













ADS7044

ZHCSD03D – NOVEMBER 2014 – REVISED DECEMBER 2015

ADS7044 超低功耗、超小尺寸、12 位、1MSPS、SAR ADC

1 特性

- 业界第一款具有毫微瓦功耗的逐次逼近寄存器 (SAR) 模数转换器 (ADC):
 - 1MSPS 和 1.8V AVDD 时为 261µW
 - 1MSPS 和 3V AVDD 时为 900uW
 - 100kSPS 和 3V AVDD 时为 90μW
 - 1kSPS 和 3V AVDD 时低于 1µW
- 业界最小的 SAR ADC:
 - 采用 X2QFN-8 封装, 封装尺寸为 2.25mm²
- 1MSPS 吞吐量且零延迟
- 宽工作范围:
 - AVDD:1.65V 至 3.6V
 - DVDD: 1.65V 至 3.6V (与 AVDD 无关)
 - 温度范围: -40°C 至 125°C
- 出色的性能:
 - 12 位分辨率且无丟码 (NMC)
 - 最大 ±1 最低有效位 (LSB) 的差分非线性 (DNL) 和积分非线性 (INL)
 - 71dB 的信噪比 (SNR) (3V AVDD 时)
 - 85dB 的总谐波失真 (SNR)(3V AVDD 时)
- 单极差分输入范围:
 - -AVDD 至 AVDD
- 集成偏移校准
- 串行外设接口 (SPI)™- 兼容串口: 16MHz
- 符合 JESD8-7A 标准的数字 I/O

2 应用

- 低功耗数据采集
- 电池供电类手持设备
- 液位传感器
- 超声波流量计
- 电机控制
- 可穿戴健身器
- 便携式医疗设备
- 硬盘
- 血糖仪

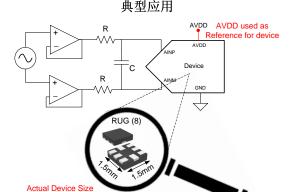
3 说明

此器件采用 8 引脚微型引线 X2QFN 封装,额定工作温度范围为 -40℃ 至 125℃。此器件尺寸微小且功耗极低,非常适合空间受限类电池供电 应用。

器件信息(1)

| 部件名称 | 封装 | 封装尺寸(标称值) |
|---------|-------------------------|-----------------|
| | X2QFN (8) | 1.50mm x 1.50mm |
| ADS7044 | 超薄小外形尺寸封装 (VSSOP)(8) | 2.30mm x 2.00mm |

(1) 要了解所有可用封装,请见数据表末尾的可订购产品附录。



注: 此器件比 0805 (2012 公制) SMD 元件小。

1.5 x 1.5 x 0.35(H) mm



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4 修订历史记录

| Changes from Revision & (Lebitary 2013) to Revision D | raye |
|---|-----------|
| Changed Figure 1 | 8 |
| Changed Serial Interface section: changed last half of first paragraph, changed Figure 35 | 19 |
| Changed Figure 38 | 22 |
| • 添加了社区资源部分 | 31 |
| Changes from Revision B (December 2014) to Revision C | Page |
| - • 己更改宽工作电压范围 特性 要点:已将 AVDD 的值从 1.8V 改为 1.65V | 1 |
| • 己将宽模拟输入电压范围下限值改为 ±1.65V (说明 部分第一段) | 1 |
| Changed AVDD parameter minimum specification in Recommended Operating Conditions table | 5 |
| Changed E_O parameter uncalibrated test conditions in Electrical Characteristics table | 6 |
| Changed Maximum throughput rate parameter test conditions in Electrical Characteristics table | 6 |
| Changed AVDD parameter minimum specification in Electrical Characteristics table | 7 |
| Changed conditions for Timing Characteristics table: changed range of AVDD and added C_{LOAD} condition | 7 |
| Changed t _{D_CKDO} specification in <i>Timing Characteristics</i> table | 7 |
| Added f _{SCLK} minimum specification to <i>Timing Characteristics</i> table | 7 |
| Changed titles of Figure 26 to Figure 30 | 12 |
| Changed Reference sub-section in Feature Description section | 16 |
| Changed AVDD range in description of f _{CLK-CAL} parameter in Table 2 | 21 |
| Changed AVDD range in description of f _{CLK-CAL} parameter in Table 3 | <u>22</u> |
| Changed Reference Circuit section in Application Information | 25 |
| Added last two sentences to AVDD and DVDD Supply Recommendations section | 29 |

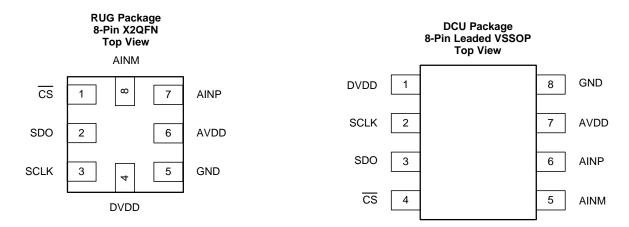




| С | changes from Revision A (November 2014) to Revision B | Page |
|---|---|------|
| • | Changed ESD Ratings table to latest standards | 5 |
| • | Added footnote 3 to Electrical Characteristics table | 6 |
| • | Changed y-axis unit in Figure 30 | |
| С | Changes from Original (November 2014) to Revision A | Page |
| • | 已更改产品预览数据表 | 1 |



5 Pin Configuration and Functions



Pin Functions

| | PIN | | | | |
|------|-----|-----|----------------|--|--|
| | N | 0. | | | |
| NAME | RUG | DCU | I/O | DESCRIPTION | |
| AINM | 8 | 5 | Analog input | Analog signal input, negative | |
| AINP | 7 | 6 | Analog input | Analog signal input, positive | |
| AVDD | 6 | 7 | Supply | upply Analog power-supply input, also provides the reference voltage to the ADC | |
| CS | 1 | 4 | Digital input | Chip-select signal, active low | |
| DVDD | 4 | 1 | Supply | Digital I/O supply voltage | |
| GND | 5 | 8 | Supply | Ground for power supply, all analog and digital signals are referred to this pin | |
| SCLK | 3 | 2 | Digital input | Serial clock | |
| SDO | 2 | 3 | Digital output | Serial data out | |



6 Specifications

6.1 Absolute Maximum Ratings(1)

| <u></u> | | | |
|---------------------------------------|------|------------|------|
| | MIN | MAX | UNIT |
| AVDD to GND | -0.3 | 3.9 | V |
| DVDD to GND | -0.3 | 3.9 | V |
| AINP to GND | -0.3 | AVDD + 0.3 | V |
| AINM to GND | -0.3 | AVDD + 0.3 | V |
| Digital input voltage to GND | -0.3 | DVDD + 0.3 | V |
| Storage temperature, T _{stg} | -60 | 150 | °C |

⁽¹⁾ Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings

| | | | VALUE | UNIT |
|-------------------|-------------------------|---|-------|------|
| \/ | | Human body model (HBM), per ANSI/ESDA/JEDEC JS-001 (1) | ±2000 | V |
| V _{(ESI} | Electrostatic discharge | Charged device model (CDM), per JEDEC specification JESD22-C101 (2) | ±1000 | V |

⁽¹⁾ JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

| | | MIN | MAX | UNIT |
|----------------|--------------------------------|------|-----|------|
| AVDD | Analog supply voltage range | 1.65 | 3.6 | V |
| DVDD | Digital supply voltage range | 1.65 | 3.6 | V |
| T _A | Operating free-air temperature | -40 | 125 | °C |

6.4 Thermal Information

| | | ADS | 7044 | |
|----------------------|--|-------------|-------------|------|
| | THERMAL METRIC ⁽¹⁾ | RUG (X2QFN) | DCU (VSSOP) | UNIT |
| | | 8 PINS | 8 PINS | |
| $R_{\theta JA}$ | Junction-to-ambient thermal resistance | 177.5 | 235.8 | °C/W |
| $R_{\theta JC(top)}$ | Junction-to-case (top) thermal resistance | 51.5 | 79.8 | °C/W |
| $R_{\theta JB}$ | Junction-to-board thermal resistance | 76.7 | 117.6 | °C/W |
| ΨЈТ | Junction-to-top characterization parameter | 1.0 | 8.9 | °C/W |
| ΨЈВ | Junction-to-board characterization parameter | 76.7 | 116.5 | °C/W |
| $R_{\theta JC(bot)}$ | Junction-to-case (bottom) thermal resistance | N/A | N/A | °C/W |

⁽¹⁾ For more information about traditional and new thermal metrics, see the IC Package Thermal Metrics application report, SPRA953.

