



## TPS2592Zx 具有阻断 FET 控制功能的 4.5V 至 18V 电子熔丝

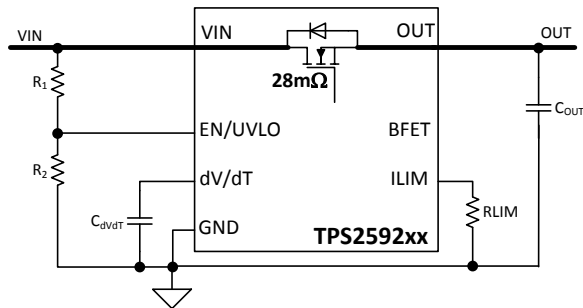
### 1 特性

- 4.5V 至 18V 电压保护
- 集成 28mΩ 导通金属氧化物半导体场效应晶体管 (MOSFET)
- 最大绝对电压 20V
- 1A 至 2.1A 可调电流  $I_{LIMIT}$
- 支持反向电流阻断
- 可编程 OUT (输出) 转换率, 欠压闭锁 (UVLO)
- 内置热关断
- 单点故障测试期间安全 (UL60950)
- 小型封装尺寸 - 10L (3mm x 3mm) 超薄小外形尺寸无引线封装 (VSON)

### 2 应用

- 硬盘 (HDD) 和固态硬盘 (SSD)
- 机顶盒
- 服务器/辅助 (AUX) 电源
- 风扇控制
- PCI/PCIe 卡
- 适配器供电器件

### 4 应用电路原理图



### 3 说明

TPS2592xx 系列电子熔丝是小型封装内高度集成电路的保护和电源管理解决方案。该器件使用极少的外部组件并可提供多重保护模式。它们能够有效地防止过载、短路、电压浪涌、过高浪涌电流和反向电流。

电流限制级别可通过一个外部电阻设定。具有特殊电压斜坡要求的应用可以使用单个电容来设定 dV/dT 引脚, 以确保达到适当的输出斜坡速率。

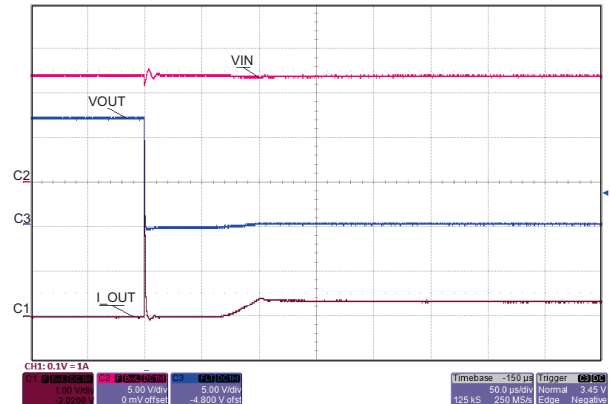
许多系统 (例如 SSD) 禁止将储存的电容能量通过 FET 二极管倒流到降压或短路输入总线。BFET 引脚专用于这类系统。外部 NFET 可与 TPS2592 输出形成“背靠背 (B2B)”连接, 而由 BFET 驱动的栅极可防止电流从负载流回电源。

器件信息<sup>(1)</sup>

器件型号	封装	封装尺寸 (标称值)
TPS2592ZA	VSON (10)	3.00mm x 3.00mm
TPS2592ZL		

(1) 如需了解所有可用封装, 请见数据表末尾的可订购产品附录。

瞬态: 输出短路



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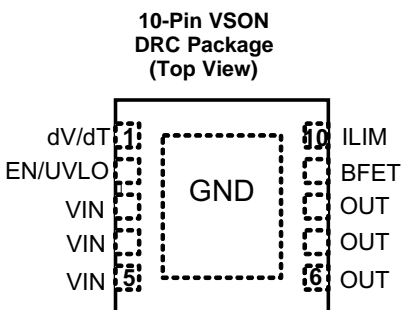
## 5 修订历史记录

日期	修订版本	注释
2014年12月	*	最初发布版本

## 6 Device Comparison Table

PART NUMBER	UV	OV CLAMP	FAULT RESPONSE	STATUS
TPS2592ZA	4.3 V	—	Auto-retry	Active
TPS2592ZL	4.3 V	—	Latched	Preview

## 7 Pin Configuration and Functions



**Pin Functions**

PIN		DESCRIPTION
NAME	NUMBER	
BFET	9	Connect this pin to the gate of a blocking NFET. See the <a href="#">Feature Description</a> .
dV/dT	1	Tie a capacitor from this pin to GND to control the ramp rate of OUT at device turn-on.
EN/UVLO	2	This is a dual function control pin. When used as an ENABLE pin and pulled down, it shuts off the internal pass MOSFET and pulls BFET to GND. When pulled high, it enables the device and BFET. As an UVLO pin, it can be used to program different UVLO trip point via external resistor divider.
GND	PowerPAD™	GND
ILIM	10	A resistor from this pin to GND will set the overload and short circuit limit.
OUT	6-8	Output of the device
VIN	3-5	Input supply voltage

## 8 Specifications

### 8.1 Absolute Maximum Ratings

 over operating temperature range (unless otherwise noted) <sup>(1)</sup> <sup>(2)</sup>

		MIN	MAX	UNIT
Supply voltage range <sup>(1)</sup>	VIN	−0.3	20	V
	VIN (10 ms Transient)		22	
Output voltage	OUT	−0.3	VIN + 0.3	V
	OUT (Transient < 1 μs)		-1.2	V
Voltage	ILIM	−0.3	7	V
	EN/UVLO	−0.3	7	
	dV/dT	−0.3	7	
	BFET	−0.3	30	
Continuous power dissipation		See the Thermal Information		
Maximum power dissipation <sup>(3)</sup> , PD = (VIN-VOUT)*ILIMIT	TA = −40°C to +85°C		40	W
	TA = 0°C to +85°C		50	
Storage temperature range, Tstg		-65	150	°C

- (1) Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) All voltage values, except differential voltages, are with respect to network ground terminal.
- (3) Refer detailed explanation in the application section [Maximum Device Power Dissipation Considerations](#).

### 8.2 ESD Ratings

			MAX	UNIT
V <sub>(ESD)</sub>	Electrostatic discharge	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001 <sup>(1)</sup>	±2000	V
		Charged device model (CDM), per JEDEC specification JESD22-C101 <sup>(2)</sup>	±500	

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

### 8.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	TYP	MAX	UNIT
Input voltage range	VIN	4.5		18 <sup>(1)</sup>	V
	BFET	0		VIN+6	
	dV/dT, EN/UVLO	0		6	
	ILIM	0		3.3	
Continuous output current	I <sub>OUT</sub>	0		1.7	A
Resistance	ILIM	10		45.3	kΩ
External capacitance	OUT	0.1	1	1000	μF
	dV/dT		1	1000	nF
Operating junction temperature range, T <sub>J</sub>		−40	25	125	°C
Operating Ambient temperature range, T <sub>A</sub>		−40	25	85	°C

- (1) Maximum voltage (including input transients) at VIN pin should not exceed absolute maximum rating as specified in [Absolute Maximum Ratings](#).

## 8.4 Thermal Information<sup>(1)</sup>

over operating free-air temperature range (unless otherwise noted)

THERMAL METRIC		TPS2592Zx	UNIT
		DRC (10) PINS	
R <sub>θJA</sub>	Junction-to-ambient thermal resistance	45.9	°C/W
R <sub>θJCTop</sub>	Junction-to-case (top) thermal resistance	53	
R <sub>θJB</sub>	Junction-to-board thermal resistance	21.2	
ψ <sub>JT</sub>	Junction-to-top characterization parameter	1.2	
ψ <sub>JB</sub>	Junction-to-board characterization parameter	21.4	
R <sub>θJCbott</sub>	Junction-to-case (bottom) thermal resistance	5.9	

(1) For more information about traditional and new thermal metrics, see the IC Package Thermal Metrics application report, [SPRA953](#).

## 8.5 Electrical Characteristics

–40°C ≤ T<sub>J</sub> ≤ 125°C, V<sub>IN</sub> = 12 V, V<sub>EN</sub> /UVLO = 2 V, R<sub>ILIM</sub> = 45.3 kΩ, C<sub>dVdT</sub> = OPEN. All voltages referenced to GND (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
VIN (INPUT SUPPLY)						
V <sub>UVR</sub>	UVLO threshold, rising		4.15	4.3	4.45	V
V <sub>UVhyst</sub>	UVLO hysteresis <sup>(1)</sup>		5.4%			
I <sub>QON</sub>	Supply current	Enabled: EN/UVLO = 2 V	0.2	0.42	0.65	mA
I <sub>QOFF</sub>		EN/UVLO = 0 V		0.1	0.25	mA
EN/UVLO (ENABLE/UVLO INPUT)						
V <sub>ENR</sub>	EN Threshold voltage, rising		1.37	1.4	1.44	V
V <sub>ENF</sub>	EN Threshold voltage, falling		1.32	1.35	1.39	V
I <sub>EN</sub>	EN Input leakage current	0 V ≤ V <sub>EN</sub> ≤ 5V	−100	0	100	nA
dV/dT (OUTPUT RAMP CONTROL)						
I <sub>dVdT</sub>	dV/dT Charging current <sup>(1)</sup>	V <sub>dVdT</sub> = 0 V		220		nA
R <sub>dVdT_disch</sub>	dV/dT Discharging resistance	EN/UVLO = 0 V, I <sub>dVdT</sub> = 10 mA sinking	50	73	100	Ω
V <sub>dVdTmax</sub>	dV/dT Max capacitor voltage <sup>(1)</sup>			5.5		V
GAIN <sub>dVdT</sub>	dV/dT to OUT gain <sup>(1)</sup>	ΔV <sub>dVdT</sub>		4.85		V/V
ILIM (CURRENT LIMIT PROGRAMMING)						
I <sub>ILIM</sub>	ILIM Bias current <sup>(1)</sup>			10		μA
I <sub>OL</sub>	Overload current limit <sup>(2)</sup>	R <sub>ILIM</sub> = 45.3 kΩ, V <sub>VIN-OUT</sub> = 1 V	1.79	2.10	2.42	A
I <sub>OL-R-Short</sub>		R <sub>ILIM</sub> = 0 Ω, Shorted Resistor Current Limit (Single Point Failure Test: UL60950) <sup>(1)</sup>		0.7		A
I <sub>OL-R-Open</sub>		R <sub>ILIM</sub> = OPEN, Open Resistor Current Limit (Single Point Failure Test: UL60950) <sup>(1)</sup>		0.55		A
I <sub>SCL</sub>	Short-circuit current limit <sup>(2)</sup>	R <sub>ILIM</sub> = 45.3 kΩ, V <sub>VIN-OUT</sub> = 12 V	1.66	1.98	2.29	A
RATIO <sub>FASTTRIP</sub>	Fast-Trip comparator level w.r.t. overload current limit <sup>(1)</sup>	I <sub>FASTTRIP</sub> : I <sub>OL</sub>		160%		
V <sub>OpenILIM</sub>	ILIM Open resistor detect threshold <sup>(1)</sup>	V <sub>ILIM</sub> Rising, R <sub>ILIM</sub> = OPEN		3.1		V
OUT (PASS FET OUTPUT)						
R <sub>DS(on)</sub>	FET ON resistance	T <sub>J</sub> = 25°C	21	28	33	mΩ
		T <sub>J</sub> = 125°C		39	46	
I <sub>OUT-OFF-LKG</sub>	OUT Bias current in off state	V <sub>EN/UVLO</sub> = 0 V, V <sub>OUT</sub> = 0 V (Sourcing)	−5	0	1	μA
I <sub>OUT-OFF-SINK</sub>		V <sub>EN/UVLO</sub> = 0V, V <sub>OUT</sub> = 300 mV (Sinking)	10	15	20	

(1) These parameters are provided for reference only and do not constitute part of TI's published device specifications for purposes of TI's product warranty.

