





THVD1330 JAJSLX6 - SEPTEMBER 2023

THVD1330 IEC ESD 保護付き、32Mbps、3.3V、RS485 トランシーバ

1 特長

- TIA/EIA-485A 規格の 要件に適合またはそれを上回る性能
- 電源電圧:3V~3.6V
- 半二重 RS-422/RS-485
- 高速動作:最大データ・レート 32Mbps
- バス I/O 保護
 - ±16kV HBM ESD
 - ±8kV IEC 61000-4-2 接触放電
- 拡張産業用温度範囲に対応:
- -40°C∼125°C
- バスの同相範囲:-7V~12V
- 低いシャットダウン電流:5nA (最大値)
- グリッチのない電源投入/切断によるホット・プラグイン
- 開放、短絡、アイドルに対するバスのフェイルセーフ・

2 アプリケーション

- ワイヤレス・インフラ
- ファクトリ・オートメーション/制御
- ビル・オートメーション
- グリッド・インフラストラクチャ

3 概要

THVD1330 は、産業用アプリケーション向けの堅牢な半 二重 RS-485 トランシーバです。 バスのピンは、高レベル の IEC 接触放電 ESD イベントの影響を受けないため、シ ステム・レベルの保護部品を追加する必要がなくなります。 トランスミッタとレシーバはどちらも、最大 32Mbps の信号 速度で動作できます。このデバイスは、伝搬遅延の変動が 小さくなるよう最適化されているため、ベースバンド・ユニッ ト (BBU) やリモート無線ユニット (RRU) など時間の制約 が厳しいアプリケーションに対応しています。

このデバイスは、3.3V の単電源で動作します。同相電圧 範囲が広く、バスのピンでの入力リークが小さいため、 THVD1330 は長いケーブルを使用するマルチポイントの アプリケーションに適しています。

THVD1330 は、業界標準の 8 ピン SOIC パッケージで 供給され、ドロップイン互換性があります。-40℃~125℃ での動作が規定されています。

パッケージ情報

部品番号	パッケージ ⁽¹⁾	パッケージ・サイズ ⁽²⁾
THVD1330	SOIC (D, 8)	4.9mm × 6mm

- 利用可能なすべてのパッケージについては、データシートの末尾 にある注文情報を参照してください。
- パッケージ・サイズ (長さ×幅) は公称値であり、該当する場合はピ ンも含まれます。

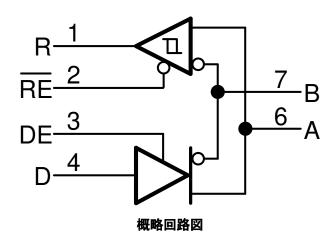




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4 Revision History

Date	Revision	Notes
September 2023	*	Initial release



5 Pin Configuration and Functions

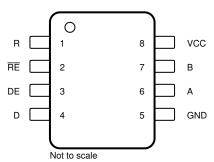


図 5-1. D Package, 8-Pin SOIC (Top View)

表 5-1. Pin Functions

PIN		TYPE	DESCRIPTION		
NAME	NO.	IIPE	DESCRIPTION		
R	1	Digital output	Receive data output		
RE	2	Digital input	eceiver enable, active low (internal pull-up)		
DE	3	Digital input	Driver enable, active high (internal pull-down)		
D	4	Digital input	Driver data input		
GND	5	Ground	Local device ground		
A	6	Bus input/output	Bus I/O port, A (complementary to B)		
В	7	Bus input/output	Bus I/O port, B (complementary to A)		
V _{CC}	8	Power	3.3 V supply		



6 Specifications

6.1 Absolute Maximum Ratings

(1)(2)

		MIN	MAX	UNIT
Supply voltage	V _{CC}	-0.3	6	V
Bus voltage	Voltage at any bus pin (A or B)	-9	14	V
Input voltage	Voltage at any logic pin (D, DE or RE)	-0.5	6	V
Receiver output current	Io	-11	11	mA
Junction temperature, T _J			170	°C
Storage temperature, T _{stg}		-55	145	°C

⁽¹⁾ Operation outside the Absolute Maximum Ratings may cause permanent device damage. Absolute Maximum Ratings do not imply functional operation of the device at these or any other conditions beyond those listed under Recommended Operating Conditions. If used outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime.

