, PFM operation, 0 mA < I _{OUT} < I _{OUTmax}	-2%	0	2%	
001		V_{IN} = 2.5 V to 6 V, Mode = V_{IN} , PWM operation, 0 mA < I_{OUT} < I_{OUTmax}	-1%	0	1%	
ΔV_{OUT}	Power save mode ripple voltage ⁽¹⁾	I_{OUT} = 1 mA, Mode = GND, V_O = 1.3 V, Bandwidth = 20 MHz, T_A = 25°C		25		mV _{PP}
t _{Start}	Start-up time	Time from active EN to start switching, $T_A = 25^{\circ}C$		170		μS
t _{Ramp}	V _{OUT} ramp up time	Time to ramp from 5% to 95% of V_{OUT} , $T_A = 25^{\circ}C$		750		μS
		Input voltage at threshold pin rising	80		120	
	RESET delay time	Input voltage at threshold pin rising, $T_A = 25^{\circ}C$		100		ms
V _{OL}	RESET output low voltage	$I_{OL} = 1 \text{ mA}, V_{th} < 1 \text{ V}$			0.2	V
	RESET sink current	$T_A = 25^{\circ}C$		1		mA
	RESET output leakage current	$V_{th} > 1 V, T_A = 25^{\circ}C$		10		nA
		Falling voltage	0.98	-	1.02	
V _{th}	Threshold voltage					V

(1) In Power Save Mode, operation is typically entered at I_{PSM} = V_{IN} / 32 $\Omega.$



Electrical Characteristics (continued)

 V_{CC} = VINDCDC1/2 = 3.6 V, EN = V_{CC} , MODE = GND, L = 2.2 μ H, C_{OUT} = 22 μ F, T_A = -40°C to +85°C (unless otherwise noted).

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
VLDO1, VL	DO2, VLDO3 LOW DROPOUT REG	ULATORS				
V _{INLDO}	Input voltage range for LDO1, LDO2, LDO3		1.5		6.5	V
V _{LDO1}	LDO1 output voltage range		1		3.6	V
V _{LDO2}	LDO2 output voltage range		1		3.6	V
V _{LDO3}	LDO3 output voltage	$T_A = 25^{\circ}C$		1.3		V
V _(FB)	Feedback voltage for FB_LDO1, FB_LDO2	$T_A = 25^{\circ}C$		1		V
	Maximum output current for LDO1		400			mA
IO	Maximum output current for LDO2, LDO3		200			mA
	LDO1 short-circuit current limit	V _{LDO1} = GND			850	mA
I _(SC)	LDO2 and LDO3 short-circuit current limit	V _{LDO2} = GND, V _{LDO3} = GND			420	mA
	Dropout voltage at LDO1	I _O = 400 mA, V _{INLDO1} = 1.8 V			280	mV
	Dropout voltage at LDO2, LDO3	I _O = 200 mA, VINLDO2/3 = 1.8 V			280	mV
	Output voltage accuracy for LDO1, LDO2, LDO3 ⁽²⁾	I _O = 10 mA	-2%		1%	
	Line regulation for LDO1, LDO2, LDO3	$V_{INLDO1,2} = V_{LDO1,2} + 0.5 V$ (min. 2.5 V) to 6.5 V, $I_0 = 10 \text{ mA}$	-1%		1%	
	Load regulation for LDO1, LDO2, LDO3	$\rm I_O = 0$ mA to 400 mA for LDO1, $\rm I_O = 0$ mA to 200 mA for LDO2, LDO3	-1%		1%	
	Regulation time for LDO1, LDO2, LDO3	Load change from 10% to 90%, $T_A = 25^{\circ}C$		25		μS
R _(DIS)	Internal discharge resistor at VLDO1, VLDO2, VLDO3	Active when LDO is disabled, $T_A = 25^{\circ}C$		350		Ω
T _{SD,LDO}	Thermal shutdown	Increasing junction temperature		140		°C
T _{SDhys,LDO}	Thermal shutdown hysteresis	Decreasing junction temperature below $T_{SD,LDO}$ for resuming normal operation		20		°C

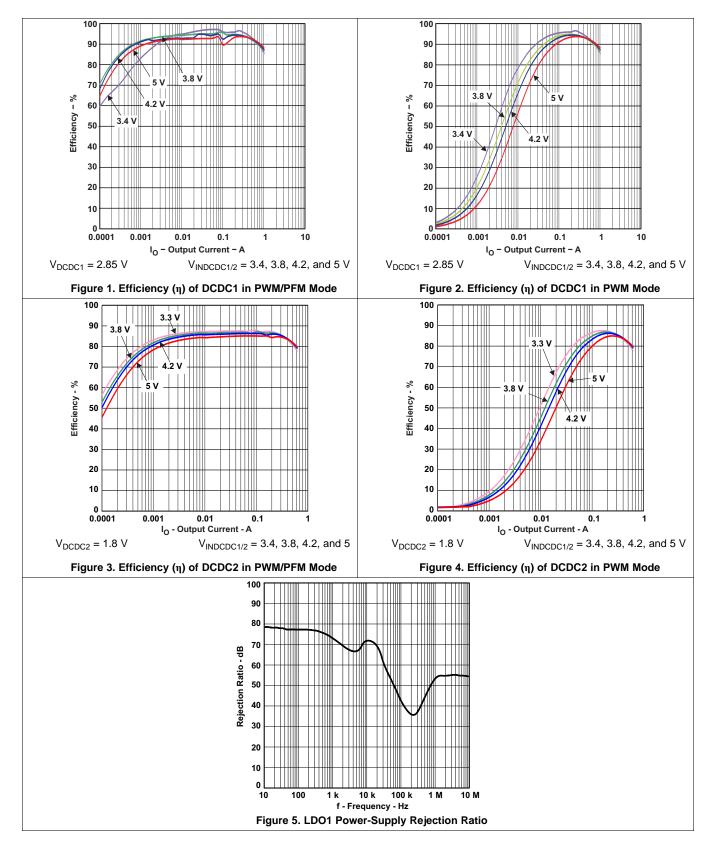
(2) Output voltage specification does not include tolerance of external voltage programming resistors.