(2) Pulsed testing techniques used during this test maintain junction temperature approximately equal to ambient temperature.

## Electrical Characteristics (continued)

–40°C ≤ T<sub>J</sub> ≤ 125°C, V<sub>IN</sub> = 12 V, V<sub>EN/UVLO</sub> = 2 V, R<sub>ILIM</sub> = 45.3 kΩ, C<sub>dVdT</sub> = OPEN. All voltages referenced to GND (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
<b>BFET (BLOCKING FET GATE DRIVER)</b>						
I <sub>BFET</sub>	BFET Charging current <sup>(1)</sup>	V <sub>BFET</sub> = V <sub>OUT</sub>		2		μA
V <sub>BFETmax</sub>	BFET Clamp voltage <sup>(1)</sup>			V <sub>VIN</sub> + 6.4		V
R <sub>BFETdisch</sub>	BFET Discharging resistance to GND	V <sub>EN/UVLO</sub> = 0 V, I <sub>BFET</sub> = 100 mA	15	26	36	Ω
<b>TSD (THERMAL SHUT DOWN)</b>						
T <sub>SHDN</sub>	TSD Threshold, rising <sup>(1)</sup>			160		°C
T <sub>SHDNhyst</sub>	TSD Hysteresis <sup>(1)</sup>			10		°C
	Thermal fault: latched or autoretry	TPS2592ZL	LATCHED			
		TPS2592ZA	AUTO-RETRY			

## 8.6 Timing Requirements

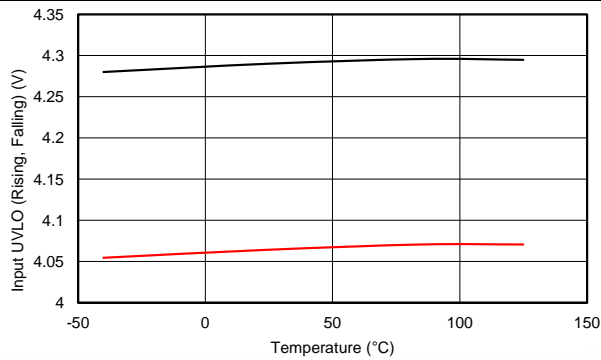
PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
T <sub>ON</sub>	Turn-on delay <sup>(1)</sup>	EN/UVLO → H to I <sub>VIN</sub> = 100 mA, 1-A resistive load at OUT		220		μs
t <sub>OFFdly</sub>	Turn Off delay <sup>(2)</sup>	EN↓ to BFET↓, C <sub>BFET</sub> = 0		0.4		μs
dV/dT (OUTPUT RAMP CONTROL)						
t <sub>dVdT</sub>	Output ramp time	EN/UVLO → H to OUT = 11.7 V, C <sub>dVdT</sub> = 0	0.7	1	1.3	ms
		EN/UVLO → H to OUT = 11.7 V, C <sub>dVdT</sub> = 1 nF <sup>(2)</sup>		12		
ILIM (CURRENT LIMIT PROGRAMMING)						
t <sub>FastOffDly</sub>	Fast-Trip comparator delay <sup>(2)</sup>	I <sub>OUT</sub> > I <sub>FASTRIP</sub> to I <sub>OUT</sub> = 0 (Switch Off)		3		μs
BFET (BLOCKING FET GATE DRIVER)						
t <sub>BFET-ON</sub>	BFET Turn-On duration <sup>(2)</sup>	EN/UVLO → H to V <sub>BFET</sub> = 12 V, C <sub>BFET</sub> = 1 nF		4.2		ms
		EN/UVLO → H to V <sub>BFET</sub> = 12 V, C <sub>BFET</sub> = 10 nF		42		
t <sub>BFET-OFF</sub>	BFET Turn-off duration <sup>(2)</sup>	EN/UVLO → L to V <sub>BFET</sub> = 1 V, C <sub>BFET</sub> = 1 nF		0.4		μs
		EN/UVLO → L to V <sub>BFET</sub> = 1 V, C <sub>BFET</sub> = 10 nF		1.4		

(1) These parameters are provided for reference only and do not constitute part of TI's published device specifications for purposes of TI's product warranty.

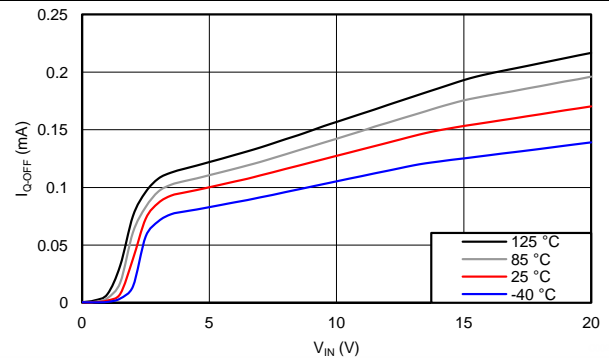
(2) These parameters are provided for reference only and do not constitute part of TI's published device specifications for purposes of TI's product warranty.

## 8.7 Typical Characteristics

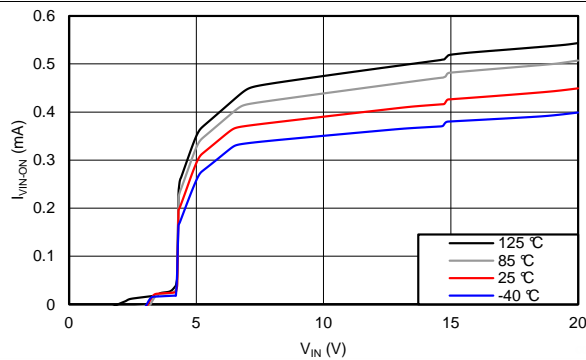
$T_J = 25^\circ\text{C}$ ,  $V_{\text{VIN}} = 12\text{ V}$ ,  $V_{\text{EN/UVLO}} = 2\text{ V}$ ,  $R_{\text{ILIM}} = 45.3\text{ k}\Omega$ ,  $C_{\text{VIN}} = 0.1\text{ }\mu\text{F}$ ,  $C_{\text{OUT}} = 1\text{ }\mu\text{F}$ ,  $C_{\text{dVdT}} = \text{OPEN}$  (unless stated otherwise)



**Figure 1. Input UVLO vs Temperature**

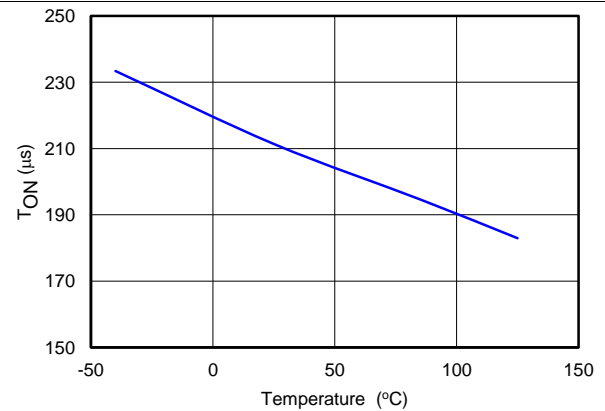


**Figure 2.  $I_{\text{QOFF}}$  vs  $V_{\text{IN}}$**

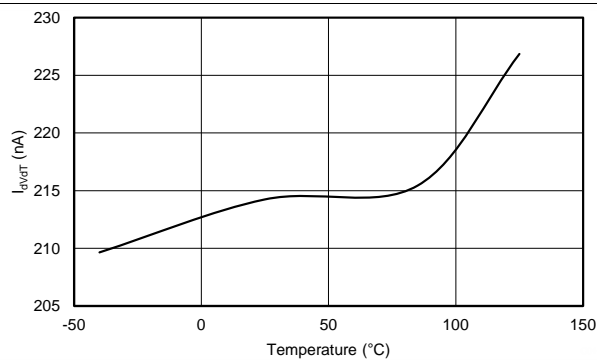


TPS2592Zx

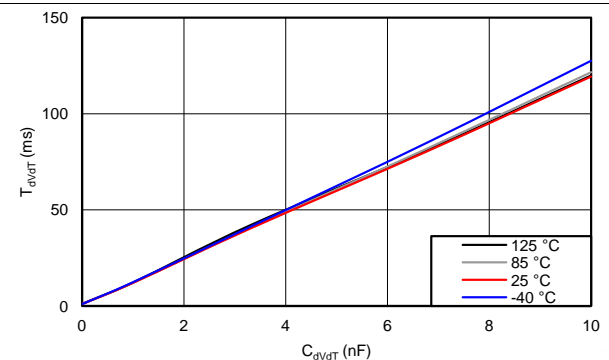
**Figure 3.  $I_{\text{VIN-ON}}$  vs  $V_{\text{IN}}$**