(2) All voltage values are with respect to Ground terminal

6.2 ESD Ratings

				VALUE	UNIT
V _(ESD) Electrostatic discharge	Contact discharge, per IEC61000-4-2	Bus terminals and GND	±8,000		
	Human-body model (HBM), per ANSI/	Bus terminals and GND	±16,000		
	ESDA/JEDEC JS-001 ⁽¹⁾	All pins except bus terminals and GND	±4,000	V	
		Charged-device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾		±1,000	

⁽¹⁾ JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT
V _{CC}	Supply voltage	3	3.3	3.6	V
VI	Input voltage at any bus terminal (separately or common mode) ⁽¹⁾	-7		12	V
V _{IH}	High-level input voltage (driver, driver enable, and receiver enable inputs)	2		V _{CC}	V
V _{IL}	Low-level input voltage (driver, driver enable, and receiver enable inputs)	0		0.8	V
V_{ID}	Differential input voltage	-12		12	V
Io	Output current, driver	-60		60	mA
I _{OR}	Output current, receiver	-8		8	mA
R _L	Differential load resistance	54	60		Ω
1/t _{UI}	Signaling rate			32	Mbps
T _A	Operating ambient temperature	-40		125	°C

(1) The algebraic convention, in which the least positive (most negative) limit is designated as minimum is used in this data sheet.

資料に関するフィードバック (ご意見やお問い合わせ) を送信

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⁽²⁾ JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.4 Thermal Information

		THVD1330	
	THERMAL METRIC(1)		UNIT
		8 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	116.7	°C/W
R _{θJC(top)}	Junction-to-case (top) thermal resistance	56.3	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	63.4	°C/W
ΨЈТ	Junction-to-top characterization parameter	8.8	°C/W
ΨЈВ	Junction-to-board characterization parameter	62.6	°C/W

⁽¹⁾ For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

6.5 Electrical Characteristics

over operating free-air temperature range, Typical values are at 25 °C and 3.3 V supply (unless otherwise noted)

	PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT
Driver								
		R _L = 60 Ω, -7 V ≤ V _{test} ≤	12 V, See Figure 6	i-1	1.5			V
V _{OD} Driver differential output voltage magnitude		R _L = 54 Ω, See Figure 6	6-2		1.5			V
	Voltage magnitude	No load			2		3.6	V
Δ V _{OD}	Change in differential output voltage	R_L = 54 Ω, See Figure 6	6-2		-50		50	mV
V _{OC}	Common-mode output voltage	R_L = 54 Ω, See Figure 6	6-2		1.4		2.5	٧
V _{OC(SS)}	Change in steady-state common-mode output voltage	R_L = 54 Ω , See Figure	R_L = 54 Ω , See Figure 6-2				50	mV
V _{OC(pp)}	Peak-to-peak common- mode output voltage	$R_L = 54 \Omega$, $C_L = 50 pF$, F	PRR=500KHz, See I	Figure 6-2		400		mV
los	Short-circuit output current	DE = V_{CC} , -7 V < V_O < 1 other bus line floating	DE = V_{CC} , -7 V < V_{O} < 12 V, Voltage applied on one bus line with other bus line floating				250	mA
C _{OD}	Differential output capacitance	V _I =0.4 sin (4E6πt) + 0.5	5 V, DE=0			16		pF
Receive	ŕ							
	Bus input current	V _{CC} = 3.6 V	V _I = 12 V		200	500		
I _I			V _{CC} = 0 V	V _I = -7 V	-400	-200		μA
"	Bus input current			V _I = 12 V		250	500	μΛ
				V _I = -7 V	-400	-150		1
$V_{\text{TH+}}$	Positive-going input- threshold voltage ⁽¹⁾					- 75	-20	mV
V _{TH-}	Negative-going input- threshold voltage ⁽¹⁾	Over common-mode ra	nge of (+12V,-7V)		-200	-125		mV
V _{HYS}	Input hysteresis					50		mV
V _{OH}	Output high voltage	I _{OH} = -8 mA			2.4			V
V _{OL}	Output low voltage	I _{OL} = 8 mA					0.4	٧
l _{OZ}	Output high-impedance current	$V_0 = 0 \text{ V or } V_{CC}, \overline{RE} = V_{CC}$	$V_0 = 0 \text{ V or } V_{CC}, \overline{RE} = V_{CC}$		-1		1	μΑ
C _{ID}	Differential input capacitance	VI=0.4 sin (4E6πt) + 0.5	5 V, DE=0			15		pF
Logic								



