











TPS2H160-Q1

ZHCSF71D - DECEMBER 2015 - REVISED DECEMBER 2019

TPS2H160-Q1 40V、160m Ω 双通道智能高侧开关

1 特性

- 符合汽车类应用要求
- 具有符合 AEC-Q100 标准的下列特性:
 - 器件温度等级 1: -40°C 至 125°C 的环境工作 温度范围
 - 器件 HBM ESD 分类等级 H2
 - 器件 CDM ESD 分类等级 C4B
- 提供功能安全
 - 提供文档以帮助创建功能安全系统设计
- 具有丰富诊断功能的双通道 160mΩ 智能高侧开关
 - 版本 A: 开漏状态输出
 - 版本 B: 电流感应模拟输出
- 宽工作电压范围: 3.4V 至 40V
- 超低待机电流: < 500nA
- 高精度电流感测:
 - > 25mA 负载下为 ±17%
- 可使用外部电阻调节电流限值, > 500mA 的负载条件下为±15%
- 保护:
 - 通过(内部或外部)电流限制实现接地短路保护
 - 具有锁闭选项的热关断以及热调节
 - 感性负载负电压钳位,已优化转换率
 - 失地保护和失电保护

诊断:

- 过流和接地短路检测
- 负载开路和电池短路检测
- 用于实现快速中断的全局故障
- 16 引脚耐热增强型 PWP 封装

2 应用

- 双通道 LED 驱动器, 灯泡驱动器
- 适用于子模块的双通道高侧开关
- 双通道高侧继电器,螺线管驱动器

3 说明

TPS2H160-Q1 系列是一款集成 160m Ω N 沟道金属氧化物半导体 (NMOS) 功率场效应晶体管 (FET) 的双通道智能高侧开关,配备全方位保护功能。

该器件具有丰富的诊断功能和高精度电流感测 功能,可对负载进行智能控制。

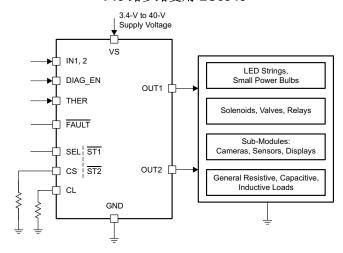
该器件可从外部调节电流限值以限制浪涌或过载电流, 从而提升整个系统的可靠性。

器件信息(1)

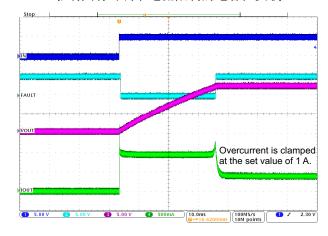
器件型号	封装	通道
TPS2H160-Q1 版本A	LITECOD (46)	2
TPS2H160-Q1 版本B	HTSSOP (16)	

(1) 如需了解所有可用封装,请参阅产品说明书末尾的可订购产品 附录。

T48 路多路复用 LC6948



驱动具有可调节电流限制的电容性负载





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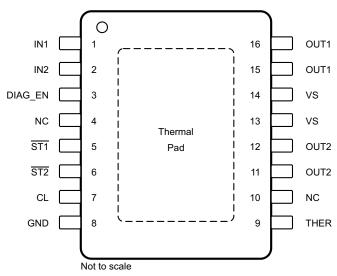


5 Device Comparison Table

PART NUMBER	FAULT REPORTING MODE
TPS2H160-Q1 Version A	Open-drain digital output
TPS2H160-Q1 Version B	Current-sense analog output

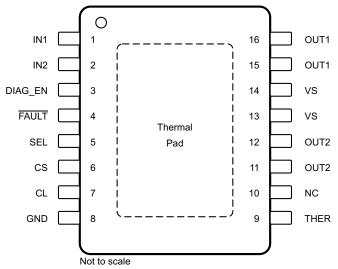
6 Pin Configuration and Functions

PWP PowerPAD™ Package 16-Pin HTSSOP With Exposed Thermal Pad TPS2H160-Q1 Version A Top View



NC - No internal connection

PWP PowerPAD Package 16-Pin HTSSOP With Exposed Thermal Pad TPS2H160-Q1 Version B Top View



NC - No internal connection



Pin Functions

	PIN			
NAME	N	0.	1/0	DESCRIPTION
INAIVIE	VERSION A	VERSION B		
CL	7	7	0	Adjustable current limit. Connect to device GND if external current limit is not used.
CS	_	6	0	Current-sense output
DIAG_EN	3	3	1	Enable-disable pin for diagnostics; internal pulldown
FAULT	_	4	0	Global fault report with open-drain structure, ORed logic for dual-channel fault conditions
GND	8	8	_	Ground pin
IN1	1	1	1	Input control for channel 1 activation; internal pulldown
IN2	2	2		Input control for channel 2 activation; internal pulldown
NC	4, 10	10	_	No internal connection
ST1	5		0	Open-drain diagnostic status output for channel 1
ST2	6	l	0	Open-drain diagnostic status output for channel 2
SEL	_	5	1	CS channel-selection bit; internal pulldown
THER	9	9		Thermal shutdown behavior control, latch off or auto-retry; internal pulldown
OUT1	15, 16	15, 16	0	Output of the channel 1 high side-switch, connected to the load
OUT2	11, 12	11, 12	0	Output of the channel 2 high side-switch, connected to the load
VS	13, 14	13, 14	I	Power supply
Thermal pad	_	_	_	Connect to device GND or leave floating

Specifications

7.1 Absolute Maximum Ratings

over operating ambient temperature range (unless otherwise noted) (1)(2)

		MIN	I MAX	UNIT
Supply voltage	t < 400 ms		48	V
Reverse polarity voltage ⁽³⁾		-36	;	V
Current on GND pin	t < 2 minutes	-10	250	mA
Voltage on INx, DIAG_EN, S	EL, and THER pins	-0.3	3 7	V
Current on INx, DIAG_EN, S	EL, and THER pins	-10	_	mA
Voltage on STx or FAULT pin	ns	-0.3	3 7	V
Current on STx or FAULT pir	ns	-30	10	mA
Voltage on CS pin		-2.7	7 7	V
Current on CS pin		_	30	mA
Voltage on CL pin		-0.3	3 7	V
Current on CL pin		_	6	mA
Inductive load switch-off ene	rgy dissipation, single pulse, single channel (4)	_	40	mJ
Operating junction temperatu	ire	-40	150	°C
Storage temperature, T _{stg}		-65	150	°C

⁽¹⁾ Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

All voltage values are with respect to the ground plane.

Reverse polarity condition: t < 60 s, reverse current $< I_{R(2)}$, $V_{INx} = 0$ V, all channels reverse, GND pin 1-k Ω resistor in parallel with diode. Test condition: $V_{VS} = 13.5$ V, L = 8 mH, R = 0 Ω , $T_J = 150$ °C. FR4 2s2p board, 2 x 70- μ m Cu, 2 x 35- μ m Cu. 600 mm² thermal pad copper area.



