

SN54SC6T07-SEP Single-Event Latch-Up (SEL) Radiation Report



ABSTRACT

The purpose of this study is to characterize the effects of heavy-ion irradiation on the single-event latch-up (SEL) performance of the SN54SC6T07-SEP, a radiation tolerant, hex open-drain buffer with integrated translation. Heavy-ions with an LETEFF of 43MeV-cm² / mg were used to irradiate three production devices with a fluence of 1 × 10⁷ ions / cm². The results demonstrate that the SN54SC6T07-SEP is SEL-free up to LETEFF = 43MeV-cm² / mg as 125°C.

The SN54SC6T07-SEP Single-Event Latch-Up (SEL) radiation report covers the SEL performance of all four devices listed below. The SN54SC6T07-SEP device covers all functional blocks and active die area of the other three devices, which is why the device was selected for single-event effect testing for this group of voltage translation devices.

- SN54SC6T07-SEP
- SN54SC6T06-SEP
- SN54SC6T14-SEP
- SN54SC6T17-SEP

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1 Overview

The SN54SC6T07-SEP device contains six independent buffers with open-drain outputs and extended voltage operation to allow for level translation. Each buffer performs the Boolean function $Y = A$ in positive logic. The output level is referenced to the supply voltage (VCC) and supports 1.2V, 1.8V, 2.5V, 3.3V, and 5V CMOS levels.

The input is designed with a lower threshold circuit to support up translation for lower voltage CMOS inputs (for example 1.2V input to 1.8V output or 1.8V input to 3.3V output). Additionally, the 5V tolerant input pins enable down translation (for example, 3.3V to 2.5V output).

Table 1-1. Overview Information¹

Description	Device Information
TI Part Number	SN54SC6T07-SEP
MLS Number	SN54SC6T07MPWTSEP
Device Function	Radiation Tolerant, Single Power Supply Hex Open Drain Buffer Voltage Translator
Technology	LBC9
Exposure Facility	Facility for Rare Isotope Beams (FRIB) at Michigan State University FRIB Single Event Effects (FSEE) Facility
Heavy Ion Fluence per Run	1×10^7 ions / cm ²
Irradiation Temperature	125°C (for SEL testing)

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2 Single-Event Effects (SEE)

The primary single-event effect (SEE) event of interest in the SN54SC6T07-SEP is the destructive single-event latch-up. From a risk or impact perspective, the occurrence of an SEL is potentially the most destructive SEE event and the biggest concern for space applications. In mixed technologies such as the Linear BiCMOS (LBC9) process used for SN54SC6T07-SEP, the CMOS circuitry introduces a potential SEL susceptibility. SEL can occur if excess current injection caused by the passage of an energetic ion is high enough to trigger the formation of a parasitic cross-coupled PNP and NPN bipolar structure (formed between the p-substrate and n-well and n+ and p+ contacts). The parasitic bipolar structure initiated by a single-event creates a high conductance path (inducing a steady-state current that is typically orders-of-magnitude higher than the normal operating current) between power and ground that persists (is latched) until power is removed or until the device is destroyed by the high-current state. The process modifications applied for SEL-mitigation were sufficient, as the SN54SC6T07-SEP exhibited no SEL with heavy-ions up to an LET_{EFF} of 43MeV-cm² / mg at a fluence of 1 × 10⁷ ions / cm² and a chip temperature of 125°C.

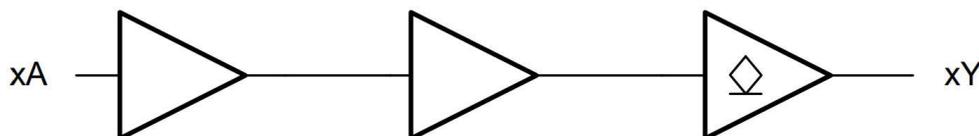


Figure 2-1. Functional Block Diagram of the SN54SC6T07-SEP

3 Test Device and Test Board Information

The SN54SC6T07-SEP is a packaged 14-pin, TSSOP plastic package shown in [Figure 3-1](#) . [Figure 3-2](#) shows the device with the package cap decapped to reveal the die for heavy ion testing. [Figure 3-3](#) shows the evaluation board used for radiation testing. [Figure 3-4](#) shows the bias diagram used for Single-Event Latch-up (SEL) testing.