⁽²⁾ JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.



6.5 Electrical Characteristics

At $T_A = -40$ °C to 125°C, AVDD = 3 V, DVDD = 1.65 V to 3.6 V, $f_{SAMPLE} = 1$ MSPS, unless otherwise noted.

| | PARAMETER | ₹ | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|---|---------------------------------------|-------------------------|---------------------------------------|-------------|-------|------------|--------------------|
| ANALOG II | NPUT | | | L | | | |
| | Full-scale input voltage | ge span ⁽¹⁾ | | –AVDD | | AVDD | V |
| | Absolute input | AINP to GND | | -0.1 | | AVDD + 0.1 | |
| | voltage range | AINM to GND | | -0.1 | | AVDD + 0.1 | V |
| Cs | Sampling capacitance | e | | | 15 | | pF |
| SYSTEM P | ERFORMANCE | | | II. | | | |
| | Resolution | | | | 12 | | Bits |
| NMC | No missing codes | | | 12 | | | Bits |
| | | | AVDD = 3 V | -1 | ±0.7 | 1 | 1.00(2) |
| INL | Integral nonlinearity | | AVDD = 1.8 V | -2 | ±1 | 2 | LSB ⁽²⁾ |
| | | | AVDD = 3 V | -0.99 | ±0.5 | 1 | |
| DNL | Differential nonlineari | ity | AVDD = 1.8 V | -0.99 | ±0.7 | 2 | LSB |
| Uncalibrated offset erro | | rror | AVDD = 1.65 V to 3.6 V | | ±12 | | |
| Eo | | (3) | AVDD = 3 V | -3 | ±0.5 | 3 | LSB |
| | Calibrated offset erro | r ⁽³⁾ | AVDD = 1.8 V | -4 | ±1 | 4 | |
| dV _{OS} /dT | Offset error drift with | temperature | | | 5 | | ppm/°C |
| E _G Gain error | | | AVDD = 3 V | -0.1 | ±0.05 | 0.1 | |
| E _G | Gain error Gain error drift with ter | | AVDD = 1.8 V | -0.2 | ±0.1 | 0.2 | %FS |
| | Gain error drift with to | emperature | | | 2 | | ppm/°C |
| CMRR | Common-mode rejec | tion ratio | f _{IN} = 2 kHz, AVDD = 3 V | | 53 | | dB |
| SAMPLING | DYNAMICS | | | I | | | |
| t _{ACQ} | Acquisition time | | | 200 | | | ns |
| | Maximum throughput | rate | 16-MHz SCLK, AVDD = 1.65 V to 3.6 V | | | 1 | MHz |
| DYNAMIC | CHARACTERISTICS | | | I | | | |
| 0110 | 0: 1: :: :: :: :: | 4) | f _{IN} = 2 kHz, AVDD = 3 V | 70 | 71 | | j |
| SNR | Signal-to-noise ratio (| 4) | f _{IN} = 2 kHz, AVDD = 1.8 V | | 70 | | dB |
| THD | Total harmonic distor | tion (4) (5) | f _{IN} = 2 kHz, AVDD = 3 V | | -85 | | dB |
| | | | f _{IN} = 2 kHz, AVDD = 3 V | 69.5 | 71 | | |
| SINAD | Signal-to-noise and o | distortion (+) | f _{IN} = 2 kHz, AVDD = 1.8 V | | 70 | | dB |
| SFDR | Spurious-free dynam | ic range ⁽⁴⁾ | f _{IN} = 2 kHz, AVDD = 3 V | | 85 | | dB |
| BW _(fp) | Full-power bandwidth | 1 | At -3 dB, AVDD = 3 V | | 25 | | MHz |
| DIGITAL IN | IPUT/OUTPUT (CMOS I | Logic Family) | | I . | | | |
| V _{IH} | High-level input volta | ge ⁽⁶⁾ | | 0.65 DVDD | | DVDD + 0.3 | V |
| V _{IL} | Low-level input voltage | ge ⁽⁶⁾ | | -0.3 | | 0.35 DVDD | V |
| V _{IL} Low-level input voltage ⁽⁶⁾ V _{OH} High-level output voltage ⁽⁶⁾ | | | At I _{source} = 500 μA | 0.8 DVDD | | DVDD | |
| | | age (0) | At I _{source} = 2 mA | DVDD - 0.45 | | DVDD | V |
| | | (6) | At I _{sink} = 500 μA | 0 | | 0.2 DVDD | |
| V_{OL} | Low-level output volta | age ^(o) | At I _{sink} = 2 mA | 0 | | 0.45 | V |

- Ideal input span; does not include gain or offset error.
- LSB means least significant bit.
- (3) Refer to the Offset Calibration section for more details.
 (4) All specifications expressed in decibels (dB) refer to the full-scale input (FSR) and are tested with an input signal 0.5 dB below full-scale, unless otherwise specified.
- Calculated on the first nine harmonics of the input frequency.
- Digital voltage levels comply with the JESD8-7A standard for DVDD from 1.65 V to 1.95 V. See the Digital Voltage Levels section for more details.



Electrical Characteristics (continued)

At $T_A = -40$ °C to 125°C, AVDD = 3 V, DVDD = 1.65 V to 3.6 V, $f_{SAMPLE} = 1$ MSPS, unless otherwise noted.

| | PARAMETER | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|-------------------|----------------------------|-----------------------------|------|-----|-----|------|
| POWER-S | SUPPLY REQUIREMENTS | | | | | |
| AVDD | Analog supply voltage | | 1.65 | 3 | 3.6 | V |
| DVDD | Digital I/O supply voltage | | 1.65 | 3 | 3.6 | V |
| | | At 1 MSPS with AVDD = 3 V | | | 300 | |
| I _{AVDD} | Analog supply current | At 100 kSPS with AVDD = 3 V | | | 30 | μΑ |
| | | At 1 MSPS with AVDD = 1.8 V | | 145 | | |
| | | At 1 MSPS with AVDD = 3 V | | | 900 | |
| P_D | Power dissipation | At 100 kSPS with AVDD = 3 V | | | 90 | μW |
| | | At 1 MSPS with AVDD = 1.8 V | | 261 | | |

6.6 Timing Characteristics

All specifications are at $T_A = -40$ °C to 125°C, AVDD = 1.65 V to 3.6 V, DVDD = 1.65 V to 3.6 V, and C_{LOAD} on SDO = 20 pF, unless otherwise specified.

| | | MIN | TYP MAX | UNIT |
|-------------------------|---|-------|---|-------------------|
| TIMING SPECIE | FICATIONS | | | |
| f _{THROUGHPUT} | Throughput | | 1 | MSPS |
| t _{CYCLE} | Cycle time | 1 | | μs |
| t _{CONV} | Conversion time | | 12.5 x t _{SCLK} + t _{SU_CSCK} | ns |
| t _{DV_CSDO} | Delay time: CS falling to data enable | | 10 | ns |
| t _{D_CKDO} | Delay time: SCLK falling to (next) data valid on DOUT, AVDD = 1.8 V to 3.6 V | | 30 | |
| | Delay time: SCLK falling to (next) data valid on DOUT, AVDD = 1.65 V to 1.8 V | | 50 | ns |
| t _{DZ_CSDO} | Delay time: CS rising to DOUT going to 3-state | 5 | | ns |
| TIMING REQUI | REMENTS | | | |
| t _{ACQ} | Acquisition time | 200 | | ns |
| f _{SCLK} | SCLK frequency | 0.016 | 16 | MHz |
| t _{SCLK} | SCLK period | 62.5 | | ns |
| t _{PH_CK} | SCLK high time | 0.45 | 0.55 | t _{SCLK} |
| t _{PL_CK} | SCLK low time | 0.45 | 0.55 | t _{SCLK} |
| t _{PH_CS} | CS high time | 60 | | ns |
| t _{SU_CSCK} | Setup time: CS falling to SCLK falling | 15 | | ns |
| t _{D_CKCS} | Delay time: last SCLK falling to CS rising | 10 | | ns |