**Figure 4.  $T_{\text{ON}}$  vs Temperature**



**Figure 5.  $I_{\text{dVdT}}$  vs Temperature**



TPS2592Zx

**Figure 6.  $T_{\text{dVdT}}$  vs  $C_{\text{dVdT}}$**

## Typical Characteristics (continued)

$T_J = 25^\circ\text{C}$ ,  $V_{IN} = 12\text{ V}$ ,  $V_{EN/UVLO} = 2\text{ V}$ ,  $R_{ILIM} = 45.3\text{ k}\Omega$ ,  $C_{VIN} = 0.1\text{ }\mu\text{F}$ ,  $C_{OUT} = 1\text{ }\mu\text{F}$ ,  $C_{dVdT} = \text{OPEN}$  (unless stated otherwise)

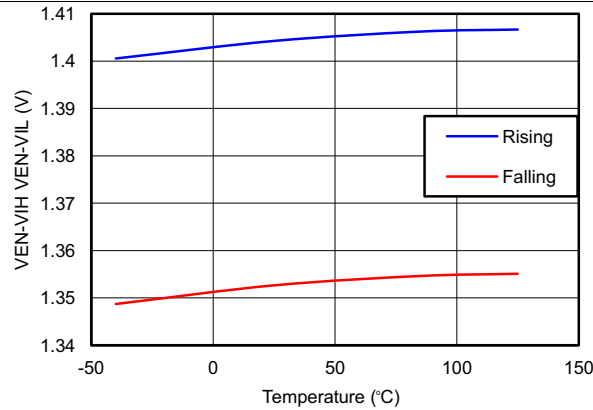


Figure 7.  $V_{EN\_VIH}$ ,  $V_{EN\_VIL}$  vs Temperature

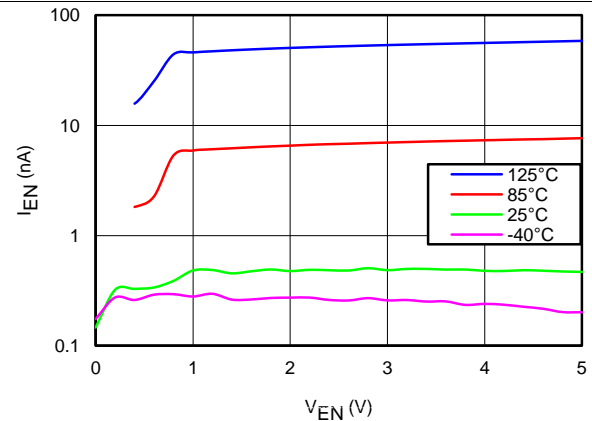
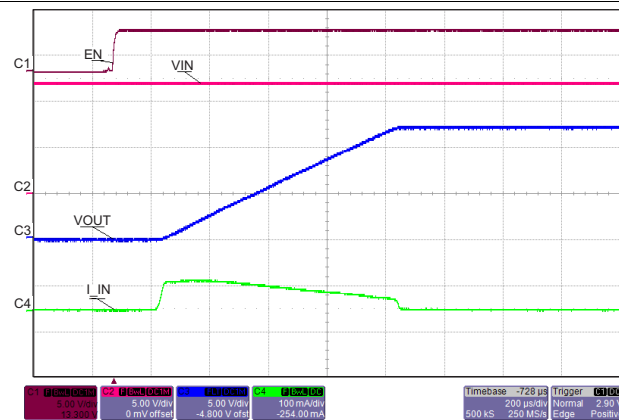
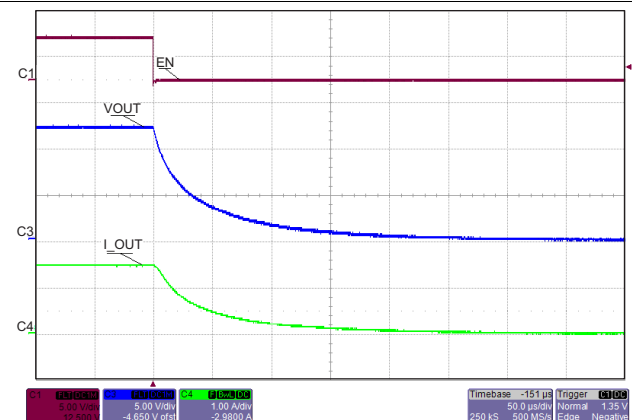


Figure 8.  $I_{EN}$  (Leakage Current) vs  $V_{EN}$



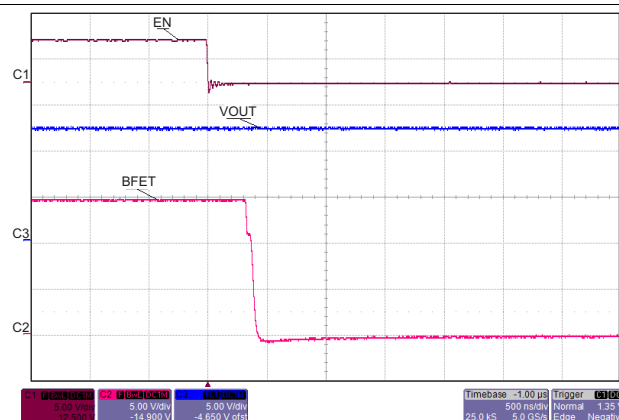
TPS2592Zx,  $C_{dVdT} = \text{OPEN}$ ,  $C_{OUT} = 4.7\text{ }\mu\text{F}$

Figure 9. Transient: Output Ramp:



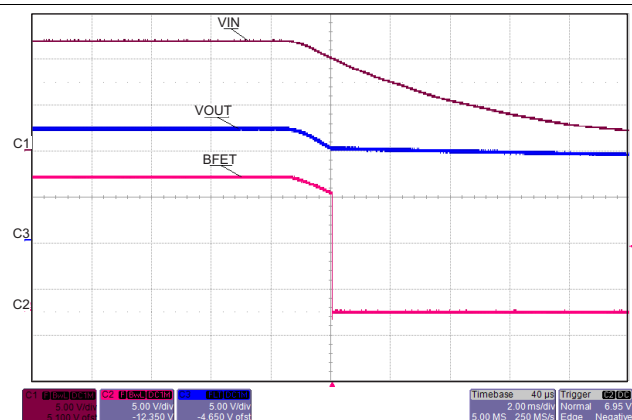
EN ↓

Figure 10. Transient: Turn Off Delay



EN ↓

Figure 11. Turn Off Delay to BFET



VIN ↓

Figure 12. Turn Off Delay to BFET



## Typical Characteristics (continued)

$T_J = 25^\circ\text{C}$ ,  $V_{\text{VIN}} = 12\text{ V}$ ,  $V_{\text{EN/UVLO}} = 2\text{ V}$ ,  $R_{\text{ILIM}} = 45.3\text{ k}\Omega$ ,  $C_{\text{VIN}} = 0.1\text{ }\mu\text{F}$ ,  $C_{\text{OUT}} = 1\text{ }\mu\text{F}$ ,  $C_{\text{dVdT}} = \text{OPEN}$  (unless stated otherwise)

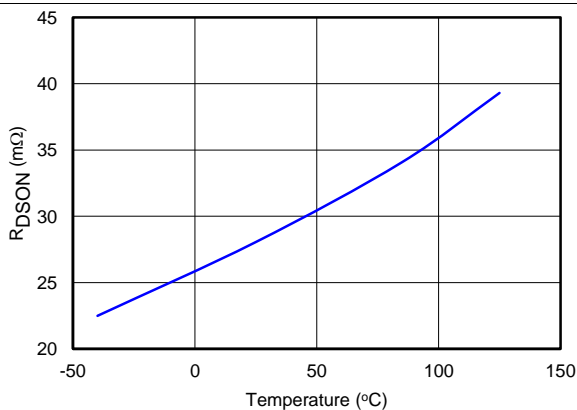
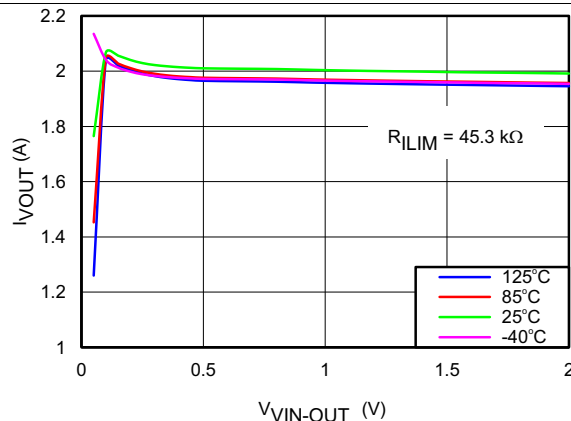
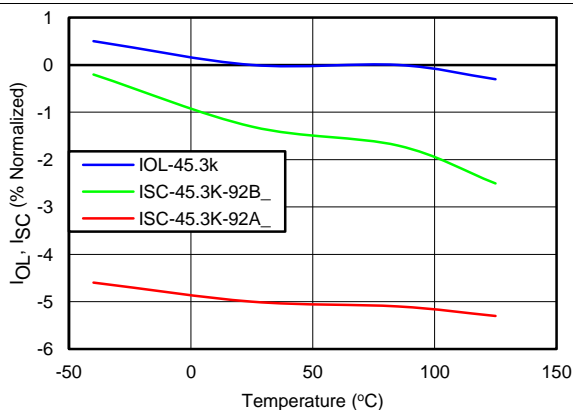