7.2 ESD Ratings

				VALUE	UNIT
V _(ESD)	Electrostatic discharge	Human-body model (HBM), per AEC Q100-002 ⁽¹⁾	All pins	±4000	
		Charged-device model (CDM), per AEC Q100-011	All pins	±750	V
			Corner pins (1, 8, 9, and 16)	±750	

⁽¹⁾ AEC Q100-002 indicates that HBM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

7.3 Recommended Operating Conditions

over operating ambient temperature range (unless otherwise noted)

		MIN	MAX	UNIT
V_{VS}	Supply operating voltage	4	40	٧
	Voltage on INx, DIAG EN, SEL, and THER pins	0	5	٧
	Voltage on STx and FAULT pins	0	5	٧
	Nominal dc load current	0	2.5	Α
T _A	Operating ambient temperature	-40	125	ô

7.4 Thermal Information

		TPS2H160-Q1	
	THERMAL METRIC ⁽¹⁾	PWP (HTSSOP)	UNIT
		16 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	40.4	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	26.5	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	21.1	°C/W
ΨЈТ	Junction-to-top characterization parameter	0.8	°C/W
ΨЈВ	Junction-to-board characterization parameter	20.9	°C/W
R ₀ JC(bot)	Junction-to-case (bottom) thermal resistance	1.6	°C/W

⁽¹⁾ For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report

7.5 Electrical Characteristics

5 V < V_{VS} < 40 V; -40° C < T_{J} < 150°C, unless otherwise specified)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT	
OPERATING VOLTAGE							
V _{VS(nom)}	Nominal operating voltage		4		40	V	
V _{VS(uvr)}	Undervoltage turnon	V _{VS} rises up	3.5	3.7	4	V	
V _{VS(uvf)}	Undervoltage shutdown	V _{VS} falls down	3	3.2	3.4	V	
$V_{(uv,hys)}$	Undervoltage shutdown, hysteresis			0.5		V	



Electrical Characteristics (continued)

5 V < V_{VS} < 40 V; -40° C < T_{J} < 150°C, unless otherwise specified)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
OPERATING	CURRENT					
I _(op)	Nominal operating current ⁽¹⁾	$\label{eq:VVS} V_{VS} = 13.5 \text{ V}, \ V_{INx} = 5 \text{ V}, \ V_{DIAG_EN} = 0 \text{ V}, \ I_{OUTx} = 0.5 \text{ A},$ current limit = 2 Å, all channels on			7	mA
1,-10	Standby current	$\begin{aligned} &V_{VS} = 13.5 \text{ V, } V_{INx} = V_{DIAG_EN} = V_{CS} = V_{CL} = V_{OUTx} = \\ &THER = 0 \text{ V,} \\ &T_{J} = 25^{\circ}C \end{aligned}$			0.5	μA
I _(off)	cianas, canon	$\begin{split} V_{VS} &= 13.5 \text{ V, } V_{INx} = V_{DIAG_EN} = V_{CS} = V_{CL} = V_{OUTx} = \\ THER &= 0 \text{ V,} \\ T_J &= 125^{\circ}C \end{split}$			5	μ, τ
$I_{(off,diag)}$	Standby current with diagnostic enabled	$\rm V_{VS}=13.5~V,~V_{INX}=0~V,~V_{DIAG_EN}=5~V,~V_{VS}-V_{OUTx}>$ $\rm V_{(ol,off)},~not~in~open-load~mode$			6	mA
t _(off,diag)	Standby mode deglitch time ⁽¹⁾	IN from high to low, if deglitch time > $t_{(\mbox{\scriptsize off,deg})}$, the device enters into standby mode.	10	12.5	15	ms
$I_{lkg(out)}$	Output leakage current in off-state	$V_{VS} = 13.5 \text{ V}, V_{INx} = V_{DIAG_EN} = V_{OUTx} = 0$			0.5	μΑ
POWER STA	AGE					
Inc()	On-state resistance ⁽¹⁾	$V_{VS} \ge 3.5 \text{ V}, T_J = 25^{\circ}\text{C}$		155		mΩ
r _{DS(on)}	On tiale resistance	$V_{VS} \ge 3.5 \text{ V}, T_J = 150^{\circ}\text{C}$			280	
I _{CL(int)}	Internal current limit	Internal current limit value, CL pin connected to GND	9		15	Α
	Current limit during thermal	Internal current limit value under thermal shutdown		6.8		Α
I _{CL(TSD)}	shutdown ⁽¹⁾	External current limit value under thermal shutdown. The percentage of the external current limit setting value		60%		
$V_{DS(clamp)}$	Drain-to-source internal clamp voltage		45		65	V
OUTPUT DI	DDE CHARACTERISTICS					
V _F	Drain-source diode voltage	$IN = 0$, $I_{OUTx} = -0.15$ A.	0.3	0.7	0.9	V
	Continuous rouges aureant from	t < 60 s, V_{INX} = 0 V, T_{J} = 25°C, single channel reversed, short-to-battery condition		2.5		
I _{R(1)} , I _{R(2)}	Continuous reverse current from source to drain ⁽¹⁾	t < 60 s, V_{INx} = 0 V, GND pin 1-k Ω resistor in parallel with diode. T_J = 25°C. Reverse-polarity condition, all channels reversed		2		Α
LOGIC INPU	IT (INx, DIAG_EN, SEL, THER)				•	
V _{IH}	Logic high-level voltage		2			V
V _{IL}	Logic low-level voltage				0.8	V
D		INx, SEL, THER, V _{INx} = V _{SEL} = V _{THER} = 5 V	100	175	230	I.O
DIAGNOSTIC	Logic-pin pulldown resistor	DIAG_EN. $V_{VS} = V_{DIAG_EN} = 5 \text{ V}$	150	275	350	kΩ
I _{lkg(GND_loss)}	Output leakage current under GND loss condition				100	μA
$V_{(ol,off)}$	Open-load detection threshold	IN = 0 V, when $V_{VS} - V_{OUTx} < V_{(ol,off)}$, duration longer than $t_{(ol,off)}$, then open load is detected, off state	1.6		2.6	V
$t_{d(ol,off)}$	Open-load detection threshold deglitch time (see Figure 3)	IN = 0 V, when $V_{VS} - V_{OUTx} < V_{(ol,off)}$, duration longer than $t_{(ol,off)}$, then open load is detected, off state	400	600	800	μs
I _(ol,off)	Off-state output sink current	$V_{\rm INx}$ = 0 V, $V_{\rm DIAG_EN}$ = 5 V, $V_{\rm VS}$ = $V_{\rm OUTx}$ = 13.5 V, $T_{\rm J}$ = 125°C, open load	-75			μΑ
V _{OL(STx)}	Status low-output voltage	I _{STx} = 2 mA, version A only			0.2	V
V _{OL(FAULT)}	Fault low-output voltage	I _{FAULT} = 2 mA, version B only			0.2	V
t _{CL(deg)}	Deglitch time when current limit occurs ⁽¹⁾	$V_{\rm INx} = V_{\rm DIAG, EN} = 5$ V, the deglitch time from current limit toggling to FAULT, $\overline{\rm STx}$, CS report.	80		180	μs
T _(SD)	Thermal shutdown threshold ⁽¹⁾		160	175		°C
T _(SD,rst)	Thermal shutdown status reset threshold ⁽¹⁾			155		°C
T _(SW)	Thermal swing shutdown threshold ⁽¹⁾			60		°C
T _(hys)	Hysteresis for resetting the thermal shutdown or thermal swing ⁽¹⁾			10		°C
		·				

⁽¹⁾ Value specified by design, not subject to production test



Electrical Characteristics (continued)

 $5 \text{ V} < \text{V}_{\text{VS}} < 40 \text{ V}; -40^{\circ}\text{C} < \text{T}_{\text{J}} < 150^{\circ}\text{C}, \text{ unless otherwise specified})$