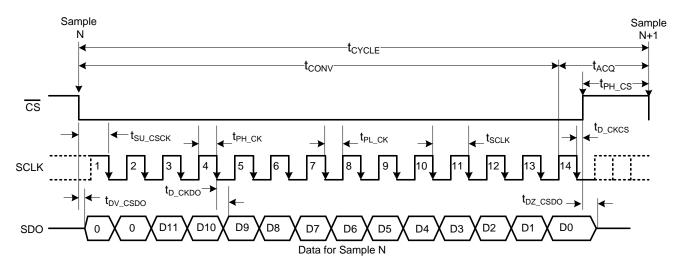
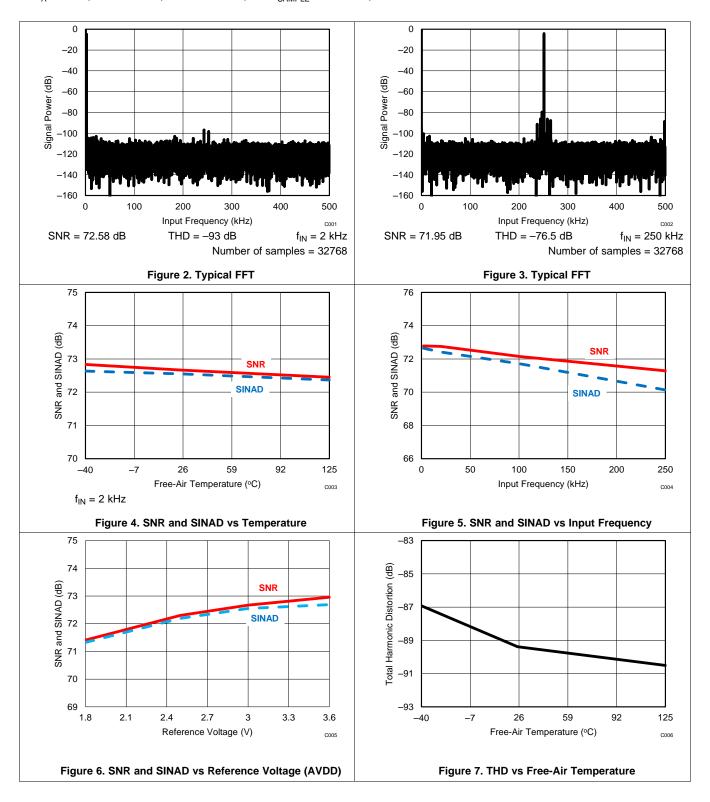


Figure 1. Timing Diagram

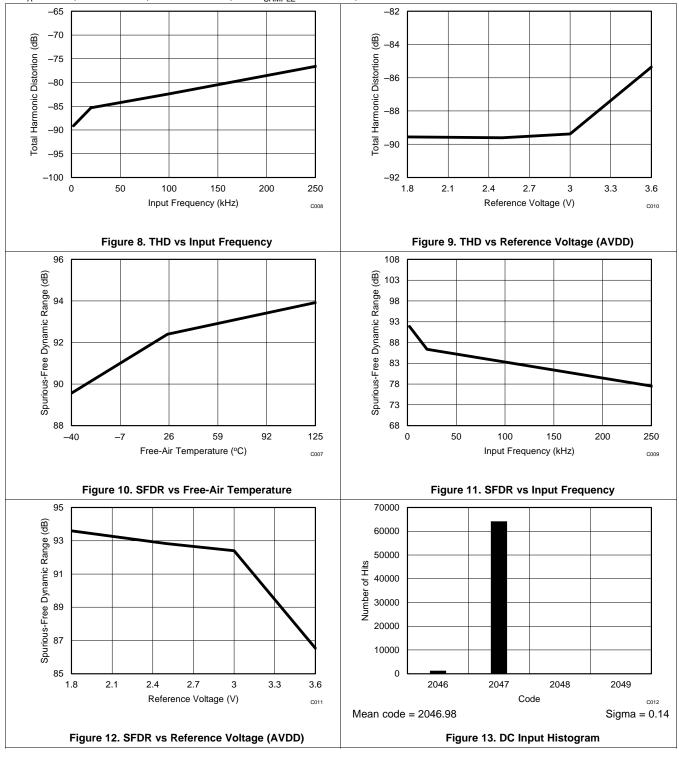


6.7 Typical Characteristics



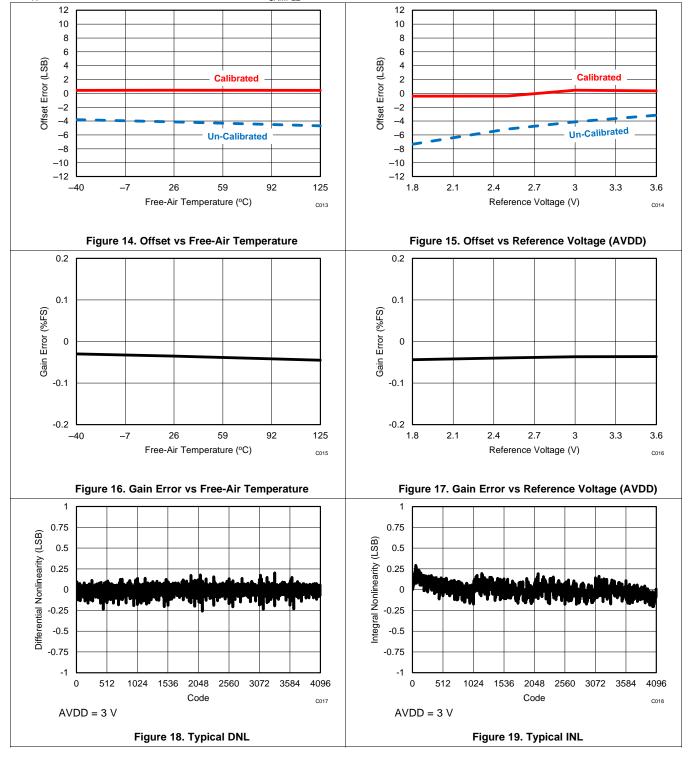
TEXAS INSTRUMENTS

Typical Characteristics (continued)



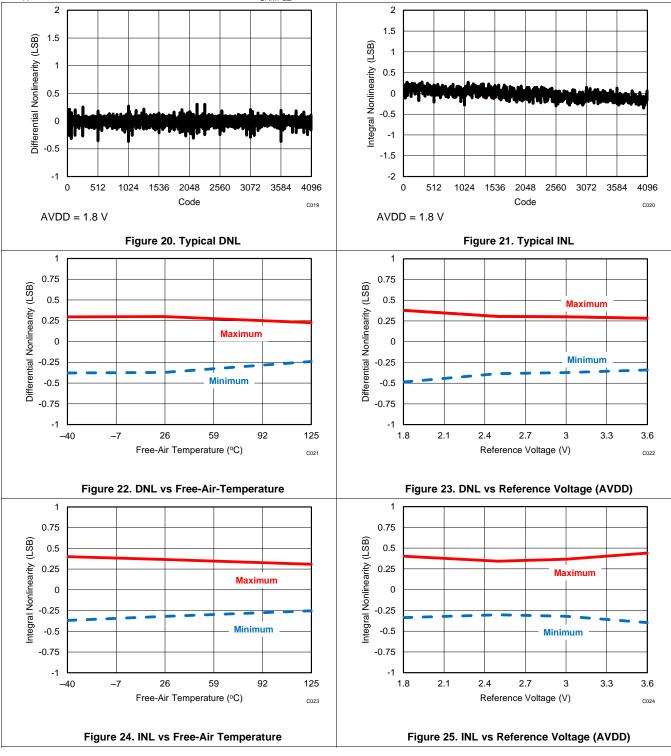


Typical Characteristics (continued)



TEXAS INSTRUMENTS

Typical Characteristics (continued)





Typical Characteristics (continued)

At $T_A = 25$ °C, AVDD = 3 V, DVDD = 1.8 V, and $f_{SAMPLE} = 1$ MSPS, unless otherwise noted.

