

FULL DIFFERENTIAL ANALOG INPUT 24-BIT, 192-kHz STEREO A/D CONVERTER

FEATURES

- 24-Bit Delta-Sigma Stereo A/D Converter
- High Performance:
 - Dynamic Range: 112 dB (Typical)
 - SNR: 111 dB (Typical)THD+N: -102 dB (Typical)
- High-Performance Linear Phase Antialias Digital Filter:
 - Pass-Band Ripple: ±0.005 dBStop-Band Attenuation: -100 dB
- Fully Differential Analog Input: ±2.5 V
- Audio Interface: Master- or Slave-Mode Selectable
- Data Formats: Left-Justified, I²S, Standard 24-Bit, and DSD
- Function:
 - Peak Detection
 - High-Pass Filter (HPF): -3 dB at 1 Hz,
 f_S = 48 kHz
- Sampling Rate up to 192 kHz
- System Clock: 128 f_S, 256 f_S, 384 f_S, 512 f_S, or 768 f_S
- Dual Power Supplies:
 - 5 V for Analog
 - 3.3 V for Digital
- Power Dissipation: 225 mW
- Small 28-Pin SSOP
- DSD Output: 1 Bit, 64 f_S

APPLICATIONS

- AV Amplifier
- MD Player
- Digital VTR
- Digital Mixer
- Digital Recorder

DESCRIPTION

The PCM1804 is a high-performance, single-chip stereo A/D converter with fully differential analog voltage input. The PCM1804 uses a precision delta-sigma modulator and includes a linear phase antialias digital filter and high-pass filter (HPF) that removes dc offset from the input signal. The PCM1804 is suitable for a wide variety of mid- to high-grade consumer and professional applications, where excellent performance and 5-V analog supply and 3.3-V digital power-supply operation are required. The PCM1804 can achieve both PCM audio and DSD format due to the precision delta-sigma modulator. The PCM1804 is fabricated using an advanced CMOS process and is available in a small 28-pin SSOP package.



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

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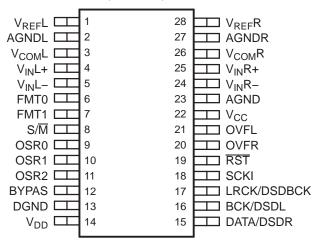




This device contains circuits to protect its inputs and outputs against damage due to high static voltages or electrostatic fields. These circuits have been qualified to protect this device against electrostatic discharges (ESD) of up to 2 kV according to MIL-STD-883C, Method 3015; however, it is advised that precautions be taken to avoid application of any voltage higher than maximum-rated voltages to these high-impedance circuits. During storage or handling, the device leads should be shorted together or the device should be placed in conductive foam. In a circuit, unused inputs should always be connected to an appropriate logic voltage level, preferably either V_{CC} or ground. Specific guidelines for handling devices of this type are contained in the publication *Electrostatic Discharge (ESD)* (SSYA008), available from Texas Instruments.

PIN ASSIGNMENTS

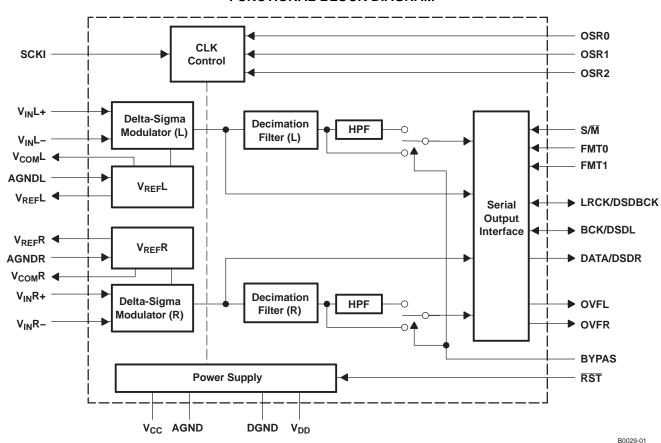
PCM1804 PACKAGE (TOP VIEW)



P0007-02



FUNCTIONAL BLOCK DIAGRAM





Terminal Functions

| TERMINAL | | | |
|--------------------|-----|-----|---|
| NAME | PIN | 1/0 | DESCRIPTIONS |
| AGND | 23 | _ | Analog ground |
| AGNDL | 2 | _ | Analog ground for V _{REF} L |
| AGNDR | 27 | _ | Analog ground for V _{REF} R |
| BCK/DSDL | 16 | I/O | Bit clock input/output in PCM mode. L-channel audio data output in DSD mode. (1) |
| BYPAS | 12 | ı | HPF bypass control. High: HPF disabled, Low: HPF enabled (1) |
| DATA/DSDR | 15 | 0 | L-channel and R-channel audio data output in PCM mode. R-channel audio data output in DSD mode. (DSD output, when in DSD mode) |
| DGND | 13 | _ | Digital ground |
| FMT0 | 6 | I | Audio data format 0. See Table 5. (2) |
| FMT1 | 7 | I | Audio data format 1. See Table 5. (2) |
| LRCK/DSDBCK | 17 | I/O | Sampling clock input/output in PCM and DSD modes. (1) |
| OSR0 | 9 | I | Oversampling ratio 0. See Table 1 and Table 2. (2) |
| OSR1 | 10 | I | Oversampling ratio 1. See Table 1 and Table 2. (2) |
| OSR2 | 11 | I | Oversampling ratio 2. See Table 1 and Table 2. (2) |
| OVFL | 21 | 0 | Overflow signal of L-channel in PCM mode. This is available in PCM mode only. |
| OVFR | 20 | 0 | Overflow signal of R-channel in PCM mode. This is available in PCM mode only. |
| RST | 19 | I | Reset, power-down input, active-low (2) |
| SCKI | 18 | I | System clock input; 128 f _S , 256 f _S , 384 f _S , 512 f _S , or 768 f _S . (3) |
| S/M | 8 | I | Slave/master mode selection. See Table 4. (2) |
| V _{CC} | 22 | _ | Analog power supply |
| $V_{COM}L$ | 3 | _ | L-channel analog common-mode voltage (2.5 V) |
| V _{COM} R | 26 | _ | R-channel analog common-mode voltage (2.5 V) |
| V_{DD} | 14 | _ | Digital power supply |
| V _{IN} L- | 5 | I | L-channel analog input, negative pin |
| V _{IN} L+ | 4 | I | L-channel analog input, positive pin |
| V _{IN} R- | 24 | I | R-channel analog input, negative pin |
| V _{IN} R+ | 25 | I | R-channel analog input, positive pin |
| $V_{REF}L$ | 1 | _ | L-channel voltage reference output, requires capacitors for decoupling to AGND |
| V _{REF} R | 28 | _ | R-channel voltage reference output, requires capacitors for decoupling to AGND |

- Schmitt-trigger input Schmitt-trigger input with internal pulldown (51 kµ typically), 5-V tolerant. Schmitt-trigger input, 5-V tolerant.



ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature range (unless otherwise noted) (1)

| | Cumply voltage | V _{CC} | -0.3 V to 6.5 V | | |
|------------------|--------------------------------|--|-------------------------------------|--|--|
| | Supply voltage | V_{DD} | –0.3 V to 4 V | | |
| | Ground voltage differences | AGND, AGNDL, AGNDR, DGND | ±0.1 V | | |
| | Supply voltage difference | V _{CC} , V _{DD} | $V_{CC} - V_{DD} < 3 V$ | | |
| | Digital input valtage | FMT0, FMT1, S/M, OSR0, OSR1, OSR2, SCKI, RST | –0.3 V to 6.5 V | | |
| | Digital input voltage | BYPAS, DATA/DSDR, BCK/DSDL, LRCK/DSDBCK, OVFL, OVFR | -0.3 V to (V _{DD} + 0.3 V) | | |
| | Analog input voltage | V _{REF} L, V _{REF} R, V _{COM} L, V _{COM} R, V _{IN} L+, V _{IN} R+, V _{IN} L-, V _{IN} R- | -0.3 V to (V _{CC} + 0.3 V) | | |
| | Input current (any pins except | supplies) | ±10 mA | | |
| T _A | Ambient temperature under b | ias | -40°C to 125°C | | |
| T _{stg} | Storage temperature | | −55°C to 150°C | | |
| TJ | Junction temperature | | 150°C | | |
| | Lead temperature (soldering) | Lead temperature (soldering) | | | |
| | Package temperature (IR refle | ow, peak) | 260°C | | |

⁽¹⁾ Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

RECOMMENDED OPERATING CONDITIONS

over operating free-air temperature range

| | | MIN | NOM | MAX | UNIT | |
|--|----------------|-------|------------|-----------------------|-------|--|
| Analog supply voltage, V _{CC} | | 4.75 | 5 | 5.25 | V | |
| Digital supply voltage, V _{DD} | | 3 | 3.3 | 3.6 | V | |
| Analog input voltage, full-scale (-0 dB), differential input | | | 5 | | Vp-p | |
| Digital input logic family | | TTL | compatible | | | |
| Digital input along from | System clock | 8.192 | | 36.864 | MHz | |
| Digital input clock frequency | Sampling clock | 32 | | 36.864 MHz 192 kHz | kHz | |
| Digital output load capacitance | | | | 10 | pF | |
| Operating free-air temperature, T _A | | -10 | | 70 | 70 °C | |



