



*micro*Power, Single-Supply, CMOS INSTRUMENTATION AMPLIFIER

FEATURES

- LOW COST
- LOW QUIESCENT CURRENT: 40 μ A/channel
Shut Down: < 1 μ A
- HIGH GAIN ACCURACY: G = 5, 0.07%, 2ppm/ $^{\circ}$ C
- GAIN SET WITH EXTERNAL RESISTORS
- LOW BIAS CURRENT: 10pA
- BANDWIDTH: 500kHz, G = 5V/V
- RAIL-TO-RAIL OUTPUT SWING: (V+) – 0.02V
- WIDE TEMPERATURE RANGE:
–55 $^{\circ}$ C to +125 $^{\circ}$ C
- SINGLE VERSION IN MSOP-8 PACKAGE AND
DUAL VERSION IN TSSOP-14 PACKAGE

APPLICATIONS

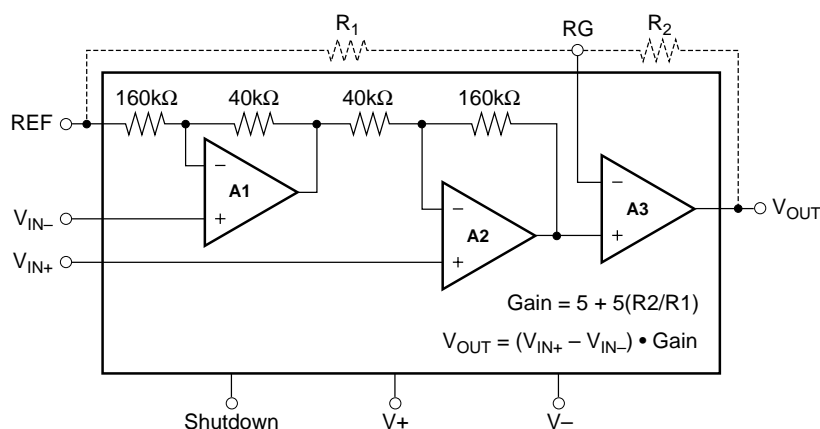
- INDUSTRIAL SENSOR AMPLIFIERS:
Bridge, RTD, Thermistor, Position
- PHYSIOLOGICAL AMPLIFIERS:
ECG, EEG, EMG
- A/D CONVERTER SIGNAL CONDITIONING
- DIFFERENTIAL LINE RECEIVERS WITH GAIN
- FIELD UTILITY METERS
- PCMCIA CARDS
- COMMUNICATION SYSTEMS
- TEST EQUIPMENT
- AUTOMOTIVE INSTRUMENTATION

DESCRIPTION

The INA322 family is a series of low cost, rail-to-rail output, micropower CMOS instrumentation amplifiers that offer wide-range, single-supply, as well as bipolar-supply operation. The INA322 family provides low-cost, low-noise amplification of differential signals with micropower current consumption of 40 μ A. When shutdown the INA322 has a quiescent current of less than 1 μ A. Returning to normal operations within microseconds, the shutdown feature makes the INA322 optimal for low-power battery or multiplexing applications.

Configured internally for 5V/V gain, the INA322 offers exceptional flexibility with user-programmable external gain resistors. The INA322 reduces common-mode error over frequency and with CMRR remaining high up to 3kHz, line noise and line harmonics are rejected.

The low-power design does not compromise on bandwidth or slew rate, making the INA322 ideal for driving sampling Analog-to-Digital (A/D) converters as well as general-purpose applications. With high precision, low cost, and small packaging, the INA322 outperforms discrete designs, while offering reliability and performance.



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ABSOLUTE MAXIMUM RATINGS⁽¹⁾

Supply Voltage, $V+$ to $V-$	7.5V
Signal Input Terminals, Voltage ⁽²⁾	$(V-) - 0.5V$ to $(V+) + 0.5V$
Current ⁽²⁾	10mA
Output Short-Circuit ⁽³⁾	Continuous
Operating Temperature.....	-65°C to $+150^{\circ}\text{C}$
Storage Temperature.....	-65°C to $+150^{\circ}\text{C}$
Junction Temperature.....	$+150^{\circ}\text{C}$

NOTE: (1) Stresses above these ratings may cause permanent damage. Exposure to absolute maximum conditions for extended periods may degrade device reliability. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those specified is not implied.

(2) Input terminals are diode-clamped to the power-supply rails. Input signals that can swing more than 0.5V beyond the supply rails should be current limited to 10mA or less. (3) Short-circuit to ground, one amplifier per package.



ELECTROSTATIC DISCHARGE SENSITIVITY

This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

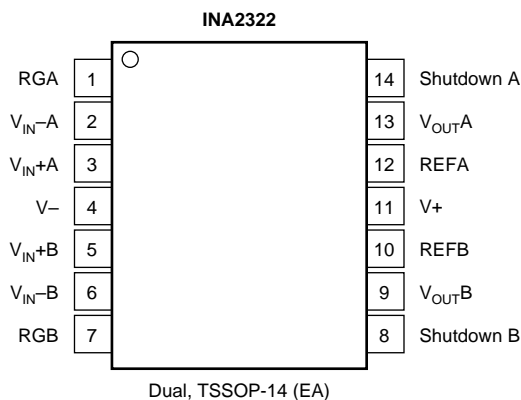
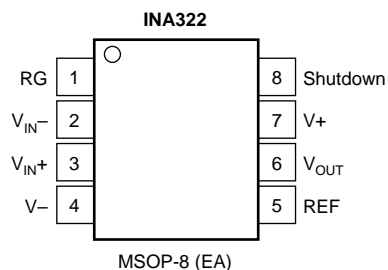
PACKAGE/ORDERING INFORMATION⁽¹⁾

PRODUCT	PACKAGE-LEAD	PACKAGE DESIGNATOR	PACKAGE MARKING
SINGLE INA322EA	MSOP-8	DGK	C22
DUAL INA2322EA	TSSOP-14	PW	INA2322EA

NOTES: (1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.

PIN CONFIGURATIONS

Top View



ELECTRICAL CHARACTERISTICS: $V_S = +2.7V$ TO $+5.5V$

BOLDFACE limits apply over the specified temperature range, $T_A = -55^{\circ}C$ TO $+125^{\circ}C$

