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4 Pin Configuration and Functions

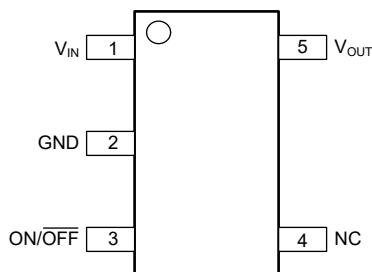


図 4-1. DBV Package, 5-Pin SOT-23 (Top View)

表 4-1. Pin Functions

PIN		TYPE	DESCRIPTION
NO.	NAME		
1	IN	I	Input supply pin. Use a capacitor with a value of 1 μ F or larger from this pin to ground. See the Input and Output Capacitor Requirements section for more information.
2	GND	—	Common ground (device substrate).
3	ON/OFF	I	Enable pin for the LDO. Driving the ON/OFF pin high enables the device. Driving this pin low disables the device. High and low thresholds are listed in the Electrical Characteristics table. Tie this pin to V _{IN} if unused.
4	NC	—	DO NOT CONNECT. Device pin 4 is reserved for post packaging test and calibration of the LP2981-N V _{OUT} accuracy. Device pin 4 must be left floating. Do not connect to any potential. Do not connect to ground. Any attempt to do pin continuity testing on device pin 4 is discouraged. Continuity test results are variable depending on the actions of the factory calibration. Aggressive pin continuity testing (high voltage, or high current) on device pin 4 can activate the trim circuitry forcing V _{OUT} to move out of tolerance.
5	OUT ⁽¹⁾	O	Output of the regulator. Use a capacitor with a value of 2.2 μ F or larger from this pin to ground. See the Input and Output Capacitor Requirements section for more information.

- (1) The nominal output capacitance must be greater than 1 μ F. Throughout this document, the nominal derating on these capacitors is 50%. Make sure that the effective capacitance at the pin is greater than 1 μ F.

5.6 Typical Characteristics (continued)

at $T_A = 25^\circ\text{C}$, $V_{IN} = V_{O(\text{NOM})} + 1\text{V}$, $C_{OUT} = 4.7\mu\text{F}$, $C_{IN} = 1\mu\text{F}$ all voltage options, and ON/OFF pin tied to V_{IN} (unless otherwise noted)

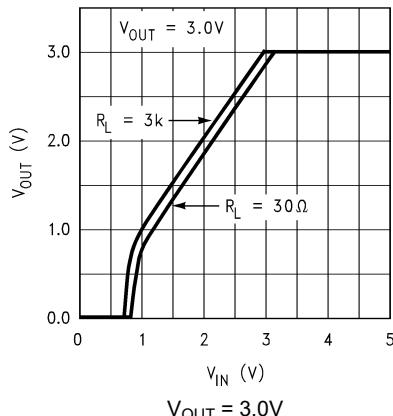


図 5-7. Output Voltage vs V_{IN} (Legacy Chip)

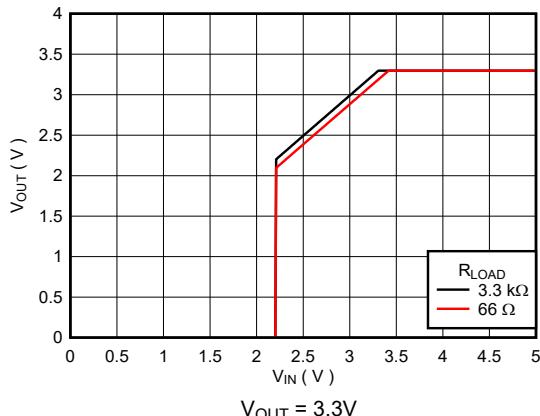


図 5-8. Output Voltage vs V_{IN} (New Chip)

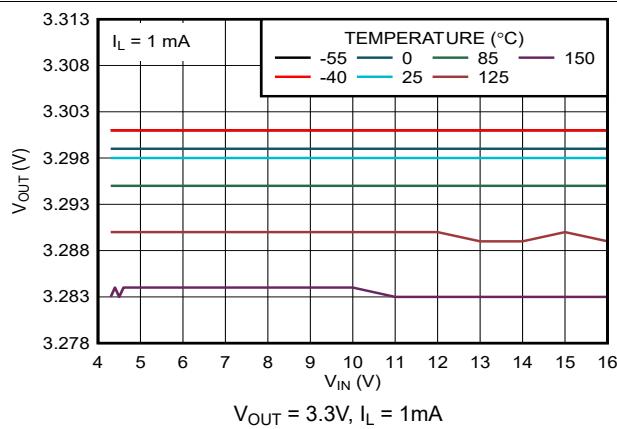


図 5-9. Output Voltage vs V_{IN} and Temperature (New Chip)

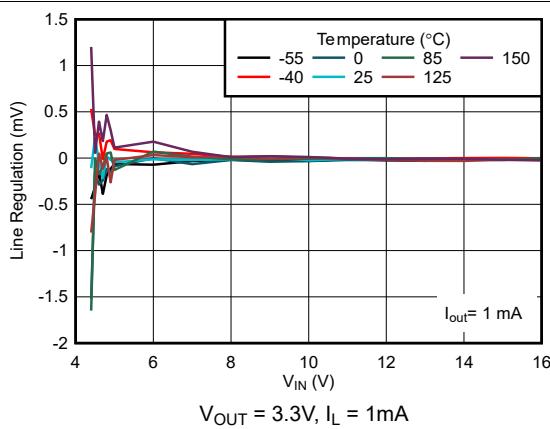


図 5-10. Line Regulation vs V_{IN} and Temperature (New Chip)

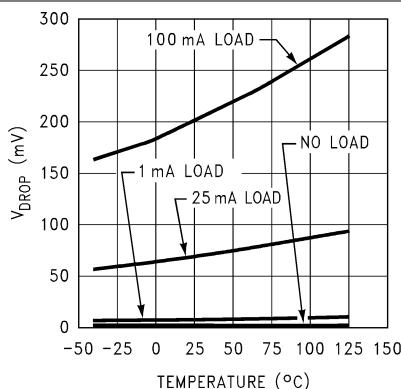


図 5-11. Dropout Voltage (V_{DO}) vs Temperature (Legacy Chip)

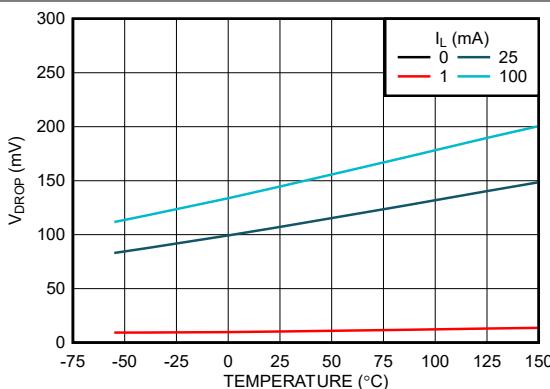


図 5-12. Dropout Voltage (V_{DO}) vs Temperature (New Chip)

5.6 Typical Characteristics (continued)

at $T_A = 25^\circ\text{C}$, $V_{IN} = V_{O(NOM)} + 1\text{V}$, $C_{OUT} = 4.7\mu\text{F}$, $C_{IN} = 1\mu\text{F}$ all voltage options, and ON/OFF pin tied to V_{IN} (unless otherwise noted)

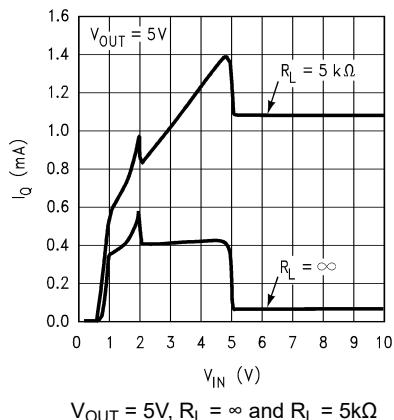


图 5-19. Input Current vs Input Voltage (V_{IN}) (Legacy Chip)

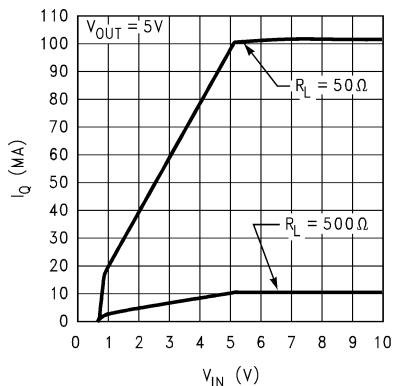


图 5-20. Input Current vs Input Voltage (V_{IN}) (Legacy Chip)