Figure 13.  $R_{\text{DS(on)}}$  vs Temperature



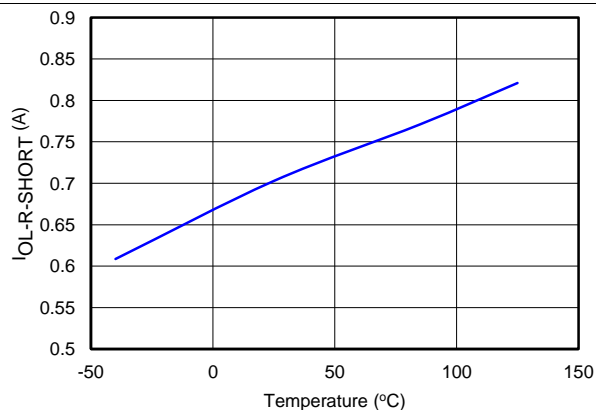
45.3 kΩ

Figure 14.  $I_{\text{OUT}}$  vs  $V_{\text{VIN-OUT}}$



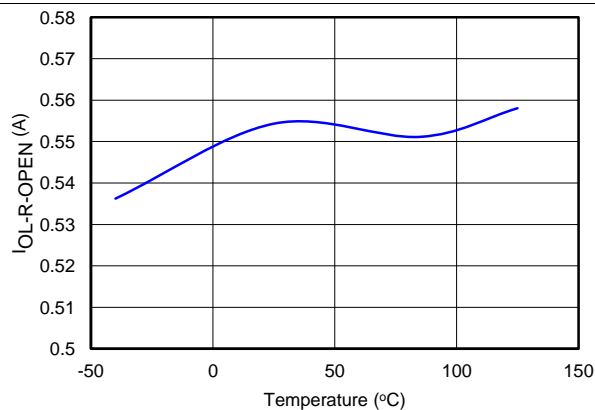
45.3 kΩ

Figure 15.  $I_{\text{OL}}$ ,  $I_{\text{SC}}$  vs Temperature



$R_{\text{ILIM}} = 0$

Figure 16.  $I_{\text{OL-R-Short}}$  vs Temperature



$R_{\text{ILIM}} = \text{OPEN}$

Figure 17.  $I_{\text{OL-R-Open}}$  vs Temperature

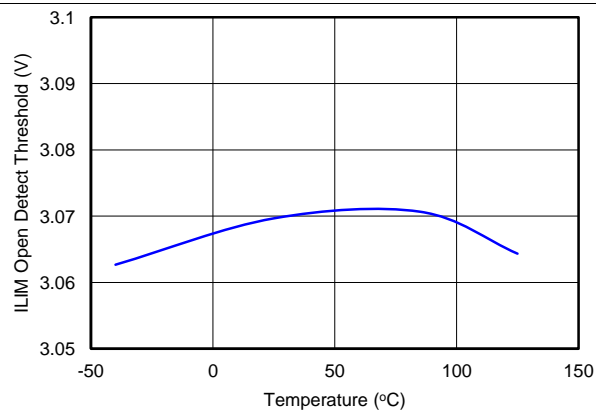
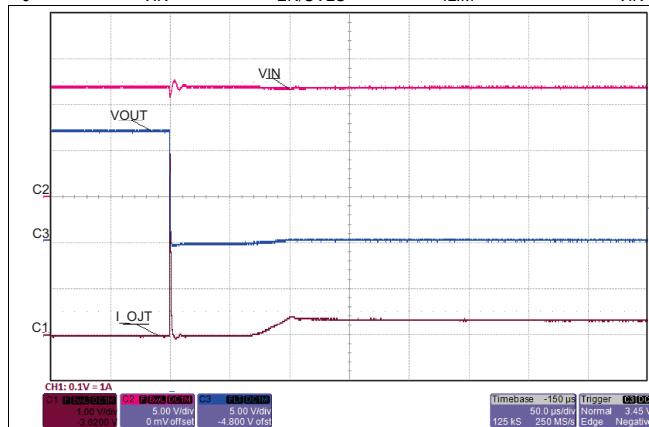


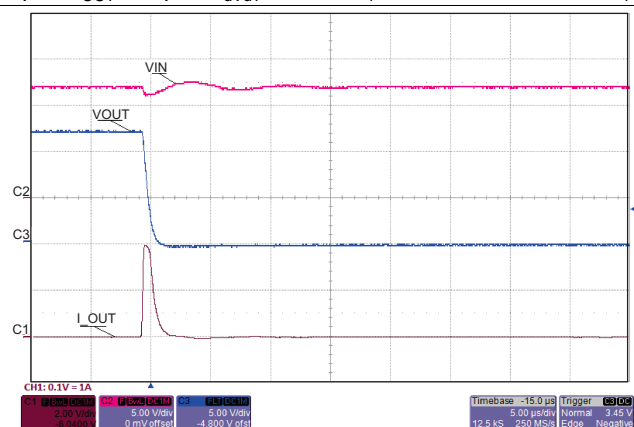
Figure 18.  $V_{\text{OpenILIM}}$  vs Temperature

## Typical Characteristics (continued)

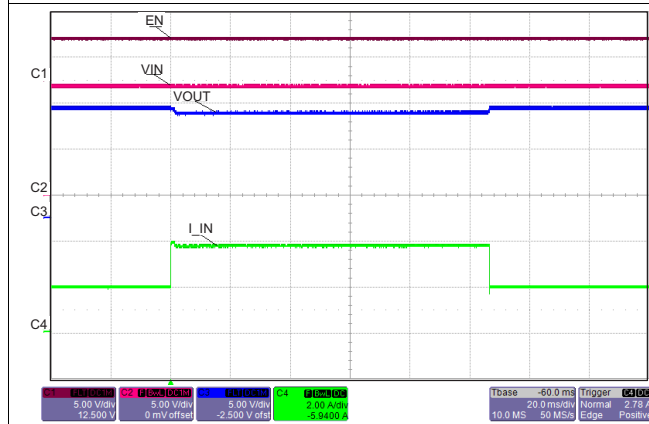
$T_J = 25^\circ\text{C}$ ,  $V_{IN} = 12\text{ V}$ ,  $V_{EN/UVLO} = 2\text{ V}$ ,  $R_{ILIM} = 45.3\text{ k}\Omega$ ,  $C_{VIN} = 0.1\text{ }\mu\text{F}$ ,  $C_{OUT} = 1\text{ }\mu\text{F}$ ,  $C_{dVdT} = \text{OPEN}$  (unless stated otherwise)



**Figure 19. Transient: Output Short Circuit**

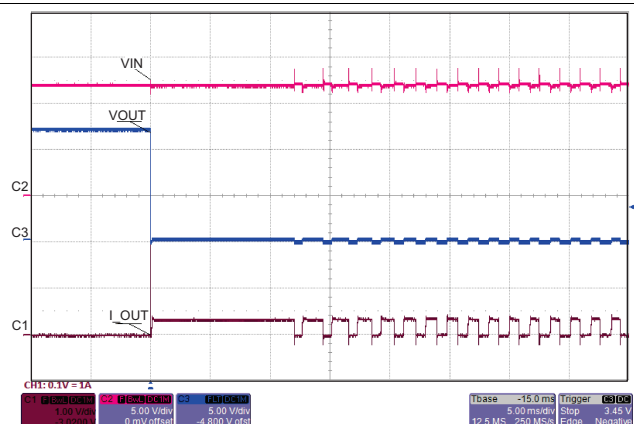


**Figure 20. Short Circuit (Zoom): Fast-trip Comparator**



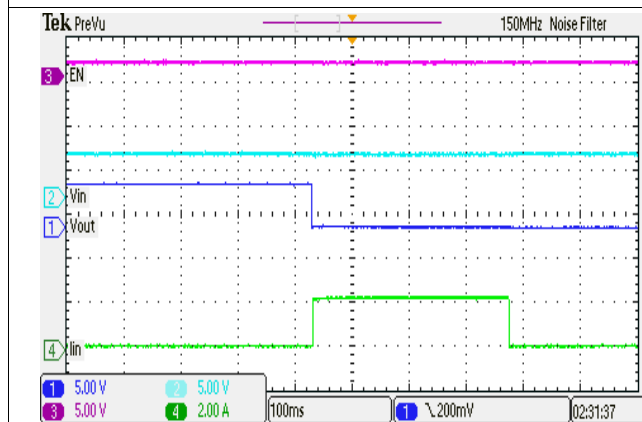
$I_{LOAD}$  Stepped From 50% to 120%, back to 50%

**Figure 21. Transient: Overload Current Limit**



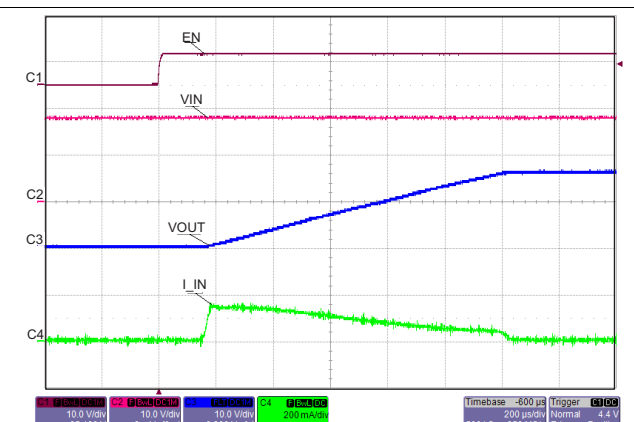
TPS2592ZA

**Figure 22. Transient: Thermal Fault Auto-Retry**



TPS2592ZL

**Figure 23. Transient: Thermal Fault Latched**



TPS2592Zx,  $C_{dVdT} = \text{OPEN}$ ,  $C_{OUT} = 10\text{ }\mu\text{F}$

**Figure 24. Transient: Output Ramp**

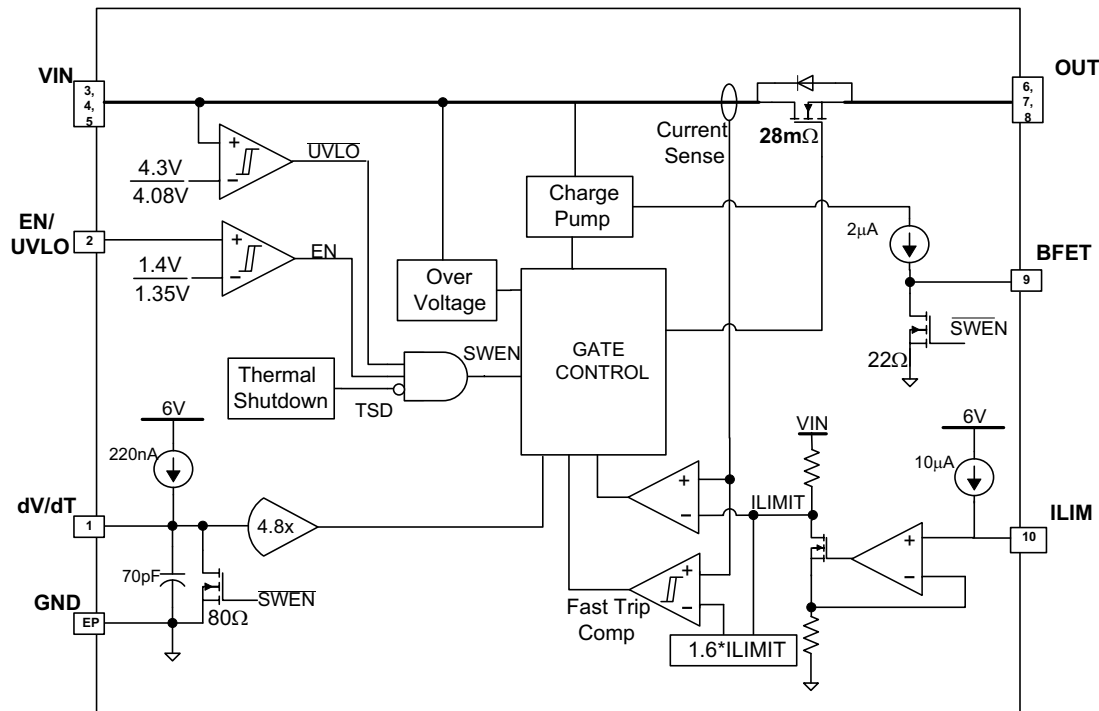
## 9 Detailed Description

### 9.1 Overview

The TPS2592xx is an e-fuse with integrated power switch that is used to manage current/voltage/start-up voltage ramp to a connected load. The device starts its operation by monitoring the VIN bus. When VIN exceeds the undervoltage-lockout threshold ( $V_{UVLO}$ ), the device samples the EN/UVLO pin. A high level on this pin enables the internal MOSFET. As VIN rises, the internal MOSFET of the device will start conducting and allow current to flow from VIN to OUT. When EN/UVLO is held low (below  $V_{ENF}$ ), internal MOSFET is turned off. User also has the ability to modify the output voltage ramp time by connecting a capacitor between dV/dT pin and GND.