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6.6 Typical Characteristics





7 Detailed Description

7.1 Overview

The TPS65053-Q1 device includes two synchronous step-down converters. The converters operate with 2.25-MHz fixed frequency pulse-width modulation (PWM) at moderate to heavy load currents. At light load currents the converters automatically enter Power Save Mode and operate with PFM (pulse frequency modulation).

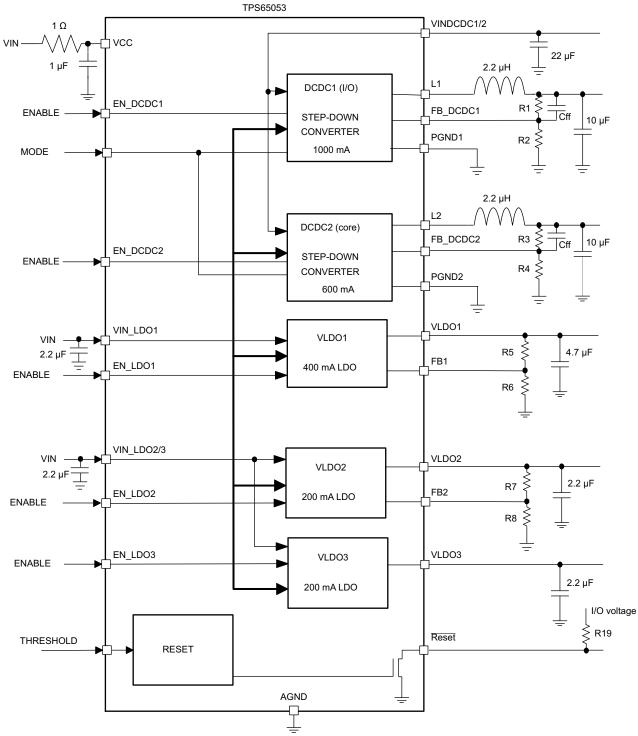
During PWM operation the converters use a unique fast response voltage mode controller scheme with input voltage feed-forward to achieve good line and load regulation allowing the use of small ceramic input and output capacitors. At the beginning of each clock cycle initiated by the clock signal, the P-channel MOSFET switch is turned on and the inductor current ramps up until the comparator trips and the control logic turns off the switch. The current limit comparator will also turn off the switch in case the current limit of the P-channel switch is exceeded. After the adaptive dead time prevents shoot-through current, the N-channel MOSFET rectifier is turned on and the inductor current ramps down. The next cycle is initiated by the clock signal again turning off the N-channel rectifier and turning on the P-channel switch.

The two DC-DC converters operate synchronized to each other, with converter 1 as the master. A 180° phase shift between Converter 1 and Converter 2 decreases the input RMS current. Therefore smaller input capacitors can be used.

The converters output voltage is set by an external resistor divider connected to FB_DCDC1 or FB_DCDC2, respectively. See the *Application and Implementation* section for more details.



7.2 Functional Block Diagram



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7.3 Feature Description

The MODE pin allows mode selection between forced PWM Mode and Power Save Mode for both converters. Connecting this pin to GND enables the automatic PWM and Power Save Mode operation. The converters operate in fixed-frequency PWM mode at moderate to heavy loads and in the PFM mode during light loads, maintaining high efficiency over a wide load current range.

Pulling the MODE pin high forces both converters to operate constantly in the PWM mode even at light load currents. The advantage is the converters operate with a fixed frequency that allows simple filtering of the switching frequency for noise sensitive applications. In this mode, the efficiency is lower compared to the Power Save Mode during light loads. For additional flexibility, switch from Power Save Mode to forced PWM mode during operation ehich allows efficient power management by adjusting the operation of the converter to the specific system requirements.

7.3.2 Enable

The device has a separate enable pin for each of the DC-DC converters and for each of the LDO to start up independently. If EN_DCDC1, EN_DCDC2, EN_LDO1, EN_LDO2, EN_LDO3 are set to high, the corresponding converter starts up with soft start as previously described.

Pulling the enable pin low forces the device into shutdown, with a shutdown quiescent current as defined in the *Electrical Characteristics* table. In this mode, the P and N-Channel MOSFETs are turned-off, the and the entire internal control circuitry is switched-off. If disabled, the outputs of the LDOs are pulled low by internal 350- Ω resistors, actively discharging the output capacitor. For proper operation the enable pins must be terminated and must not be left unconnected.