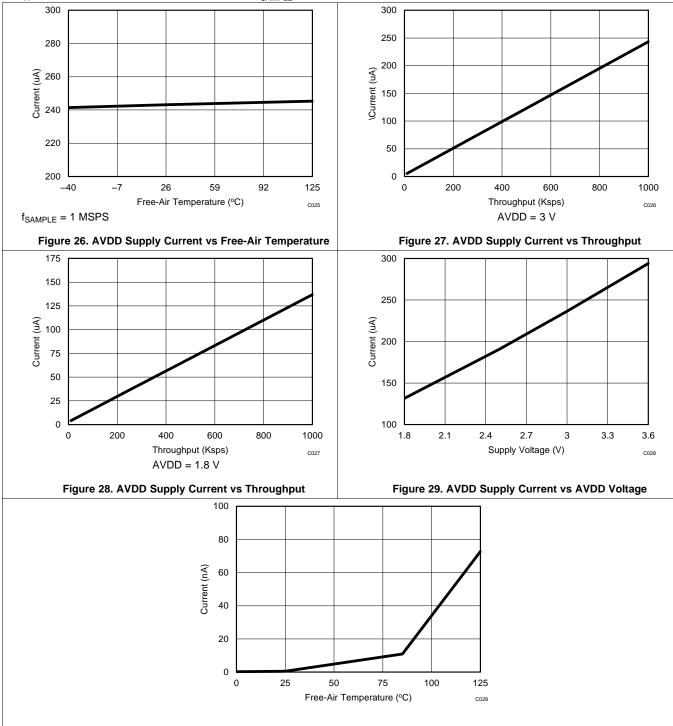


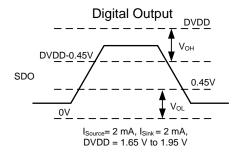
Figure 30. AVDD Static Current vs Free-Air Temperature



7 Parameter Measurement Information

7.1 Digital Voltage Levels

The device complies with the JESD8-7A standard for DVDD from 1.65 V to 1.95 V. Figure 31 shows voltage levels for the digital input and output pins.



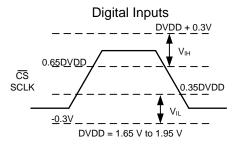


Figure 31. Digital Voltage Levels as per the JESD8-7A Standard



8 Detailed Description

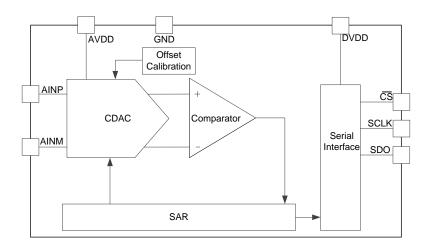
8.1 Overview

The ADS7044 is an ultralow-power, ultra-small analog-to-digital converter (ADC) that supports a wide analog input range. The analog input range for the device is defined by the AVDD supply voltage. The device samples the input voltage across the AINP and AINM pins on the $\overline{\text{CS}}$ falling edge and starts the conversion. The clock provided on the SCLK pin is used for conversion and data transfer. During conversions, both the AINP and AINM pins are disconnected from the sampling circuit. After the conversion completes, the sampling capacitors are reconnected across the AINP and AINM pins and the device enters acquisition phase.

The device has an internal offset calibration. The offset calibration can be initiated by the user either on power-up or during normal operation; see the *Offset Calibration* section for more details.

The device also provides a simple serial interface to the host controller and operates over a wide range of digital power supplies. The device requires only a 16-MHz SCLK for supporting a throughput of 1 MSPS. The digital interface also complies with the JESD8-7A (normal range) standard. The *Functional Block Diagram* section provides a block diagram of the device.

8.2 Functional Block Diagram





8.3 Feature Description

8.3.1 Reference

The device uses the analog supply voltage (AVDD) as a reference, as shown in Figure 32. TI recommends decoupling the AVDD pin with a 1-µF, low equivalent series resistance (ESR) ceramic capacitor. The minimum capacitor value required for AVDD is 200 nF. The AVDD pin functions as a switched capacitor load to the source powering AVDD. The decoupling capacitor provides the instantaneous charge required by the internal circuit and helps in maintaining a stable dc voltage on the AVDD pin. TI recommends powering the AVDD pin with a low output impedance and low-noise regulator (such as the TPS79101).

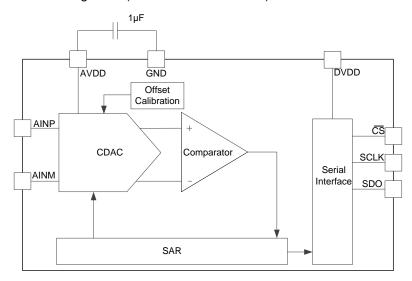


Figure 32. Reference for the Device



Feature Description (continued)

8.3.2 Analog Input

The device supports differential analog inputs. The ADC samples the difference between AINP and AINM and converts for this voltage. The device is capable of accepting a signal from 0 V to AVDD on the AINM input and a signal from 0 V to AVDD on the AINP input. Figure 33 represents the equivalent analog input circuits for the sampling stage. The device has a low-pass filter followed by the sampling switch and sampling capacitor. The sampling switch is represented by an R_s (typically 50 Ω) resistor in series with an ideal switch and C_s (typically 15 pF) is the sampling capacitor. The ESD diodes are connected from both analog inputs to AVDD and ground.

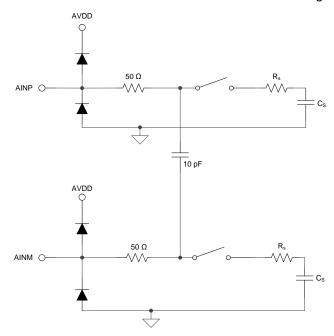


Figure 33. Equivalent Input Circuit for the Sampling Stage

The analog input full-scale range (FSR) is defined by the reference voltage of the ADC. The relationship between the FSR and the reference voltage can be determined by: $FSR = 2 \times V_{RFF} = 2 \times AVDD$.

8.3.3 ADC Transfer Function

The device output is in twos compliment format. The device resolution can be computed by Equation 1:

$$1 LSB = FSR / 2^N$$

where:

• FSR = $2 \times V_{REF} = 2 \times AVDD$ and

•
$$N = 12$$
 (1)

17



Feature Description (continued)

Figure 34 and Table 1 show the ideal transfer characteristics for the device.

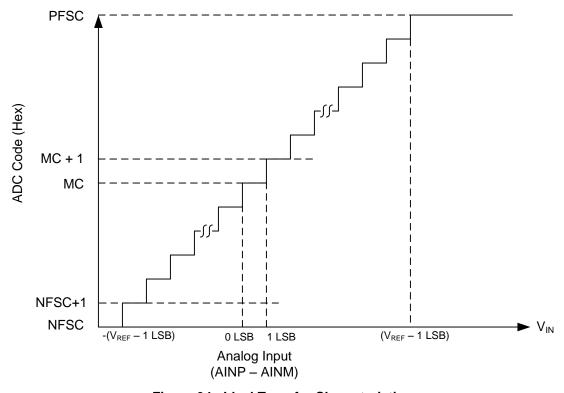


Figure 34. Ideal Transfer Characteristics

Table 1. Transfer Characteristics

| INPUT VOLTAGE (AINP-AINM) | CODE | DESCRIPTION | IDEAL OUTPUT CODE |
|---|----------|--------------------------|-------------------|
| ≤ -(V _{REF} - 1 LSB) | NFSC | Negative full-scale code | 800 |
| -(V _{REF} - 1 LSB) to -(V _{REF} - 2 LSBs) | NFSC + 1 | _ | 801 |
| 0 to 1 LSB | MC | Mid code | 000 |
| 1 LSB to 2 LSBs | MC + 1 | _ | 001 |
| ≥V _{REF} – 1 LSB | PFSC | Positive full-scale code | 7FF |



8.3.4 Serial Interface

The device supports a simple, SPI-compatible interface to the external host. The \overline{CS} signal defines one conversion and serial transfer frame. A frame starts with a \overline{CS} falling edge and ends with a \overline{CS} rising edge. The SDO pin outputs the ADC conversion results. Figure 35 shows a detailed timing diagram for the serial interface. A minimum delay of t_{SU_CSCK} must elapse between the \overline{CS} falling edge and the first SCLK falling edge. The device uses the clock provided on the SCLK pin for conversion and data transfer. The conversion result is available on the SDO pin with the first two bits set to 0, followed by 12 bits of the conversion result. The first zero is launched on the SDO pin on the \overline{CS} falling edge. Subsequent bits (starting with another 0 followed by the conversion result) are launched on the SDO pin on subsequent SCLK falling edges. The SDO output remains low after 14 SCLKs. A \overline{CS} rising edge ends the frame and brings the serial data bus to 3-state. For the acquisition of the next sample, a minimum time of t_{ACQ} must be provided after the conversion of the current sample is completed. For details on timing specifications, see the *Timing Characteristics* table.

The device initiates offset calibration on first \overline{CS} falling edge after power-up and the SDO output remains low during the first serial transfer frame after power-up. For details, refer to the *Offset Calibration* section.