ELECTRICAL CHARACTERISTICS

All specifications at $T_A = 25$ °C, $V_{CC} = 5$ V, $V_{DD} = 3.3$ V, master mode, single-speed mode, $f_S = 48$ kHz, system clock = 256 f_S , 24-bit data, unless otherwise noted.

| | PARAMETER | TEST CONDITIONS | PCM1804 | UNIT | | |
|-----------------|--|---|---------------------------------|--------------|---------|--|
| | PARAMETER | TEST CONDITIONS | MIN TY | P MAX | UNIT | |
| | Resolution | | 2 | 4 | Bits | |
| ATA | FORMAT | | | | | |
| | Audio data interface format | | Standard, I ² S, let | ft-justified | | |
| | Audio data bit length | | 2 | 4 | Bits | |
| | Audio data format | | MSB firs 2s complemen | | | |
| DIGIT | AL INPUT/OUTPUT | | | | | |
| | Logic family | | TTL compa | tible | | |
| , | High-level input voltage | (1) (2) | 2 | 5.5 | Vdc | |
| √ _{IH} | nigh-level input voltage | (3) | 2 | V_{DD} | vuc | |
| √ _{IL} | Low-level input voltage | (1) (2) (3) | | 8.0 | Vdc | |
| | | $V_{IN} = V_{DD}$ ⁽¹⁾ | 6 | 5 100 | | |
| IH | High-level input current | $V_{IN} = V_{DD}$ (2) | | ±10 | μΑ | |
| | | $V_{IN} = V_{DD}$ ⁽³⁾ | | ±100 | | |
| | Low lovel input ourrent | V _{IN} = 0 V ⁽¹⁾ ⁽²⁾ | | ±10 | | |
| IL | Low-level input current | $V_{IN} = 0 \ V^{(3)}$ | | ±50 | μA | |
| V _{OH} | High-level output voltage | $I_{OH} = -1 \text{ mA}^{(4)}$ | 2.4 | | Vdc | |
| V _{OL} | Low-level output voltage | I _{OL} = 1 mA ⁽⁴⁾ | | 0.4 | Vdc | |
| CLOC | K FREQUENCY | | | | | |
| s | Sampling frequency | | 32 | 192 | kHz | |
| | | 256 f _S , single rate ⁽⁵⁾ | 12.28 | 8 | | |
| | | 384 f _S , single rate ⁽⁵⁾ | 18.43 | 2 | | |
| | | 512 f _S , single rate ⁽⁵⁾ | 24.57 | 6 | | |
| | Cyatam alask fraguency | 768 f _S , single rate ⁽⁵⁾ | 36.864 | | | |
| | System clock frequency | 256 f _S , dual rate ⁽⁶⁾ | 24.57 | 6 | MHz | |
| | | 384 f _S , dual rate ⁽⁶⁾ | 36.86 | 4 | | |
| | | 128 f _S , quad rate ⁽⁷⁾ | 24.57 | 6 | | |
| | | 192 f _S , quad rate ⁽⁷⁾ | 36.86 | 4 | | |
| OC AC | CCURACY | | | | | |
| | Gain mismatch, channel- to-channel | | | ±3 | % of FS | |
| | Gain error (V _{IN} = −0.5 dB) | | | ±4 | % of FS | |
| | Bipolar zero error | HPF bypass | ±0. | 2 | % of FS | |

⁽¹⁾ Pins 6–11, 19: FMT0, FMT1, S/M, OSR0, OSR1, OSR2, RST [Schmitt-trigger input with internal pulldown (51 kµ typically), 5-V tolerant]

Pin 18: SCKI (Schmitt-trigger input, 5-V tolerant)

Pins 12, 16–17: BYPAS, BCK/DSDL, LRCK/DSDBCK (in slave mode, Schmitt-trigger input)
Pins 15–17, 20, and 21: DATA/DSDR, BCK/DSDL, LRCK/DSDBCK (in master mode), OVFR, OVFL

⁽⁵⁾ Single rate, $f_S = 48 \text{ kHz}$

⁽⁶⁾ Dual rate, $f_S = 96 \text{ kHz}$ (7) Quad rate, $f_S = 192 \text{ kHz}$



ELECTRICAL CHARACTERISTICS (continued)

All specifications at $T_A = 25^{\circ}C$, $V_{CC} = 5$ V, $V_{DD} = 3.3$ V, master mode, single-speed mode, $f_S = 48$ kHz, system clock = 256 f_S , 24-bit data, unless otherwise noted.

| | PARAMETER | | TEST CONDITIONS | PCM1804DB | | UNIT |
|---------|--------------------------------------|---|---|----------------------|-----------------------|------|
| | PARAMETER | | TEST CONDITIONS | MIN | TYP MAX | UNII |
| DYNAM | IC PERFORMANCE (8) | | | | | |
| | | $V_{IN} = -0.5 \text{ dB}$ | f 40 ld la sustant als als 050 f | | -102 -95 | |
| | | $V_{IN} = -60 \text{ dB}$ $f_S = 48 \text{ kHz}$, system clock = 256 f_S | | | -49 | |
| | | $V_{IN} = -0.5 \text{ dB}$ | f 00 ld la sustant alask 050 f | | -101 | |
| THD+N | Total harmonic distortion plus noise | $V_{IN} = -60 \text{ dB}$ | $f_S = 96 \text{ kHz}$, system clock = 256 f_S | | -47 | dB |
| | pide fields | $V_{IN} = -0.5 \text{ dB}$ | f 400 kl la gyatam alaak 420 f | | -101 | |
| | | $V_{IN} = -60 \text{ dB}$ | $f_S = 192 \text{ kHz}$, system clock = 128 f_S | | -47 | |
| | | $V_{IN} = -0.5 \text{ dB}$ | DSD mode | | -100 | |
| | | | f _S = 48 kHz, system clock = 256 f _S | 106 | 112 | |
| | Dynamic range | $V_{IN} = -60 \text{ dB}$ | f _S = 96 kHz, system clock = 256 f _S | | 112 | 40 |
| | (A-weighted) | | f _S = 192 kHz, system clock = 128 f _S | | 112 | dB |
| | | DSD mode | | | 112 | |
| | | $f_S = 48 \text{ kHz}, \text{ s}$ | ystem clock = 256 f _S | 105 | 111 | |
| | CND (A weighted) | $f_S = 96 \text{ kHz, s}$ | ystem clock = 256 f _S | | 111 | ٩D |
| | SNR (A-weighted) | $f_S = 192 \text{ kHz},$ | system clock = 128 f _S | | 111 | dB |
| | | DSD mode | | | 111 | |
| | | $f_S = 48 \text{ kHz, sy}$ | ystem clock = 256 f _S | 97 | 109 | |
| | Channel separation | $f_S = 96 \text{ kHz, s}$ | ystem clock = 256 f _S | | 107 | dB |
| | | f _S = 192 kHz, | system clock = 128 f _S | | 107 | |
| ANALO | G INPUT | | | | | |
| | Input voltage | Differential inp | ut | | ±2.5 | V |
| | Center voltage | | | | 2.5 | Vdc |
| | Input impedance | Single-ended | | | 10 | kμ |
| DIGITAL | L FILTER PERFORMANCE | | | | | |
| | Pass-band edge | Single rate, du | al rate | | 0.453 f _S | Hz |
| | Stop-band edge | Single rate, du | al rate | 0.547 f _S | | Hz |
| | Pass-band ripple | Single rate, du | al rate | | ±0.005 | dB |
| | Stop-band attenuation | Single rate, du | al rate | -100 | | dB |
| | Pass-band edge (–0.005 dB) | Quad rate | | | 0.375 f _S | Hz |
| | Pass-band edge (-3 dB) | Quad rate | | | 0.49 f _S | Hz |
| | Stop-band edge | Quad rate | | 0.77 f _S | | Hz |
| | Pass-band ripple | Quad rate | | | ±0.005 | dB |
| | Stop-band attenuation | Quad rate | | -135 | | dB |
| | Group delay | Single rate, du | ial rate | | 37/f _S | s |
| | Group delay | Quad rate | | | 9.5/f _S | s |
| | HPF frequency response | –3 dB | | | f _S /48000 | Hz |

⁽⁸⁾ f_{IN} = 1 kHz, using System Two™ audio measurement system by Audio Precision™ in RMS mode, with 20-kHz LPF and 400-Hz HPF in calculation for single rate, or with 40-kHz LPF in calculation for dual and quad rates.



ELECTRICAL CHARACTERISTICS (continued)

All specifications at $T_A = 25^{\circ}\text{C}$, $V_{CC} = 5$ V, $V_{DD} = 3.3$ V, master mode, single-speed mode, $f_S = 48$ kHz, system clock = 256 f_S , 24-bit data, unless otherwise noted.