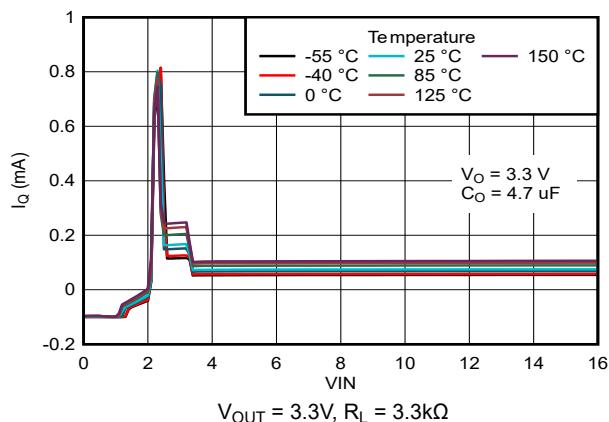


图 5-21. Input Current vs Input Voltage (V_{IN}) (New Chip)

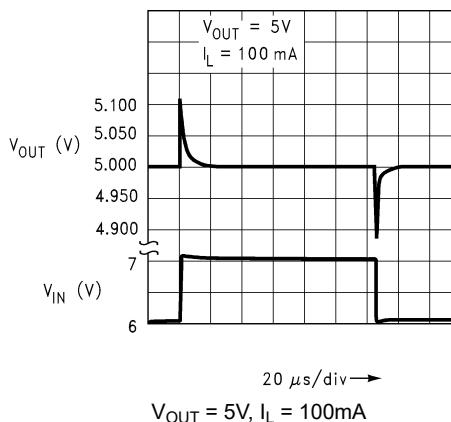


图 5-22. Line Transient Response (Legacy Chip)

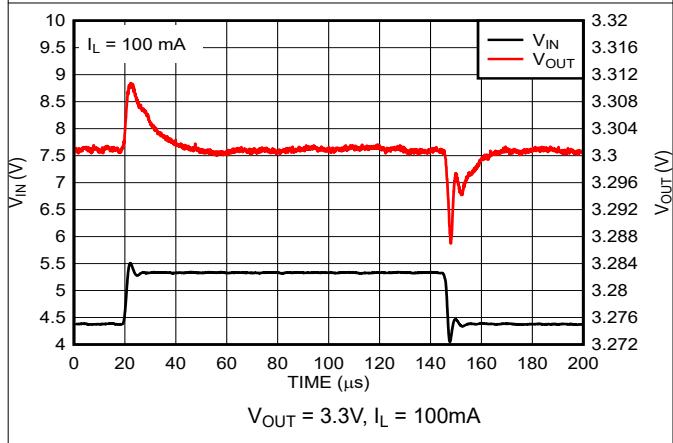


图 5-23. Line Transient Response (New Chip)

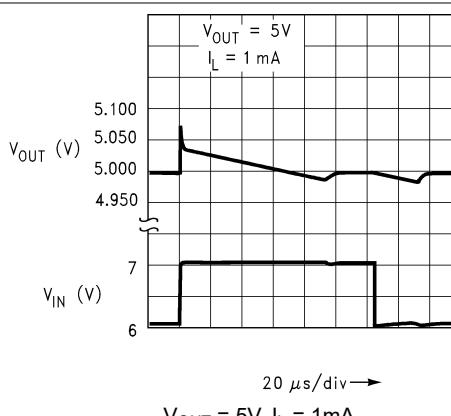


图 5-24. Line Transient Response (Legacy Chip)

5.6 Typical Characteristics (continued)

at $T_A = 25^\circ\text{C}$, $V_{IN} = V_{O(\text{NOM})} + 1\text{V}$, $C_{OUT} = 4.7\mu\text{F}$, $C_{IN} = 1\mu\text{F}$ all voltage options, and ON/OFF pin tied to V_{IN} (unless otherwise noted)

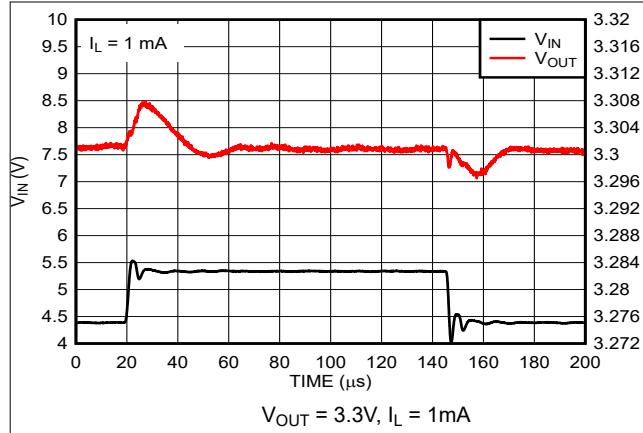


图 5-25. Line Transient Response (New Chip)

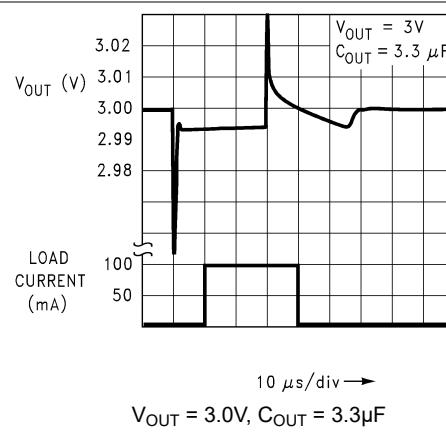


图 5-26. Load Transient Response (Legacy Chip)

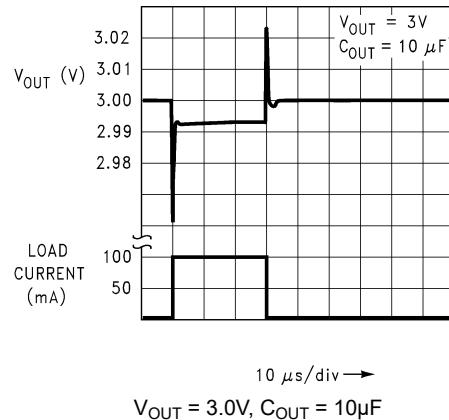


图 5-27. Load Transient Response (Legacy Chip)

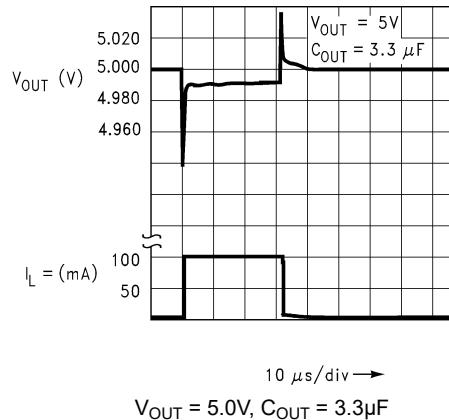


图 5-28. Load Transient Response (Legacy Chip)

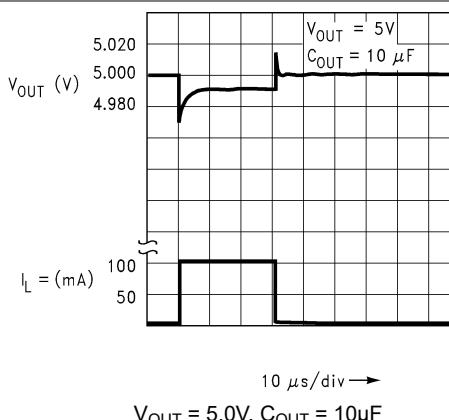


图 5-29. Load Transient Response (Legacy Chip)

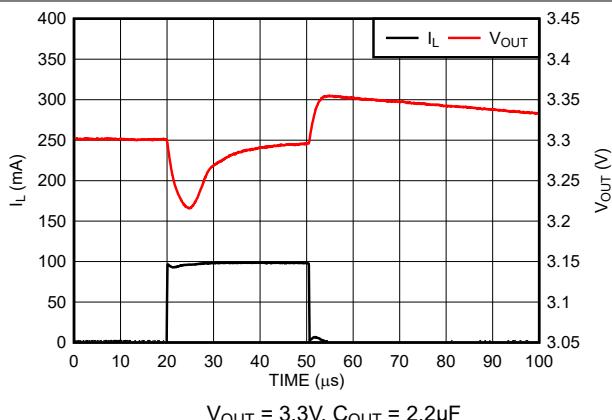


图 5-30. Load Transient Response (New Chip)

5.6 Typical Characteristics (continued)

at $T_A = 25^\circ\text{C}$, $V_{IN} = V_{O(\text{NOM})} + 1\text{V}$, $C_{OUT} = 4.7\mu\text{F}$, $C_{IN} = 1\mu\text{F}$ all voltage options, and ON/OFF pin tied to V_{IN} (unless otherwise noted)