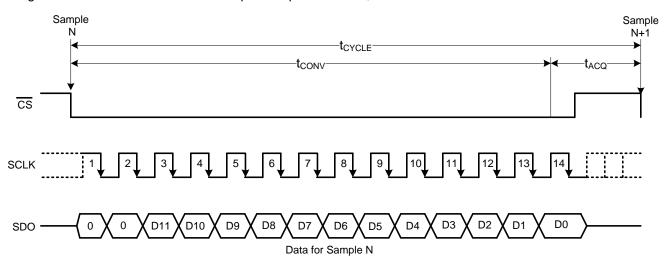


Figure 35. Serial Interface Timing Diagram

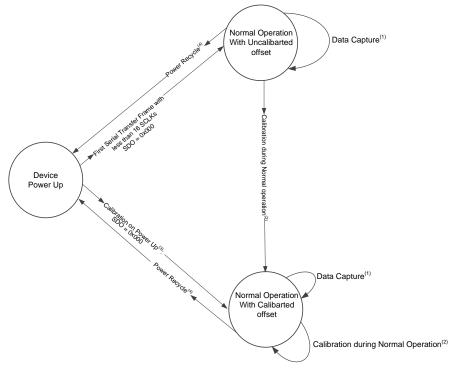


8.4 Device Functional Modes

8.4.1 Offset Calibration

The device includes a feature to calibrate its internal offset. The device initiates offset calibration on the first $\overline{\text{CS}}$ falling edge after power up and during offset calibration, the analog input pins (AINP and AINM) are disconnected from the sampling stage. After the first serial transfer frame, the device starts operating with either uncalibrated or calibrated offset, depending on the number of SCLKs provided in the first serial transfer frame. Offset calibration can also be initiated by the user during normal operation. Figure 36 shows the offset calibration process. The SDO output remains low during the first serial transfer frame.

The device includes an internal offset calibration register (OCR) that stores the offset calibration result. The OCR is an internal register and cannot be accessed by the user through the serial interface. The OCR is reset to zero on power-up. Therefore, TI recommends calibrating the offset on power-up to bring the offset within the specified limits. If there is a significant change in operating temperature or analog supply voltage, the offset can be recalibrated during normal operation.



- (1) See the Timing Characteristics section for timing specifications.
- (2) See the Offset Calibration During Normal Operation section for details.
- (3) See the Offset Calibration on Power-Up section for details.
- (4) The power recycle on the AVDD supply is required to reset the offset calibration and to bring the device to a power-up state.

Figure 36. Offset Calibration

ns

ns

 t_{ACQ}

t_{PH_CS}



Device Functional Modes (continued)

8.4.1.1 Offset Calibration on Power-Up

Acquisition time

CS high time

The device starts offset calibration on the first \overline{CS} falling edge after power-up and calibration completes if the \overline{CS} pin remains low for at least 16 SCLKs after the first \overline{CS} falling edge. The SDO output remains low during calibration. The minimum acquisition time must be provided after calibration for acquiring the first sample. If the device is not provided with at least 16 SCLKs during the first serial transfer frame after power-up, the OCR is not updated. Table 2 provides the timing parameters for offset calibration on power-up.

For subsequent samples, the device adjusts the conversion results with the value stored in the OCR. The conversion result adjusted with the value stored in OCR is provided by the device on the SDO output. Figure 37 shows the timing diagram for offset calibration on power-up.

| | | MIN | TYP | MAX | UNIT |
|--------------------------|--|----------------------|-----|-----|------|
| f _{CLK-CAL} | SCLK frequency for calibration at 2.25 V < AVDD < 3.6 V | | | 16 | MHz |
| f _{CLK-CAL} | SCLK frequency for calibration at 1.65 V < AVDD < 2.25 V | | | 12 | MHz |
| t _{POWERUP-CAL} | Calibration time at power-up | 16 t _{SCLK} | | | ns |

200

 t_{ACQ}

Table 2. Offset Calibration on Power-Up

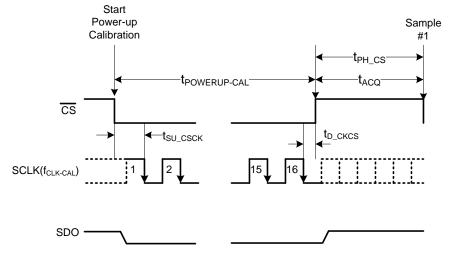


Figure 37. Offset Calibration on Power-Up Timing Diagram



8.4.1.2 Offset Calibration During Normal Operation

The offset can also be calibrated during normal device operation. Offset calibration can be done during normal device operation if at least 32 SCLKs are provided in one serial transfer frame. During the first 14 SCLKs, the device converts the sample acquired on the $\overline{\text{CS}}$ falling edge and provides data on the SDO output. The device initiates the offset calibration on the 17th SCLK falling edge and calibration is completed on the 32nd SCLK falling edge. The SDO output remains low after the 14th SCLK falling edge and SDO goes to 3-state after $\overline{\text{CS}}$ goes high. If the device is provided with less than 32 SCLKs during a serial transfer frame, the OCR is not updated. Table 3 provides the timing parameters for offset calibration during normal operation.

For subsequent samples, the device adjusts the conversion results with the value stored in OCR. The conversion result adjusted with the value stored in the OCR is provided by the device on the SDO output. Figure 38 shows the timing diagram for offset calibration during normal operation.

Table 3. Offset Calibration During Normal Operation

| | | MIN | TYP | MAX | UNIT |
|----------------------|---|----------------------|-----|-----|------|
| f _{CLK-CAL} | SCLK frequency for calibration for 2.25 V < AVDD < 3.6 V | | | 16 | MHz |
| f _{CLK-CAL} | SCLK frequency for calibration for 1.65 V < AVDD < 2.25 V | | | 12 | MHz |
| t _{CAL} | Calibration time during normal operation | 16 t _{SCLK} | | | ns |
| t _{ACQ} | Acquisition time | 200 | | | ns |
| t _{PH_CS} | CS high time | t _{ACQ} | | | ns |

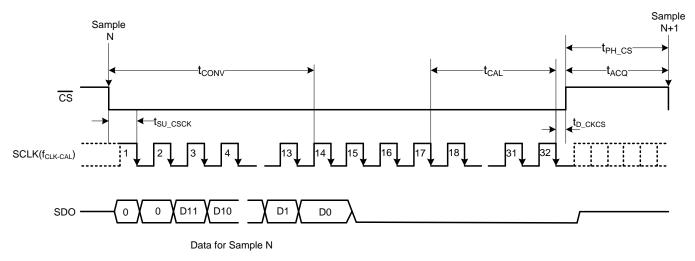


Figure 38. Offset Calibration During Normal Operation Timing Diagram



9 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

The two primary circuits required to maximize the performance of a high-precision, successive approximation register (SAR), analog-to-digital converter (ADC) are the input driver and the reference driver circuits. This section details some general principles for designing the input driver circuit, reference driver circuit, and provides some application circuits designed for the ADS7044.

9.2 Typical Applications

9.2.1 Single-Supply DAQ with the ADS7044

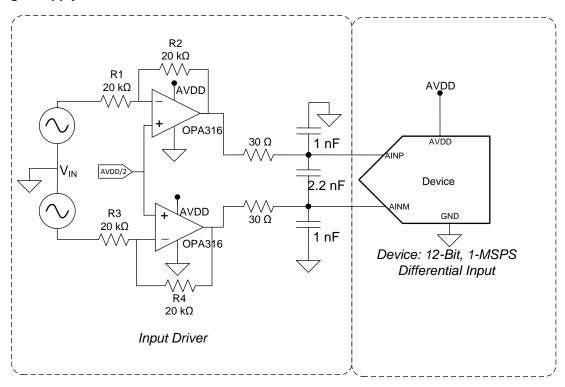


Figure 39. DAQ Circuit: Single-Supply DAQ

9.2.1.1 Design Requirements

The goal of this application is to design a single-supply digital acquisition (DAQ) circuit based on the ADS7044 with SNR greater than 71 dB and THD less than -85 dB for a differential input signal having an amplitude of AVDD with a common-mode voltage of AVDD / 2 and input frequencies of 5 kHz at a throughput of 1 MSPS.

9.2.1.2 Detailed Design Procedure

The input driver circuit for a high-precision ADC mainly consists of two parts: a driving amplifier and an antialiasing filter. Careful design of the front-end circuit is critical to meet the linearity and noise performance of a high-precision ADC.