7.3.3 Reset

The TPS65053-Q1 device contains circuitry that can generate a reset pulse for a processor with a 100-ms delay time. The input voltage at a comparator is sensed at an input called THRESHOLD. When the voltage exceeds the 1-V threshold, the output goes high after a 100-ms delay time. This circuitry is functional as soon as the supply voltage at V_{CC} exceeds the undervoltage lockout threshold. The RESET circuitry is active even if all DC-DC converters and LDOs are disabled.

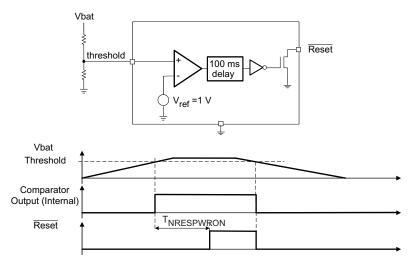


Figure 6. RESET Pulse Circuit

7.3.4 Short-Circuit Protection

All outputs are short circuit protected with a maximum output current as defined in the *Electrical Characteristics* table.

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Feature Description (continued)

7.3.5 Thermal Shutdown

As soon as the junction temperature, T_J , exceeds 150°C (typical) for the DC-DC converters, the device goes into thermal shutdown. In this mode, the P and N-Channel MOSFETs are turned-off. The device continues operation when the junction temperature falls below the thermal shutdown hysteresis again. A thermal shutdown for one of the DC-DC converters will disable both converters simultaneously.

The thermal shutdown temperature for the LDOs are set to typically 140°C. Therefore an LDO that can be used to power an external voltage will never heat up the chip high enough to turn off the DC-DC converters. If one LDO exceeds the thermal shutdown temperature, all LDOs will turn off simultaneously.

7.3.5.1 Low Dropout Voltage Regulators

The low dropout (LDO) voltage regulators are designed to be stable with low value ceramic input and output capacitors. They operate with input voltages down to 1.5 V. The LDOs offer a maximum dropout voltage of 280 mV at rated output current. Each LDO supports a current limit feature. The LDOs are enabled by the EN_LDO1, EN_LDO2, and EN_LDO3 pin. The output voltage of LDO1 and LDO2 is set using an external resistor divider whereas LDO3 has a fixed output voltage of 1.3 V.

7.4 Device Functional Modes

7.4.1 Power Save Mode

The Power Save Mode is enabled with the MODE pin set to low. If the load current decreases, the converters enter Power Save Mode operation automatically. During Power Save Mode the converters operate with reduced switching frequency in PFM mode and with a minimum quiescent current to maintain high efficiency. The converter positions the output voltage typically 1% above the nominal output voltage. This voltage positioning feature minimizes voltage drops caused by a sudden load step.

To optimize the converter efficiency at light load the average current is monitored and if in PWM mode the inductor current remains below a certain threshold, then Power Save Mode is entered. The typical threshold can be calculated according to Equation 1 and Equation 2.

$$I_{PFM_enter} = \frac{V_{INDCDC1/2}}{32 \Omega}$$
where
$$I_{PFM_enter} \text{ is the average output current threshold to enter PFM mode.} (1)$$

$$I_{PFM_leave} = \frac{V_{INDCDC1/2}}{24 \Omega}$$
where

• I_{PFM_leave} is the average output current threshold to leave PFM mode.

(2)

During the Power Save Mode the output voltage is monitored with a comparator. As the output voltage falls below the skip comparator threshold (skip comp) of $V_{OUTnominal}$ +1%, the P-channel switch will turn on and the converter effectively delivers a constant current as defined above. If the load is below the delivered current then the output voltage will rise until the same threshold is crossed again, whereupon all switching activity ceases, hence reducing the quiescent current to a minimum until the output voltage has dropped below the threshold again. If the load current is greater than the delivered current then the output voltage will fall until it crosses the skip comparator low (Skip Comp Low) threshold set to 1% below nominal V_{OUT} , whereupon Power Save Mode is exited and the converter returns to PWM mode.

These control methods reduce the quiescent current typically to 12 μ A per converter and the switching frequency to a minimum thereby achieving the highest converter efficiency. The PFM mode operates with very low output voltage ripple. The ripple depends on the comparator delay and the size of the output capacitor; increasing capacitor values will make the output ripple tend to zero.

The Power Save Mode can be disabled by driving the MODE pin high. Both converters will operate in fixed PWM mode. Power Save Mode Enable/Disable applies to both converters.



Device Functional Modes (continued)

7.4.1.1 Dynamic Voltage Positioning

This feature reduces the voltage undershoot and overshoot at load steps from light to heavy load and vice versa. It is activated in Power Save Mode operation when the converter runs in PFM Mode. It provides more headroom for both the voltage drop at a load step increase and the voltage increase at a load throw-off which improves load transient behavior.

At light loads, in which the converters operate in PFM Mode, the output voltage is regulated typically 1% higher than the nominal value. In case of a load transient from light load to heavy load, the output voltage will drop until it reaches the skip comparator low threshold set to -1% below the nominal value and enters PWM mode. During a load throw off from heavy load to light load, the voltage overshoot is also minimized due to active regulation turning on the N-channel switch.