After a successful start-up sequence, the device now actively monitors its load current, ensuring that the adjustable overload current limit  $I_{OL}$  is not exceeded. The device also has built-in thermal sensor. In the event device temperature ( $T_J$ ) exceeds  $T_{SHDN}$ , typically 160°C, the thermal shutdown circuitry will shut down the internal MOSFET thereby disconnecting the load from the supply. In TPS2592xL, the output will remain disconnected (MOSFET open) until power to device is recycled or EN/UVLO is toggled (pulled low and then high). The TPS2592xA device will remain off during a cooling period until device temperature falls below  $T_{SHDN} - 10^\circ\text{C}$ , after which it will attempt to restart. This ON and OFF cycle will continue until fault is cleared.

### 9.2 Functional Block Diagram



### 9.3 Feature Description

#### 9.3.1 GND

This is the most negative voltage in the circuit and is used as a reference for all voltage measurements unless otherwise specified.

#### 9.3.2 VIN

Input voltage to the TPS2592Zx. A ceramic bypass capacitor close to the device from VIN to GND is recommended to alleviate bus transients. The recommended operating voltage range is 4.5 V to 18 V for TPS2592Zx. The device can continuously sustain a voltage of 20 V on VIN pin. However, above the recommended maximum bus voltage, the device will be in over-voltage protection (OVP) mode, limiting the output voltage to  $V_{OVC}$ . The power dissipation in OVP mode is  $P_{D\_OVP} = (V_{VIN} - V_{OVC}) \times I_{OUT}$ , which can potentially heat up the device and cause thermal shutdown.

## Feature Description (continued)

### 9.3.3 dV/dT

Connect a capacitor from this pin to GND to control the slew rate of the output voltage at power-on. This pin can be left floating to obtain a predetermined slew rate (minimum  $T_{dVdT}$ ) on the output. Equation governing slew rate at start-up is shown below:

$$\frac{dV_{OUT}}{dt} = \frac{I_{dVdT} \times GAIN_{dVdT}}{C_{dVdT} + C_{INT}} \quad (1)$$

Where:

$$I_{dVdT} = 220 \text{ nA (TYP)}$$

$$C_{INT} = 70 \text{ pF (TYP)}$$

$$GAIN_{dVdT} = 4.85$$

$$\frac{dV_{OUT}}{dT} = \text{Desired output slew rate}$$

The total ramp time ( $T_{dVdT}$ ) for 0 to  $V_{IN}$  can be calculated using the following equation:

$$T_{dVdT} = 10^6 \times V_{IN} \times (C_{dVdT} + 70 \text{ pF}) \quad (2)$$

For details on how to select an appropriate charging time/rate, refer to the applications section: [Setting Output Voltage Ramp Time \( \$T\_{dVdT}\$ \)](#)

### 9.3.4 BFET

Connect this pin to an external NFET that can be used to disconnect input supply from rest of the system in the event of power failure at  $V_{IN}$ . The BFET pin is controlled by either UVLO event or EN/UVLO (see [Table 1](#)). BFET can source charging current of 2  $\mu\text{A}$  (TYP) and sink (discharge) current from the gate of the external FET via a 26- $\Omega$  internal discharge resistor to initiate fast turn-off, typically <1  $\mu\text{s}$ . Due to 2  $\mu\text{A}$  charging current, it is recommended to use >10 M $\Omega$  impedance when probing the BFET node.

**Table 1.**

EN/UVLO > $V_{ENR}$	$V_{IN} > V_{UVR}$	BFET MODE
H	H	Charge
X	L	Discharge
L	X	Discharge

### 9.3.5 EN/UVLO

As an input pin, it controls both the ON/OFF state of the internal MOSFET and that of the external blocking FET. In its high state, the internal MOSFET is enabled and charging begins for the gate of external FET. A low on this pin will turn off the internal MOSFET and pull the gate of the external FET to GND via the built-in discharge resistor. High and Low levels are specified in the parametric table of the datasheet. The EN/UVLO pin is also used to clear a thermal shutdown latch in the TPS2592xL by toggling this pin (H→L).

The internal de-glitch delay on EN/UVLO falling edge is intentionally kept low (1  $\mu\text{s}$  typical) for quick detection of power failure. When used with a resistor divider from supply to EN/UVLO to GND, power-fail detection on EN/UVLO helps in quick turn-off of the BFET driver, thereby stopping the flow of reverse current. For applications where a higher de-glitch delay on EN/UVLO is desired, or when the supply is particularly noisy, it is recommended to use an external bypass capacitor from EN/UVLO to GND.

### 9.3.6 ILIM

The device continuously monitors the load current and keeps it limited to the value programmed by  $R_{ILIM}$ . After start-up event and during normal operation, current limit is set to  $I_{OL}$  (over-load current limit).

$$I_{OL} = (0.7 + 3 \times 10^{-5} \times R_{ILIM}) \quad (3)$$

When power dissipation in the internal MOSFET [ $P_D = (V_{VIN} - V_{OUT}) \times I_{OUT}$ ] exceeds 10 W, there is a 2% – 12% thermal foldback in the current limit value so that  $I_{OL}$  drops to  $I_{SC}$ . In each of the two modes, MOSFET gate voltage is regulated to throttle short-circuit and overload current flowing to the load. Eventually, the device shuts down due to over temperature.

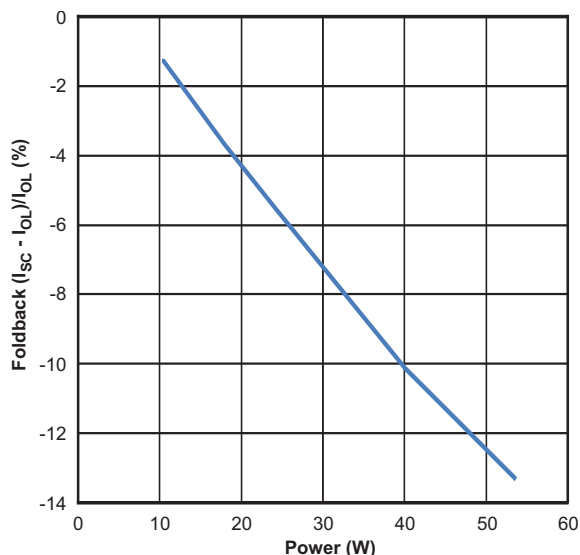


Figure 25. Thermal Foldback in Current Limit

During a transient short circuit event, the current through the device increases very rapidly. The current-limit amplifier cannot respond very quickly to this event due to its limited bandwidth. Therefore, the TPS2592 incorporates a fast-trip comparator, which shuts down the pass device very quickly when  $I_{OUT} > I_{FASTrip}$ , and terminates the rapid short-circuit peak current. The trip threshold is set to 60% higher than the programmed overload current limit ( $I_{FASTrip} = 1.6 \times I_{OL}$ ). After the transient short-circuit peak current has been terminated by the fast-trip comparator, the current limit amplifier smoothly regulates the output current to  $I_{OL}$  (see figure below).

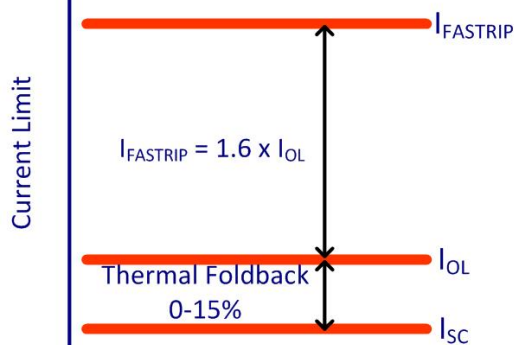


Figure 26. Fast-Trip Current

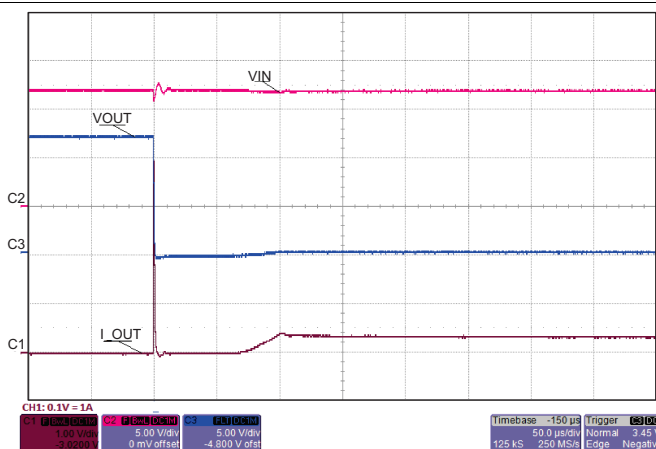


Figure 27. Fast-Trip and Current Limit Amplifier Response for Short Circuit

## 9.4 Device Functional Modes

The TPS2592xx is a hot-swap controller with integrated power switch that is used to manage current/voltage/start-up voltage ramp to a connected load. The device starts its operation by monitoring the VIN bus. When  $V_{VIN}$  exceeds the undervoltage-lockout threshold ( $V_{UVL}$ ), the device samples the EN/UVLO pin. A high level on this pin enables the internal MOSFET and also start charging the gate of external blocking FET (if connected) via the BFET pin. As VIN rises, the internal MOSFET of the device and external FET (if connected) will start conducting and allow current to flow from VIN to OUT. When EN/UVLO is held low (that is, below  $V_{ENF}$ ), the internal MOSFET is turned off and BFET pin is discharged, thereby, blocking the flow of current from VIN to OUT. User also has the ability to modify the output voltage ramp time by connecting a capacitor between dV/dT pin and GND.