Typical Applications (continued)

9.2.1.2.1 Antialiasing Filter

Converting analog-to-digital signals requires sampling an input signal at a rate greater than or equal to the Nyquist rate. Any higher frequency content in the input signal beyond half the sampling frequency is digitized and folded back into the low-frequency spectrum. This process is called *aliasing*. Therefore, an external, antialiasing filter must be used to remove the harmonic content from the input signal before being sampled by the ADC. An antialiasing filter is designed as a low-pass RC filter, for which the 3-dB bandwidth is optimized for noise, response time, and throughput. For dc signals with fast transients (including multiplexed input signals), a high-bandwidth filter is designed to allow the signal to be accurately set at the ADC inputs during the small acquisition time window. Figure 40 provides the equation for determining the bandwidth of antialiasing filter.

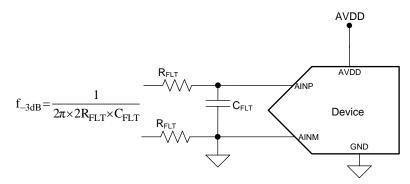


Figure 40. Antialiasing Filter

For ac signals, the filter bandwidth must be kept low to band limit the noise fed into the ADC input, thereby increasing the signal-to-noise ratio (SNR) of the system. Besides filtering the noise from the front-end drive circuitry, the RC filter also helps attenuate the sampling charge injection from the switched-capacitor input stage of the ADC. A filter capacitor, C_{FLT} , is connected across the ADC inputs. This capacitor helps reduce the sampling charge injection and provides a charge bucket to quickly charge the internal sample-and-hold capacitors during the acquisition process. As a rule of thumb, the value of this capacitor must be at least 20 times the specified value of the ADC sampling capacitance. For this device, the input sampling capacitance is equal to 15 pF. Thus, the value of C_{FLT} must be greater than 300 pF. The capacitor must be a COG- or NPO-type because these capacitor types have a high-Q, low-temperature coefficient, and stable electrical characteristics under varying voltages, frequency, and time.

Note that driving capacitive loads can degrade the phase margin of the input amplifiers, thus making the amplifier marginally unstable. To avoid amplifier stability issues, series isolation resistors (R_{FLT}) are used at the output of the amplifiers. A higher value of R_{FLT} is helpful from the amplifier stability perspective, but adds distortion as a result of interactions with the nonlinear input impedance of the ADC. Distortion increases with source impedance, input signal frequency, and input signal amplitude. Therefore, the selection of R_{FLT} requires balancing the stability and distortion of the design.

The input amplifier bandwidth must be much higher than the cutoff frequency of the antialiasing filter. TI strongly recommends performing a SPICE simulation to confirm that the amplifier has more than 40° phase margin with the selected filter. Simulation is critical because even with high-bandwidth amplifiers, some amplifiers may require more bandwidth than others to drive similar filters.



Typical Applications (continued)

9.2.1.2.2 Input Amplifier Selection

Selection criteria for the input amplifiers is highly dependent on the input signal type and the performance goals of the data acquisition system. Some key amplifier specifications to consider while selecting an appropriate amplifier to drive the inputs of the ADC are:

Small-signal bandwidth: Select the small-signal bandwidth of the input amplifiers to be high enough to settle
the input signal in the acquisition time of the ADC. Higher bandwidth reduces the closed-loop output
impedance of the amplifier, thus allowing the amplifier to more easily drive the low cutoff frequency RC filter
at the ADC inputs. Higher bandwidth also minimizes the harmonic distortion at higher input frequencies. In
order to maintain the overall stability of the input driver circuit, select the amplifier bandwidth as described in
Equation 2:

$$GBW \ge 4 \times \frac{1}{2\pi \times 2R_{\text{BIT}} \times C_{\text{BIT}}}$$

where:

(2)

Noise: Noise contribution of the front-end amplifiers must be low enough to prevent any degradation in SNR performance of the system. As a rule of thumb, to ensure that the noise performance of the data acquisition system is not limited by the front-end circuit, keep the total noise contribution from the front-end circuit below 20% of the input-referred noise of the ADC. Noise from the input driver circuit is band limited by designing a low cutoff frequency RC filter, as explained in Equation 3.

$$\sqrt{\left(\frac{V_{1/f_AMP_PP}}{6.6 \times 2\beta}\right)^{2} + \left[\frac{\left(2 \times e_{n_RMS}\right)^{2} + \left(\left(2 \times i_{n} \times \beta\right)^{2} \times \left(R_{2}^{2} + R_{4}^{2}\right)\right) + \left(\left(2 \times \sqrt{4kT} \times \left(1 - \beta\right)\right)^{2} \times \left(R_{1} + R_{3}\right)\right) + 4kT\left(R_{2} + R_{4}\right)\right]} \times \frac{\pi}{2} \times f_{-3dB}} \leq \frac{1}{5} \times \frac{V_{REF}}{\sqrt{2}} \times 10^{-\left(\frac{SNR(dB)}{20}\right)^{2}} \times \left(\frac{R_{1} + R_{2}}{20}\right) + \left(\frac{R_{1} + R_{2}}{20}\right)^{2} \times \left(\frac{R_{1} + R_{3}}{20}\right) + \frac{R_{1} + R_{2}}{20} \times \left(\frac{R_{1} + R_{3}}{20}\right) + \frac{R_{1} + R_{3}}{20} \times \left(\frac{R_{1} + R_{3}}{20}\right) + \frac{R_{1} + R_{2}}{20} \times \left(\frac{R_{1} + R_{3}}{20}\right) + \frac{R_{1} + R_{2}}{20} \times \left(\frac{R_{1} + R_{3}}{20}\right) + \frac{R_{1} + R_{3}}{20} \times \left(\frac{R_{1} + R_{3}}{20}\right) + \frac{R_{1} + R_{3}}{20}$$

where:

- V_{1/f AMP PP} is the peak-to-peak flicker noise in μVrms,
- e_{n RMS} is the amplifier broadband noise,
- f_{-3dB} is the -3-dB bandwidth of the RC filter,
- · k is the Boltzmann's constant, and
- T is absolute temperature in kelvin.
- For symmetrical feedback, β = R1 / (R1 + R2) = R3 / (R3 + R4).
- For details on noise analysis, refer to the technical brief Analysis of fully differential amplifiers (SLYT157)
- Settling time: For dc signals with fast transients that are common in a multiplexed application, the input signal
 must settle to the desired accuracy at the inputs of the ADC during the acquisition time window. This
 condition is critical to maintain the overall linearity performance of the ADC. Typically, the amplifier data
 sheets specify the output settling performance only up to 0.1% to 0.001%, which may not be sufficient for the
 desired accuracy. Therefore, always verify the settling behavior of the input driver with TINA™-SPICE
 simulations before selecting the amplifier.

The OPA316 is selected for this application for its rail-to-rail input and output swing, low-noise (11 nV/ $\sqrt{\text{Hz}}$), and low-power (400 μ A) performance to support a single-supply data acquisition circuit.

9.2.1.2.3 Reference Circuit

The analog supply voltage of the device is also used as a voltage reference for conversion. TI recommends decoupling the AVDD pin with a 1- μ F, low-ESR ceramic capacitor. The minimum capacitor value required for AVDD is 200 nF.



For a step-by-step design procedure, circuit schematics, bill of materials, PCB files, simulation results, and test results, refer to TI Precision Design TIPD168, *Three 12-Bit Data Acquisition Reference Designs Optimized for Low Power and Ultra-Small Form Factor* (TIDU390).



9.2.1.3 Application Curve

Figure 41 shows the FFT plot for the device with a 5-kHz input frequency for the circuit in Figure 39.