6.5 Electrical Characteristics (続き)

over operating free-air temperature range, Typical values are at 25 °C and 3.3 V supply (unless otherwise noted)

	PARAMETER	TEST CONDITION	NS	MIN	TYP	MAX	UNIT
	Input current DE	V _{IN} = 5V		0		100	μΑ
	Input current DE	V _{IN} = 0V		0		100	μA
	Input current D	V _{IN} = 5V		-100		0	μA
IIN	Input current D	V _{IN} = 0V		-100		0	μA
	Input current (RE)	V _{IN} = 2V		-30		0	μA
	input current (KE)	V _{IN} = 0.8V		-30		0	μA
Therma	Protection					,	
T _{SHDN}	Thermal shutdown threshold	Temperature rising		150	170		°C
T _{HYS}	Thermal shutdown hysteresis				10		°C
Supply						'	
		Driver and receiver enabled	RE = 0 V, DE = V _{CC} , No load			2	mA
	Supply ourrent	Driver enabled, receiver disabled	RE = V _{CC} , DE = V _{CC} , No load			1.5	mA
I _{CC} Supply current (quiescent)	Driver disabled, receiver enabled	RE = 0 V, DE = 0 V, No load			1.5	mA	
		Driver and receiver disabled	$\overline{RE} = V_{CC}$, $\overline{DE} = 0$ V, $\overline{D} = V_{CC}$, \overline{No} load			5	μА

⁽¹⁾ Under any specific conditions, V_{TH+} is assured to be at least V_{HYS} higher than V_{TH-} .

6.6 Switching Characteristics

Over recommended operating conditions

	PARAMETER	TEST CONDI	TEST CONDITIONS MIN TYP N		MAX	UNIT	
Driver: 32	Mbps						
t _r , t _f	Differential output rise/fall time	$R_L = 54\Omega$, $C_L = 50$ pF,		3	4.5	10	ns
t _{PHL} , t _{PLH}	Propagation delay	PRR=500KHz, Across full		5	8.5	16	ns
t _{SK(P)}	Pulse skew, t _{PHL} - t _{PLH}	range of process, voltage and temperature	See Figure 6-3			1.5	ns
t _{SK(PP)}	Part to part skew					6	ns
t _{PHL} , t _{PLH}	Propagation delay	$R_L = 54\Omega$, $C_L = 50$ pF, $V_{CC} = 3.3$ V +/ 3%, $T_A = -20$ °C to 85°C		6		13.8	ns
t _{PHZ}	Disable time	PRR = 500KHz, R _L = 110 Ω, C _L = 50 pF				25	ns
t _{PLZ}	Disable time	PRR = 500KHz, R _L = 110 Ω, C _L = 50 pF				26	ns
t _{PZH}	- Enable time	\overline{RE} = 0 V, PRR = 500KHz, R _L	See Figure 6-4 and Figure 6-5			31	ns
t _{PZL}	- Litable little	= 110 Ω , C_L = 50 pF	0KHz, R _L			26	ns
t _{PZH2}		$\overline{RE} = V_{CC}$, PRR = 100KHz, R _L				6	μs
t _{PZL2}	Enable time	= 110 Ω± 1%, C _L = 50 pF ± 20%, 50% to 2.3V				6	μs
Receiver:	32Mbps						

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6.6 Switching Characteristics (続き)