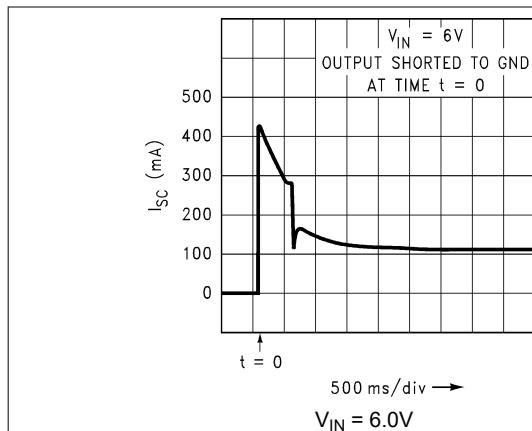


图 5-31. Short-Circuit Current vs Time (Legacy Chip)

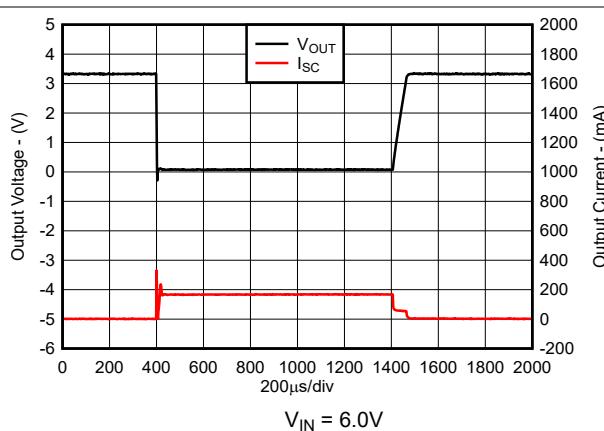


图 5-32. Short-Circuit Current vs Time (New Chip)

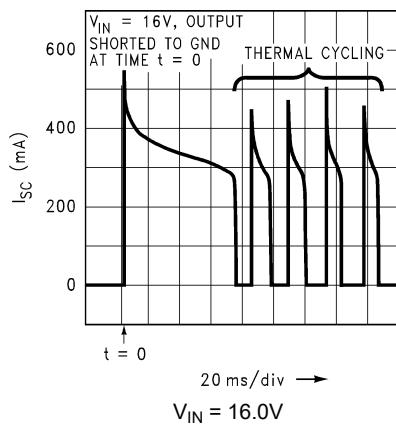


图 5-33. Short-Circuit Current vs Time (Legacy Chip)

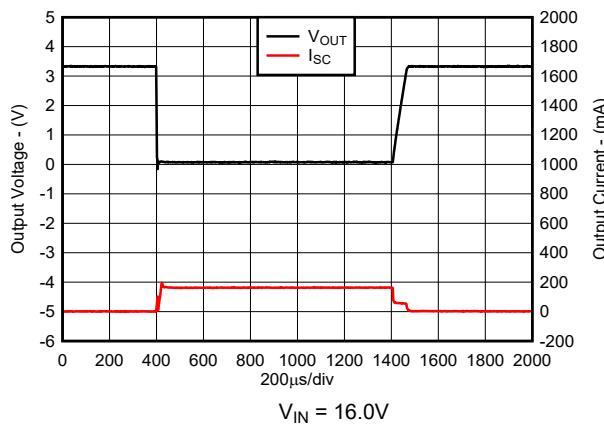


图 5-34. Short-Circuit Current vs Time (New Chip)

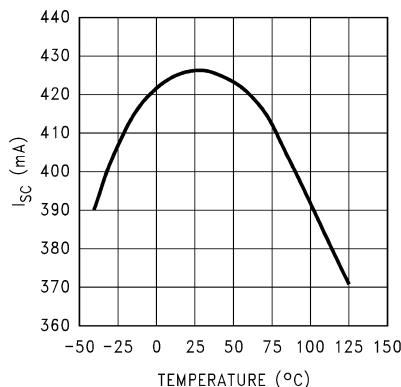


图 5-35. Instantaneous Short-Circuit Current vs Temperature (Legacy Chip)

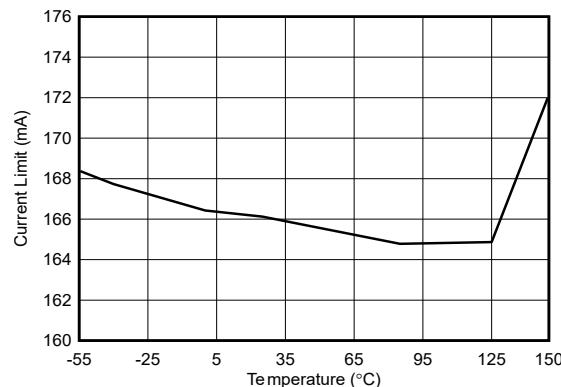
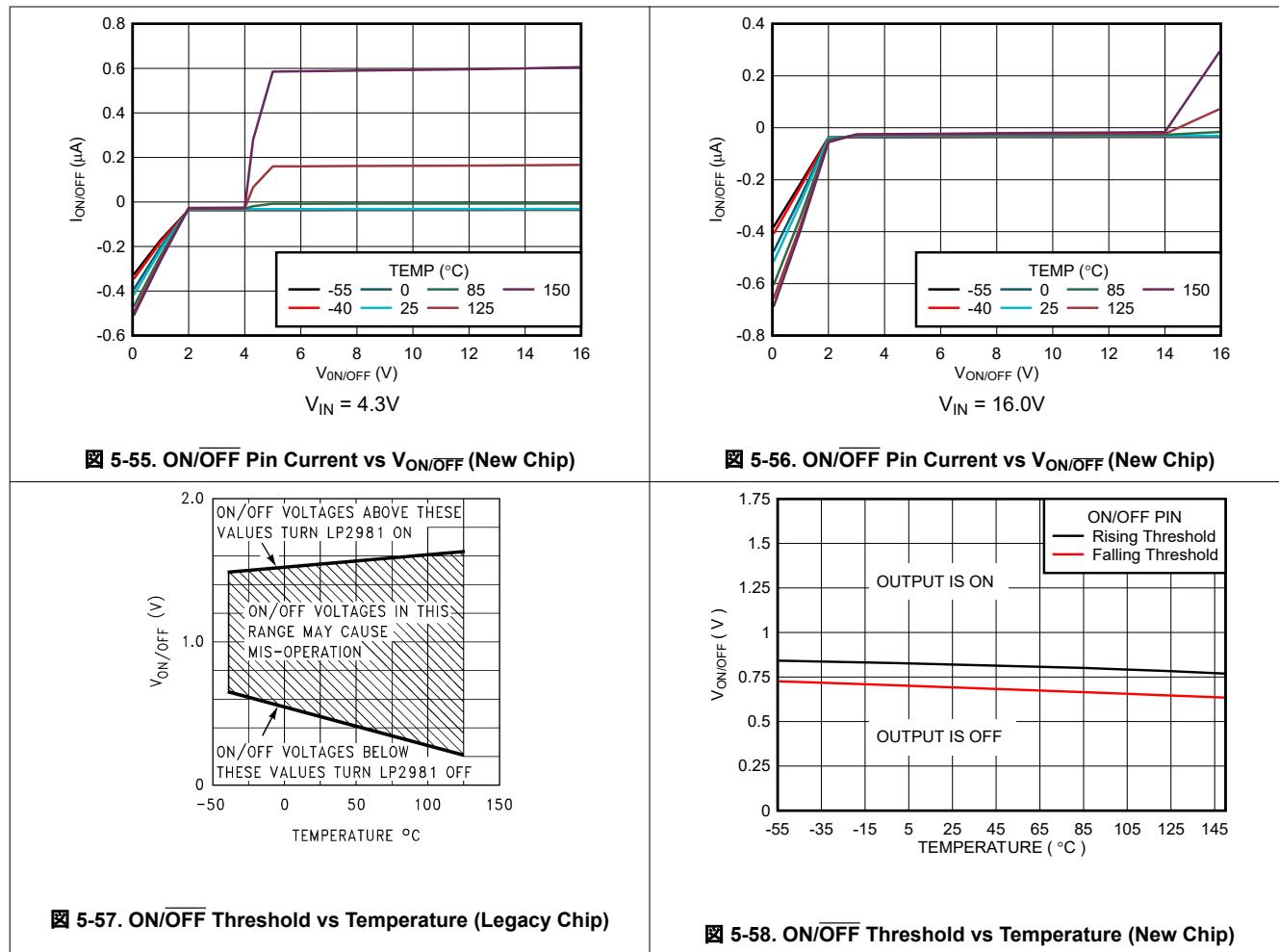


图 5-36. Instantaneous Short-Circuit Current vs Temperature (New Chip)

5.6 Typical Characteristics (continued)

at $T_A = 25^\circ\text{C}$, $V_{IN} = V_{O(NOM)} + 1\text{V}$, $C_{OUT} = 4.7\mu\text{F}$, $C_{IN} = 1\mu\text{F}$ all voltage options, and ON/OFF pin tied to V_{IN} (unless otherwise noted)