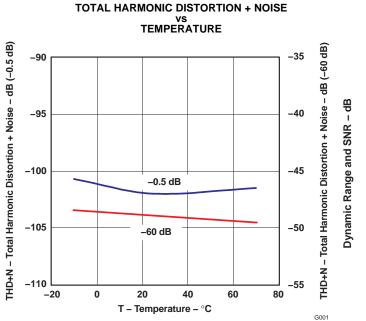
| | DADAMETED | TEST CONDITIONS | PC | PCM1804DB | | | |
|-----------------|---|--|------|-----------|------|------|--|
| | PARAMETER | TEST CONDITIONS | MIN | TYP | MAX | UNIT | |
| POWE | R SUPPLY REQUIREMENT | S | | | | | |
| V _{CC} | Cumply voltage range | | 4.75 | 5 | 5.25 | \/da | |
| V_{DD} | Supply voltage range | | 3 | 3.3 | 3.6 | Vdc | |
| Icc | | V _{CC} = 5 V ⁽⁹⁾ (10) (11) | | 35 | 45 | | |
| | Supply current | $V_{DD} = 3.3 \text{ V}^{(9)}$ (12) | | 15 | 20 | A | |
| I_{DD} | | $V_{DD} = 3.3 \text{ V}^{(10)(12)}$ | | 27 | | mA | |
| | | $V_{DD} = 3.3 \text{ V}^{(11)} (12)$ | | 18 | | | |
| | | Operation, $V_{CC} = 5 \text{ V}$, $V_{DD} = 3.3 \text{ V}^{(9) (12)}$ | | 225 | 290 | | |
| n | Dower discipation | Operation, $V_{CC} = 5 \text{ V}$, $V_{DD} = 3.3 \text{ V}^{(10)}$ (12) | | 265 | | ~\\/ | |
| P_D | Power dissipation | Operation, $V_{CC} = 5 \text{ V}$, $V_{DD} = 3.3 \text{ V}^{(11)}$ (12) | | 235 | | mW | |
| | Power down, $V_{CC} = 5 \text{ V}$, $V_{DD} = 3.3 \text{ V}$ | | 5 | | | | |
| TEMP | ERATURE RANGE | · | · | | | | |
| | Operation temperature | | -10 | | 70 | °C | |
| θ_{JA} | Thermal resistance | | | 100 | | °C/W | |

 $[\]begin{array}{ll} \text{(9)} & \text{Single rate, } f_S = 48 \text{ kHz} \\ \text{(10)} & \text{Dual rate, } f_S = 96 \text{ kHz} \\ \text{(11)} & \text{Quad rate, } f_S = 192 \text{ kHz} \\ \text{(12)} & \text{Minimum load on DATA/DSDR (pin 15)} \end{array}$



TYPICAL PERFORMANCE CURVES - SINGLE RATE

All specifications at $T_A = 25^{\circ}C$, $V_{CC} = 3.3 \text{ V}$, $V_{DD} = 5 \text{ V}$, master mode, $f_S = 48 \text{ kHz}$, system clock = 256 f_S , 24-bit data, unless otherwise noted.



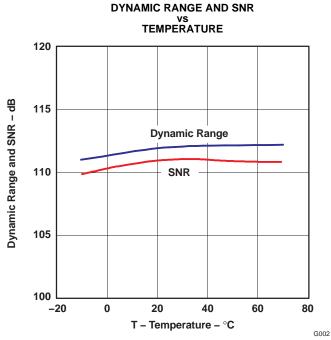
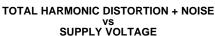


Figure 1.



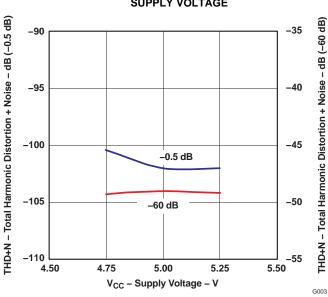


Figure 3.

DYNAMIC RANGE AND SNR VS SUPPLY VOLTAGE

Figure 2.

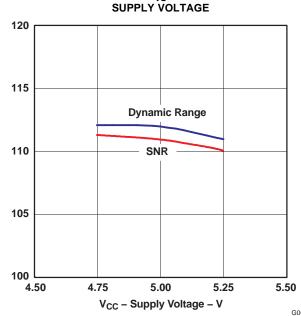


Figure 4.

Dynamic Range and SNR - dB



TYPICAL PERFORMANCE CURVES - SINGLE RATE (continued)

All specifications at $T_A = 25$ °C, $V_{CC} = 3.3$ V, $V_{DD} = 5$ V, master mode, $f_S = 48$ kHz, system clock = 256 f_S , 24-bit data, unless otherwise noted.

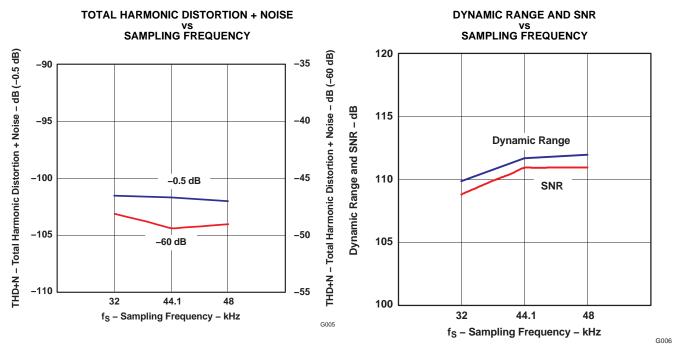
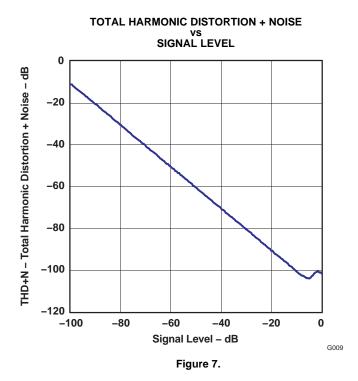


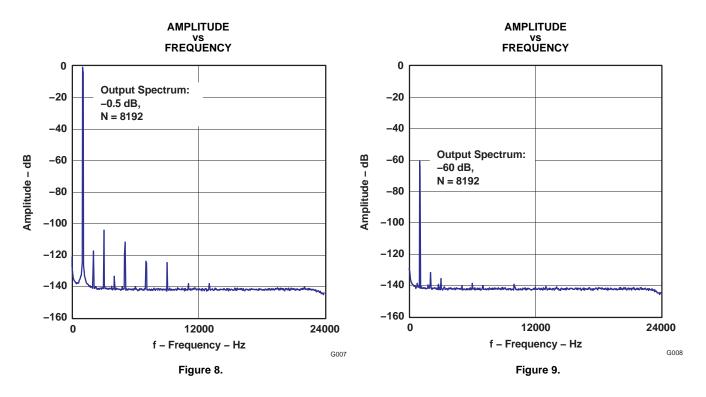
Figure 5. Figure 6.





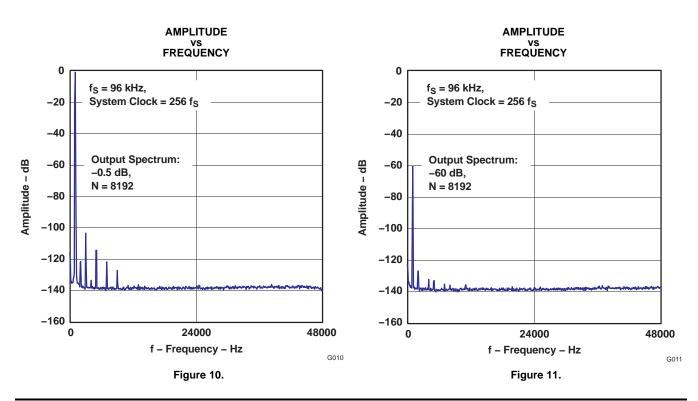
TYPICAL PERFORMANCE CURVES - SINGLE RATE (continued)

All specifications at $T_A = 25$ °C, $V_{CC} = 3.3$ V, $V_{DD} = 5$ V, master mode, $f_S = 48$ kHz, system clock = 256 f_S , 24-bit data, unless otherwise noted.



TYPICAL PERFORMANCE CURVES - DUAL RATE

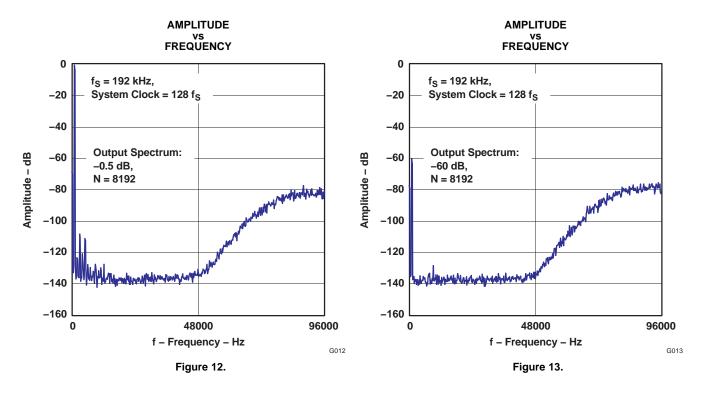
All specifications at $T_A = 25^{\circ}C$, $V_{CC} = 3.3 \text{ V}$, $V_{DD} = 5 \text{ V}$, master mode, and 24-bit data, unless otherwise noted.





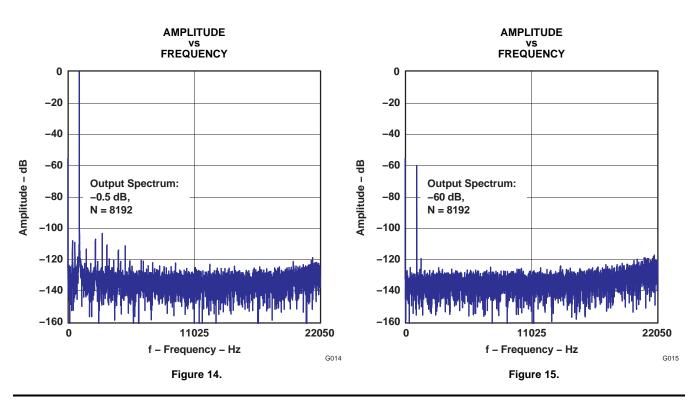
TYPICAL PERFORMANCE CURVES - QUAD RATE

All specifications at $T_A = 25$ °C, $V_{CC} = 3.3$ V, $V_{DD} = 5$ V, master mode, 24-bit data, unless otherwise noted.