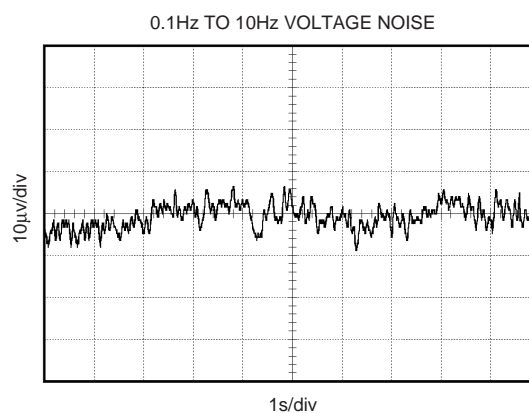
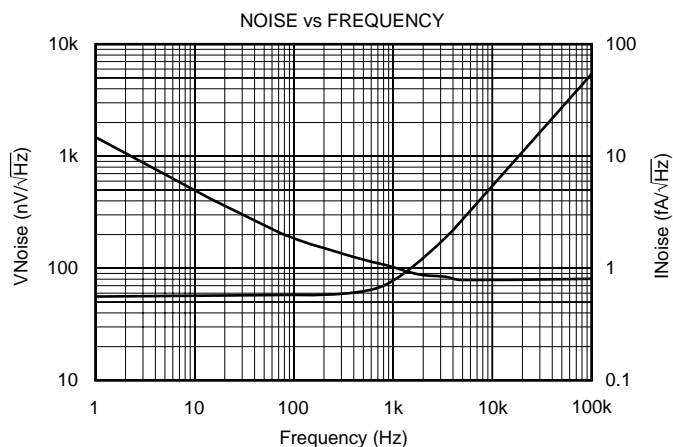
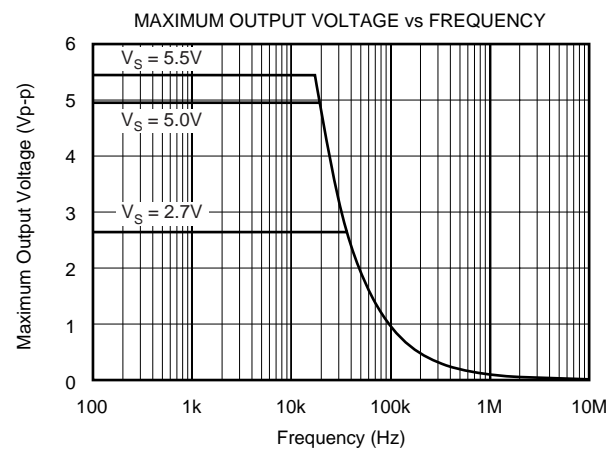
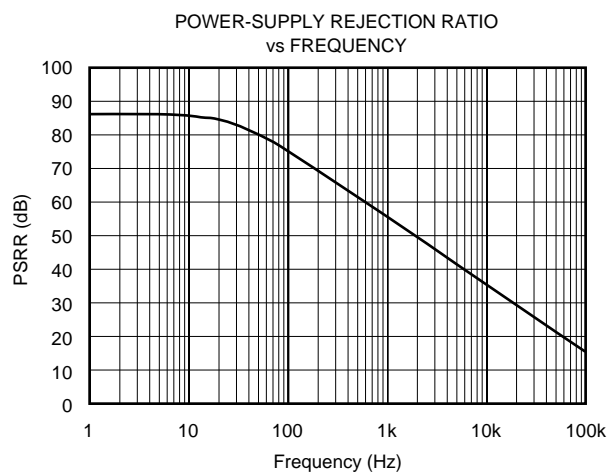
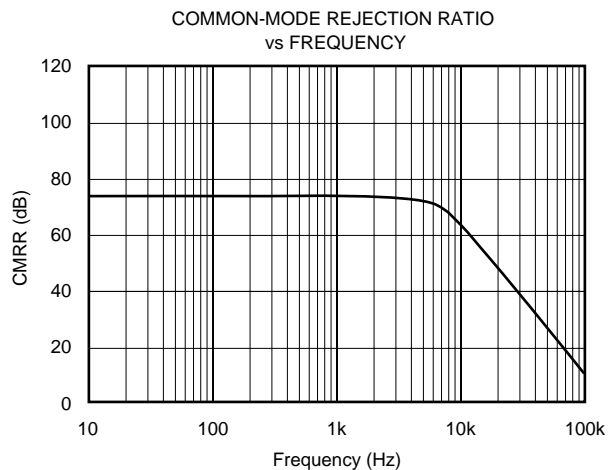
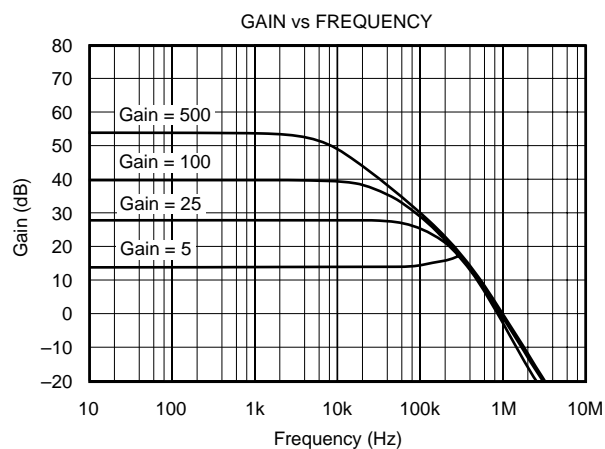
At $T_A = +25^{\circ}C$, $R_L = 25k\Omega$, $G = 25$, and I_A common = $V_S/2$, unless otherwise noted.

PARAMETER	CONDITION	INA322EA INA2322EA			UNITS
		MIN	TYP	MAX	
INPUT Input Offset Voltage, RTI Over Temperature vs Temperature vs Power Supply Over Temperature Long-Term Stability Input Impedance Input Common-Mode Range	$V_S = +5V$ $V_S = +2.7V$ to $+5.5V$ $V_S = 2.7V$ $V_S = 5V$ $V_S = 5V$, $V_{CM} = 0.55V$ to $3.8V$ $V_S = 5V$, $V_{CM} = 0.55V$ to $3.8V$ $V_S = 2.7V$, $V_{CM} = 0.35V$ to $1.5V$		± 2 ± 7 ± 50 ± 0.4 $10^{13} \parallel 3$	± 10 ± 11 ± 250 ± 260 ± 1.5 3.8	mV mV $\mu V/^{\circ}C$ $\mu V/V$ $\mu V/V$ $\mu V/month$ $\Omega \parallel pF$ V V dB dB dB dB
INPUT BIAS CURRENT Bias Current Offset Current			± 0.5 ± 0.5	± 10 ± 10	pA pA
NOISE, RTI Voltage Noise: $f = 10Hz$ $f = 100Hz$ $f = 1kHz$ $f = 0.1Hz$ to $10Hz$ Current Noise: $f = 1kHz$	$R_S = 0\Omega$		500 190 100 20 3		nV/\sqrt{Hz} nV/\sqrt{Hz} nV/\sqrt{Hz} $\mu Vp-p$ fA/\sqrt{Hz}
GAIN⁽¹⁾ Gain Equation, Externally Set Range of Gain Gain Error vs Temperature Nonlinearity Over Temperature	$G > 5$ $G = 5$ $G = 25$, $V_S = 5V$, $V_O = 0.05$ to 4.95	5	$G = 5 + 5(R2/R1)$ ± 0.07 ± 2 ± 0.001 ± 0.002	1000 ± 0.4 ± 10 ± 0.010 ± 0.015	V/V % ppm/ $^{\circ}C$ % of FS % of FS
OUTPUT Output Voltage Swing from Rail ^(2, 5) Over Temperature Capacitance Load Drive Short-Circuit Current	$G \geq 10$	50 50	25 See Typical Characteristic ⁽³⁾ 8 16		mV mV pF mA
FREQUENCY RESPONSE Bandwidth, $-3dB$ Slew Rate Settling Time, 0.1% 0.01% Overload Recovery	BW SR t_S 50% Input Overload $G = 25$	$G = 5$ $V_S = 5V$, $G = 25$ $G = 5$, $C_L = 50pF$, $V_O = 2V$ step 	500 0.4 8 12 2		kHz V/ μs μs μs μs
POWER SUPPLY Specified Voltage Range Operating Voltage Range Quiescent Current per Channel Over Temperature Shutdown Quiescent Current/Chan	I_Q I_{SD}	$V_{SD} > 2.5^{(4)}$ $V_{SD} < 0.8^{(4)}$	+2.7 $+2.5$ to $+5.5$ 40 0.01	+5.5 60 70 1	V V μA μA μA
TEMPERATURE RANGE Specified Range Operating/Storage Range Thermal Resistance	θ_{JA} MSOP-8, TSSOP-14 Surface Mount	-55 -65	150	+125 +150	$^{\circ}C$ $^{\circ}C$ $^{\circ}C/W$

NOTES: (1) Does not include errors from external gain setting resistors (2) Output voltage swings are measured between the output and power-supply rails. Output swings and rail only if $G \geq 10$. (3) See typical characteristic *Percent Overshoot vs Load Capacitance*. (4) See typical characteristic *Shutdown Voltage vs Supply Voltage*. (5) Output does not swing to positive rail if gain is less than 10.