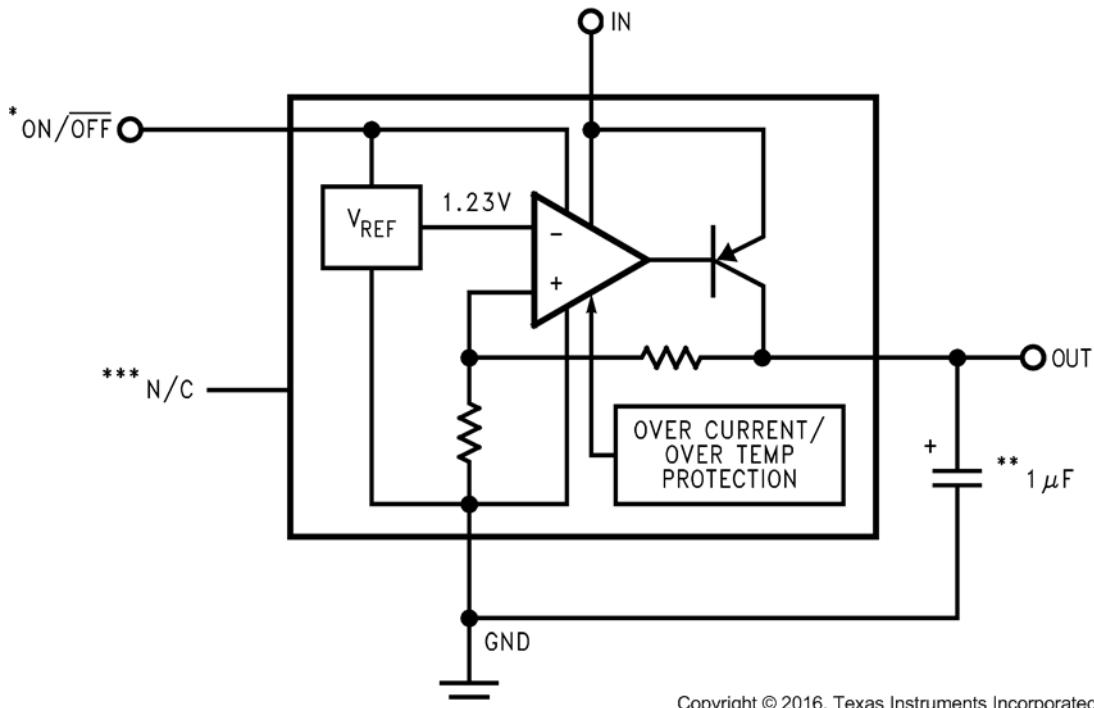
6 Detailed Description

6.1 Overview

The LP2981-N is a fixed-output, high PSRR, low-dropout regulator that offers exceptional, cost-effective performance for both portable and non-portable applications. The new chip has an output tolerance of $\pm 1\%$ across line, load, and temperature variation and is capable of delivering 100mA of continuous load current.

This device features integrated overcurrent protection, thermal shutdown and output enable functionality. The new chip also provides internal output pulldown and a built-in soft-start mechanism for controlled inrush current. This device delivers excellent line and load transient performance. The operating ambient temperature range of the device is -40°C to $+125^{\circ}\text{C}$.

6.2 Functional Block Diagrams



Functional Block Diagram (Legacy Chip)

under all load conditions. If OUT is forced below 0V before EN goes high and the load current required exceeds the foldback current limit, the device potentially does not start up correctly.

6.3.3.2 Current Limit (New Chip)

The device has an internal current limit circuit that protects the regulator during transient high-load current faults or shorting events. The current limit is a brick-wall scheme. In a high-load current fault, the brick-wall scheme limits the output current to the current limit (I_{CL}). I_{CL} is listed in the [Electrical Characteristics](#) table.

The output voltage is not regulated when the device is in current limit. When a current limit event occurs, the device begins to heat up because of the increase in power dissipation. When the device is in brick-wall current limit, the pass transistor dissipates power $[(V_{IN} - V_{OUT}) \times I_{CL}]$. If thermal shutdown is triggered, the device turns off. After the device cools down, the internal thermal shutdown circuit turns the device back on. If the output current fault condition continues, the device cycles between current limit and thermal shutdown. For more information on current limits, see the [Know Your Limits application note](#).

图 6-1 shows a diagram of the current limit.

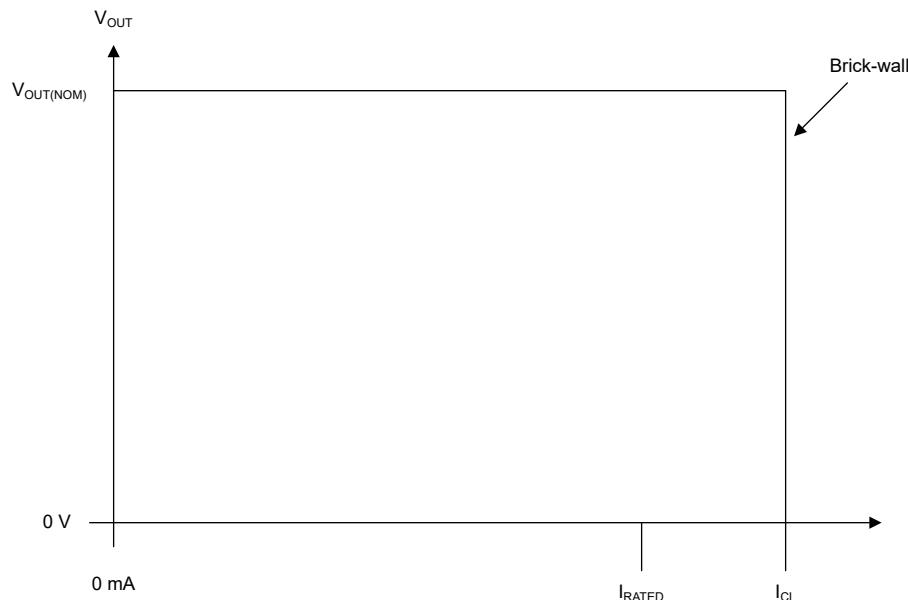


图 6-1. Current Limit

6.3.4 Undervoltage Lockout (UVLO)

For the new chip, the device has an independent undervoltage lockout (UVLO) circuit that monitors the input voltage, allowing a controlled and consistent turn on and off of the output voltage. To prevent the device from turning off if the input drops during turn on, the UVLO has hysteresis as specified in the [Electrical Characteristics](#) table.

6.3.5 Thermal Shutdown

The device contains a thermal shutdown protection circuit to disable the device when the junction temperature (T_J) of the pass transistor rises to $T_{SD(\text{shutdown})}$ (typical). Thermal shutdown hysteresis makes sure that the device resets (turns on) when the temperature falls to $T_{SD(\text{reset})}$ (typical). Limits for Thermal shutdown circuit are defined in the [Electrical Characteristics](#).

The thermal time-constant of the semiconductor die is fairly short, thus the device can cycle on and off when thermal shutdown is reached until power dissipation is reduced. Power dissipation during start up can be high from large $V_{IN} - V_{OUT}$ voltage drops across the device or from high inrush currents charging large output capacitors. Under some conditions, the thermal shutdown protection disables the device before start-up completes.

For reliable operation, limit the junction temperature to the maximum listed in the *Recommended Operating Conditions* table. Operation above this maximum temperature causes the device to exceed operational specifications. Although the internal protection circuitry of the device is designed to protect against thermal overall conditions, this circuitry is not intended to replace proper heat sinking. Continuously running the device into thermal shutdown or above the maximum recommended junction temperature reduces long-term reliability.

6.3.6 Output Pulldown

The new chip has an output pulldown circuit. The output pulldown activates in the following conditions:

- When the device is disabled ($V_{ON/OFF} < V_{ON/OFF(LOW)}$)
- If $1.0V < V_{IN} < V_{UVLO}$

Do not rely on the output pulldown circuit for discharging a large amount of output capacitance after the input supply has collapsed because reverse current can flow from the output to the input. This reverse current flow can cause damage to the device. See the *Reverse Current* section for more details.

7 Application and Implementation

注

以下のアプリケーション情報は、TI の製品仕様に含まれるものではなく、TI ではその正確性または完全性を保証いたしません。個々の目的に対する製品の適合性については、お客様の責任で判断していただくことになります。お客様は自身の設計実装を検証しテストすることで、システムの機能を確認する必要があります。

7.1 Application Information

The LP2981-N is a linear voltage regulator operating from 2.5 V to 16 V (for new chip) on the input and regulates voltages between 1.2 V to 5 V with $\pm 1\%$ accuracy (across line, load and temperature) and 100-mA maximum output current.

Successfully implementing an LDO in an application depends on the application requirements. If the requirements are simply input voltage and output voltage, compliance specifications (such as internal power dissipation or stability) must be verified for a solid design. If timing, start-up, noise, power supply rejection ratio (PSRR), or any other transient specification is required, then the design becomes more challenging.