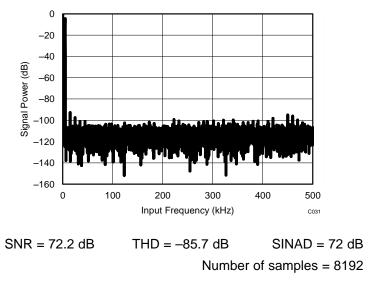


Figure 41. Test Results for the ADS7044 and OPA316 for a 5-kHz Input



9.2.2 Ultra-Low Power and Ultra-Small, High CMRR DAQ Circuit with the ADS7044

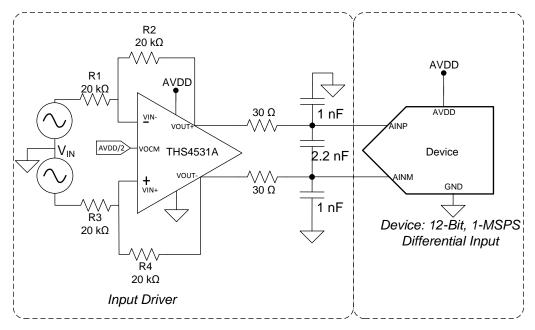


Figure 42. ADS7044 DAQ Circuit

9.2.2.1 Design Requirements

For this design example, use the parameters listed in Table 4 as input parameters.

| DESIGN PARAMETER | GOAL VALUE | | | |
|---|---|--|--|--|
| SINAD | 71 dB | | | |
| Throughput | 1 MSPS | | | |
| AVDD | 3.3 V | | | |
| AVDD current consumption | 800 μA (at a 5-kHz f_{IN}) and 1500 μA (at a 25-kHz f_{IN}) | | | |
| V _{IN} to the THS4531A | -AVDD to AVDD | | | |
| Common-mode voltage for V _{IN} to the THS4531A | 0 V to AVDD / 2 | | | |

Table 4. Design Parameters

9.2.2.2 Detailed Design Procedure

See the *Detailed Design Procedure* section in the *Single-Supply DAQ with the ADS7044* application for further details.

To achieve a SINAD of 71 dB, the operational amplifier must have high bandwidth to settle the input signal within the acquisition time of the ADC. The operational amplifier must have low noise to keep the total system noise below 20% of the input-referred noise of the ADC.

For the application circuit shown in Figure 42, the THS4531A is selected for its high bandwidth (36 MHz), low noise (10 nV/ $\sqrt{\text{Hz}}$), and for its capability to set the common-mode voltage for the ADC. The THS4531A rejects the variation of common-mode at its input and provides a CMRR of 90 dB (min).



9.2.2.3 Application Curves

Figure 43 shows the FFT plot for the device with a 5-kHz input frequency for the circuit in Figure 42. Figure 44 shows the FFT plot for the device with a 25-kHz input frequency for the circuit in Figure 42.

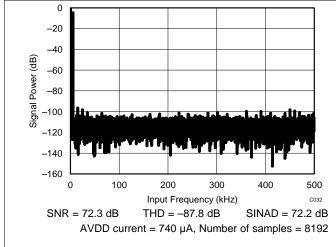


Figure 43. Test Results for the ADS7044 and THS4531A for a 5-kHz Input

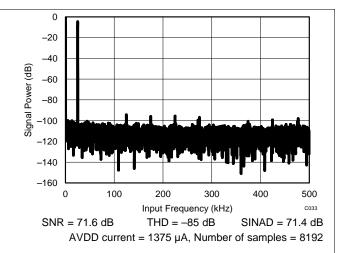


Figure 44. Test Results for the ADS7044 and THS4531A for a 25-kHz Input



10 Power-Supply Recommendations

10.1 AVDD and DVDD Supply Recommendations

The device has two separate power supplies: AVDD and DVDD. The device operates on AVDD; DVDD is used for the interface circuits. AVDD and DVDD can be independently set to any value within the permissible ranges. The AVDD supply also defines the full-scale input range of the device. Decouple the AVDD and DVDD pins individually with 1-µF ceramic decoupling capacitors, as shown in Figure 45. The minimum capacitor value required for AVDD and DVDD is 200 nF and 20 nF, respectively. If both supplies are powered from the same source, a minimum capacitor value of 220 nF is required for decoupling.

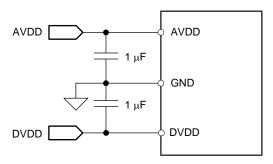


Figure 45. Power-Supply Decoupling

10.2 Estimating Digital Power Consumption

The current consumption from the DVDD supply depends on the DVDD voltage, load capacitance on the SDO line, and the output code. The load capacitance on the SDO line is charged by the current from the SDO pin on every rising edge of the data output and is discharged on every falling edge of the data output. The current consumed by the device from the DVDD supply can be calculated by Equation 4:

$$I_{DVDD} = C \times V \times f$$

where:

- C = Load capacitance on the SDO line,
- V = DVDD supply voltage, and
- f = Number of transitions on the SDO output.

The number of transitions on the SDO output depends on the output code, and thus changes with the analog input. The maximum value of f occurs when data output on the SDO change on every SCLK. SDO changing on every SCLK results in an output code of AAAh or 555h. For an output code of AAAh or 555h at a 1-MSPS throughput, the frequency of transitions on the SDO output is 6 MHz.

To keep the current consumption at the lowest possible value, the DVDD supply must be kept at the lowest permissible value and the capacitance on the SDO line must be kept as low as possible.

10.3 Optimizing Power Consumed by the Device

- Keep the analog supply voltage (AVDD) as per the analog input full-scale range (FSR) requirement.
- Keep the digital supply voltage (DVDD) at the lowest permissible value.
- · Reduce the load capacitance on the SDO output.
- · Run the device at optimum throughput. Power consumption reduces with throughput.

(4)



11 Layout

11.1 Layout Guidelines

Figure 46 shows a board layout example for the ADS7044. Use a ground plane underneath the device and partition the PCB into analog and digital sections. Avoid crossing digital lines with the analog signal path and keep the analog input signals and the reference input signals away from noise sources. In Figure 46, the analog input and reference signals are routed on the top and left side of the device while the digital connections are routed on the bottom and right side of the device.

The power sources to the device must be clean and well-bypassed. Use $1-\mu F$ ceramic bypass capacitors in close proximity to the analog (AVDD) and digital (DVDD) power-supply pins. Avoid placing vias between the AVDD and DVDD pins and the bypass capacitors. Connect all ground pins to the ground plane using short, low-impedance paths. The AVDD supply voltage for the ADS7044 also functions as a reference for the device. Place the decoupling capacitor (C_{REF}) for AVDD close to the device AVDD and GND pins. C_{REF} must be connected to the device pins with thick copper tracks, as shown in Figure 46.

The fly-wheel RC filters are placed close to the device. Among ceramic surface-mount capacitors, COG (NPO) ceramic capacitors provide the best capacitance precision. The type of dielectric used in COG (NPO) ceramic capacitors provides the most stable electrical properties over voltage, frequency, and temperature changes.

11.2 Layout Example

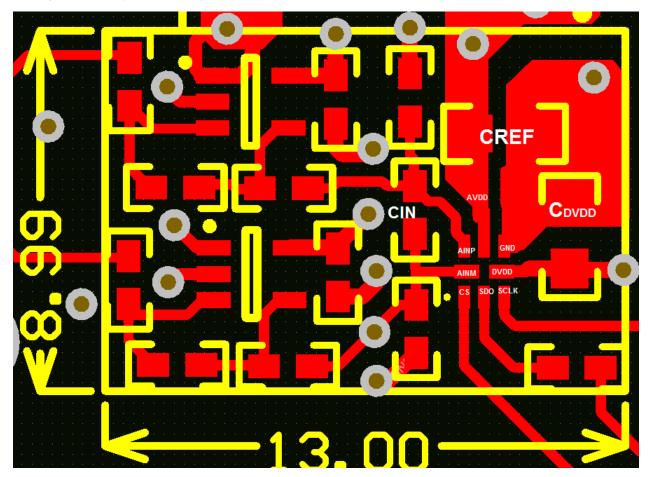


Figure 46. Example Layout



12 器件和文档支持

12.1 文档支持

12.1.1 相关文档

相关文档如下:

- 《OPA316 数据表》(文献编号 SBOS703)
- 《OPA835 数据表》(文献编号 SLOS713)
- 《THS4531A 数据表》(文献编号 SLOS823)
- 《TPS79101 数据表》(文献编号 SLVS325)
- 《全差动放大器分析》(文献编号 SLYT157)

12.2 社区资源

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

TI E2E™ Online Community TI's Engineer-to-Engineer (E2E) Community. Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

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12.4 静电放电警告



ESD 可能会损坏该集成电路。德州仪器 (TI) 建议通过适当的预防措施处理所有集成电路。如果不遵守正确的处理措施和安装程序,可能会损坏集成电路。

ESD 的损坏小至导致微小的性能降级,大至整个器件故障。 精密的集成电路可能更容易受到损坏,这是因为非常细微的参数更改都可能会导致器件与其发布的规格不相符。

12.5 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.