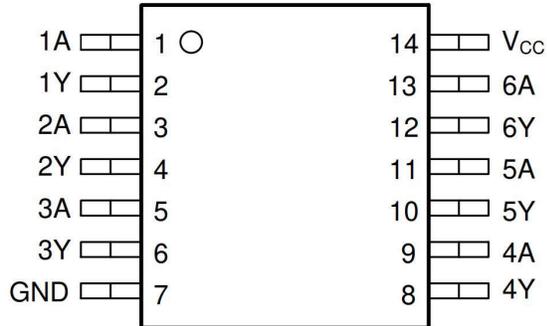


Figure 3-1. SN54SC6T07-SEP Pinout Diagram

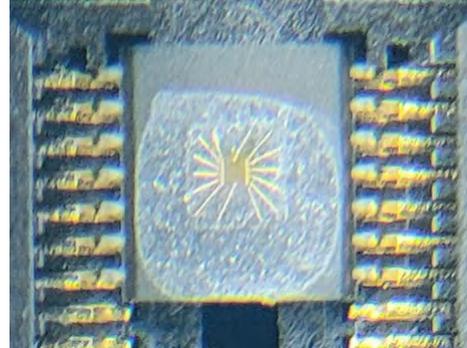


Figure 3-2. Photo of SN54SC6T07-SEP Package Decapped



Figure 3-3. SN54SC6T07-SEP Evaluation Board (Top View)