	PARAMETER	TEST CONDITIONS	MIN	TYP MAX	UNIT
CURRENT S	ENSE (Version B) AND CURRENT LIM	Т			
K _(CS)	Current-sense ratio			290	
K _(CL)	Current-limit ratio			2500	
V _{CL(th)}	Current limit internal threshold ⁽¹⁾			0.8	V
		V _{VS} = 13.5 V, I _{OUTx} ≥ 5 mA	-85%	85%	
$\frac{\mathrm{dK_{(CS)}}}{\mathrm{K_{(CS)}}}$		V _{VS} = 13.5 V, I _{OUTx} ≥ 25 mA	-17%	17%	
	Current-sense accuracy, $(I_{CS} \times K_{(CS)} - I_{OUTx}) / I_{OUTx} \times 100$	V _{VS} = 13.5 V, I _{OUTx} ≥ 50 mA	-8%	8%	
	TOURY TOUR A 100	V _{VS} = 13.5 V, I _{OUTx} ≥ 100 mA	-4%	4%	
		V _{VS} = 13.5 V, I _{OUTx} ≥ 0.5 A	-3%	3%	
	External current limit accuracy ⁽²⁾ , $(I_{OUTx} - I_{CL} \times K_{(CL)}) \times 100 / (I_{CL} \times K_{(CL)})$	V _{VS} = 13.5 V, I _(limit) ≥ 0.25 A	-20%	20%	
$dK_{(CL)} / K_{(CL)}$		V _{VS} = 13.5 V, 0.5 A ≤ I _(limit) ≤ 7 A	-15%	15%	
		V _{VS} ≥ 6.5 V	0	4	
$V_{CS(lin)}$	Current-sense voltage linear range ⁽¹⁾	5 V ≤ V _{VS} < 6.5 V	0	V _{VS} - 2.5	V
	(1)	V _{VS} ≥ 6.5 V, V _{CS(lin)} ≤ 4 V	0	2.5	
I _{OUTx(lin)}	Output-current linear range ⁽¹⁾	5 V ≤ V _{VS} < 6.5 V, V _{CS(lin)} ≤ V _{VS} − 2.5 V	0	2.5	Α
		V _{VS} ≥ 7 V, fault mode	4.5	6.5	V
V _{CS(H)} Current sense pin output voltage ⁽¹⁾	Current sense pin output voltage ⁽¹⁾	5 V ≤ V _{VS} < 7 V, fault mode	Min(V _{VS} - 2, 4.5)	6.5	V
I _{CS(H)}	Current-sense pin output current	V _{CS} = 4.5 V, V _{VS} = 13.5 V	15		mA
I _{lkg(CS)}	Current-sense leakage current in disabled mode	V _{DIAG_EN} = 0 V, T _J =125°C		0.5	μΑ

⁽²⁾ External current limit accuracy is only applicable to overload conditions greater than 1.5 x the current limit setting

7.6 Switching Characteristics

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t _{d(on)}	Delay time, V _{OUTx} 10% after V _{INx} ↑ (See Figure 1.)	V_{VS} = 13.5 V, V_{DIAG_EN} = 5 V, I_{OUTx} = 0.5 A, IN rising edge to 10% of V_{OUTx}	20	50	90	μs
t _{d(off)}	Delay time, V_{OUTx} 90% after $V_{INx}\downarrow$ (See Figure 1.)	V_{VS} = 13.5 V, V_{DIAG_EN} = 5 V, I_{OUTx} = 0.5 A, IN falling edge to 90% of V_{OUTx}	20	50	90	μs
dV/dt(on)	Turnon slew rate	$\rm V_{\rm VS} = 13.5~V,~V_{\rm DIAG_EN} = 5~V,~I_{\rm OUTx} = 0.5~A,~V_{\rm OUTx}~from~10\%~to~90\%$	0.1	0.3	0.55	V/µs
dV/dt(off)	Turnoff slew rate	$V_{VS} = 13.5$ V, $V_{DIAG_EN} = 5$ V, $I_{OUTx} = 0.5$ A, V_{OUTx} from 90% to 10%	0.1	0.35	0.55	V/µs
t _{d(match)}	$t_{d(rise)} - t_{d(fall)}$ (See Figure 1.)	$\begin{aligned} &V_{VS} = 13.5 \text{ V, I}_{L} = 0.5 \text{A. } t_{d, \text{ rise}} \text{ is the IN rising edge to} \\ &V_{OUTx} = 90\%. \\ &t_{d(fall)} \text{ is the IN falling edge to } V_{OUTx} = 10\%. \end{aligned}$	-50		50	μs
CURRENT-	SENSE CHARACTERISTICS (See Figure 2.)					
t _{CS(off1)}	CS settling time from DIAG_EN disabled ⁽¹⁾	V_{VS} = 13.5 V, V_{INx} = 5 V, I_{OUTx} = 0.5 A. current limit = 2 A. DIAG_EN falling edge to 10% of V_{CS} .			20	μs
t _{CS(on1)}	CS settling time from DIAG_EN enabled ⁽¹⁾	V_{VS} = 13.5 V, V_{INx} = 5 V, I_{OUTx} = 0.5 A. current limit is 2 A. DIAG_EN rising edge to 90% of V_{CS} .			20	μs
t _{CS(off2)}	CS settling time from IN falling edge	$\rm V_{VS}=13.5~V,~V_{DIAG_EN}=5~V,~I_{OUTx}=0.5~A.$ current limit = 2 A. IN falling edge to 10% of $\rm V_{CS}$	20		100	μs
t _{CS(on2)}	CS settling time from IN rising edge	$V_{VS}=13.5$ V, $V_{DIAG_EN}=5$ V, $I_{OUTx}=0.5$ A. current limit = 2 A. IN rising edge to 90% of V_{CS}	50		150	μs
t _{SEL}	Multi-sense transition delay from channel to channel	V _{DIAG_EN} = 5 V, current sense output delay when multi- sense pin SEL transitions from channel to channel			50	μs

⁽¹⁾ Value specified by design, not subject to production test



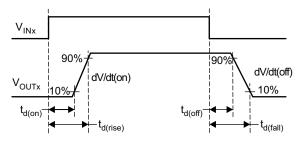


Figure 1. Output Delay Characteristics

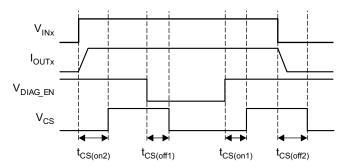


Figure 2. CS Delay Characteristics

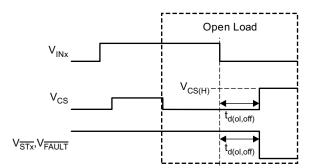


Figure 3. Open-Load Blanking-Time Characteristics

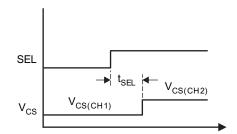
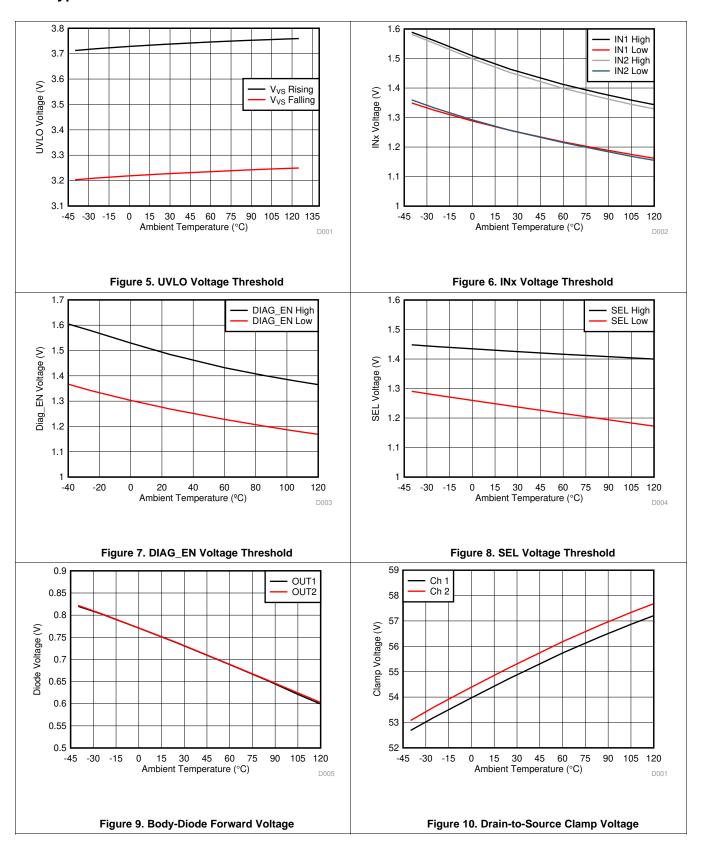