Having successfully completed its start-up sequence, the device now actively monitors its load current and input voltage, ensuring that the adjustable overload current limit  $I_{OL}$  is not exceeded and input voltage spikes are safely clamped to  $V_{OVC}$  level at the output. This keeps the output device safe from harmful voltage and current transients. The device also has built-in thermal sensor. In the event device temperature ( $T_J$ ) exceeds  $T_{SHDN}$ , typically 160°C, the thermal shutdown circuitry will shut down the internal MOSFET thereby disconnecting the load from the supply. In the TPS2592xL, the output will remain disconnected (MOSFET open) until power to device is recycled or EN/UVLO is toggled (pulled low and then high). The TPS2592xA device will remain off during a cooling period until device temperature falls below  $T_{SHDN} - 10^\circ\text{C}$ , after which it will attempt to restart. This ON and OFF cycle will continue until fault is cleared.

## 10 Application and Implementation

### NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

### 10.1 Application Information

The TPS2592xx is a smart eFuse. It is typically used for Hot-Swap and Power rail protection applications. It operates from 4.5 V to 18 V with programmable current limit and undervoltage protection. The device aids in controlling the in-rush current and provides precise current limiting during overload conditions for systems such as Set-Top-Box, DTVs, Gaming Consoles, SSDs/HDDs and Smart Meters. The device also provides robust protection for multiple faults on the sub-system rail.

The following design procedure can be used to select component values for the device. Alternatively, the WEBENCH® software may be used to generate a complete design. The WEBENCH® software uses an iterative design procedure and accesses a comprehensive database of components when generating a design. Additionally, a spreadsheet design tool [TPS2592 Design Calculator \(SLUC571\)](#) is available on web folder. This section presents a simplified discussion of the design process.

### 10.2 Typical Applications

#### 10.2.1 Simple 2.1-A eFuse Protection for Set Top Boxes

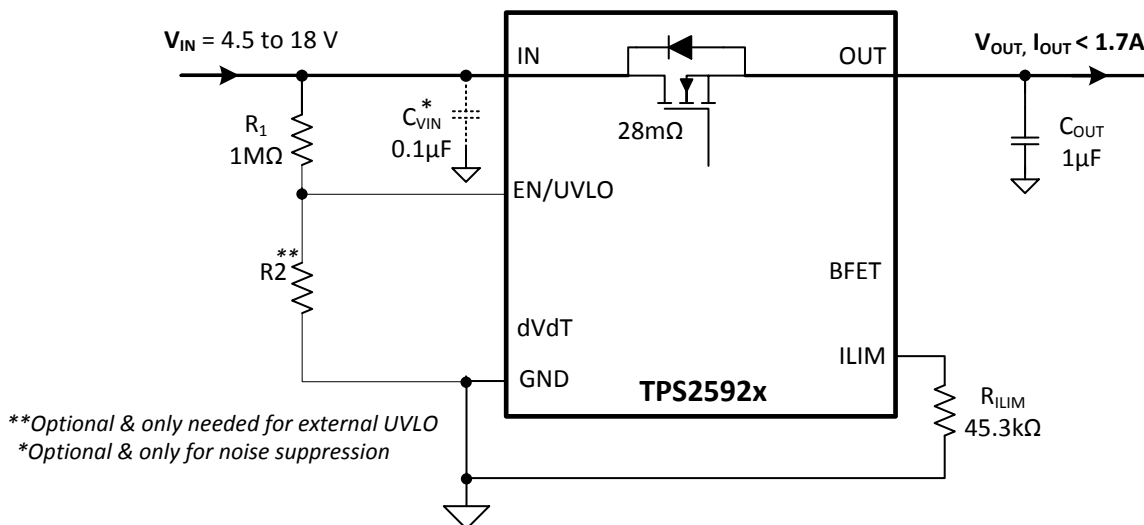


Figure 28. Typical Application Schematic: Simple e-Fuse for STBs

#### 10.2.1.1 Design Requirements

Table 2. Design Parameters

DESIGN PARAMETER	EXAMPLE VALUE
Input voltage range, $V_{IN}$	12 V
Undervoltage lockout set point, $V_{(UV)}$	Default: $V_{UVR} = 4.3$ V
Load at Start-Up, $R_{L(SU)}$	4 $\Omega$
Current limit, $I_{OL} = I_{ILIM}$	2.1 A
Load capacitance, $C_{OUT}$	1 $\mu$ F
Maximum ambient temperatures, $T_A$	85°C

### 10.2.1.2 Detailed Design Procedure

The following design procedure can be used to select component values for the TPS2592xx.

#### 10.2.1.2.1 Step by Step Design Procedure

This design procedure below seeks to control the junction temperature of device under both static and transient conditions by proper selection of output ramp-up time and associated support components. The designer can adjust this procedure to fit the application and design criteria.

#### 10.2.1.2.2 Programming the Current-Limit Threshold: $R_{ILIM}$ Selection

The  $R_{ILIM}$  resistor at the ILIM pin sets the over load current limit, this can be set using [Equation 4](#).

$$R_{ILIM} = \frac{I_{ILIM} - 0.7}{3 \times 10^{-5}} \quad (4)$$

For  $I_{OL} = I_{ILIM} = 2.1$  A, from equation 4,  $R_{ILIM} = 45.3$  k $\Omega$ , choose closest standard value resistor with 1% tolerance.

#### 10.2.1.2.3 Undervoltage Lockout Set Point

The undervoltage lockout (UVLO) trip point is adjusted using the external voltage divider network of  $R_1$  and  $R_2$  as connected between IN, EN/UVLO and GND pins of the device. The values required for setting the undervoltage are calculated solving [Equation 5](#).

$$V_{(UV)} = \frac{R_1 + R_2}{R_1} \times V_{ENR} \quad (5)$$

Where  $V_{ENR} = 1.4$  V is enable voltage rising threshold.

Since  $R_1$  and  $R_2$  will leak the current from input supply ( $V_{IN}$ ), these resistors should be selected based on the acceptable leakage current from input power supply ( $V_{IN}$ ). The current drawn by  $R_1$  and  $R_2$  from the power supply  $\{I_{R12} = V_{IN}/(R_1 + R_2)\}$ .

However, leakage currents due to external active components connected to the resistor string can add error to these calculations. So, the resistor string current,  $I_{R12}$  must be chosen to be 20x greater than the leakage current expected.

For default UVLO of  $V_{UVR} = 4.3$  V, select  $R_2 = \text{OPEN}$ , and  $R_1 = 1$  M $\Omega$ . Since EN/UVLO pin is rated only to 7 V, it cannot be connected directly to  $V_{IN} = 12$  V. It has to be connected through  $R_1 = 1$  M $\Omega$  only, so that the pull-up current for EN/UVLO pin is limited to < 20  $\mu$ A.

The power failure threshold is detected on the falling edge of supply. This threshold voltage is 4% lower than the rising threshold,  $V_{UVR}$ . This is calculated using [Equation 6](#).

$$V_{(PFAIL)} = 0.96 \times V_{UVR} \quad (6)$$

Where  $V_{UVR}$  is 4.3V, Power fail threshold set is : 4.1 V

#### 10.2.1.2.4 Setting Output Voltage Ramp Time ( $T_{dVdT}$ )

For a successful design, the junction temperature of device should be kept below the absolute-maximum rating during both dynamic (start-up) and steady state conditions. Dynamic power stresses often are an order of magnitude greater than the static stresses, so it is important to determine the right start-up time and in-rush current limit required with system capacitance to avoid thermal shutdown during start-up with and without load.

The ramp-up capacitor  $C_{dVdT}$  needed is calculated considering the two possible cases:

##### 10.2.1.2.4.1 Case 1: Start-up without Load: Only Output Capacitance $C_{OUT}$ Draws Current During Start-up

During start-up, as the output capacitor charges, the voltage difference as well as the power dissipated across the internal FET decreases. The average power dissipated in the device during start-up is calculated using [Equation 8](#).

For TPS2592xx, the inrush current is determined as,

$$I_{(INRUSH)} = C_{(OUT)} \times \frac{V_{(IN)}}{T_{dVdT}} \quad (7)$$



Power dissipation during start-up is:

$$P_{D(INRUSH)} = 0.5 \times V_{(IN)} \times I_{(INRUSH)} \quad (8)$$

Equation 8 assumes that load does not draw any current until the output voltage has reached its final value.

#### 10.2.1.2.4.2 Case 2: Start-up with Load: Output Capacitance $C_{OUT}$ and Load Draws Current During Start-up

When load draws current during the turn-on sequence, there will be additional power dissipated. Considering a resistive load during start-up ( $R_{L(SU)}$ ), load current ramps up proportionally with increase in output voltage during  $T_{dVdT}$  time. The average power dissipation in the internal FET during charging time due to resistive load is given by:

$$P_{D(LOAD)} = \left( \frac{1}{6} \right) \times \frac{V_{(IN)}^2}{R_{L(SU)}} \quad (9)$$

Total power dissipated in the device during startup is:

$$P_{D(STARTUP)} = P_{D(INRUSH)} + P_{D(LOAD)} \quad (10)$$

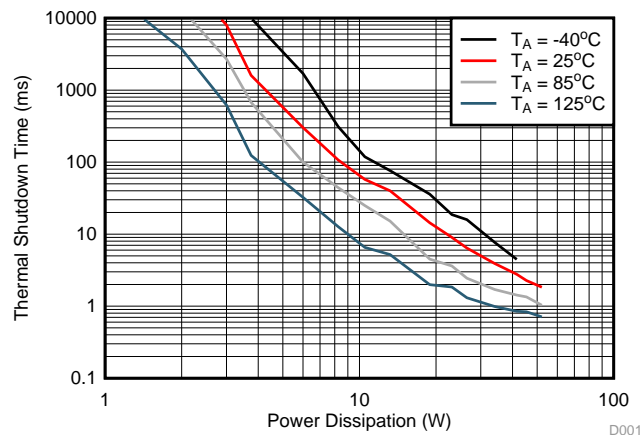
Total current during startup is given by:

$$I_{(STARTUP)} = I_{(INRUSH)} + I_L(t) \quad (11)$$

If  $I_{(STARTUP)} > I_{OL}$ , the device limits the current to  $I_{OL}$  and the current limited charging time is determined by:

$$T_{dVdT(Current-Limited)} = C_{OUT} \times R_{L(SU)} \times \left[ \frac{I_{OL}}{I_{(INRUSH)}} - 1 + \ln \left( \frac{I_{(INRUSH)}}{I_{OL} - \frac{V_{(IN)}}{R_{L(SU)}}} \right) \right] \quad (12)$$

The power dissipation, with and without load, for selected start-up time should not exceed the shutdown limits as shown in Figure 29.