TYPICAL PERFORMANCE CURVES - DSD MODE

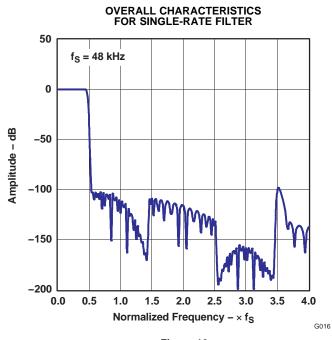
All specifications at $T_A = 25$ °C, $V_{CC} = 3.3$ V, $V_{DD} = 5$ V, master mode, $f_S = 44.1$ kHz, system clock = 16.9344 MHz, unless otherwise noted.





TYPICAL PERFORMANCE CURVES OF INTERNAL FILTER

LINEAR PHASE ANTIALIAS DIGITAL FILTER FREQUENCY RESPONSE - Single-Rate



STOP-BAND ATTENUATION CHARACTERISTICS FOR SINGLE-RATE FILTER

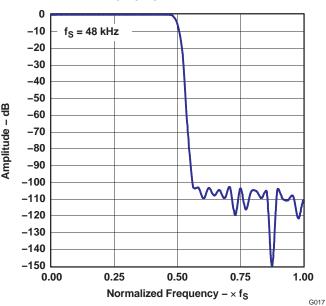


Figure 16.



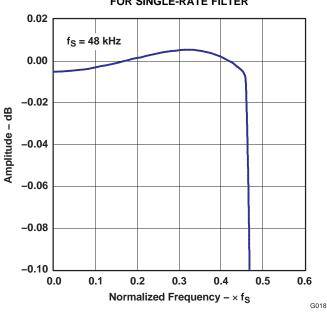


Figure 18.

TRANSIENT BAND CHARACTERISTICS FOR SINGLE-RATE FILTER

Figure 17.

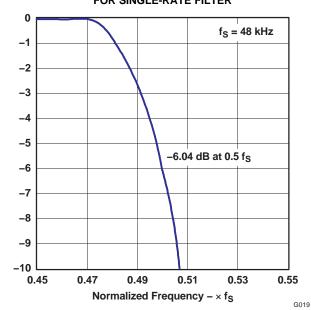
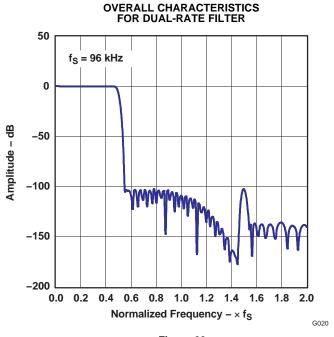


Figure 19.

Amplitude - dB



TYPICAL PERFORMANCE CURVES OF INTERNAL FILTER (continued) LINEAR PHASE ANTIALIAS DIGITAL FILTER FREQUENCY RESPONSE - Dual-Rate





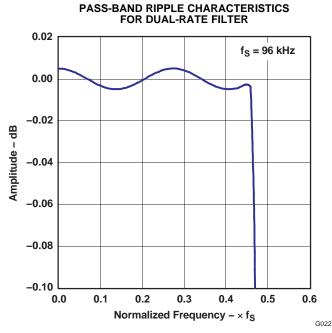


Figure 22.

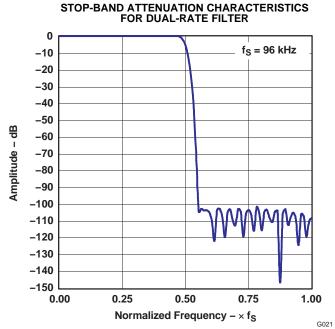


Figure 21.

TRANSIENT BAND CHARACTERISTICS FOR DUAL-RATE FILTER

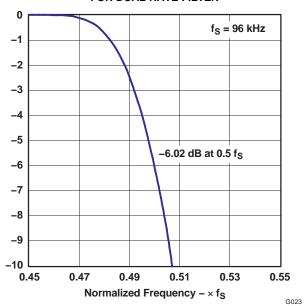


Figure 23.

Amplitude - dB

G025



TYPICAL PERFORMANCE CURVES OF INTERNAL FILTER (continued) LINEAR PHASE ANTIALIAS DIGITAL FILTER FREQUENCY RESPONSE - Quad-Rate

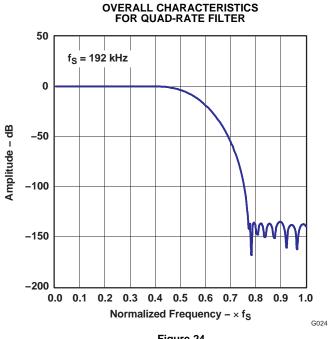


Figure 24.

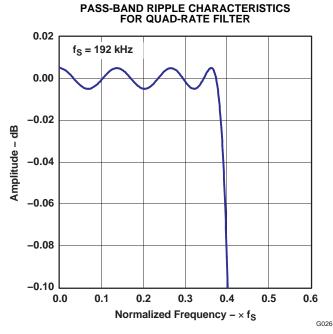
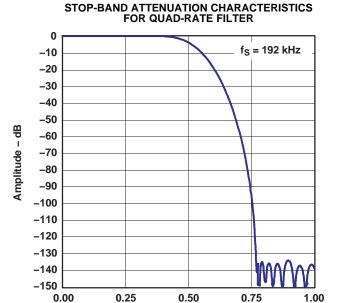


Figure 26.



Normalized Frequency – \times f_S Figure 25.

TRANSIENT BAND CHARACTERISTICS FOR QUAD-RATE FILTER

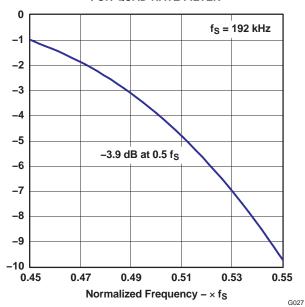
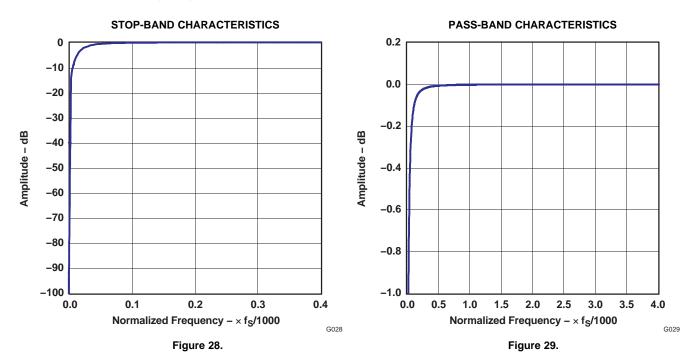


Figure 27.

Amplitude - dB



TYPICAL PERFORMANCE CURVES OF INTERNAL FILTER (continued) HIGH-PASS FILTER (HPF) FREQUENCY RESPONSE



PRINCIPLES OF OPERATION

THEORY OF OPERATION

The PCM1804 consists of a band-gap reference, a delta-sigma modulator with full-differential architecture for L-channel and R-channel, a decimation filter with a high-pass filter, and a serial interface circuit. Figure 30 illustrates the total architecture of the PCM1804. An on-chip, high-precision reference with $10-\mu F$ external capacitor(s) provides all the reference voltage needed in the PCM1804, and it defines the full-scale voltage range of both channels. Full-differential architecture provides a wide dynamic range and excellent power-supply rejection performance. The input signal is sampled at $\times 128$, $\times 64$, and $\times 32$ oversampling rates according to the overasmpling ratio control, OSR[0:2]. The single rate, dual rate, and quad rate eliminate the external sample-hold amplifier. Figure 31 illustrates how for each oversampling ratio the PCM1804 decimates the modulator output down to PCM data when the modulator is running at 6.144 MHz. The delta-sigma modulation randomizes the modulator outputs and reduces the idle tone level. The oversampled data stream from the delta-sigma modulator is converted to a 1-f_S, 24-bit digital signal, while removing high-frequency noise components using a decimation filter. The dc components of the signal are removed by the HPF, and the HPF output is converted to a time-multiplexed serial signal through the serial interface, which provides flexible serial formats and master/slave modes. The PCM1804 also has a DSD output mode. The PCM1804 can output the signal directly from the modulators to DSDL (pin 16) and DSDR (pin 15).