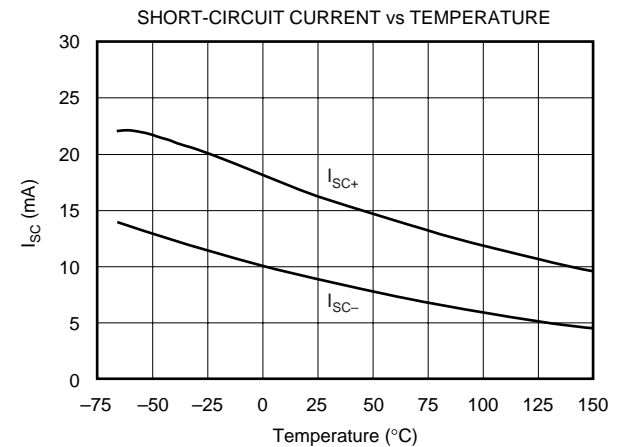
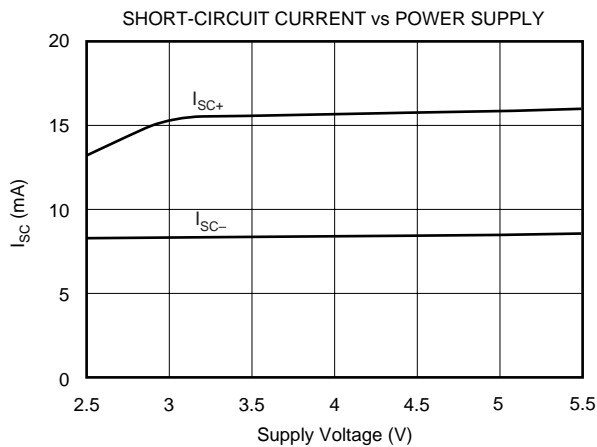
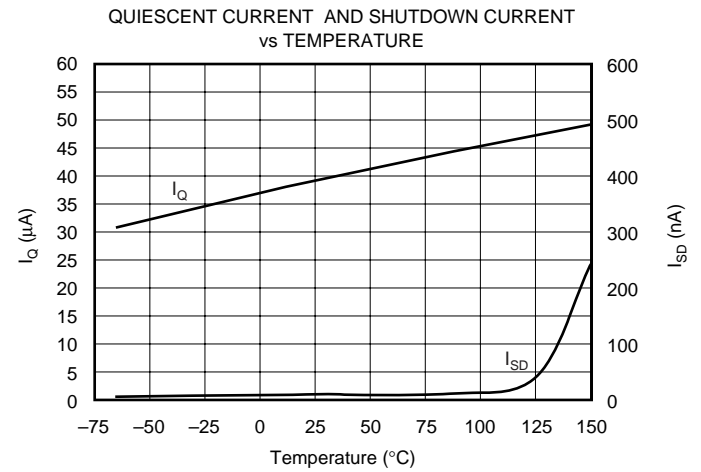
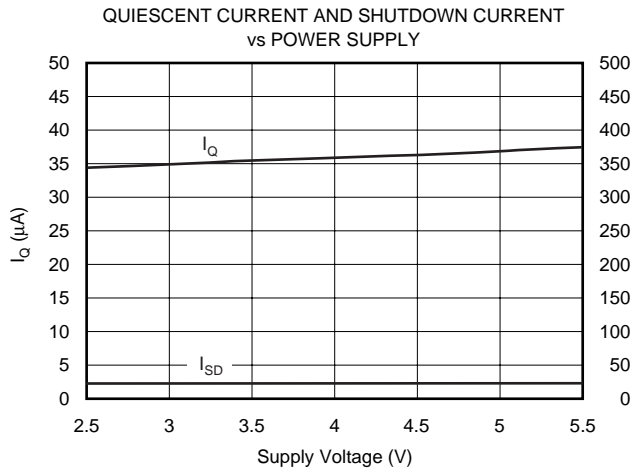
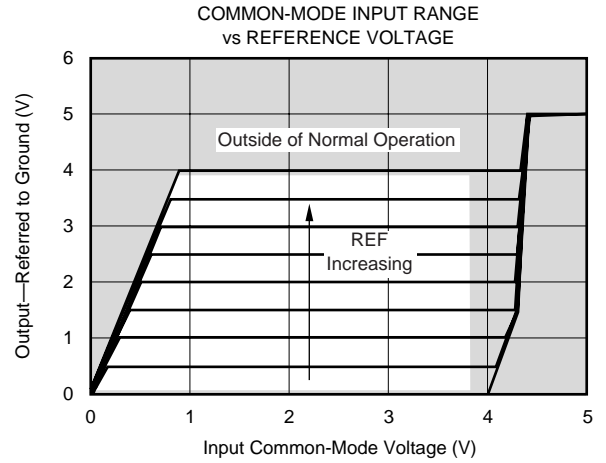
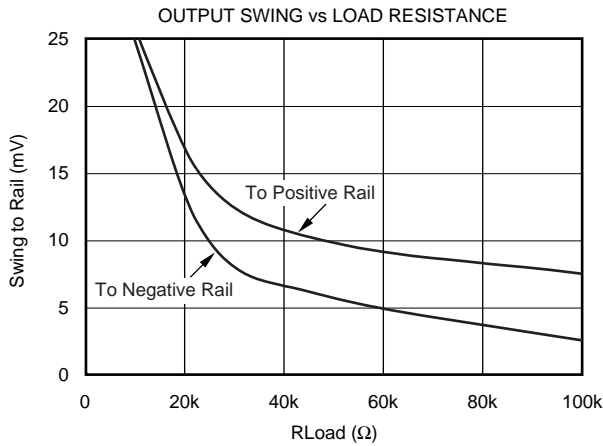
TYPICAL CHARACTERISTICS

At $T_A = +25^\circ\text{C}$, $V_S = 5\text{V}$, $V_{CM} = 1/2 V_S$, $R_L = 25\text{k}\Omega$, $C_L = 50\text{pF}$, unless otherwise noted.



TYPICAL CHARACTERISTICS (Cont.)

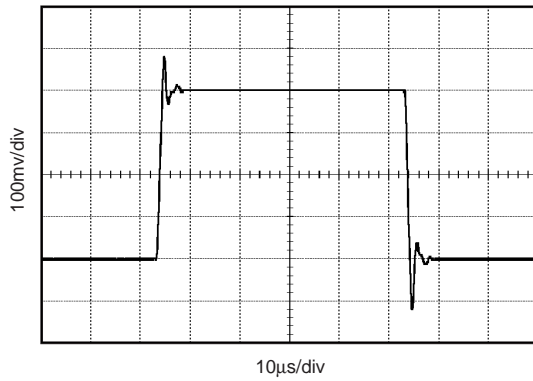
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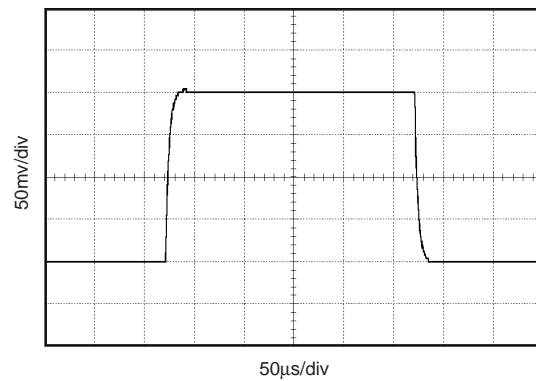
TYPICAL CHARACTERISTICS (Cont.)

At $T_A = +25^\circ\text{C}$, $V_S = 5\text{V}$, $V_{CM} = 1/2V_S$, $R_L = 25\text{k}\Omega$, $C_L = 50\text{pF}$, unless otherwise noted.