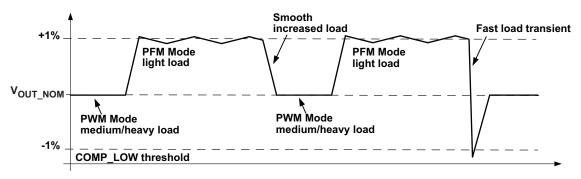


Figure 7. Dynamic Voltage Positioning

7.4.1.2 Soft Start

The two converters have an internal soft start circuit that limits the inrush current during start-up. During soft start, the output voltage ramp up is controlled as shown in Figure 8.

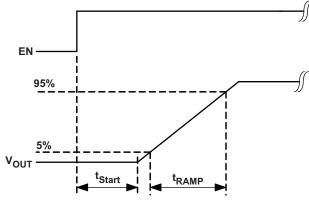


Figure 8. Soft Start

Device Functional Modes (continued)

7.4.1.3 100% Duty-Cycle Low Dropout Operation

The converters offer a low input to output voltage difference while still maintaining operation with the use of the 100% duty cycle mode. In this mode the P-channel switch is constantly turned on. This is particularly useful in battery-powered applications to achieve longest operation time by taking full advantage of the whole battery voltage range; essentially the minimum input voltage to maintain regulation depends on the load current and output voltage and can be calculated as shown in Equation 3.

$$V_{\text{INmin}} = V_{\text{OUTmax}} + I_{\text{OUTmax}} \times (\text{RDSon}_{\text{max}} + R_{\text{L}})$$

where

- I_{OUTmax} = maximum output current plus inductor ripple current
- RDSon_{max} = maximum P-channel switch r_{DS(on)}
- R_L = DC resistance of the inductor
- V_{OUTmax} = nominal output voltage plus maximum output voltage tolerance

(3)

With decreasing load current, the device automatically switches into pulse skipping operation in which the power stage operates intermittently based on load demand. By running cycles periodically the switching losses are minimized and the device runs with a minimum quiescent current maintaining high efficiency.

In Power Save Mode the converter only operates when the output voltage trips below its nominal output voltage. It ramps up the output voltage with several pulses and goes again into Power Save Mode when the output voltage exceeds the nominal output voltage.

7.4.1.4 Undervoltage Lockout

The undervoltage lockout circuit prevents the device from malfunctioning by disabling the converter at low input voltages and from excessive discharge of the battery. The undervoltage lockout threshold is 1.8 V (typical) and 2 V (maximum).



8 Application and Implementation

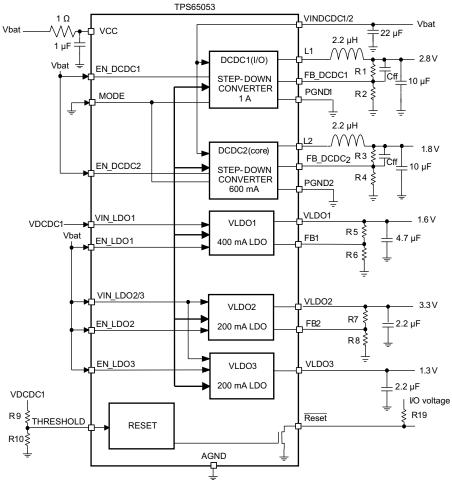
NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

8.1 Application Information

The TPS65053-Q1 PMIC integrates two step-down converters and three LDOs which can be used to power the voltage rails needed by a processor or another application. The PMIC can be controlled via the ENABLE and MODE pins or sequenced from the VIN using RC delay circuits. There is a logic output, RESET, to provide the application processor or load a logic signal indicating power good or reset.

8.2 Typical Application



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Figure 9. Typical Application Circuit



Typical Application (continued)

8.2.1 Design Requirements

Table 1 lists the design parameters for this application example.

Table 1. Power Design Requirements							
PARAMETER	VALUE						
Buck 1 and 2 Input voltage, VINDCDC1/2	2.9 to 6 V (labeled V _{bat} in Figure 9)						
Buck 1 Output voltage, V _{DCDC1}	2.85 V (see Table 2 for FB_DCDC1 resistor divider selection)						
Buck 1 Output current, IOUTDCDC1	1 A						
Buck 2 Output voltage, V _{DCDC2}	1.8 V (see Table 2 for FB_DCDC2 resistor divider selection)						
Buck 2 Output current, IOUTDCDC2	600 mA						
Linear Regulator 1 Input voltage, VINLDO1	2.85 V (from V _{DCDC1} , as shown in Figure 9)						
Linear Regulator 1 Output voltage, V_{LDO1}	1.6 V (see Table 5 for FB_LDO1 resistor divider selection)						
Linear Regulator 1 Output current, ILDO1	400 mA						
Linear Regulator 2 and 3 Input voltage, $V_{\mbox{INLDO2/3}}$	2.9 to 6 V (labeled V _{bat} in Figure 9)						
Linear Regulator 2 Output voltage, V_{LDO2}	3.3 V (see Table 5 for FB_LDO2 resistor divider selection)						
Linear Regulator 2 Output current, ILDO2	200 mA						
Linear Regulator 3 Output voltage, V _{LDO3}	1.3 V (fixed)						
Linear Regulator 3 Output current, ILDO3	200 mA						