PRINCIPLES OF OPERATION (continued)

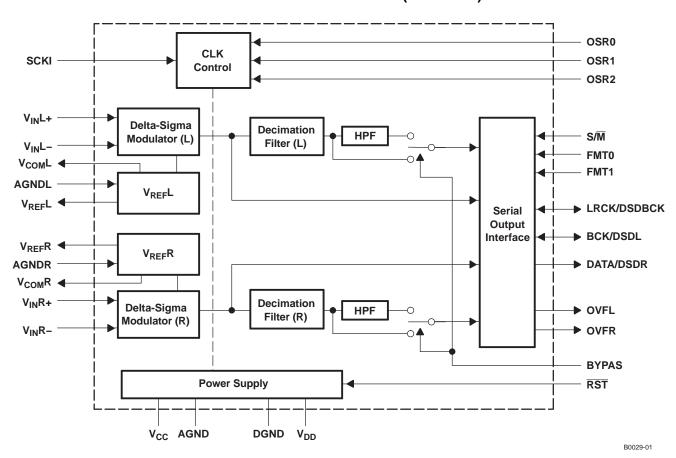


Figure 30. Total Block Diagram of PCM1804

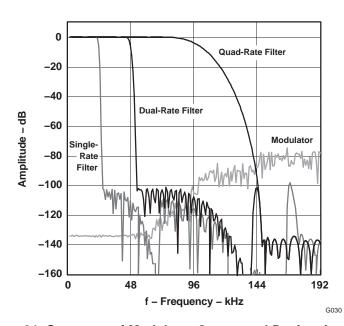


Figure 31. Spectrum of Modulator Output and Decimation Filter



PRINCIPLES OF OPERATION (continued)

SYSTEM CLOCK INPUT

The PCM1804 supports $128 \, f_S$, $192 \, f_S$ (only in master mode at quad rate), $256 \, f_S$, $384 \, f_S$, $512 \, f_S$, and $768 \, f_S$ as a system clock, where f_S is the audio sampling frequency. The system clock must be supplied on SCKI (pin 18). Table 3 shows the relationship of typical sampling frequency and the system clock frequency, and Figure 32 shows system clock timing. In master mode, the system clock rate is selected by OSR2 (pin 11), OSR1 (pin 10), and OSR0 (pin 9) as shown in Table 1. In slave mode, the system clock rate is automatically detected. In DSD mode, OSR2 (pin 11), OSR1 (pin 10), OSR0 (pin 9), and the system clock frequency are fixed as shown in Table 1 and Table 3.

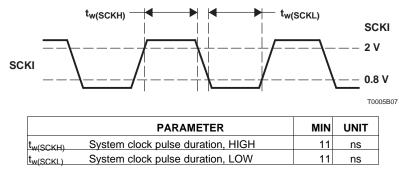


Figure 32. System Clock Input Timing

POWER-ON AND RESET FUNCTIONS

The PCM1804 has both an internal power-on-reset circuit and \overline{RST} (pin 19). For internal power-on reset, initialization (reset) is performed automatically at the time when the power supply V_{DD} exceeds 2 V (typical) and V_{CC} exceeds 4 V (typical). \overline{RST} accepts external forced reset, and a low level on \overline{RST} initiates the reset sequence. Because an internal pulldown resistor terminates \overline{RST} , no connection of \overline{RST} is equivalent to a low-level input. Because the system clock is used as a clock signal for the reset circuit, the system clock must be supplied as soon as power is supplied; more specifically, at least three system clocks are required prior to $V_{DD} > 2$ V, $V_{CC} > 4$ V, and $\overline{RST} = \text{high}$. While $V_{DD} < 2$ V (typical), $V_{CC} < 4$ V (typical), or $\overline{RST} = \text{low}$, and $1/f_S$ (maximum) count after $V_{DD} > 2$ V (typical), $V_{CC} > 4$ V (typical) and $\overline{RST} = \text{high}$, the PCM1804 stays in the reset state and the digital output is forced to zero. The digital output is valid after the reset state is released and the time of 1116/f_S has passed. Figure 33 and Figure 34 illustrate the internal power-on-reset and external-reset timing, respectively. Figure 35 illustrates the digital output for power-on reset and \overline{RST} control. The PCM1804 needs $\overline{RST} = \text{low}$ when control pins are changed or in slave mode when SCKI. LRCK, and BCK are changed.

POWER-DOWN FUNCTION

The PCM1804 has a power-down feature that is controlled by RST (pin 19). Entering the power-down mode is done by keeping the RST input level low for more than 65536/f_S. In the master mode, the SCKI (pin 18) is used as the clock signal for the power-down counter. While in the slave mode, SCKI (pin 18) and LRCK (pin 17) are used as the clock signal. The clock(s) must be supplied until the power-down sequence completes. As soon as RST goes high, the PCM1804 starts the reset-release sequence described in the *Power-On and Reset Functions* section.

OVERSAMPLING RATIO

The oversampling ratio is selected by OSR2 (pin 11), OSR1 (pin 10), and OSR0 (pin 9) as shown in Table 1 and Table 2. The PCM1804 needs \overline{RST} = low when logic levels on the OSR2, OSR1, and OSR0 pins are changed.



Table 1. Oversampling Ratio in Master Mode

| OSR2 | OSR1 | OSR0 | OVERSAMPLING RATIO | SYSTEM CLOCK RATE |
|------|------|------|-------------------------------------|--------------------|
| Low | Low | Low | Single rate (× 128 f _S) | 768 f _S |
| Low | Low | High | Single rate (× 128 f _S) | 512 f _S |
| Low | High | Low | Single rate (× 128 f _S) | 384 f _S |
| Low | High | High | Single rate (× 128 f _S) | 256 f _S |
| High | Low | Low | Dual rate (× 64 f _S) | 384 f _S |
| High | Low | High | Dual rate (× 64 f _S) | 256 f _S |
| High | High | Low | Quad rate (× 32 f _S) | 192 f _S |
| High | High | High | Quad rate (× 32 f _S) | 128 f _S |
| High | Low | Low | DSD mode (× 64 f _S) | 384 f _S |
| High | Low | High | DSD mode (× 64 f _S) | 256 f _S |

Table 2. Oversampling Ratio in Slave Mode

| OSR2 | OSR1 | OSR0 | OVERSAMPLING RATIO | SYSTEM CLOCK RATE |
|------|------|------|---|------------------------|
| Low | Low | Low | Single rate (× 128 f _S) | Automatically detected |
| Low | Low | High | Dual rate (× 64 f _S) | Automatically detected |
| Low | High | Low | Quad rate (× 32 f _S) ⁽¹⁾ | Automatically detected |
| Low | High | High | Reserved | _ |
| High | Low | Low | Reserved | _ |
| High | Low | High | Reserved | _ |
| High | High | Low | Reserved | _ |
| High | High | High | Reserved | _ |

⁽¹⁾ Only at the 128-f_S system clock rate

Table 3. Sampling Frequency and System Clock Frequency

| OVERSAMPLING RATIO | SAMPLING | SYSTEM CLOCK FREQUENCY (MHz) | | | | | | |
|----------------------------|-----------------|------------------------------|-----------------------------------|--------------------|--------------------|--------------------|--------------------|--|
| OVERSAMPLING RATIO | FREQUENCY (kHz) | 128 f _S | 192 f _S ⁽¹⁾ | 256 f _S | 384 f _S | 512 f _S | 768 f _S | |
| | 32 | _ | - | 8.192 | 12.288 | 16.384 | 24.576 | |
| Single rate ⁽²⁾ | 44.1 | _ | - | 11.2896 | 16.9344 | 22.5792 | 33.8688 | |
| | 48 | _ | - | 12.288 | 18.432 | 24.576 | 36.864 | |
| Dual rate ⁽³⁾ | 88.2 | _ | _ | 22.5792 | 33.8688 | - | - | |
| Dual fale *** | 96 | - | _ | 24.576 | 36.864 | - | _ | |
| Quad rate ⁽⁴⁾ | 176.4 | 22.5792 | 33.8688 | - | - | - | - | |
| Quad rate () | 192 | 24.576 | 36.864 | - | - | - | - | |
| DSD mode ⁽³⁾ | 44.1 | _ | _ | 11. 2896 | 16.9344 | - | - | |

- Only available in master mode at the quad rate
- Modulator is running at 128 f_s. Modulator is running at 64 f_s. Modulator is running at 32 f_s.

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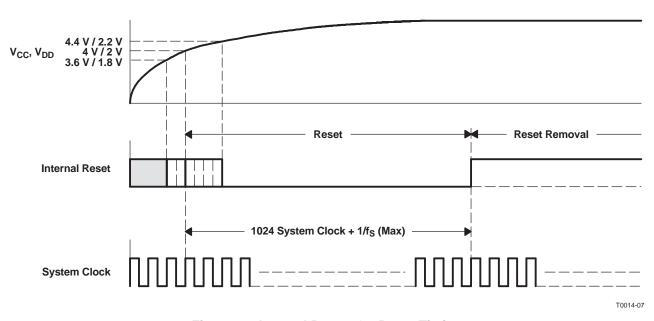


Figure 33. Internal Power-On-Reset Timing

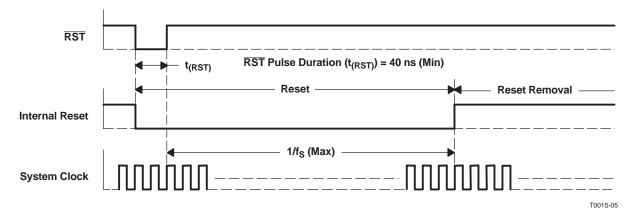
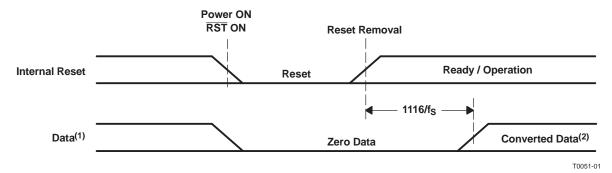


Figure 34. External Reset Timing



- (1) In the DSD mode, DSDL is also controlled like DSDR.
- (2) The HPF transient response appears initially.