7.1.1 Recommended Capacitor Types

7.1.1.1 Recommended Capacitors (Legacy Chip)

7.1.1.1.1 Tantalum Capacitors

For the legacy chip, tantalum capacitors are the best choice for use at the output of the LDO. Most good-quality tantalums can be used with the LP2981-N (legacy chip), but check the manufacturer data sheet to be sure the ESR is in range. At lower temperatures, as ESR increases, a capacitor with ESR near the upper limit for stability at room temperature can cause instability. For very low temperature applications, output tantalum capacitors can be used in parallel configuration to prevent the ESR from going up too high.

7.1.1.1.2 Ceramic Capacitors

For the legacy chip, ceramic capacitors are not recommended for use at the output of the LDO. This recommendation is because the ESR of a ceramic can be low enough to go below the minimum stable value for the LP2981-N (legacy chip). A 2.2 μ F ceramic is measured and found to have an ESR of approximately 15m Ω , which is low enough to cause oscillations. If a ceramic capacitor is used on the output, a 1 Ω resistor is required to be placed in series with the capacitor.

7.1.1.1.3 Aluminum Capacitors

For the legacy chip, aluminum electrolytics are not typically used with the LDO, because of the large physical size. These aluminum capacitors must meet the same ESR requirements over the operating temperature range, more difficult because of the steep ESR increase at cold temperature. An aluminum electrolytic can exhibit an ESR increase of as much as 50x when going from +20°C to -40°C. Also, some aluminum electrolytics are not operational below -25°C because the electrolyte can freeze.

7.1.1.2 Recommended Capacitors (New Chip)

The new chip is designed to be stable using low equivalent series resistance (ESR) ceramic capacitors at the input and output. Multilayer ceramic capacitors have become the industry standard for these types of applications and are recommended, but must be used with good judgment. Ceramic capacitors that employ X7R-, X5R-, and C0G-rated dielectric materials provide relatively good capacitive stability across temperature, whereas using Y5V-rated capacitors is discouraged because of large variations in capacitance.

The maximum supported ESR range across complete temperature (-40°C to +125°C) and load current range (0mA-100mA) is less than 1 Ω . If placed in an existing implementation, where different types of capacitors with higher ESR are used, place a low, 100nF, ESR MLCC capacitor as close as possible to the device output pin (OUT).

7.1.4 Power Dissipation (P_D)

Circuit reliability requires consideration of the device power dissipation, location of the circuit on the printed circuit board (PCB), and correct sizing of the thermal plane. The PCB area around the regulator must have few or no other heat-generating devices that cause added thermal stress.

To first-order approximation, power dissipation in the regulator depends on the input-to-output voltage difference and load conditions. The following equation calculates power dissipation (P_D).

$$P_D = (V_{IN} - V_{OUT}) \times I_{OUT} \quad (4)$$

注

Power dissipation can be minimized, and therefore greater efficiency can be achieved, by correct selection of the system voltage rails. For the lowest power dissipation use the minimum input voltage required for correct output regulation.

For devices with a thermal pad, the primary heat conduction path for the device package is through the thermal pad to the PCB. Solder the thermal pad to a copper pad area under the device. This pad area must contain an array of plated vias that conduct heat to additional copper planes for increased heat dissipation.

The maximum power dissipation determines the maximum allowable ambient temperature (T_A) for the device. According to the following equation, power dissipation and junction temperature are most often related by the junction-to-ambient thermal resistance ($R_{\theta JA}$) of the combined PCB and device package and the temperature of the ambient air (T_A).

$$T_J = T_A + (R_{\theta JA} \times P_D) \quad (5)$$

Thermal resistance ($R_{\theta JA}$) is highly dependent on the heat-spreading capability built into the particular PCB design, and therefore varies according to the total copper area, copper weight, and location of the planes. The junction-to-ambient thermal resistance listed in the *Thermal Information* table is determined by the JEDEC standard PCB and copper-spreading area, and is used as a relative measure of package thermal performance. As mentioned in the [An empirical analysis of the impact of board layout on LDO thermal performance application note](#), $R_{\theta JA}$ can be improved by 35% to 55% compared to the *Thermal Information* table value with the PCB board layout optimization.

7.1.5 Reverse Current

Excessive reverse current can damage this device. Reverse current flows through the intrinsic body diode of the pass transistor instead of the normal conducting channel. At high magnitudes, this current flow degrades the long-term reliability of the device.

Conditions where reverse current can occur are outlined in this section, all of which can exceed the absolute maximum rating of $V_{OUT} \leq V_{IN} + 0.3V$.

- If the device has a large C_{OUT} and the input supply collapses with little or no load current
- The output is biased when the input supply is not established
- The output is biased above the input supply

If reverse current flow is expected in the application, use external protection to protect the device. Reverse current is not limited in the device, so external limiting is required if extended reverse voltage operation is anticipated.

图 7-1 depicts one approach for protecting the device.

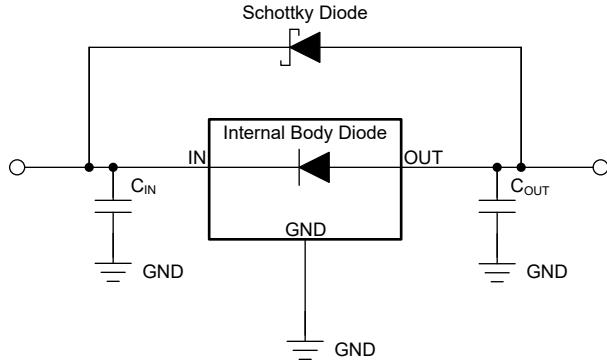
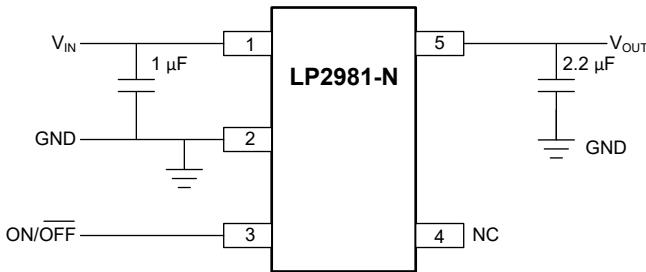


图 7-1. Example Circuit for Reverse Current Protection Using a Schottky Diode

7.2 Typical Application



*The ON/OFF input must be actively terminated. Tie to V_{IN} if this function is not to be used. Minimum output capacitance is shown to provide stability over full load current range. More capacitance provides superior dynamic performance and additional stability margin (see the [Recommended Capacitor Types](#) section).

图 7-2. LP2981-N Typical Application

7.2.1 Design Requirements

PARAMETER	DESIGN REQUIREMENT
Input voltage	$12V \pm 10\%$, provided by the DC/DC converter switching at 1MHz
Output voltage	$3.3V \pm 1\%$
Output current	100mA (maximum), 1mA (minimum)
RMS noise, 300Hz to 50kHz	< 1mV _{RMS}
PSRR at 1kHz	> 40dB

7.2.2 Detailed Design Procedure

7.2.2.1 ON and OFF Input Operation

The LP2981-N is shut off by pulling the ON/OFF input low, and turned on by driving the input high. If this feature is not to be used, the ON/OFF input is required to be tied to V_{IN} to keep the regulator on at all times (the ON/OFF input must **not** be left floating).

For proper operation of the LDO, the signal source used to drive the ON/OFF input must be able to swing above and below the specified turnon/turnoff voltage thresholds which specify an ON or OFF state (see [Electrical Characteristics](#)).

The ON/OFF signal can come from either a totem-pole output, or an open-collector output with pullup resistor to the LP2981-N input voltage or another logic supply. The high-level voltage can exceed the LP2981-N input voltage, but must remain within the [Absolute Maximum Ratings](#) for the ON/OFF pin.

For the legacy chip only, the turnon and turnoff voltage signals applied to the ON/OFF input must have a slew rate greater than 40mV/ μ s.