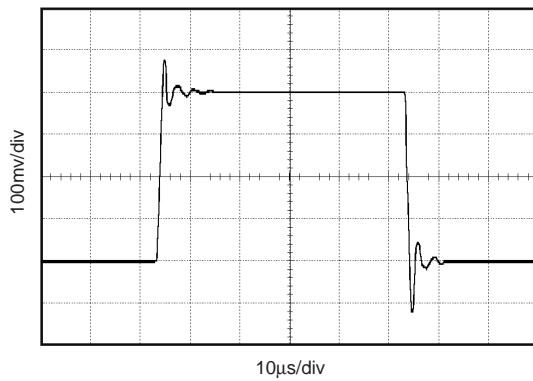
SMALL-SIGNAL STEP RESPONSE ($G = 5$)



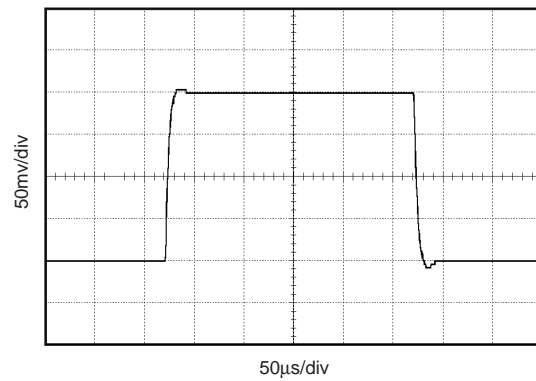
SMALL-SIGNAL STEP RESPONSE ($G = 100$)



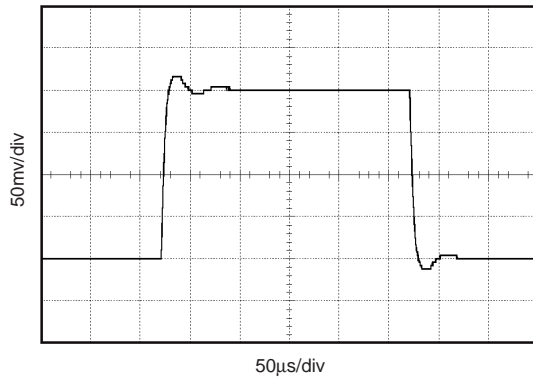
SMALL-SIGNAL STEP RESPONSE
($G = 5$, $C_L = 1000\text{pF}$)



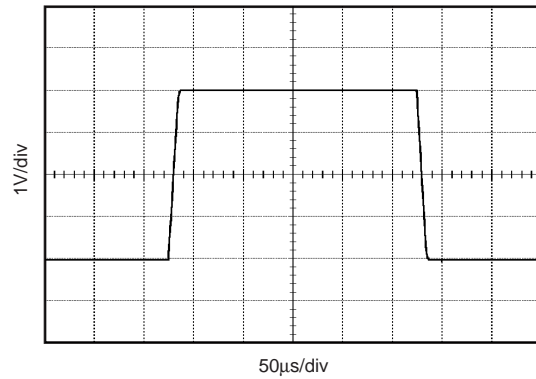
SMALL-SIGNAL STEP RESPONSE
($G = 100$, $C_L = 1000\text{pF}$)



SMALL-SIGNAL STEP RESPONSE
($G = 100$, $C_L = 5000\text{pF}$)

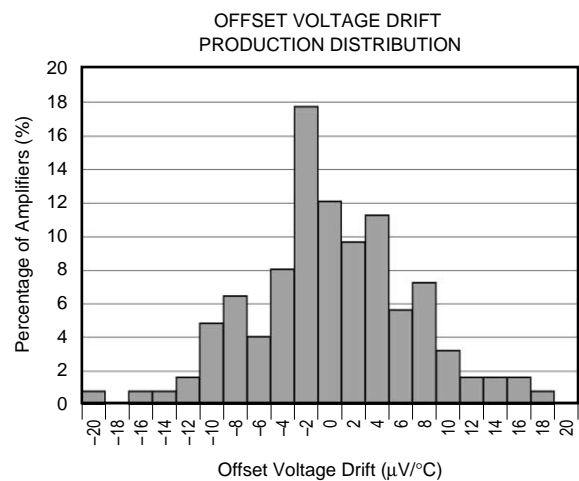
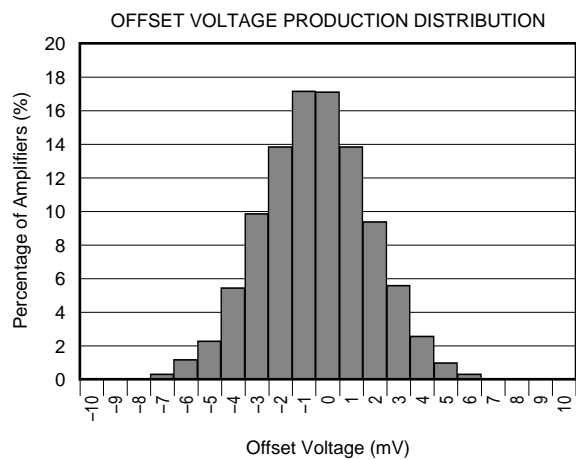
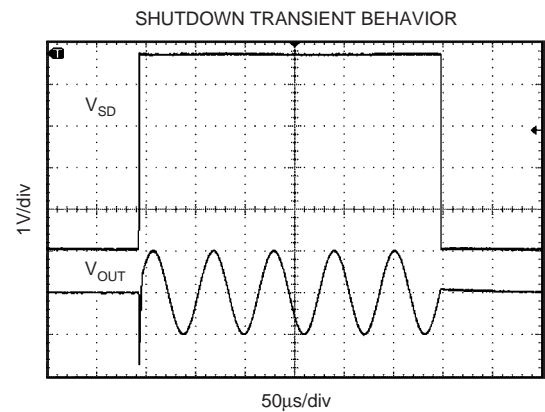
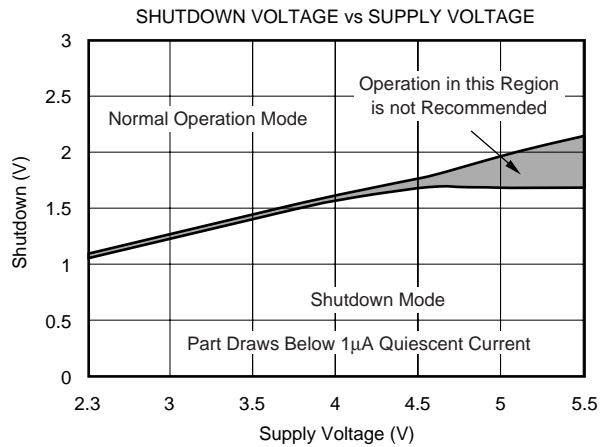
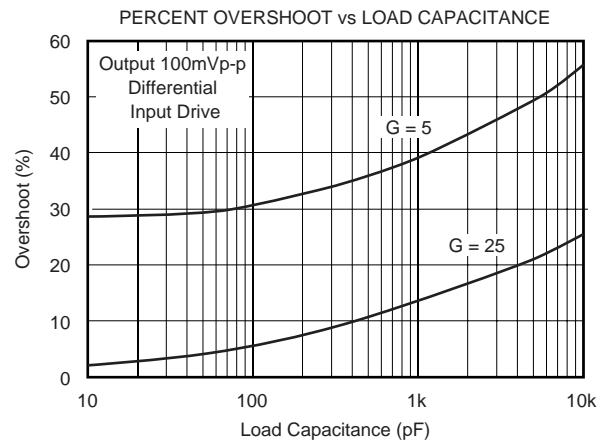
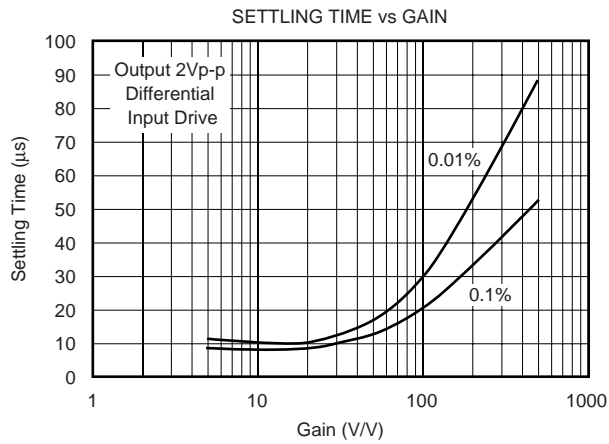


LARGE-SIGNAL STEP RESPONSE
($G = 25$, $C_L = 50\text{pF}$)