Figure 35. ADC Digital Output for Power-On Reset and RST Control



AUDIO DATA INTERFACE

The PCM1804 interfaces the audio system through BCK/DSDL (pin 16), LRCK/DSDBCK (pin 17), and DATA/DSDR (pin 15). The PCM1804 needs \overline{RST} = low when in the interface mode and/or the data format are changed.

INTERFACE MODE

The PCM1804 supports master mode and slave mode as interface modes, which are selected by S/M (pin 8) as shown in Table 4. In master mode, the PCM1804 provides the timing of the serial audio data communications between the PCM1804 and the digital audio processor or external circuit. While in slave mode, the PCM1804 receives the timing for data transfer from an external controller. Slave mode is not available for DSD.

Table 4. Interface Mode

| S/M | MODE |
|------|-------------|
| Low | Master mode |
| High | Slave mode |

DATA FORMAT

The PCM1804 supports four audio data formats in both master and slave modes, and these data formats are selected by FMT0 (pin 6) and FMT1 (pin 7) as shown in Table 5.

Table 5. Data Format

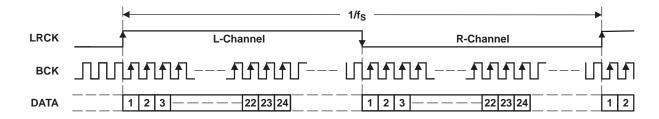
| FMT1 | FMT0 | FORMAT | MASTER | SLAVE |
|------|------|-------------------------------|--------|-------|
| Low | Low | PCM, left-justified, 24-bit | Yes | Yes |
| Low | High | PCM, I ² S, 24-bit | Yes | Yes |
| High | Low | PCM, standard, 24-bit | Yes | Yes |
| High | High | DSD | Yes | ı |



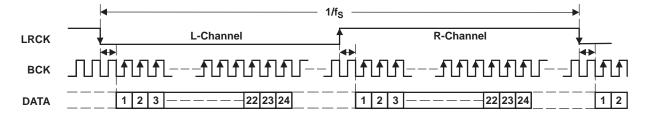
INTERFACE TIMING FOR PCM

Figure 36 through Figure 38 illustrate the interface timing for PCM.

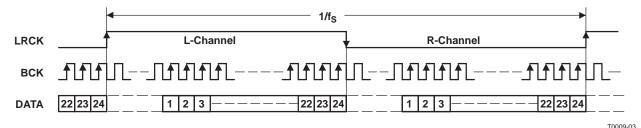
(1) Left-Justified Data Format; L-Channel = High, R-Channel = Low



(2) I²S Data Format; L-Channel = Low, R-Channel = High



(3) Standard Data Format; L-Channel = High, R-Channel = Low

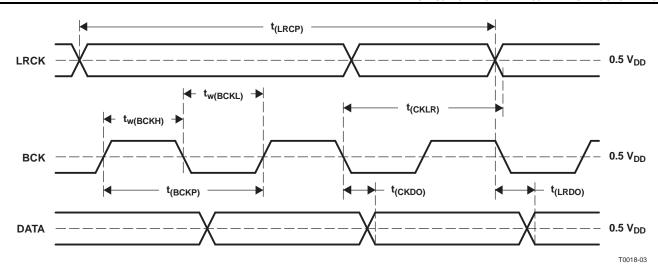


NOTE: LRCK and BCK work as outputs in master mode and as inputs in slave mode.

Figure 36. Audio Data Format for PCM

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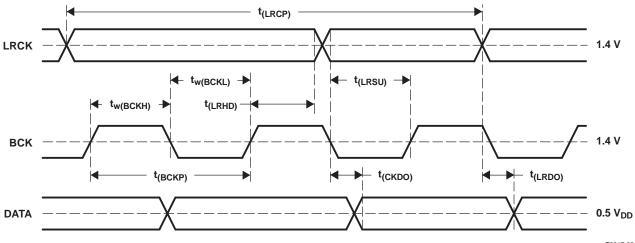


| | PARAMETERS | MIN | TYP | MAX | UNIT |
|----------------------|---|-----|--------------------------------------|--------|------|
| t _(BCKP) | BCK period | | 1/(64 f _S) ⁽³ | | |
| t _{w(BCKH)} | BCK pulse duration, HIGH | 32 | | | ns |
| t _{w(BCKL)} | BCK pulse duration, LOW | 32 | | | ns |
| t _(CKLR) | Delay time, BCK falling edge to LRCK valid | -5 | | 15 | ns |
| t _(LRCP) | LRCK period | | 1/f | : S | |
| t _(CKDO) | Delay time, BCK falling edge to DATA valid | -5 | | 15 | ns |
| t _(LRDO) | Delay time, LRCK edge to DATA valid | -5 | | 15 | ns |
| t _r | Rising time of all signals ⁽¹⁾⁽²⁾ | | | 10 | ns |
| t _f | Falling time of all signals ⁽¹⁾⁽²⁾ | | | 10 | ns |

- (1) Rising and falling times are measured from 10% to 90% of IN/OUT signal swing.
- (2) Load capacitance of all signals is 10 pF.
- (3) $t_{(BCKP)}$ is fixed at 1/(64 f_S) in case of master mode.

Figure 37. Audio Data Interface Timing for PCM (Master Mode: LRCK and BCK Work as Outputs)





T0017-03

| | PARAMETERS | MIN | TYP | MAX | UNIT |
|----------------------|---|------------------------|------------------|------------------------|------|
| t _(BCKP) | BCK period | 1/(64 f _S) | | 1/(48 f _S) | |
| t _{w(BCKH)} | BCK pulse duration, HIGH | 32 | | | ns |
| t _{w(BCKL)} | BCK pulse duration, LOW | 32 | | | ns |
| t _(LRSU) | LRCK setup time to BCK rising edge | 12 | | | ns |
| t _(LRHD) | LRCK hold time to BCK rising edge | 12 | | | ns |
| t _(LRCP) | LRCK period | | 1/f _S | | |
| t _(CKDO) | Delay time, BCK falling edge to DATA valid | 5 | | 25 | ns |
| t _(LRDO) | Delay time, LRCK edge to DATA valid | 5 | | 25 | ns |
| t _r | Rising time of all signals ⁽¹⁾⁽²⁾ | | | 10 | ns |
| t _f | Falling time of all signals ⁽¹⁾⁽²⁾ | | | 10 | ns |

- (1) Rising and falling times are measured from 10% to 90% of IN/OUT signals swing.
- (2) Load capacitance of DATA/DSDR signal is 10 pF.

Figure 38. Audio Data Interface Timing for PCM (Slave Mode: LRCK and BCK Work as Inputs)

INTERFACE TIMING FOR DSD

Figure 39 and Figure 40 illustrate the interface timing for DSD.

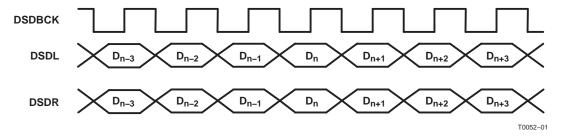
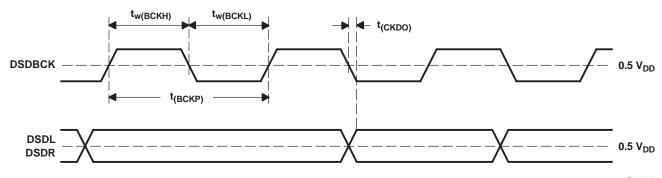


Figure 39. Audio Data Format





T0053-01

| | PARAMETERS | MIN | TYP | MAX | UNIT |
|----------------------|--|------------|-----|-----|------|
| t _(BCKP) | DSDBCK period | | 354 | | ns |
| t _{w(BCKH)} | DSDBCK pulse duration, HIGH | | 177 | | ns |
| t _{w(BCKL)} | DSDBCK pulse duration, LOW | | 177 | | ns |
| t _(CKDO) | Delay time DSDBCK falling edge to DSDL, DSDR valid | - 5 | | 15 | ns |
| t _r | Rising time of all signals ⁽¹⁾⁽²⁾ | | | 10 | ns |
| t _f | Falling time of all signals ⁽¹⁾⁽²⁾ | | | 10 | ns |

- (1) Rising and falling times are measured from 10% to 90% of IN/OUT signal swing.
- (2) Load capacitance of DSDBCK/DSDL/DSDR signal is 10 pF.

Figure 40. Audio Data Interface Timing for DSD (Master Mode Only)

SYNCHRONIZATION WITH DIGITAL AUDIO SYSTEM FOR PCM

In slave mode, the PCM1804 operates under LRCK synchronized with the system clock SCKI. The PCM1804 does not need a specific phase relationship between LRCK and SCKI, but does require the synchronization of LRCK and SCKI.

If the relationship between LRCK and SCKI changes more than ±6 BCK during one sample period due to LRCK or SCKI jitter, internal operation of the ADC halts within 1/f_S and digital output is forced into BPZ code until resynchronization between LRCK and SCKI is completed.

In case of changes less than ±5 BCK, resynchronization does not occur and the previously described digital output control and discontinuity do not occur.

Figure 41 illustrates ADC digital output for loss of synchronization and resynchronization. During undefined data, the PCM1804 may generate some noise in the audio signal. Also, the transitions of normal to undefined data and undefined or zero data to normal cause a discontinuity of data on the digital output. This can generate noise in the audio signal. In master mode, synchronization loss never occurs.