Table 1. Power Design Requirements

8.2.2 Detailed Design Procedure

8.2.2.1 Output Voltage Setting

Use Equation 4 to calculate the output voltage of the DC-DC converters, with an internal reference voltage V_{ref} , 0.6 V (typical). This voltage can be set by an external resistor network.

$$V_{OUT} = V_{ref} \times \left(1 + \frac{R1}{R2}\right)$$
(4)

TI recommends setting the total resistance of R1 + R2 to less than 1 M Ω . The resistor network connects to the input of the feedback amplifier; therefore, requiring some small feed-forward capacitor in parallel to R1. A typical value of 47 pF is sufficient.

$$R1 = R2 \times \left(\frac{V_{OUT}}{V_{(FB_DCDC1)}}\right) - R2$$

(5)

OUTPUT VOLTAGE	R1	R2	NOMINAL VOLTAGE	TYPICAL Cff
3.3 V	680 kΩ	150 kΩ	3.32 V	47 pF
3 V	510 kΩ	130 kΩ	2.95 V	47 pF
2.85 V	560 kΩ	150 kΩ	2.84 V	47 pF
2.5 V	510 kΩ	160 kΩ	2.51 V	47 pF
1.8 V	300 kΩ	150 kΩ	1.8 V	47 pF
1.6 V	200 kΩ	120 kΩ	1.6 V	47 pF
1.5 V	300 kΩ	200 kΩ	1.5 V	47 pF
1.2 V	330 kΩ	330 kΩ	1.2 V	47 pF



8.2.2.2 Output Filter Design (Inductor and Output Capacitor)

8.2.2.2.1 Inductor Selection

The two converters operate typically with a 2.2- μ H output inductor. Larger or smaller inductor values can be used to optimize the performance of the device for specific operation conditions. For output voltages higher than 2.8 V, an inductor value of 3.3 μ H minimum should be selected, otherwise the inductor current will ramp down too fast causing imprecise internal current measurement and therefore increased output voltage ripple under some operating conditions in PFM mode.

The selected inductor must be rated for its DC resistance and saturation current. The DC resistance of the inductance will influence directly the efficiency of the converter. Therefore an inductor with lowest DC resistance should be selected for highest efficiency.

Use Equation 6 to calculate the maximum inductor current under static load conditions. The saturation current of the inductor should be rated higher than the maximum inductor current as calculated with Equation 6. This is recommended because during heavy load transient the inductor current will rise above the calculated value.

$$\Delta I_{L} = V_{OUT} \times \frac{1 - \frac{V_{OUT}}{V_{IN}}}{L \times f} \qquad I_{Lmax} = I_{OUTmax} + \frac{\Delta I_{L}}{2}$$

where

- f = Switching Frequency (2.25-MHz typical)
- L = Inductor Value
- ΔI_{L} = Peak-to-peak inductor ripple current
- I_{Lmax} = Maximum Inductor current

(6)

The highest inductor current occurs at the maximum V_{IN}. Open core inductors have a soft saturation characteristic, and they can normally handle higher inductor currents versus a comparable shielded inductor.

A more conservative approach is to select the inductor current rating just for the maximum switch current of the corresponding converter. The fact that the core material from inductor to inductor differs and will have an impact on the efficiency especially at high switching frequencies must be considered. Refer to Table 3 and the typical applications for possible inductors.

INDUCTOR TYPE	INDUCTOR VALUE	SUPPLIER
LPS3010	2.2 μH	Coilcraft
LPS3015	3.3 μΗ	Coilcraft
LPS4012	2.2 μH	Coilcraft
VLF4012	2.2 μΗ	TDK

Table 3. Tested Inductors

8.2.2.2.2 Output Capacitor Selection

The advanced Fast Response voltage mode control scheme of the two converters allow the use of small ceramic capacitors with a typical value of 10 μ F, without having large output voltage under and overshoots during heavy load transients. Ceramic capacitors having low ESR values result in lowest output voltage ripple and are therefore recommended. See the recommended components in Table 5.

If ceramic output capacitors are used, the capacitor RMS ripple current rating will always meet the application requirements. Use Equation 7 to calculate the rms ripple current.

$$I_{\text{RMSCout}} = V_{\text{OUT}} \times \frac{1 - \frac{V_{\text{OUT}}}{V_{\text{IN}}}}{L \times f} \times \frac{1}{2 \times \sqrt{3}}$$

(7)

At nominal load current, the inductive converters operate in PWM mode and the overall output voltage ripple is the sum of the voltage spike caused by the output capacitor ESR plus the voltage ripple caused by charging and discharging the output capacitor as shown in Equation 8.