7.2.3 Application Curves

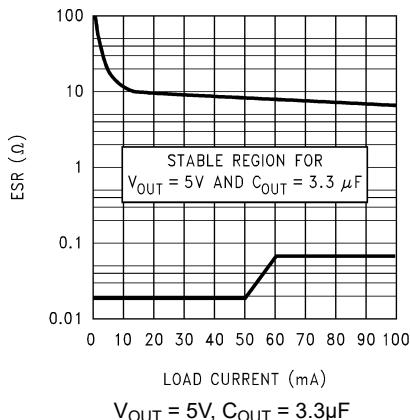


图 7-3. 5V, 3.3μF ESR Curves (Legacy Chip)

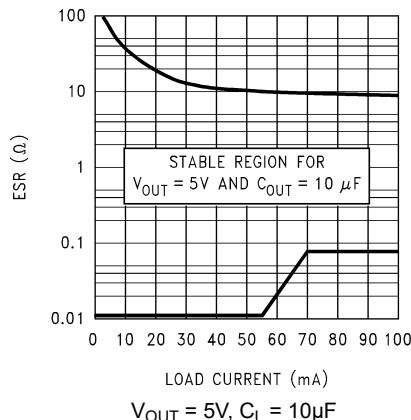


图 7-4. 5V, 10μF ESR Curves (Legacy Chip)

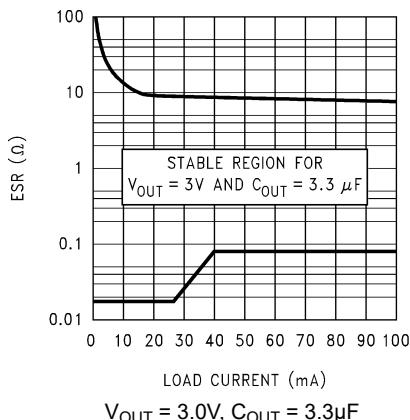


图 7-5. 3.0V, 3.3μF ESR Curves (Legacy Chip)

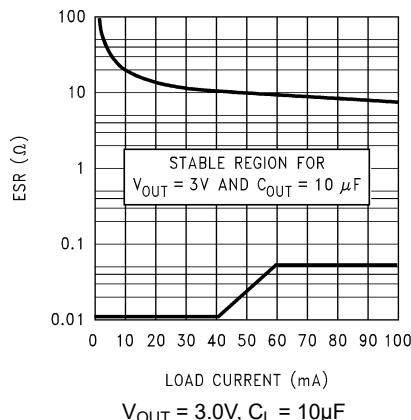


图 7-6. 3.0V, 10μF ESR Curves (Legacy Chip)

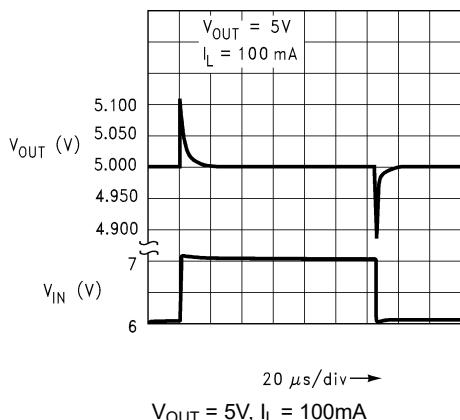


图 7-7. Line Transient Response (Legacy Chip)

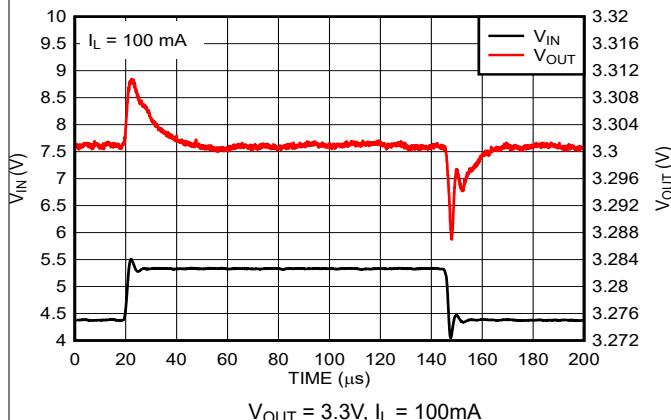


图 7-8. Line Transient Response (New Chip)

7.2.3 Application Curves (continued)

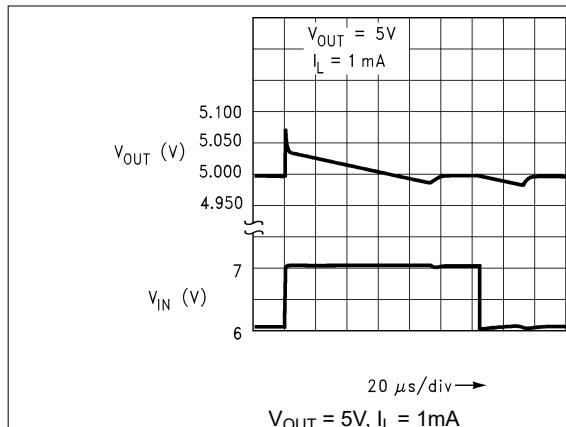


图 7-9. Line Transient Response (Legacy Chip)

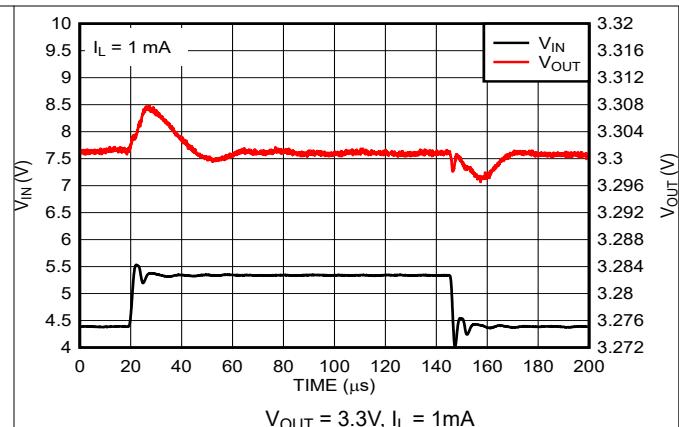


图 7-10. Line Transient Response (New Chip)

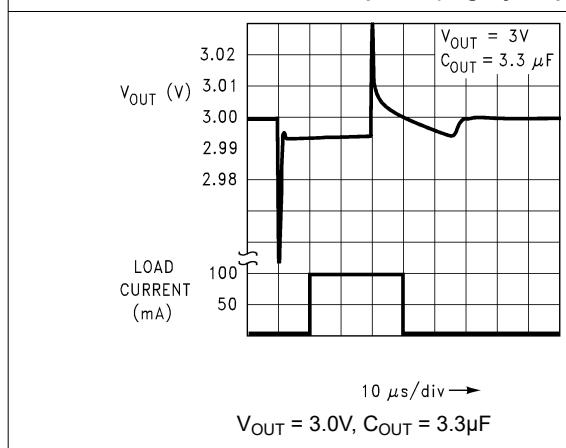


图 7-11. Load Transient Response (Legacy Chip)

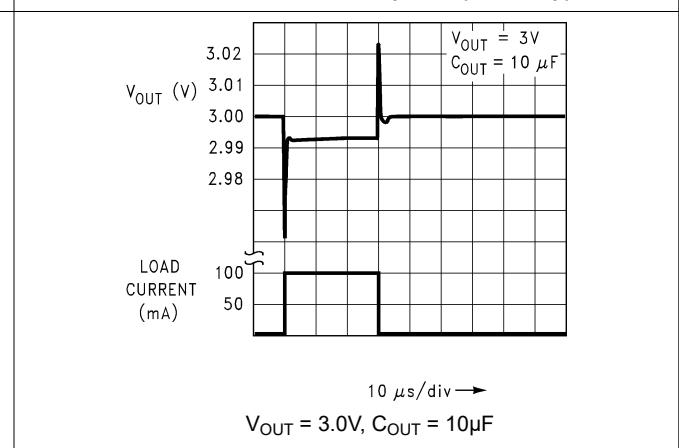


图 7-12. Load Transient Response (Legacy Chip)

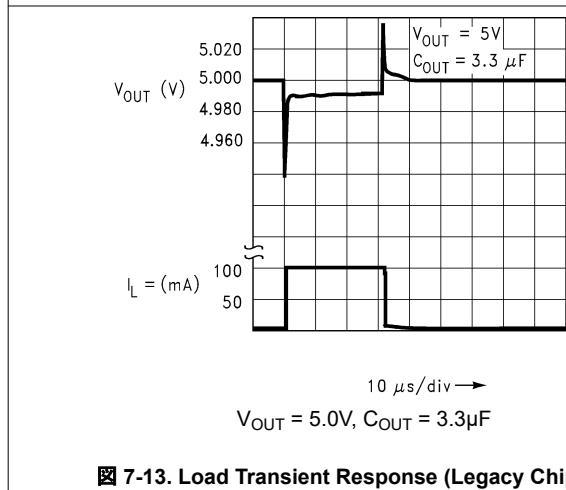


图 7-13. Load Transient Response (Legacy Chip)