HIGH-PASS FILTER (HPF) BYPASS CONTROL FOR PCM

The built-in function for dc component rejection can be bypassed by BYPAS (pin 12) control. In bypass mode, the dc component of the input analog signal and the internal dc offset are also converted and output in the digital output data.

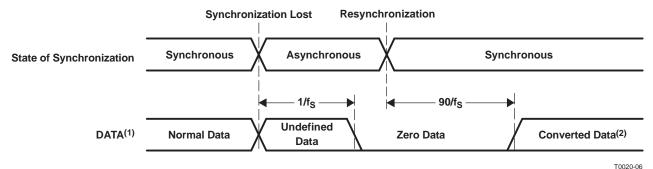
HPF Bypass Control

| BYPAS PIN | HPF MODE |
|-----------|-------------------------|
| Low | Normal (high-pass) mode |
| High | Bypass (through) mode |



OVERFLOW FLAG FOR PCM

The PCM1804 has two overflow flag pins, OVFR (pin 20) and OVFL (pin 21). The pins go to high as soon as the analog input goes across the full-scale range. The high level is held for 1.016 s at maximum, and returns to low if the analog input does not go across the full-scale range for the period.



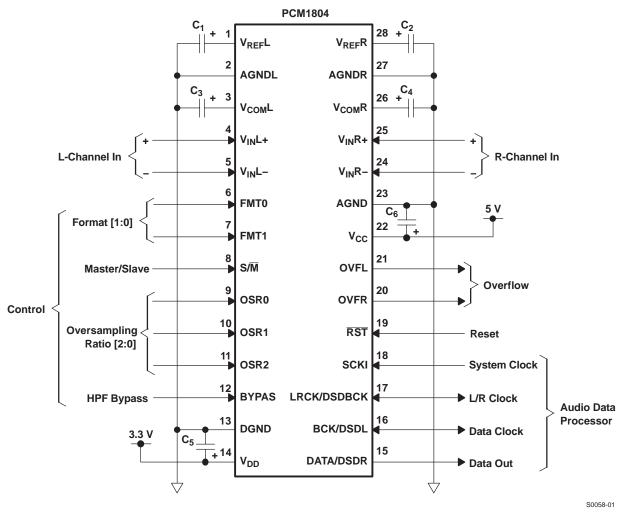
- (1) Applies only for slave mode; the loss of synchronization never occurs in master mode.
- (2) The HPF transient response appears initially.

Figure 41. ADC Digital Output for Loss of Synchronization and Resynchronization



TYPICAL CIRCUIT CONNECTION DIAGRAM

Figure 42 illustrates a typical circuit connection diagram in the PCM data format operation.

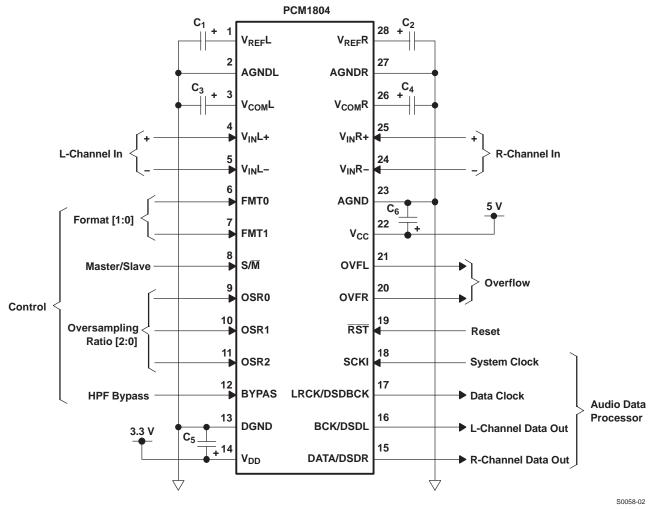


- A. C1, C2, C5, and C6: Bypass capacitors, 0.1-µF ceramic and 10-µF tantalum, depending on layout and power supply
- B. C3, C4: Bypass capacitor, 0.1-µF tantalum, depending on layout and power supply

Figure 42. Typical Circuit Connection Diagram for PCM



Figure 43 illustrates a typical circuit connection diagram in the DSD data format operation.



- A. C1, C2, C5, and C6: Bypass capacitors, 0.1-µF ceramic and 10-µF tantalum, depending on layout and power supply
- B. C3 and C4: Bypass capacitors, 0.1-µF tantalum, depending on layout and power supply

Figure 43. Typical Circuit Connection Diagram for DSD



APPLICATION INFORMATION

BOARD DESIGN AND LAYOUT CONSIDERATIONS

V_{CC}, V_{DD} Pins

The digital and analog power supply lines to the PCM1804 should be bypassed to the corresponding ground pins with 0.1-µF ceramic and 10-µF tantalum capacitors placed as close to the pins as possible to maximize the dynamic performance of the ADC. Although the PCM1804 has two power lines to maximize the potential of dynamic performance, using one common power supply is recommended to avoid unexpected power-supply trouble like latch-up or power-supply sequence.

VIN Pins

Use of $0.01-\mu F$ film capacitors between $V_{IN}L+$ and $V_{IN}L-$ and between $V_{IN}R+$ and $V_{IN}R-$ is strongly recommended to remove higher-frequency noise from the delta-sigma input section.

V_{REF}X, V_{COM}X Inputs

Use 0.1- μ F ceramic and 10- μ F tantalum capacitors between V_{REF}L, V_{REF}R, and corresponding AGNDx, to ensure low-source impedance at ADC references. Use 0.1- μ F tantalum capacitors between V_{COM}L, V_{COM}R and corresponding AGNDx to ensure low source impedance of common voltage. These capacitors should be located as close as possible to the V_{REF}L, V_{REF}R, V_{COM}L, and V_{COM}R pins to reduce dynamic errors on references and common voltage. The dc voltage level of these pins is 2.5 V.

DATA/DSDR, BCK/DSDL, and LRCK/DSDBCK Pins

The DATA/DSDR, BCK/DSDL, and LRCK/DSDBCK pins in master mode have large load drive capability. Locating the buffer near the PCM1804 and minimizing the load capacitance, minimizes the digital-analog crosstalk and maximizes the dynamic performance of the ADC.

System Clock

The quality of the system clock can influence dynamic performance, as the PCM1804 operates based on a system clock. Therefore, it might be necessary to consider the system clock duty, jitter, and the time difference between system clock transition and BCK/DSDL or LRCK/DSDBCK transition in slave mode.

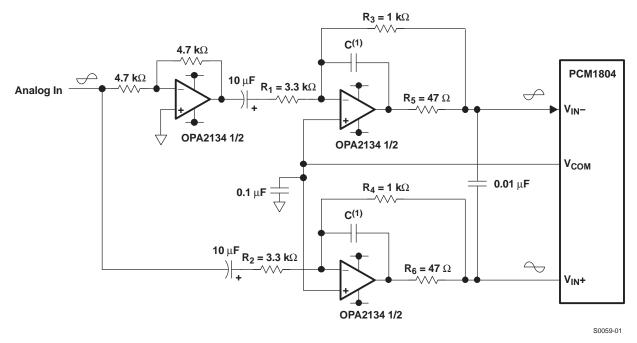
Reset Control

If capacitors larger than 10 μ F are used on $V_{REF}L$ and $V_{REF}R$, an external reset control with a delay time corresponding to the $V_{REF}L$ and $V_{REF}R$ response is required. Also, it works as a power-down control.

APPLICATION CIRCUIT FOR SINGLE-ENDED INPUT

An application diagram for a single-ended input circuit is shown in Figure 44. The maximum signal input voltage and differential gain of this circuit is designed as Vinmax = 8.28 Vpp, Ad = 0.3. Differential gain (Ad) is given by R3/R1(R4/R2) in a circuit configured as a normal inverted-gain amplifier. Resistor R5(R6) in the feedback loop gives low-impedance drive operation and noise filtering for the analog input of the PCM1804. The circuit technique using R5(R6) is recommended.





(1) A capacitor value of 1800 pF is recommended, unless an input signal greater than -6 dBFS at 100 kHz or higher is applied in the DSD mode. In that case, 3300 pF is recommended.