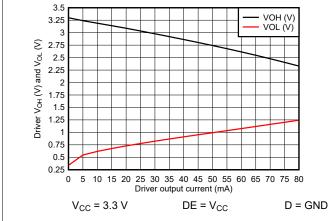
Over recommended operating conditions

	PARAMETER	TEST CONDI	TIONS	MIN	TYP	MAX	UNIT
t _r , t _f	Differential output rise/fall time	PRR = 500KHz, C _L = 15pF,		1	2	5	ns
t _{PHL} , t _{PLH}	Propagation delay	Across process, full range of		12.5	20	25	ns
t _{SK(P)}	Pulse skew, t _{PHL} - t _{PLH}	voltage and ambient temperature				1.5	ns
t _{SK(PP)}	Part to part skew		Coo Figure 6 6			8	ns
t _{PHL} , t _{PLH}	Propagation delay	PRR = 500KHz, C_L = 15pF, V_{CC} = 3.3V +/- 3%, T_A = -20°C to 85°C	See Figure 6-6	13		20	ns
t _{PHL} , t _{PLH}	Propagation delay	PRR = 500KHz, C_L = 30pF, V_{CC} = 3.3V +/- 3%, T_A = -20°C to 85°C		13.4		21	ns
t _{PHZ}	Output disable time from high-level	PRR = 500KHz, C _L = 15 pF				20	ns
t _{PLZ}	Output disable time from low-level	PRR = 500KHz, C _L = 15 pF				15	ns
t _{PZH}	Output enable time to high- level	$DE = V_{CC}$, PRR = 500KHz,	See Figure 6-7 and			15	ns
t _{PZL}	Output enable time to low- level		Figure 6-8			15	ns
t _{PZH2}	Output enable time to high-level					6	μs
t _{PZL2}	Output enable time to low-level					6	μs

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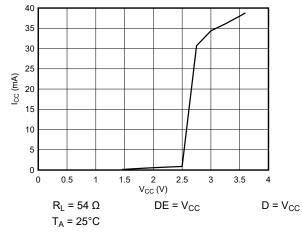
6.7 Typical Characteristics



2.8 2.6 2.4 2.2 2.2 2.3 1.8 1.6 1.4 1.2 1.2 1.5 10 15 20 25 30 35 40 45 50 55 60 65 70 75 80 Driver output current (mA) V_{CC} = 3.3 V DE = V_{CC} D = GND

図 6-1. Driver Output voltage vs Driver Output Current

図 6-2. Driver Differential Output voltage vs Driver Output Current



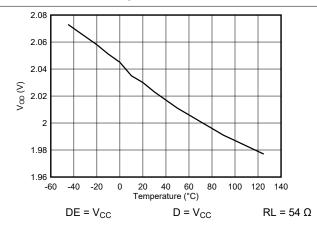
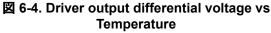
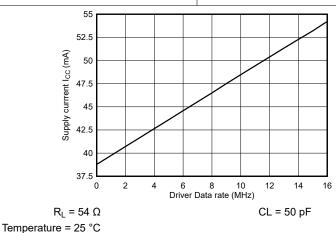


図 6-3. Supply Current vs Supply Voltage





 $DE = V_{CC}$

図 6-5. Supply Current vs Signal Rate



7 Parameter Measurement Information

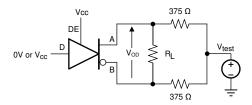
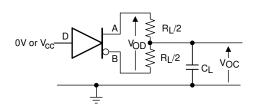


図 7-1. Measurement of Driver Differential Output Voltage With Common-Mode Load



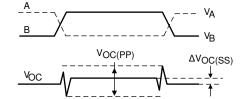
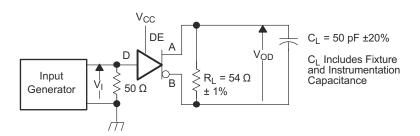
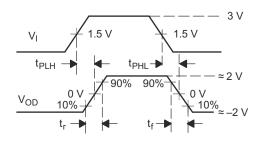


図 7-2. Measurement of Driver Differential and Common-Mode Output With RS-485 Load

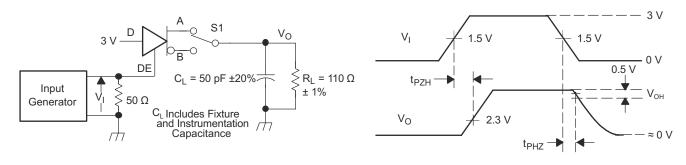




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Generator: PRR = 500 kHz, 50% Duty Cycle, $t_{\rm r}$ < 60 ns, $t_{\rm f}$ < 6 ns Z $_{\rm O}$ = 50 Ω