Figure 4. Multi-Sense Transition Delay

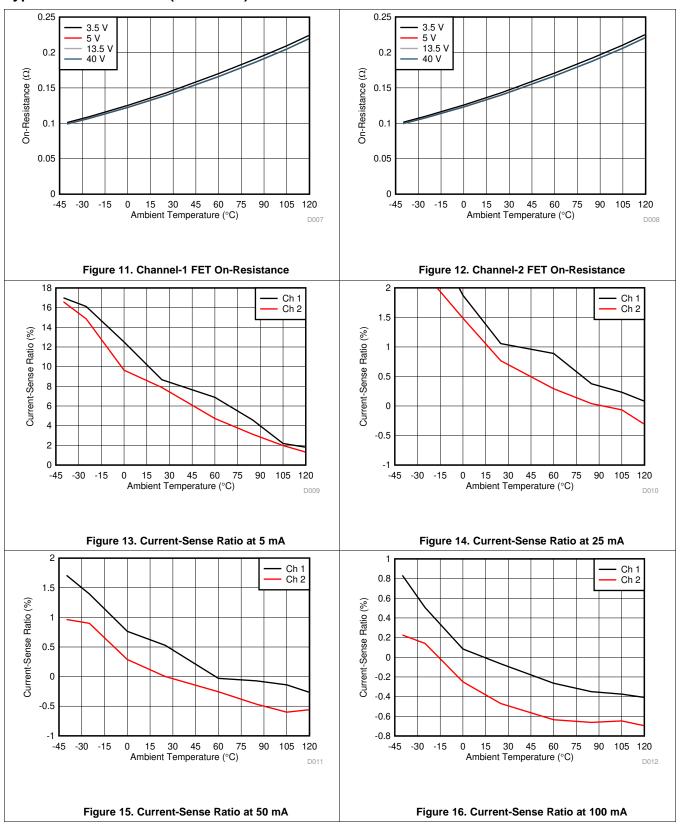


7.7 Typical Characteristics



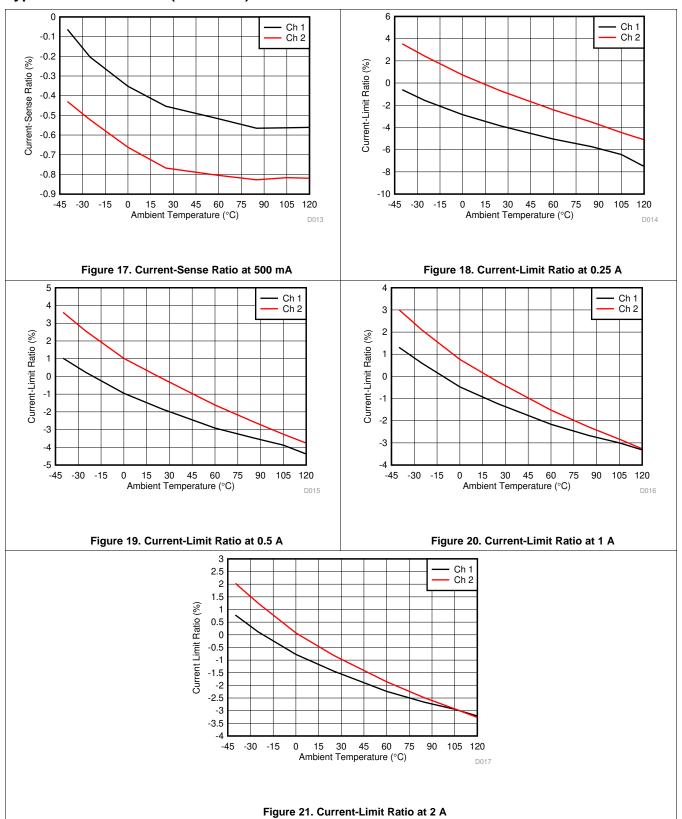
TEXAS INSTRUMENTS

Typical Characteristics (continued)





Typical Characteristics (continued)





8 Detailed Description

8.1 Overview

The TPS2H160-Q1 device is a smart high-side switch, with internal charge pump and dual-channel integrated NMOS power FETs. Full diagnostics and high-accuracy current-sense features enable intelligent control of the load. The adjustable current-limit function greatly improves the reliability of whole system. The device has two versions with different diagnostic reporting, the open-drain digital output (version A) and the current-sense analog output (version B).

For version A, the device implements the digital fault report with an open-drain structure. When a fault occurs, the device pulls STx down to GND. A 3.3- or 5-V external pullup is required to match the microcontroller supply level. The digital status of each channel can report individually, or globally by connecting the STx pins together.

For version B, high-accuracy current sense makes the diagnostics more accurate without further calibration. One integrated current mirror can source 1 / $K_{(CS)}$ of the load current. The mirrored current flows into the CS-pin resistor to become a voltage signal. $K_{(CS)}$ is a constant value across temperature and supply voltage. A wide linear region from 0 V to 4 V allows a better real-time load-current monitoring. The CS pin can also report a fault with pullup voltage of $V_{CS(H)}$.

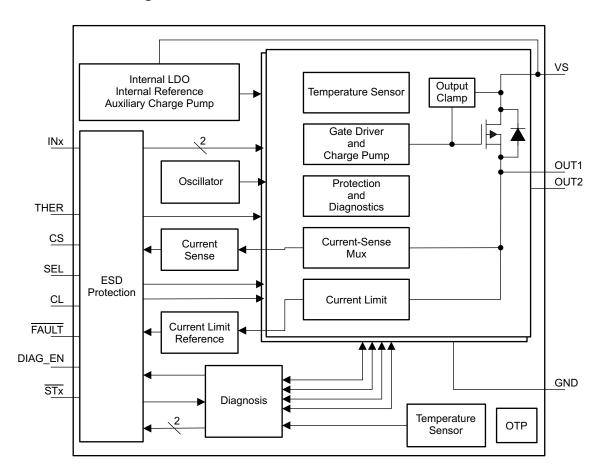
The external high-accuracy current limit allows setting the current-limit value by applications. When overcurrent occurs, the device improves system reliability by clamping the inrush current effectively. The device can also save system cost by reducing the size of PCB traces and connectors, and the capacity of the preceding power stage. Besides, the device also implements an internal current limit with a fixed value.

For inductive loads (relays, solenoids, valves), the device implements an active clamp between drain and source to protect itself. During the inductive switching-off cycle, both the energy of the power supply and the load are dissipated on the high-side switch. The device also optimizes the switching-off slew rate when the clamp is active, which helps the system design by keeping the effects of transient power and EMI to a minimum.

The TPS2H160-Q1 device is a smart high-side switch for a wide variety of resistive, inductive, and capacitive loads, including low-wattage bulbs, LEDs, relays, solenoids, heaters, and sub-modules.



8.2 Functional Block Diagram



8.3 Feature Description

8.3.1 Pin Current and Voltage Conventions

For reference purposes throughout the data sheet, current directions on their respective pins are as shown by the arrows in Figure 22. All voltages are measured relative to the ground plane.



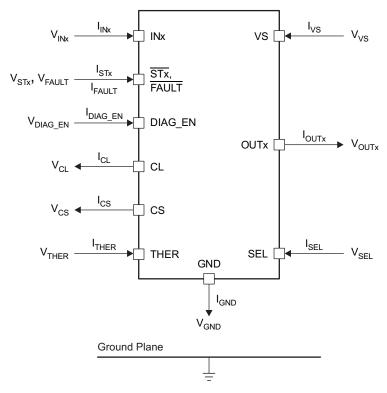


Figure 22. Voltage and Current Conventions

8.3.2 Accurate Current Sense

High-accuracy current sense is implemented in the version-B device. It allows a better real-time monitoring effect and more-accurate diagnostics without further calibration.

One integrated current mirror can source 1 / $K_{(CS)}$ of the load current, and the mirrored current flows into the external current sense resistor to become a voltage signal. The current mirror is shared by the four channels. $K_{(CS)}$ is the ratio of the output current and the sense current. It is a constant value across the temperature and supply voltage. Each device is calibrated accurately during production, so post-calibration is not required. See Figure 23 for more details.

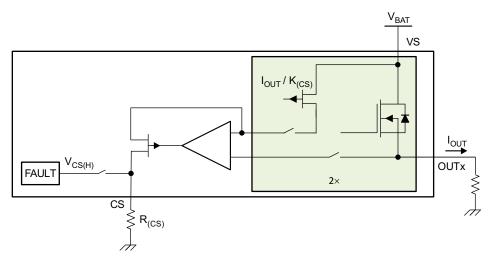


Figure 23. Current-Sense Block Diagram



When a fault occurs, the CS pin also works as a fault report with a pullup voltage, $V_{CS(H)}$. See Figure 24 for more details.