**Figure 29. Thermal Shutdown Limit Plot**

For the design example under discussion, select ramp-up capacitor  $C_{dVdT} = \text{OPEN}$ . Then, using Equation 2.

$$T_{dVdT} = 10^6 \times 12 \times (0 + 70 \text{ pF}) = 840 \text{ } \mu\text{s} \quad (13)$$

The inrush current drawn by the load capacitance ( $C_{OUT}$ ) during ramp-up using Equation 7.

$$I_{(INRUSH)} = 1 \text{ } \mu\text{F} \times \frac{12}{840 \text{ } \mu\text{s}} = 15 \text{ mA} \quad (14)$$

The inrush Power dissipation is calculated, using Equation 8.

$$P_{D(INRUSH)} = 0.5 \times 12 \times 15 \text{ m} = 90 \text{ mW} \quad (15)$$

For 90 mW of power loss, the thermal shut down time of the device should not be less than the ramp-up time  $T_{dV/dT}$  to avoid the false trip at maximum operating temperature. From thermal shutdown limit graph [Figure 29](#) at  $T_A = 85^\circ\text{C}$ , for 90 mW of power, the shutdown time is infinite. So it is safe to use 0.79 ms as start-up time without any load on output.

Considering the start-up with load  $4\ \Omega$ , the additional power dissipation, when load is present during start up is calculated, using [Equation 9](#).

$$P_{D(\text{LOAD})} = \frac{12 \times 12}{6 \times 4} = 6\ \text{W} \quad (16)$$

The total device power dissipation during start up is:

$$P_{D(\text{STARTUP})} = 6 + 90\ \text{m} = 6.09\ \text{W} \quad (17)$$

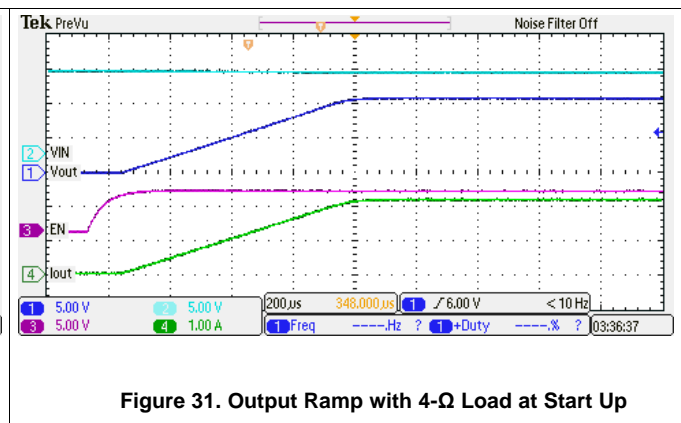
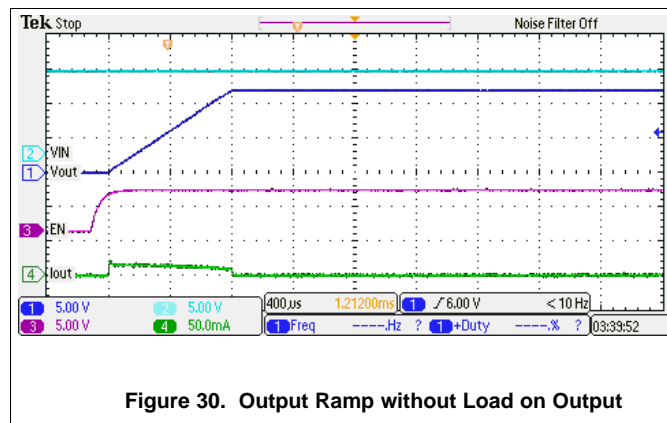
From thermal shutdown limit graph at  $T_A = 85^\circ\text{C}$ , the thermal shutdown time for 6.09 W is more than 100 ms. So it is well within acceptable limits to use no external capacitor ( $C_{dV/dT}$ ) with start-up load of  $4\ \Omega$ .

If, due to large  $C_{OUT}$ , there is a need to decrease the power loss during start-up, it can be done with increase of  $C_{dV/dT}$  capacitor.

### 10.2.1.3 Support Component Selection - $C_{VIN}$

$C_{VIN}$  is a bypass capacitor to help control transient voltages, unit emissions, and local supply noise. Where acceptable, a value in the range of 0.001  $\mu\text{F}$  to 0.1  $\mu\text{F}$  is recommended for  $C_{VIN}$ .

### 10.2.1.4 Application Curves



### 10.3 Maximum Device Power Dissipation Considerations

To prevent damage to the TPS2592x, it is necessary to keep internal power dissipation ( $P_D$ ) below the levels specified in below Table. The power dissipation is defined as  $(P_D = (V_{IN} - V_{OUT}) \times I_{OUT})$ .

		MIN	MAX	UNIT
Maximum Power Dissipation	$-40^{\circ}\text{C} \leq T_A \leq +85^{\circ}\text{C}$		40	W
	$0^{\circ}\text{C} \leq T_A \leq +85^{\circ}\text{C}$		50	

During normal operation  $P_D$  is low ( typically  $< \frac{1}{2}$  Watt) because the FET is fully on with low  $(V_{IN} - V_{OUT})$ . However, during short circuit and surge protection the FET may be only partially on and  $(V_{IN} - V_{OUT})$  can be high.

**Example 1: Short Circuit on Output  $\rightarrow V_{IN} = 15\text{ V}$ ,  $I_{LIMIT} = 2.1\text{ A}$ .  $T_J = -40^{\circ}\text{C}$**

- $P_D = 15\text{ V} \times 2.1\text{ A} = 31.5\text{ W}$
- OK  $\rightarrow (P_D = 31.5\text{ W}) < (P_{D\_MAX} = 40\text{ W})$

**Example 2: Short Circuit on Output  $\rightarrow V_{IN} = 18\text{ V}$ ,  $I_{LIMIT} = 2.1\text{ A}$**

- $P_D = 18\text{ V} \times 2.1\text{ A} = 37.8\text{ W}$
- OK at  $T_J = 0^{\circ}\text{C} \rightarrow (P_D = 37.8\text{ W}) < (P_{D\_MAX} \text{ at } 0^{\circ}\text{C} = 50\text{ W})$
- OK at  $T_J = -40^{\circ}\text{C} \rightarrow (P_D = 37.8\text{ W}) > (P_{D\_MAX} \text{ at } -40^{\circ}\text{C} = 40\text{ W})$

## 11 Power Supply Recommendations

The device is designed for supply voltage range of  $4.5\text{ V} \leq V_{\text{IN}} \leq 18\text{ V}$ . If the input supply is located more than a few inches from the device an input ceramic bypass capacitor higher than  $0.1\text{ }\mu\text{F}$  is recommended. Power supply should be rated higher than the current limit set to avoid voltage droops during over current and short-circuit conditions.

### 11.1 Transient Protection

In case of short circuit and over load current limit, when the device interrupts current flow, input inductance generates a positive voltage spike on the input and output inductance generates a negative voltage spike on the output. The peak amplitude of voltage spikes (transients) is dependent on value of inductance in series to the input or output of the device. Such transients can exceed the *Absolute Maximum Ratings* of the device if steps are not taken to address the issue.

Typical methods for addressing transients include

- Minimizing lead length and inductance into and out of the device
- Using large PCB GND plane
- Schottky diode across the output to absorb negative spikes
- A low value ceramic capacitor ( $C_{\text{IN}} = 0.001\text{ }\mu\text{F}$  to  $0.1\text{ }\mu\text{F}$ ) to absorb the energy and dampen the transients. The approximate value of input capacitance can be estimated with [Equation 18](#).

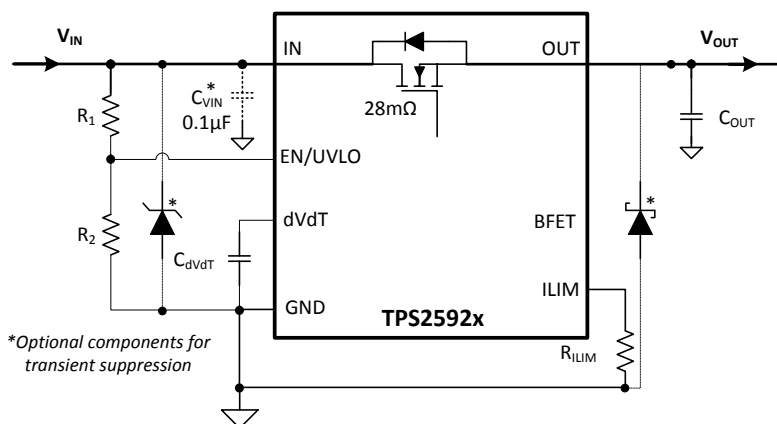
$$V_{\text{SPIKE(Absolute)}} = V_{\text{(IN)}} \times I_{\text{(LOAD)}} \times \sqrt{\frac{L_{\text{(IN)}}}{C_{\text{(IN)}}}} \quad (18)$$

Where:

- $V_{\text{(IN)}}$  is the nominal supply voltage
- $I_{\text{(LOAD)}}$  is the load current,
- $L_{\text{(IN)}}$  equals the effective inductance seen looking into the source
- $C_{\text{(IN)}}$  is the capacitance present at the input

Some applications may require the addition of a Transient Voltage Suppressor (TVS) to prevent transients from exceeding the *Absolute Maximum Ratings* of the device.