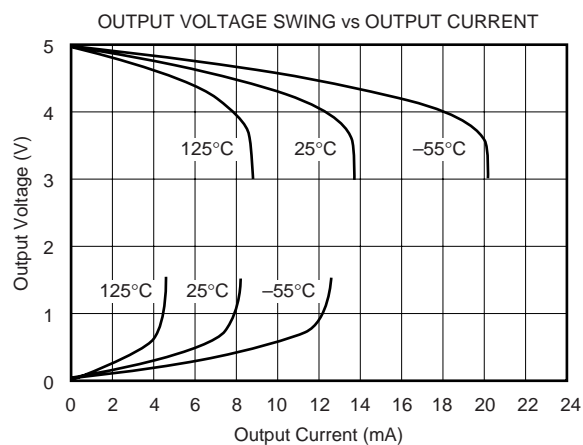
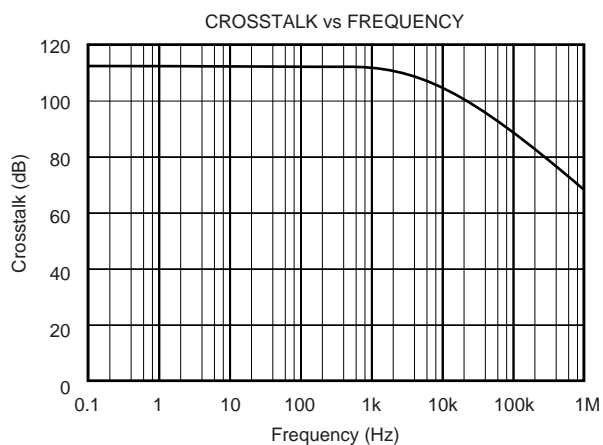
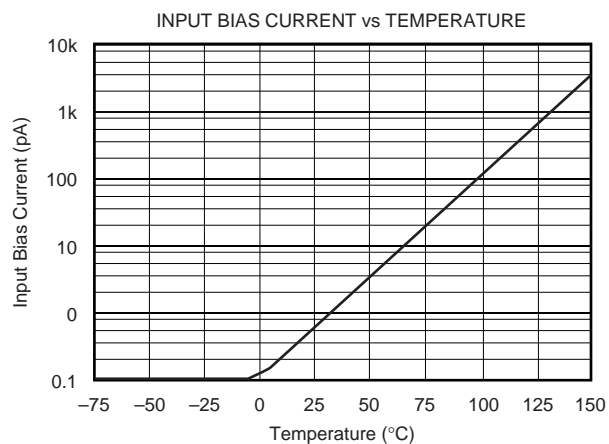
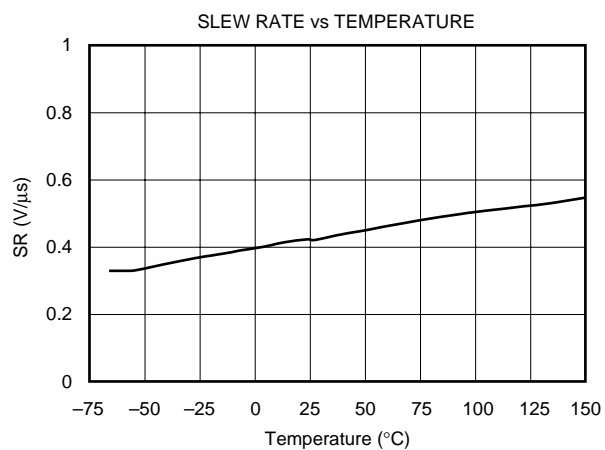
TYPICAL CHARACTERISTICS (Cont.)

At $T_A = +25^\circ\text{C}$, $V_S = 5\text{V}$, $V_{CM} = 1/2V_S$, $R_L = 25\text{k}\Omega$, $C_L = 50\text{pF}$, unless otherwise noted.



TYPICAL CHARACTERISTICS (Cont.)

At $T_A = +25^\circ\text{C}$, $V_S = 5\text{V}$, $V_{CM} = 1/2V_S$, $R_L = 25\text{k}\Omega$, $C_L = 50\text{pF}$, unless otherwise noted.



APPLICATIONS INFORMATION

The INA322 is a modified version of the classic “two op amp” instrumentation amplifier, with an additional gain amplifier.

Figure 1 shows the basic connections for the operation of the INA322 and INA2322. The power supply should be capacitively decoupled with 0.1μF capacitors as close to the INA322 as possible for noisy or high-impedance applications.

The output is referred to the reference terminal, which must be at least 1.2V below the positive supply rail.

OPERATING VOLTAGE

The INA322 family is fully specified over a supply range of +2.7V to +5.5V, with key parameters specified over the temperature range of -55°C to +125°C. Parameters that vary significantly with operating conditions, such as load conditions or temperature, are shown in the Typical Characteristic Curves.

The INA322 may be operated on a single supply. Figure 2 shows a bridge amplifier circuit operated from a single +5V supply. The bridge provides a small differential voltage riding on an input common-mode voltage.

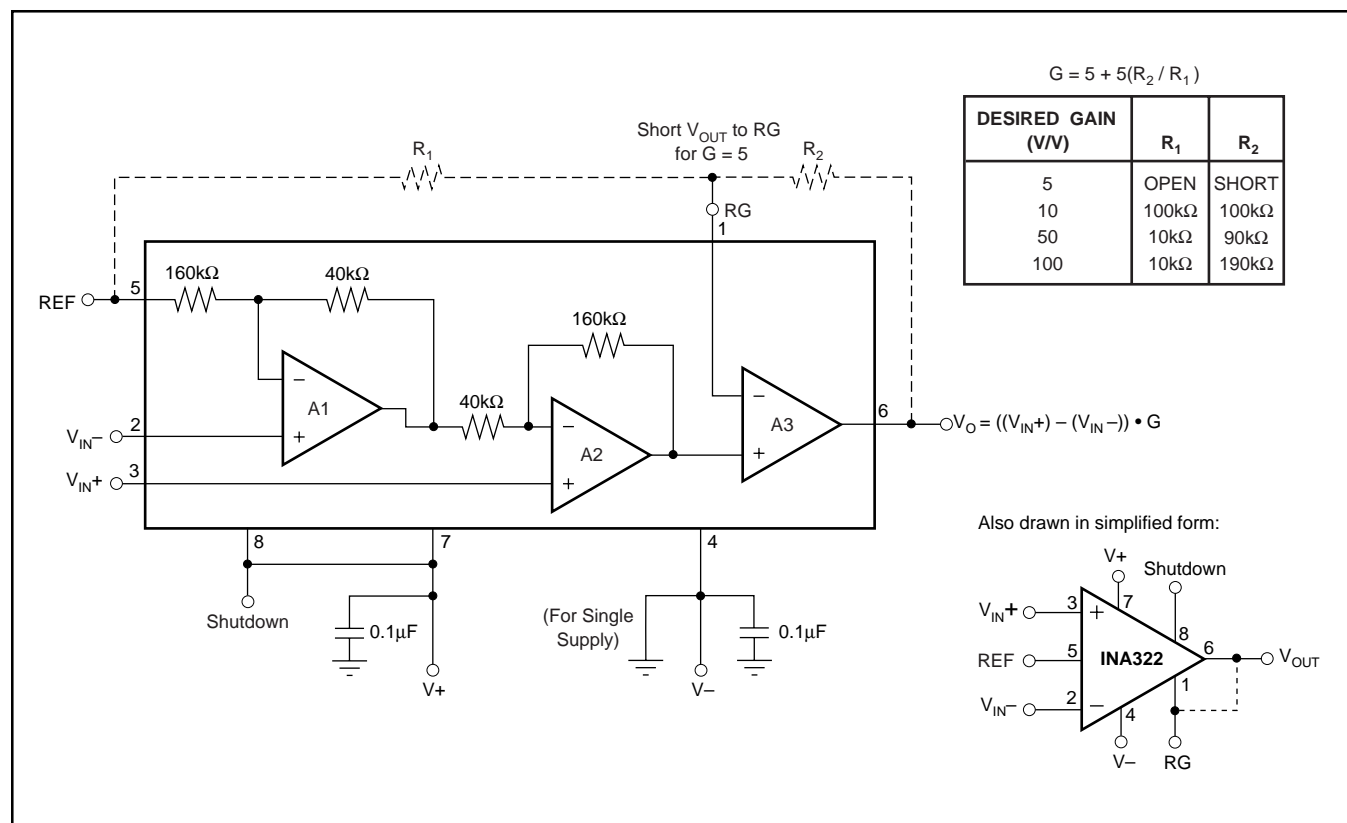
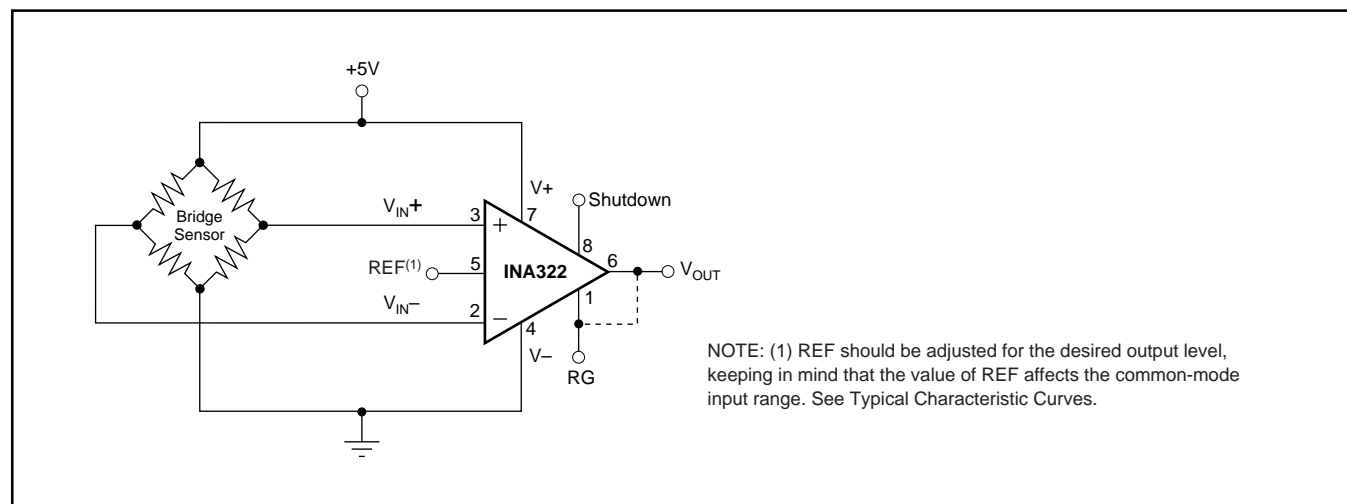