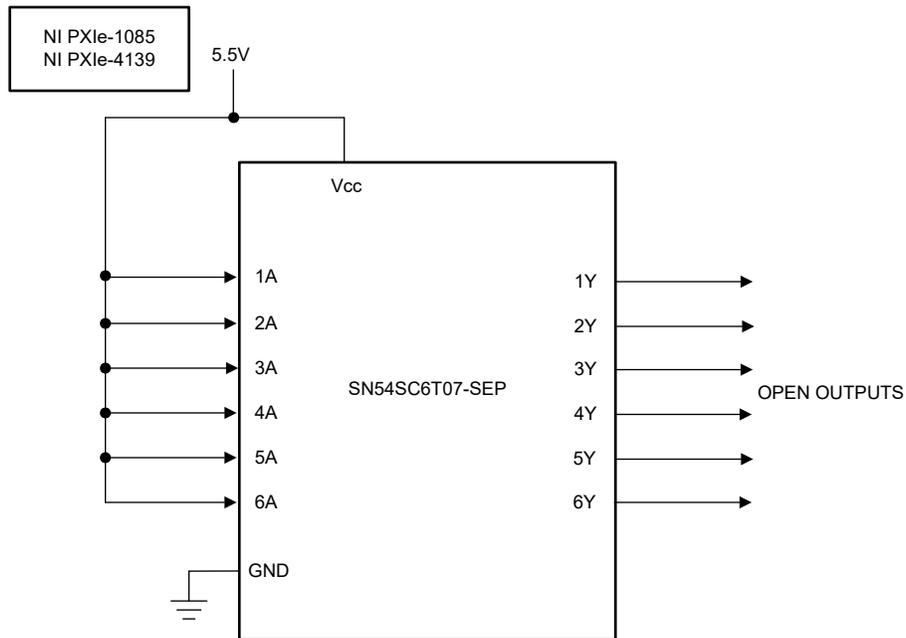


Figure 3-4. SN54SC6T07-SEP SEL Bias Diagram

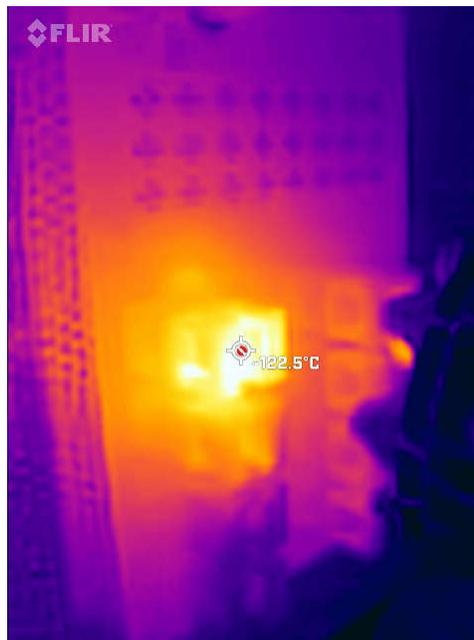


Figure 3-5. SN54SC6T07-SEP Thermal Image for SEL

4 Irradiation Facility and Setup

The heavy ion species used for the SEE studies on this product were provided and delivered by the Facility for Rare Isotope Beams (FRIB) at Michigan State University (FRIB Single Event Effects (FSEE) Facility's linear accelerator.) The FSEE Facility has a dedicated beamline built on the FRIB linac infrastructure with a user experimental station at the end of the FSEE beamline. Ion beams are delivered with high uniformity over a 1-inch diameter exposure area using a thin vacuum window. For this study, ion flux of 10^5 ions / s-cm² was used to provide heavy ion fluence of 1×10^7 ions / cm² using ¹²⁹Xe ion at a linac energy of 25 MeV / u. Ion beam non-uniformity for all tests was 6.5%.

Figure 4-1 shows one of the three SN54SC6T07-SEP test boards used for experiments at the MSU FSEE facility. The in-air gap between the device and the ion beam port window was maintained at 70mm for all runs.

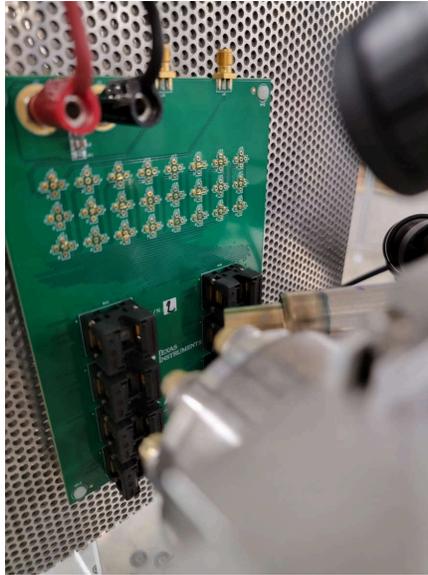


Figure 4-1. SN54SC6T07-SEP Evaluation Board at the MSU FRIB Facility

5 Results

5.1 SEL Results

During SEL characterization, the device was heated using forced hot air, maintaining device temperature at 125°C. A FLIR (FLIR ONE Pro LT) thermal camera was used to validate die temperature to make sure that the device was accurately heated (see Figure 3-5). The species used for SEL testing was a Xenon (¹²⁹Xe) ion at a linac energy of 25MeV / u with an angle-of-incidence of 0° for an LET_{EFF} of 43MeV-cm² / mg. A fluence of approximately 1 × 10⁷ ions / cm² were used for the runs.

The three devices were powered up and exposed to the heavy-ions using the maximum recommended supply voltage of 5.5V using a National Instruments PXI Chassis PXIe-1085. The run duration to achieve this fluence was approximately two minutes. As listed in Table 5-1, no SEL events were observed during the nine runs, indicating that the SN54SC6T07-SEP is SEL-free. Figure 5-1, Figure 5-2, and Figure 5-3 show the plot of current versus time for run numbers one, four, and seven, respectively.