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Table 4. Possible Capacitors for DC-DC Converters and LDOs

At light load currents, the converters operate in Power Save Mode and the output voltage ripple is dependent on the output capacitor value. The output voltage ripple is set by the internal comparator delay and the external

Because of the nature of the buck converter, having a pulsating input current, a low ESR input capacitor

voltage spikes. The converters need a ceramic input capacitor of 10 µF. The input capacitor can be increased

CAPACITOR VALUE	SIZE	SUPPLIER	TYPE
2.2 μF	0805	TDK C2012X5R0J226MT	Ceramic
2.2 μF	0805	Taiyo Yuden JMK212BJ226MG	Ceramic
10 μF	0805	Taiyo Yuden JMK212BJ106M	Ceramic
10 μF	0805	TDK C2012X5R0J106M	Ceramic

8.2.2.3 Low Dropout Voltage Regulators (LDOs)

without any limit for better input voltage filtering.

The output voltage of LDO1 and LDO2 can be set by an external resistor network and can be calculated as shown in Equation 9 with an internal reference voltage, V_{ref}, typical 1 V.

$$V_{OUT} = V_{ref} \times \left(1 + \frac{R5}{R6}\right)$$
(9)

TI recommends setting the total resistance of R5 + R6 to less than 1 M Ω . Typically, no feedforward capacitor is required at the voltage dividers for the LDOs.

$R5 = R6 \times \left(\frac{V_{OUT}}{V_{(FB)}}\right)$)-R6	(10)
	$R5 = R6 \times \left(\frac{V_{OUT}}{V_{(FB)}}\right)$	$R5 = R6 \times \left(\frac{V_{OUT}}{V_{(FB)}}\right) - R6$

Table 5. Typical LDO Feedback Resistor Values

OUTPUT VOLTAGE	R5	R6	NOMINAL VOLTAGE
3.3 V	300 kΩ	130 kΩ	3.31 V
3 V	300 kΩ	150 kΩ	3 V
2.85 V	240 kΩ	130 kΩ	2.85 V
2.8 V	360 kΩ	200 kΩ	2.8 V
2.5 V	300 kΩ	200 kΩ	2.5 V
1.8 V	240 kΩ	300 kΩ	1.8 V
1.5 V	150 kΩ	300 kΩ	1.5 V
1.3 V	36 kΩ	120 kΩ	1.3 V
1.2 V	100 kΩ	510 kΩ	1.19 V
1.1 V	33 kΩ	330 kΩ	1.1 V

8.2.2.3.1 Input Capacitor and Output Capacitor Selection for the LDOs

The minimum input capacitor on VIN LDO1 and on VIN LDO2/3 is 2.2 µF minimum. LDO1 is designed to be stable with an output capacitor of 4.7 µF minimum; whereas, LDO2 and LDO3 are stable with a minimum capacitor value of 2.2 µF.

ISTRUMENTS

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(8)

8.2.2.2.3 Input Capacitor Selection

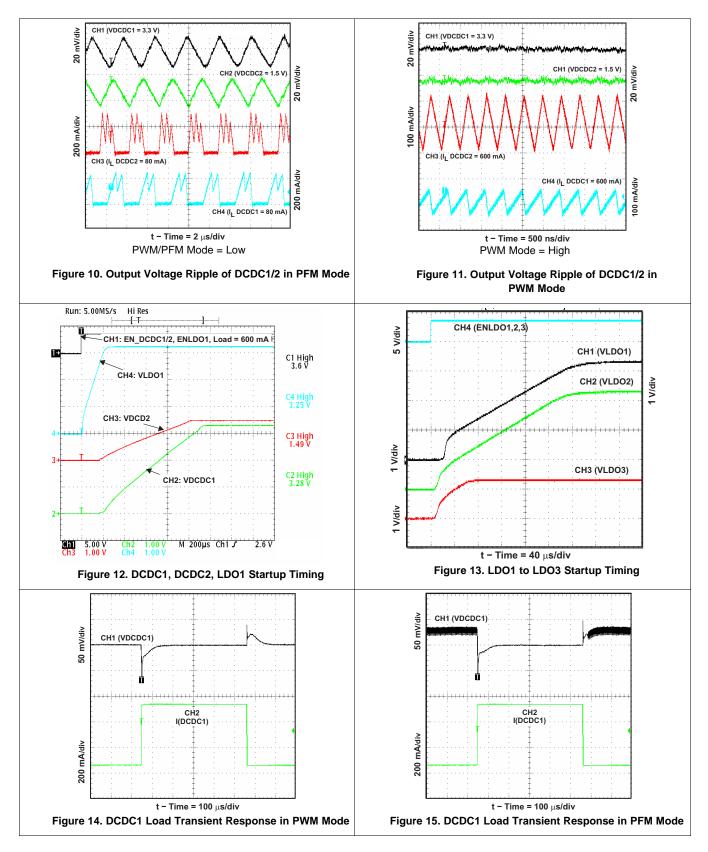
$$\Delta V_{OUT} = V_{OUT} \times \frac{1 - \frac{V_{OUT}}{V_{IN}}}{L \times f} \times \left(\frac{1}{8 \times C_{OUT} \times f} + ESR\right)$$

capacitor. The typical output voltage ripple is less than 1% of the nominal output voltage.

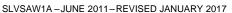
Where the highest output voltage ripple occurs at the highest input voltage, V_{IN} .