FIGURE 1. Basic Connections.



SETTING THE GAIN

The ratio of R_2 to R_1 , or the impedance between pins 1, 5, and 6, determines the gain of the INA322. With an internally set gain of 5, the INA322 can be programmed for gains greater than 5 according to the following equation:

$$G = 5 + 5(R_2/R_1)$$

The INA322 is designed to provide accurate gain, with gain error specified to be less than 0.4%. Setting gain with matching TC resistors will minimize gain drift. Errors from external resistors will add directly to the error, and may become dominant error sources.

INPUT COMMON-MODE RANGE

The upper limit of the common mode input range is set by the common-mode input range of the second amplifier, A2, to 1.2V below positive supply. Under most conditions, the amplifier operates beyond this point with reduced performance. The lower limit of the input range is bounded by the output swing of amplifier A1, and is a function of the reference voltage according to the following equation:

$$V_{OA1} = 5/4 V_{CM} - 1/4 V_{REF}$$

(See Typical Characteristic Curves for Input Common-Mode Range vs Reference Voltage).

REFERENCE

The reference terminal defines the zero output voltage level. In setting the reference voltage, the common mode input of A3 should be considered according to the following equation:

$$V_{OA2} = V_{REF} + 5(V_{IN+} - V_{IN-})$$

V_{OA2} should be less than $V_{DD} - 1.2V$.

The reference pin requires a low-impedance connection. Any resistance in series with the reference pin will degrade the CMRR. The reference pin may be used to compensate for the offset voltage (see Offset Trimming section). The reference voltage level also influences the common-mode input range (see Common-Mode Input Range section).

INPUT BIAS CURRENT RETURN

With a high input impedance of $10^{13}\Omega$, the INA322 is ideal for use with high-impedance sources. The input bias current of less than 10pA makes the INA322 nearly independent of input impedance and ideal for low-power applications.

For proper operation, a path must be provided for input bias currents for both inputs. Without input bias current paths, the inputs will “float” to a potential that exceeds common-

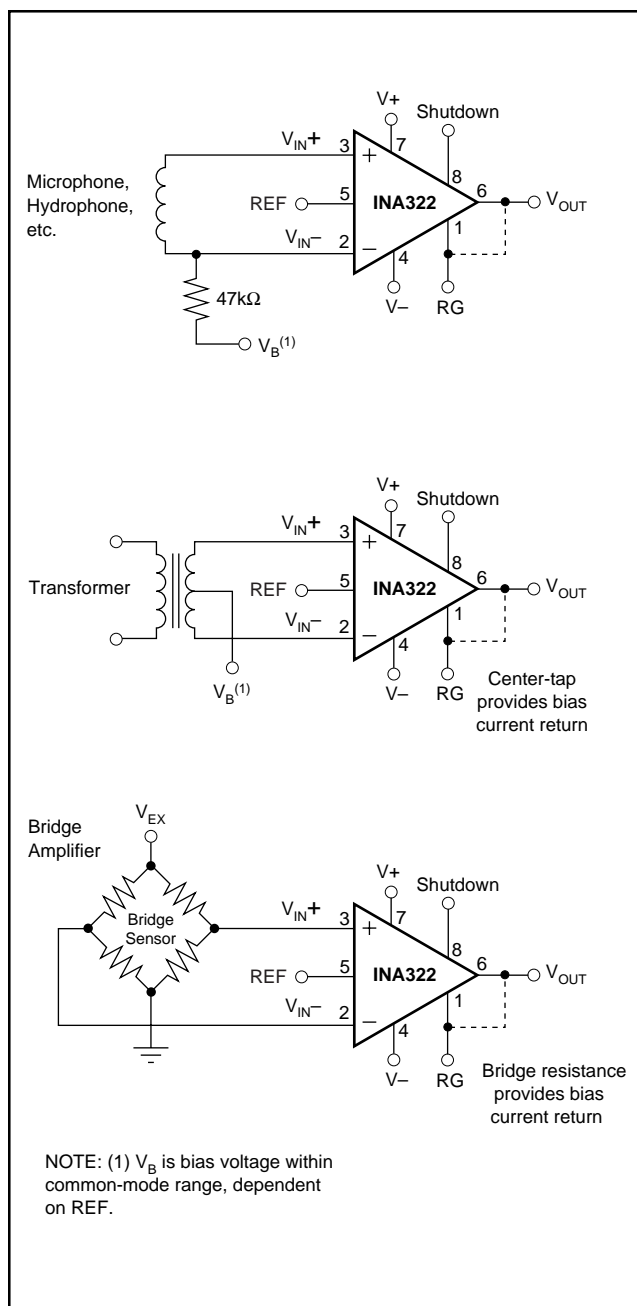


FIGURE 3. Providing an Input Common-Mode Path.

mode range and the input amplifier will saturate. Figure 3 shows how bias current path can be provided in the cases of microphone applications, thermistor applications, ground returns, and dc-coupled resistive bridge applications.

When differential source impedance is low, the bias current return path can be connected to one input. With higher source impedance, two equal resistors will provide a balanced input. The advantages are lower input offset voltage due to bias current flowing through the source impedance and better high-frequency gain.