Table 5-1. Summary of SN54SC6T07-SEP Test Conditions and Results

Run Number	Unit Number	Distance (mm)	Temperature (°C)	Ion	Angle	FLUX (ions × cm ² / mg)	Fluence (number of ions)	LET _{EFF} (MeV × cm ² / mg)	Did a SEL event occur?
1	1	70	121	Xe	0°	1.00E+05	1.00E+07	43	No
2	1	70	121	Xe	0°	1.00E+05	1.00E+07	43	No
3	1	70	121	Xe	0°	1.00E+05	1.00E+07	43	No
4	2	70	122	Xe	0°	1.00E+05	1.00E+07	43	No
5	2	70	122	Xe	0°	1.00E+05	1.00E+07	43	No
6	2	70	122	Xe	0°	1.00E+05	1.00E+07	43	No
7	3	70	123	Xe	0°	1.00E+05	1.00E+07	43	No
8	3	70	123	Xe	0°	1.00E+05	1.00E+07	43	No
9	3	70	123	Xe	0°	1.00E+05	1.00E+07	43	No

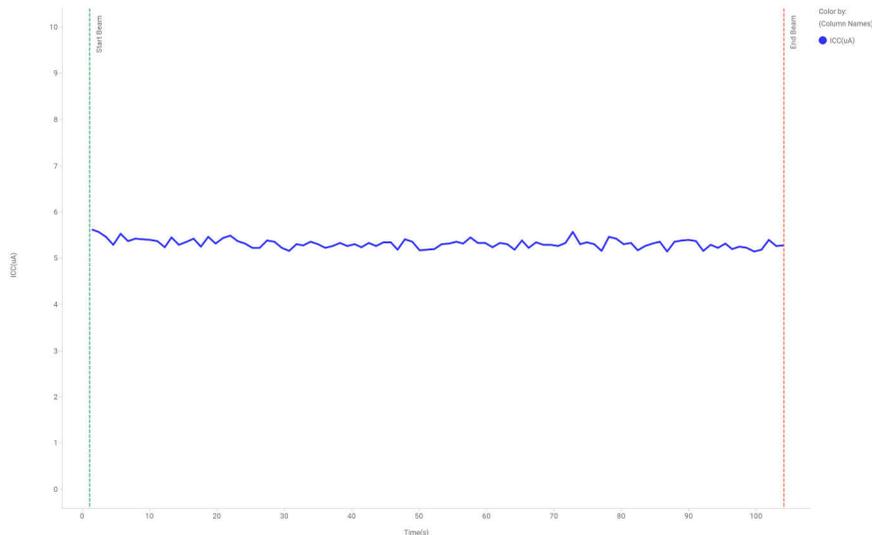


Figure 5-1. Current versus Time for Run Number 1 of the SN54SC6T07-SEP at T = 125°C

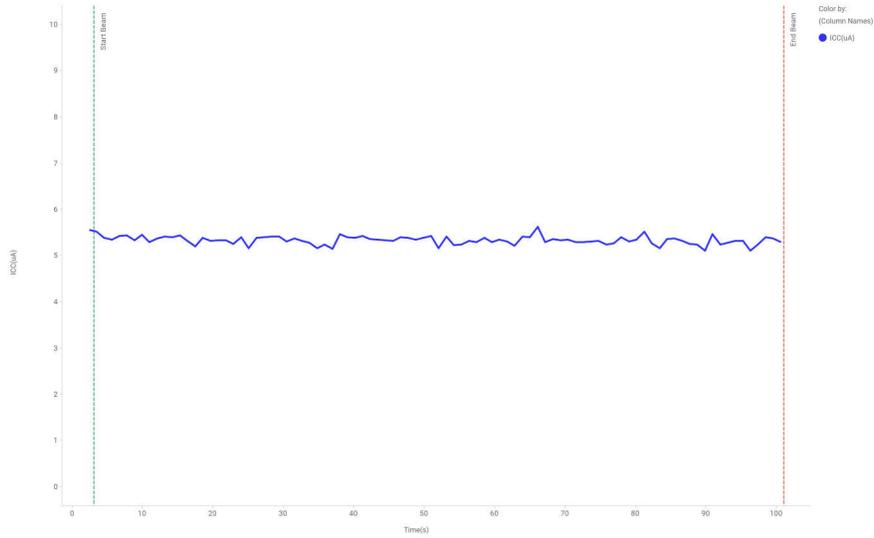


Figure 5-2. Current versus Time for Run Number 4 of the SN54SC6T07-SEP at T = 125°C