図 7-3. Driver Switching Test Circuit and Voltage Waveforms



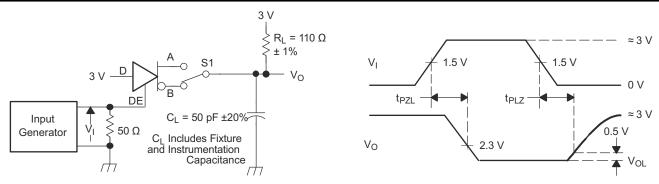
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Generator: PRR = 500 kHz, 50% Duty Cycle, $t_{\rm r}$ < 60 ns, $t_{\rm f}$ < 6 ns $Z_{\rm O}$ = 50 Ω

図 7-4. Driver High-Level Enable and Disable Time Test Circuit and Voltage Waveforms

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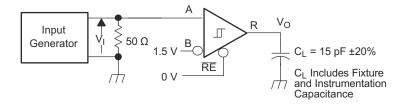




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Generator: PRR = 500 kHz, 50% Duty Cycle, $t_{\rm r}$ < 60 ns, $t_{\rm f}$ < 6 ns $Z_{\rm O}$ = 50 Ω

図 7-5. Driver Low-Level Output Enable and Disable Time Test Circuit and Voltage Waveforms



Generator: PRR = 500 kHz, 50% Duty Cycle, t_r <6 ns, t_f <6 ns, Z_o = 50 Ω

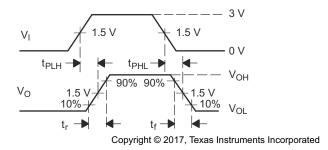
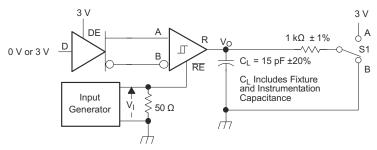


図 7-6. Receiver Switching Test Circuit and Voltage Waveforms

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Generator: PRR = 500 kHz, 50% Duty Cycle, t_r <6 ns, t_f <6 ns, Z_o = 50 Ω

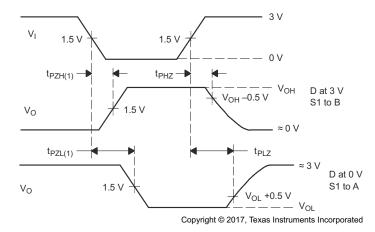
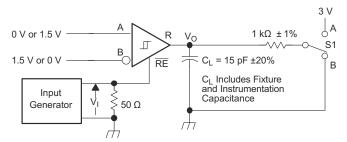


図 7-7. Receiver Enable and Disable Time Test Circuit and Voltage Waveforms With Drivers Enabled



Generator: PRR = 100 kHz, 50% Duty Cycle, t_r <6 ns, t_f <6 ns, Z_o = 50 Ω

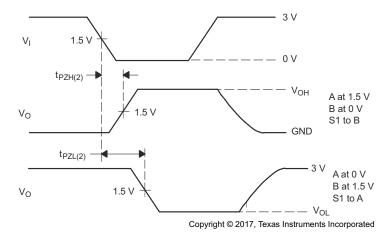


図 7-8. Receiver Enable Time From Standby (Driver Disabled)

English Data Sheet: SLLSFN8

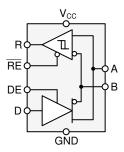


8 Detailed Description

8.1 Overview

The THVD1330 is a low-power, half-duplex RS-485 transceiver suitable for data transmission up to 32 Mbps. This device has active-high driver enable and active-low receiver enable. Disabling both driver and receiver can achieve a standby current of less than 5 µA.

8.2 機能ブロック図



8.3 Feature Description

Internal ESD protection circuits protect the transceiver against Electrostatic Discharges (ESD) according to IEC 61000-4-2 of up to ±8 kV (Contact Discharge).

The THVD1330 provides internal biasing of the receiver input thresholds in combination with large input-threshold hysteresis. With a input hysteresis (typical) of $V_{HYS} = 50$ mV, the receiver output remains logic high under a bus-idle or bus-short conditions without the need for external failsafe biasing resistors. Device operation is specified over a wide temperature range from -40°C to 125°C.

8.4 Device Functional Modes

When the driver enable pin, DE, is logic high, the differential outputs A and B follow the logic states at data input D. A logic high at D causes A to turn high and B to turn low. In this case, the differential output voltage defined as $V_{OD} = V_A - V_B$ is positive. When D is low, the output states reverse, B turns high, A becomes low, and V_{OD} is negative.