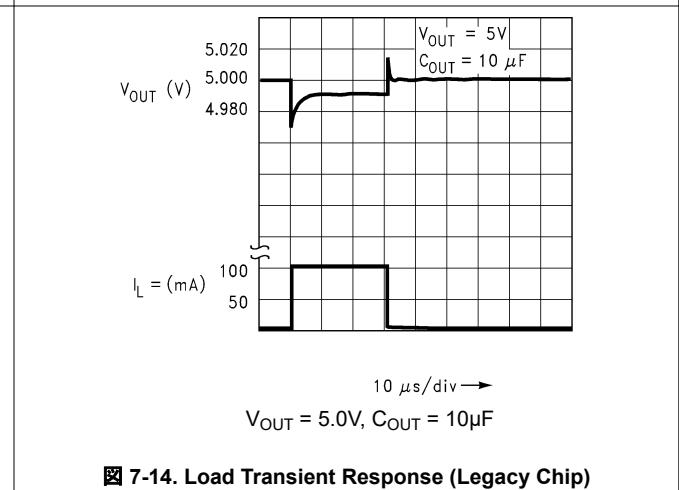
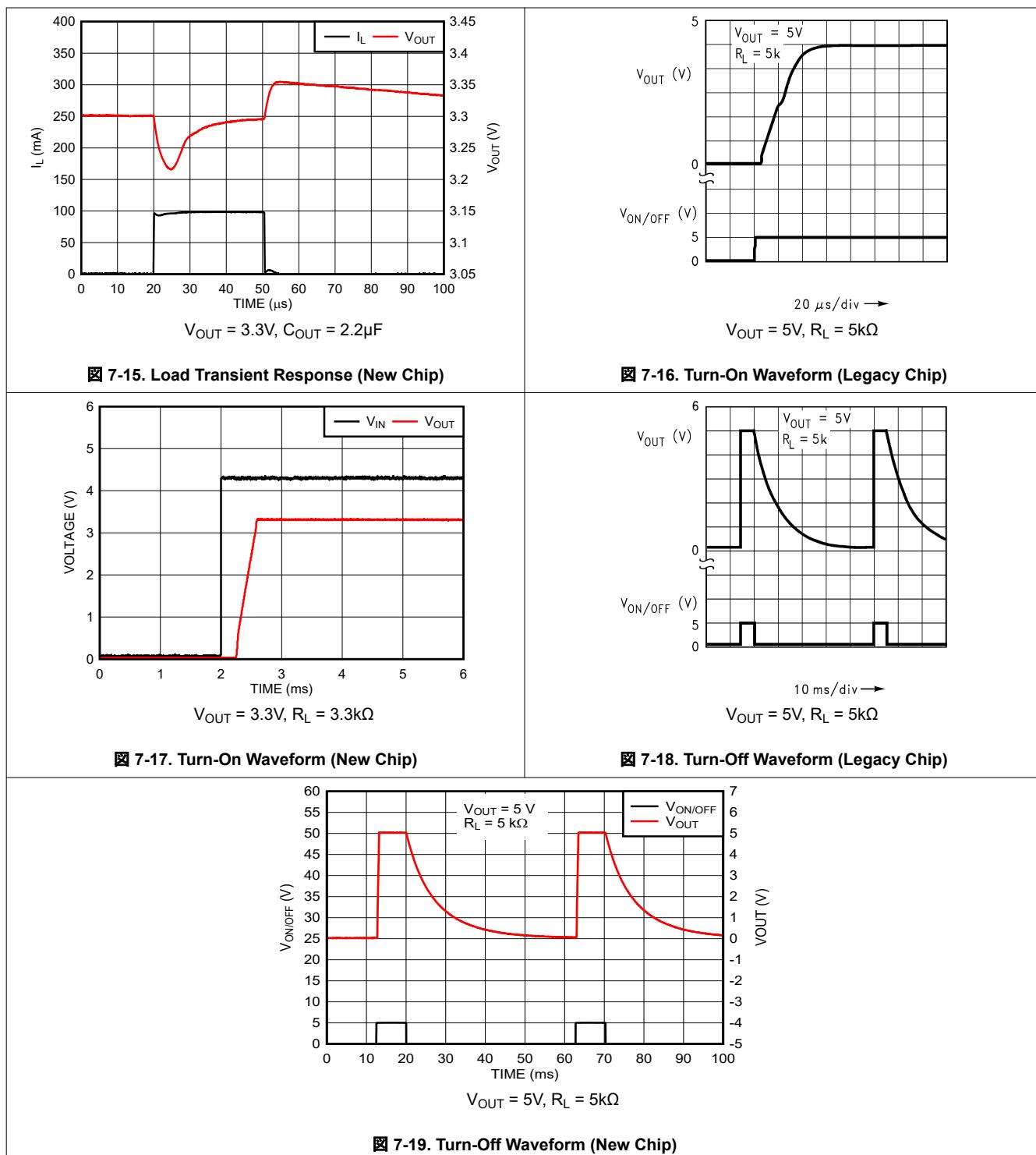


图 7-14. Load Transient Response (Legacy Chip)

7.2.3 Application Curves (continued)



7.3 Power Supply Recommendations

The LP2981-N is designed to operate from an input voltage supply range between 2.5V and 16V (new chip). The input voltage range provides adequate headroom for the device to have a regulated output. This input supply

must be well regulated. If the input supply is noisy, additional input capacitors with low ESR can help improve the output noise performance.

7.4 Layout

7.4.1 Layout Guidelines

For best overall performance, place all circuit components on the same side of the circuit board and as near as practical to the respective LDO pin connections. Place ground return connections to the input and output capacitors, and to the LDO ground pin as close to each other as possible, connected by a wide, component-side, copper surface. The use of vias and long traces to create LDO circuit connections is strongly discouraged and negatively affects system performance. This grounding and layout scheme minimizes inductive parasitics, and thereby reduces load-current transients, minimizes noise, and increases circuit stability. A ground reference plane is also recommended and is either embedded in the PCB itself or located on the bottom side of the PCB opposite the components. This reference plane serves for the accuracy of the output voltage, shield noise, and behaves similar to a thermal plane to spread (or sink) heat from the LDO device. In most applications, this ground plane is necessary to meet thermal requirements.

7.4.2 Layout Example

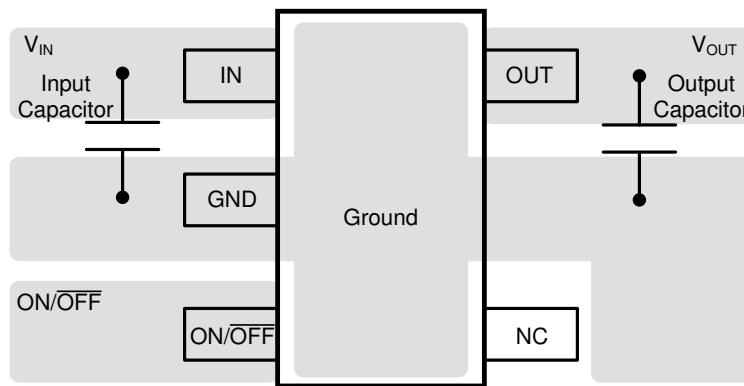


図 7-20. LP2981-N Layout Example

8 Device and Documentation Support

8.1 Device Nomenclature

表 8-1. Available Options

PRODUCT ⁽¹⁾	V _{OUT}
LP2981vwxy-z.z/NOPB	<p>v is the accuracy specification for the legacy chip (A or blank). See the <i>Electrical Characteristics</i> for more information. This character is insignificant for the new chip. w is the operating temperature range ($T = -40^{\circ}\text{C}$ to $+125^{\circ}\text{C}$). xx is the package designator (M5 = SOT-23). y is the reel designator size. See the Package Addendum for more information on package quantity.</p> <p>z.z is the nominal output voltage (for example, 3.3 = 3.3V; 5.0 = 5.0V). /NOPB indicates material construction that does not use Lead (Pb).</p> <p>This device ships with either the legacy chip (CSO: DLN or GF8) or the new chip (CSO: RFB), which uses the latest manufacturing flow. The reel packaging label provides CSO information to distinguish which chip is used. Device performance for new and legacy chips is denoted throughout the document.</p>

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or visit the device product folder at www.ti.com.