The circuit implementation with optional protection components (a ceramic capacitor, TVS and schottky diode) is shown in [Figure 32](#).



**Figure 32. Circuit Implementation with Optional Protection Components**

### 11.2 Output Short-Circuit Measurements

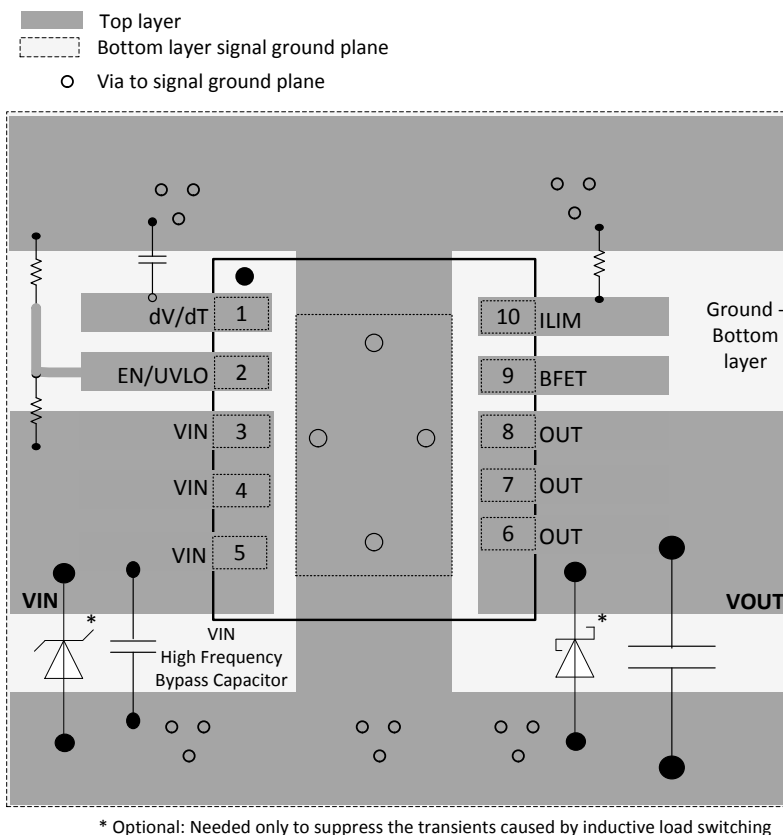
It is difficult to obtain repeatable and similar short-circuit testing results. Source bypassing, input leads, circuit layout and component selection, output shorting method, relative location of the short, and instrumentation all contribute to variation in results. The actual short itself exhibits a certain degree of randomness as it microscopically bounces and arcs. Care in configuration and methods must be used to obtain realistic results. Do not expect to see waveforms exactly like those in the data sheet; every setup differs.

## 12 Layout

### 12.1 Layout Guidelines

- For all applications, a 0.01-uF or greater ceramic decoupling capacitor is recommended between IN terminal and GND. For hot-plug applications, where input power path inductance is negligible, this capacitor can be eliminated/minimized.
- The optimum placement of decoupling capacitor is closest to the IN and GND terminals of the device. Care must be taken to minimize the loop area formed by the bypass-capacitor connection, the IN terminal, and the GND terminal of the IC. See [Figure 33](#) for a PCB layout example.
- High current carrying power path connections should be as short as possible and should be sized to carry at least twice the full-load current.
- The GND terminal must be tied to the PCB ground plane at the terminal of the IC. The PCB ground should be a copper plane or island on the board.
- Locate all support components:  $R_{ILIM}$ ,  $C_{dVdT}$  and resistors for EN/UVLO, close to their connection pin. Connect the other end of the component to the GND pin of the device with shortest trace length. The trace routing for the  $R_{ILIM}$  and  $C_{dVdT}$  components to the device should be as short as possible to reduce parasitic effects on the current limit and soft start timing. These traces should not have any coupling to switching signals on the board.
- Protection devices such as TVS, snubbers, capacitors, or diodes should be placed physically close to the device they are intended to protect, and routed with short traces to reduce inductance. For example, a protection Schottky diode is recommended to address negative transients due to switching of inductive loads, and it should be physically close to the OUT pins.
- Obtaining acceptable performance with alternate layout schemes is possible; however this layout has been shown to produce good results and is intended as a guideline.

### 12.2 Layout Example



**Figure 33. Layout Example**

## 13 器件和文档支持

### 13.1 器件支持

#### 13.1.1 第三方产品免责声明

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### 13.2 相关链接

以下表格列出了快速访问链接。范围包括技术文档、支持与社区资源、工具和软件，并且可以快速访问样片或购买链接。

表 3. 相关链接

器件	产品文件夹	样片与购买	技术文档	工具与软件	支持与社区
TPS2592ZA	<a href="#">请单击此处</a>	<a href="#">请单击此处</a>	<a href="#">请单击此处</a>	<a href="#">请单击此处</a>	<a href="#">请单击此处</a>
TPS2592ZL	<a href="#">请单击此处</a>	<a href="#">请单击此处</a>	<a href="#">请单击此处</a>	<a href="#">请单击此处</a>	<a href="#">请单击此处</a>

### 13.3 商标

PowerPAD is a trademark of Texas Instruments.

WEBENCH is a registered trademark of Texas Instruments.

All other trademarks are the property of their respective owners.

### 13.4 静电放电警告



这些装置包含有限的内置 ESD 保护。存储或装卸时，应将导线一起截短或将装置放置于导电泡棉中，以防止 MOS 门极遭受静电损伤。

### 13.5 术语表

[SLYZ022](#) — TI 术语表。

这份术语表列出并解释术语、首字母缩略词和定义。

## 14 机械封装和可订购信息

以下页中包括机械封装和可订购信息。 这些信息是针对指定器件可提供的最新数据。 这些数据会在无通知且不对本文档进行修订的情况下发生改变。 欲获得该数据表的浏览器版本，请查阅左侧的导航栏。

## PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package   Pins	Package qty   Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
TPS2592ZADRCR	NRND	Production	VSON (DRC)   10	3000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	2592ZA
TPS2592ZADRCR.A	NRND	Production	VSON (DRC)   10	3000   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	2592ZA
TPS2592ZADRCT	NRND	Production	VSON (DRC)   10	250   SMALL T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	2592ZA
TPS2592ZADRCT.A	NRND	Production	VSON (DRC)   10	250   SMALL T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	2592ZA

<sup>(1)</sup> **Status:** For more details on status, see our [product life cycle](#).

<sup>(2)</sup> **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

<sup>(3)</sup> **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

<sup>(4)</sup> **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

<sup>(5)</sup> **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

<sup>(6)</sup> **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

## GENERIC PACKAGE VIEW

**DRC 10**

**VSON - 1 mm max height**

3 x 3, 0.5 mm pitch

PLASTIC SMALL OUTLINE - NO LEAD

This image is a representation of the package family, actual package may vary.  
Refer to the product data sheet for package details.







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## NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pad must be soldered to the printed circuit board for optimal thermal and mechanical performance.

# EXAMPLE BOARD LAYOUT

DRC0010J

VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE:20X



SOLDER MASK DETAILS

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NOTES: (continued)

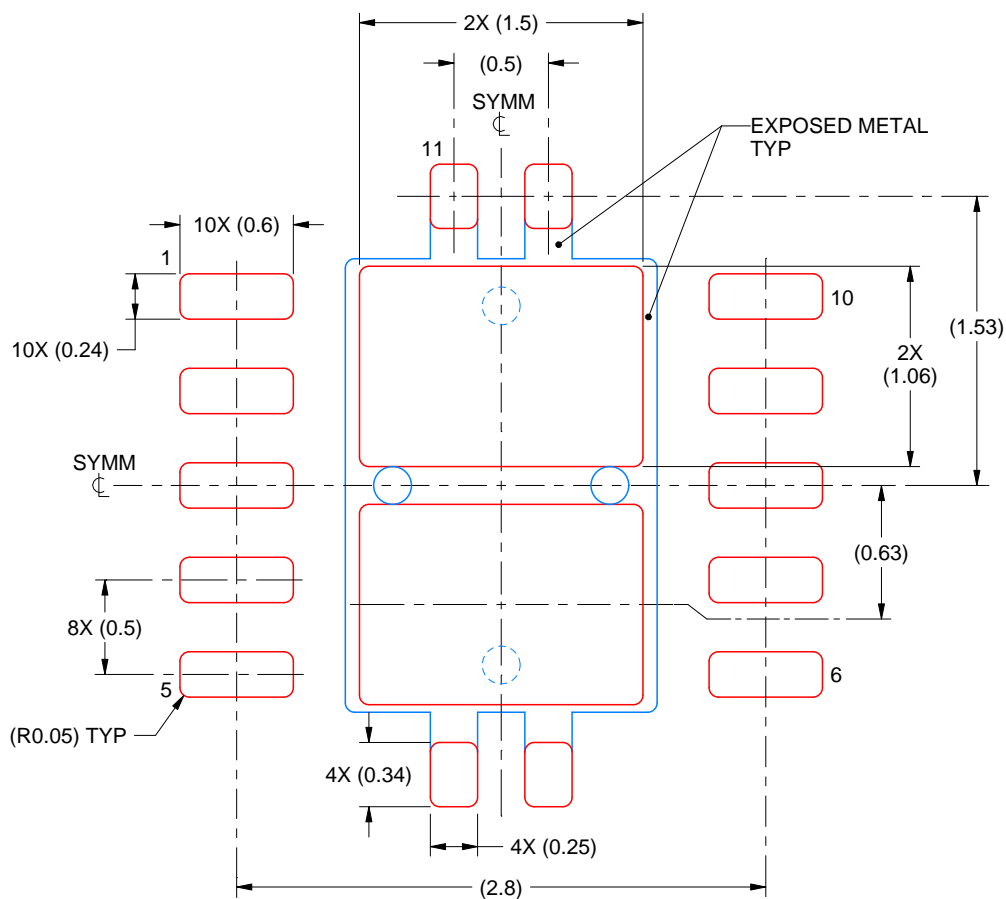
- This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 ([www.ti.com/lit/sluea271](http://www.ti.com/lit/sluea271)).
- Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.

# EXAMPLE STENCIL DESIGN

DRC0010J

VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD



SOLDER PASTE EXAMPLE  
BASED ON 0.125 mm THICK STENCIL

EXPOSED PAD 11:  
80% PRINTED SOLDER COVERAGE BY AREA  
SCALE:25X

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NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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