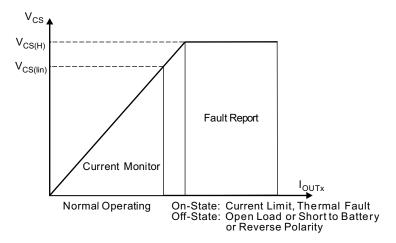


Figure 24. Current-Sense Output-Voltage Curve

Use Equation 1 to calculate $R_{(CS)}$.

$$R_{(CS)} = \frac{V_{CS}}{I_{CS}} = \frac{V_{CS} \times K_{(CS)}}{I_{OUTx}}$$
(1)

Take the following points into consideration when calculating $R_{(CS)}$.

 Ensure V_{CS} is within the current-sense linear region (V_{CS}, I_{OUTx(lin)}) across the full range of the load current. Check R_(CS) with Equation 2.

$$R_{(CS)} = \frac{V_{CS}}{I_{CS}} \le \frac{V_{CS(lin)}}{I_{CS}}$$
(2)

In fault mode, ensure I_{CS} is within the source capacity of the CS pin (I_{CS(H)}). Check R_(CS) with Equation 3.

$$R_{(CS)} = \frac{V_{CS}}{I_{CS}} \ge \frac{V_{CS(H,min)}}{I_{CS(H,min)}}$$
(3)

8.3.3 Adjustable Current Limit

A high-accuracy current limit allows high reliability of the design. It protects the load and the power supply from overstressing during short-circuit-to-GND or power-up conditions. The current limit can also save system cost by reducing the size of PCB traces and connectors, and the capacity of the preceding power stage.

When a current-limit threshold is hit, a closed loop activates immediately. The output current is clamped at the set value, and a fault is reported out. The device heats up due to the high power dissipation on the power FET. If thermal shutdown occurs, the current limit is set to $I_{CL(TSD)}$ to reduce the power dissipation on the power FET. See Figure 25 for more details.

The device has two current-limit thresholds.

- Internal current limit The internal current limit is fixed at I_{CL(int)}. Tie the CL pin directly to the device GND for large-transient-current applications.
- External adjustable current limit An external resistor is used to set the current-limit threashold. Use the Equation 4 to calculate the R_(CL). V_{CL(th)} is the internal band-gap voltage. K_(CL) is the ratio of the output current and the current-limit set value. It is constant across the temperature and supply voltage. The external adjustable current limit allows the flexibility to set the current limit value by applications.



$$I_{CL} = \frac{V_{CL(th)}}{R_{(CL)}} = \frac{I_{OUT}}{K_{(CL)}}$$

$$R_{(CL)} = \frac{V_{CL(th)} \times K_{(CL)}}{I_{OUT}}$$
(4)

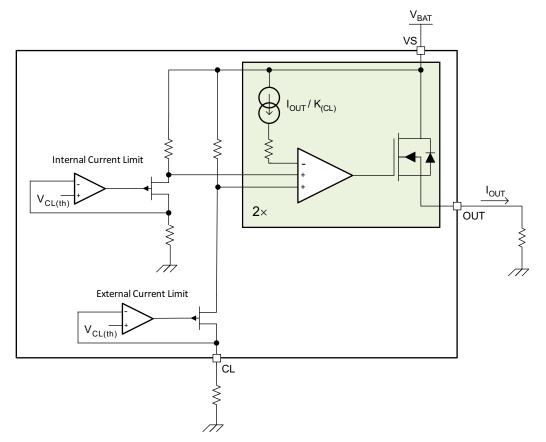


Figure 25. Current-Limit Block Diargam

Note that if using a GND network which causes a level shift between the device GND and board GND, the CL pin must be connected with device GND.

For better protection from a hard short-to-GND condition (when the INx pins are enabled, a short to GND occurs suddenly), the device implements a fast-trip protection to turn off the related channel before the current-limit closed loop is set up. The fast-trip response time is less than 1 μ s, typically. With this fast response, the device can achieve better inrush current-suppression performance.

8.3.4 Inductive-Load Switching-Off Clamp

When switching an inductive load off, the inductive reactance tends to pull the output voltage negative. Excessive negative voltage could cause the power FET to break down. To protect the power FET, an internal clamp between drain and source is implemented, namely $V_{DS(clamp)}$.

$$V_{DS(clamp)} = V_{VS} - V_{OUT}$$
 (5)

During the period of demagnetization (t_{decay}), the power FET is turned on for inductance-energy dissipation. The total energy is dissipated in the high-side switch. Total energy includes the energy of the power supply ($E_{(VS)}$) and the energy of the load ($E_{(load)}$). If resistance is in series with inductance, some of the load energy is dissipated on the resistance.



$$E_{(HSS)} = E_{(VS)} + E_{(load)} = E_{(VS)} + E_{(L)} - E_{(R)}$$
(6)

When an inductive load switches off, $E_{(HSS)}$ causes high thermal stressing on the device. The upper limit of the power dissipation depends on the device intrinsic capacity, ambient temperature, and board dissipation condition.

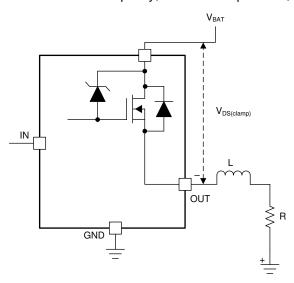


Figure 26. Drain-to-Source Clamping Structure

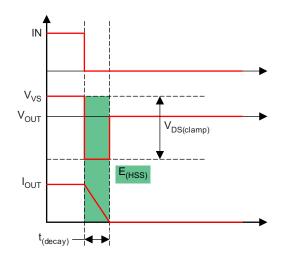


Figure 27. Inductive Load Switching-Off Diagram

From the perspective of the high-side switch, $E_{(HSS)}$ equals the integration value during the demagnetization period.

$$\begin{split} E_{(HSS)} &= \int_{0}^{t_{(decay)}} V_{DS(clamp)} \times I_{OUT}(t) dt \\ t_{(decay)} &= \frac{L}{R} \times In \left(\frac{R \times I_{OUT(max)} + \left| V_{OUT} \right|}{\left| V_{OUT} \right|} \right) \\ E_{(HSS)} &= L \times \frac{V_{VS} + \left| V_{OUT} \right|}{R^2} \times \left[R \times I_{OUT(max)} - \left| V_{OUT} \right| \ In \left(\frac{R \times I_{OUT(max)} + \left| V_{OUT} \right|}{\left| V_{OUT} \right|} \right) \right] \end{split}$$

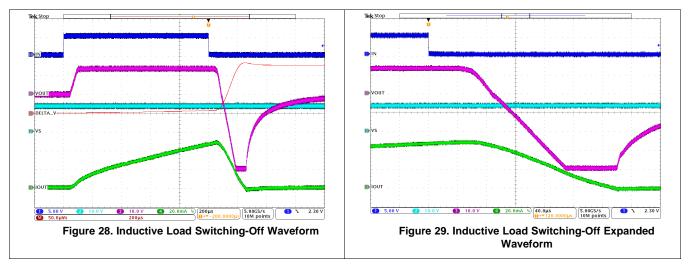


When R approximately equals 0, E_(HSD) can be given simply as:

$$E_{(HSS)} = \frac{1}{2} \times L \times I_{OUT(max)}^{2} \frac{V_{VS} + |V_{OUT}|}{|V_{OUT}|}$$
(8)

Figure 28 is a waveform of the device driving an inductive load, and Figure 29 is waveform with an expanded time scale. Channel 1 is the IN signal, channel 2 is the supply voltage V_{VS} , channel 3 is the output voltage V_{OUT} , channel 4 is the output current I_{OUT} , and channel M is the measured power dissipation $E_{(HSS)}$.