When DE is low, both outputs turn high-impedance. In this condition the logic state at D is irrelevant. The DE pin has an internal pull-down resistor to ground, thus when left open the driver is disabled (high-impedance) by default. The D pin has an internal pull-up resistor to V_{CC} , thus, when left open while the driver is enabled, output A turns high and B turns low.

INPUT	ENABLE	OUTI	PUTS	FUNCTION		
D	DE	Α	В	FUNCTION		
Н	Н	Н	L	Actively drive bus high		
L	Н	L	Н	Actively drive bus low		
Х	L	Z	Z	Driver disabled		
Х	OPEN	Z	Z	Driver disabled by default		
OPEN	Н	Н	L	Actively drive bus high by default		

表 8-1. Driver Function Table

When the receiver enable pin, \overline{RE} , is logic low, the receiver is enabled. When the differential input voltage defined as $V_{ID} = V_A - V_B$ is positive and higher than the positive input threshold, V_{IT+} , the receiver output, R, turns high. When V_{ID} is negative and lower than the negative input threshold, V_{IT-} , the receiver output, R, turns low. If V_{ID} is between V_{IT+} and V_{IT-} the output is indeterminate.

When \overline{RE} is logic high or left open, the receiver output is high-impedance and the magnitude and polarity of V_{ID} are irrelevant. Internal biasing of the receiver inputs causes the output to go failsafe-high when the transceiver is

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disconnected from the bus (open-circuit), the bus lines are shorted (short-circuit), or the bus is not actively driven (idle bus).

表 8-2. Receiver Function Table

DIFFERENTIAL INPUT	ENABLE OUTPUT		FUNCTION	
$V_{ID} = V_A - V_B$	RE	R	FONCTION	
V _{IT+} < V _{ID}	L	Н	Receive valid bus high	
$V_{IT-} < V_{ID} < V_{IT+}$	L	?	Indeterminate bus state	
$V_{ID} < V_{IT}$	L	L	Receive valid bus low	
Х	Н	Z	Receiver disabled	
Х	OPEN	Z	Receiver disabled by default	
Open-circuit bus	L	Н	Fail-safe high output	
Short-circuit bus	L	Н	Fail-safe high output	
Idle (terminated) bus	L	Н	Fail-safe high output	

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9 Application and Implementation

注

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

The THVD1330 is a half-duplex RS-485 transceiver commonly used for asynchronous data transmissions. The driver and receiver enable pins allow for the configuration of different operating modes.

- Using independent enable lines provides the most flexible control as it allows for the driver and the receiver to be turned on and off individually. While this configuration requires two control lines, it allows for selective listening into the bus traffic, whether the driver is transmitting data or not.
- Combining the enable signals simplifies the interface to the controller by forming a single direction-control signal. In this configuration, the transceiver operates as a driver when the direction-control line is high, and as a receiver when the direction-control line is low.
- Only one line is required when connecting the receiver-enable input to ground and controlling only the driverenable input. In this configuration, a node not only receives the data from the bus, but also the data it sends and can verify that the correct data have been transmitted.

9.2 Typical Application

An RS-485 bus consists of multiple transceivers connecting in parallel to a bus cable. To eliminate line reflections, each cable end is terminated with a termination resistor, R_T , whose value matches the characteristic impedance, Z_0 , of the cable. This method, known as parallel termination, allows for higher data rates over longer cable length.

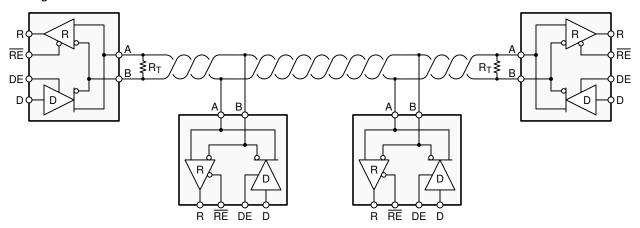


図 9-1. Typical RS-485 Network With Half-Duplex Transceivers

9.2.1 Design Requirements

RS-485 is a robust electrical standard suitable for long-distance networking that is used in a wide range of applications with varying requirements, such as distance, data rate, and number of nodes.