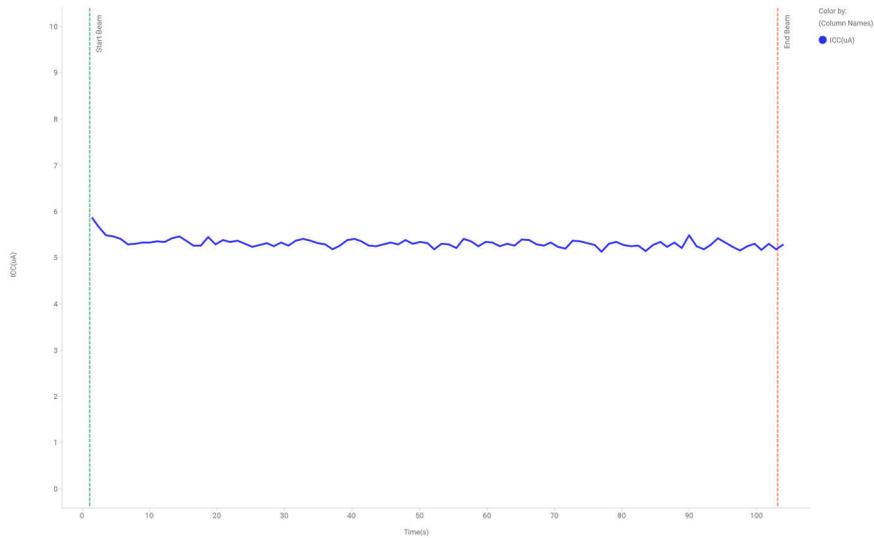


Figure 5-3. Current versus Time for Run 7 of the SN54SC6T07-SEP at T = 125°C

No SEL events were observed, indicating that the SN54SC6T07-SEP is SEL-immune at $LET_{EFF} = 43 \text{ MeV} \cdot \text{cm}^2 / \text{mg}$ and $T = 125^\circ\text{C}$. Using the MFTF method shown in [Single-Event Effects \(SEE\) Confidence Interval Calculations](#), the upper-bound cross-section (using a 95% confidence level) is calculated as:

$$\sigma_{SEL} \leq 1.23 \times 10^{-7} \text{ cm}^2 / \text{device for } LET_{EFF} = 43 \text{ MeV} \cdot \text{cm}^2 / \text{mg and } T = 125^\circ\text{C} \quad (1)$$

5.2 Event Rate Calculations

Event rates were calculated for LEO (ISS) and GEO environments by combining CREME96 orbital integral flux estimations and simplified SEE cross-sections according to methods described in [Heavy Ion Orbital Environment Single-Event Effects Estimations](#). A minimum shielding configuration of 100mils (2.54mm) of aluminum and *worst-week* solar activity is assumed. (This is similar to a 99% upper bound for the environment.) Note that this number is for reference since no events were observed.

Table 5-2. SEL Event Rate Calculations for Worst-Week LEO and GEO Orbits

Orbit Type	Onset LET _{EFF} (MeV-cm ² / mg)	CREME96 Integral FLUX (/ day / cm ²)	σSAT (cm ²)	Event Rate (/ day)	Event Rate (FIT)	MTBF (Years)
LEO (ISS)	43	6.40×10^{-4}	1.23×10^{-7}	7.87×10^{-11}	3.28×10^{-3}	3.48×10^7
GEO		2.17×10^{-3}		2.67×10^{-10}	1.11×10^{-2}	1.03×10^7

6 Summary

The purpose of this study was to characterize the effects of heavy-ion irradiation on the single-event latch-up (SEL) performance of the SN54SC6T07-SEP, a radiation tolerant, hex open-drain buffer with integrated translation. Heavy-ions with an LET_{EFF} of $43\text{MeV}\cdot\text{cm}^2/\text{mg}$ were used for the SEE characterization. The SEE results demonstrated that the SN54SC6T07-SEP is SEL-free up to $LET_{EFF} = 43\text{ MeV} \times \text{cm}^2 / \text{mg}$ and across the full electrical specifications. CREME96-based worst-week event-rate calculations for LEO (ISS) and GEO orbits for the DSEE are shown for reference.

7 References

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