On the waveform, the duration of V_{OUT} from V_{VS} to $(V_{VS} - V_{DS(clamp)})$ is around 120 μ s. The device also optimizes the switching-off slew rate when the clamp is active. This optimization can help the system design by keeping the effects of transient power and EMI to a minimum. As shown in Figure 28 and Figure 29, the controlled slew rate is around 0.5 V/μ s.



Note that for PWM-controlled inductive loads, it is recommended to add the external freewheeling circuitry shown in Figure 30 to protect the device from repetitive power stressing. TVS is used to achieve the fast decay. See Figure 30 for more details.

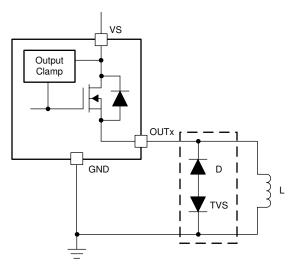


Figure 30. Protection With External Circuitry



8.3.5 Fault Detection and Reporting

8.3.5.1 Diagnostic Enable Function

The DIAG_EN pin enables or disables the diagnostic functions. If multiple devices are used, but the ADC resource is limited in the microcontroller, the MCU can use GPIOs to set DIAG_EN high to enable the diagnostics of one device while disabling the diagnostics of the other devices by setting DIAG_EN low. In addition, the device can keep the power consumption to a minimum by setting DIAG_EN and INx low.

8.3.5.2 Multiplexing of Current Sense

For version B, SEL is used to multiplex the shared current-sense function between the two channels. See Table 1 for more details.

CS ACTIVATED DIAG EN **INx** SEL CS. FAULT. STx PROTECTIONS AND DIAGNOSTICS **CHANNEL** Н Diagnostics disabled, full protection L High impedance L Diagnostics disabled, no protection 0 Channel 1 Н See Table 2 See Table 2 Channel 2 1

Table 1. Diagnosis Configuration Table

8.3.5.3 Fault Table

Table 2 applies when the DIAG_EN pin is enabled.

CONDITIONS INX OUTX THER CRITERIO		CRITERION	STx (VER. A)	CS (VER. B)	FAULT (VER. B)	FAULT RECOVERY				
	L	L	_	_	Н	0	Н	_		
Normal	Н	Н	_	_	Н	In linear region	Н	_		
Overlaod, short to ground	Н	L	_	Current limit triggered	L	V _{CS(H)}	L	Auto		
Open load ⁽¹⁾ , short to battery, reverse polarity	L	Н	_	$V_{VS} - V_{OUTx} < V_{(ol,off)}$	L	V _{CS(H)}	L	Auto		
Thermal shutdown	н	_	L	T _{SD} triggered	L	V _{CS(H)}	L	Output auto-retry. Fault recovers when T _J < T _(SD,rst) or when INx toggles.		
			Н					Output latch off. Fault recovers when INx toggles.		
Thermal swing	Н	-	-	T _{SW} triggered	L	V _{CS(H)}	L	Auto		

Table 2. Fault Table

8.3.5.4 STx and FAULT Reporting

For version A, two individual \overline{STx} pins report the fault conditions, each pin for its respective channel. When a fault condition occurs, it pulls \overline{STx} down to GND. A 3.3- or 5-V external pullup is required to match the supply level of the microcontroller. The digital status of each channel can be reported individually, or globally by connecting all the \overline{STx} pins together.

For version B, a global FAULT pin is used to monitor the global fault condition among all the channels. When a fault condition occurs on any channel, the FAULT pin is pulled down to GND. A 3.3-V or 5-V external pullup is required to match the supply level of the microcontroller.

After the $\overline{\text{FAULT}}$ report, the microcontroller can check and identify the channel in fault status by multiplexed current sensing. The CS pin also works as a fault report with an internal pullup voltage, $V_{\text{CS(H)}}$.

⁽¹⁾ An external pullup is required for open-load detection.



8.3.6 Full Diagnostics

8.3.6.1 Short-to-GND and Overload Detection

When a channel is on, a short to GND or overload condition causes overcurrent. If the overcurrent triggers either the internal or external current-limit threshold, the fault condition is reported out. The microcontroller can handle the overcurrent by turning off the switch. The device heats up if no actions are taken. If a thermal shutdown occurs, the current limit is $I_{CL(TSD)}$ to keep the power stressing on the power FET to a minimum. The device automatically recovers when the fault condition is removed.

8.3.6.2 Open-Load Detection

8.3.6.2.1 Channel On

When a channel on, benefiting from the high-accuracy current sense in a small current range, if an open-load event occurs, it can be detected as an ultralow V_{CS} and handled by the microcontroller. Note that the detection is not reported on the \overline{STx} or \overline{FAULT} pins. The microcontroller must set the SEL pin to detect the channel-on open-load fault proactively.

8.3.6.2.2 Channel Off

When a channel is off, if a load is connected, the output is pulled down to GND. But if an open load occurs, the output voltage is close to the supply voltage ($V_{VS} - V_{OUTx} < V_{(ol off)}$), and the fault is reported out.

There is always a leakage current $I_{(ol,off)}$ present on the output due to internal logic control path or external humidity, corrosion, and so forth. Thus, TI recommends an external pullup resistor to offset the leakage current when an open load is detected. The recommended pullup resistance is $20 \text{ k}\Omega$.

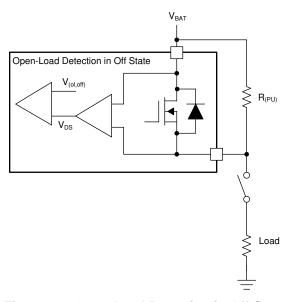


Figure 31. Open-Load Detection in Off-State

8.3.6.3 Short-to-Battery Detection

Short-to-battery has the same detection mechanism and behavior as open-load detection, in both the on-state and off-state. See Table 2 for more details.

In the on-state, reverse current flows through the FET instead of the body diode, leading to less power dissipation. Thus, the worst case occurs in the off-state.

- If V_{OUTx} V_{VS} < V_(F) (body diode forward voltage), no reverse current occurs.
- If V_{OUTx} V_{VS} > V_(F), reverse current occurs. The current must be limited to less than I_{R(1)}. Setting an INx pin high can minimize the power stress on its channel. Also, for external reverse protection, see *Reverse-Current Protection* for more details.



8.3.6.4 Reverse Polarity Detection

Reverse polarity detection has the same detection mechanism and behavior as open-load detection both in the on-state and off-state. See Table 2 for more details.

In the on-state, the reverse current flows through the FET instead of the body diode, leading to less power dissipation. Thus, the worst case occurs in the off-state. The reverse current must be limited to less than $I_{R(2)}$. Set the related INx pin high to keep the power dissipation to a minimum. For external reverse-blocking circuitry, see *Reverse-Current Protection* for more details.

8.3.6.5 Thermal Fault Detection

To protect the device in severe power stressing cases, the device implements two types of thermal fault detection, absolute temperature protection (thermal shutdown) and dynamic temperature protection (thermal swing). Respective temperature sensors are integrated close to each power FET, so the thermal fault is reported by each channel. This arrangement can help the device keep the cross-channel effect to a minimum when some channels are in a thermal fault condition.

8.3.6.5.1 Thermal Shutdown

Thermal shutdown is active when the absolute temperature $T_J > T_{(SD)}$. When the frmal shutdown occurs, the respective output turns off. The THER pin is used to configure the behavior after the thermal shutdown occurs.

- When the THER pin is low, thermal shutdown operates in the auto-retry mode. The output automatically recovers when $T_J < T_{(SD)} T_{(hys)}$, but the current is limited to $I_{CL(TSD)}$ to avoid repetitive thermal shutdown. The thermal shutdown fault signal is cleared when $T_J < T_{(SD,rst)}$ or after toggling the related INx pin.
- When the THER pin is high, thermal shutdown operates in the latch mode. The output latches off when thermal shutdown occurs. When the THER pin goes from high to low, thermal shutdown changes to auto-retry mode. The thermal shutdown fault signal is cleared after toggling the related INx pin.