8.2.3 Application Curves

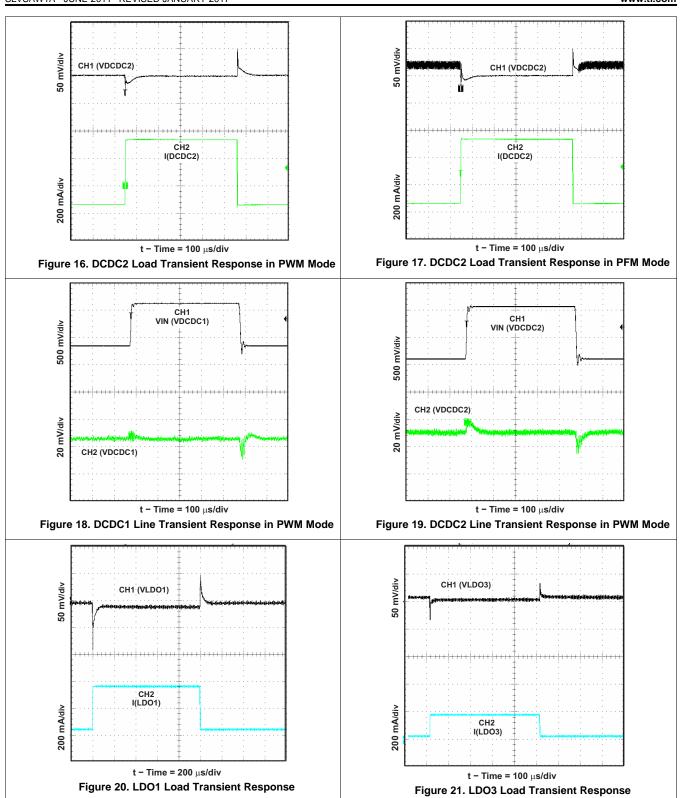


TPS65053-Q1

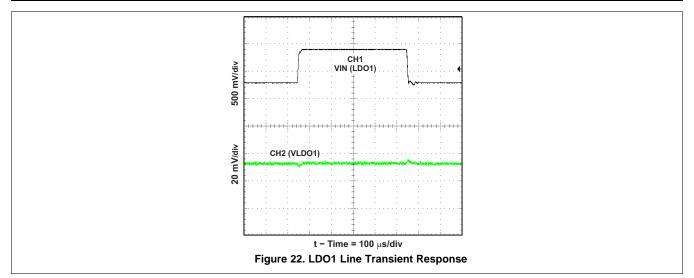




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9 Power Supply Recommendations

The TPS65053-Q1 has only a few power supply recommendations in addition to adhering to the minimum and maximum values in the *Recommended Operating Conditions*. The following check list provides power supply recommendations that should be used in conjunction with complying to the Recommended Operating Conditions of the device.

- 1-µF Bypass cap on VCC, located as close as possible to the VCC pin to ground.
- VCC and VINDCDC1/2 must be connected to the same voltage supply with minimal voltage difference.
- Input capacitors must be present on the VINDCDC1/2, VIN_LDO1, and VIN_LDO2/3 supplies if used.
- Output filters must be used on the outputs of the DCDC converters if used.
- Output capacitors must be used on the outputs of the LDOs if used.

10 Layout

10.1 Layout Guidelines

The following check list provides layout guidelines that have been followed in the *Layout Example* shown in Figure 23.

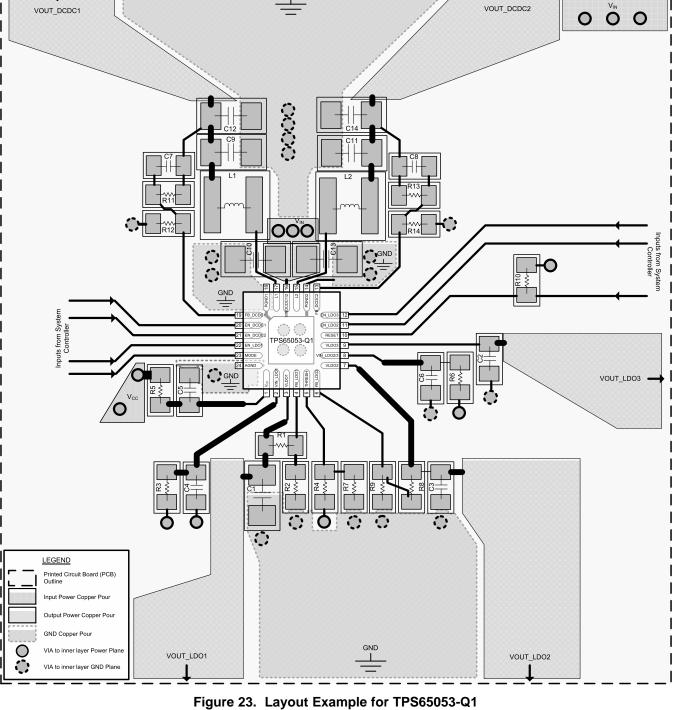
- The input capacitors for the DC-DC converters should be placed as close as possible to the VINDCDC1/2 pin and the PGND1 and PGND2 pins.
- The inductor of the output filter should be placed as close as possible to the device to provide the shortest switch node possible, reducing the noise emitted into the system and increasing the efficiency.
- Sense the feedback voltage from the output at the output capacitors to ensure the best DC accuracy. Feedback should be routed away from noisy sources such as the inductor. If possible route on the opposing side as the switch node and inductor and place a GND plane between the feedback and the noisy sources or keep-out underneath them entirely.
- Place the output capacitors as close as possible to the inductor to reduce the feedback loop as much as possible. This will ensure best regulation at the feedback point.
- Place the device as close as possible to the most demanding or sensitive load. The output capacitors should be placed close to the input of the load. This will ensure the best AC performance possible.
- The input and output capacitors for the LDOs should be placed close to the device for best regulation performance.
- The use a one common ground plane is recommended for the device layout. The AGND can be separated from the PGND, but a large low parasitic PGND is required to connect the PGND1/2 pins to the CIN and external PGND connections.