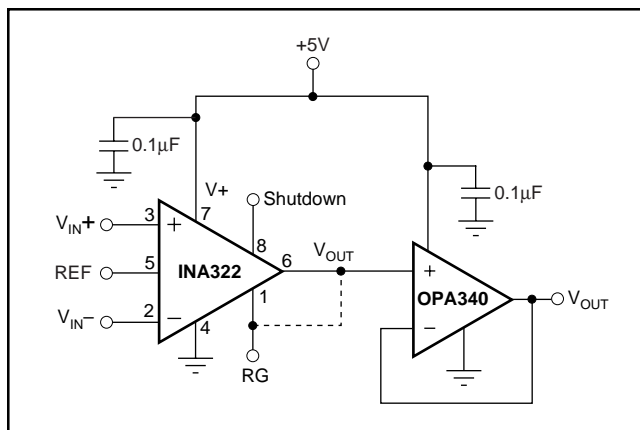


FIGURE 4. Output Buffering Circuit. Able to drive loads as low as 600Ω.

SHUTDOWN MODE

The shutdown pin of the INA322 is nominally connected to V+. When the pin is pulled below 0.8V on a 5V supply, the INA322 goes into sleep mode within nanoseconds. For actual shutdown threshold, see typical characteristic curve “Shutdown Voltage vs Supply Voltage”. Drawing less than 1μA of current, and returning from sleep mode in microseconds, the shutdown feature is useful for portable applications. Once in ‘sleep-mode’ the amplifier has high output impedance, making the INA322 suitable for multiplexing.

RAIL-TO-RAIL OUTPUT

A class AB output stage with common-source transistors is used to achieve rail-to-rail output for gains of 10 or greater. When the amplifier is in $G = 5$ the output will not swing to positive rail. For resistive loads greater than 25kΩ, the output voltage can swing to within a few millivolts of the supply rail while maintaining low gain error. For heavier loads and over temperature, see the typical characteristic curve “Output Voltage Swing vs Output Current.” The INA322’s low output impedance at high frequencies makes it suitable for directly driving Capacitive Digital-to-Analog (CDAC) input A/D converters, as shown in Figure 5.

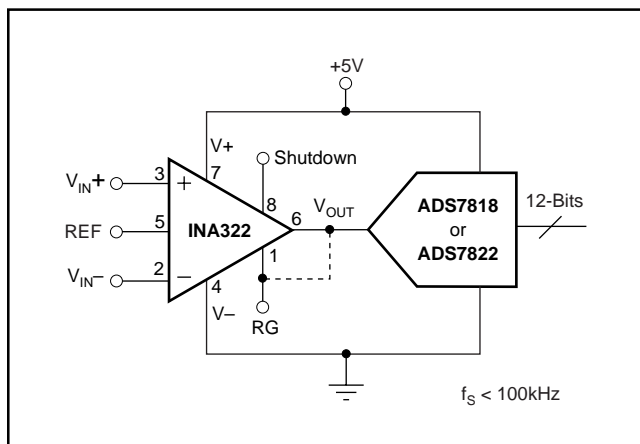


FIGURE 5. INA322 Directly Drives a Capacitive-Input, A/D Converter.

OUTPUT BUFFERING

The INA322 is optimized for a load impedance of 10kΩ or greater. For higher output current the INA322 can be buffered using the OPA340, as shown in Figure 4. The OPA340 can swing within 50mV of the supply rail, driving a 600Ω load. The OPA340 is available in the tiny MSOP-8 package.

OFFSET TRIMMING

In the event that external offset adjustment is required, the offset can be adjusted by applying a correction voltage to the reference terminal. Figure 6 shows an optional circuit for trimming offset voltage. The voltage applied to the REF terminal is added to the output signal. The gain from REF to V_{OUT} is +1. An op-amp buffer is used to provide low impedance at the REF terminal to preserve good common-mode rejection.

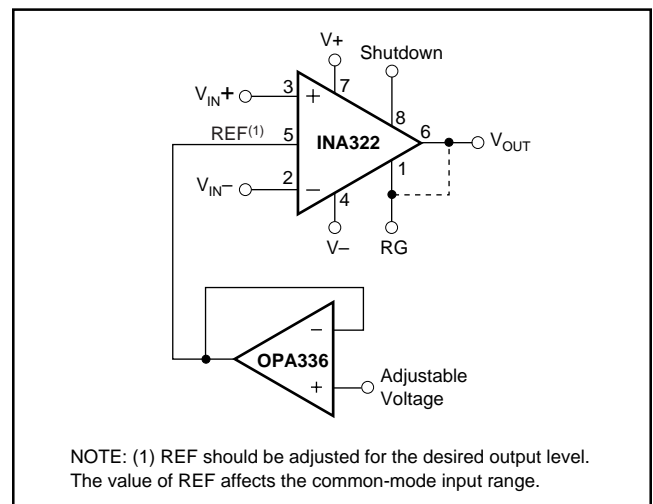


FIGURE 6. Optional Offset Trimming Voltage.

INPUT PROTECTION

Device inputs are protected by ESD diodes that will conduct if the input voltages exceed the power supplies by more than 500mV. Momentary voltages greater than 500mV beyond the power supply can be tolerated if the current through the input pins is limited to 10mA. This is easily accomplished with input resistor R_{LIM} , as shown in Figure 7. Many input signals are inherently current-limited to less than 10mA, therefore, a limiting resistor is not required.

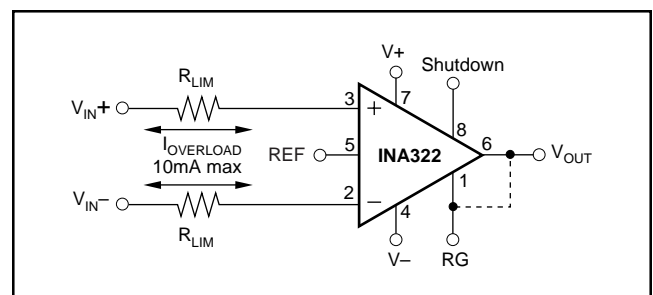


FIGURE 7. Input Protection.

OFFSET VOLTAGE ERROR CALCULATION

The offset voltage (V_{OS}) of the INA322EA has a specified maximum of 10mV with a +5V power supply and the common-mode voltage at $V_S/2$. Additional specifications for power-supply rejection and common-mode rejection are provided to allow the user to easily calculate worst-case expected offset under the conditions of a given application. Power Supply Rejection Ratio (PSRR) is specified in $\mu\text{V/V}$. For the INA322, worst case PSRR is 250 $\mu\text{V/V}$, which means for each volt of change in power supply, the offset may shift up to 250 μV . Common-Mode Rejection Ratio (CMRR) is specified in dB, which can be converted to $\mu\text{V/V}$ using the following equation:

$$\text{CMRR (in } \mu\text{V/V)} = 10^{[(\text{CMRR in dB})/-20]} \cdot 10^6$$

For the INA322, the worst case CMRR over the specified common-mode range is 60dB (at $G = 25$) or about 1mV/V. This means that for every volt of change in common-mode, the offset will shift less than 1mV.

These numbers can be used to calculate excursions from the specified offset voltage under different application conditions. For example, an application might configure the amplifier with a 3.3V supply with 1V common-mode. This configuration varies from the specified configuration, representing a 1.7V variation in power supply (5V in the offset specification versus 3.3V in the application) and a 0.65V variation in common-mode voltage from the specified $V_S/2$.

Calculation of the worst-case expected offset would be as follows:

$$\begin{aligned} \text{Adjusted } V_{OS} = & \text{Maximum specified } V_{OS} + \\ & (\text{power-supply variation}) \cdot \text{PSRR} + \\ & (\text{common-mode variation}) \cdot \text{CMRR} \end{aligned}$$

$$\begin{aligned} V_{OS} = & 10\text{mV} + (1.7\text{V} \cdot 0.250\text{mV/V}) + (0.65\text{V} \cdot 1\text{mV/V}) \\ = & \pm 11.075\text{mV} \end{aligned}$$

However, the typical value will be closer to 2.2mV (calculated using the typical values).