13 机械、封装和可订购信息

以下页中包括机械、封装和可订购信息。这些信息是针对指定器件可提供的最新数据。这些数据会在无通知且不对本文档进行修订的情况下发生改变。欲获得该数据表的浏览器版本,请查阅左侧的导航栏。

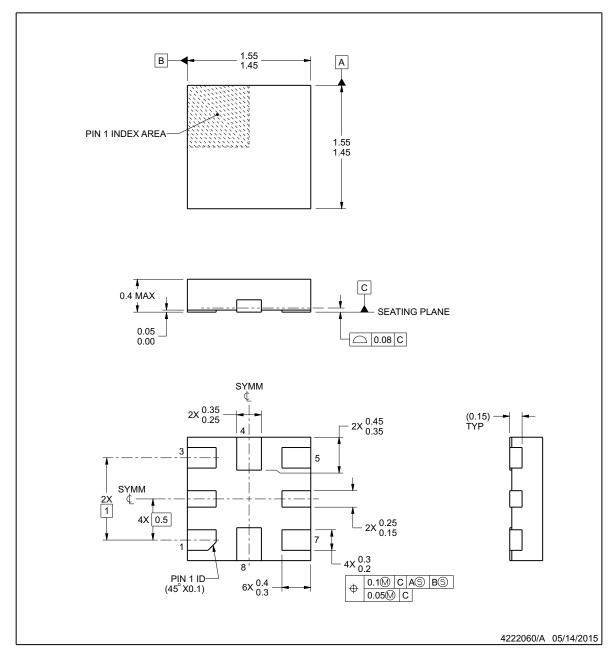


RUG0008A

PACKAGE OUTLINE

X2QFN - 0.4 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14 5M
- per ASME Y14.5M.

 2. This drawing is subject to change without notice.

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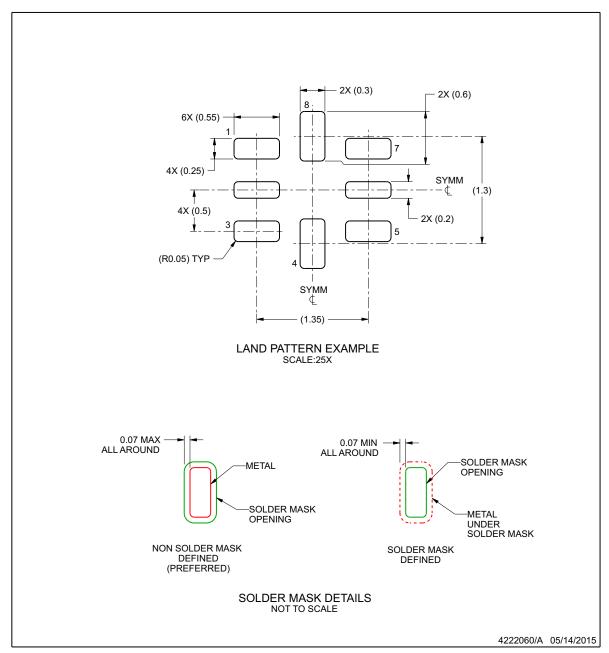


EXAMPLE BOARD LAYOUT

RUG0008A

X2QFN - 0.4 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

 $3.\ For\ more\ information,\ see\ Texas\ Instruments\ literature\ number\ SLUA271\ (www.ti.com/lit/slua271).$

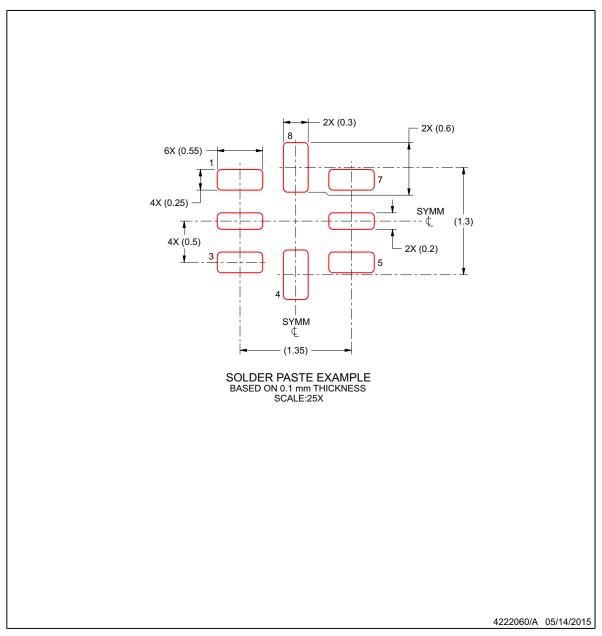


EXAMPLE STENCIL DESIGN

RUG0008A

X2QFN - 0.4 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

4. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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PACKAGING INFORMATION

| Orderable part number | Status | Material type | Package Pins | Package qty Carrier | RoHS | Lead finish/ | MSL rating/ | Op temp (°C) | Part marking |
|-----------------------|--------|---------------|-----------------|-----------------------|------|---------------------------|--------------------|--------------|--------------|
| | (1) | (2) | | | (3) | Ball material Peak reflow | | | (6) |
| | | | | | | (4) | (5) | | |
| ADS7044IDCUR | Active | Production | VSSOP (DCU) 8 | 3000 LARGE T&R | Yes | NIPDAU | Level-1-260C-UNLIM | -40 to 125 | 7044 |
| ADS7044IDCUR.A | Active | Production | VSSOP (DCU) 8 | 3000 LARGE T&R | Yes | NIPDAU | Level-1-260C-UNLIM | -40 to 125 | 7044 |
| ADS7044IDCURG4.A | Active | Production | VSSOP (DCU) 8 | 3000 LARGE T&R | Yes | NIPDAU | Level-1-260C-UNLIM | -40 to 125 | 7044 |
| ADS7044IDCUT | Active | Production | VSSOP (DCU) 8 | 250 SMALL T&R | Yes | NIPDAU | Level-1-260C-UNLIM | -40 to 125 | 7044 |
| ADS7044IDCUT.A | Active | Production | VSSOP (DCU) 8 | 250 SMALL T&R | Yes | NIPDAU | Level-1-260C-UNLIM | -40 to 125 | 7044 |
| ADS7044IRUGR | Active | Production | X2QFN (RUG) 8 | 3000 LARGE T&R | Yes | NIPDAUAG | Level-1-260C-UNLIM | -40 to 125 | FX |
| ADS7044IRUGR.A | Active | Production | X2QFN (RUG) 8 | 3000 LARGE T&R | Yes | NIPDAUAG | Level-1-260C-UNLIM | -40 to 125 | FX |

⁽¹⁾ Status: For more details on status, see our product life cycle.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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⁽³⁾ RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

⁽⁴⁾ Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.



PACKAGE OPTION ADDENDUM

www.ti.com 23-May-2025

PACKAGE MATERIALS INFORMATION

www.ti.com 3-Aug-2017

TAPE AND REEL INFORMATION





| | Dimension designed to accommodate the component width |
|----|---|
| | Dimension designed to accommodate the component length |
| | Dimension designed to accommodate the component thickness |
| W | Overall width of the carrier tape |
| P1 | Pitch between successive cavity centers |

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

| All difficultions are florifinal | | | | | | | | | | | | |
|----------------------------------|-----------------|--------------------|---|------|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| Device | Package Type | Package Drawing | | SPQ | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
| ADS7044IDCUR | VSSOP | DCU | 8 | 3000 | 180.0 | 8.4 | 2.25 | 3.35 | 1.05 | 4.0 | 8.0 | Q3 |
| ADS7044IDCUT | VSSOP | DCU | 8 | 250 | 180.0 | 8.4 | 2.25 | 3.35 | 1.05 | 4.0 | 8.0 | Q3 |
| ADS7044IRUGR | X2QFN | RUG | 8 | 3000 | 180.0 | 8.4 | 1.6 | 1.6 | 0.66 | 4.0 | 8.0 | Q2 |

www.ti.com 3-Aug-2017



*All dimensions are nominal

| 7 III GITTIOTIOTOTIO GITO TIOTITITICI | | | | | | | |
|---------------------------------------|--------------|-----------------|------|------|-------------|------------|-------------|
| Device | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
| ADS7044IDCUR | VSSOP | DCU | 8 | 3000 | 202.0 | 201.0 | 28.0 |
| ADS7044IDCUT | VSSOP | DCU | 8 | 250 | 202.0 | 201.0 | 28.0 |
| ADS7044IRUGR | X2QFN | RUG | 8 | 3000 | 202.0 | 201.0 | 28.0 |



SMALL OUTLINE PACKAGE



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.

 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
 4. Reference JEDEC registration MO-187 variation CA.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 5. Publication IPC-7351 may have alternate designs.
- 6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 8. Board assembly site may have different recommendations for stencil design.



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