TPS65053-Q1

SLVSAW1A-JUNE 2011-REVISED JANUARY 2017

10.2 Layout Example

8



GND

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11 Device and Documentation Support

11.1 Device Support

11.1.1 Third-Party Products Disclaimer

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11.2 Documentation Support

11.2.1 Related Documentation

For related documentation see the following:

Choosing an Appropriate Pull-up/Pull-down Resistor for Open Drain Outputs

11.3 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

11.4 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

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11.5 Trademarks

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11.6 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

11.7 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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PACKAGING INFORMATION

Orderable part number	Status (1)	Material type	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material	MSL rating/ Peak reflow	Op temp (°C)	Part marking (6)
						(4)	(5)		
TPS65053IRGERQ1	Active	Production	VQFN (RGE) 24	3000 LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	TPS 65053Q
TPS65053IRGERQ1.B	Active	Production	VQFN (RGE) 24	3000 LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	TPS 65053Q

⁽¹⁾ **Status:** For more details on status, see our product life cycle.

⁽²⁾ Material type: When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

⁽⁴⁾ Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

OTHER QUALIFIED VERSIONS OF TPS65053-Q1 :



• Catalog : TPS65053

NOTE: Qualified Version Definitions:

• Catalog - TI's standard catalog product

w

(mm)

12.0

Pin1

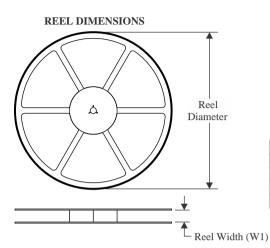
Quadrant

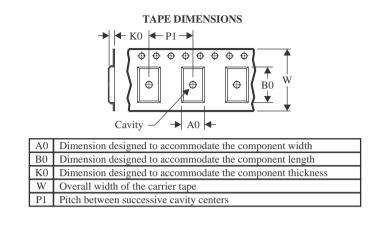
Q2



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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal										
Device	Package Type	Package Drawing			Reel Diameter (mm)	Reel Width W1 (mm)	```	B0 (mm)	K0 (mm)	P1 (mm)
TPS65053IRGERQ1	VQFN	RGE	24	3000	330.0	12.4	4.25	4.25	1.15	8.0



PACKAGE MATERIALS INFORMATION

19-Jul-2025



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS65053IRGERQ1	VQFN	RGE	24	3000	353.0	353.0	32.0

GENERIC PACKAGE VIEW

VQFN - 1 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



RGE0024H

PACKAGE OUTLINE

VQFN - 1 mm max height

PLASTIC QUAD FLATPACK- NO LEAD



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.

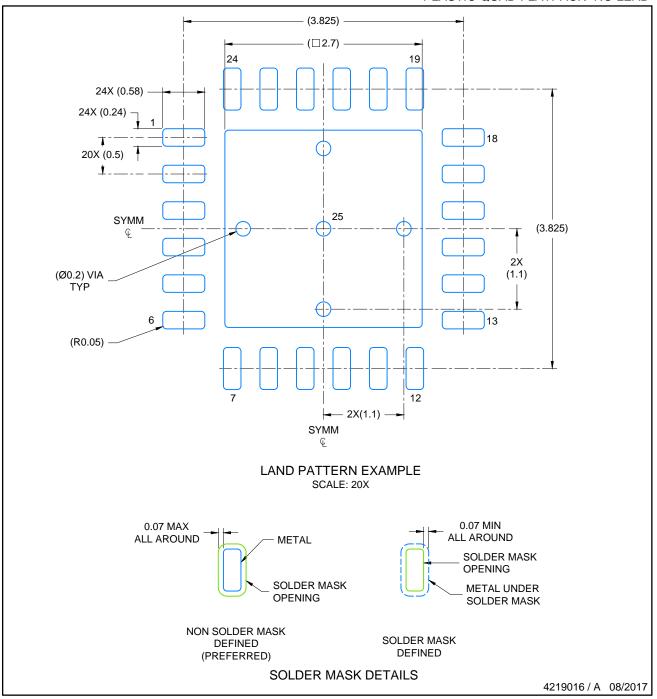


RGE0024H

EXAMPLE BOARD LAYOUT

VQFN - 1 mm max height

PLASTIC QUAD FLATPACK- NO LEAD



NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- 5. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



RGE0024H

EXAMPLE STENCIL DESIGN

VQFN - 1 mm max height

PLASTIC QUAD FLATPACK- NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations..



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