9.2.1.1 Data Rate and Bus Length

There is an inverse relationship between data rate and cable length, which means the higher the data rate, the shorter the cable length; and conversely, the lower the data rate, the longer the cable length. While most RS-485 systems use data rates between 10 kbps and 100 kbps, some applications require data rates up to 300 kbps at

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distances of 4000 feet and longer. Longer distances are possible by allowing for small signal jitter of up to 5 or 10%

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9.2.1.2 Stub Length

When connecting a node to the bus, the distance between the transceiver inputs and the cable trunk, known as the stub, must be as short as possible. Stubs present a non-terminated piece of bus line which can introduce reflections as the length of the stub increases. As a general guideline, the electrical length, or round-trip delay, of a stub is less than one-tenth of the rise time of the driver, thus giving a maximum physical stub length as shown in ± 1 .

$$L_{(STUB)} \le 0.1 \times t_r \times v \times c \tag{1}$$

where

- t_r is the 10/90 rise time of the driver
- c is the speed of light (3 × 10⁸ m/s)
- v is the signal velocity of the cable or trace as a factor of c

9.2.1.3 Bus Loading

The RS-485 standard specifies that a compliant driver must be able to driver 32 unit loads (UL), where 1 unit load represents a load impedance of approximately 12 k Ω . Connecting up to 64 receivers to the bus is possible because the THVD1330 consists of 1/2 UL transceivers.

9.2.1.4 Receiver Failsafe

The differential receivers of the THVD1330 are failsafe to invalid bus states caused by the following:

- · Open bus conditions, such as a disconnected connector
- · Shorted bus conditions, such as cable damage shorting the twisted-pair together
- Idle bus conditions that occur when no driver on the bus is actively driving

In any of these cases, the differential receiver output a failsafe logic high state so that the output of the receiver is not indeterminate.

Receiver failsafe is accomplished by offsetting the receiver thresholds such that the *input indeterminate* range does not include zero volts differential. To comply with the RS-422 and RS-485 standards, the receiver output must output a high when the differential input V_{ID} is more positive than 200 mV, and must output a low when V_{ID} is less than -200 mV. The receiver parameters which determine the failsafe performance are V_{IT+} , V_{IT-} , and V_{HYS} (the separation between V_{IT+} and V_{IT-}). As shown in the Table 7-2, differential signals less than -200 mV always cause a high receiver output.

When the differential input signal is close to zero, it is still above the V_{IT+} threshold, and the receiver output is high. Only when the differential input is more than V_{HYS} below V_{IT+} does the receiver output transition to a low state. Therefore, the noise immunity of the receiver inputs during a bus fault conditions includes the receiver hysteresis value, V_{HYS} , as well as the value of V_{IT+} .



9.2.1.5 Transient Protection

The bus pins of the THVD1330 transceiver family include on-chip ESD protection against ± 16 -kV HBM and ± 8 -kV IEC 61000-4-2 contact discharge. The International Electrotechnical Commission (IEC) ESD test is far more severe than the HBM ESD test. The 50% higher charge capacitance, $C_{(S)}$, and 78% lower discharge resistance, $R_{(D)}$, of the IEC model produce significantly higher discharge currents than the HBM model.

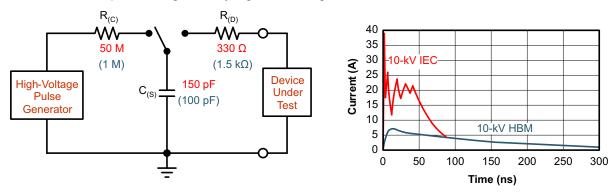
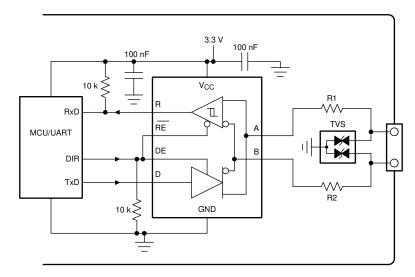


図 9-2. HBM and IEC ESD Models and Currents in Comparison (HBM Values in Parenthesis)

The on-chip implementation of IEC ESD protection significantly increases the robustness of equipment. Common discharge events occur because of human contact with connectors and cables. Designers can choose to implement protection against longer duration transients, typically referred to as surge transients.

9.2.2 Detailed Design Procedure

To protect bus nodes against high-energy transients, the implementation of external transient protection devices is necessary. 図 9-3 suggest a protection circuit against 1 kV surge (IEC 61000-4-5) transients. 表 9-1 shows the associated Bill of Materials.