Thermal swing activates when the power FET temperature is increasing sharply, that is, when $\Delta T = T_{(FET)} - T_{(Logic)} > T_{(sw)}$, then the output turns off. The output automatically recovers and the fault signal clears when $\Delta T = T_{(FET)} - T_{(Logic)} < T_{(sw)} - T_{(hys)}$. Thermal swing function improves the device reliability when subjected to repetitive fast thermal variation. As shown in Figure 32, multiple thermal swings are triggered before thermal shutdown occurs.



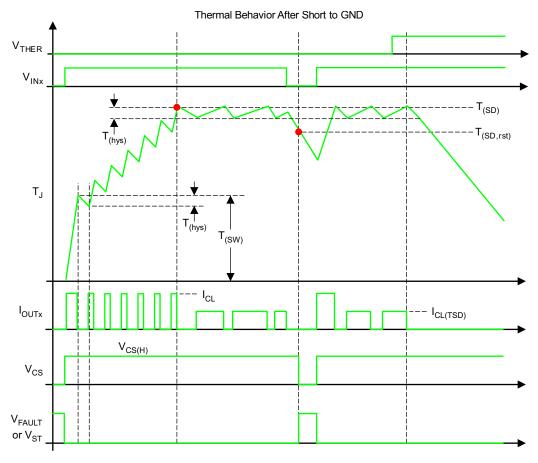


Figure 32. Thermal Behavior Diagram

8.3.7 Full Protections

8.3.7.1 UVLO Protection

The device monitors the supply voltage V_{VS} , to prevent unpredicted behaviors when V_{VS} is too low. When V_{VS} falls down to $V_{VS(uvr)}$, the device shuts down. When V_{VS} rises up to $V_{VS(uvr)}$, the device turns on.

8.3.7.2 Loss-of-GND Protection

When loss of GND occurs, output is shut down regardless of whether the INx pin is high or low. The device can protect against two ground-loss conditions, loss of device GND and loss of module GND.

8.3.7.3 Protection for Loss of Power Supply

When loss of supply occurs, the output is shut down regardless of whether the INx pin is high or low. For a resistive or a capacitive load, loss of supply has no risk. But for a charged inductive load, the current is driven from all the I/O pins to maintain the inductance current. To protect the system in this condition, TI recommends the external free-wheeling diode as shown in Figure 33.



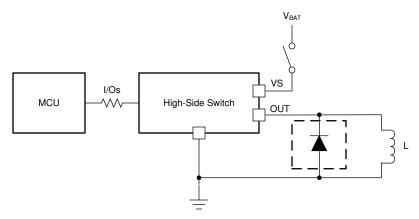


Figure 33. Protection for Loss of Power Supply

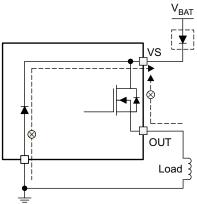
8.3.7.4 Reverse-Current Protection

Reverse current occurs in two conditions: short to battery and reverse polarity.

- When a short to the battery occurs, there is only reverse current through the body diode. I_{R(1)} specifies the limit of the reverse current.
- In a reverse-polarity condition, there are reverse currents through the body diode and the device GND pin.
 I_{R(2)} specifies the limit of the reverse current. The GND pin maximum current is specified in the *Absolute Maximum Ratings*.

To protect the device, TI recommends two types of external circuitry.

Adding a blocking diode. Both the IC and load are protected when in reverse polarity.



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Figure 34. Reverse-Current External Protection, Method 1

Adding a GND network. The reverse current through the device GND is blocked. The reverse current through
the FET is limited by the load itself. TI recommends a resistor in parallel with the diode as a GND network.
The recommended selection are 1-kΩ resistor in parallel with an >100-mA diode. If multiple high-side
switches are used, the resistor and diode can be shared among devices. The reverse current protection diode
in the GND network forward voltage should be less than 0.6 V in any circumstances. In addition a minimum
resistance of 4.7 K is recommended on the I/O pins.



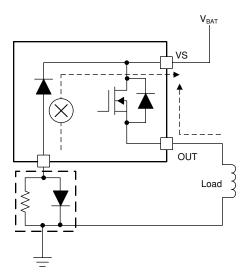


Figure 35. Reverse-Current External Protection, Method 2

8.3.7.5 MCU I/O Protection

In some severe conditions, such as the ISO7637-2 test or the loss of battery with inductive loads, a negative pulse occurs on the GND pin This pulse can cause damage on the connected microcontroller. TI recommends serial resistors to protect the microcontroller, for example, 4.7-k Ω when using a 3.3-V microcontroller and 10-k Ω for a 5-V microcontroller.

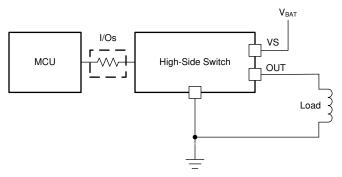


Figure 36. MCU I/O External Protection

8.4 Device Functional Modes

8.4.1 Working Modes

The device has three working modes, the normal mode, the standby mode, and the standby mode with diagnostics.

Note that IN must be low for $t > t_{(off,deg)}$ to enter the standby mode, where $t_{(off,deg)}$ is the standby mode deglitch time used to avoid false triggering. Figure 37 shows a working-mode diagram.



Device Functional Modes (continued)

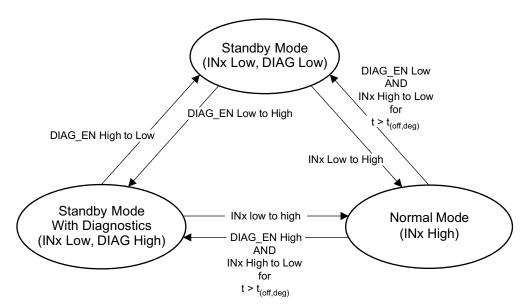


Figure 37. Working Modes



9 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

The TPS2H160-Q1 device is capable of driving a wide variety of resistive, inductive, and capacitive loads, including the low-wattage bulbs, LEDs, relays, solenoids, heaters, and sub-modules. Full diagnostics and high-accuracy current-sense features enable intelligent control of the load. An external adjustable current limit improves the reliability of the whole system by clamping the inrush or overload current.

9.2 Typical Application

The following figure shows an example of the external circuitry connections based on the version-B device.

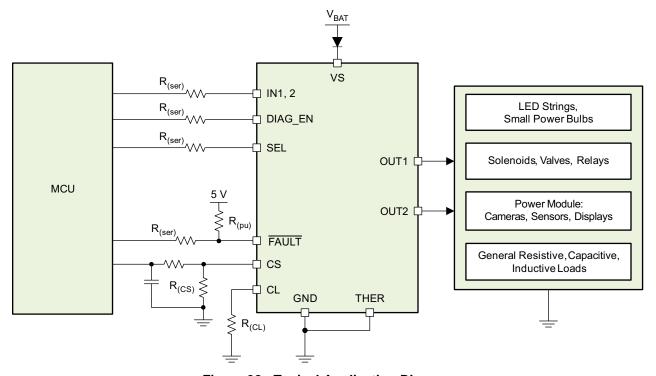


Figure 38. Typical Application Diagram

9.2.1 Design Requirements

- V_{VS} range from 9 V to 16 V
- Load range is from 0.1 A to 1 A for each channel
- · Current sense for fault monitoring
- Expected current-limit value of 2.5 A
- Automatic recovery mode when thermal shutdown occurs
- Full diagnostics with 5-V MCU
- Reverse-voltage protection with a blocking diode in the power-supply line



Typical Application (continued)

9.2.2 Detailed Design Procedure

To keep the 1-A nominal current in the 0 to 4-V current-sense range, calculate the $R_{(CS)}$ resistor using Equation 9. To achieve better current-sense accuracy, a 1% tolerance or better resistor is preferred.

$$R_{(CS)} = \frac{V_{CS}}{I_{CS}} = \frac{V_{CS} \times K_{(CS)}}{I_{OUT}} = \frac{4 \times 290}{1} = 1160 \Omega$$
(9)

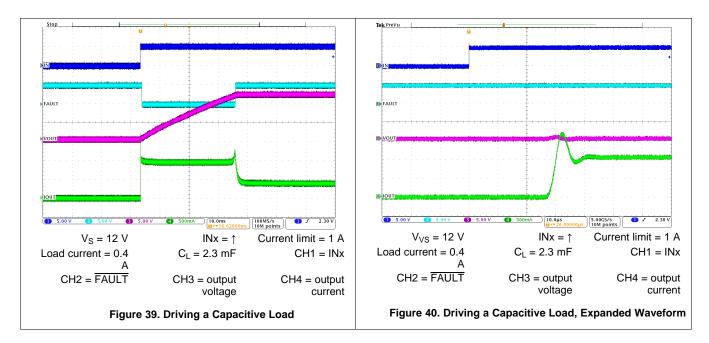
To set the adjustable current limit value at 2.5-A, calculate $R_{(CL)}$ using Equation 10.

$$R_{(CL)} = \frac{V_{CL(th)} \times K_{(CL)}}{I_{OUT}} = \frac{0.8 \times 2500}{2.5} = 800 \Omega$$
(10)

TI recommends $R_{(ser)}$ = 10 $k\Omega$ for 5-V MCU, and $R_{(pu)}$ = 10 $k\Omega$ as the pullup resistor.