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8.3 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

8.4 Related Documentation

For related documentation see the following:

- Texas Instruments, *LDO Noise Demystified* application note
- Texas Instruments, *LDO PSRR Measurement Simplified* application note
- Texas Instruments, *A Topical Index of TI LDO Application Notes* application note
- Texas Instruments, *Know Your Limits* application note

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8.8 用語集

テキサス・インスツルメンツ用語集

この用語集には、用語や略語の一覧および定義が記載されています。

9 Revision History

資料番号末尾の英字は改訂を表しています。その改訂履歴は英語版に準じています。

Changes from Revision O (December 2023) to Revision P (February 2025)	Page
• 「概要」セクションの最後の段落を変更	1
• Changed NC pin description.....	3
• Changed Short-Circuit Current vs Time (New Chip), Instantaneous Short-Circuit Current vs Temperature (New Chip), and Short-Circuit Current vs Output Voltage (V_{OUT}) (New Chip) curves.....	8
• Changed Overview section to identify new chip information.....	18
• Changed Functional Block Diagrams section: changed legacy chip diagram, added new chip diagram.....	18
• Changed Current Limit section.....	19
• Added clarification to output voltage discharge discussion being applicable only to the new chip in the Disabled section.....	22
• Added maximum supported ESR range discussion to Recommended Capacitors (New Chip) section.....	23
• Changed Device Nomenclature section.....	31

Changes from Revision N (April 2016) to Revision O (December 2023)	Page
• ドキュメント全体にわたって表、図、相互参照の採番方法を更新.....	1
• 現在のファミリのフォーマットに合わせてドキュメント全体を変更.....	1
• ドキュメントに M3 デバイスを追加.....	1
• Added Device Nomenclature section.....	31

10 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LP2981IM5X-3.6/NOPB	SOT-23	DBV	5	3000	178.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LP2981IM5X-5.0/NOPB	SOT-23	DBV	5	3000	180.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3

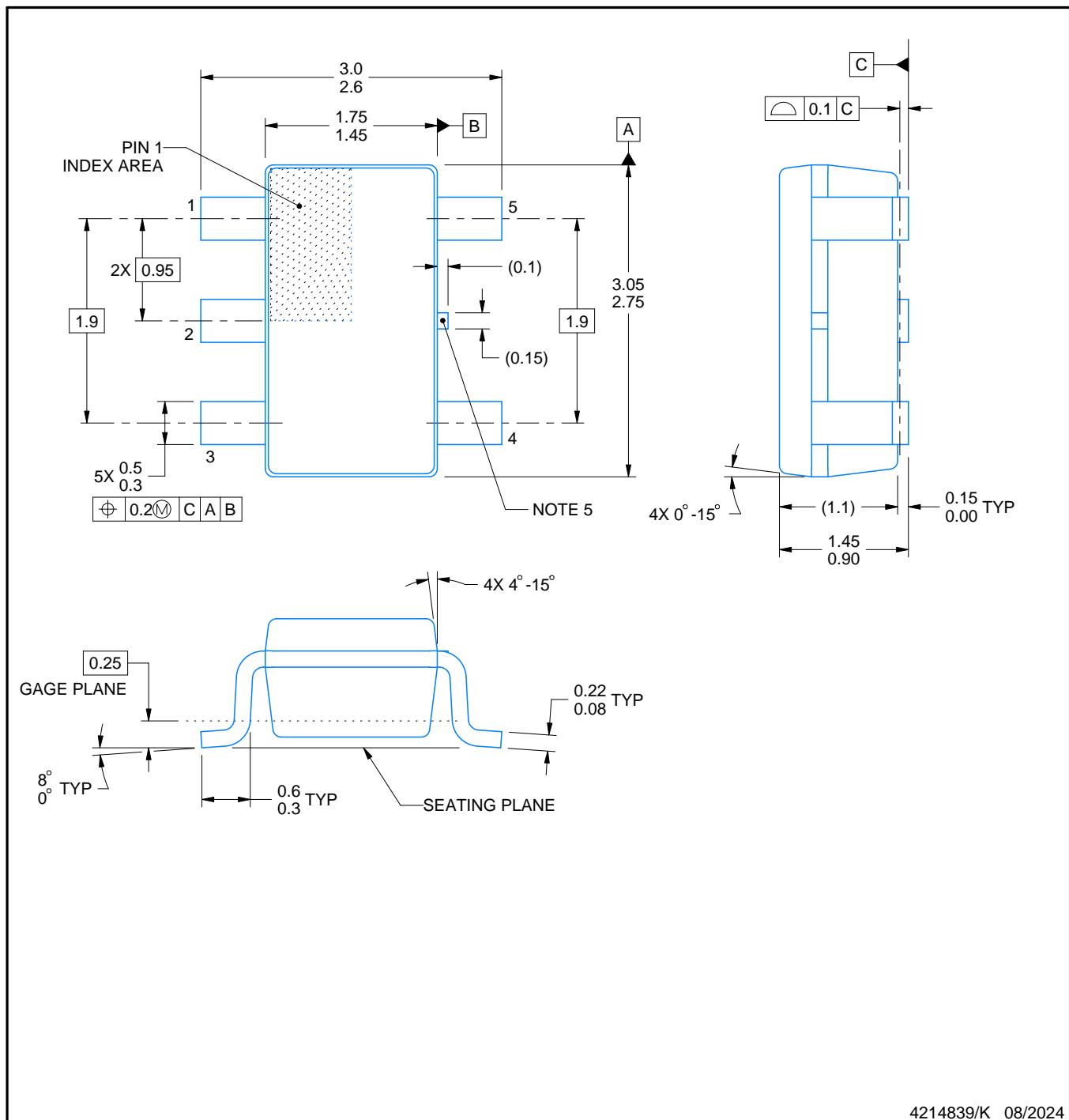
PACKAGE OUTLINE

DBV0005A



SOT-23 - 1.45 mm max height

SMALL OUTLINE TRANSISTOR



4214839/K 08/2024

NOTES:

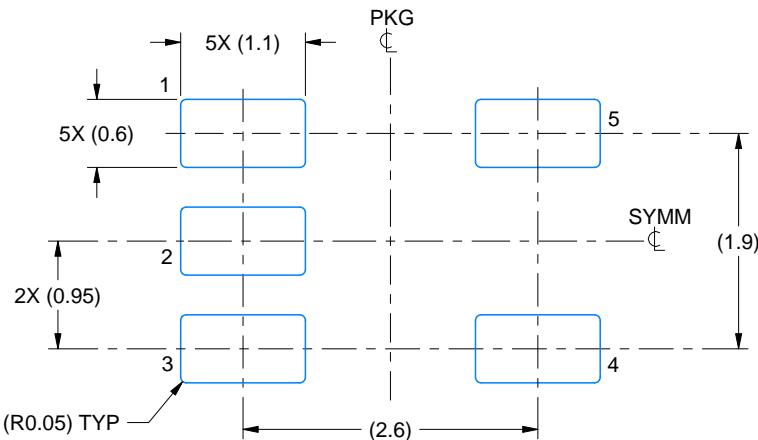
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. Reference JEDEC MO-178.
4. Body dimensions do not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.25 mm per side.
5. Support pin may differ or may not be present.

EXAMPLE BOARD LAYOUT

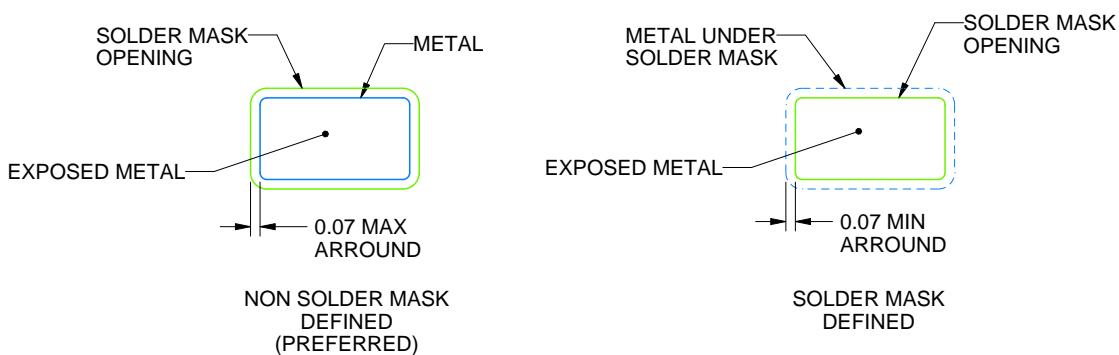
DBV0005A

SOT-23 - 1.45 mm max height

SMALL OUTLINE TRANSISTOR



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE:15X



SOLDER MASK DETAILS

4214839/K 08/2024

NOTES: (continued)

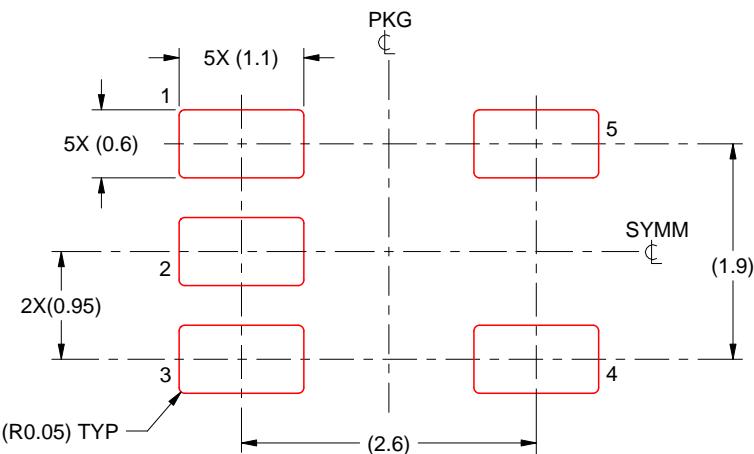
6. Publication IPC-7351 may have alternate designs.
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

DBV0005A

SOT-23 - 1.45 mm max height

SMALL OUTLINE TRANSISTOR



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL
SCALE:15X

4214839/K 08/2024

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

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