FEEDBACK CAPACITOR IMPROVES RESPONSE

For optimum settling time and stability with high-impedance feedback networks, it may be necessary to add a feedback capacitor across the feedback resistor, R_F , as shown in Figure 8. This capacitor compensates for the zero created by the feedback network impedance and the INA322's RG-pin input capacitance (and any parasitic layout capacitance). The effect becomes more significant with higher impedance networks. Also, R_X and C_L can be added to reduce high-frequency noise.

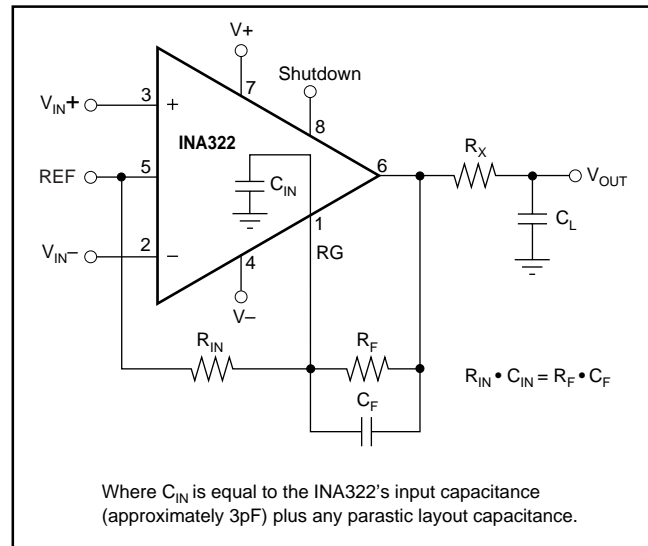


FIGURE 8. Feedback Capacitor Improves Dynamic Performance.

It is suggested that a variable capacitor be used for the feedback capacitor since input capacitance may vary between instrumentation amplifiers, and layout capacitance is difficult to determine. For the circuit shown in Figure 8, the value of the variable feedback capacitor should be chosen by the following equation:

$$R_{IN} \cdot C_{IN} = R_F \cdot C_F$$

Where C_{IN} is equal to the INA322's RG-pin input capacitance (typically 3pF) plus the layout capacitance. The capacitor can be varied until optimum performance is obtained.

APPLICATION CIRCUITS

Medical ECG Applications

Figure 9 shows the INA322 configured to serve as a low-cost ECG amplifier, suitable for moderate accuracy heart-rate applications such as fitness equipment. The input signals are obtained from the left and right arms of the patient. The common-mode voltage is set by two $2\text{M}\Omega$ resistors. This potential through a buffer, provides optional right leg

drive. Filtering can be modified to suit application needs by changing the capacitor value of the output filter.

Low-Power, Single-Supply Data Acquisition Systems

Refer to Figure 5 to see the INA322 configured to drive an ADS7818. Functioning at frequencies of up to 500kHz, the INA322 is ideal for low-power data acquisition.

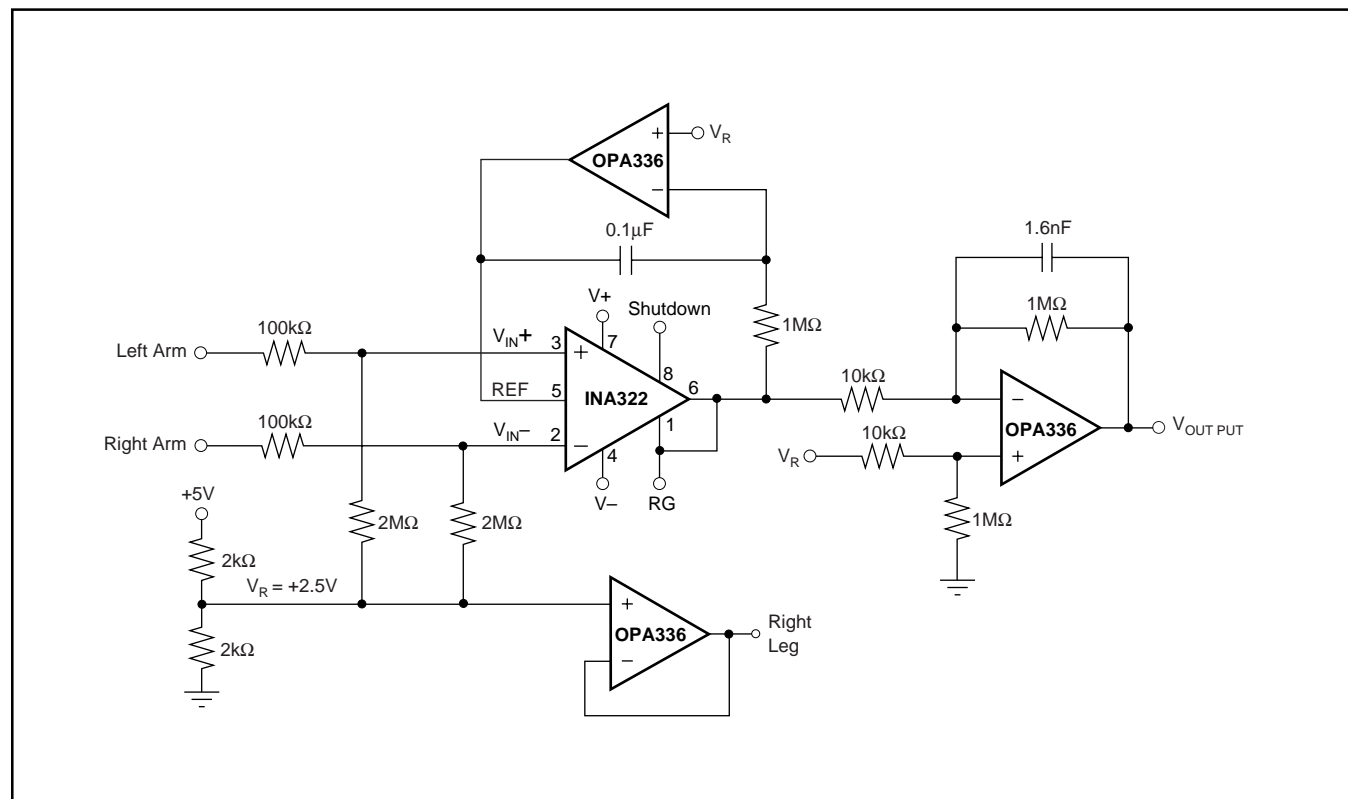


FIGURE 9. Simplified ECG Circuit for Medical Applications.

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
INA322EA/250	Active	Production	VSSOP (DGK) 8	250 SMALL T&R	Yes	Call TI Nipdauag	Level-2-260C-1 YEAR	-55 to 125	C22
INA322EA/250.B	Active	Production	VSSOP (DGK) 8	250 SMALL T&R	Yes	Call TI	Level-2-260C-1 YEAR	-55 to 125	C22
INA322EA/2K5	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	Call TI Nipdauag	Level-2-260C-1 YEAR	-55 to 125	C22
INA322EA/2K5.B	Active	Production	VSSOP (DGK) 8	2500 LARGE T&R	Yes	Call TI	Level-2-260C-1 YEAR	-55 to 125	C22

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

⁽⁴⁾ **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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DGK0008A



PACKAGE OUTLINE

VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



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NOTES:

PowerPAD is a trademark of Texas Instruments.

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
5. Reference JEDEC registration MO-187.

EXAMPLE BOARD LAYOUT

DGK0008A

™ VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE: 15X



SOLDER MASK DETAILS

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NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
8. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.
9. Size of metal pad may vary due to creepage requirement.

EXAMPLE STENCIL DESIGN

DGK0008A

TM VSSOP - 1.1 mm max height

SMALL OUTLINE PACKAGE



SOLDER PASTE EXAMPLE
SCALE: 15X

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NOTES: (continued)

11. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
12. Board assembly site may have different recommendations for stencil design.

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