9.2.3 Application Curves

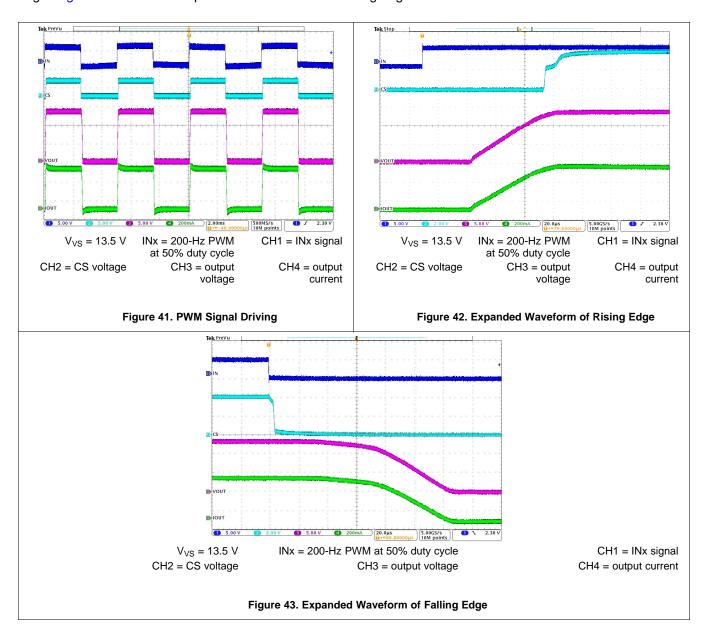
Figure 39 shows a test example of soft-start when driving a big capacitive load. Figure 40 shows an expanded waveform of the output current.





Typical Application (continued)

Figure 41 shows a test example of PWM-mode driving. Figure 42 shows the expanded waveform of the rising edge. Figure 43 shows the expanded waveform of the falling edge.





10 Power Supply Recommendations

The device is qualified for both automotive and industrial applications. The normal power supply connection is a 12-V automotive system or 24-V industrial system. Detailed supply voltage should be within the range specified in the *Recommended Operating Conditions*.



11 Layout

11.1 Layout Guidelines

To prevent thermal shutdown, T_J must be less than 150°C. The HTSSOP package has good thermal impedance. However, the PCB layout is very important. Good PCB design can optimize heat transfer, which is absolutely essential for the long-term reliability of the device.

- Maximize the copper coverage on the PCB to increase the thermal conductivity of the board. The major heat
 flow path from the package to the ambient is through the copper on the PCB. Maximum copper is extremely
 important when there are not any heat sinks attached to the PCB on the other side of the package.
- Add as many thermal vias as possible directly under the package ground pad to optimize the thermal conductivity of the board.
- All thermal vias should either be plated shut or plugged and capped on both sides of the board to prevent solder voids. To ensure reliability and performance, the solder coverage should be at least 85%.

11.2 Layout Examples

11.2.1 Without a GND Network

Without a GND network, tie the thermal pad directly to the board GND copper for better thermal performance.

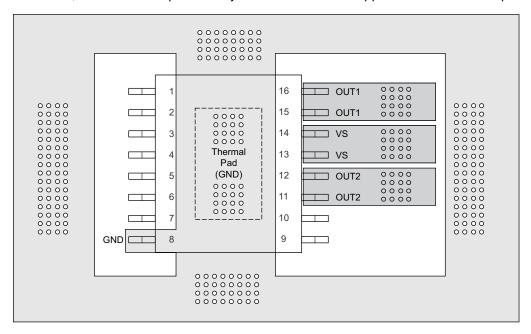


Figure 44. Layout Example Without a GND Network



Layout Examples (continued)

11.2.2 With a GND Network

With a GND network, tie the thermal pad as one trace to the board GND copper.

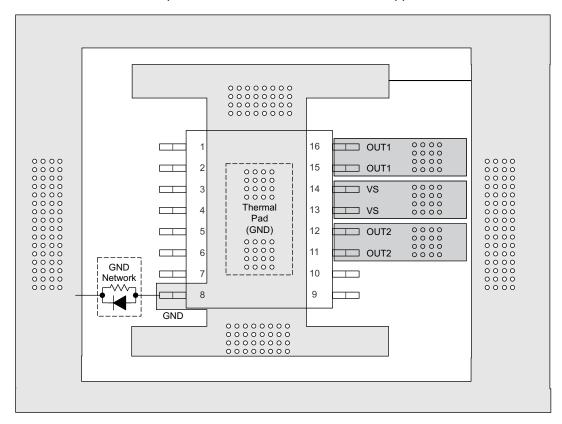


Figure 45. Layout Example With a GND Network



12 器件和文档支持

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12.5 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

13 机械、封装和可订购信息

以下页面包含机械、封装和可订购信息。这些信息是指定器件的最新可用数据。数据如有变更,恕不另行通知,且不会对此文档进行修订。如需获取此数据表的浏览器版本,请查阅左侧的导航栏。

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PACKAGING INFORMATION

Orderable part number	Status	Material type	Package Pins	Package qty Carrier	RoHS	Lead finish/ Ball material	MSL rating/ Peak reflow	Op temp (°C)	Part marking (6)
						(4)	(5)		
TPS2H160AQPWPRQ1	Active	Production	HTSSOP (PWP) 16	2000 LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 125	2H160AQ
TPS2H160AQPWPRQ1.A	Active	Production	HTSSOP (PWP) 16	2000 LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 125	2H160AQ
TPS2H160BQPWPRQ1	Active	Production	HTSSOP (PWP) 16	2000 LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 125	2H160BQ
TPS2H160BQPWPRQ1.A	Active	Production	HTSSOP (PWP) 16	2000 LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 125	2H160BQ

⁽¹⁾ Status: For more details on status, see our product life cycle.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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⁽²⁾ Material type: When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

⁽⁴⁾ Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





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A0	Dimension designed to accommodate the component width
В0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Devic	е	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS2H160AQ	PWPRQ1	HTSSOP	PWP	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
TPS2H160BQ	PWPRQ1	HTSSOP	PWP	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1

PACKAGE MATERIALS INFORMATION

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*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS2H160AQPWPRQ1	HTSSOP	PWP	16	2000	350.0	350.0	43.0
TPS2H160BQPWPRQ1	HTSSOP	PWP	16	2000	350.0	350.0	43.0

PLASTIC SMALL OUTLINE



Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.





PowerPAD[™] TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



NOTES:

PowerPAD is a trademark of Texas Instruments.

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.

 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
 4. Reference JEDEC registration MO-153.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 5. Publication IPC-7351 may have alternate designs.
- 6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
- 7. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature numbers SLMA002 (www.ti.com/lit/slma002) and SLMA004 (www.ti.com/lit/slma004).
- 8. Size of metal pad may vary due to creepage requirement.
- 9. Vias are optional depending on application, refer to device data sheet. It is recommended that vias under paste be filled, plugged or tented.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 10. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 11. Board assembly site may have different recommendations for stencil design.



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