☑ 9-3. Transient Protection Against ESD, EFT, and Surge Transients for Half-Duplex Devices

表 9-1. Bill of Materials

DEVICE	FUNCTION	ORDER NUMBER	MANUFACTURER ⁽¹⁾	
XCVR	RS-485 transceiver	THVD1330	TI	
R1	10-Ω, pulse-proof thick-film resistor	CRCW0603010RJNEAHP	Vishay	
R2	10-12, pulse-proof trick-lilli resistor	CITO WOODO TOTOINEALIF		

Product Folder Links: THVD1330

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表 9-1. Bill of Materials (続き)

DEVICE	FUNCTION	ORDER NUMBER	MANUFACTURER ⁽¹⁾
TVS	Bidirectional 400-W transient s	suppressor CDSOT23-SM712	Bourns

(1) See the Third-Party Products Disclaimer.



9.2.3 Application Curves

 \boxtimes 9-4 shows typical supply current consumption of the device at 54 Ω load and 50 pF load capacitor with driver enabled and data is toggled at varying data rates.



図 9-4. Supply Current vs Signal Rate

9.3 Power Supply Recommendations

For reliable operation at all data rates and supply voltages, each supply is decoupled with a 100 nF ceramic capacitor located as close as possible to the supply pins. This helps reduce supply voltage ripple present on the outputs of switched-mode power supplies. This also helps to compensate for the resistance and inductance of the PCB power planes.

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9.4 Layout

9.4.1 Layout Guidelines

Robust and reliable bus node design often requires the use of external transient protection devices to protect against surge transients that occurs in industrial environments. Since these transients have a wide frequency bandwidth (from approximately 3 MHz to 300 MHz), high-frequency layout techniques are applied during PCB design.

- 1. Place the protection circuitry close to the bus connector to prevent noise transients from propagating across the board.
- 2. Use V_{CC} and ground planes to provide low inductance. Note that high-frequency currents tend to follow the path of least impedance and not the path of least resistance.
- 3. Design the protection components into the direction of the signal path. Do not force the transient currents to divert from the signal path to reach the protection device.
- 4. Apply 100-nF to 220-nF bypass capacitors as close as possible to the V_{CC} pins of transceiver, UART and controller ICs on the board.
- 5. Use at least two vias for V_{CC} and ground connections of bypass capacitors and protection devices to minimize effective via inductance.
- 6. Use $1-k\Omega$ to $10-k\Omega$ pullup and pulldown resistors for enable lines to limit noise currents in theses lines during transient events.
- 7. Insert pulse-proof resistors into the A and B bus lines if the TVS clamping voltage is higher than the specified maximum voltage of the transceiver bus pins. These resistors limit the residual clamping current into the transceiver and prevent it from latching up.
- 8. While pure TVS protection is sufficient for surge transients up to 1 kV, higher transients require metal-oxide varistors (MOVs) which reduce the transients to a few hundred volts of clamping voltage, and transient blocking units (TBUs) that limit transient current to less than 1 mA.

9.4.2 Layout Example

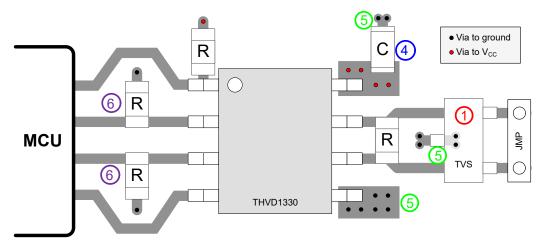


図 9-5. Layout Example

10 Device and Documentation Support

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11 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

Product Folder Links: THVD1330

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PACKAGING INFORMATION

Orderable part number	Status (1)	Material type	Package Pins	Package qty Carrier	RoHS	Lead finish/ Ball material	MSL rating/ Peak reflow	Op temp (°C)	Part marking (6)
THVD1330DR	Active	Production	SOIC (D) 8	2500 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	T1330
THVD1330DR.A	Active	Production	SOIC (D) 8	2500 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	T1330

⁽¹⁾ Status: For more details on status, see our product life cycle.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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⁽³⁾ RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

⁽⁴⁾ Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES:

- 1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 [0.15] per side.
- 4. This dimension does not include interlead flash.
- 5. Reference JEDEC registration MS-012, variation AA.



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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