Figure 44. Application Circuit for Single-Ended Input Circuit (PCM)

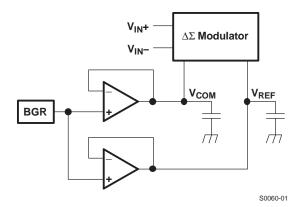


Figure 45. Equivalent Circuit of Internal Reference (V_{COM}, V_{REF})

23-May-2025

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PACKAGING INFORMATION

| Orderable part number | Status | Material type | Package Pins | Package qty Carrier | RoHS | Lead finish/ | MSL rating/ | Op temp (°C) | Part marking |
|-----------------------|--------|---------------|----------------|-----------------------|------|------------------|--------------------|--------------|--------------|
| | (1) | (2) | | | (3) | Ball material | Peak reflow | | (6) |
| | | | | | | (4) | (5) | | |
| PCM1804DB | Active | Production | SSOP (DB) 28 | 47 TUBE | Yes | Call TI Nipdau | Level-1-260C-UNLIM | -10 to 70 | PCM1804 |
| PCM1804DB.B | Active | Production | SSOP (DB) 28 | 47 TUBE | Yes | Call TI | Level-1-260C-UNLIM | -10 to 70 | PCM1804 |
| PCM1804DBG4 | Active | Production | SSOP (DB) 28 | 47 TUBE | Yes | Call TI | Level-1-260C-UNLIM | -10 to 70 | PCM1804 |
| PCM1804DBR | Active | Production | SSOP (DB) 28 | 2000 LARGE T&R | Yes | Call TI Nipdau | Level-1-260C-UNLIM | -10 to 70 | PCM1804 |
| PCM1804DBR.B | Active | Production | SSOP (DB) 28 | 2000 LARGE T&R | Yes | Call TI | Level-1-260C-UNLIM | -10 to 70 | PCM1804 |
| PCM1804DBRG4 | Active | Production | SSOP (DB) 28 | 2000 LARGE T&R | Yes | Call TI | Level-1-260C-UNLIM | -10 to 70 | PCM1804 |

⁽¹⁾ Status: For more details on status, see our product life cycle.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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⁽³⁾ RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

⁽⁴⁾ Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

PACKAGE OPTION ADDENDUM

www.ti.com 23-May-2025

OTHER QUALIFIED VERSIONS OF PCM1804:

Automotive : PCM1804-Q1

NOTE: Qualified Version Definitions:

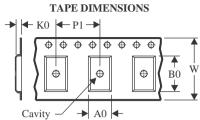
• Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

PACKAGE MATERIALS INFORMATION

www.ti.com 24-Jul-2025

TAPE AND REEL INFORMATION





| A0 | Dimension designed to accommodate the component width |
|----|---|
| В0 | Dimension designed to accommodate the component length |
| K0 | Dimension designed to accommodate the component thickness |
| W | Overall width of the carrier tape |
| P1 | Pitch between successive cavity centers |

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

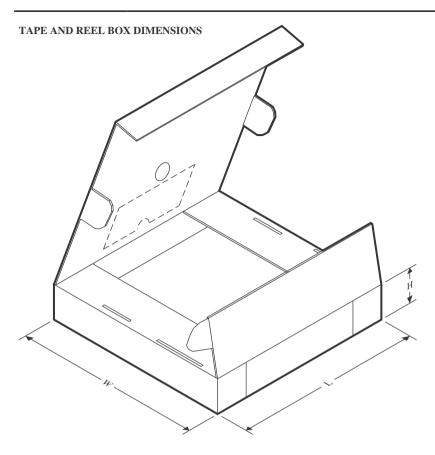


*All dimensions are nominal

| | Device | Package Type | Package Drawing | | SPQ | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|---|------------|-----------------|--------------------|----|------|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| L | PCM1804DBR | SSOP | DB | 28 | 2000 | 330.0 | 16.4 | 8.45 | 10.55 | 2.5 | 12.0 | 16.2 | Q1 |

PACKAGE MATERIALS INFORMATION

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*All dimensions are nominal

| | Device | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) | |
|---|------------|--------------|-----------------|------|------|-------------|------------|-------------|--|
| ı | PCM1804DBR | SSOP | DB | 28 | 2000 | 353.0 | 353.0 | 32.0 | |

PACKAGE MATERIALS INFORMATION

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TUBE

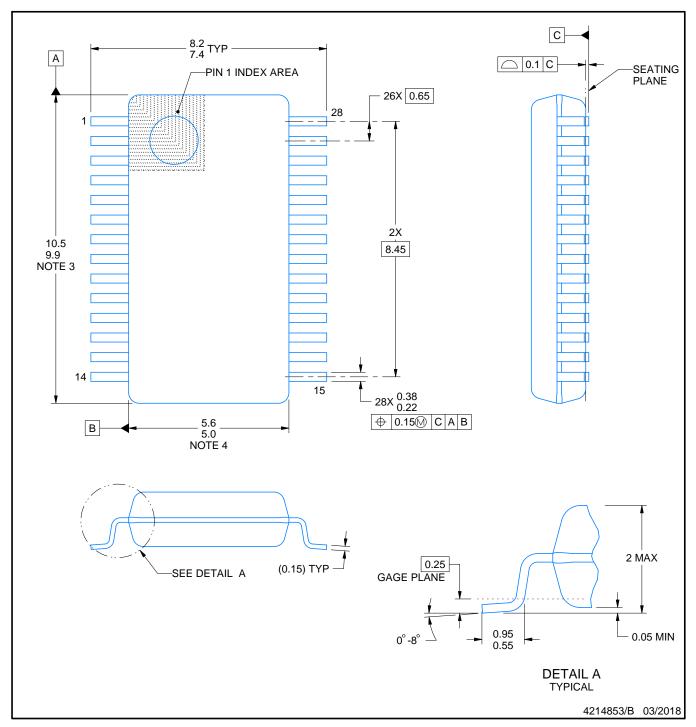


*All dimensions are nominal

| Device | Package Name | Package Type | Pins | SPQ | L (mm) | W (mm) | T (µm) | B (mm) |
|--------------|--------------|--------------|------|------|--------|--------|--------|--------|
| PCM1804DB | DB | SSOP | 28 | 47 | 530 | 10.5 | 4000 | 4.1 |
| PCM1804DB | DB | SSOP | 28 | 47 | 530 | 10.5 | 4000 | 4.1 |
| PCM1804DB.B | DB | SSOP | 28 | 47 | 530 | 10.5 | 4000 | 4.1 |
| PCM1804DB.B | DB | SSOP | 28 | 47 | 530 | 10.5 | 4000 | 4.1 |
| PCM1804DBG4 | DB | SSOP | 28 | 47 | 530 | 10.5 | 4000 | 4.1 |
| PCM1804DBG4 | DB | SSOP | 28 | 47 | 530 | 10.5 | 4000 | 4.1 |
| PCM1804DBR | DB | SSOP | 28 | 2000 | 530 | 10.5 | 4000 | 4.1 |
| PCM1804DBR.B | DB | SSOP | 28 | 2000 | 530 | 10.5 | 4000 | 4.1 |
| PCM1804DBRG4 | DB | SSOP | 28 | 2000 | 530 | 10.5 | 4000 | 4.1 |



SMALL OUTLINE PACKAGE



NOTES:

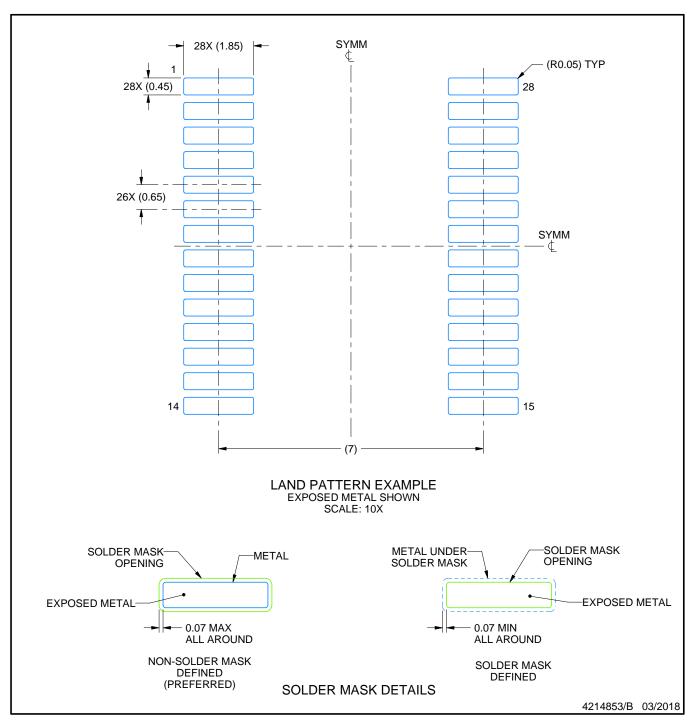
- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.

 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-150.



SMALL OUTLINE PACKAGE



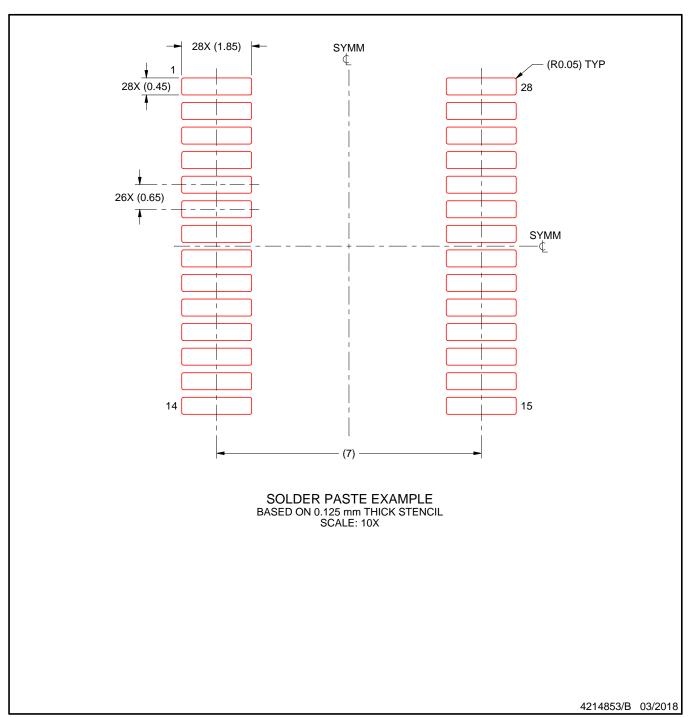
NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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